## Process Controller Conforming to

 DeviceNet- Conforms to the DeviceNet and connects to a programmable logic controller without any programming
- High performance range of $0.1 \%$ FS (Pt input: $-100.0^{\circ} \mathrm{C}$ to $100.0^{\circ} \mathrm{C}$ )
- 24 V type also available



## Ordering Information

$\qquad$
PROCESS CONTROLLER

| Item | Communications | Size | Part number |
| :--- | :--- | :--- | :--- |
| Controller | DeviceNet | $48 \times 96 \mathrm{~mm}$ | E5EK-AA2-DRT |

Note: 1. The heater burnout alarm function can be used only when an ON/OFF output board is used for the control outputs (heat).
2. Be sure to specify the current transformer and output board when ordering.

OUTPUT BOARD (ORDER SEPARATELY)

| Item | Specification | Part number |
| :--- | :--- | :--- |
| Output board | Relay | E53-R |
|  | SSR | E53-S |
|  | Pulse (NPN) 12 VDC | E53-Q |
|  | Pulse (NPN) 24 VDC | E53-Q3 |
|  | Pulse (PNP) 24 VDC | E53-Q4 |
|  | Linear (4 to 20 mA$)$ | E53-C3 |
|  | Linear (0 to 20 mA$)$ | E53-C3D |
|  | Linear (0 to 10 V$)$ | E53-V34 |
|  | Linear (0 to 5 V) | E53-V35 |

[^0]
## ACCESSORIES (ORDER SEPARATELY)

## Current Transformer

| Item | Hole diameter | Part number |
| :--- | :--- | :--- |
| Current transformer | 5.8 mm | E54-CT1 |
|  | 12.0 mm | E54-CT3 |

Note: No CT is required unless the heater burnout alarm function is used.

## Terminal Cover

| Item | Connectable models | Part number |
| :--- | :--- | :--- |
| Terminal cover | E5EK | E53-COV08 |

## Cables/Connections

| Item | Description | Part number |
| :--- | :--- | :--- |
| One-branch T-branch tap | With three connectors | DCN1-1C |
| Two-branch T-branch tap | With five connectors | DCN1-3C |
| Terminal block terminating resistor | Resistance: $121 \Omega$ | DRS1-T |

Note: Refer to CompoBus/D Operation Manual (W267) and CompoBus/D Catalog (Q102) for details such as ratings and characteristics.

## RANGES

## Platinum Resistance Thermometer

| Input (switch selectable) |  | JPt100 | Pt100 |  |  |  |  |  |
| :--- | :--- | :--- | :--- | :--- | :---: | :---: | :---: | :---: |
| Range | ${ }^{\circ} \mathrm{C}$ | -199.9 to 650.0 | -199.9 to 650.0 | -100.0 to 100.0 |  |  |  |  |
|  | ${ }^{\circ} \mathrm{F}$ | -199.9 to 999.9 | -199.9 to 999.9 | -150.0 to 250.0 |  |  |  |  |
|  |  |  |  |  |  | 0 | 1 | 22 |

## Thermocouple

| Input (switch selectable) (See Note.) |  | K |  | J |  | T | E |  |  | U | N | R | S | B | W | PLII |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Range | ${ }^{\circ} \mathrm{C}$ | $\begin{aligned} & \hline-200 \\ & \text { to } \\ & 1,300 \end{aligned}$ | $\begin{aligned} & \hline 0.0 \\ & \text { to } \\ & 500.0 \end{aligned}$ | $\begin{aligned} & \hline-100 \\ & \text { to } \\ & 850 \end{aligned}$ | $\begin{array}{\|l\|} \hline 0.0 \\ \text { to } \\ 400.0 \end{array}$ | $\begin{aligned} & \hline-199.9 \\ & \text { to } \\ & 400.0 \end{aligned}$ | $\begin{array}{\|l\|} \hline 0 \\ \text { to } \\ 600 \\ \hline \end{array}$ | $\begin{aligned} & \hline-100 \\ & \text { to } \\ & 850 \end{aligned}$ | $\begin{aligned} & \hline 0.0 \\ & \text { to } \\ & 400.0 \end{aligned}$ | $\begin{aligned} & \hline-199.9 \\ & \text { to } \\ & 400.0 \end{aligned}$ | $\begin{aligned} & -200 \\ & \text { to } \\ & 1,300 \end{aligned}$ | $\begin{array}{\|l\|} \hline 0 \\ \text { to } \\ 1,700 \end{array}$ | $\begin{aligned} & \hline 0 \\ & \text { to } \\ & 1,700 \end{aligned}$ | $\begin{aligned} & 100 \\ & \text { to } \\ & 1,800 \end{aligned}$ | $\begin{aligned} & \hline 0 \\ & \text { to } \\ & 2,300 \end{aligned}$ | $\begin{aligned} & \hline 0 \\ & \text { to } \\ & 1,300 \end{aligned}$ |
|  | ${ }^{\circ} \mathrm{F}$ | $\begin{array}{\|l\|} \hline-300 \\ \text { to } \\ 2,300 \end{array}$ | $\begin{array}{\|l\|} \hline 0.0 \\ \text { to } \\ 900.0 \end{array}$ | $\begin{aligned} & \hline-100 \\ & \text { to } \\ & 1,500 \end{aligned}$ | $\begin{array}{\|l\|} \hline 0.0 \\ \text { to } \\ 750.0 \end{array}$ | $\begin{aligned} & -199.9 \\ & \text { to } \\ & 700.0 \end{aligned}$ | $\begin{array}{\|l\|} \hline 0 \\ \text { to } \\ 1,100 \end{array}$ | $\begin{aligned} & \hline-100 \\ & \text { to } \\ & 1,500 \end{aligned}$ | $\begin{aligned} & \hline 0.0 \\ & \text { to } \\ & 750.0 \end{aligned}$ | $\begin{aligned} & \hline-199.9 \\ & \text { to } \\ & 700.0 \end{aligned}$ | $\begin{aligned} & -300 \\ & \text { to } \\ & 2,300 \end{aligned}$ | $\begin{array}{\|l\|} \hline 0 \\ \text { to } \\ 3,000 \end{array}$ | $\begin{aligned} & \hline 0 \\ & \text { to } \\ & 3,000 \end{aligned}$ | $\begin{aligned} & \hline 300 \\ & \text { to } \\ & 3,200 \end{aligned}$ | $\begin{array}{\|l\|} \hline 0 \\ \text { to } \\ 4,100 \end{array}$ | $\begin{aligned} & \hline 0 \\ & \text { to } \\ & 2,300 \end{aligned}$ |
| Setting |  | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 | 13 | 14 | 15 | 16 |

Note: Setting number is factory-set to 2 (K).
Thermocouple W is W/Re5-26 (tungsten rhenium 5, tungsten rhenium 26).

## - CURRENT/VOLTAGE

| $\begin{array}{l}\text { Input (switch select- } \\ \text { able) }\end{array}$ | Current input |  | Voltage input |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  | 4 to 20 mA | 0 to 20 mA | 1 to 5 V |  | 0 to 10 V |
| Range | $\begin{array}{\|l} \hline \text { One of following ranges depending on results of scaling } \\ -1999 \text { to } 9999 \\ -199.9 \text { to } 999.9 \\ -19.99 \text { to } 99.99 \\ -1.999 \text { to } 9.999 \\ \hline \end{array}$ |  |  |  |  |
| Setting | 17 | 18 | 19 | 20 | 21 |

## Specifications

## RATINGS

| Supply voltage |  | 100 to 240 VAC, $50 / 60 \mathrm{~Hz}$, 24 VAC/DC |
| :---: | :---: | :---: |
| Operating voltage range |  | $85 \%$ to $110 \%$ of rated supply voltage |
| Power consumption |  | 15 VA (100 to 240 VAC), 12 VA (24 VAC), 8 W (24 VDC) |
| Input |  | Thermocouple: K, J, T, E, L, U, N, R, S, B, W, PLII Platinum resistance thermometer: JPt100, Pt100 Current input: 4 to $20 \mathrm{~mA}, 0$ to 20 mA (input impedance: $150 \Omega$ ) Voltage input: 1 to $5 \mathrm{~V}, 0$ to $5 \mathrm{~V}, 0$ to 10 V (input impedance: $1 \mathrm{M} \Omega$ ) |
| Input impedance | Current input | $150 \Omega$ |
|  | Voltage input | $1 \mathrm{M} \Omega \mathrm{min}$. |
| Auxiliary output |  | SPST-NO, 3 A at 250 VAC (resistive load) |
| Control method |  | ON/OFF or advanced PID control (with auto-tuning) |
| Setting method |  | Digital setting using front panel keys |
| Indication method |  | 7-segment digital display and LEDs (character height: PV: 14 mm , SV: 9.5 mm ) |
| Control output |  | According to output board (see Output Board Ratings and Characteristics) Attach an output board that is sold separately. |
| Remote SP input |  | Current input: 4 to 20 mA (input impedance: $150 \Omega$ ) |
| Current transformer input |  | Connect an exclusive current transformer (E54-CT1 or E54-CT3) |
| Additional functions | Standard | Manual output, heating/cooling control, SP limiter, loop burnout alarm, SP ramp, MV limiter, MV change rate limiter, input digital filter, input shift, run/stop, protect functions |
|  | Option | Run/Stop selection, etc. |

Note: 1. To conform to EN50081-2 (FCC Class A) for ratings of noise terminal voltages, attach a noise filter (TDK ZCB2206-11 or equivalent) to the AC power supply line.
2. Fuzzy self-tuning is not provided with the E5EK-DRT.

## CHARACTERISTICS

| Indication accuracy |  | Thermocouple (See Note 1.): <br> ( $\pm 0.3 \%$ of indication value or $\pm 1^{\circ} \mathrm{C}$, whichever greater) $\pm 1$ digit max. <br> Platinum resistance thermometer (See Note 2.): <br> ( $\pm 0.2 \%$ of indication value or $\pm 0.8^{\circ} \mathrm{C}$, whichever greater) $\pm 1$ digit max. <br> Analog input: $\pm 0.2 \%$ FS $\pm 1$ digit max. |
| :---: | :---: | :---: |
| Hysteresis |  | 0.01\% to $99.99 \%$ FS (in units of 0.01\% FS) |
| Proportional band (P) |  | $0.1 \%$ to $999.9 \%$ FS (in units of $0.1 \%$ FS) |
| Integral (reset) time (I) |  | 0 to 3,999 s (in units of 1 s ) |
| Derivative (rate) time (D) |  | 0 to 3,999 s (in units of 1 s ) |
| Control period |  | 1 to 99 s (in units of 1 s ) |
| Manual reset value |  | 0.0\% to 100.0\% (in units of 0.1\%) |
| Alarm setting range |  | $-1,999$ to 9,999 or -199.9 or 999.9 (decimal point position dependent on input type) |
| Sampling period (See Note 3.) | Temperature input | 250 ms |
|  | Analog input | 100 ms |
| Insulation resistance |  | $20 \mathrm{M} \Omega \mathrm{min}$. (at 500 VDC ) |
| Dielectric strength |  | 2,000 VAC, $50 / 60 \mathrm{~Hz}$ for 1 min between terminals of different polarities |

(This table continues on the next page.)
Note: 1. The indication accuracy of the $\mathrm{K}, \mathrm{T}$, and N thermocouples at a temperature of $-100^{\circ} \mathrm{C}$ or less is $\pm 2^{\circ} \mathrm{C} \pm 1$ digit maximum. The indication accuracy of the B thermocouple at a temperature of $400^{\circ} \mathrm{C}$ or less is unrestricted.
The indication accuracy of the R and S thermocouples at a temperature of $200^{\circ} \mathrm{C}$ or less is $\pm 3^{\circ} \mathrm{C} \pm 1$ digit maximum. The indication accuracy of the W thermocouple at any temperature is $\left( \pm 0.3 \%\right.$ of the indicated value or $\pm 3^{\circ} \mathrm{C}$, whichever is greater) $\pm 1$ digit maximum. The indication accuracy of the PLII thermocouple at any temperature is ( $\pm 0.3 \%$ or $\pm 2^{\circ} \mathrm{C}$, whichever is greater) $\pm 1$ digit maximum.
2. The indication accuracy of the Pt at $-100.0^{\circ} \mathrm{C}$ to $100.0^{\circ} \mathrm{C}$ is $\pm 0.1 \% \mathrm{FS} \pm 1$ digit maximum.
3. The sampling period of the standard model with CT and remote SP inputs is 250 ms .

Characteristics Table - continued from previous page

| Vibration resistance |  | Malfunction: 10 to $55 \mathrm{~Hz}, 10 \mathrm{~m} / \mathrm{s}^{2}$ (approx. 1G) for 10 min each in $\mathrm{X}, \mathrm{Y}$, and Z directions Destruction: 10 to $55 \mathrm{~Hz}, 20 \mathrm{~m} / \mathrm{s}^{2}$ (approx. 2 G ) for 2 hrs each in $\mathrm{X}, \mathrm{Y}$, and Z directions |
| :---: | :---: | :---: |
| Shock resistance |  | Malfunction: $200 \mathrm{~m} / \mathrm{s}^{2} \mathrm{~min}$. (approx. 20G), 3 times each in 6 directions ( $100 \mathrm{~m} / \mathrm{s}^{2}$ (approx. 10 G ) applied to the relay) <br> Destruction: $300 \mathrm{~m} / \mathrm{s}^{2} \mathrm{~min}$. (approx. 30 G ), 3 times each in 6 directions |
| Ambient temperature | Operating | -10 to $55^{\circ} \mathrm{C}\left(14\right.$ to $131{ }^{\circ} \mathrm{F}$ ) with no icing/3-year warranty period: -10 to $50^{\circ} \mathrm{C}\left(14\right.$ to $\left.122^{\circ} \mathrm{F}\right)$ |
|  | Storage | -25 to $65^{\circ} \mathrm{C}\left(-13\right.$ to $149^{\circ} \mathrm{F}$ ) with no icing |
| Ambient humidity | Operating | 35\% to 85\% |
| Enclosure ratings | Front panel | NEMA4 for indoor use (equivalent to IP66) |
|  | Rear case | IEC standard IP20 |
|  | Terminals | IEC standard IP00 |
| Memory protection |  | Non-volatile memory (number of writings: 100,000 operations) |
| Weight |  | Approx. 320 g <br> Mounting bracket: approx. 65 g |
| EMC |  | Emission Enclosure: EN55011 Group 1 class A <br> Emission AC Mains: EN55011 Group 1 class A <br> Immunity ESD: EN61000-4-2:4 kV contact discharge (level 2) 8 kV air dis- <br>  charge (level 3) <br> Immunity RF-interference: ENV50140: $10 \mathrm{~V} / \mathrm{m}$ <br>  (amplitude modulated, 80 MHz to 1 GHz ) (level 3) <br>  $10 \mathrm{~V} / \mathrm{m}$ (pulse modulated, 900 MHz) <br>   <br>  Immunity Conducted Disturbance: <br> Immunity Burst: ENV50141: 10 V (0.15 to 80 MHz ) (level 3) <br>  EN61000-4-4: 2 kV power-line (level 3) <br>  $2 \mathrm{kV} \mathrm{I/O}$ signal-line (level 4) |
| Approved standards |  | UL1092, CSA22.2 No. 14, CSA22.2 No. 1010-1 <br> Conforms to EN50081-2, EN50082-2, EN61010-1 (IEC61010-1) <br> Conforms to VDE0106/part 100 (Finger Protection), when the separately-ordered terminal cover is mounted. |

## COMMUNICATION CHARACTERISTICS

Conforms to DeviceNet communications protocol.
For details, refer to the CompoBus/D Operation Manual (W267) and E5EK CompoBus/D-type Controller Operation Manual (Z119).

| Connection forms |  | Combination of multi-drop and T-branch connections (See Note 1.) |
| :--- | :--- | :--- |
| Communications baud rate | $500 \mathrm{kbps}, 250 \mathrm{kbps}$ or 125 kbps (set using the front panel keys) |  |
| Communications media | 500 kbps | Special 5-wire cables (2 signal lines, 2 power lines, 1 shield line) |
| Communications distance | Network length (See Note 2.): 100 m max. (See Note 3.) <br> Drop line length: 6 m max. <br> Total drop line length: 39 m max. |  |
|  | 250 kbps | Network length (See Note 2.): 250 m max. (See Note 3.) <br> Drop line length: 6 m max. <br> Total drop line length: 78 m max. |
|  | 125 kbps | Network length (See Note 2.): 500 m max. (See Note 3.) <br> Drop line length: 6 m max. <br> Total drop line length: 156 m max. |
| Max. number of nodes | 64 nodes (including master) |  |
| Max. number of slaves | 63 slaves |  |
| Error control checks | CRC error check, duplicate node address check |  |

Note: 1. External terminating resistor is required.
2. Indicates the maximum distance between nodes.
3. The distance is less than 100 m when thin cables are used for the trunk lines.

## OUTPUT BOARD RATINGS AND CHARACTERISTICS

| Relay output | 5 A at 250 VAC (resistive load) |
| :--- | :--- |
| SSR output | 1 A at 75 to 250 VAC (resistive load) |
| Voltage output | $\mathrm{NPN}: 40 \mathrm{~mA}$ at 12 VDC (with short-circuit protection) |
|  | NPN: 20 mA at 24 VDC (with short-circuit protection) |
|  | PNP: 20 mA at 24 VDC (with short-circuit protection) |
| Linear current output | 4 to 20 mA, permissible load impedance: $600 \Omega$ max., resolution: approx. 2,600 |
|  | 0 to 20 mA, permissible load impedance: $600 \Omega$ max., resolution: approx. 2,600 |
| Linear voltage output | 0 to 10 VDC, permissible load impedance: $1 \mathrm{k} \Omega$ max., resolution: approx. 2,600 |
|  | 0 to 5 VDC, permissible load impedance: $1 \mathrm{k} \Omega$ max., resolution: approx. 2,600 |

## CURRENT TRANSFORMER RATINGS

| Dielectric strength | $1,000$ VAC (for 1 min$)$ |
| :--- | :--- |
| Vibration resistance | $50 \mathrm{~Hz}, 98 \mathrm{~m} / \mathrm{s}^{2}(10 \mathrm{G})$ |
| Weight | E54-CT1: approx. 11.5 g ; E54-CT3: approx. 50 g |
| Accessories (E54-CT3 only) | Armature: 2; Plug: 2 |

## HEATER BURNOUT ALARM

| Max. heater current | Single-phase 50 A AC (See Note 1.) |
| :--- | :--- |
| Heater current value display accuracy | $\pm 5 \%$ FS $\pm 1$ digit max. |
| Heater burnout alarm setting range | 0.1 to 49.9 A (in units of 0.1 A ) (See Note 2.) |
| Min. detection ON time | 190 ms (See Note 3.) |

Note: 1. Use the K2CU-F $\square \square \mathrm{A}-\square \mathrm{GS}$ (with gate input terminals) for the detection of three-phase heater burnout.
2. The heater burnout alarm is always OFF if the alarm is set to 0.0 A and always ON if the alarm is set to 50.0 A .
3. No heater burnout detection or heater current value measurement is possible if the control output (heat) is ON for less than 190 ms .

This product has been tested by ODVA's authorized Independent Test Lab and found to comply with ODVA Conformance Test Software Version 2.0-1.00.

## Dimensions

Unit: mm (inch)

## E5EK-DRT



## Panel Cutouts



Note: 1. Recommended panel thickness is 1 to 8 mm .
2. Maintain the specified vertical and horizontal mounting space between each Unit. Units must not be closely mounted (vertically or horizontally).

## Installation

## EXTERNAL CONNECTION



## Precautions

For application precautions, refer to the CompoBus/D Operation Manual (W267) and E5EK-DRT User Manual, Cat. No. H099-E3-1.

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[^0]:    Note: The Process Controller uses a dedicated, high-resolution output board. The E53-C current output board for the E5 $\square \mathrm{X}$ cannot be used with the Process Controller.

