Safety Limit Switch

Popular Safety Limit Switches Providing a Full Lineup Conforming to International Standards

 Lineup includes models with 1NC/1NO, 2NC, 2NC/1NO and 3NC contact forms.

(Slow-action models with MBB contacts are available.)

- M12-connector models are also available, saving on labor and simplifying replacement.
- Standardized gold-clad contacts provide high contact reliability. Can be used with both standard loads and microloads.
- Conforms to the requirements for safety contacts in EN 115-1, EN 81-20, and EN 81-50 (slow-action models only).
- Certified standards: UL, EN (TÜV), and CCC



Be sure to read the "Safety Precautions" on page 17.

Note: Contact your sales representative for details on models with safety standard certification.











For the most recent information on models that have been certified for safety standards, refer to your OMRON website.

Model Number Structure

Model Number Legend

1-Conduit Models



1. Conduit size

- 1: Pg13.5
- 2: G1/2
- 4: M20
- 9: M12 connector

2. Built-in Switch

- 1: 1NC/1NO (snap-action)
- 2: 2NC (snap-action)
- A: 1NC/1NO (slow-action)
- B: 2NC (slow-action)
- C: 2NC/1NO (slow-action)
- D: 3NC (slow-action)
- E: 1NC/1NO (MBB contact) (slow-action)
- F: 2NC/1NO (MBB contact) (slow-action)

3. Head and Actuator

- 20: Roller lever (resin lever, resin roller)
- 22: Roller lever (metal lever, resin roller)
- 25: Roller lever (metal lever, metal roller)
- 26: Roller lever (metal lever, bearing roller)
- 2G: Adjustable roller lever, form lock (metal lever, resin roller)
- 2H: Adjustable roller lever, form lock (metal lever, rubber roller)
- 31: Plunger
- 32: Roller Plunger
- 62: One-way roller arm lever (horizontal)
- 72: One-way roller arm lever (vertical)
- 80: Cat whisker
- 87: Plastic rod
- RE: Fork lever lock (right operation)
- LE: Fork lever lock (left operation)

2-Conduit Models



1. Conduit size

- 6: G1/2
- 8: M20

2. Built-in Switch

- 1: 1NC/1NO (snap-action)
- 2: 2NC (snap-action)
- A: 1NC/1NO (slow-action)
- B: 2NC (slow-action)
- C: 2NC/1NO (slow-action)
- D: 3NC (slow-action)
- E: 1NC/1NO (MBB contact) (slow-action)
- F: 2NC/1NO (MBB contact) (slow-action)

3. Head and Actuator

- 20: Roller lever (resin lever, resin roller)
- 22: Roller lever (metal lever, resin roller)
- 25: Roller lever (metal lever, metal roller)
- 26: Roller lever (metal lever, bearing roller)
- 2G: Adjustable roller lever, form lock (metal lever, resin roller)
- 2H: Adjustable roller lever, form lock (metal lever, rubber roller)
- 31: Plunger
- 32: Roller Plunger
- 62: One-way roller arm lever (horizontal)
- 72: One-way roller arm lever (vertical)

Ordering Information

List of Models

Consult with your OMRON representative when ordering any models that are not listed in this table.

Switches with Two Contacts (with Direct Opening Mechanism)

			1NC/	1NO	2N		h mechanisn 1NC/		2N	IC.
Actuator	Conduit size		(Snap-a		(Snap-a		(Slow-a		(Slow-action)	
rotation		ondan oizo	Model	Direct	Model	Direct	Model	Direct	Model	Direct
D. II		D 10.5		opening		opening		opening		opening
Roller lever (resin lever, resin roller)		Pg13.5	D4N-1120	-	D4N-1220	\rightarrow	D4N-1A20	-	D4N-1B20	-
lever, resirribiler)	1-conduit	G1/2	D4N-2120		D4N-2220		D4N-2A20		D4N-2B20	
0		M20	D4N-4120		D4N-4220	4	D4N-4A20		D4N-4B20	
M		M12 connector	D4N-9120		D4N-9220		D4N-9A20		D4N-9B20	
	2-conduit	G1/2	D4N-6120	$\dashv \ominus$	D4N-6220	$+$ \odot	D4N-6A20	-	D4N-6B20	$\dashv \odot$
		M20	D4N-8120		D4N-8220		D4N-8A20		D4N-8B20	
Roller lever (metal		Pg13.5	D4N-1122	-	D4N-1222	-	D4N-1A22	-	D4N-1B22	\rightarrow
lever, resin roller)	1-conduit	G1/2	D4N-2122		D4N-2222		D4N-2A22		D4N-2B22	
0		M20	D4N-4122		D4N-4222		D4N-4A22		D4N-4B22	
M		M12 connector	D4N-9122		D4N-9222		D4N-9A22		D4N-9B22	
	2-conduit	G1/2	D4N-6122	\rightarrow	D4N-6222	\rightarrow	D4N-6A22	\rightarrow	D4N-6B22	$\dashv \bigcirc$
		M20	D4N-8122		D4N-8222		D4N-8A22		D4N-8B22	
Roller lever (metal		Pg13.5	D4N-1125		D4N-1225		D4N-1A25		D4N-1B25	
lever, metal roller)	at a second site	G1/2	D4N-2125	 →	D4N-2225]⊕	D4N-2A25		D4N-2B25	$\neg \ominus$
0	1-conduit	M20	D4N-4125		D4N-4225		D4N-4A25		D4N-4B25	
r o		M12 connector	D4N-9125		D4N-9225	-	D4N-9A25		D4N-9B25	=
Roller lever (metal							D4N-1A26	-	D4N-1B26	-
lever, bearing roller)		Pg13.5	D4N-1126		D4N-1226					
level, bearing roller)	1-conduit	G1/2	D4N-2126	<u> </u>	D4N-2226] 🕒	D4N-2A26] 🕁	D4N-2B26	
Ω	1 conduit	M20	D4N-4126		D4N-4226		D4N-4A26		D4N-4B26	
ৰে		M12 connector	D4N-9126		D4N-9226		D4N-9A26		D4N-9B26	
Adjustable roller		Pg13.5	D4N-112G		D4N-122G		D4N-1A2G		D4N-1B2G	
lever, form lock		G1/2	D4N-212G	$\dashv \bigcirc$	D4N-222G	+	D4N-2A2G	10	D4N-2B2G	$\dashv \oplus$
(metal lever, resin	1-conduit	M20	D4N-412G	\dashv	D4N-422G	1	D4N-4A2G	+	D4N-4B2G	\dashv
roller)		M12 connector	D4N-912G		D4N-922G	-	D4N-9A2G		D4N-9B2G	
		G1/2	D4N-612G		D4N-622G		D4N-6A2G		D4N-6B2G	
\$5%5°1	2-conduit	M20	D4N-812G	$\dashv \ominus$	D4N-822G	+	D4N-8A2G	$\dashv \bigcirc$	D4N-8B2G	$\dashv \bigcirc$
Adjustable roller			D4N-112H		D4N-122H		D4N-1A2H		D4N-1B2H	_
lever, form lock		Pg13.5								
(metal lever, rubber	1-conduit	G1/2	D4N-212H	\rightarrow	D4N-222H	\rightarrow	D4N-2A2H		D4N-2B2H	
roller)	1-conduit	M20	D4N-412H		D4N-422H		D4N-4A2H		D4N-4B2H	
		M12 connector	D4N-912H		D4N-922H	-	D4N-9A2H		D4N-9B2H	=
(\bigcirc)										
	2-conduit	G1/2	D4N-612H	→	D4N-622H	10	D4N-6A2H	→	D4N-6B2H	10
e gran	_ 00.100.1	M20	D4N-812H		D4N-822H		D4N-8A2H		D4N-8B2H	
Plunger		Pg13.5	D4N-1131		D4N-1231		D4N-1A31		D4N-1B31	
· ·	at a second site	G1/2	D4N-2131	⊣ (→)	D4N-2231	↑	D4N-2A31	 	D4N-2B31	⊣ (→)
Д	1-conduit	M20	D4N-4131		D4N-4231	1	D4N-4A31		D4N-4B31	
		M12 connector	D4N-9131		D4N-9231		D4N-9A31		D4N-9B31	
	0	G1/2	D4N-6131		D4N-6231		D4N-6A31		D4N-6B31	
	2-conduit	M20	D4N-8131	$\dashv \bigcirc$	D4N-8231	+	D4N-8A31		D4N-8B31	$\dashv \bigcirc$
Roller plunger		Pg13.5	D4N-1132		D4N-1232		D4N-1A32		D4N-1B32	
		G1/2	D4N-2132	 	D4N-2232	(→)	D4N-2A32	 	D4N-2B32	→)
R	1-conduit	M20	D4N-4132	7	D4N-4232	1	D4N-4A32		D4N-4B32	
<u> </u>		M12 connector	D4N-9132		D4N-9232		D4N-9A32		D4N-9B32	
	0 1 1	G1/2	D4N-6132		D4N-6232		D4N-6A32		D4N-6B32	
	2-conduit	M20	D4N-8132	$\dashv \bigcirc$	D4N-8232	$+\odot$	D4N-8A32	$\neg \ominus$	D4N-8B32	$\dashv \odot$
One-way roller arm		Pg13.5	D4N-1162		D4N-1262		D4N-1A62		D4N-1B62	
lever (horizontal)		G1/2	D4N-2162	⊣ (→)	D4N-2262	 →	D4N-2A62		D4N-2B62	$\dashv \ominus$
	1-conduit	M20	D4N-4162		D4N-4262	1	D4N-4A62		D4N-4B62	
		M12 connector	D4N-9162	1	D4N-9262	1	D4N-9A62	1	D4N-9B62	
	0.000	G1/2	D4N-6162		D4N-6262		D4N-6A62		D4N-6B62	
_	2-conduit	M20	D4N-8162	$\dashv \bigcirc$	D4N-8262	\rightarrow	D4N-8A62	$\dashv \bigcirc$	D4N-8B62	$\dashv \bigcirc$
One-way roller arm		Pg13.5	D4N-1172		D4N-1272		D4N-1A72		D4N-1B72	_
ever (vertical)		G1/2	D4N-2172	$\dashv \bigcirc$	D4N-2272	$+\odot$	D4N-2A72	$\dashv \bigcirc$	D4N-2B72	$\dashv \ominus$
	1-conduit	M20	D4N-4172	1	D4N-4272	1	D4N-4A72	1	D4N-4B72	
<u></u>										
							D4N-9A72			
	2-conduit	M12 connector G1/2	D4N-9172 D4N-6172	<u> </u>	D4N-9272 D4N-6272	•	D4N-9A72 D4N-6A72	<u> </u>	D4N-9B72 D4N-6B72	-

Switches with Three Contacts and MBB Contacts (with Direct Opening Mechanism)

					В	uilt-in switc	h mechanism			
			2NC/		3N		1NC/1N		2NC/1N	
Actuator	C	Conduit size	(Slow-a		(Slow-a		(Slow-a		(Slow-a	
			Model	Direct opening	Model	Direct opening	Model	Direct opening	Model	Direct opening
Roller lever (resin		Pg13.5	D4N-1C20		D4N-1D20		D4N-1E20		D4N-1F20	
lever, resin roller)	1 conduit	G1/2	D4N-2C20	→	D4N-2D20	→	D4N-2E20	 →	D4N-2F20	→
	1-conduit	M20	D4N-4C20		D4N-4D20		D4N-4E20		D4N-4F20	
M		M12 connector		-		-	D4N-9E20			-
শ		G1/2	D4N-6C20		D4N-6D20		D4N-6E20		D4N-6F20	
	2-conduit	M20	D4N-8C20	$\dashv \ominus$	D4N-8D20	$\dashv \bigcirc$	D4N-8E20	$+ \odot$	D4N-8F20	→
Roller lever (metal		Pg13.5	D4N-1C22		D4N-1D22		D4N-1E22		D4N-1F22	
lever, resin roller)		G1/2	D4N-2C22	\rightarrow	D4N-1D22	→	D4N-2E22	-	D4N-11 22	→
10 (01, 100111101101)	1-conduit	M20	D4N-4C22	+	D4N-4D22	\perp	D4N-2E22	$+ \bigcirc$	D4N-21 22	1 _
٥		M12 connector	D414-4022		D-11-4D22		D4N-9E22	+	D411-41 22	
M		G1/2	D4N-6C22	_	D4N-6D22	_	D4N-9E22 D4N-6E22	_	D4N-6F22	_
	2-conduit			$\dashv \odot$		$\dashv \bigcirc$		+		$\dashv \bigcirc$
		M20	D4N-8C22		D4N-8D22		D4N-8E22		D4N-8F22	
Roller lever (metal		Pg13.5	D4N-1C25		D4N-1D25		D4N-1E25		D4N-1F25	
lever, metal roller)		G1/2	D4N-2C25	$\dashv \bigcirc$	D4N-2D25	→	D4N-2E25	\rightarrow	D4N-2F25	
0	1-conduit	M20	D4N-4C25	-	D4N-4D25		D4N-4E25	1	D4N-4F25	
الم		M12 connector		_			D4N-9E25	+		
D.II. 1 / 1.1				-		-				-
Roller lever (metal		Pg13.5	D4N-1C26		D4N-1D26		D4N-1E26		D4N-1F26	
lever, bearing roller)	1 conduit	G1/2	D4N-2C26	→	D4N-2D26	\rightarrow	D4N-2E26	1 🕀	D4N-2F26	\rightarrow
0	1-conduit	M20	D4N-4C26		D4N-4D26		D4N-4E26		D4N-4F26	
ৰে		M12 connector		-		-	D4N-9E26	-		-
Adjustable roller		Pg13.5	D4N-1C2G	1	D4N-1D2G		D4N-1E2G		D4N-1F2G	
lever, form lock		G1/2	D4N-2C2G	1	D4N-1D2G	 	D4N-1E2G	-	D4N-1F2G	-
(metal lever, resin	1-conduit	M20	D4N-4C2G	1	D4N-2D2G		D4N-2E2G	10	D4N-2F2G	1 🔾
roller)		M12 connector	D4N-4C2G		D4N-4D2G		D4N-4E2G	-	D4N-4F2G	
			DAN 6000	-		_	D4N-9E2G D4N-6E2G	_	DAN SECO	
\$751 \$755	2-conduit	G1/2 M20	D4N-6C2G D4N-8C2G	$\dashv (\rightarrow)$	D4N-6D2G D4N-8D2G	$+$ (\rightarrow)		+	D4N-6F2G D4N-8F2G	-
Adjustable roller		Pg13.5	D4N-8C2G		D4N-8D2G D4N-1D2H	_	D4N-8E2G D4N-1E2H		D4N-8F2G D4N-1F2H	
lever, form lock				$\dashv \bigcirc$		- ←				-
(metal lever, rubber	1-conduit	G1/2	D4N-2C2H		D4N-2D2H		D4N-2E2H	$] \odot$	D4N-2F2H	
roller)	. conduct	M20	D4N-4C2H		D4N-4D2H		D4N-4E2H		D4N-4F2H	
\bigcirc		M12 connector		-		•	D4N-9E2H			-
		G1/2	D4N-6C2H		D4N-6D2H		D4N-6E2H		D4N-6F2H	
5751 2753	2-conduit	M20	D4N-8C2H	- →	D4N-8D2H	- →	D4N-8E2H	- →	D4N-8F2H	- →
Diverse										
Plunger		Pg13.5 G1/2	D4N-1C31	\rightarrow	D4N-1D31	-	D4N-1E31	(-)	D4N-1F31	(-)
Д	1-conduit		D4N-2C31	1	D4N-2D31	1 0	D4N-2E31	1	D4N-2F31	1 🔾
A		M20	D4N-4C31		D4N-4D31		D4N-4E31	4	D4N-4F31	
		M12 connector	D4N-6C31	-	DAN CDO1	-	D4N-9E31			-
	2-conduit	G1/2		+	D4N-6D31	$+$ \odot	D4N-6E31	 	D4N-6F31	+
		M20	D4N-8C31		D4N-8D31		D4N-8E31		D4N-8F31	
Roller plunger		Pg13.5	D4N-1C32	-	D4N-1D32	-	D4N-1E32	(-)	D4N-1F32	\rightarrow
	1-conduit	G1/2	D4N-2C32	1	D4N-2D32		D4N-2E32		D4N-2F32	
R		M20	D4N-4C32		D4N-4D32		D4N-4E32	4	D4N-4F32	
		M12 connector		-		-	D4N-9E32		D 411 0500	-
	2-conduit	G1/2	D4N-6C32	+	D4N-6D32	→	D4N-6E32	→	D4N-6F32	→
		M20	D4N-8C32		D4N-8D32		D4N-8E32		D4N-8F32	
One-way roller arm		Pg13.5	D4N-1C62	\rightarrow	D4N-1D62	\rightarrow	D4N-1E62		D4N-1F62	
lever (horizontal)	1-conduit	G1/2	D4N-2C62	\perp	D4N-2D62	\downarrow	D4N-2E62	$] \oplus$	D4N-2F62	
6		M20	D4N-4C62		D4N-4D62		D4N-4E62	4	D4N-4F62	
16		M12 connector	DAN 6C62	-	DAN EDES	-	D4N-9E62		DAN SESS	-
ШТ	2-conduit	G1/2	D4N-6C62	$\dashv \odot$	D4N-6D62	- →	D4N-6E62	-	D4N-6F62	→
0 "		M20	D4N-8C62		D4N-8D62		D4N-8E62		D4N-8F62	
One-way roller arm		Pg13.5	D4N-1C72	+	D4N-1D72	\rightarrow	D4N-1E72	\rightarrow	D4N-1F72	\rightarrow
lever (vertical)	1-conduit	G1/2	D4N-2C72	\bot	D4N-2D72	\downarrow	D4N-2E72	10	D4N-2F72	$\downarrow \bigcirc$
A		M20	D4N-4C72		D4N-4D72	1	D4N-4E72	4	D4N-4F72	1
AY		M12 connector G1/2	D4N-6C72	-	D4N-6D72	T _	D4N-9E72 D4N-6E72	1	D4N-6F72	-
—	2-conduit			$\dashv \odot$		$+ \odot$		$+$ \odot		$+ \odot$
		M20	D4N-8C72		D4N-8D72		D4N-8E72		D4N-8F72	

General-purpose Switches with Two Contacts

					Вι	ıilt-in switc	h mechanism			
Actuator	Conduit size		1NC/1 (Snap-a		2N0 (Snap-a			1NC/1NO 2NC (Slow-action) (Slow-action		
			Model	Direct opening	Model	Direct opening	Model	Direct opening	Model	Direct opening
Fork lever lock (right operation)		G1/2					D4N-2ARE		D4N-2BRE	
		M20					D4N-4ARE		D4N-4BRE	
Fork lever lock (left operation)		G1/2					D4N-2ALE		D4N-2BLE	
₩		M20					D4N-4ALE		D4N-4BLE	
Cat whisker	1-conduit	G1/2	D4N-2180		D4N-2280				D4N-2B80	
<u> </u>		M20	D4N-4180		D4N-4280				D4N-4B80	
Plastic rod		G1/2	D4N-2187		D4N-2287				D4N-2B87	
		M20	D4N-4187		D4N-4287				D4N-4B87	

Note: Mechanically speaking, these models are general-purpose switches with no direct opening mechanism.

General-purpose Switches with Three Contacts and MBB Contacts

					Built-in switch mechanism					
Actuator	Conduit size		2NC/1 (Slow-ad		3No (Slow-a			1NC/1NO MBB 2NC/1NO MB (Slow-action) (Slow-action		
			Model	Direct opening	Model	Direct opening	Model	Direct opening	Model	Direct opening
Fork lever lock (right operation)		G1/2	D4N-2CRE		D4N-2DRE		D4N-2ERE		D4N-2FRE	
		M20	D4N-4CRE		D4N-4DRE		D4N-4ERE		D4N-4FRE	
Fork lever lock (left operation)		G1/2	D4N-2CLE		D4N-2DLE		D4N-2ELE		D4N-2FLE	
A P		M20	D4N-4CLE		D4N-4DLE		D4N-4ELE		D4N-4FLE	
Cat whisker	1-conduit	G1/2			D4N-2D80					
<i>"</i>		M20			D4N-4D80					
Plastic rod		G1/2			D4N-2D87					•
		M20			D4N-4D87					

Note: Mechanically speaking, these models are general-purpose switches with no direct opening mechanism.

Specifications

Standards and EC Directives Conforms to the following EC Directives:

- Machinery Directive
- Low Voltage Directive
- EN50047
- EN60204-1
- EN ISO 14119
- GS-ET-15

Certified Standards

Certification body	Standard	File No.
TÜV SÜD	EN60947-5-1 (certified direct opening)	*1
UL *2	UL508, CSA C22.2 No.14	E76675
CQC (CCC) *3	GB14048.5	2004010305105973

^{*1.} Consult your OMRON representative for details.

Certified Standard Ratings TÜV (EN60947-5-1), CCC (GB14048.5)

Item	Utilization category	AC-15	DC-13
Rated operat	ting current (l _e)	3 A	0.27 A
Rated operat	ting voltage (U _e)	240 V	250 V

Note: Use a 10 A fuse type ${
m gI}$ or ${
m gG}$ that conforms to IEC60269 as a short-circuit protection device. This fuse is not built into the Switch.

UL/CSA (UL508, CSA C22.2 No. 14) A300

Rated Carry current		Curre	nt (A)	Volt-amperes (VA)		
voltage	Carry Current	Make	Break	Break		
120 VAC	10.4	60	6	7.200	720	
240 VAC	10 A	30	3	7,200		

Q300

Rated Carry current		Curre	nt (A)	Volt-amperes (VA)		
voltage	Carry Current	Make	Break	Make Break		
125 VDC	2.5 A	0.55	0.55	69	69	
250 VDC	2.5 A	0.27	0.27	09		

^{*2.} Certification for CSA C22.2 No. 14 is authorized by the UL mark.

^{*3.} Ask your OMRON representative for information on certified models.

Characteristics

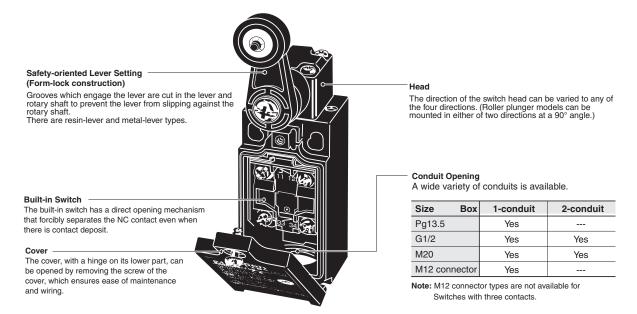
Degree of protection	* 1	IP67 (EN60947-5-1)					
	Mechanical	15,000,000 operations min. * 5					
Durability *2	Electrical	500,000 operations min. (3 A resistive load at 250 VAC) *3 300,000 operations min. (10 A resistive load at 250 VAC)					
Operating speed		1 to 500 mm/s (D4N-1120)					
Operating frequency		30 operations/minute max.					
Contact resistance		25 m Ω max.					
Minimum applicable I	oad * 4	1 mA resistive load at 5 VDC (N-level reference value)					
Rated insulation volta	age (Ui)	300 V					
Rated frequency		50/60 Hz					
Protection against ele	ectric shock	Class II (double insulation)					
Pollution degree (ope	rating environment)	3 (EN60947-5-1)					
	Between terminals of same polarity	2.5 kV					
Impulse withstand voltage	Between terminals of different polarity	4 kV					
(EN60947-5-1)	Between each terminal and non-current carrying metallic parts	6 kV					
Insulation resistance		100 M Ω min.					
Contact gap		Snap-action: 2×0.5 mm min. Slow-action: 2×2 mm min.					
Vibration resistance	Malfunction	10 to 55 Hz, 0.75 mm single amplitude					
Shock resistance	Destruction	1,000 m/s² min.					
SHOCK resistance	Malfunction	300 m/s² min.					
Conditional short-circ	cuit current	100 A (EN60947-5-1)					
Conventional free air	thermal current (Ith)	10 A (EN60947-5-1)					
Ambient operating ter	mperature	-30 to 70°C (with no icing)					
Ambient operating hu	ımidity	95% max.					
Weight		Approx. 82 g (D4N-1120) Approx. 99 g (D4N-6120)					

Note: 1. The above values are initial values.

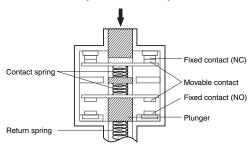
- 2. Once a contact has been used to switch a standard load, it cannot be used for a load of a smaller capacity. Doing so may result in roughening of the contact surface and contact reliability may be lost.
- *1. The degree of protection is tested using the method specified by the standard (EN60947-5-1). Confirm that sealing properties are sufficient for the operating conditions and environment beforehand. Although the switch box is protected from dust or water penetration, do not use the D4N in places where foreign material such as dust, dirt, oil, water, or chemicals may penetrate through the head. Otherwise, accelerated wear, Switch damage or malfunctioning may occur.
- *2. The durability is for an ambient temperature of 5 to 35°C and an ambient humidity of 40% to 70%. For more details, consult your OMRON representative.
- ***3.** Do not pass the 3 A, 250 VAC load through more than 2 circuits.
- *4. This value will vary with the switching frequency, environment, and reliability level. Confirm that correct operation is possible with the actual load beforehand.
- ***5.** The mechanical durability of fork lever lock models is 10,000,000 operations min.

Structure and Nomenclature

Structure



Direct Opening Mechanism 1NC/1NO Contact (Slow-action)

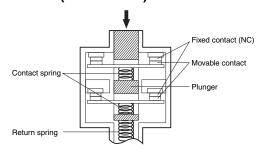


Conforms to EN60947-5-1 Direct Opening Operation ⊕

(Only the NC contact side has a direct opening mechanism.)

When contact welding occurs, the contacts are separated from each other by the plunger being pushed in.

2NC Contact (Slow-action)



Conforms to EN60947-5-1 Direct Opening Operation \ominus

(Both NC contacts have a direct opening mechanism.)

When contact welding occurs, the contacts are separated from each other by the plunger being pushed in.

Contact Form

Model	Contact	Contact form	Operating pattern	Remarks
D4N-□1□	1NC/1NO (Snap-action)	13 — Zb 14	13-14 31-32 ON	Only NC contacts 31-32 have a certified direct opening mechanism.
		31 32	Stroke ───	The terminals 13-14 and 31-32 can be used as unlike poles.
D4N-□2□	2NC (Snap-action)	Zb 11———————————————————————————————————	11-12 31-32 ON	Only NC contacts 11-12 and 31-32 have a certified direct opening mechanism. The terminals 11-12 and 31-32 can be used as unlike poles.
D4N-□A□	1NC/1NO (Slow-action)	Zb	11-12 33-34 ON	Only NC contacts 11-12 have a certified direct opening mechanism.
		33 — 34	Stroke ───	The terminals 11-12 and 33-34 can be used as unlike poles.
D4N-□B□	2NC (Slow-action)	Zb 11 12 31 32	11-12 ON Stroke	Only NC contacts 11-12 and 31-32 have a certified direct opening mechanism. The terminals 11-12 and 31-32 can be used as unlike poles.
D4N-□C□	2NC/1NO (Slow-action)	Zb 11 12 21 22 33 34	11-12 21-22 33-34 ON	Only NC contacts 11-12 and 21-22 have a certified direct opening mechanism. The terminals 11-12, 21-22, and 33-34 can be used as unlike poles.
D4N-□D□	3NC (Slow-action)	Zb 11 12 21 22 31 32	11-12 21-22 31-32 ON	Only NC contacts 11-12, 21-22, and 31-32 have a certified direct opening mechanism. The terminals 11-12, 21-22, and 31-32 can be used as unlike poles.
D4N-□E□	1NC/1NO MBB * (Slow-action)	Zb 11———————————————————————————————————	11-12 33-34 ON Stroke	Only NC contacts 11-12 have a certified direct opening mechanism. The terminals 11-12 and 33-34
D4N-□F□	2NC/1NO MBB * (Slow-action)	Zb 11 12 21 22 33 34	11-12 21-22 33-34 ON	can be used as unlike poles. Only NC contacts 11-12 and 21-22 have a certified direct opening mechanism. The terminals 11-12, 21-22 and
		55 54	0.10.10	33-34 can be used as unlike poles.

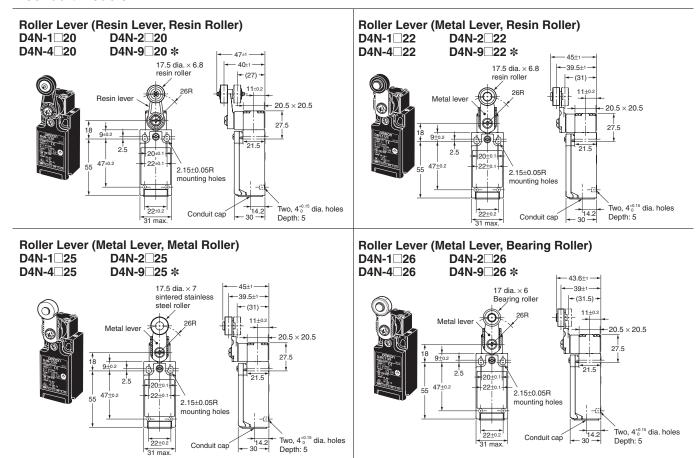
Note: The terminal numbers are according to EN 50013 and the contact symbols are according to EN 60947-5-1.

* MBB (Make Before Break) contacts have an overlapping structure, so that before the normally closed contact (NC) opens, the normally open contact (NO) closes.

(Unit: mm)

Switches

1-conduit Models



Note: Unless otherwise specified, a tolerance of ± 0.4 mm applies to all dimensions. * Refer to page 12 for details on M12 connectors.

Snap-action (1NC/1NO) (2NC), Slow-action (2NC) (3NC)

Operating character		D4N-□120 D4N-□220 D4N-□B20 D4N-□D20	D4N-□222 D4N-□B22	D4N-□125 D4N-□225 D4N-□B25 D4N-□D25	D4N-□226 D4N-□B26
Operating force	OF max.	5.0 N			
Release force	RF min.	0.5 N			
Pretravel	PT	18° to 27°			
Overtravel	OT min.	40°			
Movement differentia	I MD max. *1	14°			
Operating position	ОР				
Total travel	TT * 2	(80°)			
Direct opening travel	DOT min. * 3	50°			
Direct opening force	DOF min. * 3	20 N			

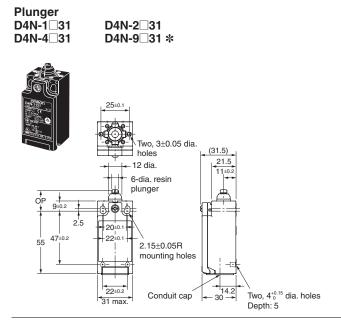
Note: Variation occurs in the simultaneity of contact opening/closing operations of 2NC, 2NC/1NO, and 3NC contacts. Check contact operation.

- *1. Only for snap-action models.
- *2. Reference value.
- ***3.** For safe use, always make sure that the minimum values or greater are provided.

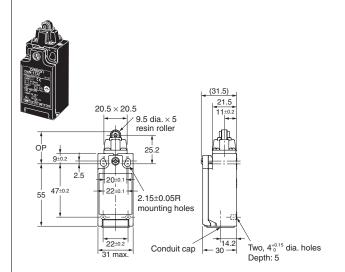
Slow-action (1NC/1NO) (2NC/1NO)

Operating character	Model	D4N-□C20 D4N-□E20	D4N-□A22 D4N-□C22 D4N-□E22 D4N-□F22	D4N-□A25 D4N-□C25 D4N-□E25 D4N-□F25	D4N-□A26 D4N-□C26 D4N-□E26 D4N-□F26		
Operating force	OF max.	5.0 N	ı				
Release force	RF min.	0.5 N					
	PT (NC)	18° to 27°					
	PT (NO) * 1	(44°)					
	PT (NC) *2	27.5° to 36.5°					
	PT (NO) *1, *2	(18°)					
Overtravel	OT min.	40°					
Operating position	OP						
Total travel	TT * 1	(80°)					
Direct opening travel	DOT min. * 3	50°					
Direct opening force	DOF min. *3	20 N					

- ***1.** Reference values.
- ***2.** Only for MBB models. (D4N-□E□□ or D4N-□F□□)
- *3. For safe use, always make sure that the minimum values or greater are provided.



Roller Plunger D4N-1□32 D4N-2□32 D4N-4□32 D4N-9□32 *



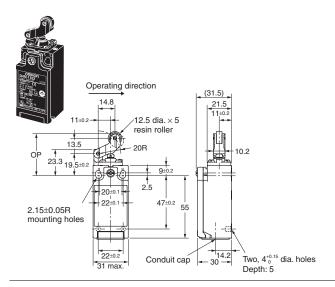
One-way Roller Arm Lever

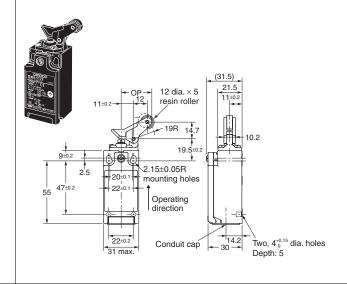
(Horizontal)

D4N-1 62 D4N-2 62 D4N-4 62 D4N-9 62 *

One-way Roller Arm Lever (Vertical)

Ď4N-1□72 D4N-2□72 D4N-4□72 D4N-9□72 *





Note: Unless otherwise specified, a tolerance of ± 0.4 mm applies to all dimensions. * Refer to page 12 for details on M12 connectors.

Snap-action (1NC/1NO) (2NC), Slow-action (2NC) (3NC)

	Model	D4N-□131 D4N-□231 D4N-□B31	D4N-□132 D4N-□232 D4N-□B32	D4N-□162 D4N-□262 D4N-□B62	D4N-□172 D4N-□272 D4N-□B72
Operating characteris	stics	D4N-□D31	D4N-□D32	D4N-□D62	D4N-□D72
Operating force	OF max.	6.5 N	6.5 N	5.0 N	5.0 N
Release force	RF min.	1.5 N	1.5 N	0.8 N	0.8 N
Pretravel	PT max.	2 mm	2 mm	4 mm	4 mm
Overtravel	OT min.	4 mm	4 mm	5 mm	5 mm
Movement differential	MD max. *1	1 mm	1 mm	1.5 mm	1.5 mm
Operating position	OP	18.2 ±0.5 mm	28.6 ±0.8 mm	37 ±0.8 mm	27 ±0.8 mm
Total travel	TT * 2	(6 mm)	(6 mm)	(9 mm)	(9 mm)
Direct opening travel	DOT min. *3	3.2 mm	3.2 mm	5.8 mm	4.8 mm
Direct opening force	DOF min. *3	20 N	20 N	20 N	20 N

Note: Variation occurs in the simultaneity of contact opening/closing operations of 2NC, 2NC/1NO, and 3NC contacts. Check contact operation.

- *1. Only for snap-action models.
- ***2.** Reference value.
- ***3.** For safe use, always make sure that the minimum values or greater are provided.

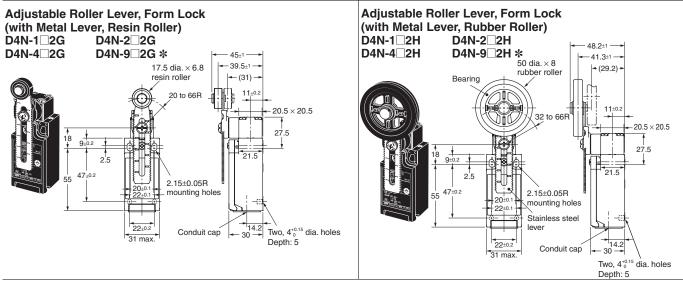
Slow-action (1NC/1NO) (2NC/1NO)

	Model	D4N-□A31 D4N-□C31 D4N-□E31	D4N-□A32 D4N-□C32 D4N-□E32	D4N-□A62 D4N-□C62 D4N-□E62	D4N-□A72 D4N-□C72 D4N-□E72
Operating characteris	stics	D4N-□F31	D4N-□F32	D4N-□F62	D4N-□F72
Operating force	OF max.	6.5 N	6.5 N	5.0 N	5.0 N
Release force	RF min.	1.5 N	1.5 N	0.8 N	0.8 N
Pretravel	PT max. (NC)	2 mm	2 mm	4 mm	4 mm
	PT (NO) *1	(2.9 mm)	(2.9 mm)	(5.2 mm)	(4.3 mm)
	PT max. (NC) *2	2.8 mm	2.8 mm	4 mm	4 mm
	PT (NO) * 1, * 2	(1 mm)	(1 mm)	(1.5 mm)	(1.5 mm)
Overtravel	OT min.	4 mm	4 mm	5 mm	5 mm
Operating position	OP	18.2 ±0.5 mm	28.6 ±0.8 mm	37 ±0.8 mm	27 ±0.8 mm
	OP *2	17.4 ±0.5 mm	28 ±0.8 mm	36 ±0.8 mm	26.1 ±0.8 mm
Total travel	TT * 1	(6 mm)	(6 mm)	(9 mm)	(9 mm)
Direct opening travel	DOT min. *3	3.2 mm	3.2 mm	5.8 mm	4.8 mm
Direct opening force	DOF min. *3	20 N	20 N	20 N	20 N

^{*1.} Reference values.

^{*2.} Only for MBB models. (D4N- \square E \square or D4N- \square F \square)

^{*3.} For safe use, always make sure that the minimum values or greater are provided.



Note: Unless otherwise specified, a tolerance of ± 0.4 mm applies to all dimensions. * Refer to following diagrams for details on M12 connectors.

Snap-action (1NC/1NO) (2NC), Slow-action (2NC) (3NC)

	, ,	,,	•	, , ,
		Model	D4N-□12H D4N-□22H D4N-□B2H D4N-□D2H	D4N-□12G D4N-□22G D4N-□B2G D4N-□D2G
Operating characteristic	s		D-IN-DZII	*1
Operating force	OF max.		4.5 N	·
Release force	RF min.		0.4 N	
Pretravel	PT		18° to 27°	
Overtravel	OT min.		40°	
Movement differential	MD max	. *2	14°	
Operating position	OP			
Total travel	TT * 3		(80°)	
Direct opening travel	DOT mir	ո. * 4	50°	
Direct opening force	DOF mir	ո. * 4	20 N	

Note: Variation occurs in the simultaneity of contact opening/closing operations of 2NC, 2NC/1NO, and 3NC contacts. Check contact operation.

- *1. The operating characteristics of these Switches were measured with the roller lever set at 32 mm.
- *2. Only for snap-action models.
- ***3.** Reference value.
- ***4.** For safe use, always make sure that the minimum values or greater are provided.

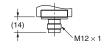
Slow-action (1NC/1NO) (2NC/1NO)

Operating characteristic	Model s	D4N-□A2H D4N-□C2H D4N-□E2H D4N-□F2H	D4N-\ A2G D4N-\ C2G D4N-\ E2G D4N-\ F2G *1
Operating force	OF max.	4.5 N	
Release force	RF min.	0.4 N	
Pretravel	PT (NC)	18° to 27°	
	PT (NO) *2	(44°)	
	PT (NC) *3	27.5° to 36.5°	
	PT (NO) *2, *3	(18°)	
Overtravel	OT min.	40°	
Operating position	OP		
Total travel	TT * 2	(80°)	
Direct opening travel	DOT min.	50°	
Direct opening force	DOF min. *4	20 N	

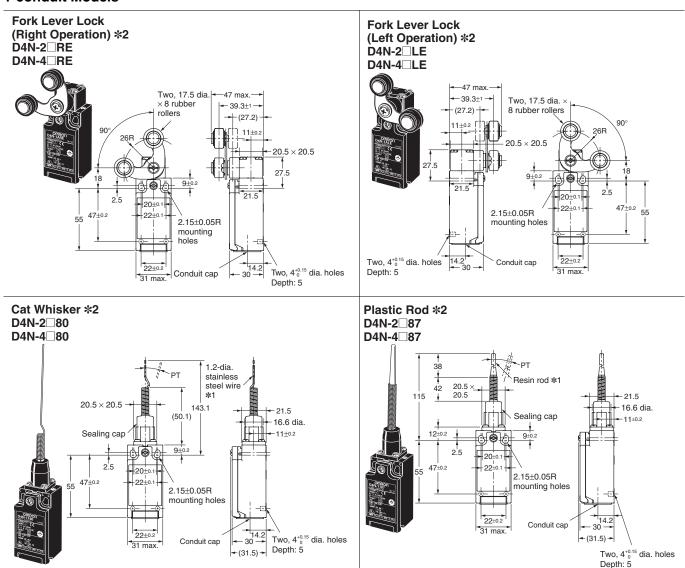
- ***1.** The operating characteristics of these Switches were measured with the roller lever set at 32 mm.
- *2. Reference values.
- ***3.** Only for MBB models. (D4N-□E□□ or D4N-□F□□)
- ***4.** For safe use, always make sure that the minimum values or greater are provided.

1-conduit M12 Connector

D4N-9□□□







Note: Unless otherwise specified, a tolerance of ± 0.4 mm applies to all dimensions.

*1. The usable range for stainless steel wires and resin rods is 35 mm max. from the end with a total travel of 70 mm max.

*2. In terms of construction, the Switch is a General-purpose Limit Switch rather than a Safety Limit Switch.

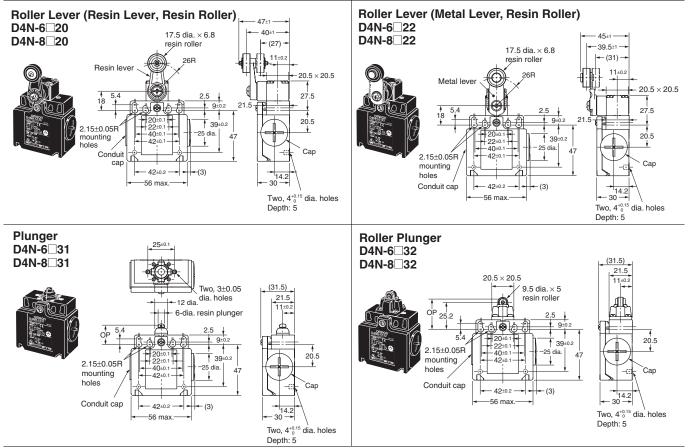
Slow-action (1NC/1NO) (2NC/1NO) (2NC) (3NC)

Model Operating characteristics	D4N-□□RE	D4N-□□LE
Force necessary to reverse the direction of the lever: max.	6.4 N	6.4 N
Movement until the lever reverses	55 ±10°	55 ±10°
Movement until switch operation (NC)	(6.5°) (MBB: 10°)	(6.5°) (MBB: 10°)
Movement until switch operation (NO)	(18.5°) (MBB: 5°)	(18.5°) (MBB: 5°)

Note: Variation occurs in the simultaneity of contact opening/closing operations of 2NC, 2NC/1NO, and 3NC contacts. Check contact operation.

Snap-action (1NC/1NO) (2NC), Slow-action (2NC) (3NC)

Operating character	Model ristics	D4N-□□80	D4N-□□87
Operating force	OF max.	1.5 N	1.5 N
Pretravel	PT max.	15°	15°



Note: Unless otherwise specified, a tolerance of ± 0.4 mm applies to all dimensions.

Snap-action (1NC/1NO) (2NC), Slow-action (2NC) (3NC)

Operating characte		D4N-□120 D4N-□220 D4N-□B20 D4N-□D20	D4N-□122 D4N-□222 D4N-□B22 D4N-□D22	D4N-□131 D4N-□231 D4N-□B31 D4N-□D31	D4N-□132 D4N-□232 D4N-□B32 D4N-□D32
Operating force	OF max.	5 N	5 N	6.5 N	6.5 N
Release force	RF min.	0.5 N	0.5 N	1.5 N	1.5 N
Pretravel	PT	18° to 27°	18° to 27°	2 mm	2 mm
Overtravel	OT min.	40°	40°	4 mm	4 mm
Movement differen	tial MDmax. *1	14°	14°	1 mm	1 mm
Operating position	OP			18 ±0.5 mm	28.2 ±0.8 mm
Total travel	TT * 2	(80°)	(80°)	(6 mm)	(6 mm)
Direct opening trav	vel DOT min. *3	50°	50°	3.2 mm	3.2 mm
Direct opening for	DOFmin. *3	20 N	20 N	20 N	20 N

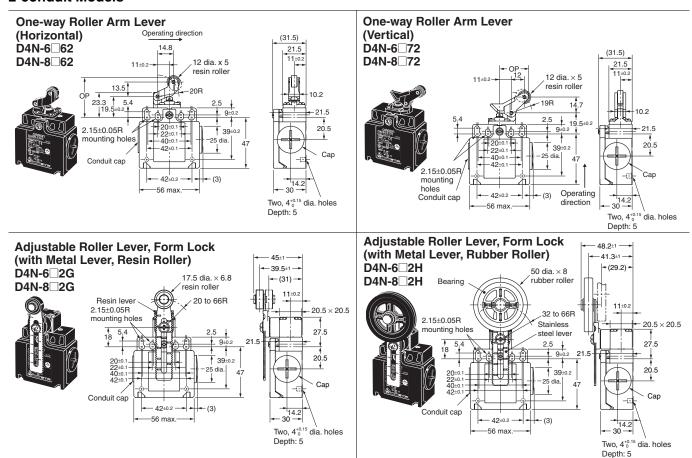
Note: Variation occurs in the simultaneity of contact opening/closing operations of 2NC, 2NC/1NO, and 3NC contacts. Check contact operation.

- *1. Only for snap-action models.
- *2. Reference value.
- *3. For safe use, always make sure that the minimum values or greater are provided.

Slow-action (1NC/1NO) (2NC/1NO)

	Model	D4N-□A20 D4N-□C20 D4N-□E20	D4N-□A22 D4N-□C22 D4N-□E22	D4N-□A31 D4N-□C31 D4N-□E31	D4N-□A32 D4N-□C32 D4N-□E32
Operating characteristics		D4N-□F20	D4N-□F22	D4N-□F31	D4N-□F32
Operating force	OF max.	5 N	5 N	6.5 N	6.5 N
Release force	RF min.	0.5 N	0.5 N	1.5 N	1.5 N
Pretravel	PT (NC)	18° to 27°	18° to 27°	2 mm	2 mm
	PT (NO) * 1	(44°)	(44°)	(2.9 mm)	(2.9 mm)
	PT (NC) *2	27.5° to 36.5°	27.5° to 36.5°	2.8 mm	2.8 mm
	PT (NO) * 1, * 2	(18°)	(18°)	(1 mm)	(1 mm)
Overtravel	OT min.	40°	40°	4 mm	4 mm
Operating position	ОР			18 ±0.5 mm	28.2 ±0.8 mm
	OP * 2			17.4 ±0.5 mm	28 ±0.8 mm
Total travel	TT * 1	(80°)	(80°)	(6 mm)	(6 mm)
Direct opening tra	avel DOT min. *3	50°	50°	3.2 mm	3.2 mm
Direct opening fo	rce DOF min. *3	20 N	20 N	20 N	20 N

- ***1.** Reference values.
- ***2.** Only for MBB models. (D4N- \square E \square \square or D4N- \square F \square \square)
- *3. For safe use, always make sure that the minimum values or greater are provided.



Note: Unless otherwise specified, a tolerance of $\pm 0.4 \ \text{mm}$ applies to all dimensions.

Snap-action (1NC/1NO) (2NC), Slow-action (2NC) (3NC)

	Model	D4N-□262 D4N-□B62	D4N-□272 D4N-□B72	D4N-□12G D4N-□22G D4N-□B2G D4N-□D2G	D4N-□12H D4N-□22H D4N-□B2H D4N-□D2H
Operating characteristics				*1	*2
Operating force	OF max.	5.0 N	5.0 N	4.5 N	4.5 N
Release force	RF min.	0.8 N	0.8 N	0.4 N	0.4 N
Pretravel	PT max.	4 mm	4 mm	18° to 27°	18° to 27°
Overtravel	OT min.	5 mm	5 mm	40°	40°
Movement differe MD	ential max. * 3	1.5 mm	1.5 mm	14°	14°
Operating position	OP	37 ±0.8 mm	27 ±0.8 mm		
Total travel	TT *4	(9 mm)	(9 mm)	(70°)	(70°)
Direct opening tra	avel T min. ≭ 5	5.8 mm	4.8 mm	50°	50°
Direct opening for DO	rce F min. * 5	20 N	20 N	20 N	20 N

Note: Variation occurs in the simultaneity of contact opening/closing operations of 2NC, 2NC/1NO, and 3NC contacts. Check contact operation.

- *1. The operating characteristics of these Switches were measured with the roller lever set at 30 mm.
- *2. The operating characteristics of these Switches were measured with the roller lever set at 31 mm.
- ***3.** Only for snap-action models.
- *4. Reference value.
- ***5.** For safe use, always make sure that the minimum values or greater are provided.

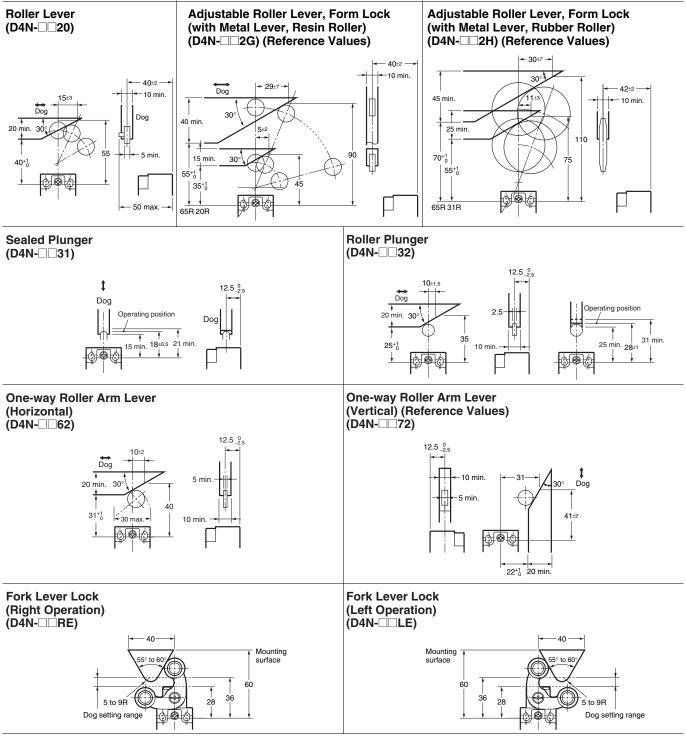
Slow-action (1NC/1NO) (2NC/1NO)

	Model	D4N-□C62 D4N-□E62	D4N-□C72 D4N-□E72	D4N-□A2G D4N-□C2G D4N-□E2G D4N-□F2G	D4N-□A2H D4N-□C2H D4N-□E2H D4N-□F2H
Operating characteristics				* 1	*2
Operating force	OF max.	5.0 N	5.0 N	4.5 N	4.5 N
Release force	RF min.	0.8 N	0.8 N	0.4 N	0.4 N
Pretravel	PT max. (NC)	4 mm	4 mm	18° to 27°	18° to 27°
	PT (NO) * 3	(5.2 mm)	(4.3 mm)	(44°)	(44°)
	PT max. (NC) *4	4 mm	4 mm	27.5° to 36.5°	27.5° to 36.5°
	PT (NO) * 3, 4	(1.5 mm)	(1.5 mm)	(18°)	(18°)
Overtravel	OT min.	5 mm	5 mm	40°	40°
Operating position	OP	37 ±0.8 mm	27 ±0.8 mm		
	OP * 4	36 ±0.8 mm	26.1 ±0.8 mm		
Total travel	TT * 3	(9 mm)	(9 mm)	(70°)	(70°)
Direct opening tra	avel T min. ∗ 5	5.8 mm	4.8 mm	50°	50°
Direct opening for DO	rce F min. * 5	20 N	20 N	20 N	20 N

- ***1.** The operating characteristics of these Switches were measured with the roller lever set at 30 mm.
- *2. The operating characteristics of these Switches were measured with the roller lever set at 31 mm.
- ***3.** Reference values.
- *4. Only for MBB models. (D4N-□E□□ or D4N-□F□□)
- ***5.** For safe use, always make sure that the minimum values or greater are provided.

Levers

Refer to the following for the angles and positions of the watchdogs (source: EN50047.)



Note: Unless otherwise specified, a tolerance of ± 0.4 mm applies to all dimensions.

Safety Precautions

Be sure to read the precautions for All Safety Limit Switches in the website at:http://www.ia.omron.com/.

Indication and Meaning for Safe Use

	Indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injury or in property damage.
Precautions for Safe Use	Supplementary comments on what to do or avoid doing, to use the product safely.
Precautions for Correct Use	Supplementary comments on what to do or avoid doing, to prevent failure to operate, or undesirable effect on product performance.

/ CAUTION

Electric shock may occasionally occur.

Do not use metal connectors or metal conduits.



Precautions for Safe Use

- Do not use the Switch submerged in oil or water, or in locations continuously subject to splashes of oil or water. Doing so may result in oil or water entering the Switch interior. (The IP67 degree of protection specification for the Switch refers to water penetration while the Switch is submersed in water for a specified period of time.)
- Always attach the cover after completing wiring and before using the Switch. Also, do not turn ON the Switch with the cover open. Doing so may result in electric shock.
- Do not switch circuits for two or more standard loads (250 VAC,
 3 A). Doing so may adversely affect insulation performance.

Precautions for Correct Use

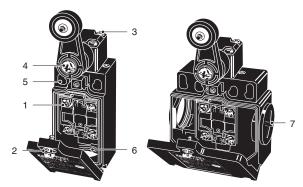
The Switch contacts can be used with either standard loads or microloads. Once the contacts have been used to switch a load, however, they cannot be used to switch smaller loads. The contact surfaces will become rough once they have been used and contact reliability for smaller loads may be reduced.

Mounting Method

Appropriate Tightening Torque

Tighten each of the screws to the specified torque. Loose screws may result in malfunction of the Switch within a short time.

1	Terminal screw	0.6 to 0.8 N·m
2	Cover mounting screw	0.5 to 0.7 N·m
3	Head mounting screw	0.5 to 0.6 N·m
4	Lever mounting screw	1.6 to 1.8 N·m
5	Body mounting screw	0.5 to 0.7 N·m
6	Connector, M12 adaptor	1.8 to 2.2 N·m
7	Cap screw	1.3 to 1.7 N·m

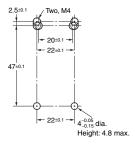


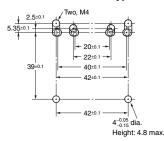
Switch Mounting

- Mount the Switch using M4 screws and spring washers and tighten the screws to the specified torque.
- For safety, use screws that cannot be easily removed, or use an equivalent measure to ensure that the Switch is secure.
- As shown below, two studs with a maximum height of 4.8 mm and a diameter of 4-0.15 mm can be provided, the studs inserted into the holes on the bottom of the Switch, and the Switch secured at four locations to increase the mounting strength.

Switch Mounting Holes

One-conduit Type Two-conduit Type





Make sure that the dog contacts the actuator at a right angle.
 Applying a load to the switch actuator (roller) on a slant may result in deformation or damage of the actuator or rotary shaft.





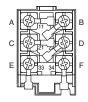
Incorrect Correct

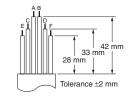
Wiring

Wiring

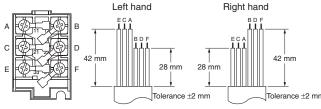
When connecting to the terminals via insulating tube and M3.5 crimp terminals, arrange the crimp terminals as shown below so that they do not rise up onto the case or the cover.
 Applicable lead wire size: AWG20 to AWG18 (0.5 to 0.75 mm²).
 Use lead wires of an appropriate length, as shown below. Not doing so may result in excess length causing the cover to rise and not fit properly.

One-conduit Type (3 Poles)





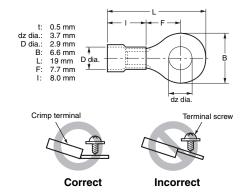
Two-conduit Type (3 Poles)



- Do not push crimp terminals into gaps in the case interior. Doing so may cause damage or deformation of the case.
- Use crimp terminals not more than 0.5 mm in thickness. Otherwise, they will interfere with other components inside the case.

[Reference] The crimp terminals shown below are not more than 0.5 mm thick.

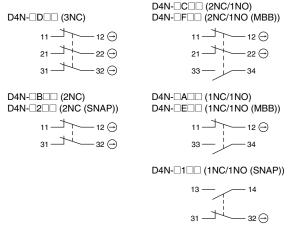
Manufacturer	Туре	
J.S.T. Mfg. Co.	FN0.5-3.7 (F Type)	
	N0.5-3.7 (Straight Type)	



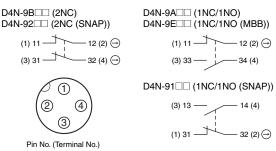
Contact Arrangement

• The contact arrangements are shown below.

Screw Terminal Type



Connector Type



- Applicable socket: XS2F-D421 series (OMRON).
- Refer to the *Connector Catalog* for details on socket pin numbers and lead wire colors.

Socket Tightening (Connector Type)

- Turn the socket connector screws by hand and tighten until no space remains between the socket and the plug.
- Make sure that the socket connector is tightened securely.
 Otherwise, the rated degree of protection (IP67) may not be maintained and vibration may loosen the socket connector.

Conduit Opening

- Connect a recommended connector to the opening of the conduit and tighten the connector to the specified torque. The case may be damaged if an excessive tightening torque is applied.
- Use a cable with a suitable diameter for the connector.
- Attach and tighten a conduit cap to the unused conduit opening when wiring. Tighten the conduit cap to the specified torque. The conduit cap is provided with the Switch (2-conduit types).

Changing the Lever

The lever mounting screws can be used to set the lever position to any position in a 360° angle at 7.5° increments. Grooves are incised on the lever and rotary shaft that engage to prevent the lever from slipping against the rotary shaft. The screws on adjustable roller lever models can also loosened to change the length of the lever. Remove the screws from the front of the lever before mounting the lever in reverse (front/back), and set the level so that operation will be completed before exceeding a range of 180° on the horizontal.

Recommended Connectors

Use connectors with screws not exceeding 9 mm, otherwise the screws will protrude into the case interior, interfering with other components in the case.

The connectors listed in the following table have connectors with thread sections not exceeding 9 mm.

Use the recommended connectors to ensure conformance to IP67.

Size	Manufacturer	Model	Applicable cable diameter
G1/2	LAPP	ST-PF1/2 5380-1002	6.0 to 12.0 mm
Pg13.5	LAPP	ST-13.5 5301-5030	6.0 to 12.0 mm
M20	LAPP	ST-M20 × 1.5 5311-1020	7.0 to 13.0 mm

Use LAPP connectors together with seal packing (JPK-16, GP-13.5, or GPM20), and tighten to the specified tightening torque. Seal packing is sold separately.

LAPP is a German manufacturer.

Others

- When attaching a cover, be sure that the seal rubber is in place and that there is no foreign material present. If the cover is attached with the seal rubber out of place or if foreign material is stuck to the rubber, a proper seal will not be obtained.
- Do not use any screws to connect the cover other than the specified ones. The seal characteristics may be reduced.
- Make sure that foreign particles do not enter the head when removing the screws from the four corners to change the head position in any of the four directions.
- Use the following recommended countermeasures to prevent telegraphing when using adjustable or long levers.
 - 1. Make the rear edge of the dog smooth with an angle of 15° to 30° or make it in the shape of a quadratic curve.
 - 2. Design the circuit so that no error signal will be generated.

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