## Safety Interlock Switches



## **Guard Lock Safety-Door Switch**

- · Release protective cover locks using controller signals or pushbutton switches after the cutting tool stops moving due to inertia
- A mechanical lock is applied automatically when the Operation Key is inserted. A high level of safety is achieved using a mechanism where the lock is only released when voltage is applied to the solenoid.
- Conforms to EN (TÜV) standards corresponding to the CE marking
- Certified by UL, CSA and CCC standards
- · The Switch contact is opened by a direct opening mechanism (NC contacts only) when the protective cover is opened.
  - Direct opening mechanism that is EN-certified is indicated by on the Switch
- · Auxiliary release key ensures easy maintenance and unlocks the door in the case of a power failure.
- Tough aluminum die-cast body incorporating a switch box with degree of protection satisfying IP67, UL, and CSA TYPE6P, 13
- Equipped with a horizontal and vertical conduit opening
- Models incorporating easy-to-see indicators for monitoring and those using an adjustable Operation Key for a swinging door are available
- The mounting direction of the head can be changed to allow the Operation Key to be inserted from four directions











## **Specifications**

#### Standards and EC Directives

#### Conforms to the following EC Directives:

- · Machinery Directive
- · Low Voltage Directive
- EN 1088

#### **Certified Standards**

Certification body	Standard	File No.	
TÜV Rheinland	EN 60947-5-1 (certified direct opening) GS-ET-19	R9451050	
UL	UL 508	E76675	
CSA	CSA C22.2, No. 14	LR45746	
CQC (CCC)	GB14048.5	2003010305073836	

## **Certified Standard Ratings**

TÜV (EN 60947-5-1), CCC (GB14048.5)

Item	Standard Model	Indicator Model	
Utilization category	AC-15	AC-15	
Rated operating current (le)	3 A	6 A	
Rated operating voltage (Ue)	250 V	115 V	

Note: Use a 10 A fuse type gI or gG that conforms to IEC 60269 as a shortcircuit protection device.

## UL/CSA (UL 508, CSA C22.2 No. 14)

Rated	Carry	Current (A)		Volt-amperes (VA)	
voltage	current	Make	Break	Make	Break
120 VAC	10 A	60	6	7 000	700
240 VAC		30	3	7,200	720

Note: The UL/CSA certified rating for products with indicators (-A) is







## **Connections**

#### **Contact Forms**

Diagrams show state with key inserted and lock engaged.

	Contact	Contact form			
Model	(door open/closed detection and lock monitor)	Lock monitor	Door open/ closed detection	Operating pattern	Remarks
D4BL-□C□□-□	1NC/1NO+1NC	LOCK MONITOR	Door open/closed detection  11 Zb 12 24	Operation Key insertion completion position  Lock position  ON  Stroke  Extraction completion position	Only NC contacts 11-12 have a certified direct opening mechanism.  The terminals 11-12 and 23-24 can be used as unlike poles.
D4BL-□D□□-□	2NC+1NC	Look monitor	Door open/closed detection 11 Zb 12 22	Lock position  31-12 21-22 Stroke Operation Key Extraction completion position  On  On  On  On  On  On  On  On  On	Only NC contacts 11-12 and 21-22 have a certified direct opening mechanism.  The terminals 11-12 and 21-22 can be used as unlike poles.

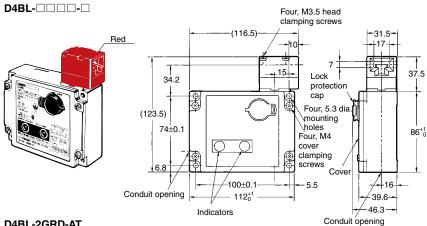
Note: The EN-certified direct opening mechanism is indicated by on the  $\$ 3switch.

## Contact Form (D4BL-2GRD-AT)





#### **Switches**

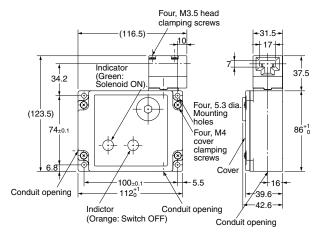


Operating characteristics	D4BL-□□□□
Key insertion force Key extraction force	19.61 N max. 19.61 N max.
Movement before being locked	15 mm max.
Total Travel	23 mm min.

**D4BL-2GRD-AT** 

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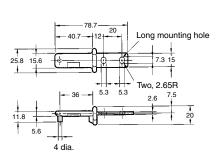
Operating characteristics	D4BL-2GRD-AT	
Key insertion force Key extraction force	19.61 N max. 19.61 N max.	
Movement before being locked	15 mm max.	
Total Travel	23 mm min.	

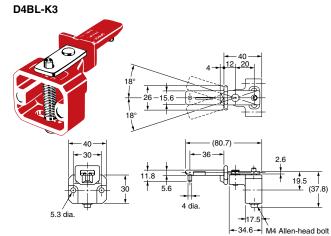
- Notes: 1. Unless otherwise specified, a tolerance of ±0.4 mm applies to all dimensions.
  - 2. There are fluctuations in the contact ON/OFF timing for 2NC contacts. Confirm performance before application.

## **Operation Keys**

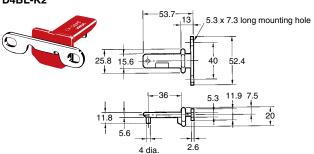








#### D4BL-K2



## **Dimensions and Operating Characteristics (continued)**

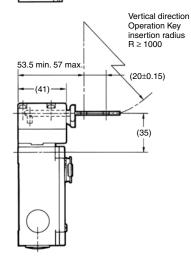
(mm)

### With Operation Key Inserted

D4BL + D4BL-K1

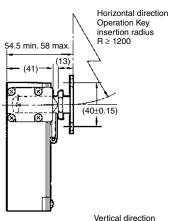


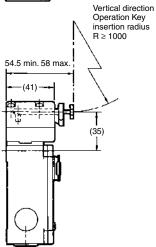
Horizontal direction Operation Key insertion radius R ≥ 1200 (20±0.15)



D4BL + D4BL-K2

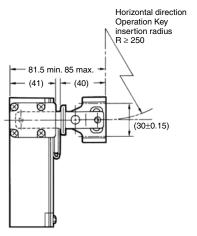


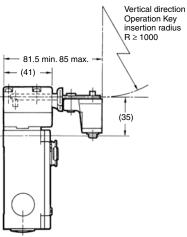




#### D4BL + D4BL-K3





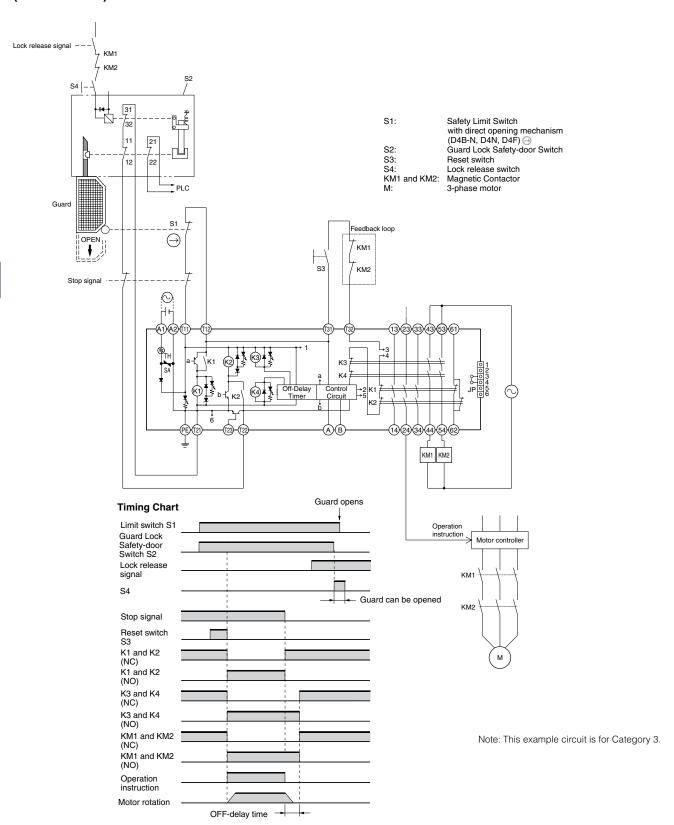


Notes: 1. Unless otherwise specified, a tolerance of  $\pm 0.4$  mm applies to all dimensions.

2. In the above diagrams, the Operation Key is inserted from the front.

## Application Example with G9SA Safety Relay Unit

## G9SA-321-T□ (24 VAC/VDC) + D4BL-□D□A-□, - □D□B-□(Mechanical Lock Type) Circuit Diagram (Manual Reset)a





## **Ordering**

#### **Model Number Structure**

#### **Switch**

D4BL - 🗆 🗆 🗆 - 🗆

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• Conduit Size (2-conduit)

1: Pg13.5

2: G1/2

3: 1/2-14 NPT

4: M20

2 Built-in Switch (with Safety Switch and Lock Monitor Switch Contacts)

C: 1NC/1NO (slow-action) + 1NC (slow-action)

D: 2NC (slow-action) + 1NC (slow-action)

Head Mounting Direction

R: Four mounting directions possible (Right-side mounting at shipping)

Door Lock and Release (Auxiliary Release Key in Incorporated by all models)

A: Mechanical lock/24 VDC solenoid release

B: Mechanical lock/110 VAC solenoid release

G: 24 VDC solenoid lock/mechanical release

Indicator

Blank: Without indicator

A: 10 to 115 VAC or VDC driving (with orange and green LED indicator unit)

## Operation Key

D4BL-K □



Operation Key Type

1: Horizontal mounting

2: Vertical mounting

3: Adjustable mounting (horizontal)

Туре	Model
Horizonal mounting	D4BL-K1
Vertical mounting	D4BL-K2
Adustable mounting	D4BL-K3

#### **Switch**

D4BL - 2 G R D - AT

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• Conduit Size (2-conduit)

2: G1/2

2 Built-in Switch (with Safety Switch and Lock Monitor Switch Contacts)

G: 2NC (slow-action) + 2NC (slow-action)

Head Mounting Direction

R: Four mounting directions possible (Right-side mounting at shipping)

4 Door Lock and Release

D: Mechanical lock/24 VDC solenoid release

6 Indicator Lamp

A: Equipped with an orange and green LED display unit)

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#### **List of Models**

#### Switches (Operation Keys are sold separately)

Lock method	Conduit size	Voltage for solenoid	Without indicator 1NC/1NO+ 1NC (Slow-action)	With LED indicator 1NC/1NO+ 1NC (Slow-action)	Without indicator 2NC+ 1NC (Slow-action)	With LED indicator 2NC+ 1NC (Slow-action)
Mechanical lock	PG13.5	24 VDC	D4BL-1CRA	D4BL-1CRA-A	D4BL-1DRA	D4BL-1DRA-A
		110 VAC	D4BL-1CRB	D4BL-1CRB-A	D4BL-1DRB	D4BL-1DRB-A
	01/0	24 VDC	D4BL-2CRA	D4BL-2CRA-A	D4BL-2DRA	D4BL-2DRA-A
	G1/2	110 VAC	D4BL-2CRB	D4BL-2CRB-A	D4BL-2DRB	D4BL-2DRB-A
	1/2-14NPT	24 VDC	D4BL-3CRA	D4BL-3CRA-A	D4BL-3DRA	D4BL-3DRA-A
		110 VAC	D4BL-3CRB	D4BL-3CRB-A	D4BL-3DRB	D4BL-3DRB-A
	M20	24 VDC	D4BL-4CRA	D4BL-4CRA-A	D4BL-4DRA	D4BL-4DRA-A
		110 VAC	D4BL-4CRB	D4BL-4CRB-A	D4BL-4DRB	D4BL-4DRB-A
Solenoid lock	Pg 13.5	24 VDC	D4BL-1CRG	D4BL-1CRG-A	D4BL-1DRG	D4BL-1DRG-A
	G1/2	24 VDC	D4BL-2CRG	D4BL-2CRG-A	D4BL-2DRG	D4BL-2DRG-A
	1/2-14NPT	24 VDC	D4BL-3CRG	D4BL-3CRG-A	D4BL-3DRG	D4BL-3DRG-A
	M20	24 VDC	D4BL-4CRG	D4BL-4CRG-A	D4BL-4DRG	D4BL-4DRG-A

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6PA109 7LS51 83547001 83725002 83830001 83840701 83841001 83881140 8AS42 8LS10 8LS125-4PG 8LS152-4PGN20 914CE163A 914CE3-3L1 915PA10 91MCE16-P2O 924CE16-Y3 924CE1-S6 924CE1-T25A 924CE1-T3 924CE1-T9A 924CE2-T9 924CE31-Y20X5 924CE31-Y3L1 GL-10054 GLAB26J2B GLDB03C-6 GLDC05C GLZ324 H3141CAKAA RDI-G-L5B DD-10000 DT-2R3-A7
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