Supplement Accessories Indicators

General Specifications

Electrical Capacity (Resistive Load)

100mA @ 5V DC Switching Rating: 100mA @ 50V DC **Nonswitching Rating:**

Other Ratings

Contact Resistance: 100 milliohms maximum; 30 milliohms maximum for contact point

Insulation Resistance: 1,000 megohms minimum @ 250V DC **Dielectric Strength:** 250V AC minimum for 1 minute minimum Mechanical Life: 10,000 detent operations minimum **Electrical Life:** 10,000 detent operations minimum

> Notes: A detent operation is one actuator position operation or stepping. A cycle is one 360° rotation. 10,000 detent operations equal 625 cycles for hexadecimal devices or 1,000 cycles for decimal devices.

Nominal Operating Torque: Metal Shaft: 0.009Nm for decimal devices; 0.011Nm for hexadecimal devices

All other Actuator types: 0.008Nm for decimal devices; 0.01Nm for hexadecimal devices

Contact Timing: Nonshorting

Materials & Finishes

Screwdriver and Plastic Shaft - Glass fiber reinforced polyamide (UL94V-0); **Actuators:**

Dial - Polyoxymethylene; Metal Shaft - Brass with nickel plating

Bushing: Brass with nickel plating (for Metal Shaft model) Glass fiber reinforced PBT (for Metal Shaft model) **Outer Case: Housing & Base:** Glass fiber reinforced polyamide (UL94V-0)

Movable Contacts: Copper alloy with gold plating **Stationary Contacts:** Phosphor bronze with gold plating Phosphor bronze with gold plating **Terminals: Terminal Cover:** Polyamide (Right angle model only)

Bracket: Phospher bronze with tin plating (for Metal Shaft model)

Environmental Data

-25°C through +85°C (-13°F through +185°F) **Operating Temperature Range:**

90 ~ 95% humidity for 240 hours @ 40°C (104°F) **Humidity:**

Vibration: 10 ~ 55Hz with peak-to-peak amplitude of 1.5mm traversing the frequency range & returning

in 5 minutes; 3 right angled directions for 2 hours

Shock: 50G (490m/s²) acceleration (tested in 6 right angled directions, with 5 shocks in each direction)

Processing

Soldering: Wave Soldering Recommended. See Profile A in Supplement section.

Manual Soldering: See Profile A in Supplement section.

Note: During soldering process, set the switch to the following position: FRO1FR10P, FRO1FR16P, FRO1KR10P, FRO1KR16P, FRO1SR10P, FRO1SR16P, FRO1AR10PB, FR01AR16PB, FR01AR10HB, FR01AR16HB: 0 position;

FR01FC10P, FR01KC10P, FR01FC10H, FR01KC10H, FR01SC10P, FR01AC10PB, FR01AC10HB: 7 position; FR01FC16P, FR01KC16P, FR01FC16H, FR01KC16H, FR01SC16P, FR01AC16PB, FR01AC16HB: F position

Cleaning: These devices are not process sealed. Hand clean locally using alcohol based solution.

Custom process sealed version available; contact factory.

Standards & Certifications

Flammability Standards: UL94V-0 rated actuator, housing and base

The FR01 Series rotaries have not been tested for UL recognition or CSA certification.

These switches are designed for use in a low-voltage, low-current circuit. When used as intended, the results do not produce hazardous energy.



Rockers

Keylocks Programmable Illuminated PB Pushbuttons

Distinctive Characteristics

Compact dimensions and low profile allow high density mounting and close stacking of PC boards.

Highly visible legends and choice of screwdriver, shaft or dial actuators with arrow position indication provide trouble-free code setting. Knob actuator also available.

Real or complement code setting identified by color-keyed actuator.

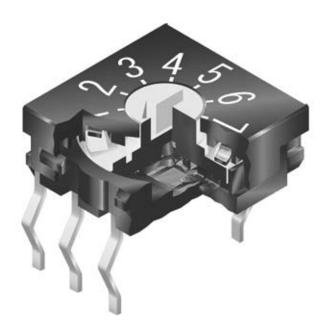
Detent mechanism gives crisp, positive action for accurate switch setting.

Crimped terminals ensure secure PC mounting and prevent dislodging during soldering.

Cam activated movable contact and gold contacts assure contact reliability and continuity.

Surface mount model with screwdriver actuation available and shown in the surface mount section.

Contact factory for custom models with .200" (5.08mm) terminal spacing.









FR Mounting **Circuits PC Terminals Packaging** Through-hole Real Coded Straight Stick-Tubes: (Orange Actuator) FR01F, FR01K, FR01S Н Right Angle S 50 Pieces/Stick Complement Coded FR01A (Yellow Actuator) **Actuation** 25 Pieces/Stick Color not applicable F Screwdriver to Actuator A Plastic Shaft K **Bracket** Dial (for Straight S Terminals only) No **Positions** No Bracket Code Metal Shaft (for 10 Decimal Optional Knobs) * B With Bracket

TYPICAL SWITCH ORDERING EXAMPLE

DESCRIPTION FOR TYPICAL ORDERING EXAMPLE

16

Hexadecimal

FR01KR16P-S



MOUNTING

01 Through-hole

*Must be used with

Bracket

ACTUATION



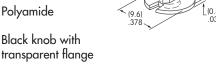
a flat tipped screwdriver



Actuators are fully rotational either clockwise or counterclockwise.

Actuator Colors: Orange for real coded devices; Yellow for complement coded devices.







Install knob before mounting on PCB for right angle type; it should not be removed once mounted. When mounting, align slit in knob with arrowhead on actuator.

* For Actuator A only



ACTUATION



Plastic Shaft



Dial



Metal Shaft

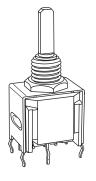
Adjusted by hand or with flat tipped screwdriver



Adjusted by hand or with flat tipped screwdriver



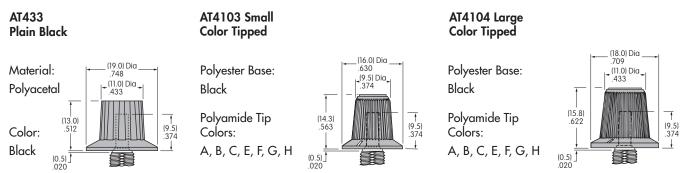
Knob options illustrated below with color choices



Actuators are fully rotational and operate either clockwise or counterclockwise. Colors for Actuators K and S: Orange for real coded devices; Yellow for complement coded devices

Mounting hardware is available if needed for models with Actuator A: Hexagon Nut AT513M, Locking Ring AT515M, and Lockwasher AT509; all are shown in the Accessories and Hardware section.

OPTIONAL KNOBS FOR METAL SHAFT



Knob Orientation: When installed with shaft flat rotated 180° from bushing flat as shown in "Typical Switch Dimensions," white line on cap points to Actuator Position 0 noted in truth tables below.

Color Codes: A Black **B** White C Red E Yellow F Green **G** Blue **H** Gray

TRUTH TABLES (CIRCUITS & POSITIONS)																											
Actuator Position O = ON			10 Decimal										16 Hexadecimal														
Terminal No. (Output)	= 011	0	1	2	3	4	5	6	7	8	9	0	1	2	3	4	5	6	7	8	9	Α	В	С	D	Е	F
Real Coded Model Numbers: FR01FR, FR01KR, FR01SR, FR01AR	1																										
	2				•										•												•
	4																										
	8																						•				
Complement Coded Model Numbers: FR01FC, FR01KC FR01SC, FR01AC	1					•				•																	
	2																										
	4				•																						
	8																										

Terminal numbers are actually on the switch. Above sequence shown for clockwise rotation.

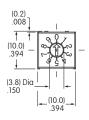


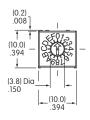
Supplement | Accessories

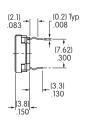
TYPICAL SWITCH DIMENSIONS

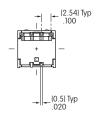
Straight PC • Screwdriver

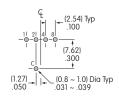












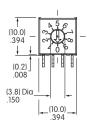
FR01FC10P

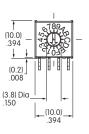
Decimal

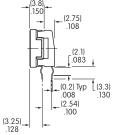
Hexadecimal

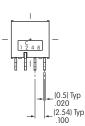
Right Angle PC • Screwdriver

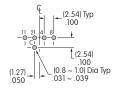












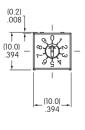
FR01FR10H

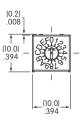
Decimal

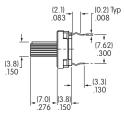
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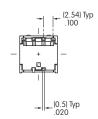
Straight PC • Plastic Shaft

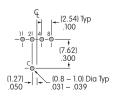












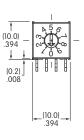
FR01KR16P

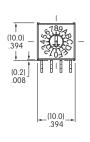
Decimal

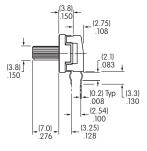
Hexadecimal

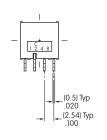
Right Angle PC • Plastic Shaft

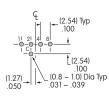












FR01KC16H

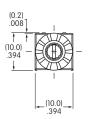
Decimal

Hexadecimal

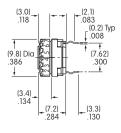
TYPICAL SWITCH DIMENSIONS

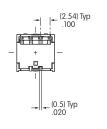
Straight PC • Dial

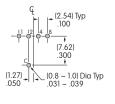














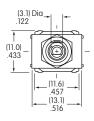
FR01SR10P

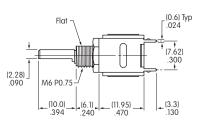
Decimal

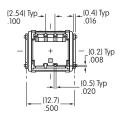
Hexadecimal

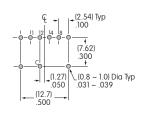












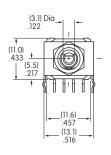


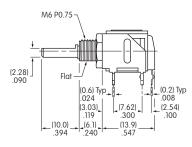
Shown in Position 0 with shaft flat rotated 180° from bushing flat

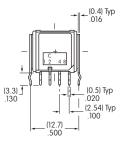
FR01AR10PB

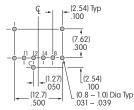
Right Angle PC • Metal Shaft













Shown in Position 0 with shaft flat rotated 180° from bushing flat

FR01AC16HB

PACKAGING



Stick-Tube

FR01F, FR01K & FR01S

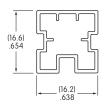
Each stick-tube contains 50 switches. Switches must be ordered in 50-piece increments.

Each stick-tube contains 25 switches. Switches must be ordered in 25-piece increments.

Note: Transport and storage temperatures should not exceed 50°C (122°F). Store stick tubes on flat surface.



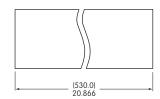
FR01F with Screwdriver Actuation & Straight PC





FR01K with Plastic Shaft & Right Angle PC



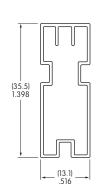


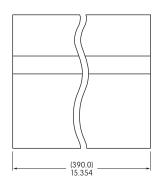
FR01S with Dial Actuation & Straight PC



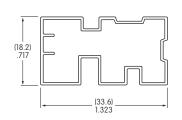


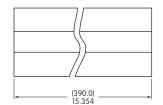
FR01A with Metal Shaft & Straight PC





FR01A with Metal Shaft & Right Angle PC







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