

# General Specifications

## Electrical Capacity (Resistive Load)

**Low Level:** 100mA maximum @ 12V DC

## Other Ratings

<b>Contact Resistance:</b>	200 milliohms maximum
<b>Insulation Resistance:</b>	100 megohms minimum @ 250V DC
<b>Dielectric Strength:</b>	1,000V AC minimum between contacts for 1 minute minimum 1,500V AC minimum between contacts & case for 1 minute minimum
<b>Mechanical Life:</b>	5,000,000 operations minimum
<b>Electrical Life:</b>	5,000,000 operations minimum
<b>Nominal Operating Force:</b>	1.6N maximum (at center of cap)
<b>Travel:</b>	Pretravel .091" (2.3mm); Overtravel .047" (1.2mm); Total Travel .138" (3.5mm)

## Materials & Finishes

<b>Plunger/Upper Housing:</b>	Polyacetal	<b>Lower Housing:</b>	Glass fiber reinforced PBT (UL94V-0)
<b>Movable Contact:</b>	Stainless steel with gold plating	<b>Stationary Contacts:</b>	Gold over copper alloy
<b>Switch Terminals:</b>	Brass with tin plating		

## Environmental Data

<b>Operating Temperature Range:</b>	-25°C through +50°C (-13°F through +122°F)
<b>Humidity:</b>	90 – 95% humidity for 240 hours @ 40°C (104°F)
<b>Vibration:</b>	10 ~ 55Hz with peak-to-peak amplitude of 1.5mm traversing the frequency range & returning in 1 minute; 3 right angled directions for 2 hours
<b>Shock:</b>	51G (500m/s <sup>2</sup> ) acceleration (tested in 6 right angled directions, with 5 shocks in each direction)

## Installation

**Cap Installation Force:** 50.0N maximum downward force on actuator

## PCB Processing

<b>Soldering:</b>	Wave Soldering. Preheat temperature: 110°C @ 40 seconds; Peak temperature: 270°C @ 6 seconds; Cycles: 2 Manual Soldering. 390°C @ 4 seconds; Cycles: 2
<b>Cleaning:</b>	These devices are not process sealed. Hand clean locally using alcohol based solution.

## Standards & Certifications

**Flammability Standards:** UL94V-0 lower housing

The KP Series pushbuttons have not been tested for UL recognition or CSA certification. These switches are designed for use in a low-voltage, low-current, logic-level circuit. When used as intended in a logic-level circuit, the results do not produce hazardous energy.

# Distinctive Characteristics

KP Series' latest offering in single color super bright white, yellow or blue LEDs with 2-pin termination.

Ideal solution for a variety of control panel compositions.

Shorter stroke of .138" (3.5mm).

Nontactile actuation underlined with smooth, silent operation.

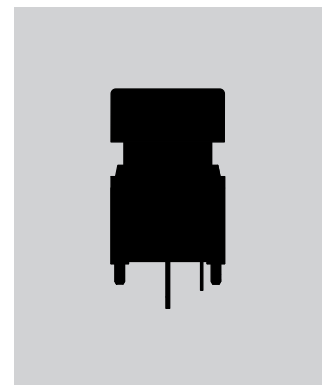
Compact design with height of .906" (23.0mm) from PC board to top of cap (same height as programmable SmartSwitch®).

Flat, sculptured or home key square caps in two common sizes for design flexibility in various applications.

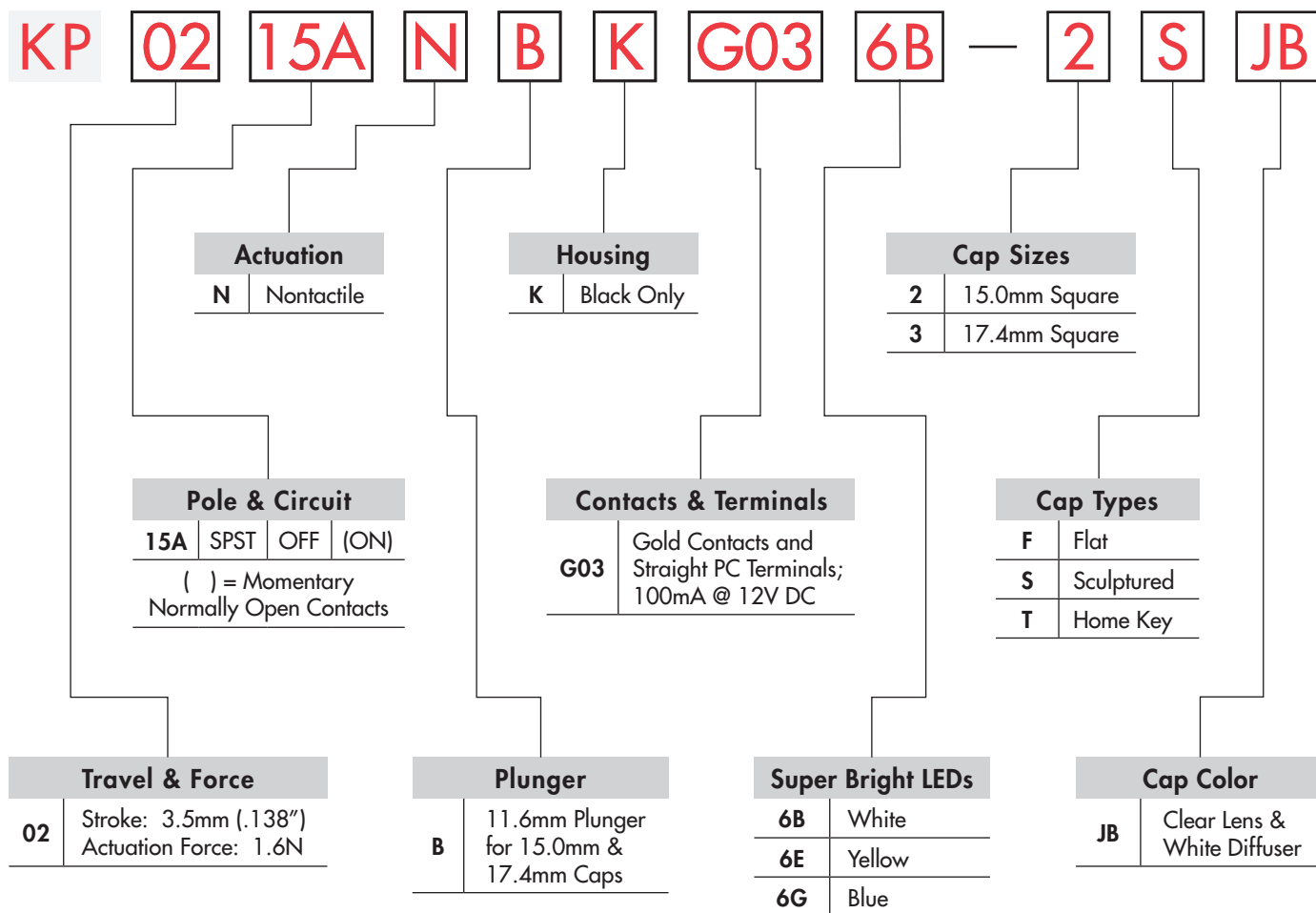
Twin contacts with gold plating assure high reliability and long life of 5,000,000 operations minimum.

Custom legends available.

Actual Size



### TYPICAL SWITCH ORDERING EXAMPLE




### DESCRIPTION FOR TYPICAL ORDERING EXAMPLE

**KP0215ANBKG036B-2SJB**



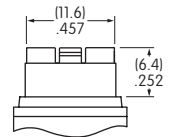
## POLE & CIRCUIT

		Plunger Position ( ) = Momentary		Connected Terminals		Throw & Switch Schematic
Pole	Model	Normal	Down	Normal	Down	Note: Switch terminals "1" & "1a" are actually marked on the switch.
SP	KP0215A	OFF	(ON)	Normally Open	1-1a	SPST 

## ACTUATION

**N** Nontactile

**B** 11.6mm Plunger for 15.0mm & 17.4mm Caps



11.6mm Plunger has a wide neck, easily holding either the 15.0mm or the 17.4mm Caps.

## HOUSING

**K** Black Only

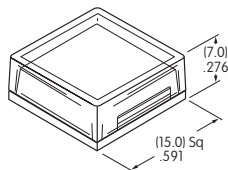
**G03** Gold Contacts  
100mA @ 12V DC  
Straight PC Terminals

## CONTACTS, TERMINALS, & RATING

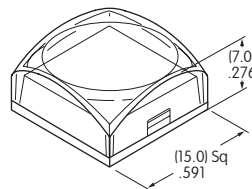
## CAP TYPES & COLORS

**2** 15.0mm Square

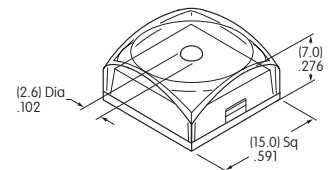
**F** AT3084 Flat Cap



**S** AT3079 Sculptured Cap

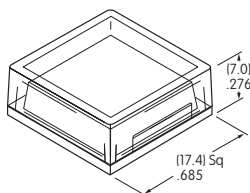


**T** AT3087 Home Key Cap

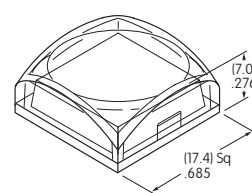


**3** 17.4mm Square

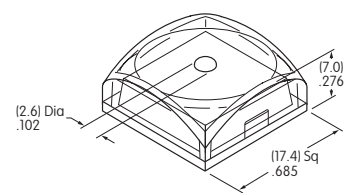
**F** AT3085 Flat Cap



**S** AT3080 Sculptured Cap



**T** AT3088 Home Key Cap



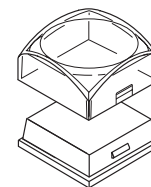
**JB** Lens & Diffuser Colors Available:

Clear/White

Materials & Finishes: Lens - Polycarbonate with glossy finish

Diffuser - Polycarbonate with textured finish

Optional Protective Guard AT4170 available; contact factory.



Clear Lens

White Diffuser

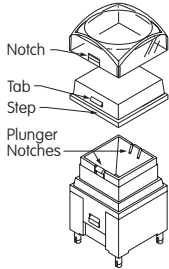


## ASSEMBLY INSTRUCTIONS FOR SQUARE CAPS



### Cap Orientation

As shown in the accompanying illustration, the cap and plunger are designed with tabs and notches to assure proper orientation of the cap on the switch.

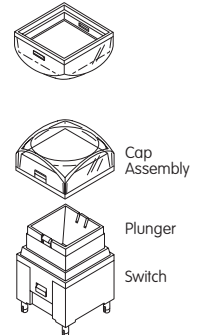


### Removal of Cap Assembly & Separation of Lens & Diffuser

Holding the switch tightly, pull the cap off the switch. Once the cap assembly is released from the plunger, the lens and diffuser can be separated. Pry up the lens with fingernail or flat tip screwdriver inserted at the step on the diffuser.

### Installation or Replacement of Cap

After aligning notches with tabs, join the lens and diffuser. Hold the switch tightly without touching the terminals. Firmly press the cap onto the plunger by applying pressure from one side to the other until both are snapped together.



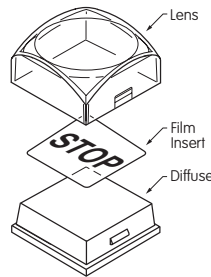
## LEGENDS

NKK Switches can provide custom legends for caps. Contact factory for more information.

### Suggested Printable Areas for KP Lens

#### Recommended Methods:

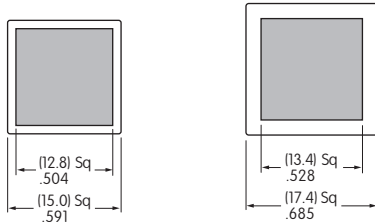
- Laser Etch on clear lens, Screen Print, or Pad Print on lens.
- Laser Print on film insert.
- Epoxy based ink is recommended.



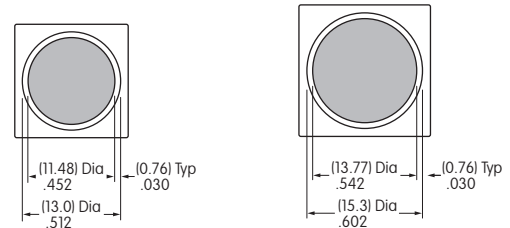
Printing on Diffuser is not advisable.

Shaded areas are suggested printable areas for Lens.

#### Flat Cap Lens



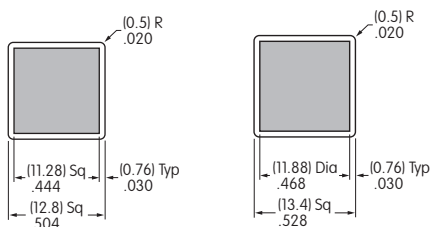
#### Sculptured Cap Lens



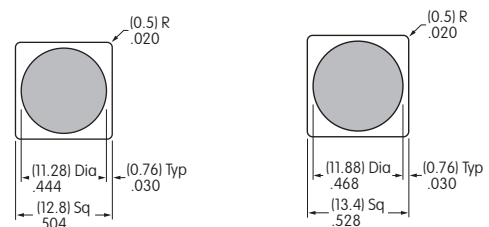
### Suggested Printable Areas for KP Film Insert

Shaded areas are suggested printable areas for Film Insert.

#### Flat Cap Film Inserts



#### Sculptured Cap Film Inserts



Film Insert Material and Thickness: Clear Polyester; 4 mil (100µ) maximum thickness

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