# **Welding Proximity Sensor**

# **E2EW Series**

DC 3-wire

# Stable detection in lines containing both aluminum and iron

- Equivalent sensing distances for both iron and aluminum <sup>1</sup>
- Enables common design for lines with both iron and aluminum <sup>1</sup>
- The exceptional sensing range <sup>2</sup>, which means fewer false detections and thereby fewer unexpected stoppages.
- OMRON's unique fluororesin coating technologies enable longlasting spatter resistance <sup>4</sup>, eliminates the need to replace for 10 years <sup>3</sup>.
- Durable full metal body to reduce unexpected downtime
- 2-output (NO+NC) models and models with IO-Link <sup>1</sup> are also available.
- Laser printed information (sensing distance on the sensor head, model on the cable, and model on the metal part of the connector model) reduce errors during sensor replacement.
- Weld field immunity cancels pulse noise from magnetic fields. 1
- UL certification (UL60947-5-2) and CSA certification (CSA C22.2 UL60947-5-2-14)
- 1. PREMIUM Models only.
- 2. Based on November 2020 OMRON investigation.
- This value assumes that the sensor operates 10 hours a day in an arc welding
  environment and is cleaned once a month (12 times a year).
   If our previous model (E2EF-Q) needs to be replaced once every 3 times it is cleaned, the E2EW-Q Proximity Sensor needs to be replaced
  - once every 180 times it is cleaned. This means that there is no need to replace the E2EW-Q Proximity Sensor for 10 or more years.
- 4. Models with spatter-resistant coating only.
- 5. Models without spatter-resistant coating only.



For the most recent information on models that have been certified for safety standards, refer to your OMRON website.



Be sure to read Safety Precautions on page 23

# **E2EW Series Model Number Legend**

DC 3-wire

E2EW - (1) X (2) (3) (4) (5) (6) - (7) (8)

No.	Туре	Code	Meaning		
(4)	Case		Without spatter-resistant coating		
(1)	Case	Q	With spatter-resistant coating		
(2)	Sensing distance	Number	Sensing distance (Unit: mm)		
(2)	Output configuration	В	PNP open collector		
(3)	Output configuration	С	NPN open collector		
		1	Normally open (NO)		
(4)	Operation mode	2	Normally closed (NC)		
	3		Normally open, Normally closed (NO+NC)		
	IO-Link baud rate D		Non IO-Link compliant		
(5)			COM2 (38.4kbps)		
		Т	COM3 (230.4kbps)		
		12	M12		
(6)	Size	18	M18		
		30	M30		
	Blank		Pre-wired Models		
(7)	(7) Connection method M1		M12 Connector Models		
		M1TJ	M12 Pre-wired Smartclick Connector Models		
(8)	Cable length	Number M	Cable length		

**Note:** The purpose of this model number legend is to provide understanding of the meaning of specifications from the model number. Models are not available for all combinations of code numbers.

# **Ordering Information**

PREMIUM Model

### **E2EW Series (Quadruple distance model)**

DC 3-wire [Refer to Dimensions on page 26.]

Shielded 1

Size	0	0	Model		
Sensing distance)	Connection method	Operation mode	PNP	NPN	
		NO	E2EW-X7B1T12 2M	E2EW-X7C112 2M	
	Pre-wired (2 m) <sup>2</sup>	NC	E2EW-X7B212 2M	E2EW-X7C212 2M	
		NO+NC	E2EW-X7B3T12 2M	E2EW-X7C312 2M	
		NO	E2EW-X7B1T12-M1TJ 0.3M	E2EW-X7C112-M1TJ 0.3M	
M12 (7 mm)	M12 Pre-wired Smartclick Connector (0.3 m)	NC	E2EW-X7B212-M1TJ 0.3M	E2EW-X7C212-M1TJ 0.3M	
(7 11111)	emartoner connector (c.c m)	NO+NC	E2EW-X7B3T12-M1TJ 0.3M	E2EW-X7C312-M1TJ 0.3M	
		NO	E2EW-X7B1T12-M1	E2EW-X7C112-M1	
	M12 Connector	NC	E2EW-X7B212-M1	E2EW-X7C212-M1	
		NO+NC	E2EW-X7B3T12-M1	E2EW-X7C312-M1	
		NO	E2EW-X12B1T18 2M	E2EW-X12C118 2M	
	Pre-wired (2 m) <sup>2</sup>	NC	E2EW-X12B218 2M	E2EW-X12C218 2M	
		NO+NC	E2EW-X12B3T18 2M	E2EW-X12C318 2M	
		NO	E2EW-X12B1T18-M1TJ 0.3M	E2EW-X12C118-M1TJ 0.3M	
M18 (12 mm)	M12 Pre-wired Smartclick Connector (0.3 m)	NC	E2EW-X12B218-M1TJ 0.3M	E2EW-X12C218-M1TJ 0.3M	
(12 11111)	Cinarionol Connector (0.0 m)	NO+NC	E2EW-X12B3T18-M1TJ 0.3M	E2EW-X12C318-M1TJ 0.3M	
		NO	E2EW-X12B1T18-M1	E2EW-X12C118-M1	
	M12 Connector	NC	E2EW-X12B218-M1	E2EW-X12C218-M1	
		NO+NC	E2EW-X12B3T18-M1	E2EW-X12C318-M1	
		NO	E2EW-X22B1T30 2M	E2EW-X22C130 2M	
	Pre-wired (2 m) <sup>2</sup>	NC	E2EW-X22B230 2M	E2EW-X22C230 2M	
		NO+NC	E2EW-X22B3T30 2M	E2EW-X22C330 2M	
		NO	E2EW-X22B1T30-M1TJ 0.3M	E2EW-X22C130-M1TJ 0.3M	
M30 (22 mm)	M12 Pre-wired Smartclick Connector (0.3 m)	NC	E2EW-X22B230-M1TJ 0.3M	E2EW-X22C230-M1TJ 0.3M	
(22 111111)	5	NO+NC	E2EW-X22B3T30-M1TJ 0.3M	E2EW-X22C330-M1TJ 0.3M	
		NO	E2EW-X22B1T30-M1	E2EW-X22C130-M1	
	M12 Connector	NC	E2EW-X22B230-M1	E2EW-X22C230-M1	
		NO+NC	E2EW-X22B3T30-M1	E2EW-X22C330-M1	

<sup>1.</sup> When embedding the Proximity Sensor in metal, refer to Influence of Surrounding Metal on page 24.

Note: 1. Models in \_\_\_\_\_ are equipped with IO-Link (COM3). For IO-Link (COM2), select a model number with the format of "E2EW-X□□□□" (Example: E2EW-X7B1D12 2M).

Operation mode NO can be changed to NC via IO-Link communications.

 $\textbf{2.} \ \ \text{IO-Link is not supported for NC-type PNP outputs or all types of NPN outputs}.$ 

<sup>2.</sup> Models with 5-m cable length are also available with "5M" suffix. (Example: E2EW-X7B1T12 5M)

#### PREMIUM Model

# **E2EW Series (Triple distance model)**

DC 3-wire [Refer to Dimensions on page 26.]

#### Shielded 1

Size	Connection method	Operation mode	Model		
(Sensing distance)	ing distance)		PNP	NPN	
		NO	E2EW-X6B1T12 2M	E2EW-X6C112 2M	
	Pre-wired (2 m) <sup>2</sup>	NC	E2EW-X6B212 2M	E2EW-X6C212 2M	
		NO+NC	E2EW-X6B3T12 2M	E2EW-X6C312 2M	
		NO	E2EW-X6B1T12-M1TJ 0.3M	E2EW-X6C112-M1TJ 0.3M	
M12 (6 mm)	M12 Pre-wired Smartclick Connector (0.3 m)	NC	E2EW-X6B212-M1TJ 0.3M	E2EW-X6C212-M1TJ 0.3M	
(0 11111)	Cinarcolor Collinator (c.c III)	NO+NC	E2EW-X6B3T12-M1TJ 0.3M	E2EW-X6C312-M1TJ 0.3M	
		NO	E2EW-X6B1T12-M1	E2EW-X6C112-M1	
	M12 Connector	NC	E2EW-X6B212-M1	E2EW-X6C212-M1	
		NO+NC	E2EW-X6B3T12-M1	E2EW-X6C312-M1	
		NO	E2EW-X10B1T18 2M	E2EW-X10C118 2M	
	Pre-wired (2 m) <sup>2</sup>	NC	E2EW-X10B218 2M	E2EW-X10C218 2M	
		NO+NC	E2EW-X10B3T18 2M	E2EW-X10C318 2M	
	M12 Pre-wired Smartclick Connector (0.3 m)	NO	E2EW-X10B1T18-M1TJ 0.3M	E2EW-X10C118-M1TJ 0.3M	
M18 (10 mm)		NC	E2EW-X10B218-M1TJ 0.3M	E2EW-X10C218-M1TJ 0.3M	
(1011111)		NO+NC	E2EW-X10B3T18-M1TJ 0.3M	E2EW-X10C318-M1TJ 0.3M	
		NO	E2EW-X10B1T18-M1	E2EW-X10C118-M1	
	M12 Connector	NC	E2EW-X10B218-M1	E2EW-X10C218-M1	
		NO+NC	E2EW-X10B3T18-M1	E2EW-X10C318-M1	
		NO	E2EW-X20B1T30 2M	E2EW-X20C130 2M	
	Pre-wired (2 m) <sup>2</sup>	NC	E2EW-X20B230 2M	E2EW-X20C230 2M	
		NO+NC	E2EW-X20B3T30 2M	E2EW-X20C330 2M	
1400		NO	E2EW-X20B1T30-M1TJ 0.3M	E2EW-X20C130-M1TJ 0.3M	
M30 (20 mm)	M12 Pre-wired Smartclick Connector (0.3 m)	NC	E2EW-X20B230-M1TJ 0.3M	E2EW-X20C230-M1TJ 0.3M	
(20 11111)	(0.0 111)	NO+NC	E2EW-X20B3T30-M1TJ 0.3M	E2EW-X20C330-M1TJ 0.3M	
		NO	E2EW-X20B1T30-M1	E2EW-X20C130-M1	
	M12 Connector	NC	E2EW-X20B230-M1	E2EW-X20C230-M1	
		NO+NC	E2EW-X20B3T30-M1	E2EW-X20C330-M1	

<sup>1.</sup> When embedding the Proximity Sensor in metal, refer to *Influence of Surrounding Metal* on page 24.

Note: 1. Models in \_\_\_\_\_ are equipped with IO-Link (COM3). For IO-Link (COM2), select a model number with the format of "E2EW-X□□□□" (Example: E2EW-X6B1D12 2M).

Operation mode NO can be changed to NC via IO-Link communications.

2. IO-Link is not supported for NC-type PNP outputs or all types of NPN outputs.

<sup>2.</sup> Models with 5-m cable length are also available with "5M" suffix. (Example: E2EW-X6B1T12 5M)

#### PREMIUM Model

# E2EW-Q Series (Spatter-resistant Quadruple distance model)

DC 3-wire [Refer to Dimensions on page 26.]

Shielded 1

Size	Connection method	Operation mode	Model		
Sensing distance)	Connection method	Operation mode	PNP	NPN	
		NO	E2EW-QX7B1T12 2M	E2EW-QX7C112 2M	
	Pre-wired (2 m) <sup>2</sup>	NC	E2EW-QX7B212 2M	E2EW-QX7C212 2M	
		NO+NC	E2EW-QX7B3T12 2M	E2EW-QX7C312 2M	
		NO	E2EW-QX7B1T12-M1TJ 0.3M	E2EW-QX7C112-M1TJ 0.3M	
M12 (7 mm)	M12 Pre-wired Smartclick Connector (0.3 m)	NC	E2EW-QX7B212-M1TJ 0.3M	E2EW-QX7C212-M1TJ 0.3M	
(7 111111)	Cinarional Confidence (0.0 iii)	NO+NC	E2EW-QX7B3T12-M1TJ 0.3M	E2EW-QX7C312-M1TJ 0.3M	
		NO	E2EW-QX7B1T12-M1	E2EW-QX7C112-M1	
	M12 Connector	NC	E2EW-QX7B212-M1	E2EW-QX7C212-M1	
		NO+NC	E2EW-QX7B3T12-M1	E2EW-QX7C312-M1	
		NO	E2EW-QX12B1T18 2M	E2EW-QX12C118 2M	
	Pre-wired (2 m) <sup>2</sup>	NC	E2EW-QX12B218 2M	E2EW-QX12C218 2M	
		NO+NC	E2EW-QX12B3T18 2M	E2EW-QX12C318 2M	
	M12 Pre-wired Smartclick Connector (0.3 m)	NO	E2EW-QX12B1T18-M1TJ 0.3M	E2EW-QX12C118-M1TJ 0.3M	
M18 (12 mm)		NC	E2EW-QX12B218-M1TJ 0.3M	E2EW-QX12C218-M1TJ 0.3M	
(12 11111)		NO+NC	E2EW-QX12B3T18-M1TJ 0.3M	E2EW-QX12C318-M1TJ 0.3M	
		NO	E2EW-QX12B1T18-M1	E2EW-QX12C118-M1	
	M12 Connector	NC	E2EW-QX12B218-M1	E2EW-QX12C218-M1	
		NO+NC	E2EW-QX12B3T18-M1	E2EW-QX12C318-M1	
		NO	E2EW-QX22B1T30 2M	E2EW-QX22C130 2M	
	Pre-wired (2 m) <sup>2</sup>	NC	E2EW-QX22B230 2M	E2EW-QX22C230 2M	
		NO+NC	E2EW-QX22B3T30 2M	E2EW-QX22C330 2M	
		NO	E2EW-QX22B1T30-M1TJ 0.3M	E2EW-QX22C130-M1TJ 0.3M	
M30 (22 mm)	M12 Pre-wired Smartclick Connector (0.3 m)	NC	E2EW-QX22B230-M1TJ 0.3M	E2EW-QX22C230-M1TJ 0.3M	
(=== 11111)	2 (3.0 111)	NO+NC	E2EW-QX22B3T30-M1TJ 0.3M	E2EW-QX22C330-M1TJ 0.3M	
		NO	E2EW-QX22B1T30-M1	E2EW-QX22C130-M1	
	M12 Connector	NC	E2EW-QX22B230-M1	E2EW-QX22C230-M1	
		NO+NC	E2EW-QX22B3T30-M1	E2EW-QX22C330-M1	

<sup>1.</sup> When embedding the Proximity Sensor in metal, refer to *Influence of Surrounding Metal* on page 24.

Note: 1. Models in \_\_\_\_\_ are equipped with IO-Link (COM3). For IO-Link (COM2), select a model number with the format of "E2EW-QXDDD" (Example: E2EW-QX7B1D12 2M).

Operation mode NO can be changed to NC via IO-Link communications.

2. IO-Link is not supported for NC-type PNP outputs or all types of NPN outputs.

<sup>2.</sup> Models with 5-m cable length are also available with "5M" suffix. (Example: E2EW-QX7B1T12 5M)

#### PREMIUM Model

# **E2EW-Q Series (Spatter-resistant Triple distance model)**

DC 3-wire [Refer to Dimensions on page 26.]

#### Shielded 1

Size	Connection method	Operation mode	Model		
(Sensing distance)	Connection method	Operation mode	PNP	NPN	
		NO	E2EW-QX6B1T12 2M	E2EW-QX6C112 2M	
	Pre-wired (2 m) <sup>2</sup>	NC	E2EW-QX6B212 2M	E2EW-QX6C212 2M	
		NO+NC	E2EW-QX6B3T12 2M	E2EW-QX6C312 2M	
		NO	E2EW-QX6B1T12-M1TJ 0.3M	E2EW-QX6C112-M1TJ 0.3M	
M12 (6 mm)	M12 Pre-wired Smartclick Connector (0.3 m)	NC	E2EW-QX6B212-M1TJ 0.3M	E2EW-QX6C212-M1TJ 0.3M	
(0 11111)	Cinarcolor Connector (0.0 m)	NO+NC	E2EW-QX6B3T12-M1TJ 0.3M	E2EW-QX6C312-M1TJ 0.3M	
		NO	E2EW-QX6B1T12-M1	E2EW-QX6C112-M1	
	M12 Connector	NC	E2EW-QX6B212-M1	E2EW-QX6C212-M1	
		NO+NC	E2EW-QX6B3T12-M1	E2EW-QX6C312-M1	
		NO	E2EW-QX10B1T18 2M	E2EW-QX10C118 2M	
	Pre-wired (2 m) <sup>2</sup>	NC	E2EW-QX10B218 2M	E2EW-QX10C218 2M	
		NO+NC	E2EW-QX10B3T18 2M	E2EW-QX10C318 2M	
	M12 Pre-wired Smartclick Connector (0.3 m)	NO	E2EW-QX10B1T18-M1TJ 0.3M	E2EW-QX10C118-M1TJ 0.3M	
M18 (10 mm)		NC	E2EW-QX10B218-M1TJ 0.3M	E2EW-QX10C218-M1TJ 0.3M	
(1011111)		NO+NC	E2EW-QX10B3T18-M1TJ 0.3M	E2EW-QX10C318-M1TJ 0.3M	
		NO	E2EW-QX10B1T18-M1	E2EW-QX10C118-M1	
	M12 Connector	NC	E2EW-QX10B218-M1	E2EW-QX10C218-M1	
		NO+NC	E2EW-QX10B3T18-M1	E2EW-QX10C318-M1	
		NO	E2EW-QX20B1T30 2M	E2EW-QX20C130 2M	
	Pre-wired (2 m) <sup>2</sup>	NC	E2EW-QX20B230 2M	E2EW-QX20C230 2M	
		NO+NC	E2EW-QX20B3T30 2M	E2EW-QX20C330 2M	
1400		NO	E2EW-QX20B1T30-M1TJ 0.3M	E2EW-QX20C130-M1TJ 0.3M	
M30 (20 mm)	M12 Pre-wired Smartclick Connector (0.3 m)	NC	E2EW-QX20B230-M1TJ 0.3M	E2EW-QX20C230-M1TJ 0.3M	
(20 11111)	(0.0 111)	NO+NC	E2EW-QX20B3T30-M1TJ 0.3M	E2EW-QX20C330-M1TJ 0.3M	
		NO	E2EW-QX20B1T30-M1	E2EW-QX20C130-M1	
	M12 Connector	NC	E2EW-QX20B230-M1	E2EW-QX20C230-M1	
		NO+NC	E2EW-QX20B3T30-M1	E2EW-QX20C330-M1	

<sup>1.</sup> When embedding the Proximity Sensor in metal, refer to Influence of Surrounding Metal on page 24.

Note: 1. Models in \_\_\_\_\_ are equipped with IO-Link (COM3). For IO-Link (COM2), select a model number with the format of "E2EW-QXDDD" (Example: E2EW-QX6B1D12 2M).

<sup>2.</sup> Models with 5-m cable length are also available with "5M" suffix. (Example: E2EW-QX6B1T12 5M)

Operation mode NO can be changed to NC via IO-Link communications.

2. IO-Link is not supported for NC-type PNP outputs or all types of NPN outputs.

BASIC Model

# **E2EW Series (Single distance model)**

DC 3-wire [Refer to Dimensions on page 27.]

#### Shielded

Size	Connection method	Operation mode	Model		
(Sensing distance)	Connection method	Operation mode	PNP	NPN	
		NO	E2EW-X2B112 2M	E2EW-X2C112 2M	
	Pre-wired (2 m) *	NC	E2EW-X2B212 2M	E2EW-X2C212 2M	
M12		NO+NC	E2EW-X2B312 2M	E2EW-X2C312 2M	
(2 mm)		NO	E2EW-X2B112-M1TJ 0.3M	E2EW-X2C112-M1TJ 0.3M	
	M12 Pre-wired Smartclick Connector (0.3 m)	NC	E2EW-X2B212-M1TJ 0.3M	E2EW-X2C212-M1TJ 0.3M	
		NO+NC	E2EW-X2B312-M1TJ 0.3M	E2EW-X2C312-M1TJ 0.3M	
	Pre-wired (2 m) *	NO	E2EW-X5B118 2M	E2EW-X5C118 2M	
		NC	E2EW-X5B218 2M	E2EW-X5C218 2M	
M18		NO+NC	E2EW-X5B318 2M	E2EW-X5C318 2M	
(5 mm)	M12 Pre-wired Smartclick Connector (0.3 m)	NO	E2EW-X5B118-M1TJ 0.3M	E2EW-X5C118-M1TJ 0.3M	
		NC	E2EW-X5B218-M1TJ 0.3M	E2EW-X5C218-M1TJ 0.3M	
		NO+NC	E2EW-X5B318-M1TJ 0.3M	E2EW-X5C318-M1TJ 0.3M	
		NO	E2EW-X10B130 2M	E2EW-X10C130 2M	
	Pre-wired (2 m) *	NC	E2EW-X10B230 2M	E2EW-X10C230 2M	
M30		NO+NC	E2EW-X10B330 2M	E2EW-X10C330 2M	
(10 mm)		NO	E2EW-X10B130-M1TJ 0.3M	E2EW-X10C130-M1TJ 0.3M	
	M12 Pre-wired Smartclick Connector (0.3 m)	NC	E2EW-X10B230-M1TJ 0.3M	E2EW-X10C230-M1TJ 0.3M	
	Singuistic Confidence (0.0 III)	NO+NC	E2EW-X10B330-M1TJ 0.3M	E2EW-X10C330-M1TJ 0.3M	

<sup>\*</sup> Models with 5-m cable length are also available with "5M" suffix. (Example: E2EW-X2B112 5M)

Note: IO-Link is not supported for all types of BASIC Model.

BASIC Model

# **E2EW-Q Series (Spatter-resistant Single distance model)**

DC 3-wire [Refer to Dimensions on page 27.]

#### Shielded

Size	Connection method	Oneretien mede	Model		
(Sensing distance)	Connection method	Operation mode	PNP	NPN	
		NO	E2EW-QX2B112 2M	E2EW-QX2C112 2M	
	Pre-wired (2 m) *	NC	E2EW-QX2B212 2M	E2EW-QX2C212 2M	
M12		NO+NC	E2EW-QX2B312 2M	E2EW-QX2C312 2M	
(2 mm)		NO	E2EW-QX2B112-M1TJ 0.3M	E2EW-QX2C112-M1TJ 0.3M	
	M12 Pre-wired Smartclick Connector (0.3 m)	NC	E2EW-QX2B212-M1TJ 0.3M	E2EW-QX2C212-M1TJ 0.3M	
	Cinarional Commoder (Cic III)	NO+NC	E2EW-QX2B312-M1TJ 0.3M	E2EW-QX2C312-M1TJ 0.3M	
	Pre-wired (2 m) *	NO	E2EW-QX5B118 2M	E2EW-QX5C118 2M	
		NC	E2EW-QX5B218 2M	E2EW-QX5C218 2M	
M18		NO+NC	E2EW-QX5B318 2M	E2EW-QX5C318 2M	
(5 mm)	M12 Pre-wired Smartclick Connector (0.3 m)	NO	E2EW-QX5B118-M1TJ 0.3M	E2EW-QX5C118-M1TJ 0.3M	
		NC	E2EW-QX5B218-M1TJ 0.3M	E2EW-QX5C218-M1TJ 0.3M	
		NO+NC	E2EW-QX5B318-M1TJ 0.3M	E2EW-QX5C318-M1TJ 0.3M	
		NO	E2EW-QX10B130 2M	E2EW-QX10C130 2M	
	Pre-wired (2 m) *	NC	E2EW-QX10B230 2M	E2EW-QX10C230 2M	
M30		NO+NC	E2EW-QX10B330 2M	E2EW-QX10C330 2M	
(10 mm)		NO	E2EW-QX10B130-M1TJ 0.3M	E2EW-QX10C130-M1TJ 0.3M	
	M12 Pre-wired Smartclick Connector (0.3 m)	NC	E2EW-QX10B230-M1TJ 0.3M	E2EW-QX10C230-M1TJ 0.3M	
		NO+NC	E2EW-QX10B330-M1TJ 0.3M	E2EW-QX10C330-M1TJ 0.3M	

<sup>\*</sup> Models with 5-m cable length are also available with "5M" suffix. (Example: E2EW-QX2B112 5M)

Note: IO-Link is not supported for all types of BASIC Model.

# **Accessories (Sold Separately)**

**Sensor I/O Connectors** 

(Models for Pre-wired Connectors) A Sensor I/O Connector is not provided with the Sensor. It must be ordered separately as required.

**Round Water-resistant Connectors XS2 series** 

Appearance	Cable Specification	Туре	Cable diameter (mm)	Cable Connection Direction	Cable length (m)	Sensor I/O Connector model number	Applicable Proximity Sensor model number
					2	XS2F-M12PVC4S2M	
				Straight	5	XS2F-M12PVC4S5M	
M12		Sockets on One	6 dia.		10	XS2F-M12PVC4S10M	
Connector		Cable End	o uia.		2	XS2F-M12PVC4A2M	
Straight type				Right-angle	5	XS2F-M12PVC4A5M	
otraight typo				İ	10	XS2F-M12PVC4A10M	
E W	PVC robot cable	Socket and Plug		Straight (Socket)/ Straight (Plug)	1	XS2W-D421-C81-F	
					2	XS2W-D421-D81-F	E2EW-X□-M1
O F					3	XS2W-D421-E81-F	E2EW-QX□-M1
					5	XS2W-D421-G81-F	E2EW-X□-M1TJ
					10	XS2W-D421-J81-F	E2EW-QX□-M1TJ
Right-angle type			6 dia.	Right-angle (Socket)/	2	XS2W-D422-D81-F	
		on Cable Ends	o uia.	Right-angle (Plug)	5	XS2W-D422-G81-F	1
				Straight (Socket)/	2	XS2W-D423-D81-F	
				Right-angle (Plug)	5	XS2W-D423-G81-F	
				Right-angle (Socket)/	2	XS2W-D424-D81-F	
				Straight (Plug)	5	XS2W-D424-G81-F	

# **Ratings and Specifications**

PREMIUM Model

# **E2EW Series (Quadruple/Triple distance model)** E2EW-Q Series (Spatter-resistant Quadruple/Triple distance model)

DC 3-wire

#### Shielded

	Туре	Qua	druple distance me	odel	1	Triple distance mod	el
	Size	M12	M18	M30	M12	M18	M30
Item	Model	E2EW-(Q)X7□12	E2EW-(Q)X12□18	E2EW-(Q)X22□30	E2EW-(Q)X6□12	E2EW-(Q)X10□18	E2EW-(Q)X20□3
Sensing distance	e	7 mm ±10%	12 mm ±10%	22 mm ±10%	6 mm ±10%	10 mm ±10%	20 mm ±10%
Setting distance		0 to 4.9 mm	0 to 8.4 mm	0 to 15.4 mm	0 to 4.2 mm	0 to 7.0 mm	0 to 14 mm
Differential trave	I	15% max. of sensin	g distance	ļ.	II.		
Detectable objec	t	Ferrous metals and Engineering Data o		(The sensing distanc	e depends on the ma	aterial of the sensing	object. Refer to
Standard sensin	g object	Iron, 21 × 21 × 1 mm	Iron, 36 × 36 × 1 mm	Iron, 66 × 66 × 1 mm	Iron, 18 × 18 × 1 mm	Iron, 30 × 30 × 1 mm	Iron, 60 × 60 × 1 mm
Response freque	ency <sup>1</sup>	2 Hz		1	1		1
Power supply vo	eltage	10 to 30 VDC (inclu	ding 10% ripple (p-p	)), Class 2			
Current consum	ption	720 mW max. (Curr	ent consumption: 30	mA max. at power s	supply voltage of 24 \	/)	
Output configura	•	`	•	odels: NPN open col		,	
Operation mode		1-output models (B' 1-output models (B'	1, C1): NO (Normally 2, C2): NC (Normally	open),			
Cameral autout	Load current			0 VDC, Class 2, 200 c, Class 2, 100 mA m			
Control output	Residual voltage			x. (Load current: 200 ad current: 100 mA, 0	,	! m)	
Indicator			nunication mode (CC			unication indicator (g ) and communication	
Protection circui	its	Power supply revers	se polarity protection,	Surge suppressor, O	output short-circuit pro	tection, Output revers	se polarity protecti
Ambient tempera	ature range	Operating: 0 to 85 °	C, Storage: -15 to 8	5 °C (with no icing or	condensation) 3		
Ambient humidit	y range	Operating/Storage: 35% to 95% (with no condensation)					
Temperature infl	uence	±20% max. of sensing distance at 23 °C in the temperature range of 0 to 85 °C					
Voltage influence	e	±1.5% max. of sensing distance at rated voltage in the rated voltage ±15% range					
nsulation resista		50 M $Ω$ min. (at $500$ VDC) between current-carrying parts and case					
Dielectric streng	th	1,000 VAC, 50/60 Hz for 1 minute between current-carrying parts and case					
	nce (destruction)	10 to 55 Hz, 1.5-mm double amplitude for 2 hours each in X, Y, and Z directions					
Shock resistance		1,000 m/s² 10 times each in X, Y, and Z directions					
Degree of protec	•	IEC 60529: IP67					
Connection meth		Pre-wired Models (Standard cable length: 2 m), Pre-wired Connector Models (Standard cable length: 0.3 m), M12 Connector Models					
	Pre-wired	Approx. 140 g	Approx. 165 g	Approx. 225 g	Approx. 140 g	Approx. 165 g	Approx. 225 g
Weight (packed state)	M12 Pre-wired Smartclick Connector	Approx. 70 g	Approx. 100 g	Approx. 160 g	Approx. 70 g	Approx. 100 g	Approx. 160 g
	M12 Connector	Approx. 60 g	Approx. 75 g	Approx. 135 g	Approx. 60 g	Approx. 75 g	Approx. 135 g
	Case		•	2EW-QX□: Fluorore			, <b>U</b>
	Sensing surface			2EW-QX□: Fluorore			
Materials	Sensing surface (Thickness)	0.4 mm	0.4 mm	0.5 mm	0.4 mm	0.4 mm	0.5 mm
	Clamping nuts	E2EW-X□: Stainles	ss steel (SUS303), E	⊥ :2EW-QX□: Fluorore	esin coating (Base m	aterial: (SUS303))	1
	Toothed washers	Zinc-plated iron	, , ,				
	Cable	Vinyl chloride (PVC	)				
Main IO-Link functions <sup>2</sup>		Operation mode switching between NO and NC, self diagnosis enabling, excessive proximity judgment distance selecting timer function of the control output and timer time selecting, instability output (IO-Link mode) ON delay timer time selecting function, monitor output, operating hours read-out, readout of the sensor internal temperature, and initial reset					
	IO-Link specification	Ver.1.1					
IO-Link	Baud rate	E2EW(-Q) X□B□1	□: COM3 (230.4 kb	pps), E2EW(-Q) X□E	B□D□: COM2 (38.4	kbps)	·
Communication specifications <sup>2</sup>	Data length	PD size: 2 bytes, O	D size: 1 byte (M-sec	quence type: TYPE_:	2_2)		
	Minimum cycle time	COM2: 2.3 ms, CO	M3: 1.0 ms				
Accessories		Instruction manual,	Clamping nuts. Toot	hed washer			

- The response frequency is an average value. Factory setting: (timer function: ONOFF delay)
   IO-Link is not supported for NC-type PNP outputs or all types of NPN outputs.
   UL temperature rating is between 0 °C to 60 °C.

BASIC Model

# E2EW Series (Single distance model) E2EW-Q Series (Spatter-resistant Single distance model)

#### DC 3-wire

#### **Shielded**

Туре		Single distance model				
	Size	M12	M18	M30		
Item	Model	E2EW-(Q)X2□12	E2EW-(Q)X5□18	E2EW-(Q)X10□30		
Sensing distance	•	2 mm ±10%	5 mm ±10%	10 mm ±10%		
Setting distance		0 to 1.4 mm	0 to 3.5 mm	0 to 7 mm		
Differential travel	1	10% max. of sensing distance				
Detectable object	t	Ferrous metals and non-ferrous metal to <i>Engineering Data</i> on page 11.)	s (The sensing distance depends on th	ne material of the sensing object. Refer		
Standard sensing	g object	Iron, 12 × 12 × 1 mm	Iron, 18 × 18 × 1 mm	Iron, 30 × 30 × 1 mm		
Response freque	ncy <sup>1</sup>	100 Hz	80 Hz	40 Hz		
Power supply vo	Itage	10 to 30 VDC (including 10% ripple (p	o-p)), Class 2			
Current consump	otion	1-output models (B1, B2, C1, C2): 16 2-output models (B3, C3): 20 mA max				
Output configura	ition	B□ Models: PNP open collector, C□ Models: NPN open collector				
Operation mode		1-output models (B1, C1): NO (Normal-output models (B2, C2): NC (Normal-output models (B3, C3): NO+NC (Normal-output models (B3, C3): NO (Normal-output models (B3, C3): N	ally closed),			
Control output	Load current	1-output models (B1, B2, C1, C2): 10 2-output models (B3, C3): 10 to 30 VI				
Residual voltage  1-output models (B1, B2, C1, C2): 2 V max. (Load current: 200 2-output models (B3, C3): 2 V max. (Load current: 100 mA, Ca						
Indicator		Operation indicator (orange, lit) and communication indicator (green, not lit)				
Protection circuit	ts	Power supply reverse polarity protection, Surge suppressor, Output short-circuit protection, Output reverse polarity protection				
Ambient tempera	ture range	Operating: 0 to 85 °C, Storage: -15 to 85 °C (with no icing or condensation) <sup>2</sup>				
Ambient humidity	y range	Operating/Storage: 35% to 95% (with no condensation)				
Temperature influ	uence	±20% max. of sensing distance at 23 °C in the temperature range of 0 to 85 °C				
Voltage influence	)	±1.5% max. of sensing distance at rated voltage in the rated voltage ±15% range				
Insulation resista	ince	50 M $\Omega$ min. (at 500 VDC) between current-carrying parts and case				
Dielectric strengt	th	1,000 VAC, 50/60 Hz for 1 minute between current-carrying parts and case				
Vibration resistar	nce (destruction)	10 to 55 Hz, 1.5-mm double amplitud	e for 2 hours each in X, Y, and Z direc	tions		
Shock resistance	(destruction)	1,000 m/s <sup>2</sup> 10 times each in X, Y, and	d Z directions			
Degree of protect	tion	IEC 60529: IP67				
Connection meth	iod	Pre-wired Models (Standard cable ler	ngth: 2 m), Pre-wired Connector Model	ls (Standard cable length: 0.3 m)		
Weight	Pre-wired	Approx. 140 g	Approx. 160 g	Approx. 225 g		
(packed state)	M12 Pre-wired Smartclick Connector	Approx. 70 g	Approx. 95 g	Approx. 160 g		
	Case	E2EW-X□: Stainless steel (SUS303)	, E2EW-QX□: Fluororesin coating (Ba	ase material: (SUS303))		
	Sensing surface	E2EW-X□: Stainless steel (SUS303)	, E2EW-QX⊡: Fluororesin coating (Ba	ase material: (SUS303))		
Materials	Sensing surface (Thickness)	0.8 mm	0.8 mm	0.8 mm		
	Clamping nuts	E2EW-X□: Stainless steel (SUS303)	, E2EW-QX⊡: Fluororesin coating (Ba	ase material: (SUS303))		
	Toothed washers	Zinc-plated iron				
	Cable	Vinyl chloride (PVC)				
Accessories		Instruction manual, Clamping nuts, To	oothed washer			
		<u> </u>				

<sup>1.</sup> The response frequency is an average value. Measurement conditions are as follows: standard sensing object, a distance of twice the standard sensing object, and a set distance of half the sensing distance.

<sup>2.</sup> UL temperature rating is between 0 °C to 60 °C.

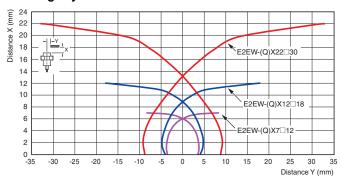
# **Engineering Data (Reference Value)**

#### **Sensing Area**

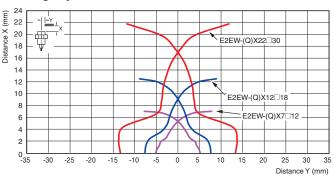
#### PREMIUM Model

Quadruple distance model/ Spatter-resistant Quadruple distance model Shielded

### Sensing object: iron

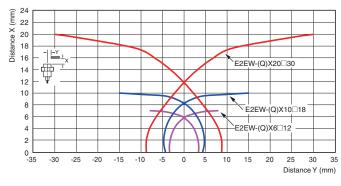


#### Sensing object: Aluminum

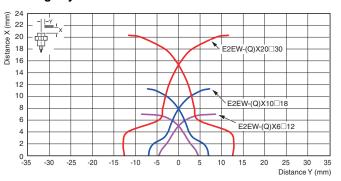


Triple distance model/ Spatter-resistant Triple distance model Shielded

#### Sensing object: iron



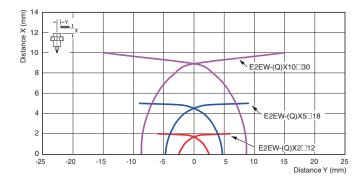
#### Sensing object: Aluminum



#### BASIC Model

Single distance model/ Spatter-resistant Single distance model Shielded

#### Sensing object: iron

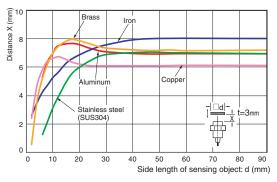


#### Influence of Sensing Object Size and Material

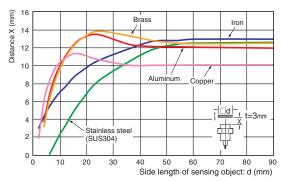
#### PREMIUM Model

Quadruple distance model/ Spatter-resistant Quadruple distance model Shielded

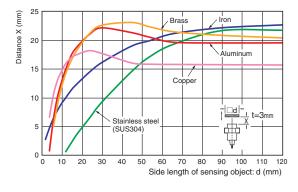
Size: M12 E2EW-(Q)X7□12



Size: M18 E2EW-(Q)X12□18

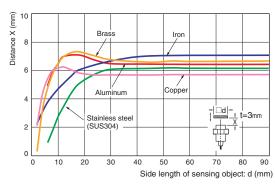


Size: M30 E2EW-(Q)X22□30

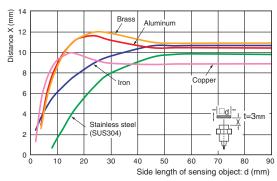


#### Triple distance model/ Spatter-resistant Triple distance model Shielded

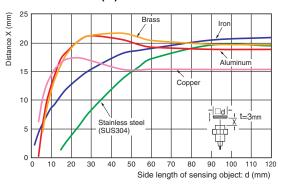
Size: M12 E2EW-(Q)X6□12



Size: M18 E2EW-(Q)X10□18



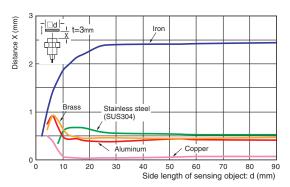
Size: M30 E2EW-(Q)X20 □ 30



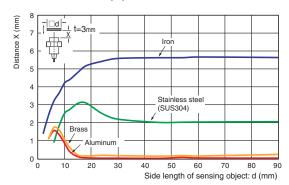
#### BASIC Model

Single distance model/ Spatter-resistant Single distance model Shielded

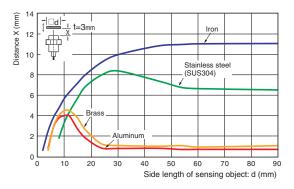
Size: M12 E2EW-(Q)X2□12



#### Size: M18 E2EW-(Q)X5□18



#### Size: M30 E2EW-(Q)X10□30

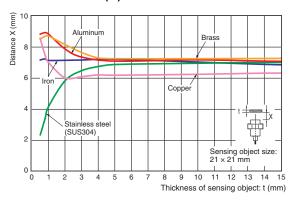


#### Influence of Sensing Object Thickness and Material

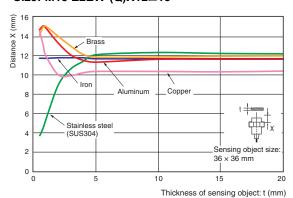
#### PREMIUM Model

#### Quadruple distance model/ Spatter-resistant Quadruple distance model Shielded

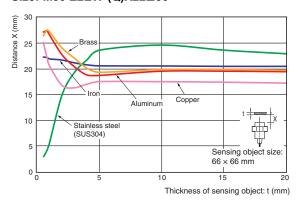
Size: M12 E2EW-(Q)X7□12



#### Size: M18 E2EW-(Q)X12□18

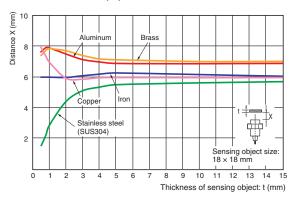


#### Size: M30 E2EW-(Q)X22□30

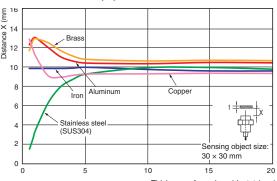


#### Triple distance model/ Spatter-resistant Triple distance model Shielded

Size: M12 E2EW-(Q)X6□12

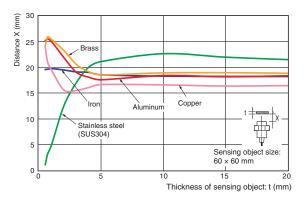


#### Size: M18 E2EW-(Q)X10□18



Thickness of sensing object: t (mm)

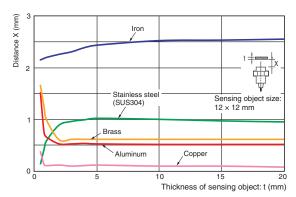
#### Size: M30 E2EW-(Q)X20 □ 30



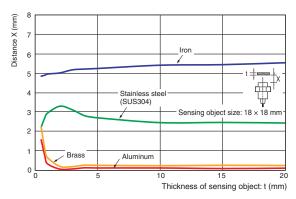
#### BASIC Model

#### Single distance model/ Spatter-resistant Single distance model Shielded

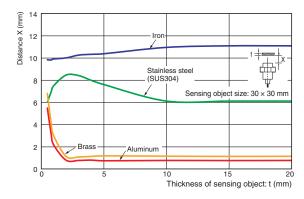
Size: M12 E2EW-(Q)X2□12



#### Size: M18 E2EW-(Q)X5□18



#### Size: M30 E2EW-(Q)X10□30

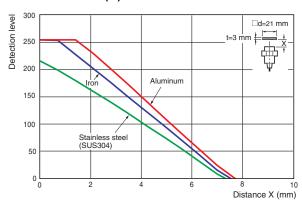


#### **Monitor Output vs. Sensing Distance**

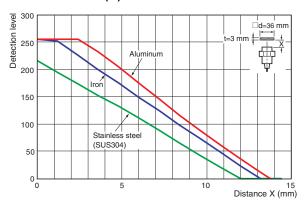
#### PREMIUM Model

Quadruple distance model/ Spatter-resistant Quadruple distance model Shielded

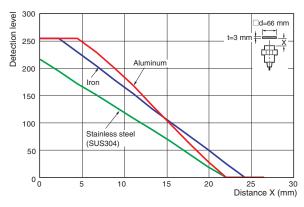
Size: M12 E2EW-(Q)X7□12



Size: M18 E2EW-(Q)X12□18

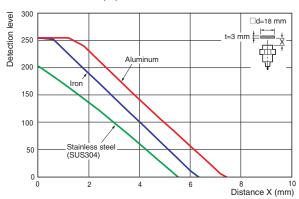


Size: M30 E2EW-(Q)X22□30

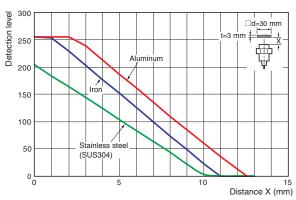


#### Triple distance model/ Spatter-resistant Triple distance model Shielded

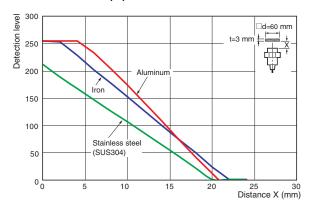
Size: M12 E2EW-(Q)X6□12



Size: M18 E2EW-(Q)X10□18



Size: M30 E2EW-(Q)X20□30



# I/O Circuit Diagrams/Timing charts

#### DC 3-wire

#### PNP output

PREMIUM Model

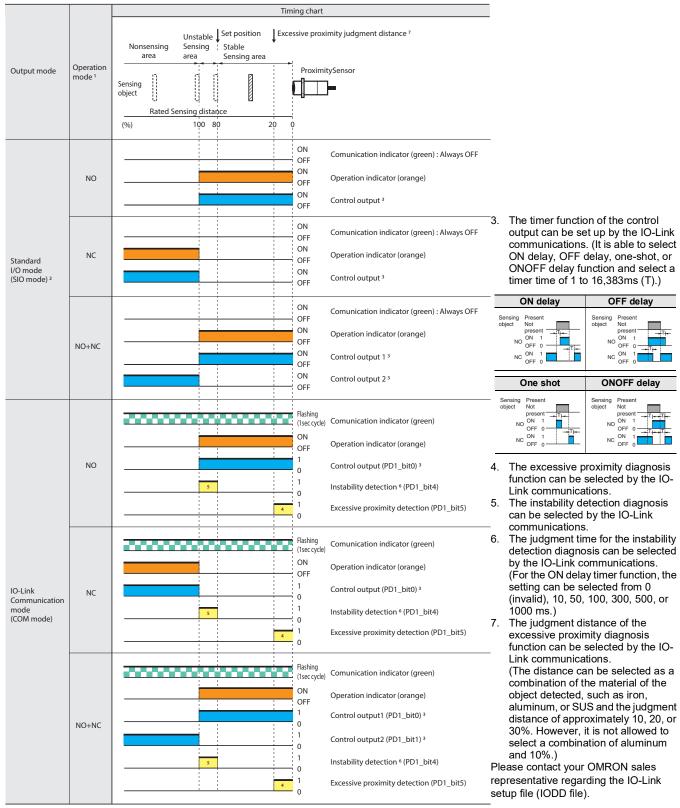
		Output circuit					
Operation mode	Model	Standard I/O mode (SIO mode) When using as a general	IO-Link Communication mode (COM mode) When using the Sensor connected to IO-Link Master Unit				
NO	E2EW-(Q)X□B1	Proximity sensor main circuit  Black (4) OUT Circuit  Blue (3) 0V	Proximity sensor main circuit  OU  Black (4)  OV  Blue (3)  OV (3)				
NC	E2EW-(Q)X□B2	Proximity sensor circuit  Black (2) OUT Load Blue (3) OV					
NO+NC	E2EW-(Q)X□B3	Proximity   Black (4) OUT1   Load   White (2)   OUT2   Load   Blue (3)   OV	Proximity  Proximity  Black (4)  DO  White (2)  OV  Blue (3)  DO V (3)				

In the IO-Link mode, the cord between the IO-Link master and sensor must have a length of 20 m or less.

#### **Connector Pin Arrangement**



#### PNP output



Please contact your OMRON sales representative regarding assignment of data.

- For models with IO-Link, the operation mode can be changed by the IO-Link communications.
- 2. If using a model with IO-Link as a general sensor or using a model without IO-Link, it operates in the standard I/O mode (SIO mode).

DC 3-wire

PNP output BASIC Model

Operation mode	Model	Timing chart	Output circuit
NO	E2EW-(Q)X□B1	Nonsensing area Stable sensing area  Sensing object  Rated Sensing distance  (%) 100 0  ON Operation indicator OFF (orange) ON OFF Control output	Proximity sensor main circuit Black (4)  Black (4)  OUT  Load  Blue (3)  OV
NC	E2EW-(Q)X□B2	Nonsensing area Stable sensing area  Sensing object ProximitySensor  Rated Sensing distance  (%) 100 0  ON Operation indicator OFF (orange) ON OFF Control output	Proximity Black (2) main circuit OUT Brown (1)  Black (2) OUT Coad Blue (3) OV
NO+NC	E2EW-(Q)X□B3	Nonsensing area  Sensing object  Rated Sensing distance  (%) 100 0  ON Operation indicator OFF (orange) ON Control output 1 OFF ON Control output 2 OFF	Proximity sensor main circuit  Proximity Sensor Main Circuit  Black (4)  White (2)  UDT2  Load  Blue (3)  OUT2

## **Connector Pin Arrangement**



#### DC 3-wire

NPN OUTPUT PREMIUM Model

Operation mode	Model	Timing chart	Output circuit
NO	E2EW-(Q)X□C1	Nonsensing area Sensing area  Sensing object  Rated Sensing distance  (%) 100 0  ON Operation indicator OFF (orange) ON OFF Control output	Proximity sensor main circuit  Blue (3)  OV
NC	E2EW-(Q)X□C2	Nonsensing area Sensing area  Sensing object  Rated Sensing distance  (%) 100 0  ON Operation indicator OFF (orange) ON OFF Control output	Proximity sensor main circuit  Blue (3)  DC10 to 30V  Brown (1)  +V  Load  DUT  Blue (3)  0V
NO+NC	E2EW-(Q)X□C3	Nonsensing Stable sensing area  Sensing object  Rated Sensing distance  (%) 100 0  ON Operation indicator OFF (orange) ON Control output 1 OFF ON Control output 2	Brown (1)  Proximity sensor main circuit  Blue (3)  DC10 to 30V  Brown (1)  Via Load Load  OUT1  OUT2

#### **Connector Pin Arrangement**



DC 3-wire

# NPN OUTPUT BASIC Model

Operation mode	Model	Timing chart	Output circuit
NO	E2EW-(Q)X□C1	Nonsensing area Stable sensing area  Sensing object  Rated Sensing distance  (%) 100 0  ON Operation indicator OFF (orange) ON OFF Control output	Proximity sensor main circuit  Blue (3)  DC10 to 30V  Brown (1)  +V  Load  OUT  Black (4)  OUT
NC	E2EW-(Q)X□C2	Nonsensing area Stable sensing area  Sensing object  Rated Sensing distance  (%) 100 0  ON Operation indicator OFF (orange) ON OFF Control output	DC10 to 30V  Brown (1)  +V  Load  Proximity sensor main circuit  Black (2)  Blue (3)  OV
NO+NC	E2EW-(Q)X□C3	Nonsensing area Sensing area  Sensing object  Rated Sensing distance  (%) 100 0  ON Operation indicator OFF (orange) ON OFF Control output 1 ON OFF Control output 2	Proximity sensor main circuit White (2)  Blue (3)  DC10 to 30V  HV  Load Load Black (4)  OUT1  White (2)  OUT2

#### **Connector Pin Arrangement**



# **Connections for Sensor I/O Connectors**

#### DC 3-Wire

Proximity Sensor			nsor	Sensor I/O Connectors		
Types	Output	Operation mode	Model	Model	Connections <sup>1</sup>	
DC 3-Wire (M12 Connector)		NO	E2EW-(Q)X□B1□- M1TJ/M1			EZEW Series  XS2  O Brown (+) O White (not connected) O Blue (-) O Black (Output)
	PNP	NC	E2EW-(Q)X□B2□-M1TJ/M1		EZEW Series  X52  Description  Brown (+)  White (Output)  Blue (-)  Black (not connected)	
		NO+NC	E2EW-(Q)X□B3□-M1TJ/M1		EZEW Series  XS2  Brown (+)  White (Output 2)  Blue (-)  Black (Output 1)	
		NO	E2EW-(Q)X□C1□-M1TJ/M1	XS2W-D42□-□81-F	EZEW Series  X52  O Brown (+) O White (not connected) O Blue (-) O Black (Output)	
	NPN	NC	E2EW-(Q)X□C2□-M1TJ/M1		EZEW Series  X52  Brown (+)  White (Output)  Blue (-)  Black (not connected)	
		NO+NC	E2EW-(Q)X□C3□-M1TJ/M1		E2EW Series  XS2  Brown (+)  White (Output 2)  Blue (-)  Black (Output 1)	

If the XS2W Series Connector which has a socket and plug on the cable ends is connected to the Sensor, this part will be a plug.
 Different from Proximity Sensor wire colors.

# **Safety Precautions**

Be sure to read the precautions for all models in the website at: http://www.automation.omron.com/.

#### **Warning Indications**

<b>∆WARNING</b>	Warning level Indicates a potentially hazardous situation which, if not avoided, will result in minor or moderate injury, or may result in serious injury or death. Additionally there may be significant property damage.
Precautions for Safe Use	Supplementary comments on what to do or avoid doing, to use the product safely.
Precautions for Correct Use	Supplementary comments on what to do or avoid doing, to prevent failure to operate, malfunction or undesirable effect on product performance.

#### **Meaning of Product Safety Symbols**

General prohibition Indicates the instructions of unspecified prohibited action.
Caution, explosion Indicates the possibility of explosion under specific conditions.

#### **⚠ WARNING**

This product is not designed or rated for ensuring safety of persons either directly or indirectly. Do not use it for such purposes.



Otherwise, explosion may result.

Never use the product with an AC power supply.



#### **Precautions for Safe Use**

The following precautions must be observed to ensure safe operation.

- Do not use the product in environments subject to flammable or explosive gases.
- 2. Do not attempt to disassemble, repair, or modify the product.
- 3. Do not use a voltage that exceeds the rated operating voltage
  - Applying a voltage that is higher than the operating voltage range may result in explosion or fire.
- **4.** Be sure that the power supply polarity and other wiring is correct. Incorrect wiring may cause explosion or fire.
- If the power supply is connected directly without a load, the internal elements may explode or burn.
- 6. Dispose of the product according to applicable regulations (laws).

#### Precautions for Correct Use

Do not use the product in any atmosphere or environment that exceeds the ratings.

#### Operating Environment

- 1. Do not install the Sensor in the following locations.
  - Outdoor locations directly subject to sunlight, rain, snow, waterdroplets, or oil.
  - (2) Locations subject to atmospheres with chemical vapors, inparticular solvents and acids.
  - (3) Locations subject to corrosive gases.
- 2. The Sensor may malfunction if used near ultrasonic cleaning equipment, high-frequency equipment, transceivers, cellular phones, inverters, or other devices that generate a high-frequency electric field. Please refer to the Precautions for Correct Use on the OMRON website (www.ia.omron.com) for typical measures.
- Laying the Proximity Sensor wiring in the same conduit or duct as high-voltage wires or power lines may result in incorrect operation and damage due to induction. Wire the Sensor using a separate conduit or independent conduit.
- Never use thinner or other solvents. Otherwise, the Sensor surface may be dissolved.
- 5. When turning on the power by influence of temperature environment, an outputmis-pulse sometimes occurs. After the sensor has passed for 300 msec after turning on, please use in the stable state.
- **6.** The sensor is adjusted with a high degree of accuracy, so do not use in the environment with sudden temperature change.
- Operation check is performed using an OMRON's IO-Link master. If using an IO-Link master from another company, perform the operation check in advance.
- 8. When connecting non IO-Link compliant models to the IO-Link master, use the SIO mode.
- In the IO-Link mode, the cord between the IO-Link master and sensor must have a length of 20 m or less.
- 10. The Sensor cannot be used embedded in where pressure is constantly applied to the sensing surface, such as hydraulic cylinders and hydraulic valves.

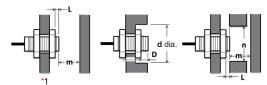
#### Design

#### **Influence of Surrounding Metal**

When mounting the Proximity Sensor, ensure that the minimum distances given in the following table are maintained.

If you use a nut, only use the provided nut. And ensure that the minimum distances between the sensing surface and nut is bigger than the "L" given in the following table.

Other non-ferrous metals affect sensor's performance in the same way as aluminum. Perform the operation check in advance.



(Unit: mm)

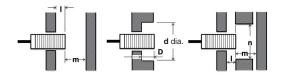
#### Mounting panel material: Iron

Models	Model	L	d	D	m	n
	E2EW-(Q)X7□12	4	30	4	28	36
Quadruple distance model	E2EW-(Q)X12□18	6	54	6	36	54
	E2EW-(Q)X22□30	8	90	8	66	90
	E2EW-(Q)X6□12	4	30	4	24	36
Triple distance model	E2EW-(Q)X10□18	2	54	2	30	54
	E2EW-(Q)X20□30	0	30	0	60	90
	E2EW-(Q)X2□12	0	12	0	8	40
Single distance model	E2EW-(Q)X5□18	0	18	0	20	60
	E2EW-(Q)X10□30	0	30	0	40	100

#### Mounting panel material: Aluminum

Models	Model	L	d	D	m	n
	E2EW-(Q)X7□12	12	70	12	28	70
Quadruple distance model	E2EW-(Q)X12□18	12	80	12	36	80
	E2EW-(Q)X22□30	16	120	16	66	120
	E2EW-(Q)X6□12	12	70	12	24	70
Triple distance model	E2EW-(Q)X10□18	12	80	12	30	80
	E2EW-(Q)X20□30	16	120	16	60	120
	E2EW-(Q)X2□12	12	70	12	8	70
Single distance model	E2EW-(Q)X5□18	12	80	12	20	80
	E2EW-(Q)X10□30	16	120	16	40	120

 If you use the model E2EW-(Q)X22□30, or E2EW-(Q)X20□30, the panel thickness (t) is 3 mm or less. When the Proximity Sensor is mounted in metal, ensure that the minimum distances given in the following table are maintained.



(Unit: mm)

#### Embedded material: Iron

Models	Model	ı	d	D	m	n
	E2EW-(Q)X7□12	4	30	4	28	36
Quadruple distance model	E2EW-(Q)X12□18	6	54	6	36	54
alotarios model	E2EW-(Q)X22□30	8	90	8	66	90
	E2EW-(Q)X6□12	0 2	12 <sup>2</sup>	0 2	24	36
Triple distance model	E2EW-(Q)X10□18	0	18	0	30	54
mouor	E2EW-(Q)X20□30	0	30	0	60	90
	E2EW-(Q)X2□12	0	12	0	8	40
Single distance model	E2EW-(Q)X5□18	0	18	0	20	60
	E2EW-(Q)X10□30	0	30	0	40	100

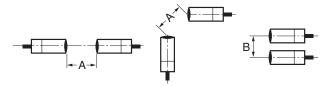
<sup>\*2.</sup> If the thickness of the mounting bracket (t) is less than 10 mm, be sure to install the Sensor so that  $I \ge 2$ , d (dia.)  $\ge 30$ , and  $D \ge 2$ .

#### **Embedded material: Aluminum**

Models	Model	ı	d	D	m	n
	E2EW-(Q)X7□12	12	70	12	28	70
Quadruple distance model	E2EW-(Q)X12□18	12	80	12	36	80
	E2EW-(Q)X22□30	16	120	16	66	120
	E2EW-(Q)X6□12	12	70	12	24	70
Triple distance model	E2EW-(Q)X10□18	12	80	12	30	80
	E2EW-(Q)X20□30	16	120	16	60	120
	E2EW-(Q)X2□12	12	70	12	8	70
Single distance model	E2EW-(Q)X5□18	12	80	12	20	80
	E2EW-(Q)X10□30	16	120	16	40	120

#### **Mutual Interference**

When installing two or more Proximity Sensors face-to-face or sidebyside, ensure that the minimum distances given in the following table are maintained.



(Unit: mm)

Madala	Madal	Item		
Models	Model	Α	В	
	E2EW-(Q)X7□12	45	40	
Quadruple distance model	E2EW-(Q)X12□18	80	60	
uiotarioo iiiouoi	E2EW-(Q)X22□30	135	110	
	E2EW-(Q)X6□12	45	40	
Triple distance model	E2EW-(Q)X10□18	80	60	
modol	E2EW-(Q)X20□30	135	110	
	E2EW-(Q)X2□12	40	35	
Single distance model	E2EW-(Q)X5□18	65	60	
	E2EW-(Q)X10□30	110	100	

#### **Chips from Cutting Aluminum**

Normally, chips from cutting aluminum will not cause a detection signal to be output even if it adheres to or accumulates on the detection surface. In the following cases, however, a detection signal may be output.

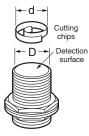
Remove the cutting chips in these cases.

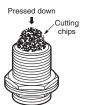
1. If d ≥ 2/3D at the center of the detection surface where d is the cutting chip size and D is the detection surface size

(Unit: mm)

		·
Model	Dimension	D
E2EW-(Q)X□12		10
E2EW-(Q)X□18		16
E2EW-(Q)X□30		28

2.If the cutting chips are pressed down





#### Mounting

#### **Tightening Force**

Do not tighten the nut with excessive force.

A washer must be used with the nut.

The tightening force must be the same or less than the figures in the following table.



# Quadruple distance model, Triple distance model (Unit: N·m)

Size	Torque
M12	20 (15)
M18	70 (35)
M30	180 (60)

<sup>\*</sup> Tighten the nut of the E2EW-Q to a torque in parentheses.

#### Single distance model

(Unit: N·m)

Size	Torque				
M12	30 (15)				
M18	70 (35)				
M30	180 (60)				

<sup>\*</sup> Tighten the nut of the E2EW-Q to a torque in parentheses.

**Note:** When mounting the Proximity Sensor, only use the provided nut. Do not use set screws. The Sensor may malfunction.

#### Tolerance class IT16 applies to dimensions in this data sheet unless otherwise specified

#### Sensors

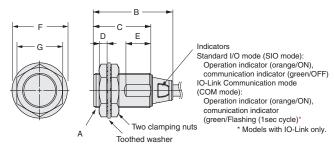
PREMIUM Model

#### E2EW/E2EW-Q Series

## (Quadruple distance/Triple distance/Spatter-resistant Quadruple distance, **Spatter-resistant Triple distance model)**

#### **Pre-wired Model/ Pre-wired Connector Model**





#### Pre-wired Model



(Operation mode):

Output configuration (B1, C1): NO (B2, C2): NC Vinyl-insulated round cable with

3 conductors size: 6-dia. (Conductor cross section: 0.3 mm² (AWG24), Insulator diameter: 1.05 mm), Standard length: 2 m



(Operation mode):

Output configuration (B3, C3): NO+NC Vinyl-insulated round cable with

4 conductors size: 6-dia.

(Conductor cross section: 0.3 mm2 (AWG24). Insulator diameter: 1.05 mm),

Standard length: 2 m

#### Pre-wired Connector Model (M1TJ)



Output configuration (B1, C1): NO (B2, C2): NC

Vinyl-insulated round cable with 3 conductors size: 6-dia. (Conductor cross section: 0.3 mm² (AWG24), Insulator diameter: 1.05 mm)

Standard length:0.3 m (Operation mode):

Output configuration (B3, C3): NO+NC Vinyl-insulated round cable with

4 conductors size: 6-dia.

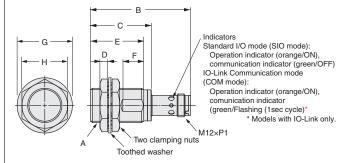
(Conductor cross section: 0.3 mm² (AWG24), Insulator diameter: 1.05 mm),

Standard length: 0.3 m

Models Model Α В С D Е F G E2EW-(Q)X7 M12×P1 41.5 30 4 10 21 dia 17 □12(-M1TJ) Quadruple E2EW-(Q)X12 M18×P1 41.5 30 4 13 29 dia. 24 distance □18(-M1TJ) model E2EW-(Q)X22 M30×P1.5 41.5 30 5 13 42 dia. 36 □30(-M1TJ) E2EW-(Q)X6 M12×P1 41.5 30 4 10 21 dia. 17 □12(-M1TJ) Triple E2EW-(Q)X10 distance M18×P1 41.5 30 4 13 29 dia. 24 □18(-M1TJ) model E2EW-(Q)X20 M30×P1.5 41.5 30 5 13 42 dia. 36 □30(-M1TJ)

#### **M12 Connector Model**





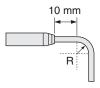
Models	Model	Α	В	С	D	Е	F	G	Н
	E2EW-(Q) X7□12-M1	M12×P1	54.4		4	28	8	21 dia.	17
Quadruple distance model	E2EW-(Q) X12□18- M1	M18×P1	54.4	32	4	28	11	29 dia.	24
	E2EW-(Q) X22□30- M1	M30×P1.5	54.4	32	5	28	11	42 dia.	36
	E2EW-(Q) X6□12-M1	M12×P1	54.4		4	28	8	21 dia.	17
Triple distance model	E2EW-(Q) X10□18- M1	M18×P1	54.4	32	4	28	11	29 dia.	24
	E2EW-(Q) X20□30- M1	M30×P1.5	54.4	32	5	28	11	42 dia.	36

#### **Mounting Hole Dimensions**



Dimensions	F (mm)
M12	12.5 dia. +0.5
M18	18.5 dia. +0.5
M30	30.5 dia. +0.5

#### Angle R of the Bending Wire



Dimensions	R (mm)
M12	
M18	18
M30	

#### **Sensors**

BASIC Model

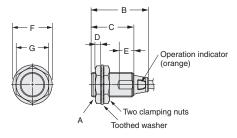
#### E2EW/E2EW-Q Series

# (Single distance model/Spatter-resistant Single distance model)

#### **Pre-wired Model/ Pre-wired Connector Model**







#### Pre-wired Model



(Operation mode):
Output configuration (B1, C1): NO (B2, C2); NC

Vinyl-insulated round cable with 3 conductors size: 6-dia. (Conductor cross section: 0.3 mm<sup>2</sup> (AWG24), Insulator diameter: 1.05 mm), Standard length: 2 m



(Operation mode):
Output configuration (B3, C3):
NO+NC

Vinyl-insulated round cable with 4 conductors size: 6-dia. (Conductor cross section: 0.3 mm² (AWG24), Insulator diameter: 1.05 mm), Standard length: 2 m

Pre-wired Connector Model (M1TJ)



(Operation mode):

Output configuration (B1, C1): NO (B2, C2); NC Vinyl-insulated round cable with

3 conductors size: 6-dia. (Conductor cross section: 0.3 mm2 (AWG24), Insulator diameter: 1.05 mm), Standard length: 0.3 m

(Operation mode): Output configuration (B3, C3): NO+NC Vinyl-insulated round cable with 4 conductors size: 6-dia. (Conductor cross section: 0.3 mm² (AWG24), Insulator diameter: 1.05 mm), Standard length: 0.3 m

Models	Model	Α	В	С	D	Е	F	G
	E2EW-(Q)X2 □12(-M1TJ)	M12×P1	41.9	30.4	4	7	21 dia.	17
Single distance model	E2EW-(Q)X5 □18(-M1TJ)	M18×P1	41.9	30.4	4	10	29 dia.	24
	E2EW-(Q)X10 □30(-M1TJ)	M30×P1.5	41.9	30.3	5	10	42 dia.	36

#### **Mounting Hole Dimensions**



Dimensions	F (mm)
M12	12.5 dia. +0.5
M18	18.5 dia. +0.5
M30	30.5 dia. +0.5

#### Angle R of the Bending Wire



Dimensions	R (mm)
M12	
M18	18
M30	



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