## SPECIFICATION

## Model：CXT101H39－42E



Product：10．1＂TFT 1024（RGB）＊600 Pixels

| Verson： | V00 |
| :--- | :---: |
| Date： | $2017 / 09 / 18$ |


| APPROVED | CHECKED | PREPARED |
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## REVISION STATUS

| Revision | Description | Page | Revision Date |
| :---: | :--- | :---: | :---: |
| 1.0 | First Revision | -- | 2017－09－18 |
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## 1．0 GENERAL DESCRIPTION

## 1．1 Introduction

The model CXT101H39－42E V1 is a color active matrix thin film transistor（TFT）liquid crystal display without plagiarizer．This model is composed of amorphous silicon TFT as a switching device． This TFT LCD has a 10．1－inch wide（16：9）diagonally measured active display area with WVGA（1024 horizontal by 600 vertical pixel）resolution．Each pixel is divided into Red，Green，Blue dots which are arranged in vertical stripes．

## 1．2 Features

－ 10.1 inch configuration．
■ One channel LVDS interface
－16．7M color by 8 bit R．G．B．signal input
－RoHS／Halogen Free Compliance

## 1．3 Applications

－Mobile NB
－Digital Photo frame
－Display terminal for AV application

## 1．4 General information

| Item | Specification | Unit |
| :--- | :---: | :---: |
| Screen Size | 10.1 inches | Diagonal |
| Number of Pixel | 1024 RGB $(\mathrm{H}) \times 600(\mathrm{~V})$ | Pixels |
| Display area | $222.72(\mathrm{H}) \times 125.28(\mathrm{~V})$ | mm |
| Outline Dimension | $235.0 \times 143.0 \times 5.0(\mathrm{Typ})$ | mm |
| Display mode | Normally Black | -- |
| Pixel arrangement | RGB Vertical stripe | -- |
| Pixel pitch | $0.2175(\mathrm{H}) \times 0.2088(\mathrm{~V})$ | mm |
| Back－light | LED Side－light type | -- |
| Surface treatment | Anti - glare | -- |
| Interface | TTL |  |

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1．5 Mechanical Information

| Item |  | Min． | Typ． | Max． | Unit |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Module Size | Horizontal（H） | 234.7 | 235.0 | 235.3 | mm |
|  | Vertical（V） | 142.7 | 143.0 | 143.3 | mm |
|  | Depth（D） | 4.7 | 5.0 | 5.3 | mm |
| Weight |  | -- | 300 | 320 | g |

## 2．0 ABSOLUTE MAXIMUM RATINGS

## 2．1 Electrical Absolute Rating

## 2．1．1 TFT LCD Module

| Item | Symbol | Min | Max | Unit | Note |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Power supply voltage | VDD | -0.5 | 3.96 | V | GND $=0$ |
|  | AVDD | -- | 14.85 | V | AGND $=0$ |

## Note：

1．Stresses above those listed under＂Absolute Maximum Rating＂may cause permanent damage to the device．These are stress ratings only．Functional operation of this device at indicated in the operational sections（6．1）of this specification．

2． $\mathbf{T a}=\mathbf{2 5} \pm 2^{\circ} \mathrm{C}$

## 2．2 Environment Absolute Rating

| Item | Symbol | Min． | Max． | Unit | Note |
| :--- | :---: | :---: | :---: | :---: | :---: |
| Storage temperature | TstG | -30 | 80 | ${ }^{\circ} \mathrm{C}$ |  |
| Operating temperature | TopR | -20 | 70 | ${ }^{\circ} \mathrm{C}$ |  |

Note：If users use the product out off the environmental operation range（temperature and humidity），it will have visual quality concerns．

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## 3．0 OPTICAL CHARACTERISTICS

## 3．1 Optical specification

| Item |  | Symbol | Condition | Min | Type | Max | Unit | Note |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| White luminance <br> （Center） |  | YL | $\Theta=0$ <br> Normal <br> Viewing Angle | 400 | 440 |  | TBD nits | （1）（4）（6） |
| Response time |  | Tr |  | －－ | 10 | 20 |  |  |
|  |  | Tf |  | －－ | 20 | 25 |  | （1）（3） |
| Contrast ratio |  | CR |  | 600 | 800 | －－ | －－ | （1）（2） |
| Color Chromaticity （CIE 1931） | white | Wx |  | 0.260 | 0.310 | 0.360 |  | （1）（4） |
|  |  | Wy |  | 0.280 | 0.330 | 0.380 |  |  |
| Viewing Angle | Hor． | OL | $C R \geqslant 10$ | 80 | 85 | －－ |  | （1）（4） |
|  |  | OR |  | 80 | 85 | －－ |  |  |
|  | Ver． | OU |  | 80 | 85 | －－ |  |  |
|  |  | OD |  | 80 | 85 | －－ |  |  |
| Brightness |  | Bun | $\Theta=0$ | 80 | －－ | －－ | \％ | （5） |
| Color gamut（NTSC） |  |  | S | －－ | 45 | －－ | \％ |  |
| Optima View Direction |  | ALL VIEW |  |  |  |  |  |  |

1），客户签样亮度 $\pm 10 \%=$ 大货亮度，小于 $10 \%$ 视为不良。
2），大货同一批色调一致的情况下（目视同为冷色或暖色）与客户签样相比，X色坐标相差 $\pm 0.015$ ， Y色坐标相差 $\pm 0.02$ 以内视为正常 $O K$ 品。

## 3．2 Measuring Condition

－Measuring surrounding：dark room
■ LED current IL： 300 mA
■ Ambient temperature： $25 \pm 2^{\circ} \mathrm{C}$
■ 30min．warm－up time

## 3．3 Measuring Equipment

■ BM－7 optical characteristics．
■ Measuring spot size： 20 ～21mm

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Note（1）Definition of Viewing Angle
Viewing angle is the angle at which the contrast ratio is greater than 10．The viewing angles are determined for the horizontal or 3，9 o＂clock direction and the vertical or $6,120^{\prime \prime}$ clock direction with respect to the optical axis which is normal to the LCD surface（see FIGURE 1）．


Note（2）Definition of Contrast Ratio（CR）： Measured at the center point of panel

$$
\mathrm{CR}=\frac{\text { Luminance with all pixels white }}{\text { Luminance with all pixels black }}
$$

Note（3）Definition of Response Time：Sum of TR and TF

Optical response



Note（4）Definition of optical measurement setup


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Note（5）Definition of brightness uniformity

（Min Luminance of 9 points）
Luminance uniformity $=$ $\qquad$ $\times 100$ \％
（Max Luminance of 9 points）

Note（6）Rubbing Direction（The different Rubbing Direction will cause the different optima view direction．


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## 4．0 BLOCK DIAGRAM

## 4．1 TFT LCD Module



4．2 Pixel Format


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## 5．0 INTERFACE PIN CONNECTION

5．1 TFT LCD Module：FPC Down Connector，（FH28－50S－0．5SH（HIROSE），50pin，pitch＝0．5mm）

| Pin No． | Symbol | Function | Reamrk |
| :---: | :---: | :---: | :---: |
| 1 | LED＋ | Power for LED back－light（ Anode） |  |
| 2 | LED＋ | Power for LED back－light（ Anode） |  |
| 3 | LED－ | Power for LED back－light（ Cathode） |  |
| 4 | LED－ | Power for LED back－light（ Cathode） |  |
| 5 | GND | Power Ground |  |
| 6 | VCOM | Common Voltage |  |
| 7 | VDD | Digital Power |  |
| 8 | MODE | DE／SYNC Mode Select．Normally Pull High H ：DE mode．L ：HSD／VSD mode |  |
| 9 | DEN | Date Enable signal |  |
| 10 | VSYNC | Vertical sync input．Negative polarity |  |
| 11 | HSYNC | Horizontal sync input．Negative polarity |  |
| 12 | B7 | Blue Data Input（MSB） |  |
| 13 | B6 | Blue Data Input |  |
| 14 | B5 | Blue Data Input |  |
| 15 | B4 | Blue Data Input |  |
| 16 | B3 | Blue Data Input |  |
| 17 | B2 | Blue Data Input |  |
| 18 | B1 | Blue Data Input |  |
| 19 | B0 | Blue Data Input（LSB） |  |
| 20 | G7 | Green Data Input（MSB） |  |
| 21 | G6 | Green Data Input |  |
| 22 | G5 | Green Data Input |  |
| 23 | G4 | Green Data Input |  |
| 24 | G3 | Green Data Input |  |
| 25 | G2 | Green Data Input |  |
| 26 | G1 | Green Data Input |  |
| 27 | G0 | Green Data Input（LSB） |  |
| 28 | R7 | Red Data Input（MSB） |  |
| 29 | R6 | Red Data Input |  |
| 30 | R5 | Red Data Input |  |
| 31 | R4 | Red Data Input |  |
| 32 | R3 | Red Data Input |  |
| 33 | R2 | Red Data Input |  |
| 34 | R1 | Red Data Input |  |
| 35 | R0 | Red Data Input（LSB） |  |

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| Pin No． | Symbol | Function | Reamrk |
| :---: | :---: | :--- | :--- |
| 36 | GND | Power Ground |  |
| 37 | DCLK | Clock Input |  |
| 38 | GND | Power Ground |  |
| 39 | SHLR | Left or Right Display Control |  |
| 40 | UPDN | Up／Down Display Control |  |
| 41 | VGH | Positive Power for TFT |  |
| 42 | VGL | Negative Power for TFT |  |
| 43 | AVDD | Analog Power | Global reset pin．Active low to enter reset <br> state．Suggest to connecting with an RC reset <br> circuit for stability．Normally pull high（R＝10K <br> $\Omega$ C＝1 $\mu$ F） |
| 44 | RSTB |  |  |
| 45 | NC | Not Connect |  |
| 46 | VCOM | External VCOM DC input |  |
| 47 | DITHB | Dithering setting．DITH＝＂H＂Disable internal <br> dithering function DITH＝＂L＂Enable internal <br> dithering function |  |
| 48 | GND | Power Ground |  |
| 49 | NC | Not Connect |  |
| 50 | NC | Not Connect |  |

Note 1：SHLR：left or right setting
UPDN：up or down setting

| SHLR | UPDN | Data Shifting |
| :---: | :---: | :--- |
| DVDD | GND | Left $\rightarrow$ Right， <br> Up $\rightarrow$ Down（Default） |
| GND | GND | Right $\rightarrow$ Left，Up $\rightarrow$ Down |
| DVDD | DVDD | Left $\rightarrow$ right，Down $\rightarrow$ Up |
| GND | DVDD | Right $\rightarrow$ Left，Down $\rightarrow$ Up |



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## 5．2 Back－Light Unit

The backlight system is an edge－lighting type with 42 LED．
The characteristics of the LED are shown in the following tables．

| Item | Symbol | Min | Typ | Max | Unit | Note |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| LED current | IL | 240 | 260 | -- | mA |  |
| LED voltage | VL | 9.6 | 10.0 | -- | V |  |
| Operating LED life time | Hr | -- | 20000 | -- | Hour | $(1)$ |

Note（1）LED life time（Hr）can be defined as the time in which it continues to operate under the condition： $\mathrm{Ta}=25 \pm 3{ }^{\circ} \mathrm{C}$ ，typical IL value indicated in the above table and the $\mathrm{fL}=50 \mathrm{k}$ Hz until the brightness becomes less than $50 \%$ ．


6 串7并 42 灯

## 6．1 TFT LCD Module

| Item | Symbol | Min． | Typ． | Max． | Unit | Note |
| :--- | :---: | :---: | :---: | :---: | :---: | :---: |
| Power Supply Voltage | VDD | 3.0 | 3.3 | 3.6 | V |  |
| Analog Power Supply Voltage | AVDD | 10.0 | 10.2 | 10.5 | V | 调整对比度，调大颜包 <br> 变深，调小颜色变㳀 |
| Gate On Power Supply Voltage | VGH | 7 | 20 | 35 | V |  |
| Gate Off Power Supply Voltage | VGL | -10.3 | -10 | -9.7 | V |  |
| Common Power Supply Voltage | VCOM | 3.9 | 4.2 | 4.5 | V | Note 1 |
| Operation frequency | FCLK | -- | -- | 200 | KHZ |  |

Note 1：Please adjust VCOM to make the flicker level be minimum．Typ VCOM 电压值只做参考，具体以实际效果为准（根据FLICKER 状态可调整）

Note（2）：Be sure to apply the power Voltage as the power sequence spec．

## Note（3）：GND＝0V

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## 6．2 For 1024RGB x 600 panel

DE mode
DE mode

| Parameter | Symbol | Value |  |  | Unit |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Min． | Typ． | Max． |  |
| DCLK frequency＠Frame rate＝60hz | fclk | 40.8 | 51.2 | 67.2 | Mhz |
| Horizontal display area | thd | 1024 |  |  | DCLK |
| HSYNC period time | th | 1114 | $1344 \sim 4400$ |  | DCLK |
| HSYNC blanking | thb＋thfp | 90 | $320 \sqrt{ } 10$ |  | DCLK |
| Vertical display area | tvd | 600 |  |  | H |
| VSYNC period time | tv |  | 635 | 800 | H |
| VSYNC blanking | tvb＋tvfp | 10 | 85 | 200 | H |

## HV mode（1）

HV mode
Horizontal input timing

| Parameter | Symbol | Value |  |  | Unit |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Horizontal display area | the | $\sim$ | 1024 |  | DCLK |
| ， | C01 | Main． | Typ． | Max． |  |
|  | ， | 44.9 | 51.2 | 63 | Mhz |
| 1 Horizontal Line | th | 1200 | 1344 | 1400 | DCLK |
| Min | thpw | 1 |  |  |  |
| SXXNCoulse width Typ． |  | － |  |  |  |
| －Max． |  | 140 |  |  |  |
| HSYNC back porch | thbp | 160 | 160 | 160 |  |
| HSYNC front porch | thfp | 16 | 160 | 216 |  |

HV mode（2）
Vertical input timing

| Parameter | Symbol | Value |  |  | Unit |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Min． | Typ． | Max． |  |
| Vertical display area | tvd | 600 |  |  | H |
| VSYNC period time | tv | 624 | 635 | 750 | H |
| VSYNC pulse width | tvpw | 1 | - | 20 | H |
| VSYNC back porch | tvb | 23 | 23 | 23 | H |
| VSYNC front porch | tvfp | 1 | 12 | 127 | H |

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## 6．3 AC Electrical Characteristics

$\left(\mathrm{TA}=-20\right.$ to $85^{\circ} \mathrm{C}, \mathrm{VDD}=2.3$ to $3.6 \mathrm{~V}, \mathrm{AVDD}=8$ to $\left.13.5 \mathrm{~V}, \mathrm{GND}=\mathrm{AGND}=0 \mathrm{~V}\right)$
TTL mode

| Parameter | Symbol | Condition | Min． | Typ． | Max． | Unit |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| VDD Power On Slew rate | TPOR | From 0V to 90\％VDD | － | － | 20 | ms |
| RSTB pulse width | TRST | DCLK $=65 \mathrm{MHz}$ | 50 | － | － | us |
| DCLK cycle time | Tcph | － | 14 | － | － | ns |
| DCLK pulse duty | Tcwh | － | 49 | 50 | 60 | \％ |
| VSD setup time | Tvst | － | 5 | V | － | ns |
| VSD hold time | Tvhd | － | 5 |  | － | ns |
| HSD setup time | Thst | － | 5 | － | － | ns |
| HSD hold time | Thhd | － | 5 | － | － | ns |
| Data set－up time | Tdsu | D0［7：0］，D1［7：0］，D38：－0 | 5 | － | － | ns |
| Data hold time | Tdhd | D0［7：0］，D1［7：0］，D27 ：0］ |  | － | － | ns |
| DE setup time | Tesu | － |  | － | － | ns |
| DE hold time | Tehd | （ + | ， | － | － | ns |
| Output stable time |  | $10 \%$ to $98 \%$ target volta $C L=90 \mathrm{p} / \mathrm{R}=10 \mathrm{~K}$ onm Dral gate | ． | － | 6 3 | us |

## Output Timing Table

| Parameter | Symbol | Min． | Typ． | Max． | Unit | Condition |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| DCLK frequency | Fclk | - | 65 | 71 | MHz | VDD $=2.3 \sim 3.6 \mathrm{~V}$ |
| DCLK cycle time | Tclk | 14.1 | 15.4 |  | ns |  |
| DCLK pulse duty | Tcwh | 40 | 50 | 60 | $\%$ | Tclk |
| Time from HSD to Source Output | Thso | - | 64 | - | DCLK |  |
| Time from HSD to LD | Thld | - | 64 | - | DCLK |  |
| Time from HSD to STV | Thstv | - | 2 | - | DCLK |  |
| Time from HSD to CKV | Thckv | - | 20 | - | DCLK |  |
| Time from HSD to OEV | Thoev | - | 4 | - | DGKK |  |
| LD pulse width | Twld | - | 10 | - | QCLK |  |
| CKV pulse width | Twckv | - | 66 |  | DQLK |  |
| OEV pulse width | Twoev | - | 74 |  | DGNK |  |

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Source Output Timing（Cascade）

## 6．4 Timing Waveform



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## 6．4．1 Data Input Format for TTL

## Vertical input timing



## Horizontal input timing



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## 6．4．2 Vertical Timing Diagram HV mode（Cascade）



## 6．4．3 Vertical Timing Diagram DE mode（Cascade）



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## 6．4．4Gate output timing diagram（Cascade）



## 6．4．5Vertical Timing Diagram HV mode（Dual Gate）



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## 6．4．6Vertical Timing Diagram DE mode（Dual Gate）



## 6．4．7 Gate output timing diagram（Dual Gate）



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## 7．0 RELIABILITY TEST ITEMS

| No． | Test Item | Conditions | Note |
| :---: | :---: | :---: | :---: |
| 1 | High Temperature Storage | Ta $=+80^{\circ} \mathrm{C}, \mathbf{2 4 0} \mathrm{hrs}$ |  |
| 2 | Low Temperature Storage | Ta＝－30 ${ }^{\circ} \mathrm{C}, \mathbf{2 4 0} \mathrm{hrs}$ |  |
| 3 | High Temperature Operation | Ta $=+70^{\circ} \mathrm{C}, \mathbf{2 4 0} \mathrm{hrs}$ |  |
| 4 | Low Temperature Operation | Ta $=\mathbf{- 2 0}{ }^{\circ} \mathrm{C}, \mathbf{2 4 0} \mathrm{hrs}$ |  |
| 5 | High Temperature and High Humidity（operation） | Ta＝＋70 ${ }^{\circ} \mathrm{C}, \mathbf{8 0 \% R H} \mathbf{2 4 0 h r s}$ |  |
| 6 | Thermal cycling Test | $-30^{\circ} \mathrm{C} / 30 \mathrm{~min} \sim+80^{\circ} \mathrm{C} / 30 \mathrm{~min}$ for a total 200 cycles，Start with cold temperature and end with high temperature． |  |
| 7 | Vibration Test （Non－operation） | Frequency range： $8 \sim 33.3 \mathrm{~Hz}$ <br> Stoke： 1.3 mm <br> Vibration：sinusoidal wave，perpendicular axis（both $\mathrm{x}, \mathrm{z}$ axis： $\mathbf{2 h r s}, \mathrm{y}$ axis：4hrs）． <br> Sweep：2．9G，33．3 Hz－400 Hz <br> Cycle time： 15 min |  |
| 8 | Shock Test <br> （Non－operation） | Shock level： $980 \mathrm{~m} / \mathrm{s} 2$（equal to 100G）． <br> Waveform：half sinusoidal wave， 6 ms ． <br> Number of shocks： $\pm X, \pm Y, \pm Z$ axes for a total of six shock inputs． |  |
|  |  | $150 \mathrm{pF}, 330 \Omega, \pm 8 \mathrm{kV}$ \＆$\pm 15 \mathrm{kV}$ air\＆contact test | 1 |
|  | ESD Test | 200pF， $0 \Omega, \pm 200 \mathrm{~V}$ contact test | 2 |

Note 1：LCD glass and metal bezel
Note 2：IF connector pins
Note 3：Operation with test pattern sustained for 4hrs，then change to gray pattern immediately．

（a）Test Pattern（chess board Pattern ）

（b）Gray Pattern

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## 8．0 OUTLINE DIMENSION



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## 9．0 PACKAGE SPECIFICATION

10．1 Packing form

| LCM Model | LCM Qty．in the box | Inner Box Size（ mm ） | Note |
| :---: | :---: | :---: | :---: |
| S1061－101H39－42E | $\mathbf{6 0}$ pcs／box | $383 \pm 5 \times \mathbf{3 7 3 \pm 5 \times 2 7 5 \pm 5}$ |  |

## 10．2 Packing assembly drawings



| Items | Material | Notice |
| :---: | :---: | :---: |
| Box | Corrugated Paper Board | AB Flute |
| Partition／Pad | Corrugated Paper Board | B Flute |
| Corner Pad | Corrugated Paper Board | AB Flute |
| ESD bag | PE |  |

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## 10．Reliability testing：

| Item <br> No | Name | Condition | Remark |
| :---: | :---: | :---: | :---: |
| 1 | High temperature Operating | $70^{\circ} \mathrm{C}, 168$ Hours | Finish product （With polarizer） |
| 2 | Low temperature Operating | $-20^{\circ} \mathrm{C}, 168$ Hours | Finish product （With polarizer） |
| 3 | High temperature Storage | $80^{\circ} \mathrm{C}, 168$ Hours | Finish product （With polarizer） |
| 4 | Low temperature Storage | $-30^{\circ} \mathrm{C}, 168$ Hours | Finish product （With polarizer） |
| 5 | High temperature \＆humidity Storage | $60^{\circ} \mathrm{C}, 90 \% \mathrm{RH}, 168$ Hours | Finish product （With polarizer） |
| 6 | Thermal Shock Storage（No operation） | $-20^{\circ} \mathrm{C}, 30 \mathrm{~min} . \Leftrightarrow 70^{\circ} \mathrm{C}, 30 \mathrm{~min}$. 10 Cycles | Finish product （With polarizer） |
| 7 | ESD test | Voltage：＋8KV <br> R：330 ohm，C：150pF <br> Air discharge， 10 times | Finish product （With polarizer） |
| 8 | Vibration test | $10 \Rightarrow 55 \Rightarrow 10 \Rightarrow 55 \Rightarrow 10 \mathrm{~Hz},$ within 1 minute；Amplitude： 1.5 mm ． 15 minutes for each Direction （ $\mathrm{X}, \mathrm{Y}, \mathrm{Z}$ ） | Finish product （With polarizer） |
| 9 | Drop test | Packed， 100 CM free fall 6 sides， 1 corner，3edges | Finish product （With polarizer） |

＊One single product test for only one item．
＊Judgment after test：keep in room temperature for more than 2 hours．
－Current consumption＜ 2 times of initial value
－Contrast＞ $1 / 2$ initial value
－Function：work normally

## 11．0 GENERAL PRECAUTION

## 11．1 Use Restriction

This product is not authorized for use in life supporting systems，aircraft navigation control systems，military systems and any other application where performance failure could be life－threatening or otherwise catastrophic．

## 11．2 Assembly Precaution

11．2．1 Please use the mounting hole on the module side in installing and do not bending or wrenching LCD in assembling．And please do not drop，bend or twist LCD module in handling．
11．2．2．Please design display housing in accordance with the following guide lines．
11．2．2．1 Housing case must be destined carefully so as not to put stresses on LCD all sides and not to wrench module．The stresses may cause non－uniformity even if there is no non－uniformity statically．
11．2．2．2 Keep sufficient clearance between LCD module back surface and housing when the LCD module is mounted．The clearance in the design is recommended taking into account the tolerance of LCD module thickness and mounting structure height on the housing．
11．2．3 Please do not push or scratch LCD panel surface with any－thing hard．And do not soil LCD panel surface by touching with bare hands．（Polarizer film，surface of LCD panel is easy to be flawed．）
11．2．4 Please do not press any parts on the rear side such as source IC，gate IC，and FPC during handling LCD module，If pressing rear part is unavoidable，handle the LCD module with care not to damage them．
11．2．5 Please wipe out LCD panel surface with absorbent cotton or soft cloth in case of it being soiled．
11．2．6 Please wipe out drops of adhesives like saliva and water on LCD panel surface immediately．They might damage to cause panel surface variation and color change．
11．2．7 Please do not take a LCD module to pieces and reconstruct it．Resolving and reconstructing modules may cause them not to work well．

## 11．3 Disassembling or Modification

Do not disassemble or modify the module．It may damage sensitive parts inside LCD module，and may cause scratches or dust on the display．Century does not warrant the module，if customers disassemble or modify the module．

## 11．4 Breakage of LCD Panel

11．4．1．If LCD panel is broken and liquid crystal spills out，do not ingest or inhale liquid crystal，and do not contact liquid crystal with skin．
11．4．2．If liquid crystal contacts mouth or eyes，rinse out with water immediately．
11．4．3．If liquid crystal contacts skin or cloths，wash it off immediately with alcohol and rinse thoroughly with water．
11．4．4．Handle carefully with chips of glass that may cause injury，when the glass is broken．

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## 11．5 Absolute Maximum Ratings and Power Protection Circuit

11．5．1．Do not exceed the absolute maximum rating values，such as the supply voltage variation，input voltage variation，variation in parts＇parameters，environmental temperature，etc．，otherwise LCD module may be damaged．
11．5．2．Please do not leave LCD module in the environment of high humidity and high temperature for a long time．
11．5．3．It＇s recommended to employ protection circuit for power supply．

## 11．6 Operation

11．6．1 Do not touch，push or rub the polarizer with anything harder than HB pencil lead．
11．6．2 Use fingerstalls of soft gloves in order to keep clean display quality，when persons handle the LCD module for incoming inspection or assembly．
116．3 When the surface is dusty，please wipe gently with absorbent cotton or other soft material．
11．6．4 Wipe off saliva or water drops as soon as possible．If saliva or water drops contact with polarizer for a long time，they may causes deformation or color fading．
11．6．5 When cleaning the adhesives，please use absorbent cotton wetted with a little petroleum benzine or other adequate solvent．

## 11．7 Static Electricity

11．7．1 Protection film must remove very slowly from the surface of LCD module to prevent from electrostatic occurrence．
11．7．2．Because LCD module use CMOS－IC on circuit board and TFT－LCD panel，it is very weak to electrostatic discharge．Please be careful with electrostatic discharge．
11．7．3 Persons who handle the module should be grounded through adequate methods．

## 11．8 Disposal

When disposing LCD module，obey the local environmental regulations．

## 11．9 Others

11．9．1 A strong incident light into LCD panel might cause display characteristics＇ changing inferior because of Polarizer film，color filter，and other materials becoming inferior．Please do not expose LCD module direct sunlight Land Strong UV rays．
11．9．2 Please pay attention to a panel side of LCD module not to contact with other materials in pressing it alone．
11．9．3 For the packaging box，please pay attention to the followings：
11．9．3．1 Packaging box and inner case for LCD are designed to protect the LCDs from the damage or scratching during transportation．Please do not open except picking LCDs up from the box．
11．9．3．2 Please do not pile them up more than 6 boxes（They are not designed so）And please do not turn over．
11．9．3．3 Please handle packaging box with care not to give them sudden shock and vibrations．And also please do not throw them up．
11．9．3．4 Packing box and inner case for LCDs are made of cardboard，So please pay attention not to get them wet（Such like keeping them in high humidity or wet place can occur getting them wet．）

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