## Emergency Stop Switch

## Mounting Aperture of 16 mm

■ Modular construction, easy installation

- Positive opening mechanism with minimum contact separation of 3 mm in accordance with EN60947-5-1,
- Conforms to EN418 tamper resistance
- Includes a safety lock to prevent malfunction

■ UL and CSA approved, VDE (pending)

- High reliability, IP65
- Short mounting depth, less than 28.5 mm below panel
- Quick and easy assembly, snap-in switch unit



## Ordering Information

| Illumination | Rated voltage | Button type | Terminal | Contact type | Part number |
| :---: | :---: | :---: | :---: | :---: | :---: |
| LED | 24 VDC | 30 dia. red head | Solder terminal | SPST-NC | A165E-LS-24D-01 |
|  |  |  |  | DPST-NC | A165E-LS-24D-02 |
| None | --- | 30 dia. red head |  | SPST-NC | A165E-S-01 |
|  |  |  |  | DPST-NC | A165E-S-02 |

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## Accessories (Order Separately)

$\qquad$
ACCESSORIES

| Item | Appearance | Description | Type | Part number |
| :--- | :--- | :--- | :--- | :--- |
| Yellow plate |  | Emergency stop nameplate. | Yellow, 45 dia. | A3BE-5070 |
| Panel plug |  | Used for covering the panel <br> cutouts for future panel expansion. | Round | A3BT-3003 |
| Tightening tool |  | Useful for repetitive mounting. Do <br> not tighten excessively. | --- | A3B-3004 |
| Extractor |  | Extraction tool for the switch unit <br> and lamps. | A16Z--- |  |

MODEL NUMBER LEGEND
A165E-


1. Lighted/Non-lighted

None:Non-lighted
L: Lighted
2. Head Size

S: $\quad 30 \mathrm{~mm}$ dia.
3. Contacts

01: SPDT
02: DPDT
4. Ilumination (Operation Voltage/Rated Voltage)

None:Non-lighted
24D: LED (24 VDC/24 VDC)

## Specifications

## SWITCH RATINGS

| Rated voltage | Resistive load |
| :--- | :--- |
| 125 VAC | 5 A |
| 250 VAC | 3 A |
| 30 VDC | 3 A |

## LED RATINGS (LIGHTED MODELS ONLY)

| Item | Ratings |
| :--- | :--- |
| Rated voltage $\mathrm{V}_{\mathrm{F}}$ | $24 \mathrm{~V} \pm 5 \%$ |
| Forward voltage $\mathrm{V}_{\mathrm{D}}$ | 25.2 V |
| Reverse voltage $\mathrm{V}_{\mathrm{R}}$ | 30 V |
| Permissible loss $\mathrm{P}_{\mathrm{D}}$ | 330 mW |
| Forward current | $12 \mathrm{~mA} \mathrm{max}$. |
|  | 10 mA typ. |
|  | 8 mA min. |

## APPROVALS

## Approved Standards

| Recognized organization | Standards | File No. |
| :--- | :--- | :--- |
| UL, cUL | UL508, CSA C22 No.14 | E41515 |
| ASTA | EN60947-5-1 | --- |

## Approved Ratings (UL, CUL)

| Rated voltage | Resistive load |
| :--- | :--- |
| 125 VAC | 5 A |
| 250 VAC | 3 A |
| 30 VDC | 3 A |

## CHARACTERISTICS

| Operating frequency | Mechanical | 20 operations/min max. |
| :---: | :---: | :---: |
|  | Electrical | 10 operations/min max. |
| Insulation resistance |  | $100 \mathrm{M} \Omega \mathrm{min}$. at 500 VDC |
| Dielectric strength |  | 1,000 VAC, $50 / 60 \mathrm{~Hz}$ for 1 min between terminals of same polarity <br> $2,000 \mathrm{VAC}, 50 / 60 \mathrm{~Hz}$ for 1 min between terminals of different polarity and also between each terminal and ground <br> 1,000 VAC, $50 / 60 \mathrm{~Hz}$ for 1 min between lamp terminals (See Note.) |
| Vibration resistance | Electrical | 10 to $55 \mathrm{~Hz}, 1.5-\mathrm{mm}$ double amplitude (malfunction within 1 ms ) |
| Shock resistance | Mechanical | $500 \mathrm{~m} / \mathrm{s}^{2}\left(1640 \mathrm{ft} / \mathrm{s}^{2}\right) 50 \mathrm{G}$ |
|  | Electrical | $300 \mathrm{~m} / \mathrm{s}^{2}\left(984 \mathrm{ft} / \mathrm{s}^{2}\right) 30 \mathrm{G} \mathrm{max}$. (malfunction within 1 ms ) |
| Life expectancy | Mechanical | 100,000 operations min. |
|  | Electrical | 100,000 operations min. |
| Ambient temperature | Operating | $-10^{\circ} \mathrm{C}$ to $55^{\circ} \mathrm{C}\left(14^{\circ} \mathrm{F}\right.$ to $\left.131^{\circ} \mathrm{F}\right)$ with no icing or condensation |
|  | Storage | $-25^{\circ} \mathrm{C}$ to $65^{\circ} \mathrm{C}\left(-13^{\circ} \mathrm{C}\right.$ to $\left.149^{\circ} \mathrm{F}\right)$ with no icing or condensation |
| Relative humidity |  | $35 \%$ to $85 \%$ |
| Electric shock protection class |  | Class II |
| PTI (tracking characteristic) |  | 175 |
| Pollution degree |  | 3 (IEC947-5-1) |
| Weight |  | Approx. $16 \mathrm{~g}(0.56 \mathrm{oz}$ ) in the case of DPDT switches |

Note: LED not mounted. Test them with the LED removed.

## OPERATING CHARACTERISTICS

| Features | Characteristics |
| :--- | :--- |
| Operating force (OF) max. | $14.7 \mathrm{~N}(3.3 \mathrm{lbf})(1,500 \mathrm{gf})$ |
| Releasing force (RF) min. | $0.1 \mathrm{~N} \bullet \mathrm{~m}(0.86 \mathrm{lb} \bullet \mathrm{in})(1,000 \mathrm{gf} \bullet \mathrm{cm})$ |
| Pretravel (PT) | $3.5 \pm 0.5 \mathrm{~mm}(0.14 \pm 0.02 \mathrm{in})$ |

## Construction

Protective Structure and Terminal Type

- Protective Structure Oil-resistant IP65
- Terminal Type Solder terminals (tab terminals \#110)

Lamp

- LED


Illumination Colors

- LED Illumination Red
- Non-lighted

Red
Illumination Method

- LED


## Switch Unit Specifications

- General-purpose Loads

125 VAC: 5 A
250 VAC: 3 A 30 VDC: 3 A

Note: A165E Emergency Stop Switch must be ordered as a set. No LED is installed for the non-lighted model.

## Push-lock, Turn-reset System Prevents Misuse



## Safety Lock Prevents Malfunction

The Switch will stop immediately if operated incorrectly. If the pushbutton is touched by a person or object, the contact will not open, provided that the button is not pressed past the lock position.


## Dimensions

Unit: mm (inch)
NON-LIGHTED TYPE


When applying a coating such as paint to the panel, dimensions after the coating must satisfy the specified dimensions.
2. Recommended panel thickness is 0.5 to 3.2 mm .

## LIGHTED TYPE

A165E
 paint to the panel, dimensions after the coating must satisfy the specified dimensions.
2. Recommended panel thickness is 0.5 to 3.2 mm .

## TERMINAL ARRANGEMENT

## SPST Switches



## DPST Switches



Note: The L+ and L- terminals are not available with the non-lighted models.

## ACCESSORIES

## Yellow Plate (Vinyl Chloride)

A3BE-5070


## Lock Ring



## Panel Plugs

Mount the Panel Plug from the front side of the panel. Panel cutout dimensions are the same as those for the Switch.


## Screw Fitting

A3B-3004


## Installation

## MOUNTING THE PANEL

After installing the switch, snap in the socket from the back of the panel.

## 1. Installing the Switch

Attach rubber packing or the yellow plate onto the switch from its terminal side. Insert the switch into the panel from the front. Install the lock ring and mounting nut from the terminal side and tighten.

Adjust the slits on the hole of rubber packing and yellow plate to the protruding part of the unit.

Rubber packing is not necessary when the yellow plate is used.


## 2. Mounting the Socket

Snap the socket onto the switch.
Make sure the switch and the socket are in the proper orientation. Align the thin indentations on the case with the white pushbutton markings on the socket and press the parts together.


Tighten the nut to the torque of 0.49 to $0.78 \mathrm{~N} \cdot \mathrm{~m}(0.36$ to 0.57 ft - lbf) (5 to $8 \mathrm{kgf} \cdot \mathrm{cm})$.

Case should be installed with its protruding part adjusted to the slit of the panel hole.

Align the lock ring to the groove of the case so that the edge is drawn to the panel side.


## 3. Removing the Switch

Grip the part between the switch holder of the case and the switch using the A16Z-5090 Extractor, and pull to remove the switch.


## 4. Installing the LED Lamp

When mounting the LED lamp, make sure it is facing the direction shown in the following diagram. Insert the lamp while matching the protruding part of the lamp and the small guides on the outer surface of the case.


## Precautions

## MOUNTING

Always make sure that the power is turned OFF before mounting, removing, or wiring the Switch, or performing maintenance Otherwise electric shock or fire may result.

Tighten the mounting nut to the torque of 0.29 to $0.49 \mathrm{~N} \cdot \mathrm{~m}(0.21$ to $0.36 \mathrm{ft} \cdot \mathrm{lbf})(3$ to $5 \mathrm{kgf} \bullet \mathrm{cm})$.

## WIRING

Select an appropriate cable size depending on applied voltage and current. Solder properly according to the following conditions. Improper soldering may generate abnormal heat and cause a fire. Wait for one minute after soldering before exerting any external force on the solder.

1. Manual Soldering: 30 W , within 5 s
2. Automatic Soldering: $240^{\circ} \mathrm{C}\left(464^{\circ} \mathrm{F}\right)$, within 3 s

Use non-corrosive rosin liquid as flux.
Make sure that the electric cord is wired so that it does not touch the Unit. If the electric cord will touch the Unit, then electric wires with a heat resistance of $100^{\circ} \mathrm{C}\left(212^{\circ} \mathrm{F}\right)$ min. must be used.

After wiring the switch, maintain an appropriate insulation distance.

## OPERATING ENVIRONMENT

The structure with the IP65 enclosure rating will not be affected by direct water splashing onto the front side of the panel at any angle.

## LED

No external resistors are required because the switch has a built-in LED current-limiting resistor.

| Rated voltage | Built-in limiting resistor |
| :--- | :--- |
| 24 VDC | $1,600 \Omega$ |

## OPERATING TORQUE

Operating torque of the Emergency Stop Switch should be no more than $0.49 \mathrm{~N} \cdot \mathrm{~m}(0.36 \mathrm{ft} \cdot \mathrm{lbf})(5 \mathrm{kgf} \bullet \mathrm{cm})$.

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[^0]:    Note: The above models have a surface indication of "RESET." Models with "STOP" indication are also available. For further information, contact your OMRON representative.

