## General Specifications

Soldering: Manual Soldering: $350^{\circ} \mathrm{C}$ for 3 seconds, 1 cycle
Note: Lever must be in center position while soldering.
Cleaning: These devices are not process sealed. Hand clean locally using alcohol based solution.

## Standards \& Certifications

Flammability Standards: UL94V-0 for case

## Black Actuator

## Toggle: Brass with black chrome plating

 Bushing: Brass with black chrome platingFrame: Stainless steel
Support Bracket: Brass with tin plating
Case: Diallyl phthalate resin (UL94V-0)
Movable Contactor: Phosphor bronze with silver plating
Movable Contacts: Silver alloy
Stationary Contacts: Silver with silver plating
Terminals: Copper or brass with silver plating

## Environmental Data

Operating Temp Range: $-30^{\circ} \mathrm{C}$ through $+85^{\circ} \mathrm{C}\left(-22^{\circ} \mathrm{F}\right.$ through $\left.+185^{\circ} \mathrm{F}\right)$
Humidity: 90 ~ $95 \%$ humidity for 96 hours @ $40^{\circ} \mathrm{C}\left(104^{\circ} \mathrm{F}\right)$
Vibration: $\quad 10 \sim 55 \mathrm{~Hz}$ with peak-to-peak amplitude of 1.5 mm traversing the frequency range \& returning in 1 minute; 3 right angled directions for 2 hours
Shock: $50 \mathrm{G}\left(490 \mathrm{~m} / \mathrm{s}^{2}\right)$ acceleration (tested in 6 right angled directions, with 5 shocks in each direction)

## Installation

Mounting Torque: $\quad 3.0 \mathrm{Nm}(26.55 \mathrm{lb} \cdot$ in $)$ double nut
Processing

Distinctive Characteristics

Rich, lustrous gold tone over a large actuator and bushing, or the understated black matte large actuator and bushing (.453"/11.5mm toggle with $.472^{\prime \prime} / 12.0 \mathrm{~mm}$ threaded bushing). Both sleek designs deliver the same functionality and reliability.

Actuation administers distinctive tactile feedback.
Antirotation design, standard on noncylindrical levers, mates toggle and bushing; bottom of toggle has two flatted sides which fit into a complementary opening inside bushing.

Antijamming design protects contacts from damage due to excessive downward force on actuator.

High torque bushing construction prevents rotation or separation from frame during installation.

Molded diallyl phthalate case meets flammability standards for UL94V-0.
Increased insulation resistance and dielectric strength due to prominent external insulating barriers.

Interlocked actuator block, lever, and interior guide prevent switch failure due to biased lever movement.

Clinching of frame to case well above base and terminals provides $1,500 \mathrm{~V}$ dielectric strength.

Epoxy sealed terminals prevent entry of solder flux and other contaminants.

Actual Size


## SWITCH PART NUMBER \& DESCRIPTION

| Part Number | Toggle \& Bushing | Switch Description |
| :---: | :---: | :---: |
| M2024BBIUWO1 (Gold) | $.453^{\prime \prime}$ ( 11.5 mm ) Large Bat Toggle <br> . $472^{\prime \prime}$ ( 12.0 mm ) Large Threaded Bushing with Keyway Gold Plated Toggle \& Bushing Gold Plated Hex Face Nut \& Locking Ring | Silver Contacts; Single Pole 3 Throw (3-On) Solder Lug Terminals |
| M2024BB1AW01 <br> (Black) | .453" (11.5mm) Large Bat Toggle <br> . $472^{\prime \prime}$ ( 12.0 mm ) Large Threaded Bushing with Keyway Black Chrome Plated Toggle \& Bushing Black Chrome Plated Hex Face Nut | Silver Contacts; Single Pole 3 Throw (3-On) Solder Lug Terminals |


| POLE \& CIRCUIT |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| For 3 Throw (3-On) |  |  |  |  |  |  |  |
| Pole | Model | Toggle Position |  |  | Conn | d Terminals \& Sc |  |
|  |  | Down | Center | Up | Down | Center | Up |
| SP | M2024 |  | ON | ON |  |  |  |
| $\begin{array}{ll}\text { The SP3T model utilizes a double pole base. } & \begin{array}{l}\text { External connection } \\ \text { must be made during }\end{array} \\ \text { field installation. }\end{array}$ |  |  |  |  |  |  |  |

## STANDARD HARDWARE FOR GOLD TOGGLE

Hex Face Nut
Brass with
Gold Plating


Locking Ring
Brass with Gold Plating


AT508 Lockwasher
Steel with
Zinc/Chromate


## STANDARD HARDWARE FOR BLACK TOGGLE

Hex Face Nut
Brass with Black Chrome Plating


AT506M Locking Ring
Steel with
Zinc/Chromate


AT508 Lockwasher
Steel with
Zinc/Chromate


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