C73I-E-02

Smallest Class of Safety Limit Switches in the World

- The world's smallest limit switch with a direct opening mechanism (four-contact construction model).
- High-sensitivity safety limit switch.
- Built-in switches with two- or four-contact construction are available.
- Degree of protection: IP67
- Conforms to EN115-1, EN81-1 and EN81-2. (slow-action models only)
- Certified standards: UL, EN (TÜV), and CCC
- Conforms to ISO 14119



Be sure to read the "Safety Precautions" on page 6 and the "Precautions for All Safety Limit Switches".



For the most recent information on models that have been certified for safety standards, refer to your OMRON website.

Model Number Structure

Model Number Legend

- 1. Built-in Switch
 - 1: 1NC/1NO (slow-action)
 - 2: 2NC (slow-action)
 - 3: 2NC/2NO (slow-action)
 - 4: 4NC (slow-action)
- 2. Actuator
 - 02: Roller plunger (Metal roller)
 - 20: Roller lever

(Metal lever, resin roller)

3. Cable Length

- 1: 1 m
- 3: 3 m
- 5: 5 m

4. Pull-outing direction of cable

- R: Horizontal
- D: Vertical

Ordering Information

List of Models

Safety Limit Switches (with Direct Opening Mechanism)

Consult with your OMRON representative when ordering any models that are not listed in this table.

			Built-in switch							
Actuator	Cable length	Pull-outing direction of cable			2NC (slow-ac					
			Model	Direct opening	Model	Direct opening	Model	Direct opening	Model	Direct opening
Dallanlavan	1 m	Horizontal	D4F-120-1R		D4F-220-1R		D4F-320-1R		D4F-420-1R	
Roller lever (Metal lever,	1 111	Vertical	D4F-120-1D	\bigcirc	D4F-220-1D	\bigcirc	D4F-320-1D	\rightarrow	D4F-420-1D	\bigcirc
resin roller)	3 m	Horizontal	D4F-120-3R	\odot	D4F-220-3R		D4F-320-3R	0	D4F-420-3R	
_	3 111	Vertical	D4F-120-3D		D4F-220-3D	\bigcirc	D4F-320-3D	\rightarrow	D4F-420-3D	\rightarrow
M	5 m	Horizontal	D4F-120-5R	\odot	D4F-220-5R		D4F-320-5R		D4F-420-5R	
	5 111	Vertical	D4F-120-5D		D4F-220-5D	\bigcirc	D4F-320-5D		D4F-420-5D	\rightarrow
Roller	1 m	Horizontal	D4F-102-1R		D4F-202-1R		D4F-302-1R		D4F-402-1R	
plunger	1 111	Vertical	D4F-102-1D	\bigcirc	D4F-202-1D	\bigcirc	D4F-302-1D	\rightarrow	D4F-402-1D	\bigcirc
(Metal roller)	3 m	Horizontal	D4F-102-3R	\odot	D4F-202-3R		D4F-302-3R		D4F-402-3R	
		Vertical	D4F-102-3D		D4F-202-3D	\bigcirc	D4F-302-3D	\rightarrow	D4F-402-3D	\bigcirc
@	E m	Horizontal	D4F-102-5R		D4F-202-5R		D4F-302-5R		D4F-402-5R	
Δ	5 m	Vertical	D4F-102-5D	\rightarrow	D4F-202-5D	\bigcirc	D4F-302-5D	\rightarrow	D4F-402-5D	\bigcirc

Specifications

Standards and EC Directives Conforms to the following EC Directives:

- Machinery Directive
- Low Voltage Directive
- EN50047
- EN60204-1
- EN ISO 14119
- GS-ET-15

Certified Standards

Certification body	Standards	File No.
TÜV SÜD	EN60947-5-1 (certified direct opening)	*1
UL *2	UL508 CSA C22.2 No.14	E76675
CQC (CCC) *3	GB14048.5	20030103050 64266

^{*1.} Contact your OMRON sales representative.

Certified Standard Ratings TÜV (EN60947-5-1), CCC (GB14048.5)

Item	Utilization category	AC-15	DC-13
Rated o	perating current (I _e)	0.75 A	0.27 A
Rated operating voltage (U _e)		240 V	250 V

Note: Use a 10 A fuse type ${\rm gI}$ or ${\rm gG}$ that conforms to IEC60269 as a short-circuit protection device.

UL/CSA (UL508, CSA C22.2 No. 14) C300

Rated	Carry current	Current (A)		Volt-amperes (VA)	
voltage	Carry Current	Make	Break	Make	Break
120 VAC 240 VAC	2.5 A	15 7.5	1.5 0.75	1,800	180

Q300

Rated	Carry current	Current (A)		Volt-amperes (VA)	
voltage	Carry Current	Make	Break	Make	Break
125 VDC 250 VDC	2.5 A	0.55 0.27	0.55 0.27	69	69

^{*2.} Certification has been obtained for CSA C22.2 No. 14 under UL.

^{*3.} Ask your OMRON representative for information on certified models.

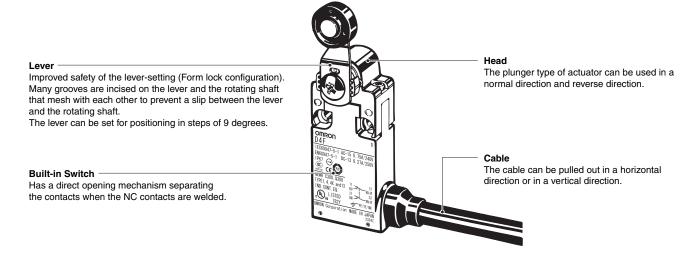
Characteristics

Degree of protection *1		IP67 (EN60947-5-1)		
	Mechanical	10,000,000 times min.		
Durability *2	Electrical	1,000,000 times min. (4 mA resistive load at 24 VDC, 4 circuits) 150,000 times min. (1 A resistive load at 125 VAC, 2 circuits/4 mA resistive load at 24 VDC, 2 circuits) *3		
Operating speed		1 mm/s to 0.5 m/s		
Operating frequency	Mechanical	120 operations/minute		
Operating frequency	Electrical	30 operations/minute		
Contact resistance *5		300 m Ω max. (with 1 m cable), 500 m Ω max. (with 3 m cable), 700 m Ω max. (with 5 m cable)		
Minimum applicable loa	d * 4	4 mA resistive load at 24 VDC, 4 circuits (N-level reference value)		
Rated insulation voltage	e (Ui)	250 V		
Rated frequency		50/60 Hz		
Protection against elect	ric shock	Class I (with a ground wire)		
Pollution degree (opera	ting environment)	3 (EN60947-5-1)		
	Between terminals of same polarity	2.5 kV		
Impulse withstand voltage (EN60947-5-1)	Between terminals of different polarity	4 KV		
	Between each terminal and ground	4 kV		
Insulation resistance		100 M Ω min. (at 500 VDC) between terminals of the same polarities, between terminals of different polarities, between current-carrying metal parts and grounds, and between each terminal and non-current carrying metal parts		
Contact gap		2 × 2 mm min.		
Vibration resistance	Malfunction	10 to 55 Hz, 0.75 mm single amplitude		
Shock resistance	Destruction	1,000 m/s² min.		
SHOCK resistance	Malfunction	300 m/s² min.		
Conditional short-circui	t current	100 A (EN60947-5-1)		
Conventional free air thermal current (Ith)		2.5 A (EN60947-5-1)		
Ambient operating temperature		−30 to 70°C (with no icing)		
Ambient operating humidity		95% max.		
Cable		UL2464 No. 22 AWG, finishing O.D.: 8.3 mm		
Weight		Approx. 190 g (D4F-102-1R, with 1 m cable) Approx. 220 g (D4F-120-1R, with 1 m cable)		

- Note: 1. The above values are initial values.
 - 2. Once the contact is opened or closed with an ordinary load, it cannot be used for a load smaller than that. The contact surface may be rough, which impairs the reliability of contacting.
- ***1.** The degree of protection shown above is based on the test method specified in EN60947-5-1. Be sure to confirm in advance the sealing performance under the actual operating environment and conditions.
- *2. Durability values are calculated at an operating temperature of 5 to 35°C, and an operating humidity of 40% to 70%. Contact your OMRON sales representative for more detailed information on other operating environments.
- ***3.** Do not apply 1 A at 125 VAC to more than two circuits.
- ***4.** The value will vary depending on factors such as the switching frequency, the ambient environment, and the reliability level. Be sure to confirm correct operation with the actual load before application.
- ***5.** The contact resistance was measured with 0.1 A at 5 to 8 VDC with a fall-of-potential method.

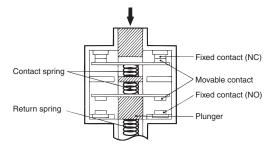
Structure and Nomenclature

Structure



Direct Opening Mechanism

1NC/1NO Contact (slow-action)



Conforms to EN60947-5-1 Direct Opening

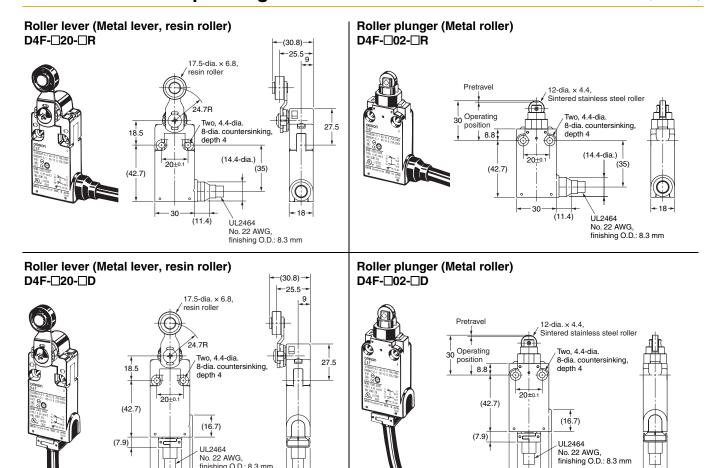
(Only the NC contacts have a direct opening function.) When contact welding occurs, the NC contacts are separated from each other by pushing in the plunger.

Contact Form

Model	Contact	Contact form	Operating pattern	Remarks
D4F-1□-□□	1NC/1NO (slow-action)	11 12 33 34	11-12 ON Stroke	Only NC contact 11-12 has a certified direct opening mechanism. The terminals 11-12 and 33-34 can be used as unlike poles.
D4F-2□-□□	2NC (slow-action)	11	11-12 ON Stroke ON	NC contacts 11-12 and 21-22 have a certified direct opening mechanism. The terminals 11-12 and 21-22 can be used as unlike poles.
D4F-3□-□□	2NC/2NO (slow-action)	7b 12 22 23 33 34 44 44	11-12 21-22 33-34 43-44 ON	NC contacts 11-12 and 21-22 have a certified direct opening mechanism. The terminals 11-12, 21-22, 33-34 and 43-44 can be used as unlike poles.
D4F-4□-□□	4NC (slow-action)	11 12 12 22 31 32 41 42	11-12 21-22 31-32 41-42 ON	NC contacts 11-12, 21-22, 31-32 and 41-42 have a certified direct opening mechanism. The terminals 11-12, 21-22, 31-32 and 41-42 can be used as unlike poles.

Note: The terminal numbers are according to EN 50013 and the contact symbols are according to EN 60947-5-1.

Dimensions and Operating Characteristics



Note: Each dimension has a tolerance of 0.4 mm unless otherwise specified.

No. 22 AWG finishing O.D.: 8.3 mm

Slow-action (1NC/1NO), (2NC), (2NC/2NO), and (4NC)

(17.6)

- 30

Operating Characteris	Model stics	D4F-□20-□R D4F-□20-□D	D4F-□02-□R D4F-□02-□D
Operating force	OF max. *1	5 N	12 N
Release force	RF min. *2	0.5 N	1.5 N
Pretravel	PT1 (11-12 and 21-22) PT1 (31-32 and 41-42) PT2 *3	6±3° (NC) 9±3° (NC) (12°) (NO)	1 mm max. (NC) 1.3 mm max. (NC) (1.2 mm) (NO)
Overtravel	OT min.	40°	3.2 mm
Operating position	OP (11-12 and 21-22) OP (31-32 and 41-42)		29.4±1 mm 29±1 mm
Total travel	TT * 3	(55°)	(4.5 mm)
Direct opening travel	DOT min. *4	18°	1.8 mm
Direct opening force	DOF min.	20 N	20 N

Note: Variation occurs in the simultaneity of contact opening/closing operations of 2NC, 2NC/2NO, and 4NC contacts. Check contact operation.

- *1. The OF value is the maximum load that opens an NC contact (11-12, 21-22, 31-32, 41-42).
- *2. The RF value is the minimum load that closes an NC contact (11-12, 21-22, 31-32, 41-42).
- *3. The PT2 and TT values are reference values.
- ***4.** The D4F is used in accordance with EN81 and EN115 at a minimum DOT of 30° and 2.8 mm.

(17.6)

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Safety Precautions

Be sure to read the precautions for All Safety Limit Switches in the website at:http://www.ia.omron.com/.

Indication and Meaning for Safe Use

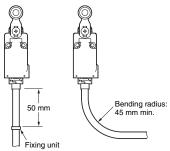
Precautions for Safe Use	Supplementary comments on what to do or avoid doing, to use the product safely.
Precautions for Correct Use	Supplementary comments on what to do or avoid doing, to prevent failure to operate, or undesirable effect on product performance.

Precautions for Safe Use

- Do not use more than one D4F side-by-side.
- Do not switch circuits for two or more standard loads (250 VAC,
 3 A). Doing so may adversely affect insulation performance.

Handling of Cables

- Cables cannot be flexed repeatedly.
- The cable is fixed with sealing materials on the bottom of the switch. When excessive force may be imposed on the cable, fasten the cable with a fixing unit at a distance of 50 mm from the bottom of the switch as shown.
- Do not pull or press the cable at an excessive force (50 N max.).
- When bending the cable, secure the cable with more than 45 mm bending radius so as not to cause damage to the insulator or sheath of the cable. Doing so may result in current leakage or burning.



 When wiring, be sure to prevent penetration of a liquid such as water or oil through the cable end.

Operating Environment

 Do not use the Switch submersed in oil or water or in locations continuously subject to splashes of oil or water. Doing so may result in oil or water entering the Switch. (The IP67 degree of protection of the Switch specifies the amount of water penetration after the Switch is submerged in water for a certain period of time.)

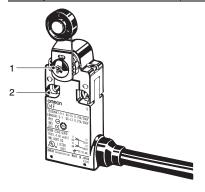
Precautions for Correct Use

The Switch contacts can be used with either standard loads or microloads. Once the contacts have been used to switch a load, however, they cannot be used to switch smaller loads. The contact surfaces will become rough once they have been used and contact reliability for smaller loads may be reduced.

Appropriate Tightening Torque

Be sure to tighten each screw of the D4F properly, otherwise the D4F may soon malfunction

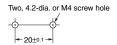
No.	Туре	Appropriate tightening torque
1	Lever mounting screw (M5)	2.4 to 2.8 N·m
2	Body mounting screw (M4)	1.18 to 1.37 N·m



Mounting

Use two M4 screws and washers to mount the D4F securely. The D4F can be mounted more securely with proper tightening torque.

Mounting Holes (Unit: mm)



Changing the Lever Angle

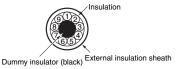
- Unfasten the screw that holds the lever to set the position of the lever at any angle through 360° (in steps of 9°).
- After unfastening the screws that hold the lever, mount the lever the other way (normal side or reverse side). Set an angle of the lever to complete adjustment within a range in which the lever does not touch the switch body.

Wiring

Identifying Wires

Identify wires according to the color (with or without white lines) of the insulation on the wire.

Cross section



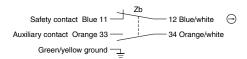
Core Insulator Colors

Blue/white, Orange/white, Pink/white, Brown/white, Green/yellow, Brown, Pink, Orange, and Blue Example: Blue/white is a blue insulator with a white line.

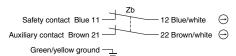
Terminal Numbers

- Identify terminal numbers based on the color (with or without white lines) of the insulation on the wire.
- The safety and auxiliary contacts of D4F models of four-terminal contact construction and those of two-terminal contact construction are described below.
- The safety contacts are direct-opening NC contacts (11-12 and 21-22); they are used for safety circuits, and each of them is indicated with the appropriate mark _____.
- Auxiliary contacts are used to check (to monitor) the operating state of the switch, which are equivalent to NO contacts (33-34 and 43-44) or NC contacts (31-32 and 41-42).
- The NC contacts 31-32 and 41-42 of auxiliary contacts (orange or pink) can be used as safety contacts.

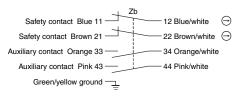
<1NC/1NO>



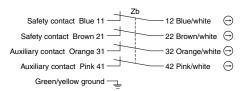
<2NC>



<2NC/2NO>



<4NC>



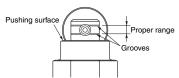
Note: Safety Contacts:

The safety contacts are direct opening contacts certified by EN and each of them is indicated with the mark \bigodot .

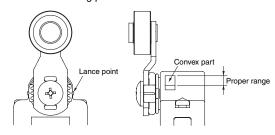
• Cut the dummy core insulator and all unused wires at the end of the external insulation sheath when wiring the cable.

Operating

 To set the plunger stroke correctly, press-fit the plunger until the top of the pushing surface comes between two grooves on the plunger.

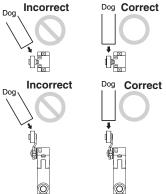


 To set the roller lever stroke correctly, push the dog and cam until the lance point comes within the range of the convex part that is the correct setting position.



Others

 Actuating the switch from an angle other than 90 degrees to the switch face may deform or damage the actuator, or deform or damage the rotary spindle, so make sure that the dog is straight.



- Do not remove the head. Otherwise, a failure may occur.
- To avoid telegraphing, take the following precautions.
 - 1. Modify the rear end of the dog to an angle of 15° to 30° as shown below or to a secondary-degree curve.



Modify the circuit so as not to detect the wrong operating signals.

Terms and Conditions of Sale

- Offer; Acceptance. These terms and conditions (these "Terms") are deemed part of all quotes, agreements, purchase orders, acknowledgments, price lists, catalogs, manuals, brochures and other documents, whether electronic or in catalogs, manuals, brochures and other documents, whether electronic or in writing, relating to the sale of products or services (collectively, the "Products") by Omron Electronics LLC and its subsidiary companies ("Omron"). Omron objects to any terms or conditions proposed in Buyer's purchase order or other documents which are inconsistent with, or in addition to, these Terms. Prices: Payment Terms. All prices stated are current, subject to change without notice by Omron. Omron reserves the right to increase or decrease prices on any unshipped portions of outstanding orders. Payments for Products are due net 30 days unless otherwise stated in the invoice. Discounts. Cash discounts, if any, will apply only on the net amount of invoices sent to Buyer after deducting transportation charges, taxes and duties, and will be allowed only if (i) the invoice is paid according to Omron's payment terms and (ii) Buyer has no past due amounts.

- and (ii) Buyer has no past due amounts.

 Interest. Omron, at its option, may charge Buyer 1-1/2% interest per month or the maximum legal rate, whichever is less, on any balance not paid within the
- Orders. Omron will accept no order less than \$200 net billing.

 Governmental Approvals. Buyer shall be responsible for, and shall bear all costs involved in, obtaining any government approvals required for the importation or sale of the Products.
- Taxes. All taxes, duties and other governmental charges (other than general real property and income taxes), including any interest or penalties thereon, imposed directly or indirectly on Omron or required to be collected directly or indirectly by Omron for the manufacture, production, sale, delivery, importa-tion, consumption or use of the Products sold hereunder (including customs
- tion, consumption or use of the Products sold hereunder (including customs duties and sales, excise, use, turnover and license taxes) shall be charged to and remitted by Buyer to Omron.

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- Cancellation: Etc. Orders are not subject to rescheduling or cancellation unless Buyer indemnifies Omron against all related costs or expenses.

 10. Force Majeure. Omron shall not be liable for any delay or failure in delivery
- resulting from causes beyond its control, including earthquakes, fires, floods strikes or other labor disputes, shortage of labor or materials, accidents to machinery, acts of sabotage, riots, delay in or lack of transportation or the requirements of any government authority.

 11. Shipping: Delivery. Unless otherwise expressly agreed in writing by Omron:
 a. Shipments shall be by a carrier selected by Omron; Omron will not drop ship
- - except in "break down" situations.
 b. Such carrier shall act as the agent of Buyer and delivery to such carrier shall constitute delivery to Buyer;
 - c. All sales and shipments of Products shall be FOB shipping point (unless oth-
- c. All sales and shipments of Products shall be FOB shipping point (unless otherwise stated in writing by Omron), at which point title and risk of loss shall pass from Omron to Buyer; provided that Omron shall retain a security interest in the Products until the full purchase price is paid;
 d. Delivery and shipping dates are estimates only; and
 e. Omron will package Products as it deems proper for protection against normal handling and extra charges apply to special conditions.

 12. Claims. Any claim by Buyer against Omron for shortage or damage to the Products occurring before delivery to the carrier must be presented in writing to Omron within 30 days of receipt of shipment and include the original transportation bill signed by the carrier noting that the carrier received the Products. portation bill signed by the carrier noting that the carrier received the Products from Omron in the condition claimed.
- Warranties. (a) Exclusive Warranty. Omron's exclusive warranty is that the Products will be free from defects in materials and workmanship for a period of twelve months from the date of sale by Omron (or such other period expressed in writing by Omron). Omron disclaims all other warranties, express or implied.

 (b) <u>Limitations</u>. OMRON MAKES NO WARRANTY OR REPRESENTATION, EXPRESS OR IMPLIED, ABOUT NON-INFRINGEMENT, MERCHANTABIL-

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- lished information.

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- Indemnities. Buyer shall indemnify and hold harmless Omron Companies and their employees from and against all liabilities, losses, claims, costs and expenses (including attorney's fees and expenses) related to any claim, investigation, litigation or proceeding (whether or not Omron is a party) which arises
- tigation, litigation of proceeding (whether or not Omron is a party) which arises or is alleged to arise from Buyer's acts or omissions under these Terms or in any way with respect to the Products. Without limiting the foregoing, Buyer (at its own expense) shall indemnify and hold harmless Omron and defend or settle any action brought against such Companies to the extent based on a claim that any Product made to Buyer specifications infringed intellectual property rights of another party.

 Property: Confidentiality. Any intellectual property in the Products is the exclusive property of Omron Companies and Buyer shall not attempt to duplicate it in any way without the written permission of Omron. Notwithstanding any charges to Buyer for engineering or tooling, all engineering and tooling shall remain the exclusive property of Omron. All information and materials supplied by Omron to Buyer relating to the Products are confidential and proprietary, and Buyer shall limit distribution thereof to its trusted employees and strictly prevent disclosure to any third party.
- prevent disclosure to any third party.

 <u>Export Controls.</u> Buyer shall comply with all applicable laws, regulations and licenses regarding (i) export of products or information; (iii) sale of products to "forbidden" or other proscribed persons; and (ii) disclosure to non-citizens of
- "forbidden" or other proscribed persons; and (ii) disclosure to non-citizens of regulated technology or information.

 Miscellaneous. (a) Waiver. No failure or delay by Omron in exercising any right and no course of dealing between Buyer and Omron shall operate as a waiver of rights by Omron. (b) Assignment. Buyer may not assign its rights hereunder without Omron's written consent. (c) Law. These Terms are governed by the law of the jurisdiction of the home office of the Omron company from which Buyer is purchasing the Products (without regard to conflict of law principles). (d) Amendment. These Terms constitute the entire agreement between Buyer and Omron relating to the Products, and no provision may be changed or waived unless in writing signed by the parties. (e) Severability if any provior waived unless in writing signed by the parties. (e) <u>Severability</u> If any provision hereof is rendered ineffective or invalid, such provision shall not invalidate any other provision. (f) <u>Setoff</u>. Buyer shall have no right to set off any amounts against the amount owing in respect of this invoice. (g) <u>Definitions</u>. As used herein, "including" means "including without limitation"; and "<u>Omron Compa</u> nies" (or similar words) mean Omron Corporation and any direct or indirect subsidiary or affiliate thereof.

Certain Precautions on Specifications and Use

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