

SPECIFICATIONS:

ELECTRICAL:

INSULATOR RESISTANCE: 5 G OHMS Min.
DIELECTRIC WITHSTANDING: 1,000VAC r.m.s.
OPERATING TEMPERATURE: -55° C ~ +125° C
POWER CONTACT RESISTANCE: 1.0 mOHMS Max.
SIGNAL CONTACT RESISTANCE: 10 mOHMS Max.
POWER PINS: 40 AMPS
SIGNAL PINS: 5 AMPS

MECHANICAL:

CONTACT INSERTION FORCE: 4.5 Kg Max. CONTACT SEPARATOR FORCE: 0.3Kg Min.

MATERIALS:

CONTACTS: COPPER ALLOY

INSULATOR: PBT UL94V-0 RATED, BLK

230°C PROCESS TEMP.

SHELL: STEEL

SEAL: F08 FLEXIBLE ADHESIVE

FINISH:

SHELL: NICKEL

CONTACTS: FULL GOLD FLASH



MEETS IP67 STANDARDS

(SEE PAGE 2 FOR SEALING DETAILS)

UNITS = INCHES [MM] DO NOT SCALE FROM DRAWING

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SCALE: SHEET OF REV 1

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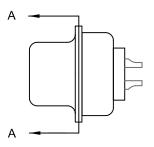
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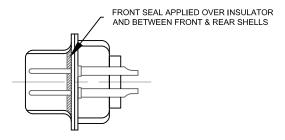
DRAWN:

M. SIGMON

DATE: 06/11/2013

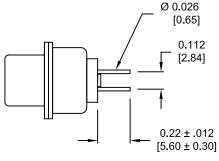
DESCRIPTION: 681 SERIES CONTACTS



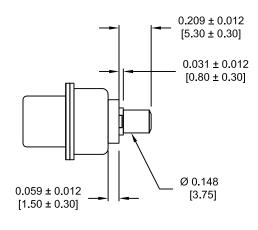


DETAIL A-A
SHOWN FOR REFERENCE ONLY

NOTE: SIGNAL AND POWER CONTACTS COME PRE-LOADED INTO INSULATORS



SIGNAL CONTACTS



POWER CONTACTS

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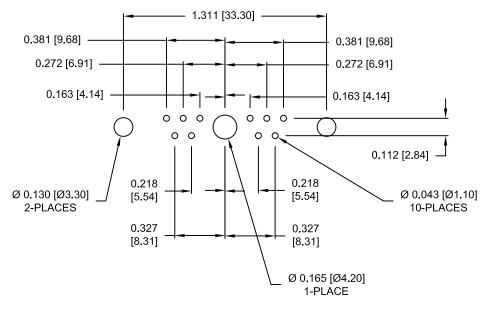
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DESCRIPTION: PCB LAYOUT



RECOMMENDED PCB LAYOUT

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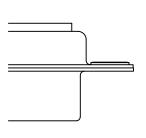
DESCRIPTION: CLINCH NUT HARDWARE

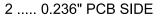
ALL CLINCH-NUTS ARE 4-40 INTERNAL THREADS

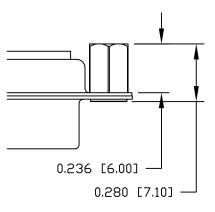
TOLERANCE:

ALL DIMENSIONS ARE ±0.010

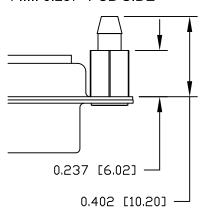
0 NO HARDWARE



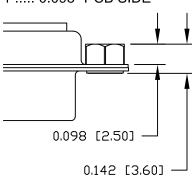




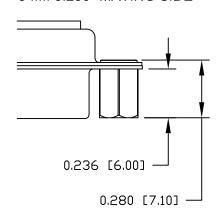
4 0.237" PCB SIDE



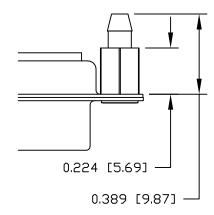
1 0.098" PCB SIDE



3 0.236" MATING SIDE



5 0.224" PCB SIDE



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3036W4SCM99A10X FCE17-E2W2SS-2N0 212522-7 3003W3PXX43A10X 3003W3SXX56N40X 3005W5PXX88N40X
3008W8SXX57A30X 3009W4PCT57P20X 3011W1SXK99A10X 3017W2SAR69C40X 321WA4PXK99A60X 3F3SSC22S41A30X
L717TWA7W2PP2SY3R DBM-17W2S-1A8N-A190-A197-1 421WA4PCR50E20X 09691009009 09691100022500 09693009176
09692009147 09693909015 6017W2PCM41B30X 790-061SH-36W2NMNA 790-044SE-7P3MNPB 790-043PE-11P2MPA 790-043PB2P2MPB 790-029SB-2P2MEPA 790-028PK-9P9MPA 790-028PH-54P2MGA 790-028PH-36P2MNA 790-028PB-2P2MPA 790-027SH5W5MTEP 790-026PH-54P2ZNUG 790-026PH-54P2MP 790-026PH-36P2ZNUG 790-026PH-36P2MG 790-026PD-3P3MP 790-025SJ7P7EMS 790-025SH-36W2NMT