

# **NX-series Temperature Control Unit** NX-TC

## Optimize Control by Detecting Status Changes Easily Satisfy Both Productivity and Quality

- Provide optimal control for wide range of temperature control.
   Furthermore, automatically adapts to changes in the operating environment and measurement object conditions to realize optimum control. (Adaptive control)
- Functions specialized for packaging machines (Temperature Sensors for Packaging Machines and Automatic Filter Adjustment)
- Function specialized for water-cooled extruders (Watercooling Output Adjustment)





NX-TC2405

NX-TC3405

#### **Features**

- · Build-in 2-or 4-loop (Ch) PID control or ON/OFF control functions not required temperature control programming
- · With heater burnout alarm is available
- Multiple inputs for thermocouple and platinum resistance thermometer input models are available
- Detachable front connector with screwless Push-In Plus terminals for easy installation and maintenance
- · Monitoring for ambient temperature is available

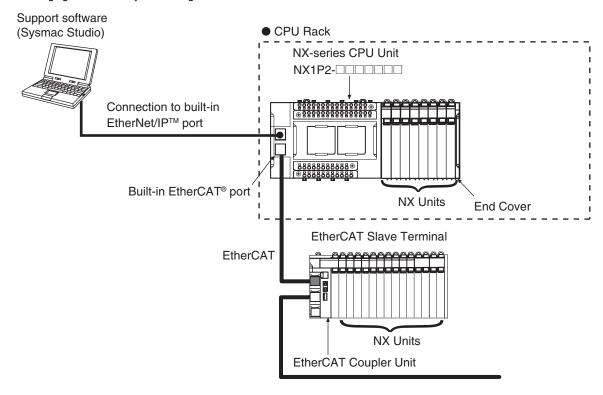
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### **System Configurations**

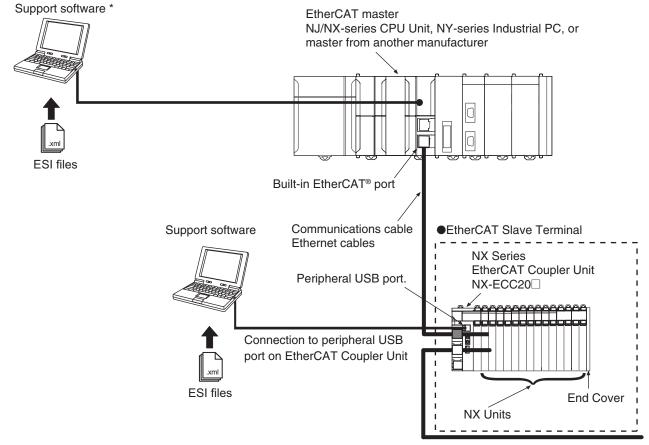
#### Connected to a CPU Unit

The following figure shows a system configuration when NX Units are connected to an NX-series CPU Unit.



### Connected to an EtherCAT Coupler Unit

The following figure shows an example of the system configuration when an EtherCAT Coupler Unit is used as a Communications Coupler Unit.



\*The connection method for the Sysmac Studio depends on the model of the CPU Unit or Industrial PC.

Note: To check whether NX Units can be connected to your CPU Unit or Communications Coupler Unit, refer to the user's manual for the CPU Unit or Communications Coupler Unit.

# **Model Number Structure**



#### (1) Number of points

No.	Specification
2	2 points
3	4 points

### (2) I/O type

No.	Sensor type			
4	Multi-input (Thermocouple and Resistance thermometer)			

### (3) I/O type

		Outpo	ut	Number of CT input	I/O Refreshing	
No.	Control	Output	Number of output points per channel	points per channel	Methods	
05	Standard control		1 point per channel	1 point per channel		
06	06	Voltage output (for driving SSR)	1 point per channel	None.	Free-Run	
07	Heating/cooling control	(ioi diiving cort)	2 points per channel	None.	refreshing	
80	Standard control	Linear current output	1 point per channel	None.		

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### **Ordering Information**

#### **International Standards**

- The standards are abbreviated as follows: U: UL, U1: UL (Class I Division 2 Products for Hazardous Locations), C: CSA, UC: cULus, UC1: cULus (Class I Division 2 Products for Hazardous Locations), CU: cUL, N: NK, CE: EU Directives, RCM: Regulatory Compliance Mark, KC: KC Registration, and EAC: EAC Mark.
- Contact your OMRON representative for further details and applicable conditions for these standards.

### **Temperature Control Units**

					Spe	cification																
Unit type	Product name	Number of channels	Input type	Output	Output capacity	CT Input capacity	Control type	Convers ion time	I/O refreshing method	Model	Standards											
	Temperature Control Unit			Voltage output	2 points	2 points	Standard Control			NX-TC2405												
	2Ch type			(for driving SSR)	2 points	None	Standard Control			NX-TC2406												
		2	2 Ch		Voltage output (for driving SSR)	4 points	None	Heating and Cooling Control			NX-TC2407											
NX Series Temperature			Multi-input (Thermoco uple and	Linear current output	2 points	None	Standard Control	50 m sec	Eroo Bun	NX-TC2408	UC1, CE, RCM, KC,											
Control Unit		ntrol Unit er)	Voltage output	4 points	4 points	Standard Control	re	refreshing	NX-TC3405	EAC EAC												
			(fo	(for driving SSR)	ving	4 points	4 points	4 points	4 points	Points	r points	4 points	4 points	4 points	4 points	1 points	, poo		None	Standard Control		
		4 Ch		Voltage output (for driving SSR)	8 points	None	Heating and Cooling Control			NX-TC3407												
				Linear current output	4 points	None	Standard Control			NX-TC3408												

### **Optional Products**

Product name	Specification	Model	Standards
Unit/Terminal Block Coding Pins	Pins for 10 Units (30 terminal block pins and 30 Unit pins)	NX-AUX02	

Product name	Specification	Model	Standards
Current Transformer (CT)	Hole diameter: 5.8 mm	E54-CT1	
	Hole diameter: 5.8 mm	E54-CT1L *	
	Hole diameter: 12.0 mm	E54-CT3	
	Hole diameter: 12.0 mm	E54-CT3L *	

<sup>\*</sup>Lead wires are included with these CTs. If UL certification is required, use these CTs.

#### **Accessories**

Not included.

# **General Specifications**

	Item	Specification			
Enclosure		Mounted in a panel			
Grounding m	ethod	Ground to 100 $\Omega$ or less			
	Ambient operating temperature	0 to 55°C			
	Ambient operating humidity	10 to 95% RH (with no condensation or icing)			
	Atmosphere	Must be free from corrosive gases.			
	Ambient storage temperature	−25 to 70°C (with no condensation or icing)			
	Altitude	2,000 m max.			
	Pollution degree	Pollution degree 2 or less: Conforms to JIS B 3502 and IEC 61131-2.			
	Noise immunity	Conforms to IEC 61000-4-4, 2 kV (power supply line)			
Operating environment	Overvoltage category	Category II: Conforms to JIS B 3502 and IEC 61131-2.			
CHVIIOIIIICIII	EMC immunity level	Zone B			
	Vibration resistance	Conforms to IEC 60068-2-6. 5 to 8.4 Hz with amplitude of 3.5 mm, 8.4 to 150 Hz, acceleration of 9.8 m/s² 100 min each in X, Y, and Z directions (10 sweeps of 10 min each = 100 min total)			
	Shock resistance	Conforms to IEC 60068-2-27. 147 m/s², 3 times each in X, Y, and Z directions			
	Insulation resistance	20 MΩ min. between isolated circuits (at 100 VDC)			
	Dielectric strength	510 VAC between isolated circuits for 1 minute at a leakage current of 5 mA max.			
Applicable sta	andards *	cULus: Listed (UL 61010-2-201), ANSI/ISA 12.12.01, EU: EN 61131-2, RCM, KC: KC Registration, EAC			

<sup>\*</sup> Refer to the OMRON website (www.ia.omron.com) or ask your OMRON representative for the most recent applicable standards for each model.

# **NX-TC**

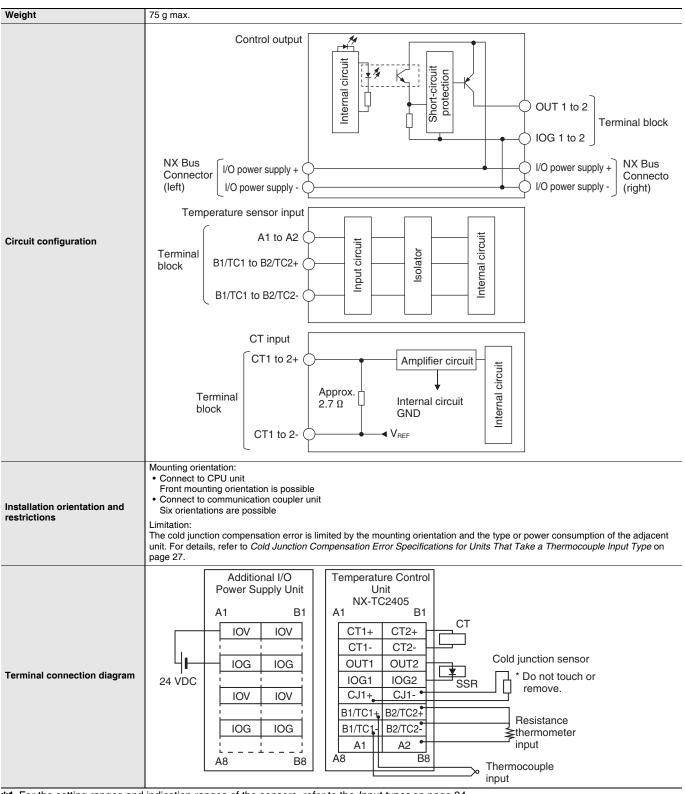
# **List of Functions**

Fu	nction name	Description	Applicable units
Free-Run refreshing		With this I/O refreshing method, the refresh cycle of the NX bus and the I/O refresh cycles of the NX Units are asynchronous.	All models
Selecting channel to use		This function disables control processing, error detection, and output for unused channels. The conversion time for its own Unit will not be shortened even if errors are disabled.	All models
	Input Type Settings	This function sets the input type of the sensor connected to the temperature input.	All models
	Temperature Unit (°C/°F) Setting	This function sets the temperature units for measured values to °C (Celsius) or °F (Fahrenheit).	All models
	Decimal Point Position Setting	This function sets the number of digits to be displayed after the decimal point for INT type measured values and set point parameters.	All models
	Cold Junction Compensation Enable/Disable Setting	This function enables or disables cold junction compensation using the cold junction sensor that is mounted on the terminal block when a thermocouple input is used.	All models
Input function	Temperature input correction	This function corrects measured values. when there are variations in the sensor or when there is a difference in measured value from other measuring instruments. One-point correction and two-point correction methods are provided.	All models
	Input digital filter	This function sets the time constant applied to the first-order lag operation filter so that the noise components mixed with the measured value are eliminated.	All models
	Measuring the ambient temperature around terminals	This function measures the temperature around the terminals of the Temperature Control Unit.	All models
	ON/OFF control	This control function uses a preset set point to turn off the control output when the temperature reaches the set point during control.	All models
	PID control	PID control is a combination of proportional (P) control, integral (I) control, and differential (D) control. It is a control function that feeds back the detected value to the set point so that they conform to each other.	All models
	Heating and cooling control	This function controls both heating and cooling.	Heating and cooling control type models
	Run or stop controls	This function starts and stops temperature control.	All models
	Direct and Reverse Operation	This function specifies direct or reverse operation.	All models
Control processing	Manual manipulated variable	This function outputs the specified manipulated variable during PID control.	All models
	MV at Error (error MV)	This function outputs a fixed manipulated variable when a Sensor Disconnected Error occurs.	All models
	MV limit	This function adds a limit to the manipulated variable calculated by PID control and outputs it.	All models
	Load Rejection MV	This function performs a preset output operation if the Temperature Control Unit connected to the CPU Unit cannot receive the output setting values from the CPU Unit due to an NX bus error or CPU watchdog timer error. This function performs a preset output operation if the Slave Terminal cannot receive the output setting values due to a communications error between the Temperature Control Unit and the Communications Coupler Unit host or due to an error on the NX bus.	All models
	Load-short circuit protection	This function protects output circuits of the Temperature Control Unit when an external device connected to the control output is short-circuited.	Models with voltage outputs for driving SSR

ı	Function name	Description	Applicable units
	AT (Auto tuning)	This is a tuning method that derives the PID constant. This function automatically calculates the PID constant by the limit cycle method according to the characteristics of the control target.	All models
	Automatic Filter Adjustment	This is a tuning method that automatically adjusts the input digital filter. This function is primarily for packing machines. It suppresses periodic temperature variations.	Standard control models
Tuning	Water Cooling Output Adjustment	This is a tuning method that automatically adjusts hunting. This function is primarily for water-cooled extruders. It suppresses temperature variations caused by the cooling water output.	Heating and cooling control type models
	Adaptive Control	This is a tuning method that can maintain high control performance by following system changes. This function maintains control performance even if temperature variation factors such as environmental change and equipment deterioration occur during a long-term equipment operation.	Standard control models
	Notifying the update of tuning parameters	This function notifies that the Temperature Control Unit has automatically updated the parameters by tuning.	All models
	Control Period	This function sets the period when the ON/OFF time ratio is changed for voltage output (for driving SSR) in time-proportional operation.	Models with voltage outputs for driving SSR
	Minimum Output ON/OFF Band	This function specifies the minimum ON/OFF bands for the heating side control output or the cooling side control output. This function can be used to prevent deterioration of mechanical relays when mechanical relays are used in the actuators connected to the output terminals.	Models with voltage outputs for driving SSR
Control output function	Output Signal Range Setting	This function sets the output signal range of the linear current output. You can specify 4 to 20 mA or 0 to 20 mA.	Models with linear current outputs
	Limiting simultaneous outputs	This function limits the number of outputs that turn ON simultaneously by shifting the control period of each output and restricting the upper limit of the manipulated variable. You can set a delay between outputs, which allows delays in output device operation that can occur when outputs are switched.	Standard control models with voltage outputs for driving SSR
Error detection	Sensor Disconnection Detected	This function detects disconnections in temperature sensors. It also detects that the measured value of the temperature sensor is outside the input indication range.	All models
	Heater Burnout Detected	This function detects heater burnouts. A heater burnout is detected if the control output is ON and the heater current is equal to or less than the heater burnout detection current.	Models with CT inputs
	SSR Failure Detected	This function detects SSR failures. An SSR failure is detected if the control output is OFF and the leakage current is equal to or greater than the SSR failure detection current. An SSR failure is a failure that is caused by an SSR short-circuit.	Models with CT inputs

# **Individual Specifications**

Unit name		Temperature Control Unit (2-Channel Type)	Model		NX-TC2405
Number o	of Channels	2 channels	Control ty	уре	Standard control
Number o	of points per channel	Temperature input: 1 point per channel (2 points per unit) To Input: 1 point per channel (2 points per unit) Control Output: 1 point per channel (2 points per unit)	External	connection terminal	Screwless clamping terminal block (16 terminals)
I/O refres	hing method	Free-Run Refreshing			
		TS indicator and output indicators		CT current input range	0 to 0.125 A
		TC2405		Input resistance	Approx. 2.7 Ω
		■15 ■15 ■1 ■2		Connectable CTs	E54-CT1, E54-CT3, E54-CT1L, and E54-CT3L
			СТ	Maximum heater current	50 A AC
			Input	Resolution	0.1 A
			section	Overall accuracy (25°C)	±5% (full scale) ±1 digit
Indicators	5			Influence of temperature (0 to 55°C)	±2% (full scale) ±1 digit
				Conversion time	50 ms/Unit
				Control output type and number of control outputs per channel	Voltage output for driving SSR, 1 point per channel
				Internal I/O common	PNP
				Control Period	0.1, 0.2, 0.5, 1 to 99s
				Manipulated variable	-5 to +105%
-	Temperature sensor <b>*</b> 1	Thermocouple input: K, J, T, E, L, U, N, R, S, B, C/W, PL II Platinum resistance thermometer input: Pt100(three-wire), JPt100 (three-wire)		Resolution	
	Input conversion range	±20°C of the input range *2		Rated Voltage	24 VDC
	Absolute maximum rating	±130 mV		Operating Load Voltage Range	15 to 28.8 VDC
	Input impedance	20 k $\Omega$ min.	Control	Maximum load current	21 mA/point, 42 mA/Unit
	Resolution	0.1°C max.	Output section	Maximum Inrush Current	0.3 A/point max., 10 ms max.
Sensor	Reference accuracy	*3		Allowable load resistance	
Input section	Temperature coefficient	*3		Leakage current	0.1 mA max.
	Cold junction compensation error	±1.2°C *3 *4		Residual voltage	1.5 V max.
	Input disconnection detection current	Approx. 0.1 uA		Load Short-circuit Protection	Provided
	Input detection current	0.25 mA		Output range	
	Effect of conductor resistance	• Thermocouple input: $0.1^{\circ}\text{C}/\Omega$ (100 $\Omega$ or less per conductor) • Platinum resistance thermometer input: $0.06^{\circ}\text{C}/\Omega$ (20 $\Omega$ or less per conductor)		Overall accuracy (25°C)	
	Warm-up period	30 minutes		Influence of	
	Conversion time	50 ms/Unit		temperature (0 to 55°C)	
Dimensions		12 mm (W) ×100 mm (H) ×71 mm (D)	Isolation method		Between sensor inputs and internal circuitry: Power = Transformer, Signal = Digital isolator Between inputs: Power = Transformer, Signal = Digital isolator No isolation between internal circuits and CT inputs Between control output and internal circuit. Photocoupler No isolation between control outputs
Insulation	n resistance	20 M $\Omega$ min. between isolated circuits (at 100 VDC)	Dielectric	strength	510 VAC between isolated circuits for 1 minute with a leakage current of 5 mA max.
I/O power	supply method	Supplied from the NX bus.	Current c	apacity of I/O power rminals	IOG: 0.1 A max. per terminal
NX Unit p	ower consumption	Connected to a CPU Unit 1.45 W max.     Connected to Communications Coupler Unit 1.10 W max.	Current c	onsumption from I/O pply	20 mA max.



- \*1. For the setting ranges and indication ranges of the sensors, refer to the Input types on page 24.
- **\*2.** + 20°C only for the following input type settings:
  - 1: JPt100
  - 3: JPt100
  - 10: T
  - 14: U
- \*3. For details, refer to the Reference Accuracy and Temperature Coefficient Table on page 25.

For thermocouple inputs, reference accuracy and cold junction compensation error are guaranteed for a set of a Temperature Control Unit and a terminal block on which a cold junction sensor is mounted.

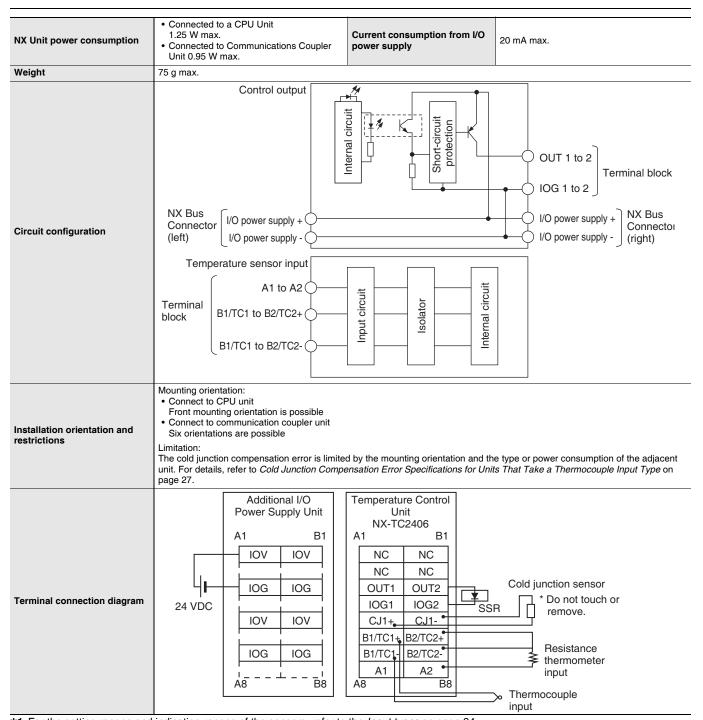
Be sure to use the terminal block and the Temperature Control Unit with the same calibration control number together.

A calibration control number is displayed both on the terminal block and the Unit.

Make sure to return the terminal block to which a cold junction sensor is mounted and the Unit together.

\*4. For details, refer to Cold Junction Compensation Error Specifications for Units That Take a Thermocouple Input Type on page 27.

		Temperature Control Unit (2-Channel Type)	Model		NX-TC2406	
Number of Channels		2 channels	Control ty	<b>/pe</b>	Standard control	
Number of	f points per channel	Temperature input: 1 point per channel (2 points per unit) CT input: None Control Output: 1 point per channel (2 points per unit)	External connection terminal		Screwless clamping terminal block (16 terminals)	
I/O refresh	ing method	Free-Run Refreshing				
		TS indicator and output indicators		CT current input range		
		<b>T</b> 00400		Input resistance		
		TC2406 ■TS		Connectable CTs		
		■15 ■1 ■2		Maximum heater		
			ст	current		
			Input	Resolution		
			section	Overall accuracy (25°C)		
				Influence of		
Indicators				temperature		
maicators				(0 to 55°C)		
				Conversion time		
				Control output type		
				and number of control outputs per	Voltage output for driving SSR, 1 point per channel	
				channel		
				Internal I/O common	PNP	
				Control Period	0.1, 0.2, 0.5, 1 to 99s	
				Manipulated	-5 to +105%	
				variable		
	Temperature	Thermocouple input: K, J, T, E, L, U, N, R, S, B, C/W, PL II				
	sensor *1	Platinum resistance thermometer input:		Resolution		
		Pt100 (three-wire), JPt100 (three-wire)				
	Input conversion range	±20°C of the input range <b>*</b> 2		Rated Voltage	24 VDC	
	Absolute maximum			Operating Load		
	rating	±130 mV		Voltage Range	15 to 28.8 VDC	
	Input impedance	20 kΩ min.		Maximum load	21 mA/point, 42 mA/Unit	
			Control Output	current  Maximum Inrush		
	Resolution	0.1°C max.	section	Current	0.3 A/point max., 10 ms max.	
	Reference	*3		Allowable load		
Sensor	accuracy	***		resistance		
Input section	Temperature coefficient	*3		Leakage current	0.1 mA max.	
	Cold junction					
	compensation	±1.2°C *3 *4		Residual voltage	1.5 V max.	
	error					
	Input disconnection detection current	Approx. 0.1 uA		Load Short-circuit Protection	Provided	
	Input detection current	0.25 mA		Output range		
	input detection current	Thermocouple input: 0.1°C/Ω		Juspus range		
	Effect of conductor	(100 $\Omega$ or less per conductor)		Overall accuracy		
	resistance	<ul> <li>Platinum resistance thermometer input: 0.06°C/Ω (20 Ω or less per conductor)</li> </ul>		(25°C)		
	Warm-up period	30 minutes		Influence of		
				temperature		
	Conversion time	50 ms/Unit		(0 to 55°C)		
Dimensions		12 mm (W) ×100 mm (H) ×71 mm (D)	Isolation method		Between sensor inputs and internal circuitry: Power = Transformer, Signal = Digital isolator Between inputs: Power = Transformer, Signal = Digital isolator Between control output and internal circuit Photocoupler No isolation between control outputs	
Insulation resistance		20 M $\Omega$ min. between isolated circuits (at 100 VDC)	Dielectric	strength	510 VAC between isolated circuits for 1 minute with a leakage current of 5 mA max.	
insulation resistance			Current capacity of I/O power		T. Control of the Con	



- \*1. For the setting ranges and indication ranges of the sensors, refer to the *Input types* on page 24.
- \*2. + 20°C only for the following input type settings:
  - 1: JPt100 3: JPt100
  - 10: T
  - 10: I
- 14: U
- \*3. For details, refer to the Reference Accuracy and Temperature Coefficient Table on page 25.

For thermocouple inputs, reference accuracy and cold junction compensation error are guaranteed for a set of a Temperature Control Unit and a terminal block on which a cold junction sensor is mounted.

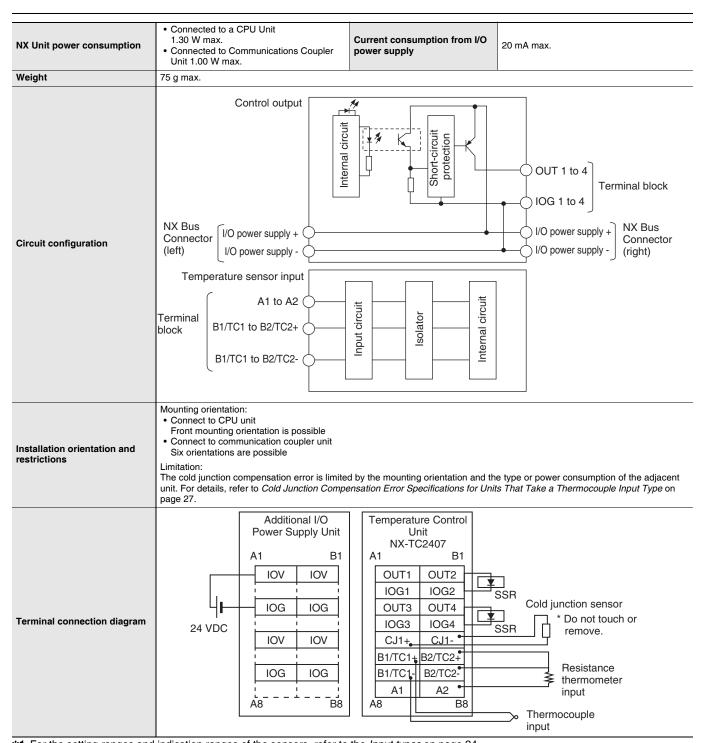
Be sure to use the terminal block and the Temperature Control Unit with the same calibration control number together.

A calibration control number is displayed both on the terminal block and the Unit.

Make sure to return the terminal block to which a cold junction sensor is mounted and the Unit together.

\*4. For details, refer to Cold Junction Compensation Error Specifications for Units That Take a Thermocouple Input Type on page 27.

Unit name	•	Temperature Control Unit (2-Channel Type)	Model		NX-TC2407
Number o	f Channels	2 channels	Control ty	ре	Heating and cooling control
Number o	f points per channel	Temperature input: 1 point per channel (2 points per unit) CT input: None Control Output: 2 point per channel (4 points per unit)	External connection terminal		Screwless clamping terminal block (16 terminals)
I/O refresh	ning method	Free-Run Refreshing			1
		TS indicator and output indicators		CT current input range	
		TC2407		Input resistance	
				Connectable CTs	
		■13 ■1 ■2 ■3 ■4	СТ	Maximum heater current	
			Input	Resolution	
			section	Overall accuracy (25°C)	
Indicators	;			Influence of temperature (0 to 55°C)	
				Conversion time	
				Control output type and number of control outputs per channel	Voltage output for driving SSR, 2 point per channel
				Internal I/O common	PNP
				Control Period	0.1, 0.2, 0.5, 1 to 99s
				Manipulated	• Heating: 0 to +105%
	1			variable	• Cooling: 0 to +105%
	Temperature sensor *1	Thermocouple input: K, J, T, E, L, U, N, R, S, B, C/W, PL II Platinum resistance thermometer input: Pt100 (three-wire), JPt100 (three-wire)		Resolution	
	Input conversion range	±20°C of the input range *2		Rated Voltage	24 VDC
	Absolute maximum rating	±130 mV		Operating Load Voltage Range	15 to 28.8 VDC
	Input impedance	20 k $\Omega$ min.	Control	Maximum load current	21 mA/point, 84 mA/Unit
	Resolution	0.1°C max.	Output section	Maximum Inrush Current	0.3 A/point max., 10 ms max.
Sensor Input	Reference accuracy	*3		Allowable load resistance	
section	Temperature coefficient  Cold junction	*3		Leakage current	0.1 mA max.
	compensation	±1.2°C *3 *4		Residual voltage	1.5 V max.
	Input disconnection detection current	Approx. 0.1 uA		Load Short-circuit Protection	Provided
	Input detection current	0.25 mA		Output range	
	Effect of conductor resistance	• Thermocouple input: $0.1^{\circ}C/\Omega$ ( $100\Omega$ or less per conductor) • Platinum resistance thermometer input: $0.06^{\circ}C/\Omega$ ( $20~\Omega$ or less per conductor)		Overall accuracy (25°C)	
	Warm-up period	30 minutes		Influence of	
	Conversion time	50 ms/Unit		temperature (0 to 55°C)	
Dimensions		12 mm (W) ×100 mm (H) ×71 mm (D)	Isolation method		Between sensor inputs and internal circuitry: Power = Transformer, Signal = Digital isolator Between inputs: Power = Transformer, Signal = Digital isolator Between control output and internal circuit Photocoupler No isolation between control outputs
Insulation	resistance	$20~M\Omega$ min. between isolated circuits (at 100 VDC)	Dielectric	strength	510 VAC between isolated circuits for 1 minute with a leakage current of 5 mA max.
I/O power	supply method	Supplied from the NX bus.	Current ca supply ter	apacity of I/O power minals	IOG: 0.1 A max. per terminal



- \*1. For the setting ranges and indication ranges of the sensors, refer to the *Input types* on page 24.
- **\*2.** + 20°C only for the following input type settings:
  - 1: JPt100
  - 3: JPt100
  - 10: T
  - 14: U
- **\*3.** For details, refer to the *Reference Accuracy and Temperature Coefficient Table* on page 25.

For thermocouple inputs, reference accuracy and cold junction compensation error are guaranteed for a set of a Temperature Control Unit and a terminal block on which a cold junction sensor is mounted.

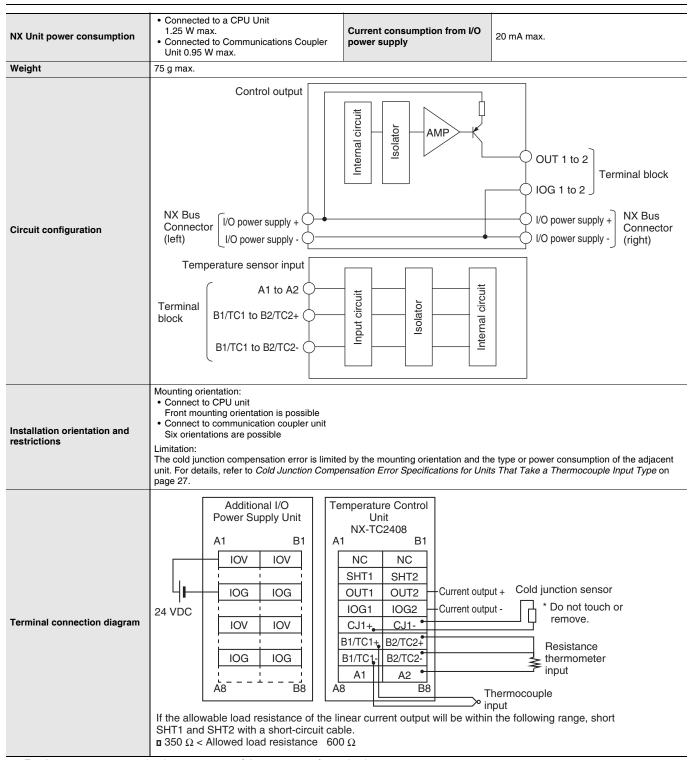
Be sure to use the terminal block and the Temperature Control Unit with the same calibration control number together.

A calibration control number is displayed both on the terminal block and the Unit.

Make sure to return the terminal block to which a cold junction sensor is mounted and the Unit together.

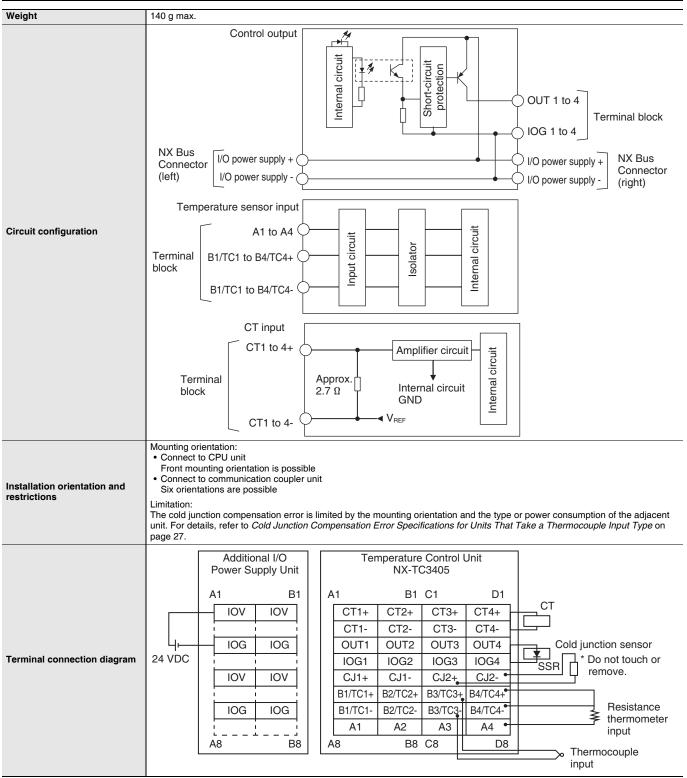
\*4. For details, refer to Cold Junction Compensation Error Specifications for Units That Take a Thermocouple Input Type on page 27.

Unit name		Temperature Control Unit (2-Channel Type)	Model		NX-TC2408
Number o	f Channels	2 channels Control type		ре	Standard control
Number of points per channel		Temperature input: 1 point per channel (2 points per unit) CT input: None Control Output: 1 point per channel (2 points per unit)	External connection terminal		Screwless clamping terminal block (16 terminals)
I/O refresh	ning method	Free-Run Refreshing			
		TS indicator and output indicators		CT current input range	
		TC2408		Input resistance	
		■ is ■1 ■2		Connectable CTs	
			СТ	Maximum heater current	
			Input	Resolution	
			section	Overall accuracy (25°C)	
Indicators				Influence of temperature (0 to 55°C)	
				Conversion time	
				Control output type and number of control outputs per channel	Linear current output, one output per channel
				Internal I/O common	
				Control Period	
				Manipulated variable	-5 to +105%
	Temperature sensor *1	Thermocouple input: K, J, T, E, L, U, N, R, S, B, C/W, PL II Platinum resistance thermometer input: Pt100(three-wire), JPt100 (three-wire)		Resolution	1/10,000
	Input conversion range	±20°C of the input range *2	-	Rated Voltage	24 VDC
	Absolute maximum rating	±130 mV		Operating Load Voltage Range	15 to 28.8 VDC
	Input impedance	20 kΩ min.	Control Output section	Maximum load current	
	Resolution	0.1°C max.		Maximum Inrush Current	
Sensor Input	Reference accuracy	*3		Allowable load resistance	350 $\Omega$ or less, or greater than 350 $\Omega$ but no more than 600 $\Omega$ *4
section	Temperature coefficient Cold junction	*3		Leakage current	
	compensation	±1.2°C *3 *5		Residual voltage	
	Input disconnection detection current	Approx. 0.1 uA		Load Short-circuit Protection	
	Input detection current	0.25 mA		Output range	0 to 20 mA, 4 to 20 mA
	Effect of conductor resistance	<ul> <li>Thermocouple input: 0.1°C/Ω (100 Ω or less per conductor)</li> <li>Platinum resistance thermometer input: 0.06°C/Ω (20 Ω or less per conductor)</li> </ul>		Overall accuracy (25°C)	±0.3% of full scale, but 1% of full scale at 0 to 4 mA of 0 to 20 mA range
	Warm-up period	30 minutes		Influence of	
	Conversion time	50 ms/Unit		temperature (0 to 55°C)	±0.3% (full scale)
Dimensions		12 mm (W) ×100 mm (H) ×71 mm (D)	Isolation method		Between sensor inputs and internal circuitry: Power = Transformer, Signal = Digital isolator Between inputs: Power = Transformer, Signal = Digital isolator Between control output and internal circuit: Photocoupler No isolation between control outputs
Insulation	resistance	$20~\text{M}\Omega$ min. between isolated circuits (at 100 VDC)	Dielectric		510 VAC between isolated circuits for 1 minute with a leakage current of 5 mA max.
I/O power	supply method	Supplied from the NX bus.	Current ca supply ter	apacity of I/O power minals	IOG: 0.1 A max. per terminal



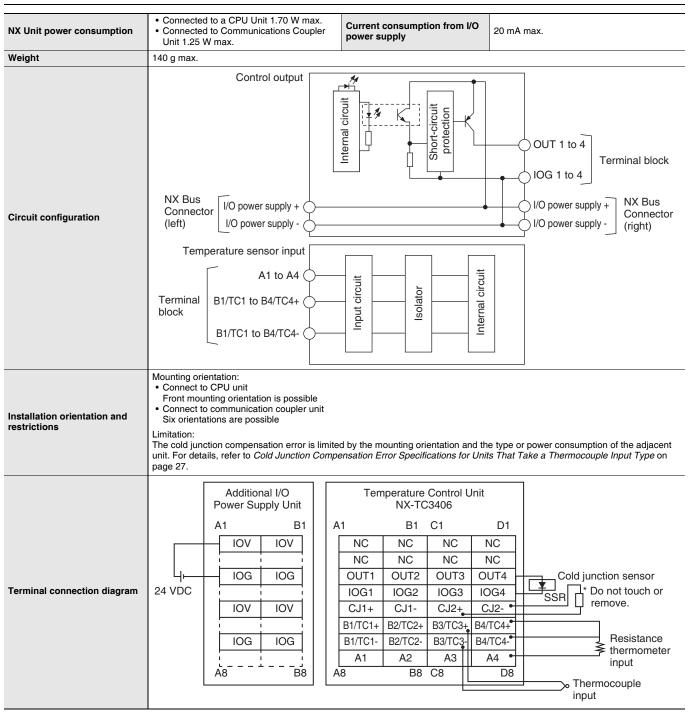
- \*1. For the setting ranges and indication ranges of the sensors, refer to the *Input types* on page 24.
- \*2. + 20°C only for the following input type settings:
  - 1: JPt100
  - 3: JPt100
  - 10: T
  - 14: U
- \*3. For details, refer to the Reference Accuracy and Temperature Coefficient Table on page 25.
  - For thermocouple inputs, reference accuracy and cold junction compensation error are guaranteed for a set of a Temperature Control Unit and a terminal block on which a cold junction sensor is mounted.
  - Be sure to use the terminal block and the Temperature Control Unit with the same calibration control number together.
  - A calibration control number is displayed both on the terminal block and the Unit.
  - Make sure to return the terminal block to which a cold junction sensor is mounted and the Unit together.
- **\*4.** To use an allowable load resistance greater than 350  $\Omega$  but not exceeding 600  $\Omega$ , SHT1 and SHT2 must be shorted with a shorting cable. For details, refer to the NX-series Temperature Control Units User's Manual (Cat. No. W523).
- \*5. For details, refer to Cold Junction Compensation Error Specifications for Units That Take a Thermocouple Input Type on page 27.

Number of			Model		NX-TC3405			
Number of Channels		4 channels	Control ty	pe	Standard control			
Number of	points per channel	Temperature input: 1 point per channel (4 points per unit) CT Input: 1 point per channel (4 points per unit) Control Output: 1 point per channel (4 points per unit)	External connection terminal		Screwless clamping terminal block (16 terminals x 2)			
I/O refresh	ing method	Free-Run Refreshing						
	<b>y</b>	TS indicator and output indicators		CT current input range	0 to 0.125 A			
		TC3405 ■TS ■1 ■2		Input resistance Connectable CTs Maximum heater		Approx. 2.7 Ω E54-CT1, E54-CT3, E54-CT1L, and E54-CT3L 50 A AC		
		■1 ■2 ■3 ■4	CT Input	Resolution	0.1 A			
			section	Overall accuracy (25°C) Influence of	±5% (full scale) ±1 digit			
Indicators				temperature (0 to 55°C)	±2% (full scale) ±1 digit			
				Conversion time	50 ms/Unit			
				Control output type and number of control outputs per channel	Voltage output for driving SSR, 1 point per channel			
				Internal I/O common Control Period	PNP 0.1, 0.2, 0.5, 1 to 99s			
				Manipulated variable	-5 to +105%			
	Temperature sensor *1	Thermocouple input: K, J, T, E, L, U, N, R, S, B, C/W, PL II Platinum resistance thermometer input: Pt100 (three-wire), JPt100 (three-wire)		Resolution				
	Input conversion range	±20°C of the input range *2		Rated Voltage	24 VDC			
	Absolute maximum rating	±130 mV		Operating Load Voltage Range	15 to 28.8 VDC			
	Input impedance	20 kΩ min.	Control Output	Maximum load current  Maximum Inrush	21 mA/point, 84 mA/Unit			
	Resolution Reference	0.1°C max.	section	Current Allowable load	0.3 A/point max., 10 ms max.			
Sensor Input	accuracy Temperature	*3		resistance				
section	coefficient Cold junction	*3		Leakage current	0.1 mA max.			
	compensation error	±1.2°C *3 *4		Residual voltage	1.5 V max.			
	Input disconnection detection current	Approx. 0.1 uA		Load Short-circuit Protection	Provided			
	Input detection current	0.25 mA		Output range				
	Effect of conductor resistance	<ul> <li>Thermocouple input: 0.1°C/Ω (100 Ω or less per conductor)</li> <li>Platinum resistance thermometer input: 0.06°C/Ω (20 Ω or less per conductor)</li> </ul>		Overall accuracy (25°C)				
	Warm-up period Conversion time	30 minutes 50 ms/Unit		Influence of temperature				
Dimensions		24 mm (W) ×100 mm (H) ×71 mm (D)	Isolation r	(0 to 55°C)	Between sensor inputs and internal circuitry: Power = Transformer, Signal = Digital isolator Between inputs: Power = Transformer, Signal = Digital isolator No isolation between internal circuits and CT inputs Between control output and internal circuit: Photocoupler No isolation between control outputs			
Insulation	resistance	$20~\text{M}\Omega$ min. between isolated circuits (at 100 VDC)	Dielectric		510 VAC between isolated circuits for 1 minute with a leakage current of 5 mA max.			
I/O power s	supply method	Supplied from the NX bus.	Current ca supply ter	apacity of I/O power minals	IOG: 0.1 A max. per terminal			
NX Unit po	wer consumption	<ul> <li>Connected to a CPU Unit 1.80 W max.</li> <li>Connected to Communications Coupler Unit 1.35 W max.</li> </ul>	Current co power sup	onsumption from I/O oply	20 mA max.			



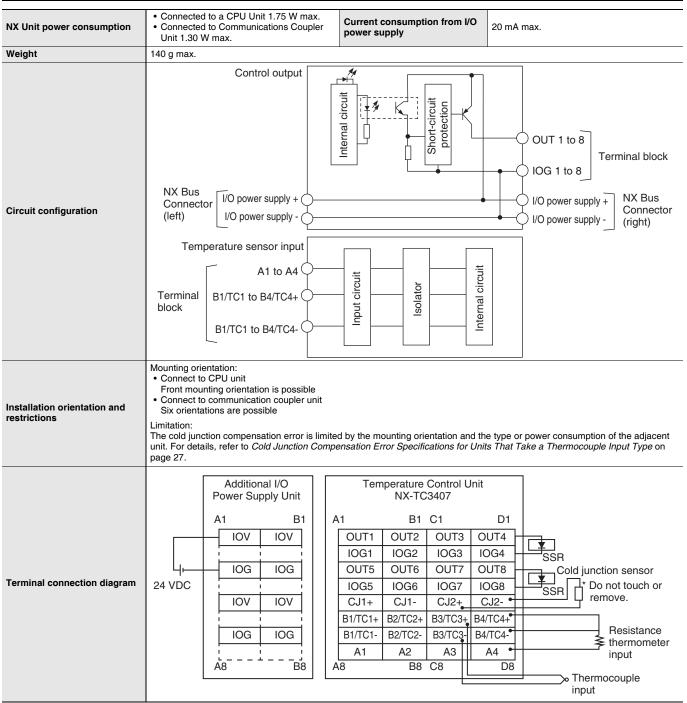
- \*1. For the setting ranges and indication ranges of the sensors, refer to the *Input types* on page 24.
- **\*2.** + 20°C only for the following input type settings:
  - 1: JPt100
  - 3: JPt100
  - 10: T
  - 14: U
- **\*3.** For details, refer to the *Reference Accuracy and Temperature Coefficient Table* on page 25.
  - For thermocouple inputs, reference accuracy and cold junction compensation error are guaranteed for a set of a Temperature Control Unit and a terminal block on which a cold junction sensor is mounted.
  - Be sure to use the terminal block and the Temperature Control Unit with the same calibration control number together.
  - A calibration control number is displayed both on the terminal block and the Unit.
  - In order to distinguish left and right terminal blocks, each terminal block has either a letter "L" (left side) or "R" (right side) appended at the end of a calibration control number.
  - Make sure to return the terminal block to which a cold junction sensor is mounted and the Unit together.
- \*4. For details, refer to Cold Junction Compensation Error Specifications for Units That Take a Thermocouple Input Type on page 27.

Unit name	•	Temperature Control Unit (4-Channel Type)	Model		NX-TC3406
Number o	f Channels	4 channels	Control ty	ре	Standard control
Number of points per channel		Temperature input: 1 point per channel (4 points per unit) CT input: None Control Output: 1 point per channel (4 points per unit)	External connection terminal		Screwless clamping terminal block (16 terminals x 2)
I/O refresh	ning method	Free-Run Refreshing			
		TS indicator and output indicators		CT current input range	
		TC3406		Input resistance	
		<b>■</b> TS		Connectable CTs	
		<b>■</b> 1 <b>■</b> 2		Maximum heater current	
		<b>□</b> 3 <b>□</b> 4	CT Input	Resolution	
			section	Overall accuracy	
				(25°C)	
Indicators	•			Influence of temperature (0 to 55°C)	
				Conversion time	
				Control output type and number of control outputs per channel	Voltage output for driving SSR, 1 point per channel
				Internal I/O common	PNP
				Control Period	0.1, 0.2, 0.5, 1 to 99s
				Manipulated	-5 to +105%
		- They was a supple in party //   T		variable	
	Temperature sensor *1	Thermocouple input: K, J, T, E, L, U, N, R, S, B, C/W, PL II Platinum resistance thermometer input: Pt100(three-wire), JPt100 (three-wire)		Resolution	
	Input conversion range	±20°C of the input range *2		Rated Voltage	24 VDC
	Absolute maximum rating	±130 mV		Operating Load Voltage Range	15 to 28.8 VDC
	Input impedance	20 kΩ min.	Control	Maximum load current	21 mA/point, 84 mA/Unit
	Resolution	0.1°C max.	Output section	Maximum Inrush Current	0.3 A/point max., 10 ms max.
Sensor Input	Reference accuracy	*3		Allowable load resistance	
section	Temperature coefficient Cold junction	*3		Leakage current	0.1 mA max.
	compensation	±1.2°C *3 *4		Residual voltage	1.5 V max.
	Input disconnection detection current	Approx. 0.1 uA		Load Short-circuit Protection	Provided
	Input detection current	0.25 mA		Output range	
	Effect of conductor resistance	Thermocouple input: 0.1°C/Ω (100 Ω or less per conductor) Platinum resistance thermometer input: 0.06°C/Ω (20 Ω or less per conductor)		Overall accuracy (25°C)	
	Warm-up period	30 minutes		Influence of	
	Conversion time	50 ms/Unit		temperature (0 to 55°C)	
Dimensions		24 mm (W) ×100 mm (H) ×71 mm (D)	Isolation method		Between sensor inputs and internal circuitry: Power = Transformer, Signal = Digital isolator Between inputs: Power = Transformer, Signal = Digital isolator Between control output and internal circuit: Photocoupler No isolation between control outputs
Insulation	resistance	20 $M\Omega$ min. between isolated circuits (at 100 VDC)	Dielectric		510 VAC between isolated circuits for 1 minute with a leakage current of 5 mA max.
I/O power	supply method	Supplied from the NX bus.	Current ca supply ter	apacity of I/O power rminals	IOG: 0.1 A max. per terminal



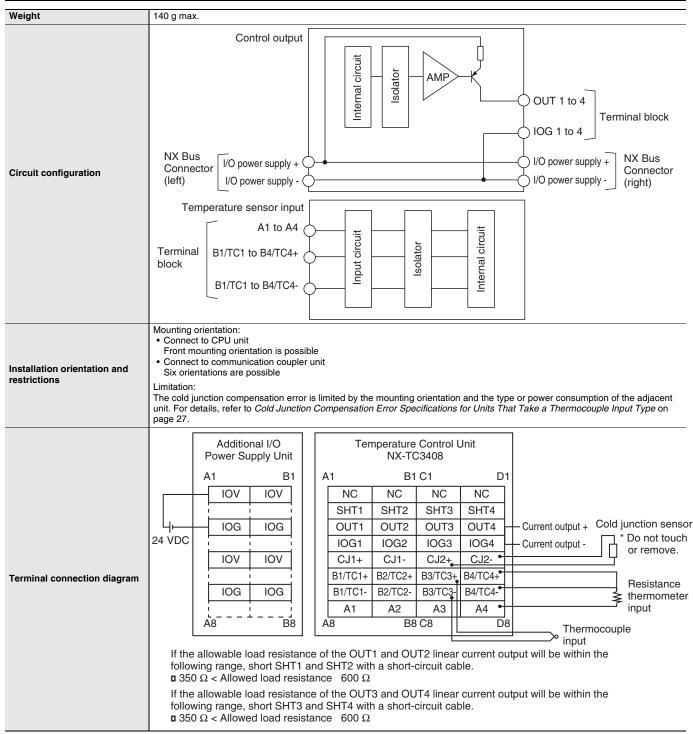
- \*1. For the setting ranges and indication ranges of the sensors, refer to the *Input types* on page 24.
- \*2. + 20°C only for the following input type settings:
  - 1: JPt100
  - 3: JPt100
  - 10: T
  - 14: U
- \*3. For details, refer to the Reference Accuracy and Temperature Coefficient Table on page 25.
  - For thermocouple inputs, reference accuracy and cold junction compensation error are guaranteed for a set of a Temperature Control Unit and a terminal block on which a cold junction sensor is mounted.
  - Be sure to use the terminal block and the Temperature Control Unit with the same calibration control number together.
  - A calibration control number is displayed both on the terminal block and the Unit.
  - In order to distinguish left and right terminal blocks, each terminal block has either a letter "L" (left side) or "R" (right side) appended at the end of a calibration control number.
  - Make sure to return the terminal block to which a cold junction sensor is mounted and the Unit together.
- \*4. For details, refer to Cold Junction Compensation Error Specifications for Units That Take a Thermocouple Input Type on page 27.

Unit name		Temperature Control Unit (4-Channel Type)	Model		NX-TC3407
Number of Channels		4 channels	control ty	ре	heating and cooling control
Number o	f points per channel	Temperature input: 1 point per channel (4 points per unit) CT input: None Control Output: 2 point per channel (8 points per unit)	External connection terminal		Screwless clamping terminal block (16 terminals x 2)
I/O refresh	ning method	Free-Run Refreshing	1		1
		TS indicator and output indicators  TC3407		CT current input range Input resistance Connectable CTs	
		■ TS ■1 ■ 2 ■ 3 ■ 4	СТ	Maximum heater current	
		■ 5 ■ 6 ■ 7 ■ 8	Input section	Resolution Overall accuracy (25°C)	
Indicators				Influence of temperature (0 to 55°C)	
				Conversion time	
				Control output type and number of control outputs per channel	Voltage output for driving SSR, 2 point per channel
				Internal I/O common	PNP
				Control Period	0.1, 0.2, 0.5, 1 to 99s
				Manipulated variable	Heating: 0 to +105%     Cooling: 0 to +105%
	Temperature sensor *1	Thermocouple input: K, J, T, E, L, U, N, R, S, B, C/W, PL II Platinum resistance thermometer input: Pt100 (three-wire), JPt100 (three-wire)		Resolution	
	Input conversion range	±20°C of input range *2		Rated Voltage	24 VDC
	Absolute maximum rating	±130 mV	-	Operating Load Voltage Range	15 to 28.8 VDC
	Input impedance	20 kΩ min.	Control	Maximum load current	21 mA/point, 168 mA/Unit
	Resolution	0.1°C max.	Output section	Maximum Inrush Current	0.3 A/point max., 10 ms max.
Sensor	Reference accuracy	*3	-	Allowable load resistance	
Input section	Temperature coefficient	*3	-	Leakage current	0.1 mA max.
	Cold junction compensation error	±1.2°C *3 *4		Residual voltage	1.5 V max.
	Input disconnection detection current	Approx. 0.1 uA	-	Load Short-circuit Protection	Provided
	Input detection current	0.25 mA		Output range	
	Effect of conductor resistance	<ul> <li>Thermocouple input: 0.1°C/Ω (100 Ω or less per conductor)</li> <li>Platinum resistance thermometer input: 0.06°C/Ω (20 Ω or less per conductor)</li> </ul>		Overall accuracy (25°C)	
	Warm-up period	30 minutes		Influence of	
	Conversion time	50 ms/Unit		temperature (0 to 55°C)	
Dimensions		24 mm (W) ×100 mm (H) ×71 mm (D)	Isolation i	method	Between sensor inputs and internal circuitry: Power = Transformer, Signal = Digital isolator Between inputs: Power = Transformer, Signal = Digital isolator Between control output and internal circuit: Photocoupler No isolation between control outputs
Insulation	resistance	20 M $\Omega$ min. between isolated circuits (at 100 VDC)	Dielectric		510 VAC between isolated circuits for 1 minute with a leakage current of 5 mA max.
I/O power	supply method	Supplied from the NX bus.	Current ca supply ter	apacity of I/O power minals	IOG: 0.1 A max. per terminal



- \*1. For the setting ranges and indication ranges of the sensors, refer to the Input types on page 24.
- \*2. + 20°C only for the following input type settings: 1: JPt100
  - 3: JPt100
  - 10: T
  - 10: I 14: U
- **\*3.** For details, refer to the *Reference Accuracy and Temperature Coefficient Table* on page 25.
  - For thermocouple inputs, reference accuracy and cold junction compensation error are guaranteed for a set of a Temperature Control Unit and a terminal block on which a cold junction sensor is mounted.
  - Be sure to use the terminal block and the Temperature Control Unit with the same calibration control number together.
  - A calibration control number is displayed both on the terminal block and the Unit.
  - In order to distinguish left and right terminal blocks, each terminal block has either a letter "L" (left side) or "R" (right side) appended at the end of a calibration control number.
  - Make sure to return the terminal block to which a cold junction sensor is mounted and the Unit together.
- \*4. For details, refer to Cold Junction Compensation Error Specifications for Units That Take a Thermocouple Input Type on page 27.

Unit name		Temperature Control Unit (4-Channel Type)	Model		NX-TC3408
Number o	of Channels	4 channels	Control ty	/pe	Standard control
Number o	of points per channel	Temperature input: 1 point per channel (4 points per unit) CT input: None Control Output: 1 point per channel (4 points per unit)	External connection terminal		Screwless clamping terminal block (16 terminals x 2)
I/O refres	hing method	Free-Run Refreshing	•		
		TS indicator and output indicators  TC3408		CT current input range Input resistance Connectable CTs	 
		■TS ■1 ■2 ■3 ■4	CT Input	Maximum heater current Resolution	
			section	Overall accuracy (25°C)	
Indicators	5			Influence of temperature (0 to 55°C)	
				Conversion time	
				Control output type and number of control outputs per channel	Linear current output, one output per channel
				Internal I/O common	
				Control Period	
				Manipulated variable	-5 to +105%
	Temperature sensor *1	Thermocouple input: K, J, T, E, L, U, N, R, S, B, C/W, PL II Platinum resistance thermometer input: Pt100 (three-wire), JPt100 (three-wire)		Resolution	1/10,000
	Input conversion range	±20°C of the input range *2		Rated Voltage	24 VDC
	Absolute maximum rating	±130 mV		Operating Load Voltage Range	15 to 28.8 VDC
	Input impedance	20 k $\Omega$ min.	Control	Maximum load current	
	Resolution	0.1°C max.	Output section	Maximum Inrush Current	
Sensor Input	Reference accuracy	*3		Allowable load resistance	350 $\Omega$ or less, or greater than 350 $\Omega$ but no more than 600 $\Omega$ *4
section	Temperature coefficient	*3		Leakage current	
	Cold junction compensation error	±1.2°C *3 *5		Residual voltage	
	Input disconnection detection current	Approx. 0.1 uA	-	Load Short-circuit Protection	
	Input detection current	0.25 mA		Output range	0 to 20 mA, 4 to 20 mA
	Effect of conductor resistance	<ul> <li>Thermocouple input: 0.1°C/Ω (100 Ω or less per conductor)</li> <li>Platinum resistance thermometer input: 0.06°C/Ω (20 Ω or less per conductor)</li> </ul>		Overall accuracy (25°C)	±0.3% of full scale, but 1% of full scale at 0 to 4 mA of 0 to 20 mA range
	Warm-up period Conversion time	30 minutes 50 ms/Unit	-	Influence of temperature (0 to 55°C)	±0.3% (full scale)
Dimensions		24 mm (W) ×100 mm (H) ×71 mm (D)	Isolation method		Between sensor inputs and internal circuitry: Power = Transformer, Signal = Digital isolator Between inputs: Power = Transformer, Signal = Digital isolator Between control output and internal circuit: Photocoupler No isolation between control outputs
Insulation	resistance	20 M $\Omega$ min. between isolated circuits (at 100 VDC)	Dielectric	strength	510 VAC between isolated circuits for 1 minute with a leakage current of 5 mA max.
I/O power	supply method	Supplied from the NX bus.	Current c supply te	apacity of I/O power rminals	IOG: 0.1 A max. per terminal
NX Unit p	ower consumption	Connected to a CPU Unit     1.65 W max.     Connected to Communications Coupler     Unit 1.25 W max.	Current c power su	onsumption from I/O pply	30 mA max.



- \*1. For the setting ranges and indication ranges of the sensors, refer to the Input types on page 24.
- \*2. + 20°C only for the following input type settings:
  - 1: JPt100
  - 3: JPt100
  - 10: T
  - 14: U
- \*3. For details, refer to the Reference Accuracy and Temperature Coefficient Table on page 25.
  - For thermocouple inputs, reference accuracy and cold junction compensation error are guaranteed for a set of a Temperature Control Unit and a terminal block on which a cold junction sensor is mounted.
  - Be sure to use the terminal block and the Temperature Control Unit with the same calibration control number together.
  - A calibration control number is displayed both on the terminal block and the Unit.
  - In order to distinguish left and right terminal blocks, each terminal block has either a letter "L" (left side) or "R" (right side) appended at the end of a calibration control number.
  - Make sure to return the terminal block to which a cold junction sensor is mounted and the Unit together.
- **\*4.** To use an allowable load resistance greater than 350  $\Omega$  but not exceeding 600  $\Omega$ , either SHT1 and SHT2, or SHT3 and SHT4 must be shorted with a shorting cable.
  - For details, refer to the NX-series Temperature Control Units User's Manual (Cat. No. W523).
- \*5. For details, refer to Cold Junction Compensation Error Specifications for Units That Take a Thermocouple Input Type on page 27.

### Input types

The settings are shown in the following table.

Setting name*1	Display of support software	Description	Default	Setting range	Unit	Change application timing
Ch□ input type	Ch□ Input Type Sets the input type of sensors connected to temperature input.		5: K -200 to 1300°C	*2	No	After unit restart

**<sup>\*1.</sup>** □ represents the channel number. **\*2.** The setting range is as follows:

Set values		Input types	Input indication range	Remarks
Set values	Sensor	Input setting range	setting range	
0	Pt100	-200 to 850°C/-300 to 1500°F	-220 to 870°C/-340 to 1540°F	
1	Pt100	-199.9 to 500.0°C/-199.9 to 900.0°F	-219.9 to 520.0°C/-239.9 to 940.0°F	
2	Pt100	-0.0 to 100.0°C/0.0 to 210.0°F	-20.0 to 120.0°C/-40.0 to 250.0°F	Resistance thermometer
3	JPt100	-199.9 to 500.0°C/-199.9 to 900.0°F	-219.9 to 520.0°C/-239.9 to 940.0°F	
4	JPt100	-0.0 to 100.0°C/0.0 to 210.0°F	-20.0 to 120.0°C/-40.0 to 250.0°F	
5	K	-200 to 1300°C/-300 to 2300°F	-220 to 1320°C/-340 to 2340°F	
6	K	-20.0 to 500.0°C/0.0 to 900.0°F	-40.0 to 520.0°C/-40.0 to 940.0°F	
7	J	-100 to 850°C/-100.0 to 1500°F	-120 to 870°C/-140 to 1540°F	
8	J	-20.0 to 400.0°C/0.0 to 750.0°F	-40.0 to 420.0°C/-40.0 to 790.0°F	
9	Т	-200 to 400°C/-300 to 700°F	-220 to 420°C/-340 to 740°F	
10	Т	-199.9 to 400.0°C/-199.9 to 700.0°F	-219.9 to 420.0°C/-239.9 to 740°F	
11	Е	-200 to 600°C/-300 to 1100°F	-220 to 620°C/-340 to 1140°F	
12	L	-100 to 850°C/-100 to 1500°F	-120 to 870°C/-140 to 1540°F	- Thermocouple
13	U	-200 to 400°C/-300 to 700°F	-220 to 420°C/-340 to 740°F	Thermocouple
14	U	-199.9 to 400.0°C/-199.9 to 700.0°F	-219.9 to 420.0°C/-239.9 to 740°F	
15	N	-200 to 1300°C/-300 to 2300°F	-220 to 1320°C/-340 to 2340°F	
16	R	0 to 1700°C/0 to 3000°F	-20 to 1720°C/-40 to 3040°F	
17	S	0 to 1700°C/0 to 3000°F	-20 to 1720°C/-40 to 3040°F	
18	В	0 to 1800°C/0 to 3200°F	-20 to 1820°C/-40 to 3240°F	
19	C/W	0 to 2300°C/0 to 3200°F	-20 to 2320°C/-40 to 3240°F	
20	PLII	0 to 1300°C/0 to 2300°F	-20 to 1320°C/-40 to 2340°F	

#### **Reference Accuracy and Temperature Coefficient Table**

Reference accuracies and temperature coefficients are shown below by input type and measurement temperature.

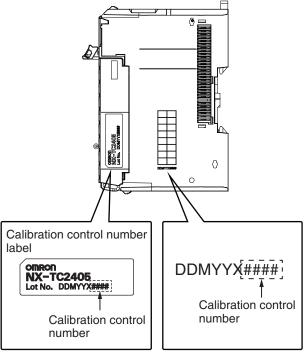
To convert the temperature unit from Celsius to Fahrenheit, use the following equation.

Fahrenheit temperature (°F) = Celsius temperature (°C) x 1.8 + 32

	Input type		Measurement D. (a) 10		Temperature coefficient °C/°C *3	
Set values	Sensor	Temperature range (°C) *1	temperature (°C)	Reference accuracy °C (%) *2	(ppm/°C *4)	
			-200 to 300	±1.0 (±0.1%)	±0.1 (±100 ppm/°C)	
0	Pt100	-200 to 850	300 to 700	±2.0 (±0.2%)	±0.2 (±200 ppm/°C)	
			700 to 850	±2.5 (±0.25%)	±0.25 (±250 ppm/°C)	
1	Pt100	-199.9 to 500.0	-199.9 to 300.0	±0.8 (±0.12%)	±0.1 (±150 ppm/°C)	
1	Piloo	-199.9 to 500.0	300.0 to 500.0	±0.8 (±0.12%)	±0.2 (±300 ppm/°C)	
2	Pt100	0.0 to 100.0	0.0 to 100.0	±0.8 (±0.8%)	±0.1 (±1000 ppm/°C)	
3	JPt100	-199.9 to 500.0	-199.9 to 300.0	±0.8 (±0.12%)	±0.1 (±150 ppm/°C)	
3	JF1100	-199.9 to 500.0	300.0 to 500.0	±0.8 (±0.12%)	±0.2 (±300 ppm/°C)	
4	JPt100	0.0 to 100.0	0.0 to 100.0	±0.8 (±0.8%)	±0.1 (±1000 ppm/°C)	
			-200 to -100		±0.15 (±100 ppm/°C)	
5	K	-200 to 1300	-100 to 400	±1.5 (±0.1%)	±0.30 (±200 ppm/°C)	
			400 to 1300		±0.38 (±250 ppm/°C)	
0	14	00.0 +- 500.0	-20.0 to 400.0	.1.0 (.0.00/)	±0.30 (±600 ppm/°C)	
6	K	-20.0 to 500.0	400.0 to 500.0	±1.0 (±0.2%)	±0.38 (±760 ppm/°C)	
_		100 1 050	-100 to 400	±1.4 (±0.15%)	±0.14 (±150 ppm/°C)	
7	J	-100 to 850	400 to 850	±1.2 (±0.13%)	±0.28 (±300 ppm/°C)	
8	J	-20.0 to 400.0	-20.0 to 400.0	±1.0 (±0.24%)	±0.14 (±350 ppm/°C)	
_	_		-200 to -100	4.0.4.0.000	±0.30 (±500 ppm/°C)	
9	Т	-200 to 400	-100 to 400	±1.2 (±0.2%)	±0.12 (±200 ppm/°C)	
	_		-199.9 to -100.0		±0.30 (±500 ppm/°C)	
10	Т	-199.9 to 400.0	-100.0 to 400.0	±1.2 (±0.2%)	±0.12 (±200 ppm/°C)	
	_		-200 to 400	±1.2 (±0.15%)	±0.12 (±150 ppm/°C)	
11	E	-200 to 600	400 to 600	±2.0 (±0.25%)	±0.24 (±300 ppm/°C)	
			-100 to 300	±1.1 (±0.12%)	±0.11 (±120 ppm/°C)	
12	L	-100 to 850	300 to 700	221220	±0.22 (±240 ppm/°C)	
			700 to 850	±2.2 (±0.24%)	±0.28 (±300 ppm/°C)	
13	U	-200 to 400	-200 to 400	±1.2 (±0.2%)	±0.12 (±200 ppm/°C)	
14	U	-199.9 to 400.0	-199.9 to 400.0	±1.2 (±0.2%)	±0.12 (±200 ppm/°C)	
			-200 to 400			
15	N	-200 to 1300	400 to 1000	±1.5 (±0.1%)	±0.30 (±200 ppm/°C)	
			1000 to 1300		±0.38 (±250 ppm/°C)	
			0 to 500	±1.75 (±0.11%)		
16	R	0 to 1700	500 to 1200		±0.44 (±260 ppm/°C)	
			1200 to 1700	±2.5 (±0.15%)		
17	S	0 to 1700	0 to 1700	±2.5 (±0.15%)	±0.44 (±260 ppm/°C)	
			0 to 400	Reference accuracy cannot be guaranteed	Reference accuracy cannot be guaranteed	
18	В	0 to 1800	400 to 1200	±3.6 (±0.2%)	±0.45 (±250 ppm/°C)	
			1200 to 1800	±5.0 (±0.28%)	±0.54 (±300 ppm/°C)	
			0 to 300	±1.15 (±0.05%)		
			300 to 800	±2.3 (±0.1%)	±0.46 (±200 ppm/°C)	
19	C/W	0 to 2300	800 to 1500			
			1500 to 2300	±3.0 (±0.13%)	±0.691 (±300 ppm/°C)	
			0 to 400	±1.3 (±0.1%)	±0.23 (±200 ppm/°C)	
20	PL II	0 to 1300	400 to 800		±0.39 (±300 ppm/°C	
		0.001000	800 to 1300	±2.0 (±0.15%)	±0.65 (±500 ppm/°C)	
	1			1	11 - 7	

<sup>\*1.</sup> The decimal point position of the various input types is "no decimal point" or "decimal point 1 digit". When calculating measured value error, round up calculation results in accordance with the decimal point position of the temperature range.

\*2. The overall accuracy of the Temperature Control Unit is guaranteed for a set consisting of a cold junction sensor that is mounted on the terminal block and a Temperature Control Unit. Be sure to use the terminal block and Temperature Control Unit with the same calibration control number together. For the 24mm width model, also be sure the left and right terminal blocks are correctly attached.



\*3. An error for a measured value when the ambient temperature changes by 1°C.

The following formula is used to calculate the error of the measured value for thermocouple inputs..

Overall accuracy = Reference accuracy + Temperature characteristic x Change in the ambient temperature + Cold junction compensation error For resistance thermometer inputs, there is no cold junction compensation error. (Calculation example)

Conditions

Item	Description
Ambient temperature	30°C
Measured value	100°C
Thermocouple	K: -200 to 1300°C

• The characteristic values are formulated from the datasheet or reference accuracy and temperature coefficient table under the above conditions

Item	Description
Reference accuracy	-100 to 400°C: ±1.5°C
Temperature coefficient	-100 to 400°C: ±0.30°C/°C
Change in the ambient temperature	25°C -> 30°C 5 deg
Cold junction compensation error	±1.2°C

#### Therefore

Overall accuracy = Reference accuracy + Temperature characteristic x Change in the ambient temperature + Cold junction compensation error

$$= \pm 1.5$$
°C +( $\pm 0.30$ °C/°C) x 5 deg +  $\pm 1.2$ °C

$$= \pm 4.2$$
°C

-200 to  $1300^{\circ}\text{C}$  without decimal point. the calculation result is round up after the decimal point.

Then the overall accuracy is ±5°C.

**\*4.** The ppm value is for the full scale of the temperature range.

#### Cold Junction Compensation Error Specifications for Units That Take a Thermocouple Input Type

This section describes the cold junction compensation errors for thermocouple inputs, which differ by installation orientation of this Unit, type of adjacent Units, and current consumed by the adjacent Units.

#### When the Adjacent Units are Temperature Control Units

This section describes the cold junction compensation errors when the adjacent Units are Temperature Control Units. The error differs by installation orientation.

#### (a) For upright installation

The cold junction compensation error is ±1.2°C.

However, there are exceptions depending on the input type and temperature. Those conditions and the cold junction compensation error are as in the table below.

Input type and temperature range	Cold junction compensation error	
T below -90°C		
J, E, K and N below -100°C	±3.0°C	
U, L and PLII	±3.0°C	
R and S below 200°C		
B below 400°C	Not guaranteed	
C/W	±3.0°C	

#### (b) For other than upright installation

The cold junction compensation error is ±4.0°C.

However, there are exceptions depending on the input type and temperature. Those conditions and the cold junction compensation error are as in the table below.

Input type and temperature range	Cold junction compensation error
T below -90°C	
J, E, K and N below -100°C	±7.0°C
U, L and PLII	±7.0 C
R and S below 200°C	
B below 400°C	Not guaranteed
C/W	±9.0°C

#### When the Adjacent Units are not Temperature Control Units

This section describes the cold junction compensation errors when the adjacent Units are not Temperature Control Units. The error differs by the installation orientation and power consumption by the adjacent Units.

#### (a) For upright installation, when the power consumption is 1.5 W or less for both the left and right adjacent Units

The cold junction compensation error is  $\pm 1.2$  °C.

However, there are exceptions depending on the input type and temperature. Those conditions and the cold junction compensation error are as in the table below.

Input type and temperature range	Cold junction compensation error
T below -90°C	
J, E, K and N below -100°C	+3.0°C
U, L and PLII	±3.0 C
R and S below 200°C	
B below 400°C	Not guaranteed
C/W	±3.0°C

#### (b) When the power consumption of either the left or the right adjacent Unit is more than 1.5 W but less than 3.9 W.

Or for any installation other than upright, when the power consumption of both the left and right adjacent Units is less than 3.9 W The cold junction compensation error is  $\pm 4.0$  °C.

However, there are exceptions depending on the input type and temperature. Those conditions and the cold junction compensation error are as in the table below.

Input type and temperature range	Cold junction compensation error
T below -90°C	
J, E, K and N below -100°C	+7.0°C
U, L and PLII	T 1.0 C
R and S below 200°C	
B below 400°C	Not guaranteed
C/W	±9.0°C

#### (c) When the power consumption exceeds 3.9 W for either the left or right adjacent Unit

Do not use the above condition (c) because the cold junction compensation error is not guaranteed in this condition.

#### (d) The power consumption of adjacent Units

The power consumption of adjacent Units is the total of the following values.

• The power consumption of the NX Unit power supply and I/O power supply for the NX Units adjacent to the Temperature Input Unit. If the adjacent Unit is an Input Unit, it is the total power consumption according to the input current.

#### **Version Information**

### Connected to a CPU Unit

Refer to the user's manual for the CPU Unit for details on the CPU Units to which NX Units can be connected.

NX	Unit	Corresponding version *1		
Model	Unit Version	CPU Unit	Sysmac Studio	
NX-TC2405				
NX-TC2406				
NX-TC2407	- Ver.1.0	Ver. 1.13	Ver.1.21	
NX-TC2408				
NX-TC3405				
NX-TC3406				
NX-TC3407				
NX-TC3408				

<sup>\*1.</sup> Some Units do not have all of the versions given in the above table. If a Unit does not have the specified version, support is provided by the oldest available version after the specified version. Refer to the user's manuals for the specific Units for the relation between models and versions.

### **Connected to a Communications EtherCAT Coupler Unit**

NX U	Jnit	Corresponding version *1				
Model	Unit Version	EtherCAT Coupler Unit	CPU Unit or Industrial PC	Sysmac Studio		
NX-TC2405						
NX-TC2406						
NX-TC2407						
NX-TC2408	V 4.0	Ver. 1.0 <b>*</b> 2	V 4.05	V 404		
NX-TC3405	Ver.1.0	Ver. 1.0 ★2	Ver. 1.05	Ver.1.21		
NX-TC3406						
NX-TC3407						
NX-TC3408						

<sup>\*1.</sup> Some Units do not have all of the versions given in the above table. If a Unit does not have the specified version, support is provided by the oldest available version after the specified version. Refer to the user's manuals for the specific Units for the relation between models and versions.

### Connected to a Communications EtherNet/IP Coupler Unit

NX Unit Corresponding version <b>≭</b> 1			ng version <b>≭</b> 1				
		Application with an NJ/NX/NY-series Controller *2			Application with an CS/CJ/CP-series PLC *3		
Model	Unit Version	EtherNet/IP Coupler Unit	CPU Unit or Industrial PC	Sysmac Studio	EtherNet/IP Coupler Unit	Sysmac Studio	NX-IO Configurator
NX-TC2405							
NX-TC2406		Ver.1.2 Ver.1.1	Ver.1.14	Ver.1.21	Ver. 1.2	Ver.1.21	Ver. 1.02
NX-TC2407							
NX-TC2408	Ver.1.0						
NX-TC3405	Ver. 1.0						
NX-TC3406							
NX-TC3407							
NX-TC3408							

<sup>\*1.</sup> Some Units do not have all of the versions given in the above table. If a Unit does not have the specified version, support is provided by the oldest available version after the specified version. Refer to the user's manuals for the specific Units for the relation between models and versions.

<sup>\*2.</sup> To connect to a master of a different manufacturer, use a unit version 1.5 or later EtherCAT coupler unit.

<sup>\*2.</sup> Refer to the user's manual of the EtherNet/IP Coupler Unit for the unit versions of EtherNet/IP Units corresponding to EtherNet/IP Coupler Units.

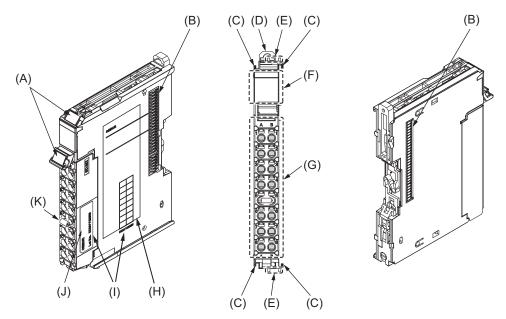
<sup>\*3.</sup> Refer to the user's manual of the EtherNet/IP Coupler Unit for the unit versions of CPU Units and EtherNet/IP Units corresponding to EtherNet/IP Coupler Units.

### **External Interface**

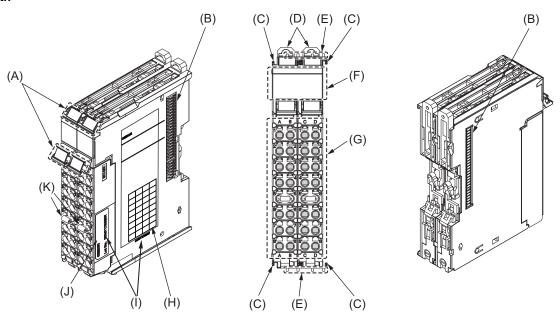
### **Temperature Control Unit**

NX-TC2405/2406/2407/2408 (2 Ch Type)

12mm Width

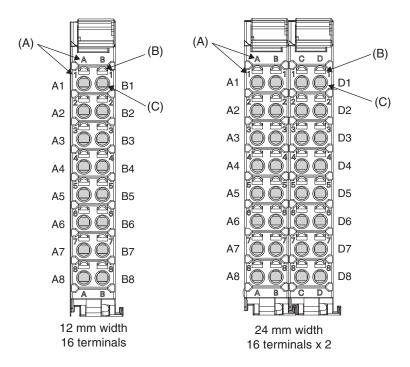


NX-TC3405/3406/3407/3408 (4 Ch Type) 24mm Width



Letter	Item	Specification
(A)	Marker attachment locations	The locations where markers are attached. The markers made by OMRON are installed for the factory setting. Commercially available markers can also be installed.
(B)	NX bus connector	This connector is used to connect each Unit.
(C)	Unit hookup guides	These guides are used to connect two Units.
(D)	DIN Track mounting hooks	These hooks are used to mount the NX Unit to a DIN Track.
(E)	Protrusions for removing the Unit	The protrusions to hold when removing the Unit.
(F)	Indicators	The indicators show the current operating status of the Unit.
(G)	Terminal block	The terminal block is used to connected external devices. The number of terminals depends on the type of Unit.
(H)	Unit specifications	The specifications of the Unit are given.
(1)	Calibration control number	The calibration control number is used to guarantee overall accuracy.  The overall accuracy is guaranteed by using the terminal block and the Unit as a set that have the same calibration control number.
(J)	Calibration control number label	The label attached on the terminal block with a calibration control number written on it. With 24 mm wide models, the labels are attached on both left and right terminal blocks. "L" or "R" is appended at the end of the calibration control number to identify left or right.
(K)	Cold junction sensor	This sensor is used to perform the cold junction compensation.  The sensors are mounted on both left and right terminal blocks for models with 24 mm width.

#### **Terminal Blocks**



Letter	Item	Specification
(A)	Terminal number indications	Terminal numbers for which A to D indicate the column, and 1 to 8 indicate the line are displayed. The terminal number is a combination of column and line, i.e. A1 to A8 and B1 to B8. For models of 24 mm width, A1 to A8 and B1 to B8 are terminal number of the left terminal block, C1 to C8 and D1 to D8 are terminal numbers of the right terminal block. The terminal number indications are the same regardless of the number of terminals on the terminal block.
(B)	Release holes	Insert a flat-blade screwdriver into these holes to connect and remove the wires.
(C)	Terminal holes	The wires are inserted into these holes.

### **Applicable Wires**

#### **Using Ferrules**

If you use ferrules, attach the twisted wires to them.

Observe the application instructions for your ferrules for the wire stripping length when attaching ferrules.

Always use plated one-pin ferrules. Do not use unplated ferrules or two-pin ferrules.

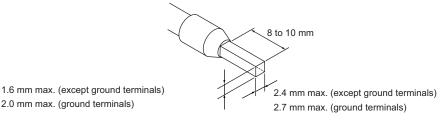
The applicable ferrules, wires, and crimping tool are given in the following table.

Terminal type	Manufacturer	Ferrule model	Applicable wire (mm² (AWG))	Crimping tool	
		AI0,34-8	0.34 (#22)		
		AI0,5-8	0.5 (#20)		
		AI0,5-10	0.5 (#20)		
		AI0,75-8	0.75 (#18)		
Terminals other than ground terminals	Phoenix Contact	AI0,75-10	0.75 (#16)	Phoenix Contact (The figure in parentheses is the applicable wire	
ground terminals	Prideriix Contact	Al1,0-8	1.0 (#18)	size.)   CRIMPFOX 6 (0.25 to 6 mm², AWG24 to 10)	
		Al1,0-10	1.0 (#16)		
		Al1,5-8	1 F (#1C)		
		Al1,5-10	1.5 (#16)		
Ground terminals		Al2,5-10	2.0 *		
		H0.14/12	0.14 (#26)		
		H0.25/12	0.25 (#24)		
		H0.34/12	0.34 (#22)		
		H0.5/14	0.5 (#20)		
Taranta da alta anta anta a		H0.5/16	0.5 (#20)	Marilla Hay (The fig. as is a south as a similar to the simil	
Terminals other than ground terminals	Weidmuller	H0.75/14	0.75 (#18)	Weidmuller (The figure in parentheses is the applicable wire size.) PZ6 Roto (0.14 to 6 mm², AWG 26 to 10)	
ground terminals		H0.75/16	0.75 (#16)	7 25 110to (0.14 to 0 11111 , 7474 25 to 10)	
		H1.0/14	1.0 (#10)		
		H1.0/16	1.0 (#18)		
		H1.5/14	4.5 (#40)		
		H1.5/16	1.5 (#16)		

<sup>\*</sup>Some AWG 14 wires exceed 2.0 mm<sup>2</sup> and cannot be used in the screwless clamping terminal block.

When you use any ferrules other than those in the above table, crimp them to the twisted wires so that the following processed dimensions are achieved.

Finished Dimensions of Ferrules

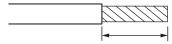


#### **Using Twisted Wires/Solid Wires**

If you use the twisted wires or the solid wires, use the following table to determine the correct wire specifications.

Torn	Wire type						
Terminals		Twisted wires		Solid wire		Wire size	Conductor length (stripping length)
Classification	Current capacity	Plated	Unplated	Plated	Unplated		(ourlebing longin)
	2 A or less	Possible	Possible	Possible	Possible	0.08 to 1.5 mm <sup>2</sup> AWG28 to 16	8 to 10 mm
All terminals except ground terminals	Greater than 2 A and 4 A or less		Not	Possible *1	Not		
	Greater than 4 A	Possible *1	Possible	Not Possible	Possible		
Ground terminals		Possible	Possible	Possible *2	Possible *2	2.0 mm <sup>2</sup>	9 to 10 mm

<sup>\*1.</sup> Secure wires to the screwless clamping terminal block. Refer to the Securing Wires in the USER'S MANUAL for how to secure wires. \*2. With the NX-TB□□□1 Terminal Block, use twisted wires to connect the ground terminal. Do not use a solid wire.



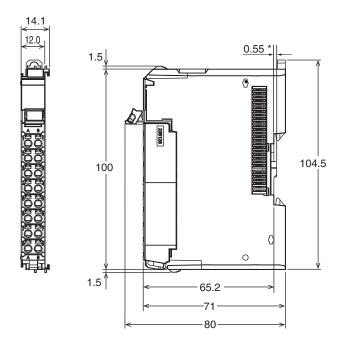
Conductor length (stripping length)

Note: <Additional Information> If more than 2 A will flow on the wires, use plated wires or use ferrules.

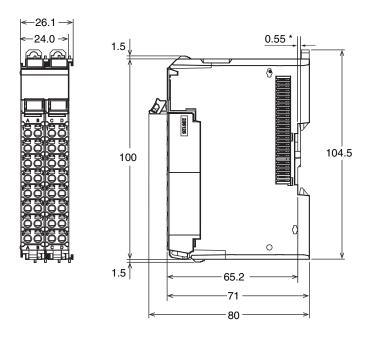
**Dimensions** (Unit/mm)

### **Temperature Control Unit**

NX-TC□□□ 12 mm Width



#### 24 mm Width



# **Related Manual**

Cat. No.	Model number	Manual name	Application	Description
H228		NX-series User's Manual for Temperature Control Units	Learning how to use NX-series Temperature Control Units	The hardware, setup methods, and functions of the NX-series Temperature Control Units are described.

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