DATA SHEET

TDA7052A/AT

1 W BTL mono audio amplifier with DC volume control

Product specification
Supersedes data of August 1991

July 1994

1 W BTL mono audio amplifier with DC volume control

TDA7052A/AT

FEATURES

- DC volume control
- Few external components
- Mute mode
- Thermal protection
- Short-circuit proof
- No switch-on and off clicks
- Good overall stability
- Low power consumption
- Low HF radiation
- ESD protected on all pins

GENERAL DESCRIPTION

The TDA7052A/AT are mono BTL output amplifiers with DC volume control. They are designed for use in TV and monitors, but also suitable for battery-fed portable recorders and radios.

Missing Current Limiter (MCL)

A MCL protection circuit is built-in. The MCL circuit is activated when the difference in current between the output terminal of each amplifier exceeds 100 mA (typical 300 mA). This level of 100 mA allows for headphone applications (single-ended).

QUICK REFERENCE DATA

SYMBOL	PARAMETERS	CONDITIONS	MIN.	TYP.	MAX.	UNIT
V_P	positive supply voltage range		4.5	–	18	V
P_O	output power					
	TDA7052A	R_L = 8 Ω; V_P = 6 V	1.0	1.1	–	W
	TDA7052AT	R_L = 16 Ω; V_P = 6 V	0.5	0.55	–	W
G_v	maximum total voltage gain		34.5	35.5	36.5	dB
ϕ	gain control range		75	80	–	dB
I_P	total quiescent current	V_P = 6 V; R_L = ∞	–	7	12	mA
THD	total harmonic distortion					
	TDA7052A	P_O = 0.5 W	–	0.3	1	%
	TDA7052AT	P_O = 0.25 W	–	0.3	1	%

ORDERING INFORMATION

EXTENDED TYPE NUMBER	PACKAGE			
	PINS	PIN POSITION	MATERIAL	CODE
TDA7052A	8	DIL	plastic	SOT97[1]
TDA7052AT	8	mini-pack	plastic	SOT96A[2]

Notes

1. SOT97-1.
2. SOT96-1.

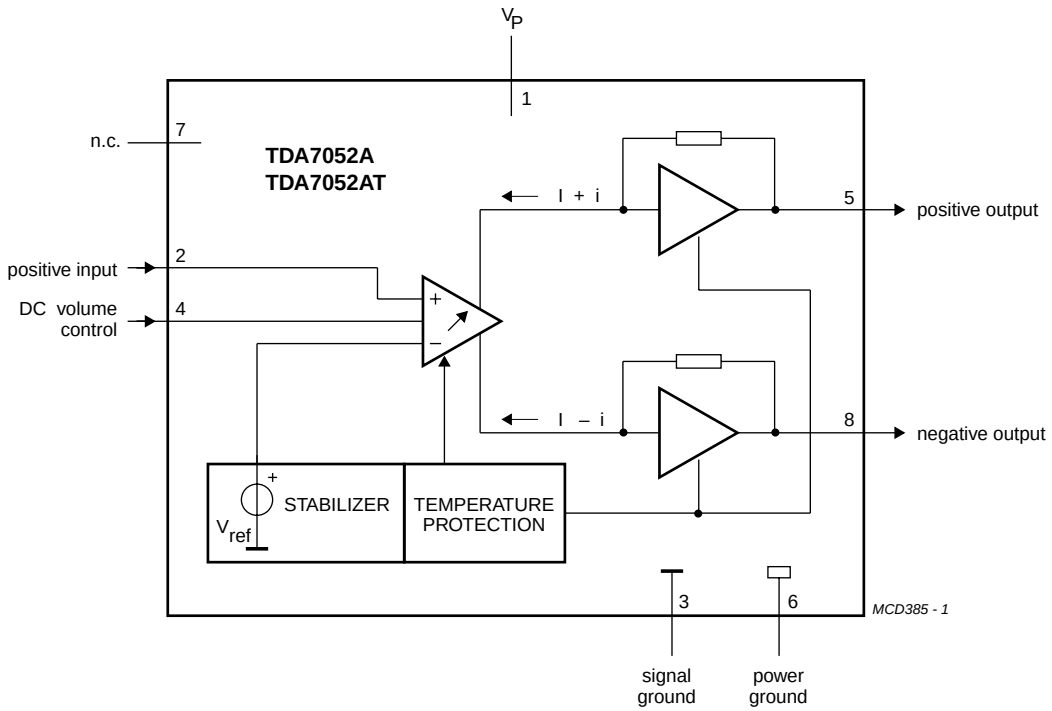


Fig.1 Block diagram.

PINNING

SYMBOL	PIN	DESCRIPTION
V_P	1	positive supply voltage
IN+	2	positive input
GND1	3	signal ground
VC	4	DC volume control
OUT+	5	positive output
GND2	6	power ground
n.c	7	not connected
OUT–	8	negative output

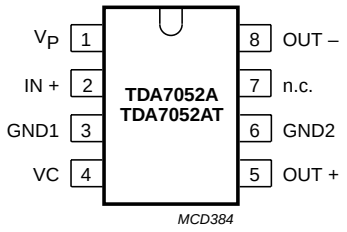


Fig.2 Pin configuration.

FUNCTIONAL DESCRIPTION

The TDA7052A/AT are mono BTL output amplifiers with DC volume control, designed for use in TV and monitors but also suitable for battery fed portable recorders and radios.

In conventional DC volume circuits the control or input stage is AC coupled to the output stage via external capacitors to keep the offset voltage low.

In the TDA7052A/AT the DC volume control stage is integrated into the input stage so that no coupling capacitors are required and yet a low offset voltage is maintained. At the same time the minimum supply remains low.

The BTL principle offers the following advantages:

- Lower peak value of the supply current
- The frequency of the ripple on the supply voltage is twice the signal frequency.

Thus a reduced power supply with smaller capacitors can be used which results in cost savings.

For portable applications there is a trend to decrease the supply voltage, resulting in a reduction of output power at conventional output stages. Using the BTL principle increases the output power.

The maximum gain of the amplifier is fixed at 35.5 dB. The DC volume control stage has a logarithmic control characteristic.

The total gain can be controlled from 35.5 dB to −44 dB. If the DC volume control voltage is below 0.3 V, the device switches to the mute mode.

The amplifier is short-circuit proof to ground, V_P and across the load. Also a thermal protection circuit is implemented. If the crystal temperature rises above +150 °C the gain will be reduced, so the output power is reduced.

Special attention is given to switch on and off clicks, low HF radiation and a good overall stability.

LIMITING VALUES

In accordance with the Absolute Maximum System (IEC 134)

SYMBOL	PARAMETER	CONDITIONS	MIN.	MAX.	UNIT
V_P	supply voltage range		–	18	V
I_{ORM}	repetitive peak output current		–	1.25	A
I_{OSM}	non-repetitive peak output current		–	1.5	A
P_{tot}	total power dissipation	$T_{amb} \leq 25\%$			
	TDA7052A		–	1.25	W
	TDA7052AT		–	0.8	W
T_{amb}	operating ambient temperature range		−40	+85	°C
T_{stg}	storage temperature range		−55	+150	°C
T_{vj}	virtual junction temperature		–	+150	°C
T_{sc}	short-circuit time		–	1	hr
V_2	input voltage pin 2		–	8	V
V_4	input voltage pin 4		–	8	V

THERMAL RESISTANCE

SYMBOL	PARAMETER	THERMAL RESISTANCE
$R_{th\ j\text{-}a}$	from junction to ambient in free air	
	TDA7052A	100 K/W
	TDA7052AT	155 K/W

Notes to the thermal resistance

TDA7052A: V_P = 6 V; R_L = 8 Ω. The maximum sine-wave dissipation is 0.9 W.
Therefore $T_{amb(max)} = 150 - 100 \times 0.9 = 60$ °C.

TDA7052AT: V_P = 6 V; R_L = 16 Ω. The maximum sine-wave dissipation is 0.46 W.
Therefore $T_{amb(max)} = 150 - 155 \times 0.46 = 78$ °C.

CHARACTERISTICS

V_P = 6 V; T_{amb} = 25 °C; f = 1 kHz; TDA7052A: R_L = 8 Ω; TDA7052AT: R_L = 16 Ω; unless otherwise specified (see Fig.6).

SYMBOL	PARAMETER	CONDITIONS	MIN.	TYP.	MAX.	UNIT
V_P	positive supply voltage range		4.5	–	18	V
I_P	total quiescent current	V_P = 6 V; R_L = ∞ note 1	–	7	12	mA
Maximum gain; V_4 = 1.4 V						
P_O	output power	THD = 10%				
	TDA7052A		1.0	1.1	–	W
	TDA7052AT		0.5	0.55	–	W
THD	total harmonic distortion					
	TDA7052A	P_O = 0.5 W	–	0.3	1	%
	TDA7052AT	P_O = 0.25 W	–	0.3	1	%
G_v	voltage gain		34.5	35.5	36.5	dB
V_I	input signal handling	V_4 = 0.8 V; THD < 1%	0.5	0.65	–	V
$V_{no(rms)}$	noise output voltage (RMS value)	f = 500 kHz; note 2	–	210	–	μV
B	bandwidth	−1 dB	–	20 Hz to 300 kHz	–	
SVRR	supply voltage ripple rejection	note 3	38	46	–	dB
$\|V_{off}\|$	DC output offset voltage		–	0	150	mV
Z_I	input impedance (pin 2)		15	20	25	kΩ
Minimum gain; V_4 = 0.5 V						
G_v	voltage gain		–	−44	–	dB
$V_{no(rms)}$	noise output voltage (RMS value)	note 4	–	20	30	μV
Mute position						
V_O	output voltage in mute position	$V_4 \leq$ 0.3 V; V_I = 600 mV	–	–	30	μV
DC volume control						
ϕ	gain control range		75	80	–	dB
I_4	control current	V_4 = 0.4 V	60	70	80	μA

Notes to the characteristics

1. With a load connected to the outputs the quiescent current will increase, the maximum value of this increase being equal to the DC output offset voltage dividend by R_L.
2. The noise output voltage (RMS value) at f = 500 kHz is measured with R_S = 0 Ω and bandwidth = 5 kHz.
3. The ripple rejection is measured with R_S = 0 Ω and f = 100 Hz to 10 kHz. The ripple voltage of 200 mV, (RMS value) is applied to the positive supply rail.
4. The noise output voltage (RMS value) is measured with R_S = 5 kΩ unweighted.

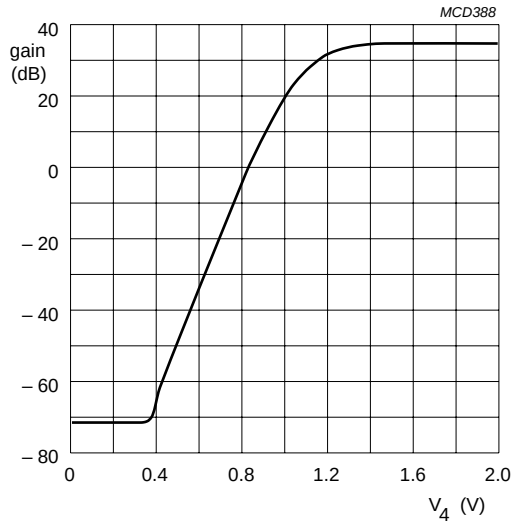


Fig.3 Gain control as a function of DC volume control.

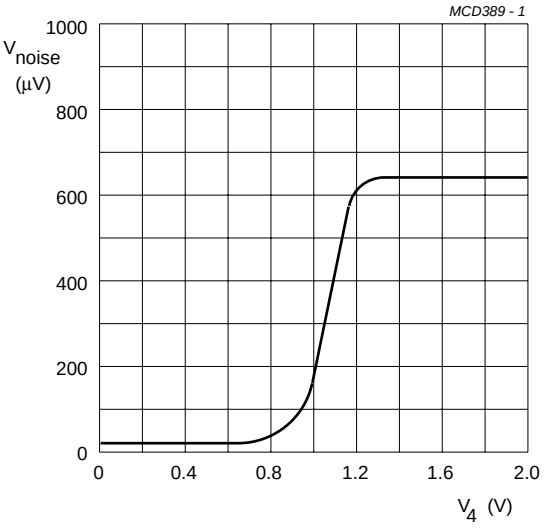


Fig.4 Noise output voltage as a function of DC volume control.

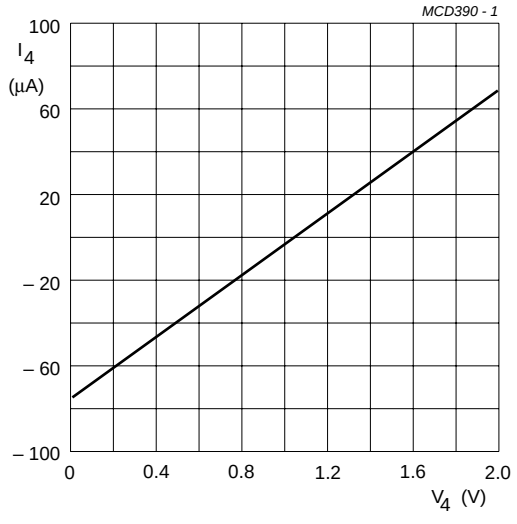
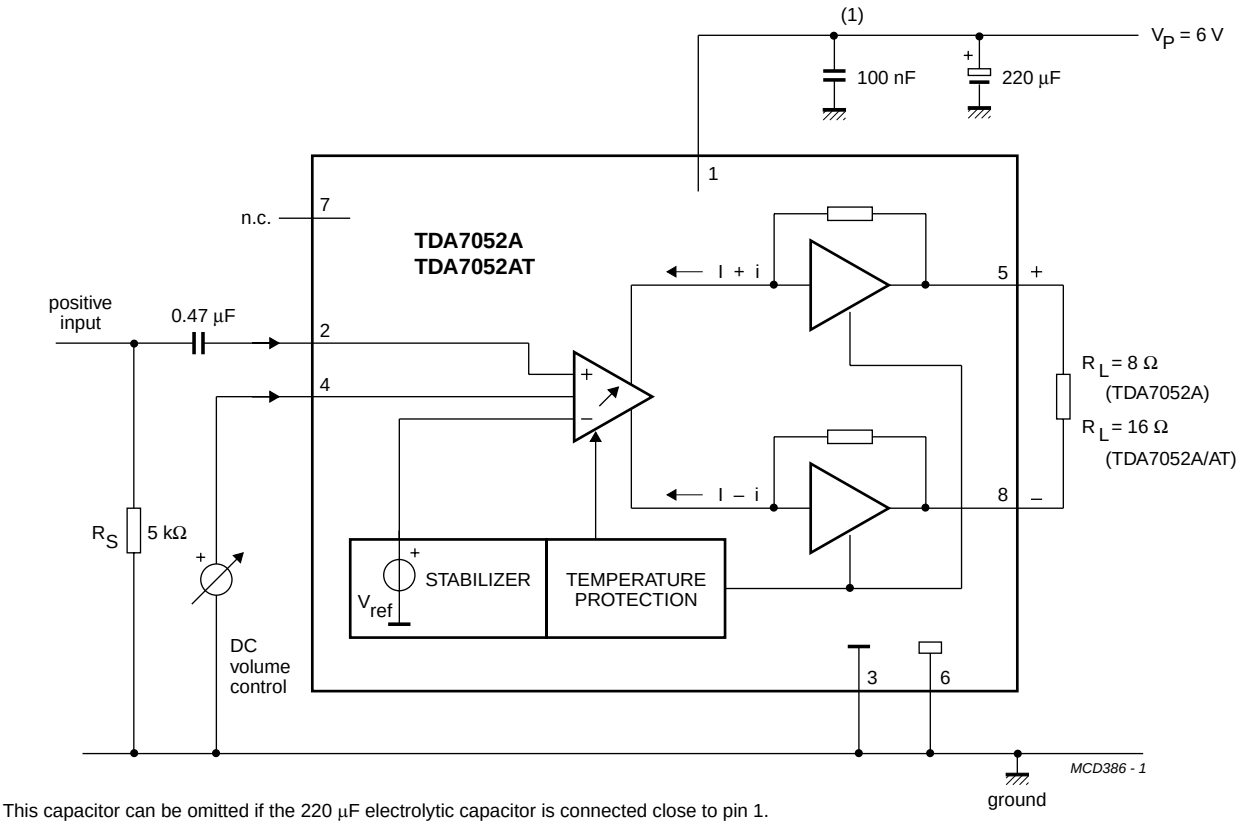


Fig.5 Control current as a function of DC volume control.

APPLICATION INFORMATION



This capacitor can be omitted if the 220 µF electrolytic capacitor is connected close to pin 1.

Fig.6 Test and application diagram.

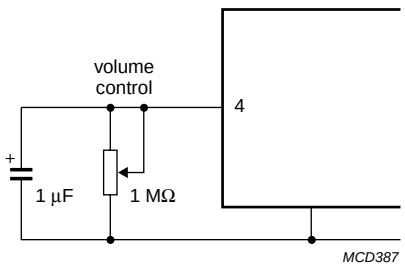
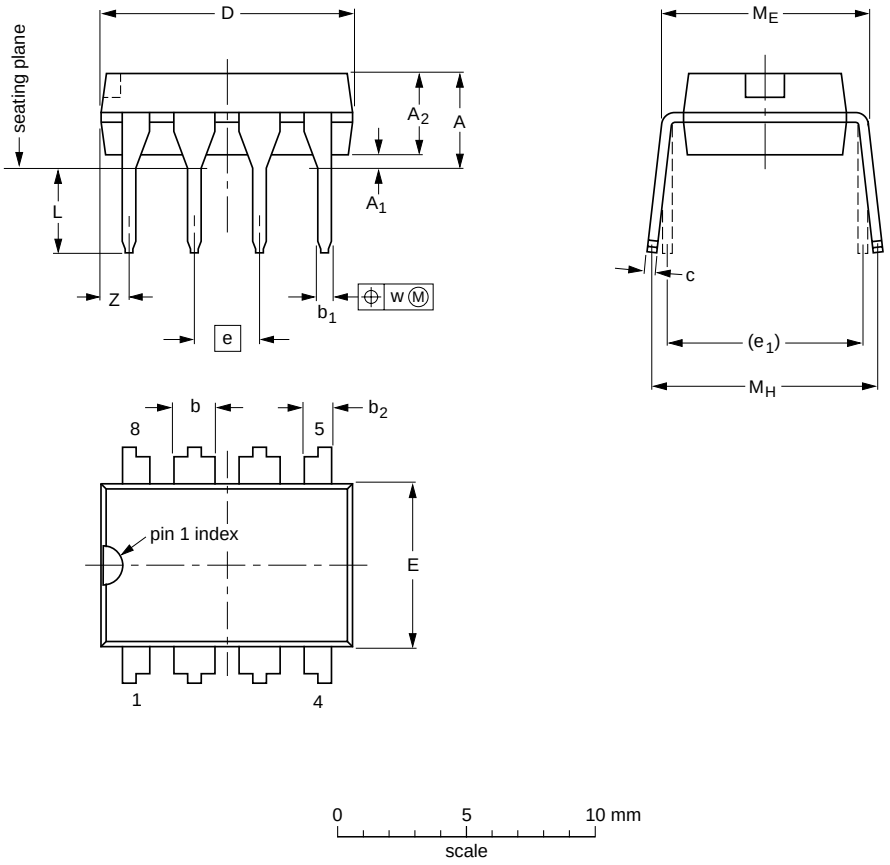


Fig.7 Application with potentiometer as volume control; maximum gain = 30 dB.

PACKAGE OUTLINES

DIP8: plastic dual in-line package; 8 leads (300 mil) **SOT97-1**



DIMENSIONS (inch dimensions are derived from the original mm dimensions)

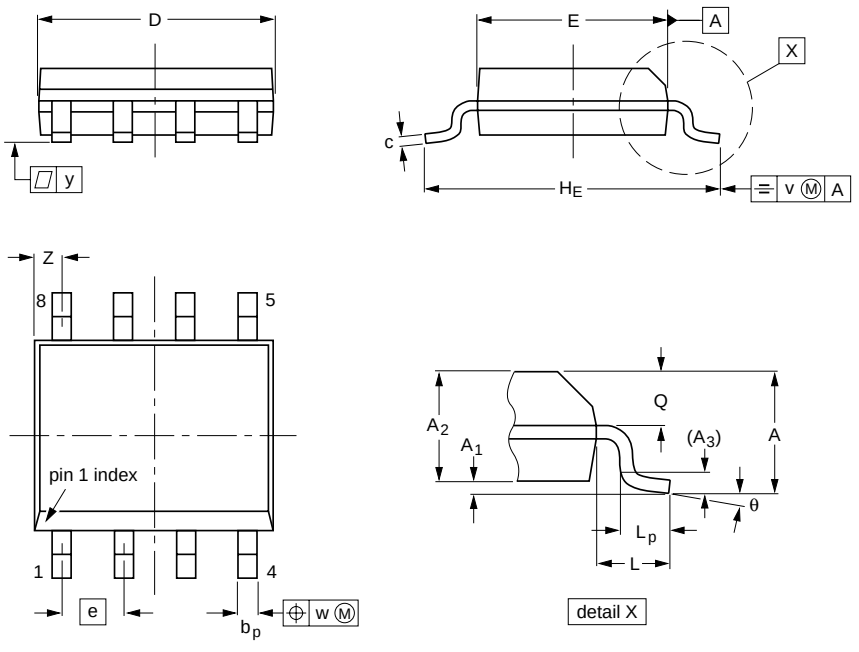
UNIT	A max.	A_1 min.	A_2 max.	b	b_1	b_2	c	D (1)	E (1)	e	e_1	L	M_E	M_H	w	Z (1) max.
mm	4.2	0.51	3.2	1.73 1.14	0.53 0.38	1.07 0.89	0.36 0.23	9.8 9.2	6.48 6.20	2.54	7.62	3.60 3.05	8.25 7.80	10.0 8.3	0.254	1.15
inches	0.17	0.02	0.13	0.068 0.045	0.021 0.015	0.042 0.035	0.014 0.009	0.39 0.36	0.26 0.24	0.1	0.3	0.14 0.12	0.32 0.31	0.39 0.33	0.01	0.045

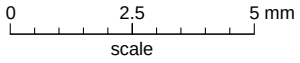
Note

1. Plastic or metal protrusions of 0.25 mm (0.01 inch) maximum per side are not included.

OUTLINE VERSION	REFERENCES				EUROPEAN PROJECTION	ISSUE DATE
	IEC	JEDEC	JEITA			
SOT97-1	050G01	MO-001	SC-504-8			~~99-12-27~~ 03-02-13

SO8: plastic small outline package; 8 leads; body width 3.9 mm **SOT96-1**





DIMENSIONS (inch dimensions are derived from the original mm dimensions)

UNIT	A max.	A_1	A_2	A_3	b_p	c	$D^{(1)}$	$E^{(2)}$	e	H_E	L	L_p	Q	v	w	y	$Z^{(1)}$	θ
mm	1.75	0.25 0.10	1.45 1.25	0.25	0.49 0.36	0.25 0.19	5.0 4.8	4.0 3.8	1.27	6.2 5.8	1.05	1.0 0.4	0.7 0.6	0.25	0.25	0.1	0.7 0.3	8^o 0^o
inches	0.069	0.010 0.004	0.057 0.049	0.01	0.019 0.014	0.0100 0.0075	0.20 0.19	0.16 0.15	0.05	0.244 0.228	0.041	0.039 0.016	0.028 0.024	0.01	0.01	0.004	0.028 0.012	

Notes

1. Plastic or metal protrusions of 0.15 mm (0.006 inch) maximum per side are not included.
2. Plastic or metal protrusions of 0.25 mm (0.01 inch) maximum per side are not included.

OUTLINE VERSION	REFERENCES				EUROPEAN PROJECTION	ISSUE DATE
	IEC	JEDEC	JEITA			
SOT96-1	076E03	MS-012				~~99-12-27~~ 03-02-18

SOLDERING

Introduction

There is no soldering method that is ideal for all IC packages. Wave soldering is often preferred when through-hole and surface mounted components are mixed on one printed-circuit board. However, wave soldering is not always suitable for surface mounted ICs, or for printed-circuits with high population densities. In these situations reflow soldering is often used.

This text gives a very brief insight to a complex technology. A more in-depth account of soldering ICs can be found in our *"IC Package Databook"* (order code 9398 652 90011).

DIP

Soldering by dipping or by wave

The maximum permissible temperature of the solder is 260 °C; solder at this temperature must not be in contact with the joint for more than 5 seconds. The total contact time of successive solder waves must not exceed 5 seconds.

The device may be mounted up to the seating plane, but the temperature of the plastic body must not exceed the specified maximum storage temperature ($T_{stg\ max}$). If the printed-circuit board has been pre-heated, forced cooling may be necessary immediately after soldering to keep the temperature within the permissible limit.

Repairing soldered joints

Apply a low voltage soldering iron (less than 24 V) to the lead(s) of the package, below the seating plane or not more than 2 mm above it. If the temperature of the soldering iron bit is less than 300 °C it may remain in contact for up to 10 seconds. If the bit temperature is between 300 and 400 °C, contact may be up to 5 seconds.

SO

Reflow soldering

Reflow soldering techniques are suitable for all SO packages.

Reflow soldering requires solder paste (a suspension of fine solder particles, flux and binding agent) to be applied to the printed-circuit board by screen printing, stencilling or pressure-syringe dispensing before package placement.

Several techniques exist for reflowing; for example, thermal conduction by heated belt. Dwell times vary between 50 and 300 seconds depending on heating method. Typical reflow temperatures range from 215 to 250 °C.

Preheating is necessary to dry the paste and evaporate the binding agent. Preheating duration: 45 minutes at 45 °C.

Wave soldering

Wave soldering techniques can be used for all SO packages if the following conditions are observed:

- A double-wave (a turbulent wave with high upward pressure followed by a smooth laminar wave) soldering technique should be used.
- The longitudinal axis of the package footprint must be parallel to the solder flow.
- The package footprint must incorporate solder thieves at the downstream end.

During placement and before soldering, the package must be fixed with a droplet of adhesive. The adhesive can be applied by screen printing, pin transfer or syringe dispensing. The package can be soldered after the adhesive is cured.

Maximum permissible solder temperature is 260 °C, and maximum duration of package immersion in solder is 10 seconds, if cooled to less than 150 °C within 6 seconds. Typical dwell time is 4 seconds at 250 °C.

A mildly-activated flux will eliminate the need for removal of corrosive residues in most applications.

Repairing soldered joints

Fix the component by first soldering two diagonally-opposite end leads. Use only a low voltage soldering iron (less than 24 V) applied to the flat part of the lead. Contact time must be limited to 10 seconds at up to 300 °C. When using a dedicated tool, all other leads can be soldered in one operation within 2 to 5 seconds between 270 and 320 °C.

DATA SHEET STATUS

DOCUMENT STATUS[1]	PRODUCT STATUS[2]	DEFINITION
Objective data sheet	Development	This document contains data from the objective specification for product development.
Preliminary data sheet	Qualification	This document contains data from the preliminary specification.
Product data sheet	Production	This document contains the product specification.

Notes

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Printed in The Netherlands RM5/02/pp14 Date of release: July 1994

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