High-speed two-differential channels 1-to-2 switch
Rev. 1.1-28 September 2021
Product data sheet

## 1 General description

CBTU02044 is a high-speed differential 1-to-2 switching chip optimized to interface with PCle 4.0 for server and client applications. This high performance switch chip could be used for other high-speed interfaces such as PCle-Gen4, MIPI, DP1.4, and DDR. CBTU02044 also functions as a 2-to-1 MUX by selecting 1 (Port A) as output out of one of the two differential ports (either Port B or C).
Pinouts are optimized for minimum number of layout layers and for achievement of very low crosstalk to meet stringent crosstalk requirements at higher data rate. CBTU02044 is a small package with optimized footprint for smaller real estate occupancy.

CBTU02044 is available in $1.6 \mathrm{~mm} \times 2.4 \mathrm{~mm} \times 0.5 \mathrm{~mm}$ HUQFN16 package with 0.4 mm pitch.

## 2 Features and benefits

- Optimized high-speed signal integrity
- Minimize crosstalk to meet stringent PCle 4.0 requirement
- Two-differential channels 1 -to-2 switch/2-to-1 mux
- Low insertion loss (typ): 0.56 dB at $100 \mathrm{MHz} ; 1.1 \mathrm{~dB}$ at $5 \mathrm{GHz} ; 1.5 \mathrm{~dB}$ at 8 GHz
- Low off-state isolation: -70 dB at $100 \mathrm{MHz},-23 \mathrm{~dB}$ at $5 \mathrm{GHz},-18 \mathrm{~dB}$ at 8 GHz
- Low return loss (typ): 21 dB at $2.5 \mathrm{GHz} ; 18 \mathrm{~dB}$ at $5 \mathrm{GHz} ; 15 \mathrm{~dB}$ at 8 GHz
- Low ON-state resistance: $10 \Omega$ (typ)
-3 dB bandwidth (typ): 17 GHz (typ)
- DDNEXT <-50 dB @ 8 GHz
- DDFEXT <-48 dB @ 8 GHz
- VIC common mode input voltage VIC: 0 V to 2 V
- Differential input voltage VID <1.6 V
- Intra-pair skew <4 ps
- VDD power supply voltage range: 1.62 V to 3.63 V
- Low current consumption:
- For active mode $=200 \mu \mathrm{~A}$ (typ)
- For power-saving $=3 \mu \mathrm{~A}$ (typ)
- CMOS SEL and XSD pins
- Back current protection on all I/O pins of these switches
- Patent pending high performance analog pass-gate technology
- All channels support rail-to-rail input voltage (up to 2.4 V )
- HUQFN16 $1.6 \mathrm{~mm} \times 2.4 \mathrm{~mm} \times 0.5 \mathrm{~mm}$ package with 0.4 mm pitch
- ESD: 2000 V HBM; 1000 V CDM
- Operating temperature range: $-40^{\circ} \mathrm{C}$ to $+85^{\circ} \mathrm{C}$



## 3 Application example



Figure 1. Application example

## 4 Ordering information

Table 1. Ordering information

| Type number | Topside <br> marking | Package |  |  |
| :--- | :--- | :--- | :--- | :--- |
|  | Name | Description | Version |  |
| CBTU02044HE | 44 | HUQFN16 | Plastic, super thin quad flat package; no <br> leads; 16 terminals; body $1.6 \mathrm{~mm} \times 2.4 \mathrm{~mm}$ <br> $\times 0.5 \mathrm{~mm} ; 0.4 \mathrm{~mm}$ pitch | SOT1832-1 |

### 4.1 Ordering options

Table 2. Ordering options

| Type number | Orderable part number | Package | Packing <br> method | Minimum <br> order <br> quantity | Temperature |
| :--- | :--- | :--- | :--- | :--- | :--- |
| CBTU02044 | CBTU02044HEJ | HUQFN16 | REEL 13" <br> Q1/T1 <br> *STANDARD <br> MARK SMD | 10000 | $\mathrm{~T}_{\text {amb }}=-40^{\circ} \mathrm{C}$ to $+85^{\circ} \mathrm{C}$ |

## 5 Block diagram



Figure 2. Block diagram

## 6 Pinning information

### 6.1 Pinning



Figure 3. Pin configuration for HUQFN16 (transparent top view)
Refer to Section 11 for package related information.

### 6.2 Pin description

Table 3. Pin description

| Symbol | Pin | Type | Description |
| :--- | :--- | :--- | :--- |
| Data path signals |  |  |  |
| AON | 9 | I/O | Ch0 input |
| AOP | 10 | I/O |  |
| BOP | 8 | I/O | B0 output |
| BON | 7 | I/O |  |
| CON | 6 | I/O | C0 output |
| C0P | 5 | I/O |  |
| A1P | 13 | I/O | Ch1 input |
| A1N | 14 | I/O |  |
| B1P | 2 | I/O | B1 output |
| B1N | 1 | I/O |  |
| C1N | 16 | I/O | C1 output |
| C1P | 15 | I/O |  |
| Control signal |  |  |  |
|  |  |  |  |

Table 3. Pin description...continued

| Symbol | Pin | Type | Description |
| :--- | :--- | :--- | :--- |
| SEL | 12 | GPIO input | Input signal driven by GPIO <br> When SEL = LOW, Port A and Port B are mutually <br> connected <br> When SEL = HIGH, port A and port C are mutually <br> connected |
| XSD | 3 | CMOS input | Shutdown pin; should be driven LOW for normal <br> operation. When HIGH, all paths are switched <br> off (high impedance state). And supply current <br> consumption is minimized. |
| Power supply | 4 |  |  |
| VDD | 4 | power | Power supply range between 1.62 V and 3.63 V |
| Ground connection | GND 11 ground | 0 V; must connect to PCB ground |  |
| NC | center pad | not connected | Center pad is not connected to the device ground pin <br> inside the package. Recommend to connect center <br> pad to PCB ground |

## 7 Functional description

Refer to Figure 2 of CBTU02044.
The CBTU02044 provides a shutdown function to minimize power consumption when the switch is not active, while the power to CBTU02044 is provided. The XSD pin (power down $=\mathrm{HIGH}$ ) places all channels in high-impedance state while reducing current consumption to near-zero. When XSD pin is LOW, the device operates normally.

Table 4. ON/OFF control table

| XSD | SEL | Function |
| :--- | :--- | :--- |
| HIGH | X | A, B and C ports are high-Z |
| LOW | LOW | A to B ports and vice versa |
| LOW | HIGH | A to C ports and vice versa |

## 8 Limiting values

Table 5. Limiting values ${ }^{[1]}$
In accordance with the Absolute Maximum Rating System (IEC 60134).

| Symbol | Parameter | Conditions |  | Min | Max | Unit |
| :--- | :--- | :--- | :--- | :--- | :--- | :--- |
| $\mathrm{V}_{\mathrm{DD}}$ | supply voltage |  | ${ }^{[2]}$ | -0.3 | +4.4 | V |
| $\mathrm{~V}_{\text {I }}$ | input voltage of control pins |  | ${ }^{[2]}$ | -0.3 | +4.4 | V |
| $\mathrm{~V}_{\text {IO }}$ | voltage of I/O pins of <br> switches |  | ${ }^{[2]}$ | -0.3 | +2.6 | V |
| $\mathrm{~T}_{\text {stg }}$ | storage temperature |  |  | -65 | +150 | ${ }^{\circ} \mathrm{C}$ |
| $\mathrm{V}_{\text {ESD }}$ | electrostatic discharge <br> voltage | HBM | ${ }^{[3]}$ | - | 2000 | V |
|  | CDM | $[4]$ | - | 1000 | V |  |

[1] Stresses beyond those listed under absolute maximum ratings may cause permanent damage to the device. These are stress ratings only and functional operation of the device at these or any conditions beyond those indicated under recommended operating conditions is not implied. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.
[2] All voltage values, except differential voltages, are with respect to network ground terminal
[3] Human Body Model: ANSI/EOS/ESD-S5.1-1994, standard for ESD sensitivity testing, Human Body Model - Component level; Electrostatic Discharge Association, Rome, NY, USA.
[4] Charged Device Model: ANSI/EOS/ESD-S5.3-1-1999, standard for ESD sensitivity testing, Charged Device Model Component level; Electrostatic Discharge Association, Rome, NY, USA.

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## 9 Recommended operating conditions

Table 6. Operating conditions
Over operating free-air temperature range (unless otherwise noted)

| Symbol | Parameter | Conditions | Min | Typ | Max | Unit |
| :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- |
| VDD | supply voltage | 3.3 V supply option | 1.62 | - | 3.63 | V |
| $\mathrm{V}_{\text {I }}$ | input voltage | CMOS inputs | -0.3 | - | VDD | V |
|  |  | switch I/O pins | -0.3 | - | +2.4 | V |
| $\mathrm{~T}_{\text {amb }}$ | ambient operating <br> temperature | operating in free air | -40 | - | +85 | ${ }^{\circ} \mathrm{C}$ |

## 10 Characteristics

### 10.1 Device general characteristics

Table 7. General characteristics

| Symbol | Parameter | Conditions | Min | Typ $^{[1]}$ | Max | Unit |
| :--- | :--- | :--- | :--- | :--- | :--- | :--- |
| $\mathrm{I}_{\mathrm{DD}}$ | supply current | XSD = HIGH (disable) | - | 3 | 10 | $\mu \mathrm{~A}$ |
|  | XSD = LOW (enable) | - | 250 | 450 | $\mu \mathrm{~A}$ |  |
| $\mathrm{t}_{\text {startup }}$ | start-up time | supply voltage <br> ramping up to <br> valid with XSD $=$ <br> LOW to channel <br> specified operating <br> characteristics | - | - | 30 | $\mu \mathrm{~s}$ |
| $\mathrm{t}_{\text {en }}$ | enable time | XSD going <br> LOW to channel <br> specified operating <br> characteristics | - | 90 | 220 | $\mu \mathrm{~s}$ |
| $\mathrm{t}_{\text {rcfg }}$ | reconfiguration time | SEL state changes ${ }^{[2]}$ | - | 18 | 30 | ns |

[1] Typical values are at $\mathrm{VDD}=1.8 \mathrm{~V} ; \mathrm{T}_{\mathrm{amb}}=25^{\circ} \mathrm{C}$, and maximum loading
[2] Smooth transition without glitch
Enable time is when valid VDD is available and $\mathrm{t}=0$ starts when XSD makes transition from
HIGH to LOW
Figure 4. Enable time definition

### 10.2 Switch channel characteristics

Table 8. Dynamic and static characteristics

| Symbol | Parameter | Conditions | Min | Typ | Max | Unit |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| DDIL | differential insertion loss | Channel is OFF |  |  |  |  |
|  |  | $\mathrm{f}=5 \mathrm{GHz}$ | - | 20 | - | dB |
|  |  | $\mathrm{f}=100 \mathrm{MHz}$ | - | 40 | - | dB |
|  |  | Channel is ON |  |  |  |  |
|  |  | $\mathrm{f}=8 \mathrm{GHz}$ | - | 1.8 | - | dB |
|  |  | $\mathrm{f}=5 \mathrm{GHz}$ | - | 1.4 | - | dB |
|  |  | $\mathrm{f}=2.5 \mathrm{GHz}$ | - | 0.9 | - | dB |
|  |  | $\mathrm{f}=100 \mathrm{MHz}$ | - | 0.7 | - | dB |
| B-3dB | bandwidth |  | - | 13 | - | GHz |
| DDRL | differential return loss | $\mathrm{f}=8 \mathrm{GHz}$ | - | 15 | - | dB |
|  |  | $\mathrm{f}=5 \mathrm{GHz}$ | - | 18 | - |  |
|  |  | $\mathrm{f}=2.5 \mathrm{GHz}$ | - | 21 | - | dB |
| DDNEXT | High-Speed Differential nearend crosstalk | A 0 to A 1 or B 0 to B 1 or C 0 to C 1 ports |  |  |  |  |
|  |  | $\mathrm{f}=8 \mathrm{GHz}$ | - | - | -45 | dB |
| DDFEXT | High-Speed far-end crosstalk | A to B or A to C ports (or vice versa) |  |  |  |  |
|  |  | $\mathrm{f}=8 \mathrm{GHz}$ | - | - | -45 | dB |
| V | input voltage | Switch I/O pins | -0.3 | - | 2.4 | V |
| $V_{\text {IC }}$ | Common-mode input voltage | for all switch ports | 0 | - | 2.0 | V |
| VID_PP | Differential input voltage |  | - | 1.2 | 1.6 | V |
| $\mathrm{I}_{\mathrm{IH}}$ | HIGH-level input leakage current | High-speed switch I/O; $\mathrm{A}, \mathrm{B}$ and C ports; $\mathrm{XSD}=$ HIGH; $\mathrm{V}_{\mathrm{I}}=2.0 \mathrm{~V}$ | - | - | 1.5 | $\mu \mathrm{A}$ |
| ILL | LOW-level input leakage current | High-speed switch I/O; $\mathrm{A}, \mathrm{B}$ and C ports; $\mathrm{XSD}=$ HIGH; $\mathrm{V}_{1}=$ GND | - | - | 1.5 | $\mu \mathrm{A}$ |
| $\mathrm{V}_{\text {IK }}$ | Input negative clamping voltage | Voltage on high-speed channel pins; II =-18 mA | - | - | -1.2 | V |
| $t_{\text {PD }}$ | propagation delay | From A port to B or C port or vice versa | - | 33 | $45^{[1]}$ | ps |
| $\mathrm{t}_{\text {sk }}$ | Intra-pair skew | Skew between P and N for all the ports | - | 6 | - | ps |
| $\mathrm{R}_{\text {onse }}$ | single-end ON-state resistance | Switch ON resistance with source current is 18 mA | - | 10 | 14 | $\Omega$ |
| $\mathrm{Z}_{\text {input }}$ | DC CM input impedance | XSD $=\mathrm{HIGH}$ and $\mathrm{V}_{1}>0 \mathrm{~V}$ | - | $3000{ }^{[1]}$ | - | K $\Omega$ |
| $\mathrm{C}_{\text {in }}$ | input capacitance at 2.5 GHz | $\mathrm{VDD}=1.8 \mathrm{~V} ; \mathrm{V}_{\mathrm{I}}=1.4 \mathrm{~V} \text { or }$ floating | - | $622^{[1]}$ | - | fF |

[^0]Table 9. Dynamic and static characteristics

| Symbol | Parameter | Conditions | Min | Typ | Max | Unit |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| DDIL | differential insertion loss | Channel is OFF |  |  |  |  |
|  |  | $\mathrm{f}=5 \mathrm{GHz}$ | - | 20 | - | dB |
|  |  | $\mathrm{f}=100 \mathrm{MHz}$ | - | 40 | - | dB |
|  |  | Channel is ON |  |  |  |  |
|  |  | $\mathrm{f}=8 \mathrm{GHz}$ | - | 1.5 | - | dB |
|  |  | $\mathrm{f}=5 \mathrm{GHz}$ | - | 1.1 | - | dB |
|  |  | $\mathrm{f}=2.5 \mathrm{GHz}$ | - | 0.8 | - | dB |
|  |  | $\mathrm{f}=100 \mathrm{MHz}$ | - | 0.56 | - | dB |
| B-3dB | bandwidth |  | - | 17 | - | GHz |
| DDRL | differential return loss | $\mathrm{f}=8 \mathrm{GHz}$ | - | 15 | - | dB |
|  |  | $\mathrm{f}=5 \mathrm{GHz}$ | - | 18 | - |  |
|  |  | $\mathrm{f}=2.5 \mathrm{GHz}$ | - | 21 | - | dB |
| DDNEXT | High-Speed Differential nearend crosstalk | A 0 to A 1 or B 0 to B 1 or C 0 to C 1 ports |  |  |  |  |
|  |  | $\mathrm{f}=8 \mathrm{GHz}$ | - | - | -48 | dB |
| DDFEXT | High-Speed far-end crosstalk | A to B or A to C ports (or vice versa) |  |  |  |  |
|  |  | $\mathrm{f}=8 \mathrm{GHz}$ | - | - | -46 | dB |
| $\mathrm{V}_{1}$ | input voltage | Switch I/O pins | -0.3 | - | 2.4 | V |
| $V_{\text {IC }}$ | Common-mode input voltage | for all switch ports | 0 | - | 2.0 | V |
| VID_PP | Differential input voltage |  | - | 1.2 | 1.6 | V |
| $\mathrm{I}_{\mathrm{H}}$ | HIGH-level input leakage current | High-speed switch I/O; $\mathrm{A}, \mathrm{B}$ and C ports; $\mathrm{XSD}=$ HIGH; $\mathrm{V}_{\mathrm{I}}=2.0 \mathrm{~V}$ | - | - | 1.5 | $\mu \mathrm{A}$ |
| IIL | LOW-level input leakage current | High-speed switch I/O; $\mathrm{A}, \mathrm{B}$ and C ports; XSD = HIGH; $\mathrm{V}_{\mathrm{I}}=$ GND | - | - | 1.5 | $\mu \mathrm{A}$ |
| $\mathrm{V}_{\mathrm{IK}}$ | Input negative clamping voltage | Voltage on high-speed channel pins; $\mathrm{II}=-18 \mathrm{~mA}$ | - | - | -1.2 | V |
| $\mathrm{t}_{\text {PD }}$ | propagation delay at 8 GHz | From A port to B or C port or vice versa | - | 32 | $35^{[1]}$ | ps |
| $\mathrm{t}_{\text {sk }}$ | Intra-pair skew | Skew between P and N for all the ports | - | 3 | - | ps |
| $\mathrm{R}_{\text {onse }}$ | single-end ON-state resistance | Switch ON resistance with source current is 18 mA | - | 10 | 14 | $\Omega$ |
| $\mathrm{Z}_{\text {input }}$ | DC CM input impedance | XSD $=\mathrm{HIGH}$ and $\mathrm{V}_{1}>0 \mathrm{~V}$ | - | $3000{ }^{[1]}$ | - | K $\Omega$ |
| $\mathrm{C}_{\text {in }}$ | input capacitance at 2.5 GHz | $\begin{aligned} & \mathrm{VDD}=1.8 \mathrm{~V} ; \mathrm{V}_{1}=1.4 \mathrm{~V} \text { or } \\ & \text { floating } \end{aligned}$ | - | $622^{[1]}$ | - | fF |

[^1]High-speed two-differential channels 1-to-2 switch

### 10.3 Control signals characteristics

Table 10. SEL input buffer characteristics

| Symbol | Parameter | Conditions | Min | Typ | Max | Unit |
| :--- | :--- | :--- | :--- | :--- | :--- | :--- |
| $\mathrm{V}_{\mathrm{IH}}$ | HIGH-level input <br> voltage |  | 1.4 | - | - | V |
| $\mathrm{V}_{\mathrm{IL}}$ | LOW-level input <br> voltage | -0.3 | - | 0.4 | V |  |
| $\mathrm{I}_{\mathrm{IH}}$ | HIGH-level input <br> leakage current | Measured with input at <br> $\mathrm{V}_{\mathrm{I}}=$ VDD | - | - | 1.5 | $\mu \mathrm{~A}$ |
| $\mathrm{I}_{\mathrm{IL}}$ | LOW-level input <br> leakage current | Measured with input at <br> $\mathrm{V}_{\mathrm{I}}=0 \mathrm{~V}$ | - | - | 1.5 | $\mu \mathrm{~A}$ |

Table 11. XSD input buffer characteristics
$\left.\begin{array}{|l|l|l|l|l|l|l|}\hline \text { Symbol } & \text { Parameter } & \text { Conditions } & \text { Min } & \text { Typ } & \text { Max } & \text { Unit } \\ \hline \mathrm{V}_{\mathrm{IH}} & \begin{array}{l}\text { HIGH-level input } \\ \text { voltage }\end{array} & & \begin{array}{l}0.75 \% \\ \text { VDD }\end{array} & - & - & \mathrm{V} \\ \hline \mathrm{V}_{\mathrm{IL}} & \begin{array}{l}\text { LOW-level input } \\ \text { voltage }\end{array} & -0.3 & - & 0.25 \% \\ \mathrm{VDD}\end{array}\right) \mathrm{V}$.

## 11 Package outline

HUQFN16: plastic thermal enhanced Ultra thin quad flat package; no leads;
16 terminals; body $2.4 \times 1.6 \times 0.5 \mathrm{~mm}$


Figure 5. Package outline SOT1832-1 (HUQFN16)

High-speed two-differential channels 1-to-2 switch

## 12 Packing information

### 12.1 SOT1832-1 (HUQFN16); Reel pack, SMD, 13" Q1/T1 standard product

 orientation; Orderable part number ending ,118 or J; Ordering code (12NC) ending 118
### 12.1.1 Packing method



Table 12. Dimensions and quantities

| Reel dimensions <br> $\mathbf{d} \times \mathbf{w ~}_{(\mathrm{mm})^{[1]}}$ | SPQ/PQ <br> $(\mathbf{p c s})^{[2]}$ | Reels <br> per box | Outer box dimensions <br> $1 \times w \times h(m m)$ |
| :--- | :--- | :--- | :--- |
| $330 \times 8$ | 10000 | 1 | $342 \times 338 \times 27$ |

[1] d = reel diameter; w = tape width.
[2] Packing quantity dependent on specific product type.

View ordering and availability details at NXP order portal, or contact your local NXP representative.

### 12.1.2 Product orientation



### 12.1.3 Carrier tape dimensions



Table 13. Carrier tape dimensions In accordance with IEC 60286-3.

| $\mathbf{A}_{0}(\mathrm{~mm})$ | $\mathrm{B}_{0}(\mathrm{~mm})$ | $\mathrm{K}_{0}(\mathrm{~mm})$ | $\mathrm{T}(\mathrm{mm})$ | $\mathbf{P}_{1}(\mathrm{~mm})$ | $\mathbf{W}(\mathrm{mm})$ |
| :--- | :--- | :--- | :--- | :--- | :--- |
| $1.79 \pm 0.05$ | $2.50 \pm 0.05$ | $0.65 \pm 0.05$ | $0.23 \pm 0.02$ | $4.0 \pm 0.5$ | $8.0 \pm 0.3 /-0.1$ |

### 12.1.4 Reel dimensions



Figure 9. Schematic view of reel

Table 14. Reel dimensions
In accordance with IEC 60286-3.

| A $[\mathrm{nom}]$ <br> $(\mathrm{mm})$ | W2 $[\mathrm{max}]$ <br> $(\mathrm{mm})$ | B $[\mathrm{min}]$ <br> $(\mathrm{mm})$ | $C[\mathrm{~min}]$ <br> $(\mathrm{mm})$ | D $[\mathrm{min}]$ <br> $(\mathrm{mm})$ |
| :--- | :--- | :--- | :--- | :--- |
| 330 | 14.4 | 1.5 | 12.8 | 20.2 |

### 12.1.5 Barcode label



Figure 10. Example of typical box and reel information barcode label

Table 15. Barcode label dimensions

| Box barcode label <br> $\mathrm{I} \times \mathrm{w}(\mathrm{mm})$ | Reel barcode label <br> $\mathrm{I} \times \mathrm{w}(\mathrm{mm})$ |
| :--- | :--- |
| $100 \times 75$ | $36 \times 75$ |

## 13 Soldering of SMD packages

This text provides a very brief insight into a complex technology. A more in-depth account of soldering ICs can be found in Application Note AN10365 "Surface mount reflow soldering description".

### 13.1 Introduction to soldering

Soldering is one of the most common methods through which packages are attached to Printed Circuit Boards (PCBs), to form electrical circuits. The soldered joint provides both the mechanical and the electrical connection. There is no single soldering method that is ideal for all IC packages. Wave soldering is often preferred when through-hole and Surface Mount Devices (SMDs) are mixed on one printed wiring board; however, it is not suitable for fine pitch SMDs. Reflow soldering is ideal for the small pitches and high densities that come with increased miniaturization.

### 13.2 Wave and reflow soldering

Wave soldering is a joining technology in which the joints are made by solder coming from a standing wave of liquid solder. The wave soldering process is suitable for the following:

- Through-hole components
- Leaded or leadless SMDs, which are glued to the surface of the printed circuit board

Not all SMDs can be wave soldered. Packages with solder balls, and some leadless packages which have solder lands underneath the body, cannot be wave soldered. Also, leaded SMDs with leads having a pitch smaller than $\sim 0.6 \mathrm{~mm}$ cannot be wave soldered, due to an increased probability of bridging.
The reflow soldering process involves applying solder paste to a board, followed by component placement and exposure to a temperature profile. Leaded packages, packages with solder balls, and leadless packages are all reflow solderable.

Key characteristics in both wave and reflow soldering are:

- Board specifications, including the board finish, solder masks and vias
- Package footprints, including solder thieves and orientation
- The moisture sensitivity level of the packages
- Package placement
- Inspection and repair
- Lead-free soldering versus SnPb soldering


### 13.3 Wave soldering

Key characteristics in wave soldering are:

- Process issues, such as application of adhesive and flux, clinching of leads, board transport, the solder wave parameters, and the time during which components are exposed to the wave
- Solder bath specifications, including temperature and impurities


### 13.4 Reflow soldering

Key characteristics in reflow soldering are:

- Lead-free versus SnPb soldering; note that a lead-free reflow process usually leads to higher minimum peak temperatures (see Figure 11) than a SnPb process, thus reducing the process window
- Solder paste printing issues including smearing, release, and adjusting the process window for a mix of large and small components on one board
- Reflow temperature profile; this profile includes preheat, reflow (in which the board is heated to the peak temperature) and cooling down. It is imperative that the peak temperature is high enough for the solder to make reliable solder joints (a solder paste characteristic). In addition, the peak temperature must be low enough that the packages and/or boards are not damaged. The peak temperature of the package depends on package thickness and volume and is classified in accordance with Table 16 and Table 17

Table 16. SnPb eutectic process (from J-STD-020D)

| Package thickness $(\mathrm{mm})$ | Package reflow temperature $\left({ }^{\circ} \mathrm{C}\right)$ |  |
| :--- | :--- | :--- |
|  | Volume $\left(\mathrm{mm}^{3}\right)$ | $\geq 350$ |
|  | $<350$ | 220 |
| $<2.5$ | 235 | 220 |
| 2.5 | 220 |  |

Table 17. Lead-free process (from J-STD-020D)

| Package thickness $(\mathrm{mm})$ |  |  |  |
| :--- | :--- | :--- | :--- |
|  | Package reflow temperature $\left({ }^{\circ} \mathrm{C}\right)$ |  |  |
|  | Volume $\left(\mathrm{mm}^{3}\right)$ |  |  |
|  | $<\mathbf{3 5 0}$ | $\mathbf{3 5 0}$ to $\mathbf{2} \mathbf{0 0 0}$ | $>\mathbf{2 0 0 0}$ |
| $<1.6$ | 260 | 260 | 260 |
| 1.6 to 2.5 | 260 | 250 | 245 |
| $>2.5$ | 250 | 245 | 245 |

Moisture sensitivity precautions, as indicated on the packing, must be respected at all times.

Studies have shown that small packages reach higher temperatures during reflow soldering, see Figure 11.

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For further information on temperature profiles, refer to Application Note AN10365 "Surface mount reflow soldering description".

## 14 Soldering: PCB footprint



Figure 12. PCB footprint for SOT1832-1 (HUQFN16); reflow soldering

## 15 Abbreviations

Table 18. Abbreviations

| Acronym | Description |
| :--- | :--- |
| CDM | Charged Device Model |
| HBM | Human Body Model |
| MIPI | Mobile Industry Processor Interface |

## 16 Revision history

Table 19. Revision history

| Document ID | Release date | Data sheet status | Change notice | Supersedes |
| :---: | :---: | :---: | :---: | :---: |
| CBTU02044 v.1.1 | 20210928 | Product data sheet | 202109024 |  |
| Modifications: | - Section 2, Table 2, and Table 6: Temperature range increased from " $-10^{\circ} \mathrm{C}$ to $+85^{\circ} \mathrm{C}$ " to " $-40^{\circ} \mathrm{C}$ to $+85^{\circ} \mathrm{C}$ <br> - Table 9: Added condition for HIGH and LOW-level input leakage current |  |  |  |
| CBTU02044 v.1.0 | 20200427 | Product data sheet | - | - |

## 17 Legal information

### 17.1 Data sheet status

| Document status ${ }^{[1][2]}$ | Product status ${ }^{[3]}$ | Definition |
| :--- | :--- | :--- |
| Objective [short] data sheet | Development | This document contains data from the objective specification for product <br> development. |
| Preliminary [short] data sheet | Qualification | This document contains data from the preliminary specification. |
| Product [short] data sheet | Production | This document contains the product specification. |

[1] Please consult the most recently issued document before initiating or completing a design.
[2] The term 'short data sheet' is explained in section "Definitions".
[3] The product status of device(s) described in this document may have changed since this document was published and may differ in case of multiple devices. The latest product status information is available on the Internet at URL http://www.nxp.com.

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