Round Water-resistant Connectors (M12 Threads)
XS2

Water- and Environment-resistive FA Connectors Save Wiring and Maintenance Effort

- Compact FA connectors meet IP67 requirements and ensure a 94V-0 fire retardant rating.
- A wide array of connectors makes a wiring system more modular, simplifies maintenance, and reduces downtime.
- Connectors with Cables and Connector Assemblies are available.
- Three types of Connector Assembly: Crimping, soldering, and screw-on.
- Connectors with Cables are UL certified.
- Based on IEC61076-2-101 (IEC60947-5-2) and NECA 4202.

⚠ Refer to *Safety Precautions* on page 34.

Model Number Legend

Connectors with Cables Model Number Legend

Connector	Cable specifications	XS2: M12 Screw Connection			XS5: One-touch Smartclick Connection * (compatible with M12 connectors)	
		Cable length (m)	Model	Reference page	Cable length (m)	Model
Connectors on both cable ends	Fire-retardant, PVC robot cable	0.5	XS2W-D421-B81-F	5	0.5	XS5W-D421-B81-F
		1	XS2W-D421-C81-F		1	XS5W-D421-C81-F
		2	XS2W-D421-D81-F		2	XS5W-D421-D81-F
		3	XS2W-D421-E81-F		3	XS5W-D421-E81-F
		4	XS2W-D421-F81-F		4	XS5W-D421-F81-F
		5	XS2W-D421-G81-F		5	XS5W-D421-G81-F
		10	XS2W-D421-J81-F		10	XS5W-D421-J81-F
		15	XS2W-D421-K81-F		15	XS5W-D421-K81-F
		20	XS2W-D421-L81-F		20	XS5W-D421-L81-F
	Spatter-resistant cable	2	XS2W-D421-D81-SA		2	XS5W-D421-D81-SA
		5	XS2W-D421-G81-SA		5	XS5W-D421-G81-SA
Connector on one cable end (Socket)	Fire-retardant, PVC robot cable	1	XS2F-D421-C80-F	7	1	XS5F-D421-C80-F
		2	XS2F-D421-D80-F		2	XS5F-D421-D80-F
		3	XS2F-D421-E80-F		3	XS5F-D421-E80-F
		5	XS2F-D421-G80-F		5	XS5F-D421-G80-F
		10	XS2F-D421-J80-F		10	XS5F-D421-J80-F
		15	XS2F-D421-K80-F		15	XS5F-D421-K80-F
		20	XS2F-D421-L80-F		20	XS5F-D421-L80-F
	Spatter-resistant cable	2	XS2F-D421-D80-SA		2	XS5F-D421-D80-SA
		5	XS2F-D421-G80-SA		5	XS5F-D421-G80-SA
Connector on one cable end (Plug)	Fire-retardant, PVC robot cable	0.3	XS2H-D421-A80-F	14	0.3	XS5H-D421-A80-F
		0.5	XS2H-D421-B80-F		0.5	XS5H-D421-B80-F
		1	XS2H-D421-C80-F		1	XS5H-D421-C80-F
		2	XS2H-D421-D80-F		2	XS5H-D421-D80-F
		3	—		3	XS5H-D421-E80-F
		5	XS2H-D421-G80-F		5	XS5H-D421-G80-F
	Spatter-resistant cable	0.3	XS2H-D421-A80-SA		0.3	XS5H-D421-A80-SA
		1	XS2H-D421-C80-SA		1	XS5H-D421-C80-SA

*For details, refer to the data sheet of the XS5 Round Water-resistant Connectors (M12 Smartclick).
Note 1. Only DC, straight, 4-core types, and common cable specifications are shown above. Refer to the relevant pages for other products.
2. Other than the M12 sizes introduced above, M8-sized (XS3) products are also available.
For details, refer to the data sheet of the XS3 Round Water-resistant Connectors (M8/S8).

XS2: M12 Screw Connection

Socket side   **Plug side**

XS5: One-touch Smartclick Connection*
(compatible with M12 screws)
Note: Screw connections will be made if connecting with a screw type.

Socket side   **Plug side**

Turn approx. 1/8 of a turn to connect [Connections can be checked using markings]

*For details, refer to the data sheet of the XS5 Round Water-resistant Connectors (M12 Smartclick).

OMRON

1

Ratings and Specifications

Rated current	4 A
Rated voltage	250 VAC/VDC
Contact resistance (Connector)	40 mΩ max. (20 m V max. and 100 mA max.)
Insulation resistance	1,000 MΩ min. (at 500 VDC)
Dielectric strength (Connector)	1,500 VAC for 1 min (leakage current: 1 mA max.)
Degree of protection	IP67 (IEC60529)
Insertion tolerance	200 times
Cable holding strength	Cable diameter: 6 mm 98 N/15 s 4 to 5 mm 49 N/15 s 3 mm 29 N/15 s
Ambient operating temperature range	−25 to 70°C *
Ambient humidity range	20% to 85%

*Use the PVC robot cable within a temperature range between 0°C and 70°C to prevent the wires inside the cable from being broken when bending it.

Materials and Finish

Item Model	XS2F/H/W	XS2F-LED	XS2M/R/P	XS2C/G
Contacts	Copper alloy/Gold plating		Brass	
Thread bracket	Copper alloy/Nickel plated *			
Pin block	PBT resin		PA resin	PBT resin
O-ring	Rubber			
Cover	PBT resin	TPU resin	—	PBT resin
Cable **Fire-retardant, PVC robot cable**	UL AWM2464 CL3, 6 mm dia. AWG20 Sheath color: light gray	—	—	—
Non-polar DC Connectors with Standard PVC cable	6 mm dia. AWG20 Sheath color: light gray	—	—	—
E2E models with conventional connector pin with Fire-retardant, PVC robot cable	UL AWM2464 CL3, 6 mm dia. AWG20 Sheath color: light gray	—	—	—
Standard PVC cable up to 105°C	6 mm dia. AWG20 Sheath color: light gray	—	—	—
Spatter-resistant cable	6.6 mm dia. AWG20 Sheath color: blue	—	—	—
Standard PVC cable (XS2F-LED)	—	UL AWM2464 5.0 mm dia. (3 conductors) 5.4 mm dia. (4 conductors) 0.34 mm^2 Sheath color: black	—	—

*The T-joint of the XS2R is aluminum/white.

Pin Arrangement (Engaged Side)

Item		No. of poles	4 poles	5 poles
DC type	**Male (plug) contacts**			
	Female (socket) contacts			
AC type	**Male (plug) contacts**			---
	Female (socket) contacts			---

Note: The AC and DC mating section forms are different as shown here and therefore cannot be connected together.

Connections

Connection Combinations

OMRON model No.		M12 Plug Connectors	Smartclick Plug Connectors
		XS2H, XS2G, XS2W (plug side), XS2R (plug side), XS2M	XS5H, XS5G, XS5W (plug side), XS5R (plug side), XS5M
M12 Socket Connectors	XS2F, XS2C, XS2W (socket side), XS2R (socket side), XS2P	○	○
Smartclick Socket Connectors	XS5F, XS5C, XS5W (socket side), XS5R (socket side), XS5P	○	◎

◎: Connected by twisting.
○: Connected by screwing.
Note: The XS☐M and XS☐P cannot mate with each other.

XS2W Sockets and Plugs on Both Cable Ends

Model Number Structure

Model Number Legend

Use this model number legend to identify products from their model number. Use this model number legend to identify products from their model number. When ordering, use a model number from the table in *Ordering Information*.

XS2W-D□2□-□□1-□□
    1   2 3 4 5   6 7 8   9

1. Type

W: Connectors with cables, socket and plug on both cable ends

2. AC/DC (Mating Section Form)

D: For DC

3. Connector Poles

4: 4 poles
5: 5 poles

4. Contact Plating

2: Gold plating

5. Cable Connection Direction

1: Straight (socket)/Straight (plug)
2: Right-angle (socket)/Right-angle (plug)
3: Straight (socket)/Right-angle (plug)
4: Right-angle (socket)/Straight (plug)

6. Cable Length

A : 0.3 m
B : 0.5 m
C : 1 m
D : 2 m
E : 3 m
F : 4 m
G : 5 m
H : 7 m
J : 10 m
K : 15 m
L : 20 m

7. Connections (Numbers inside circles are terminal numbers)

8 : ① Brown, ② White, ③ Blue, ④ Black (for DC)
G : ① Brown, ② White, ③ Blue, ④ Black, ⑤ Gray

8. Connectors on One End/Both Ends

1: Both ends

9. Cable Specifications

F   : Fire-retardant, PVC robot cable
SA : Spatter-resistant cable
S   : Standard PVC cable

XS2W Sockets and Plugs on Both Cable Ends

Ordering Information

Cable specifications	Cable connection direction	No. of cable cores	Cable diameter (mm)	Cable core cross-sectional area (mm^2)	Cable length L (m)	DC Model	UL
Fire-retardant, PVC robot cable	Straight (Plug)/ Straight (Socket)	4	6.0 dia.	0.5	0.5	XS2W-D421-B81-F	UL 2238 certified (File No. E207683)
					1	XS2W-D421-C81-F	
					2	XS2W-D421-D81-F	
					3	XS2W-D421-E81-F	
					4	XS2W-D421-F81-F	
					5	XS2W-D421-G81-F	
					10	XS2W-D421-J81-F	
					15	XS2W-D421-K81-F	
					20	XS2W-D421-L81-F	
	Right-angle (Plug)/ Right-angle (Socket)				2	XS2W-D422-D81-F	
					5	XS2W-D422-G81-F	
	Straight (Socket)/ Right-angle (Plug)				2	XS2W-D423-D81-F	
					5	XS2W-D423-G81-F	
	Right-angle (Socket)/ Straight (Plug)				1	XS2W-D424-C81-F	
					2	XS2W-D424-D81-F	
					5	XS2W-D424-G81-F	
					10	XS2W-D424-J81-F	
Standard Cable	Straight (Plug)/ Straight (Socket)	5		0.3	2	XS2W-D521-DG1-A	—
					5	XS2W-D521-GG1-A	
Spatter-resistant cable	Straight (Plug)/ Straight (Socket)	4	6.6 dia.	0.5	2	XS2W-D421-D81-SA	—
					5	XS2W-D421-G81-SA	

Note: Ask your OMRON representative about other cable lengths.

Dimensions

Straight (Socket)/Straight (Plug)
Fire-retardant, PVC robot cable
XS2W-D421-□81-F
Spatter-resistant cable
XS2W-D421-D81-SA
Standard cable (5 cores)
XS2W-D521-□G1-A

M12×1 45°
5 dia.
14.9 dia.
40.7
44.7
L
M12×1 45°
5 dia.
14.9 dia.
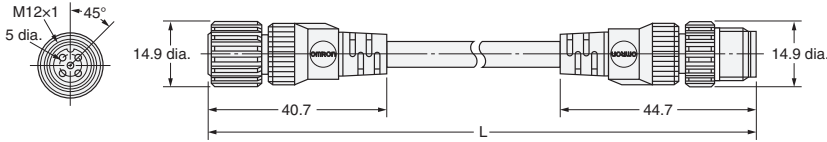
Right-angle/Right-angle
Fire-retardant, PVC robot cable
XS2W-D422-□81-F

L
25.3
25.3
28.3
32.3
14.9 dia.
14.9 dia.
M12×1 45°
5 dia.
M12×1 45°
5 dia.
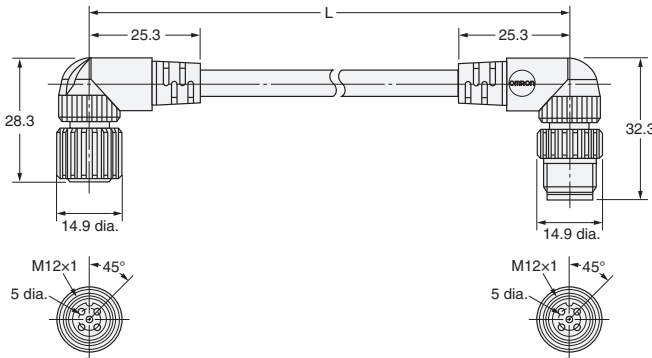
Wiring Diagram for 4 Cores

Contact No.
① ② ③ ④
Cable lead colors
① Brown
② White
③ Blue
④ Black (DC)
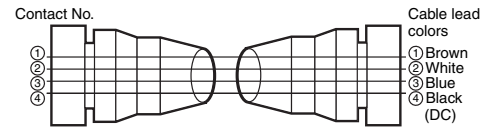
Straight (Socket)/Right-angle (Plug)
Fire-retardant, PVC robot cable
XS2W-D423-□81-F

M12×1 45°
5 dia.
14.9 dia.
40.7
L
25.3
32.3
14.9 dia.
M12×1 45°
5 dia.
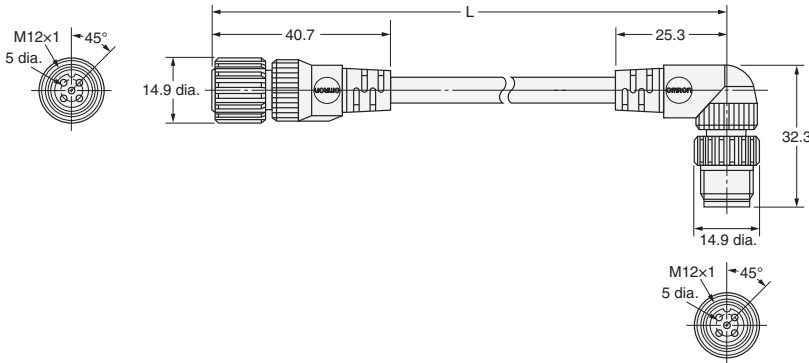
Wiring Diagram for 5 Cores
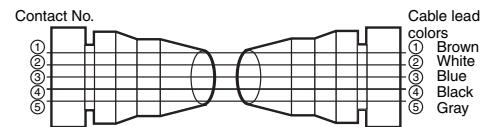
Contact No.
① ② ③ ④ ⑤
Cable lead colors
① Brown
② White
③ Blue
④ Black
⑤ Gray

Right-angle (Socket)/Straight (Plug)
Fire-retardant, PVC robot cable
XS2W-D421-□81-F

L
25.3
44.7
28.3
14.9 dia.
M12×1 45°
5 dia.
14.9 dia.
M12×1 45°
5 dia.
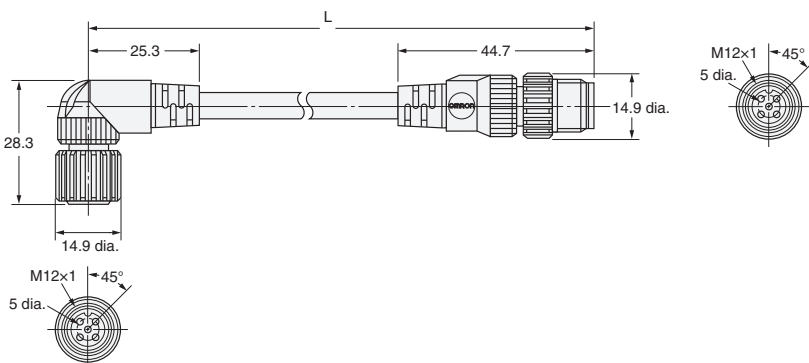
XS2F Socket on One Cable End

Model Number Structure

Model Number Legend

Use this model number legend to identify products from their model number. Use this model number legend to identify products from their model number. When ordering, use a model number from the table in *Ordering Information*.

XS2F-☐☐2☐-☐☐0-☐☐
   1   2 3 4 5 6 7 8   9

1. Type

F: Connector with cables, socket on one cable end

2. AC/DC (Mating Section Form)

A: For AC
D: For DC
E: For DC, stainless steel lock

3. Connector Poles

4: 4 poles
5: 5 poles

4. Contact Plating

2: Gold plating

5. Cable Connection Direction

1: Straight
2: Right-angle

6. Cable Length

A : 0.3 m
B : 0.5 m
C : 1 m
D : 2 m
E : 3 m
F : 4 m
G : 5 m
H : 7 m
J : 10 m
K : 15 m
L : 20 m
Note: Only the 2 m (D), 5 m (G) and 10 m (J) cables are available for cables with 5 poles.

7. Connections
(Numbers inside circles are terminal numbers)

A : ① Brown, ② ---,   ③ ---,   ④ Blue (for DC)
B : ① ---,   ② ---,   ③ Brown, ④ Blue (for AC)
C : ① Brown, ② ---,   ③ Blue,   ④ Black
D : ① ---,   ② ---,   ③ Blue,   ④ Brown
8 : ① Brown, ② White, ③ Blue,   ④ Black (for DC)
9 : ① Brown, ② White, ③ Blue,   ④ Black (for AC)
G : ① Brown, ② ---, ③ Blue, ④ Black, ⑤ Gray

8. Connectors on One End/Both Ends

0: One end

9. Cable Specifications

F: Fire-retardant, PVC robot cable
E: Heat-resistant cable up to 105°C
SA: Spatter-resistant cable
A: Standard PVC cable
Note: E type and SA type is a 4-core cable.

Designations for Non-polar DC
(For Limit Switches and Sensors)

6. Cable Length

3: 2 m
4: 5 m

7. Connections
(Numbers inside circles are terminal numbers)

1: ① ---, ② ---, ③ Black, ④ White

8. Connectors on One End/Both Ends

0: One end

9. Cable Specifications

Not designated.

Note: DC non-polarity models have different specific codes. (6, 7 and 9)

XS2F Socket on One Cable End

Ordering Information

Cable specifications	Cable connection direction	No. of cable cores	Cable diameter (mm)	Cable core cross-sectional area (mm²)	Cable length L (m)	DC Model	AC Model	UL
Fire-retardant, PVC robot cable	Straight	2	6.0 dia.	0.5	1	XS2F-D421-CA0-F	XS2F-A421-CB0-F	UL 2238 certified (File No. E207683)
		3				XS2F-D421-CC0-F	—	
		4				XS2F-D421-C80-F	XS2F-A421-C90-F	
		2			2	XS2F-D421-DA0-F	XS2F-A421-DB0-F	
		3				XS2F-D421-DC0-F	—	
		4				XS2F-D421-D80-F	XS2F-A421-D90-F	
		4			3	XS2F-D421-E80-F	—	
		2			5	XS2F-D421-GA0-F	XS2F-A421-GB0-F	
		3				XS2F-D421-GC0-F	—	
		4				XS2F-D421-G80-F	XS2F-A421-G90-F	
		2			10	XS2F-D421-JA0-F	XS2F-A421-JB0-F	
		3				XS2F-D421-JC0-F	—	
		4				XS2F-D421-J80-F	XS2F-A421-J90-F	
		4			15	XS2F-D421-K80-F	—	
		4			20	XS2F-D421-L80-F	—	
	Right-angle	2			1	XS2F-D422-CA0-F	XS2F-A422-CB0-F	
		3				XS2F-D422-CC0-F	—	
		4				XS2F-D422-C80-F	—	
		2			2	XS2F-D422-DA0-F	XS2F-A422-DB0-F	
		3				XS2F-D422-DC0-F	—	
		4				XS2F-D422-D80-F	—	
		4			3	XS2F-D422-E80-F	—	
		2			5	XS2F-D422-GA0-F	XS2F-A422-GB0-F	
		3				XS2F-D422-GC0-F	—	
		4				XS2F-D422-G80-F	—	
		2			10	XS2F-D422-JA0-F	XS2F-A422-JB0-F	
		3				XS2F-D422-JC0-F	—	
		4				XS2F-D422-J80-F	—	
Non-polar DC Connectors with Standard PVC cable	Straight	2			2	XS2F-D421-310	XS2F-A421-310	—
		2			5	XS2F-D421-410	XS2F-A421-410	
	Right-angle	2			2	XS2F-D422-310	—	
		2			5	XS2F-D422-410	XS2F-A422-410	
E2E models with conventional connector pin with Fire-retardant, PVC robot cable	Straight	2			2	XS2F-D421-DD0	—	—
		2			5	XS2F-D421-GD0	—	
	Right-angle	2			2	XS2F-D422-DD0	—	
		2			5	XS2F-D422-GD0	—	
Heat-resistant cable up to 105°C *	Straight	4			2	XS2F-E421-D80-E	—	—
					5	XS2F-E421-G80-E	—	
	Right-angle				2	XS2F-E422-D80-E	—	
					5	XS2F-E422-G80-E	—	
Spatter-resistant cable	Straight	4	6.6 dia.		2	XS2F-D421-D80-SA	—	—
					5	XS2F-D421-G80-SA	—	
Standard PVC cable	Straight	5	6.0 dia.	0.3	2	XS2F-D521-DG0-A	—	—
					5	XS2F-D521-GG0-A	—	
					10	XS2F-D521-JG0-A	—	
	Right-angle				2	XS2F-D522-DG0-A	—	
					5	XS2F-D522-GG0-A	—	

Note: Ask your OMRON representative about other cable lengths.
*The heat-resistant fixture material is SUS316L stainless steel without surface treatment.

Dimensions

(Unit: mm)

Straight Connectors
Fire-retardant, PVC robot cable
XS2F-D421-□□0-F
XS2F-A421-□□0-F
Non-polar DC Connectors with Standard PVC cable
**XS2F-D421-□□0**
XS2F-A421-□□0
E2E models with conventional connector pin with Fire-retardant, PVC robot cable
XS2F-D421-□□0
Heat-resistant cable up to 105°C
XS2F-E421-□80-E
Spatter-resistant cable
XS2F-D421-□80-SA
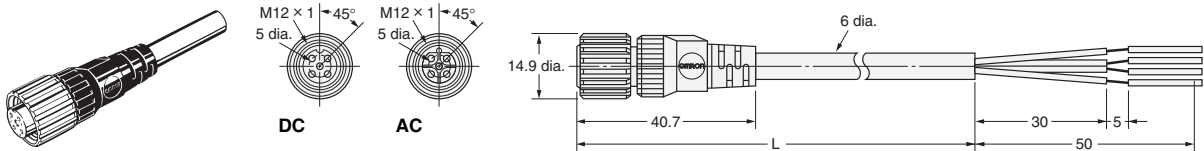
Right-angle Connectors
Fire-retardant, PVC robot cable
XS2F-D422-□□0-F
XS2F-A422-□□0-F
Non-polar DC Connectors with Standard PVC cable
XS2F-D422-□□0
XS2F-A422-□□0
E2E models with conventional connector pin with Fire-retardant, PVC robot cable
XS2F-D422-□□0
Heat-resistant cable up to 105°C
XS2F-E422-□80-E
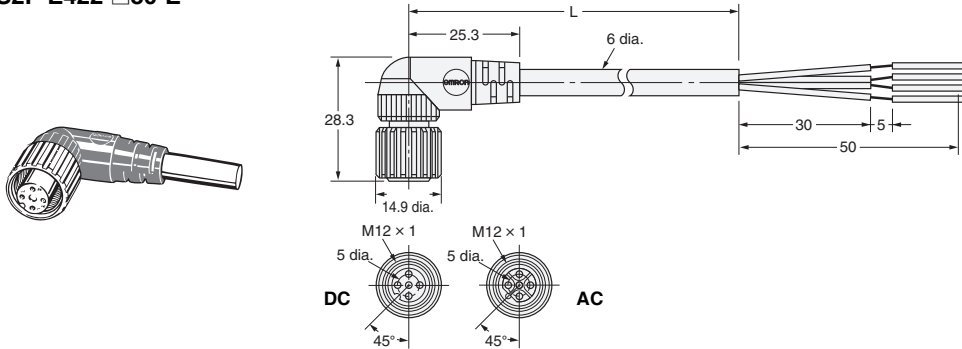
Wiring Diagram

		Two-core	Three-core	Four-core
Fire-retardant, PVC robot cable	XS2F-□42□-□□0-F	Contact No. / Cable lead colors: Brown, Blue (DC)	Contact No. / Cable lead colors: Brown, Blue, Black (DC)	Contact No. / Cable lead colors: Brown, White, Blue, Black (DC/AC)
Spatter-resistant cable *	XS2F-D421-□80-SA			
Heat-resistant cable up to 105°C *	XS2F-E42□-□80-E	Contact No. / Cable lead colors: Brown, Blue (AC)		
Non-polar DC Connectors with Standard PVC cable	XS2F-□42□-□□0	Contact No. / Cable lead colors: Black, White	—	—
E2E models with conventional connector pin with Fire-retardant, PVC robot cable	XS2F-D42□-□D0	Contact No. / Cable lead colors: Blue, Brown	—	—

*Spatter-resistant Cables and Heat-resistant Cables (105°C) are available only for four cores and DC.

Dimensions

(Unit: mm)

**Straight
Standard PVC cable
XS2F-D521-☐G0-A**

Note:
Use the XS2H-D521-☐G0-A in combination
with the XS2F-D521-☐G0-A.

M12 × 1   45°
5 dia.
14.9 dia.
6 dia.
40.7
L
30
5
50

Wiring Diagram

Contact No.
① ② ③ ④ ⑤

Cable lead colors
Brown
White
Blue
Black
Gray
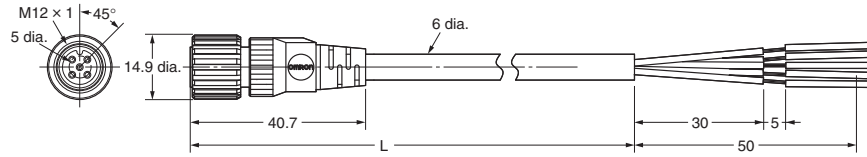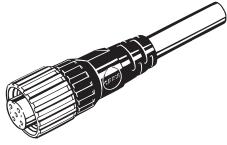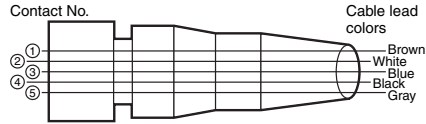
**Right-angle
Standard PVC cable
XS2F-D522-☐G0-A**

L
25.3
6 dia.
28.3
30
5
50
M12
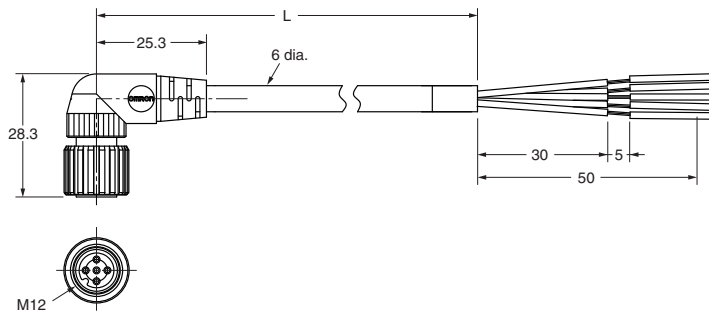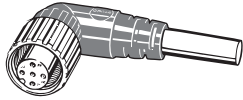
For details on connecting with E2E Proximity Sensors, refer to E2E Small-diameter Proximity Sensor Data Sheet (Cat. No.: SCEC-044).

XS2F-G/H

Connectors with Cables, Socket on One Cable End, Screw Loosening-preventing Structure Type

Model Number Structure

Model Number Legend

Use this model number legend to identify products from their model number. Use this model number legend to identify products from their model number. When ordering, use a model number from the table in *Ordering Information*.

XS2F-□42□-□□□-F
    1 2   3   4   5

1. Type

F: Connector with cables, sockets on one cable end

2. AC/DC

G: For DC
H: For AC

3. Cable Connection Direction

1: Straight
2: Right-angle

4. Cable Length

G80 : 5m (for DC)
G90 : 5m (for AC)
J80 : 10m (for DC)
J90 : 10m (for AC)

5. Structure

Screw Loosening-preventing

Ordering Information

Cable connection direction	No. of cable cores	Cable length L (m)	DC Model	AC Model	UL
Straight	4	5	XS2F-G421-G80-F	XS2F-H421-G90-F	UL 2238 certified (File No. E207683)
		10	XS2F-G421-J80-F	XS2F-H421-J90-F	
Right-angle		5	XS2F-G422-G80-F	XS2F-H422-G90-F	
		10	XS2F-G422-J80-F	XS2F-H422-J90-F	

Dimensions

(Unit: mm)

Straight
XS2F-G421-□80-F
XS2F-G421-□90-F

M12 × 1 45°
5 dia.
DC

M12 × 1 45°
5 dia.
AC

14.9 dia.

6 dia.

40.7
L
30
5
50
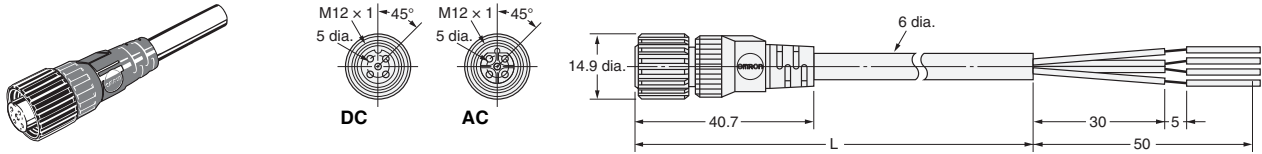
Right-angle
XS2F-G422-□80-F
XS2F-G422-□90-F

25.3
L
6 dia.
28.3
14.9 dia.
30
5
50

M12 × 1
5 dia.
DC
45°

M12 × 1
5 dia.
AC
45°
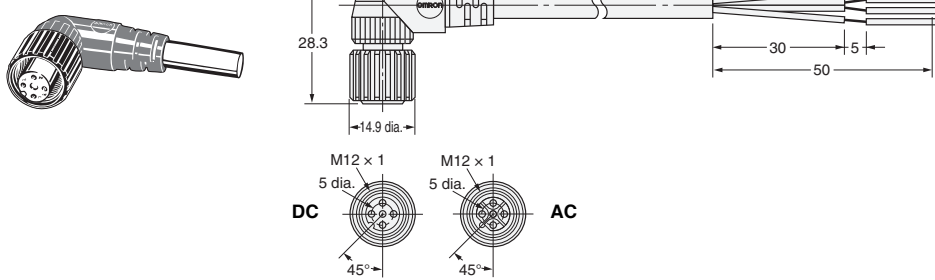
Features

Screw Loosening-preventing Structure
Appearance

Black nickel plating

Structure

Convex and concave portion   Ribbed portion
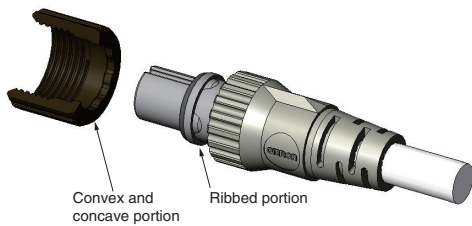
By the above structure, the convex and concave portion of the thread bracket and housing ribs interfere with each other at 45° increments to work as a loosening-preventing mechanism when engaged.

XS2F Sockets on One Cable End with Indicator

Model Number Structure

Model Number Legend

Use this model number legend to identify products from their model number. Use this model number legend to identify products from their model number. When ordering, use a model number from the table in *Ordering Information*.

XS2F-M12PVC□A□□M□LED
1   2   3   4   5   6   7   8

1. Type

F: Connector with cables, sockets on one cable end

2. Mating Section Form

M12: M12

3. Cable Material

PVC: PVC

4. Connector Poles

3: 3 poles
4: 4 poles

5. Cable Connection Direction

A: Right-angle

6. Cable Length

2 : 2 m
5 : 5 m
10 : 10 m

7. Applicable Sensors

P: PNP
N: NPN

8. With indicator

LED: With indicator

Ordering Information

Cable specifications	Cable connection direction	Cable diameter (mm)	No. of cable cores	Cable core cross-sectional area (mm²)	Cable length L (m)	LED	Model	UL
PVC	Right-angle	5 dia.	3	0.34	2	PNP	XS2F-M12PVC3A2MPLED	UL 2238 certified (File No. E207683)
					5		XS2F-M12PVC3A5MPLED	
					10		XS2F-M12PVC3A10MPLED	
					2	NPN	XS2F-M12PVC3A2MNLED	
					5		XS2F-M12PVC3A5MNLED	
					10		XS2F-M12PVC3A10MNLED	
		5.4 dia.	4		2	PNP	XS2F-M12PVC4A2MPLED	
					5		XS2F-M12PVC4A5MPLED	
					10		XS2F-M12PVC4A10MPLED	

Dimensions

(Unit: mm)

Right-angle
XS2F-M12PVC3A□MPLED
XS2F-M12PVC4A□MPLED

Wiring Diagram

3 poles		4 poles
NPN	**PNP**	**PNP**
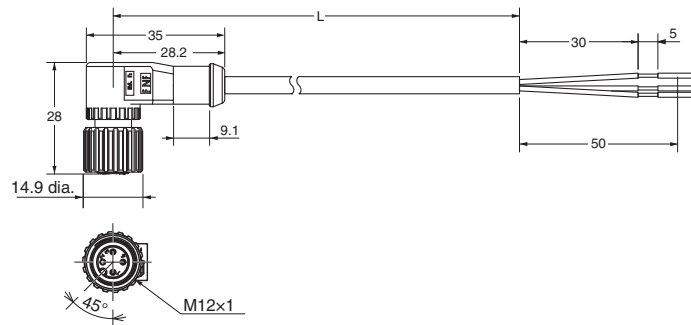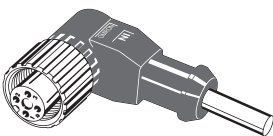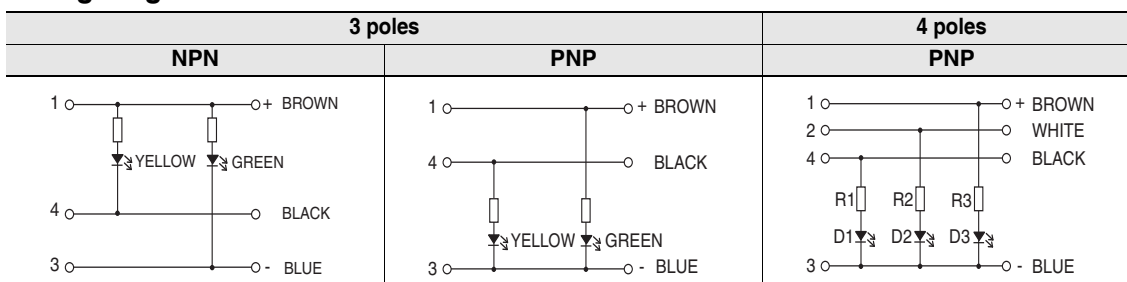
XS2H Plugs on One Cable End

Model Number Structure

Model Number Legend
Use this model number legend to identify products from their model number. When ordering, use a model number from the table in *Ordering Information*.

XS2H-☐☐21-☐☐0-☐☐

1 2 3 4 5 6 7 8 9

1. Type

H: Connector with cables, plug on one cable end

2. AC/DC

A: For AC
D: For DC

3. Connector Poles

4: 4 poles
5: 5 poles

4. Contact Plating

2: Gold plating

5. Cable Connection Direction

1: Straight

6. Cable Length

A : 0.3 m
B : 0.5 m
C : 1 m
D : 2 m
G : 5 m

7. Connections (Numbers inside circles are terminal numbers)

8 : ① Brown, ② White, ③ Blue,　④ Black (for DC)
9 : ① Brown, ② White, ③ Blue,　④ Black (for AC)
A : ① Brown, ② ---,　　③ ---,　　④ Blue (for DC)
B : ① ---,　　② ---,　　③ Brown, ④ Blue (for AC)
C : ① Brown, ② ---,　　③ Blue,　④ Black (for DC)
G : ① Brown, ② White, ③ Blue,　④ Black,　⑤ Gray

8. Connectors on One End/Both Ends

0: One end

9. Cable Specifications

A　:Standard cable
F　:Fire-retardant, PVC robot cable
SA　:Spatter-resistant cable

XS2H Plugs on One Cable End

Ordering Information

Cable specifications	No. of connector poles	Cable connection direction	Cable diameter (mm)	No. of cable cores	Cable core cross-sectional area (mm^2)	Cable length L (m)	DC Model	AC Model	UL
Fire-retardant, PVC robot cable	4	Straight Connectors	6.0 dia.	2	0.5	0.3	XS2H-D421-AA0-F	XS2H-A421-AB0-F	UL 2238 certified (File No. E207683)
				3		0.3	XS2H-D421-AC0-F	—	
				4			XS2H-D421-A80-F	XS2H-A421-A90-F	
						0.5	XS2H-D421-B80-F	—	
				2		1	XS2H-D421-CA0-F	XS2H-A421-CB0-F	
				3	0.5		XS2H-D421-CC0-F	—	
				4			XS2H-D421-C80-F	XS2H-A421-C90-F	
						2	XS2H-D421-D80-F	—	
						5	XS2H-D421-G80-F	—	
Spatter-resistant cable	4		6.6 dia.	4		0.3	XS2H-D421-A80-SA	—	—
						1	XS2H-D421-C80-SA	—	
Standard cable	5		6.0 dia.	5	0.3	0.3	XS2H-D521-AG0-A	—	
						1	XS2H-D521-CG0-A	—	

Note: Ask your OMRON representative about other cable lengths.

Dimensions

(Unit: mm)

Straight (4 poles)
Fire-retardant, PVC robot cable XS2H-□421-□□0-F
Spatter-resistant cable XS2H-D421-□80-SA

M12 × 1
5 dia. ⊢45°   5 dia. ⊢45°

DC   **AC**

44.7   6 dia.
14.9 dia.
30   5
L   50

Wiring Diagram

Two-cores

Contact No.   Cable lead colors
①②③④   Brown
    Blue (DC)

Contact No.   Cable lead colors
①②③④   Brown
    Blue (AC)

Three-cores

Contact No.   Cable lead colors
①②③④   Brown
    Blue
    Black (DC)

Four-cores

Contact No.   Cable lead colors
①②③④   Brown
    White
    Blue
    Black (DC/AC)
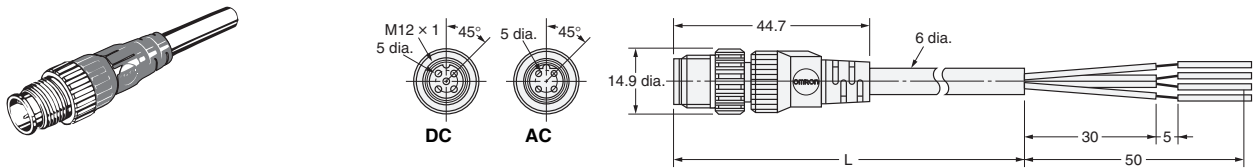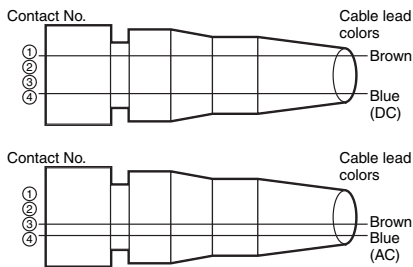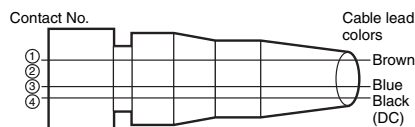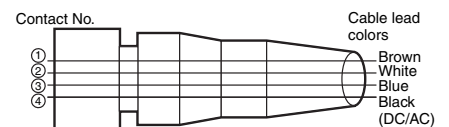
Straight (5 poles)
Standard cable XS2H-D521-□G0-A (For DC)

M12 × 1
5 dia. ⊢45°
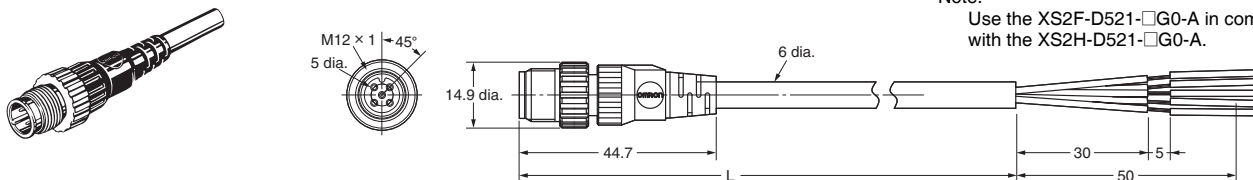
Note:
Use the XS2F-D521-□G0-A in combination with the XS2H-D521-□G0-A.

14.9 dia.   6 dia.
44.7   30   5
L   50

Wiring Diagram

Five-cores

Contact No.   Cable lead colors
①②③④⑤   Brown
    White
    Blue
    Black
    Gray

XS2☐ Sensor I/O Connectors on Cables (8-pole)

Ordering Information

Connector type	Cable connection direction	Number of cores	Cable length L (m)	Applicable wire diameter	Model	UL
Panel-mounting Plug	—	—	—	AWG22 to 28	XS2M-D824-4	—
Panel-mounting socket					XS2P-D821-2	UL 2238 certified (File No. E207683)
					XS2P-D822-2	
Plug on one cable end	Straight	8	0.3	—	XS2H-D821-AH0-C	
			1		XS2H-D821-CH0-C	
Socket on one cable end			2		XS2F-D821-DH0-C	
			5		XS2F-D821-GH0-C	
Plug and socket on both cable ends			2		XS2W-D821-DH1-C	
			5		XS2W-D821-GH1-C	

Note: Ask your OMRON representative about other cable lengths.
　　　Ask your OMRON representative about PVC robot cable models (-R).

Ratings and Specifications

Rated current	1.5 A
Rated voltage	36 VDC
Contact resistance	40 mΩ max. (at 20 mVDC max. and 100 mA max.)
Insulation resistance	1,000 MΩ min. (at 500 VDC)
Dielectric strength	1,000 VAC for 1 min (leakage current: 1 mA max.)
Degree of protection	IP67
Insertion tolerance	200 times min.
Ambient operating temperature range	−25 to 70°C

Materials and Finish

Contacts		Brass, gold plating
Thread Bracket, body, M16 nuts		Brass/nickel plated
Pin block		PBT resin, light gray
Cover *1		Soft PBT resin
Seal rubber and O-ring *2		Rubber
Cable	**Standard cable (8 core, shielded)**	6 mm dia. AWG24

*1. XS2F/XS2H/XS2W only.
*2. O-rings are on sockets only.

Pins and Cable Lead Colors

	Pin No.							
XS2F/XS2H/XS2W cable lead colors	1	2	3	4	5	6	7	8
	White	Brown	Green	Yellow	Gray	Pink	Blue	Shield

Wiring

Wiring Example
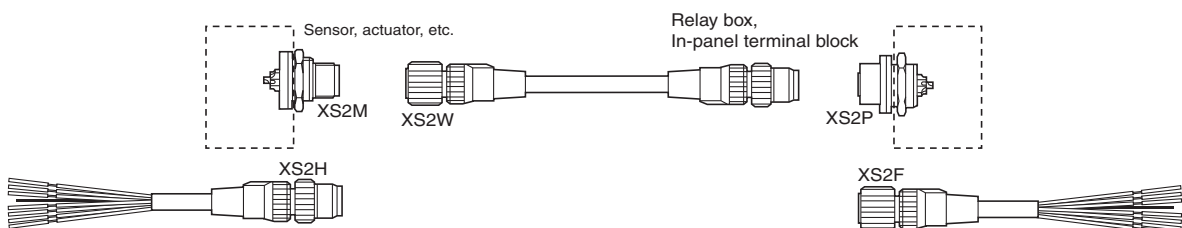
Dimensions

(Unit: mm)

Plug on One Cable End (M12)
XS2H

2 1
3   7
14.9 dia.
4   6
8   5
M12 × 1

6 dia.

44.7
L
30
5
50

Socket on One Cable End (M12)
XS2F

1   2
7   3
14.9 dia.
6   4
8   5
M12 × 1

6 dia.

40.7
L
30
5
50
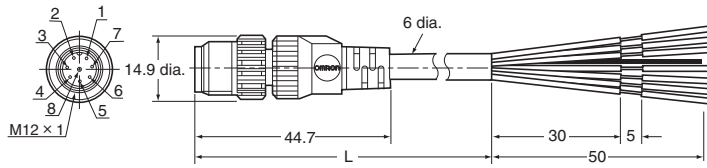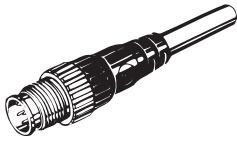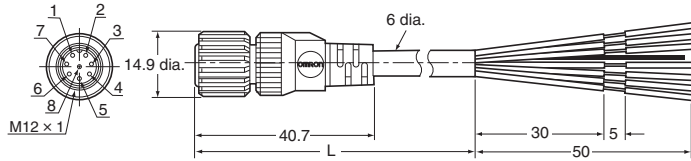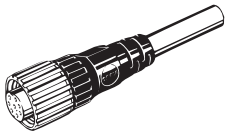
Socket and Plug on Both Cable Ends (M12)
XS2W

1   2
7   3
14.9 dia.
6   4
8   5
M12 × 1

6 dia.

M12 × 1
5   8
6   4
14.9 dia.
7   3
1   2

40.7
44.7
L
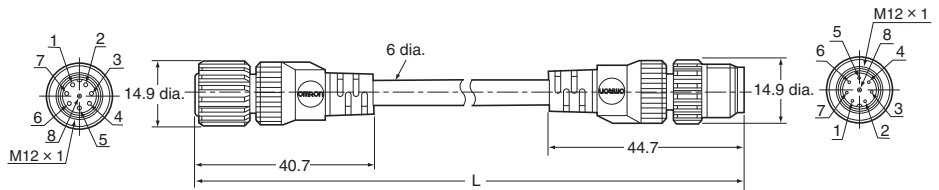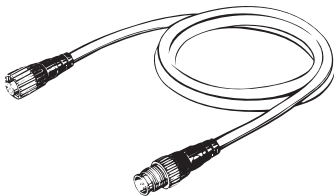
Panel-mounting Socket (M12)
Rear Lock Model
XS2P-D821-2 (with Solder Cup Pins)

1.5   3   Panel
M16 nut
Seal rubber
20 dia. 14 dia.
7
M12 × 1
2.5   10.5   3   M16 × 1
20.4
5
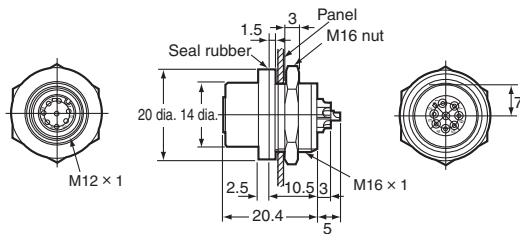
Panel-mounting Plug (M12)
Front Lock Model
XS2M-D824-4 (with Solder Cup Pins)

Panel
20.9
8.7   5
3   3
7
10.6 dia.
20 dia.
M12 × 1
M16 × 1
M16 nut
Seal rubber
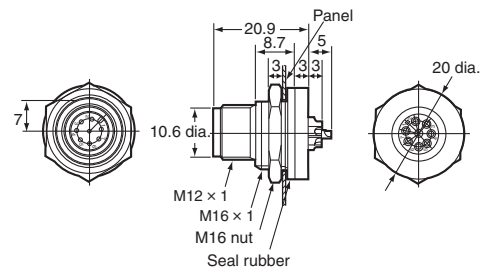
Panel-mounting Socket (M12)
Front Lock Model
XS2P-D822-2 (with Solder Cup Pins)

Panel   3   Seal rubber
1.5
M16 nut
20 dia. 14 dia.
7
14 dia.
M12 × 1   M16 × 1   8.7   6   3
20.4   5

Panel Cutout

$7^{+0.1}_{0}$
$16^{+0.15}_{0}$ dia.
24 min.
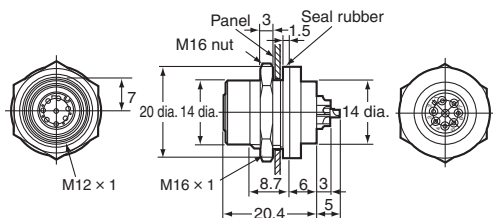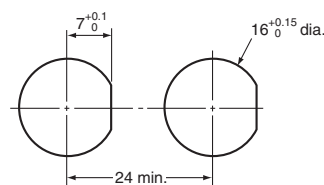
Connector Terminal Numbers
(from Connection Side)

2   1
3   7
4   6
5   8
Plug

1   2
7   3
6   4
5   8
Socket
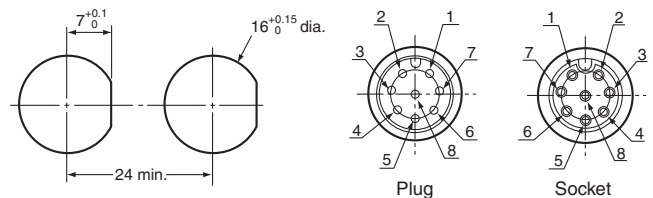
Note: 1. Mounting panel thickness: 1 to 4 mm.
2. Applicable core wire size for solder cup pins: 0.5 mm^2 max.
3. The M16 nut and seal rubber are included.

XS2G Crimping/Soldering Plug Assemblies

Ordering Information

Suitable cable (mm)	Core conductor size (mm²)	Suitable sheath material	Cable connection direction	Connection method	DC Model	AC Model	UL
6 dia. (5 to 6 dia.)	0.18 to 0.3 0.5 to 0.75*	PVC, PE, PUR	Straight	Crimping	XS2G-D4C1	XS2G-A4C1	UL 2238 certified (File No. E207683)
	0.5 max.		Straight	Soldering	XS2G-D421	XS2G-A421	
			Right-angle		XS2G-D422	—	
4 dia. (4 to 5 dia.)	0.18 to 0.3 0.5 to 0.75*		Straight	Crimping	XS2G-D4C3	XS2G-A4C3	
	0.5 max.		Straight	Soldering	XS2G-D423	XS2G-A423	
			Right-angle		XS2G-D424	—	
3 dia. (3 to 4 dia.)	0.18 to 0.3 0.5 to 0.75*		Straight	Crimping	XS2G-D4C5	XS2G-A4C5	
	0.5 max.		Straight	Soldering	XS2G-D425	XS2G-A425	
			Right-angle		XS2G-D426	—	

*There are two types of contacts.
Note: Crimping plug pins are sold separately.
　　　Use a cable of mentioning. If you do not use one of these cables, there is a possibility that the performance can't be met.

Dimensions
(Unit: mm)

Straight Connectors
XS2G-□4C□ (Crimping Model)
XS2G-□42□ (Soldering Model)

45° 5 dia. — DC
45° 5 dia. — AC
M12 × 1 14.9 dia. 14.2 dia. 47.1
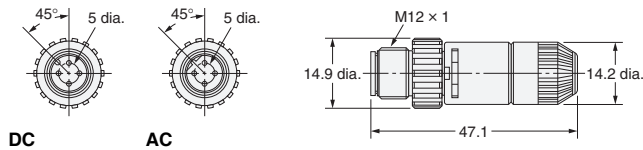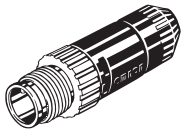
Right-angle
XS2G-D42□ (Soldering Model)

45° 5 dia.
14.9 dia. M12 × 1 35.7 23
DC
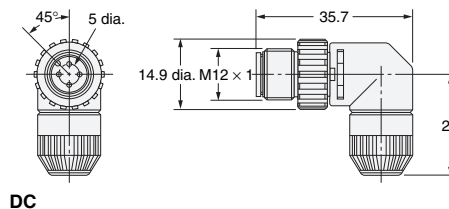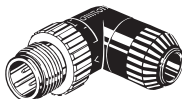
XS2U Crimping Pin for XS2G

Ordering Information

Suitable core size (mm²)	Model
0.18 to 0.3	XS2U-3121
0.5 to 0.75	XS2U-3122

Dimensions
(Unit: mm)

XS2U-312□

* A special tool must be used for crimping. For details, refer to page 33.

Slit
1 dia. 2 dia. 2.3 dia. C dia.
1.5 B A
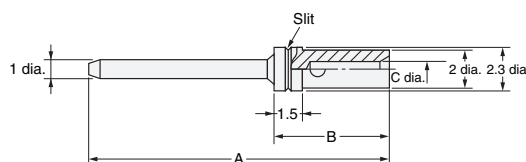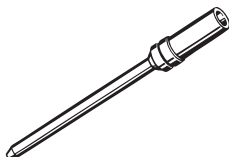
Dimensions

Model	Suitable core size (mm²)	Dimension (mm)			No. of slits
		A	B	C	
XS2U-3121	0.18 to 0.3	20.0	6.1	0.8	1
XS2U-3122	0.5 to 0.75	20.1	6.2	1.3	0

XS2C Crimping/Soldering Socket Assemblies

Ordering Information

Suitable cable (mm)	Core conductor size (mm²)	Suitable sheath material	Cable connection direction	Connection method	DC Model	AC Model	UL
6 dia. (5 to 6 dia.)	0.18 to 0.3 0.5 to 0.75*	PVC, PE, PUR	Straight	Crimping	XS2C-D4C1	XS2C-A4C1	UL 2238 certified (File No. E207683)
	0.5 max.			Soldering	XS2C-D421	XS2C-A421	
	0.18 to 0.3 0.5 to 0.75*		Right-angle	Crimping	XS2C-D4C2	XS2C-A4C2	
	0.5 max.			Soldering	XS2C-D422	XS2C-A422	
4 dia. (4 to 5 dia.)	0.18 to 0.3 0.5 to 0.75*		Straight	Crimping	XS2C-D4C3	XS2C-A4C3	
	0.5 max.			Soldering	XS2C-D423	XS2C-A423	
	0.18 to 0.3 0.5 to 0.75*		Right-angle	Crimping	XS2C-D4C4	XS2C-A4C4	
	0.5 max.			Soldering	XS2C-D424	XS2C-A424	
3 dia. (3 to 4 dia.)	0.18 to 0.3 0.5 to 0.75*		Straight	Crimping	XS2C-D4C5	XS2C-A4C5	
	0.5 max.			Soldering	XS2C-D425	XS2C-A425	
	0.18 to 0.3 0.5 to 0.75*		Right-angle	Crimping	XS2C-D4C6	XS2C-A4C6	
	0.5 max.			Soldering	XS2C-D426	XS2C-A426	

*There are two types of contacts.
Note: Crimping plug contacts are sold separately.
    Use a cable of mentioning. If you do not use one of these cables, there is a possibility that the performance can't be met.

Dimensions

(Unit: mm)

Straight Connectors

45° 5 dia. M12 × 1 45° 5 dia. M12 × 1

DC   AC

14.9 dia.   14.2 dia.

43.2

Right-angle Connectors

45° 5 dia. M12 × 1   45° 5 dia. M12 × 1

DC   AC

31.8

14.9 dia.

23
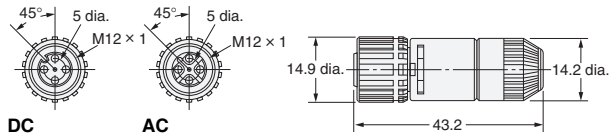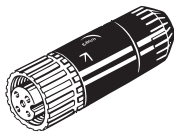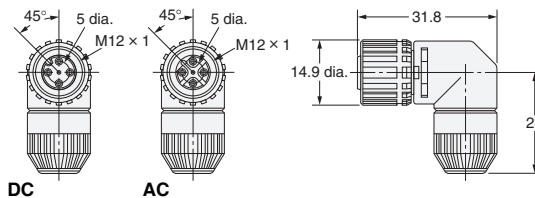
XS2U Crimping Pin for XS2C

Ordering Information

Suitable core size (mm²)	Model
0.18 to 0.3	XS2U-2221
0.5 to 0.75	XS2U-2222

Dimensions

(Unit: mm)

Socket Pin

* A special tool must be used for crimping. For details, refer to page 33.

Slit

C dia. 2 dia. 2.3 dia.

1.5

B

A
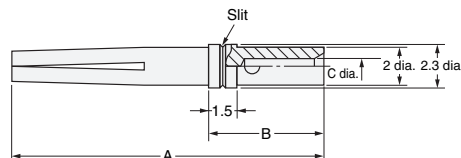
Dimensions

Model	Suitable core size (mm²)	Dimension (mm)			No. of slits
		A	B	C	
XS2U-2221	0.18 to 0.3	16.7	6.1	0.8	1
XS2U-2222	0.5 to 0.75	16.8	6.2	1.3	0

XS2G Screw-on Plug Assemblies

Ordering Information

No. of poles	Suitable cable (mm)	Core conductor size (mm²)	Suitable sheath material	Straight connectors (for DC) Model	Right-angle connectors (for DC) Model	UL
5	8 dia. (7 to 8 dia.)	0.18 to 0.75	PVC, PE, PUR	XS2G-D5S7	—	UL 2238 certified (File No. E207683)
	7 dia. (6 to 7 dia.)			XS2G-D5S9	—	
	6 dia. (5 to 6 dia.)			XS2G-D5S1	XS2G-D5S2	
4	8 dia. (7 to 8 dia.)			XS2G-D4S7	—	
	7 dia. (6 to 7 dia.)			XS2G-D4S9	—	
	6 dia. (5 to 6 dia.)			XS2G-D4S1	XS2G-D4S2	
	4 dia. (4 to 5 dia.)			XS2G-D4S3	XS2G-D4S4	
	3 dia. (3 to 4 dia.)			XS2G-D4S5	XS2G-D4S6	

Note: XS2G Screw-on Plugs cannot be connected to side by side to the CN1 and CN2 connectors of XS2R Y-Joint Sockets/Plugs.
Use a cable of mentioning. If you do not use one of these cables, there is a possibility that the performance can't be met.

Dimensions

(Unit: mm)

Straight Connectors
Applicable Cable Outer Diameter: 8 mm
XS2G-D5S7 (5poles)
XS2G-D4S7 (4 poles)
Applicable Cable Outer Diameter: 7 mm
XS2G-D5S9 (5poles)
XS2G-D4S9 (4 poles)

M12 × 1

58.7

20 dia. 14.9 dia.   16 dia.
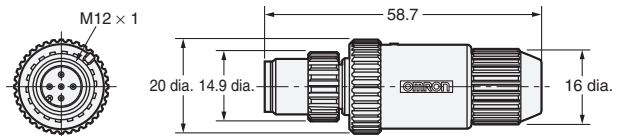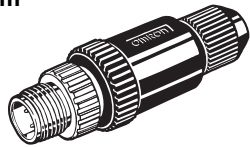
Straight Connectors
Applicable Cable Outer Diameter: 6 mm
XS2G-D5S1 (5poles)
XS2G-D4S1 (4 poles)
Applicable Cable Outer Diameter: 4 mm
XS2G-D4S3 (4 poles)
Applicable Cable Outer Diameter: 3 mm
XS2G-D4S5 (4 poles)

M12 × 1

58.7

20 dia. 14.9 dia.   14 dia.
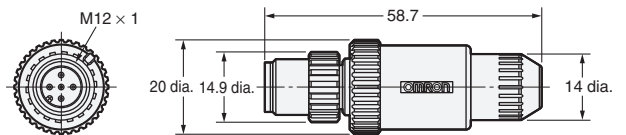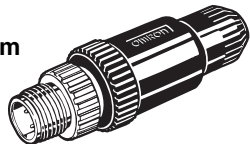
Right-angle Connectors
Applicable Cable Outer Diameter: 6 mm
XS2G-D5S2 (5poles)
XS2G-D4S2 (4 poles)
Applicable Cable Outer Diameter: 4 mm
XS2G-D4S4 (4 poles)
Applicable Cable Outer Diameter: 3 mm
XS2G-D4S6 (4 poles)

M12 × 1

39.7

20 dia. 14.9 dia.

39.6

14 dia.
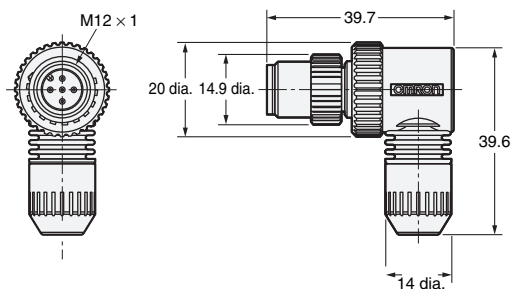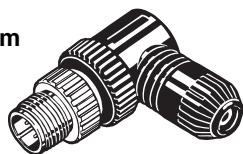
XS2C Screw-on Socket Assemblies

Ordering Information

No. of poles	Suitable cable (mm)		Core conductor size (mm^2)	Suitable sheath material	Straight connectors (for DC)	Right-angle connectors (for DC)	UL
					Model	Model	
5	8 dia. (7 to 8 dia.)		0.18 to 0.75	PVC, PE, PUR	XS2C-D5S7	—	UL 2238 certified (File No. E207683)
	7 dia. (6 to 7 dia.)				XS2C-D5S9	—	
	6 dia. (5 to 6 dia.)				XS2C-D5S1	XS2C-D5S2	
4	8 dia. (7 to 8 dia.)				XS2C-D4S7	—	
	7 dia. (6 to 7 dia.)				XS2C-D4S9	—	
	6 dia. (5 to 6 dia.)				XS2C-D4S1	XS2C-D4S2	
	4 dia. (4 to 5 dia.)				XS2C-D4S3	XS2C-D4S4	
	3 dia. (3 to 4 dia.)				XS2C-D4S5	XS2C-D4S6	

Note: Use a cable of mentioning. If you do not use one of these cables, there is a possibility that the performance can't be met.

Dimensions

(Unit: mm)

Straight Connectors
Applicable Cable Outer Diameter: 8 mm
XS2C-D5S7 (5 poles)
XS2C-D4S7 (4 poles)
Applicable Cable Outer Diameter: 7 mm
XS2C-D5S9 (5 poles)
XS2C-D4S9 (4 poles)

M12 × 1   54.9   20 dia. 14.9 dia.   16 dia.
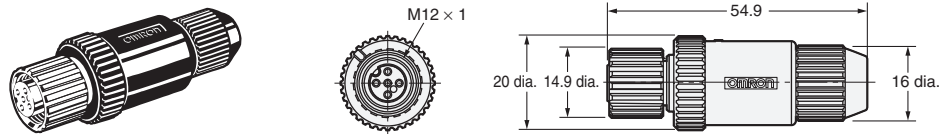
Straight Connectors
Applicable Cable Outer Diameter: 6 mm
XS2C-D5S1 (5 poles)
XS2C-D4S1 (4 poles)
Applicable Cable Outer Diameter: 4 mm
XS2C-D4S3 (4 poles)
Applicable Cable Outer Diameter: 3 mm
XS2C-D4S5 (4 poles)

M12 × 1   54.9   20 dia. 14.9 dia.   14 dia.
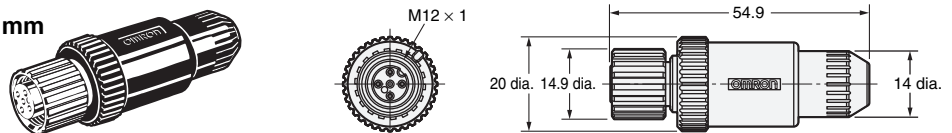
Right-angle Connectors
Applicable Cable Outer Diameter: 6 mm
XS2C-D5S2 (5 poles)
XS2C-D4S2 (4 poles)
Applicable Cable Outer Diameter: 4 mm
XS2C-D4S4 (4 poles)
Applicable Cable Outer Diameter: 3 mm
XS2C-D4S6 (4 poles)

M12 × 1   35.9   20 dia. 14.9 dia.   39.6   14 dia.
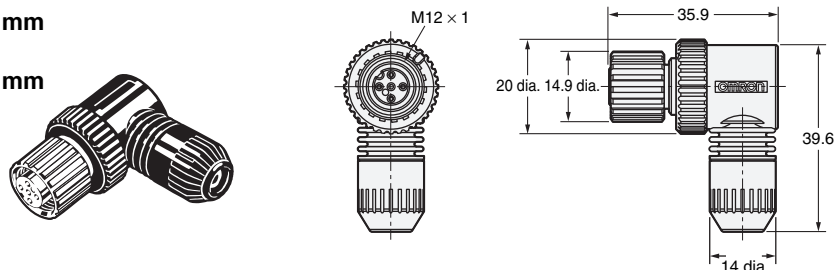
XS2C/XS2G Safety Precautions

Assembly Procedure for XS2C/XS2G Connector Assemblies

(1) Connector and Cable Diameters

- Connectors for 8, 7, 6, 4, and 3 mm diameter Cables (i.e., Cables that are 7 to 8, 6 to 7, 5 to 6, 4 to 5, and 3 to 4 mm in diameter respectively) are available.
  When assembling a Connector used with a cable, make sure that the external diameter of the Connector is suited to that of the cable.
- A waterproof bushing for 6/7 mm diameter Cable has no stripe, that for 8/4 mm diameter Cable has a single stripe, and that for 3 mm diameter Cable has two stripes.

(2) Component Insertion

Crimping/Soldering Connectors

Straight Connectors
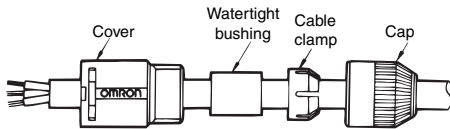
Right-angle Connectors
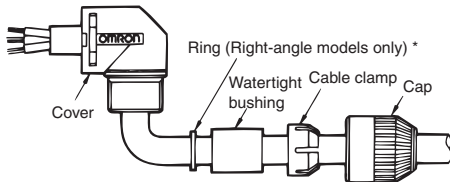
*A ring is not required for Screw-on Connectors.

- As shown in the above illustration, connect the above components to the Cable with its end processed.

Screw-on Connectors

Confirm that you have all of the required parts.
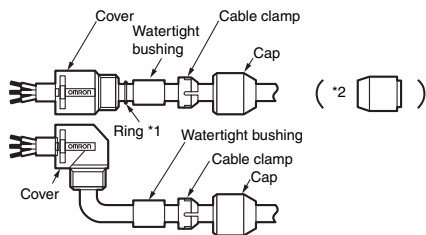
Insulation caps and insulation tubes are included with 5-pole Connectors (XS2C-D5S□ and XS2G-D5S□).

*1. Rings are not required with 7-mm and 8-mm cables.
*2. Insert the waterproof bushing for 7-mm and 8-mm cables in the direction shown in the diagram.

(3) Wiring (Dressing the Cable Ends)

Soldering Connectors
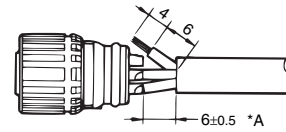
- Strip 10 mm of the Cable sheath and 4 mm of each core.
- Before soldering cores and solder cup pins together, solder-coat each of them.
- The following conditions are recommended for soldering each solder cup pin.
  Soldering temperature: 350±5°C
  Soldering period: 3±1 s
- The length marked *A should be 6.5 mm max., otherwise the proper degree of protection of the connector will not be maintained.

Crimping Connectors

Crimping
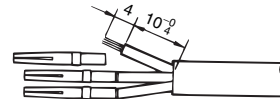
- Strip 14 mm of the Cable sheath and 4 mm of each core.
- Make sure that each core is not damaged and its end strands are not spread out.
- Mount the XY2F-0003 Locator to XY2F-0002 Crimp Tool, both of which are sold separately, and set the selector dial of the Crimp Tool to 8.
- After mounting the crimping pins to the Locator, fully insert the cores to the crimping pins.
- Squeeze the handle of the Crimp Tool to press-fit the cores to the crimping pins.
  (Squeeze the handle firmly until the handle automatically returns to the release position.)

Wiring
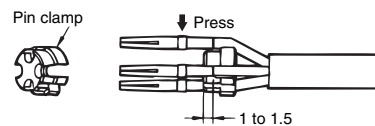
- After press-fitting the cores to the pins, insert the pins into the pin clamp as shown in the illustration. Then make sure that the lead colors correspond to the pin clamp numbers that are identical to the connector pin numbers.

Insertion
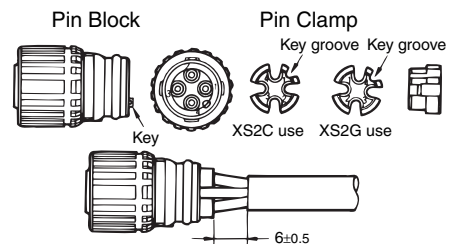
- Tentatively insert the pins to the pin block holes so that the key on the pin block will coincide with the key groove on the pin clamp. Then insert the cable along with the pin clamp.

Screw-on Connectors

Dressing the Cable End

• **Four-pole Connectors**

8 | 12

12±0.5
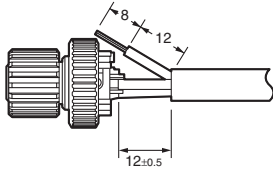
• Loosen the screws on pins 1 to 4 and insert the cores according to the pin numbers.
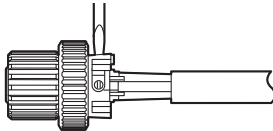
• Use the dedicated Screwdriver (XW4Z-00B)* and tighten the screws securely so that the cores do not pull out. (0.15 to 0.2 N·m)

• **Five-pole Connectors**

• Strip the cable sheath for a total of 15 mm and strip the core covering for 8 mm for the core to connect to pin 5.

8 | 12   } Conductors for pins 1 to 4

8 | 7   } Conductors for pin 5
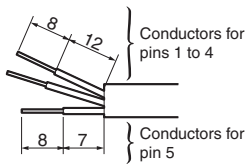
• Connect the core to pin 5 (in the center) first.
• Insert the core from the side of the hold with the tab and tighten the screw securely (tightening torque: Pins 1 to 4: 0.15 to 0.2 N·m, Pin 5: 0.03 to 0.05 N·m), and then cut off the excess wire with wire cutters.

Screw
Special Screwdriver
Tab

Screw
Special Screwdriver
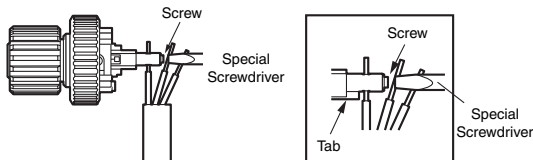
• Bend the cable as shown below, attached the enclosed insulation cap, and then strip the other cores.
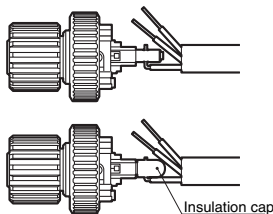
Insulation cap

• Connect the cores to pins 1 to 4.

Connecting Shielded Cables to Five-pole Connectors

• Place the insulation tub on the drain line of the shield and connect it to the terminal.
• Tighten the screw and then check visually to see if there is insulation between the cores.

Drain line
Insulation tube
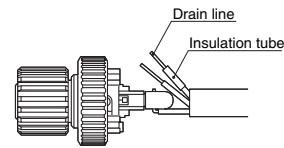
*When tightening the screws, use the dedicated XW4Z-00B Screwdriver that matches with the screw-slot dimensions.

Screwdriver XW4Z-00B

(4) Inserting Pin Block

Pin block (Soldering Model)   **Cover (Straight Model)**

Lock spring   O-ring

Polarity key   Positioning key (triangle mark)   Triangle mark
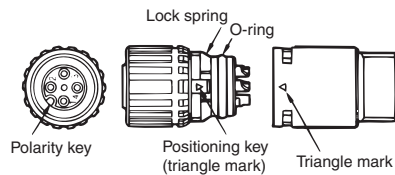
(Crimping Model)   **(Right-angle Model)**

• Mount the cover to the pin block so that the triangle mark on the pin block will coincide with the triangle mark on the cover.
• If the cover is used for a Right-angle model, the relationship between the position of the polarity key on the engaged side and cable connection direction will be determined by the direction in which the positioning key is inserted into the cover, which can be rotated by 90°.
• Fully insert the positioning key until the positioning key is hidden by the casing.

Pin block (Screw-on Connectors)

Triangle mark   Cover

Cover lock   Pin block
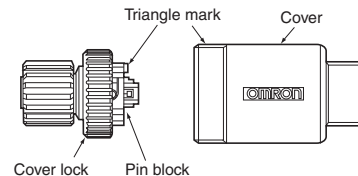
• Align the triangular marks on the pin block and cover and insert the pin block into the cover.
• Press them together firmly until the pin block does not come out of the cover. (0.39 to 0.49 N·m)

(5) Mounting Cap

- After mounting the cover to the pin block and the cover snaps into place, tighten the cap securely by hand (0.39 to 0.49 N·m)

Note: If the cap is not tighten securely enough, the degree of protection (IP67) may not be maintained or vibration may cause the cap to become loose. Do not tighten the cap with pliers or similar tools; they may damage the cap.
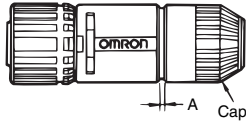
- After fully tightening the cap, length A should be approximately one of the following according to the cable external diameter and the Connector model. (Use these as a guide.)

External diameter of applicable cable	Cable external diameter (mm)			
	6 mm	5 mm	4 mm	3 mm
For 6-mm-dia. cable	1	0	—	—
For 4-mm-dia. cable	—	2	1	—
For 3-mm-dia. cable	—	—	2	1

(6) After Assembly

- Confirm the insulation between cores after completing assembly.

Recommended Cables

When connecting a commercially available cable to a connector assembly, use a cable with an outside diameter of 3 to 6 mm and core conductor sizes of 0.18 to 0.75 mm^2 for crimping connectors and 0.5 mm^2 maximum for soldering connectors.

Connector Arrangement

For safety, when constructing a connection system between a Sensor and panel with a connector, make sure that the connector plug is on the Sensor side and the connector socket is on the panel side (i.e., the female pins are located on the power-supply side).

Sensor Side	Connecting Cable		Panel Side (Power-supply Side)

| (Plug) | (Socket) | (Plug) | (Socket) |
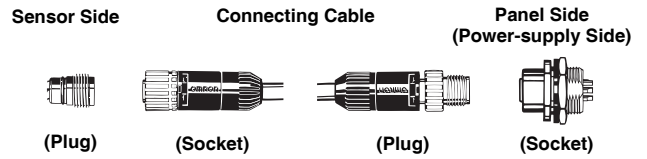
XS2P Panel-mounting Sockets for Terminal Boxes

Ordering Information

No. of poles	Lock method	Pin shape*	Applicable wire diameter	DC Model	AC Model	UL
4	Rear lock	Solder cup pin	AWG20 to 28	XS2P-D421-2	XS2P-A421-2	UL 2238 certified (File No. E207683)
	Front lock	Solder cup pin		XS2P-D422-2	XS2P-A422-2	
		DIP pin		XS2P-D422-1	—	
5	Front lock	Solder cup pin		XS2P-D522-2	—	—
		DIP pin		XS2P-D522-1	—	

*The solder cup pin is for wire mounting, and the DIP pin is for PCB mounting. Soldering is required for both pins.

Dimensions

(Unit: mm)

Rear Lock Model
XS2P-□421-2 (with Solder Cup Pins)
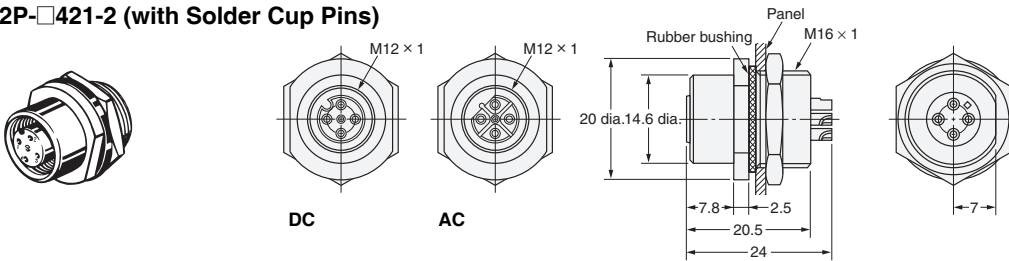
Front Lock Model
XS2P-□422-1 (with DIP Pins)
XS2P-□422-2 (with Solder Cup Pins)
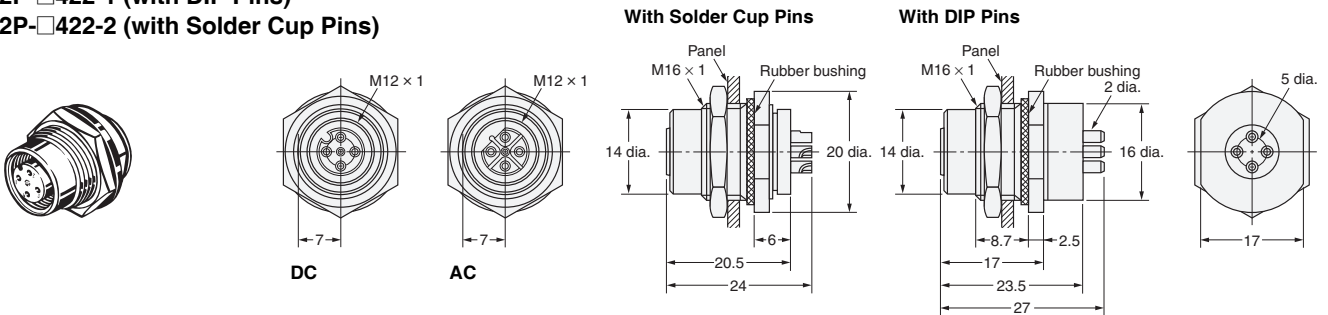
Front Lock Model
XS2P-D522-1 (with DIP Pins)
XS2P-D522-2 (with Solder Cup Pins)

Panel Cutout

$7^{+0.2}_{0}$

$16^{+0.3}_{0}$ dia.

24 min.
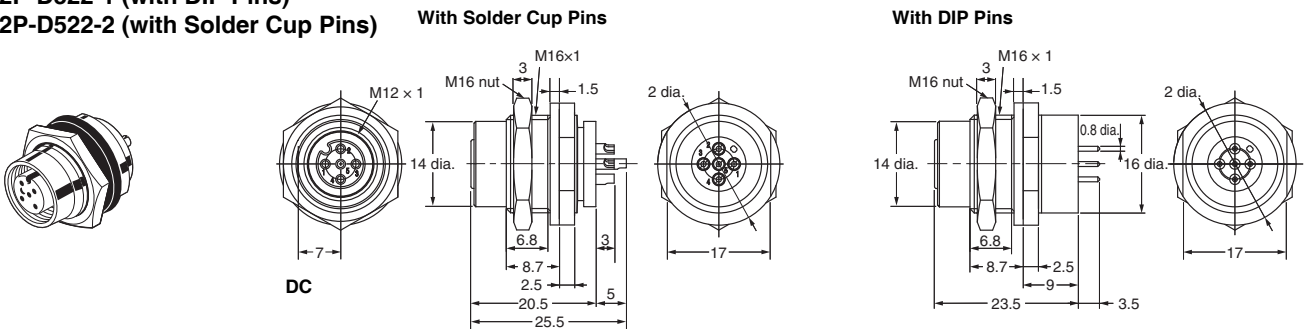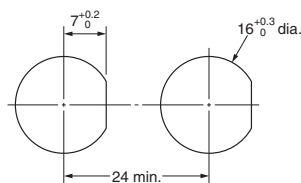
Note: The panel thickness is 1 to 4 mm.

PCB-mounting Dimensions With DIP Pins

Land

5

5

24 min.

Four, 2.2-dia.holes
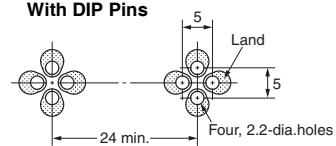
XS2R Y-Joint Plug/Socket Connectors

Ordering Information

Cable	Connector	DC		UL
		Cable length L (m)	Model	
With cable	**Connectors on both cable ends**	0.5	**XS2R-D426-B11-F**	UL 2238 certified (File No. E207683)
		1	**XS2R-D426-C11-F**	
		2	**XS2R-D426-D11-F**	
		3	**XS2R-D426-E11-F**	
	Connector on one cable end	2	**XS2R-D426-D10-F**	
		5	**XS2R-D426-G10-F**	

Cable	Connector	DC		UL
		Cable length L (m)	Model	
Without cable	**Connectors on both cable ends**	—	**XS2R-D426-1**	UL 2238 certified (File No. E207683)
			XS2R-D426-5	
			XS2R-D426-81	
			XS2R-D426-82	

Note: XS2G Screw-on Plugs cannot be connected side-by-side to the CN1 and CN2 connectors.
Consider using a crimping or soldering model instead. Refer to page 18 for details.

Dimensions

(Unit: mm)

Connectors on Both Cable Ends (Y-Joint Plug/Socket)
XS2R-D426-□11-F
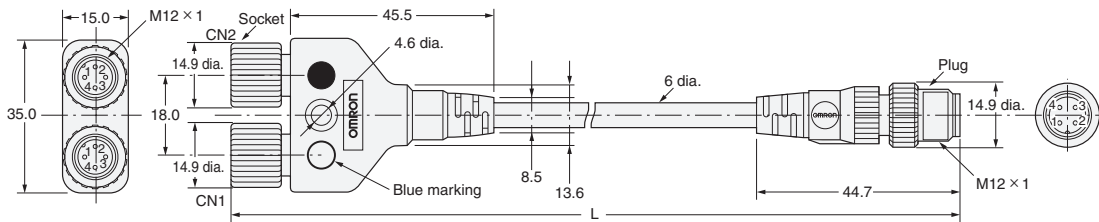
Wiring Diagram
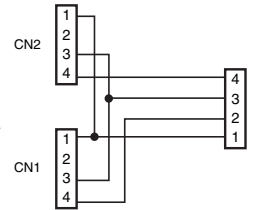
Connectors on One Cable End (Y-Joint Socket)
XS2R-D426-□10-F
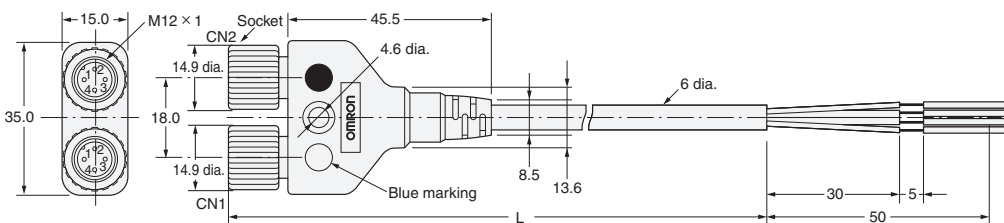
Wiring Diagram
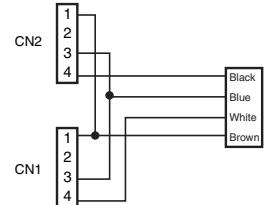
Y-Joint Plug/Socket without Cable
XS2R-D426-1
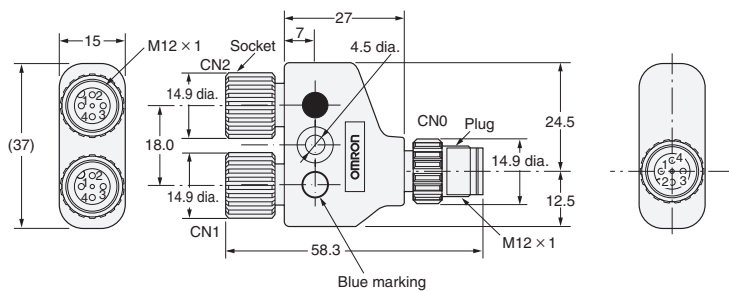
Wiring Diagram

XS2R-D426-1   **XS2R-D426-5**
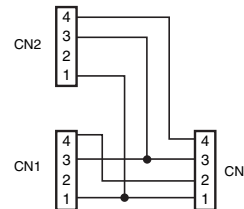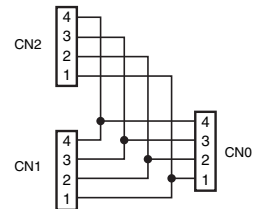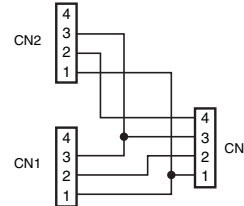
XS2R-D426-81   **XS2R-D426-82**
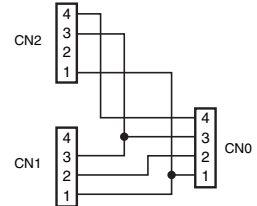
XS2R T-Joint Plug/Socket Connectors

Ordering Information

Type	DC	UL
	Model	
Aggregate model	**XS2R-D422-1**	UL 2238 certified (File No. E207683)\
	XS2R-D422-5	
Bifurcated model	**XS2R-D423-1**	
Daisy-chain model	**XS2R-D424-1**	

Dimensions

(Unit: mm)

Aggregate model
XS2R-D422-1
XS2R-D422-5
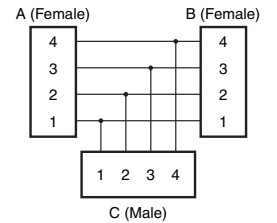
M12 × 1
14.6 dia.
50.6
24.6
A   B
C
M12 × 1
29

Wiring Diagram
XS2R-D422-1

A (Female)   B (Female)
4   4
3   3
2   2
1   1
1 2 3 4
C (Male)

XS2R-D422-5

A (Female)   B (Female)
4   4
3   3
2   2
1   1
1 2 3 4
C (Male)

Bifurcated model
XS2R-D423-1

50.6
24.6
A   B
C
M12 × 1
29
14.6 dia.
M12 × 1

Wiring Diagram

A (Male)   B (Male)
4   4
3   3
2   2
1   1
1 2 3 4
C (Female)

Daisy-chain model
XS2R-D424-1

M12 × 1
14.6 dia.
50.6
24.6
A   B
C
M12 × 1
29

Wiring Diagram

A (Female)   B (Male)
4   4
3   3
2   2
1   1
1 2 3 4
C (Female)
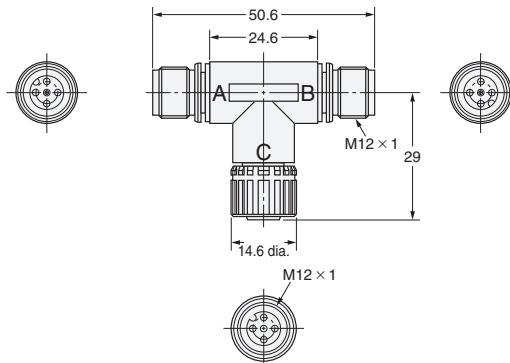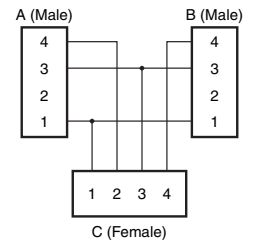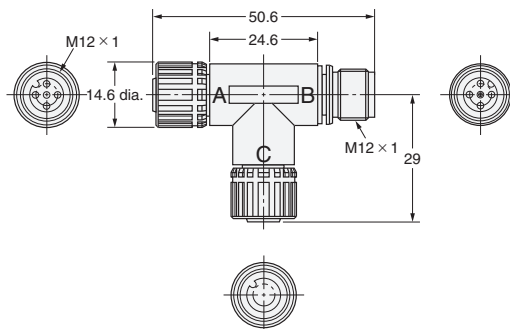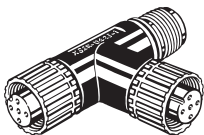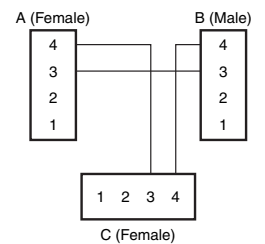
Features

XS2R Application Examples

XS2R-D422-1 (Aggregate Model)

Sensor — XS2G/XS2H — XS2R-D422-1 — A B — XS2G/XS2H — Sensor

A C

XS2W/XS2F/XS2C
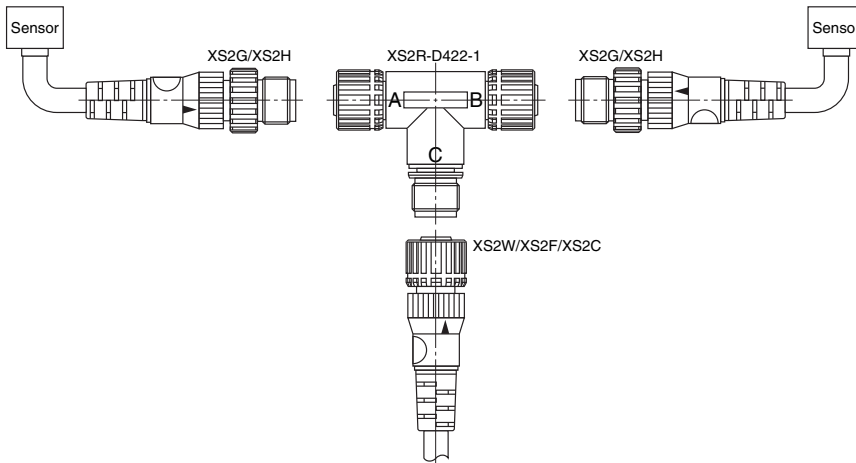
- A pair of Two-wire Sensors or Three-wire Sensors can be connected as shown in the illustration.
- The XS2R-D422-5 has feed through connections, thus working as a connector for the extension cable.

Photoelectric sensor
Photoelectric sensor
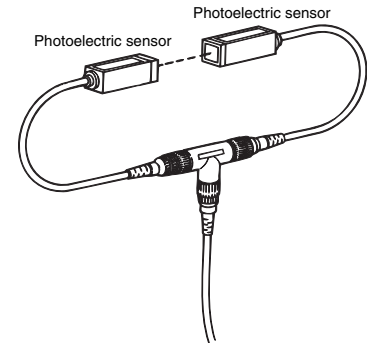
XS2R-D423-1 (Bifurcated Model)

XS2W/XS2F/XS2C — XS2R-D423-1 — A B — XS2W/XS2F/XS2C

A C

XS2G/XS2H
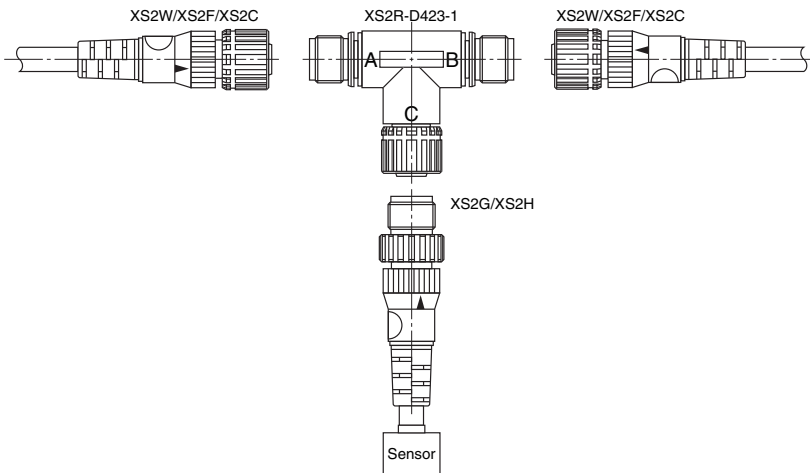
Sensor

- Two or Three-wire Sensor signals can be bifurcated.

Proximity sensor

PLC (A)

PLC (B)
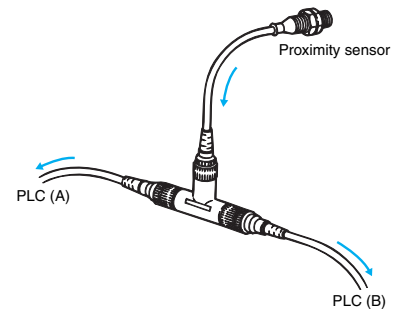
XS2R-D424-1 (Daisy Chain Model)

A B — A B — A B

C C C

Sensor1 — Sensor2 — Sensor2 — Sensor3
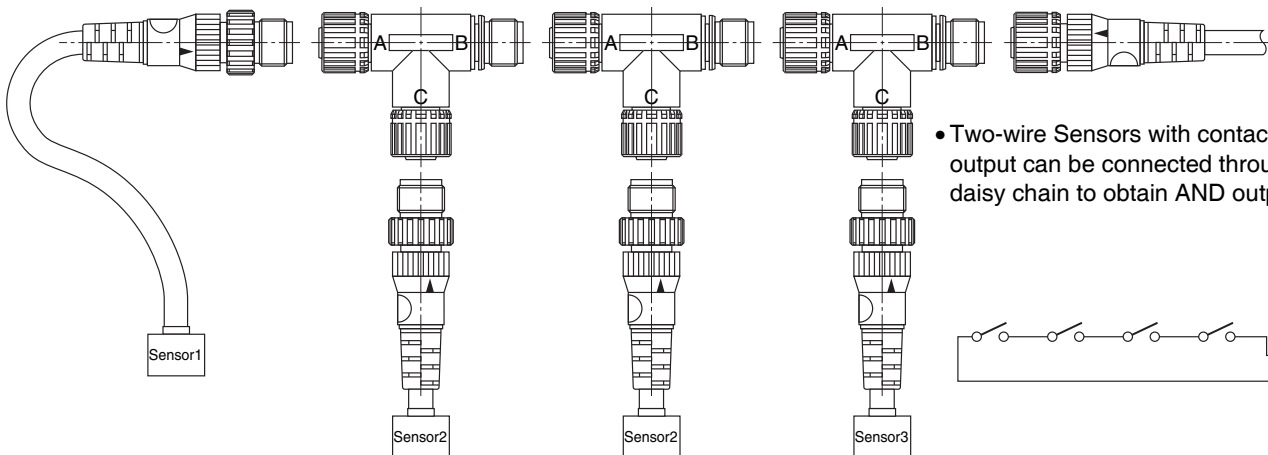
- Two-wire Sensors with contact output can be connected through a daisy chain to obtain AND output.
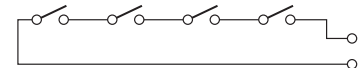
Safety Precautions

Precautions for Correct Use

Do not use the product in atmospheres or environments that exceed product ratings.

- Before using the XS2R for Sensors, make sure that the wiring of the Sensors and the internal connections of the XS2R are correct.

XS2M Sensor-embedded Plugs

Ordering Information

No. of poles	Mounting method	Pin shape	Applicable wire diameter	DC Model	AC Model	UL
4	Embedded with screw threads	Solder cup pin	AWG22 to 28	XS2M-D421	XS2M-A421	UL 2238 certified (File No. E207683)
	Embedded without screw threads			XS2M-D422	XS2M-A422	

Dimensions

(Unit: mm)

Embedded with screw threads
XS2M-D421 (For DC)
XS2M-A421 (For AC)
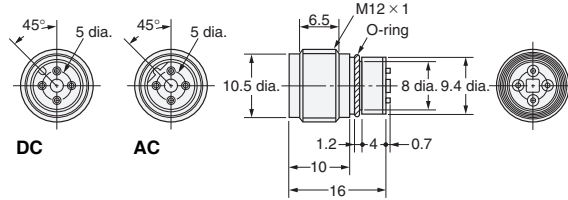
Mounting Dimensions
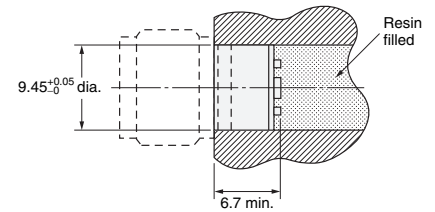
Note: After mounting, anchor the solder cup pins by injecting resin.

Embedded without screw threads
XS2M-D422 (For DC)
XS2M-A422 (For AC)
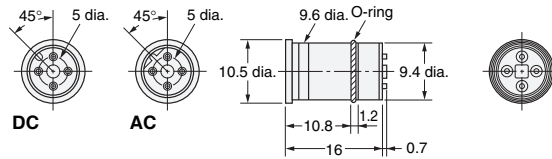
Mounting Dimensions
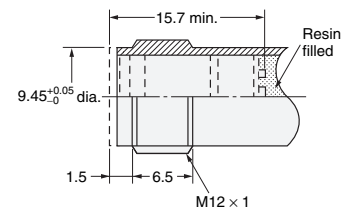
Note: After mounting, anchor the solder cup pins by injecting resin.

XS2M Panel-mounting Plugs

Ordering Information

Resin Body

No. of poles	Mounting method	Pin shape*1	Applicable wire diameter	DC Model	AC Model	UL
4	Flange-mounting	Solder cup pin	AWG22 to 28	XS2M-D423	XS2M-A423	UL 2238 certified (File No. E207683)
	Screw-mounting	DIP pin	—	XS2M-D424-1	XS2M-A424-1	
		Solder cup pin	AWG20 to 28	XS2M-D424-2	XS2M-A424-2	
5	Screw-mounting	DIP pin	—	XS2M-D524-1	—	
		Solder cup pin	AWG20 to 28	XS2M-D524-2	—	

Metal Body

No. of poles	Mounting method	Pin shape*1	Applicable wire diameter	DC Model	UL
4	Screw-mounting	DIP pin	—	XS2M-D424-3	—
		Solder cup pin	AWG20 to 28	XS2M-D424-4	
5		DIP pin	—	XS2M-D524-3	
		Solder cup pin	AWG20 to 28	XS2M-D524-4	

*1. The solder cup pin is for wire mounting, and the DIP pin is for PCB mounting.
Soldering is required for both pins.

Dimensions

(Unit: mm)

Flange-mounting
XS2M-D423 (For DC)
XS2M-A423 (For AC)
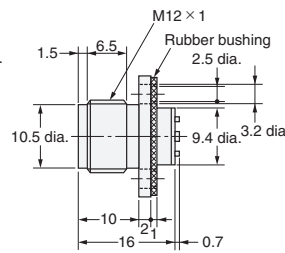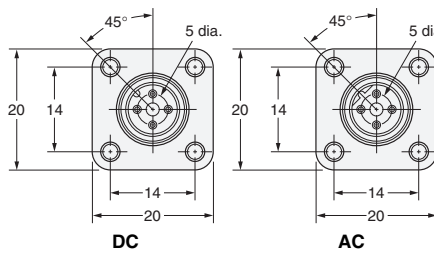
Panel Cutouts
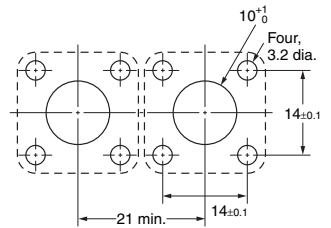
Screw-mounting
XS2M-□424-1 DIP pin (Resin Body)
XS2M-D424-3 DIP pin (Metal Body)
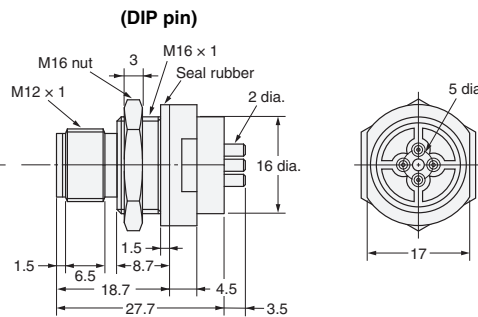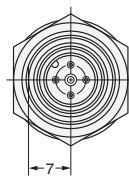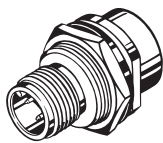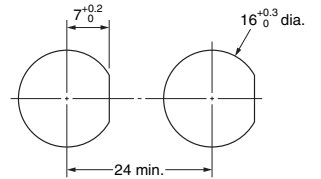
Panel Cutout

Note: The panel thickness is 1 to 4 mm.

PCB-mounting Dimensions
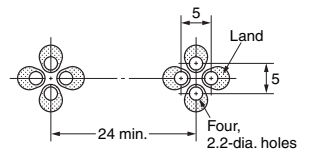
Screw-mounting
XS2M-☐424-2 Solder Cup Pins (Resin Body)
XS2M-D424-4 Solder Cup Pins (Metal Body)

(Solder Cup Pins)

M16 nut 3 M16 × 1
M12 × 1   Seal rubber
5 dia.

Panel Cutout

20 dia.   16⁺⁰·³₀ dia. 7⁺⁰·²₀

M12 × 1

16 dia.

7   1.5   1.5   8.7
6.5   4.5
18.7
27.7   3.5   17
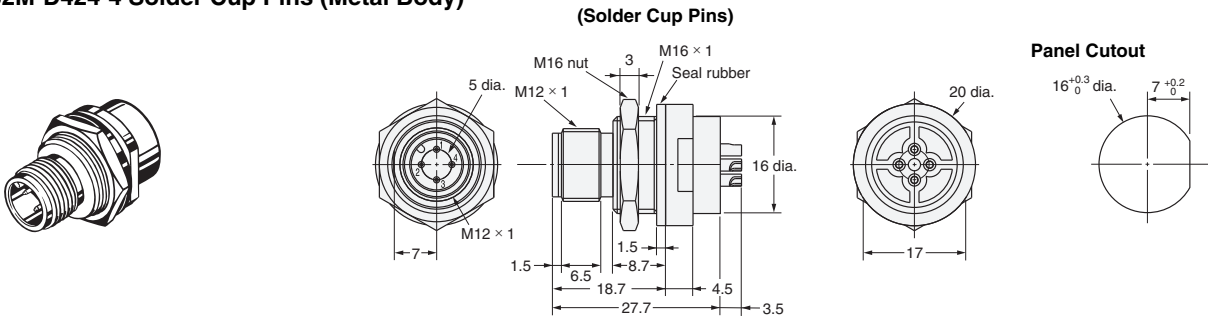
Screw-mounting
XS2M-D524-1 DIP pin (Resin Body)

Panel Cutout

16⁺⁰·³₀ dia. 7⁺⁰·²₀

(DIP pin)

3   1.5
M16 nut   M16 × 1
M12 × 1   Seal rubber

20 dia.

M12 × 1

7   1.5   6.5   6.8
8.7   2.5
9   3.5
27.7   17
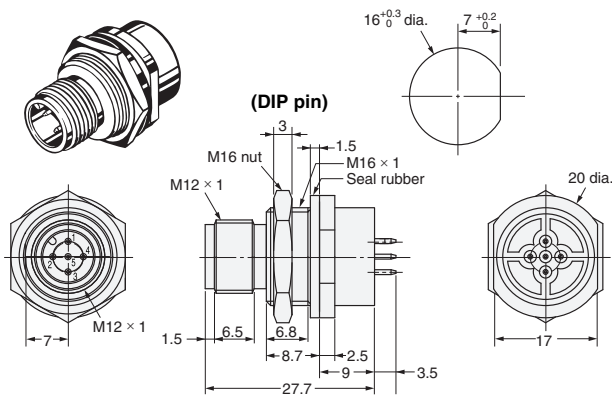
Screw-mounting
XS2M-D524-2 Solder Cup Pins (Resin Body)

Panel Cutout

16⁺⁰·³₀ dia. 7⁺⁰·²₀

(Solder Cup Pins)

3   1.5
M16 nut   M16 × 1
M12 × 1   Seal rubber

20 dia.

M12 × 1

7   1.5   6.5   6.8
8.7   2.5
9   3.5
27.7   5.5   17
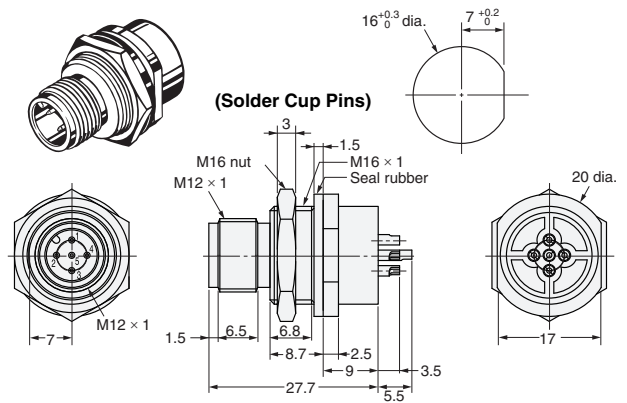
Screw-mounting
XS2M-D524-3 DIP pin (Metal Body)

Panel Cutout

16⁺⁰·¹₀ dia. 7⁺⁰·¹₀

(DIP pin)

3   1.5
M16 nut   M16 × 1
M12 × 1   Seal rubber
5 dia.

0.8 dia.
16 dia.

20 dia.

7   1.5   6.5   8.7
18.7   4.5   3.5
27.7   17
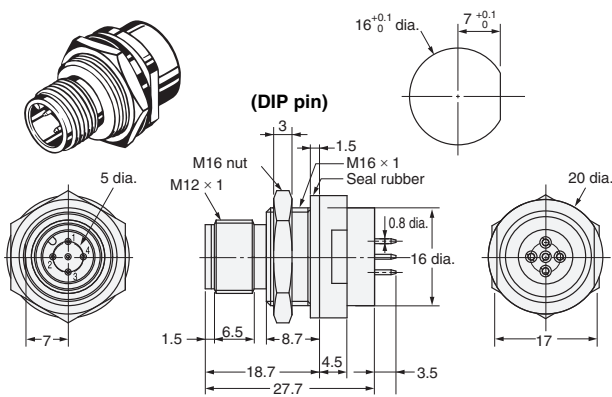
Screw-mounting
XS2M-D524-4 Solder Cup Pins (Metal Body)

Panel Cutout

16⁺⁰·¹₀ dia. 7⁺⁰·¹₀

(Solder Cup Pins)

3   1.5
M16 nut   M16 × 1
M12 × 1   Seal rubber
5 dia.

16 dia.

20 dia.

M12 × 1

7   1.5   6.5   8.7   4.5
18.7   3.5
27.7   5.5   17
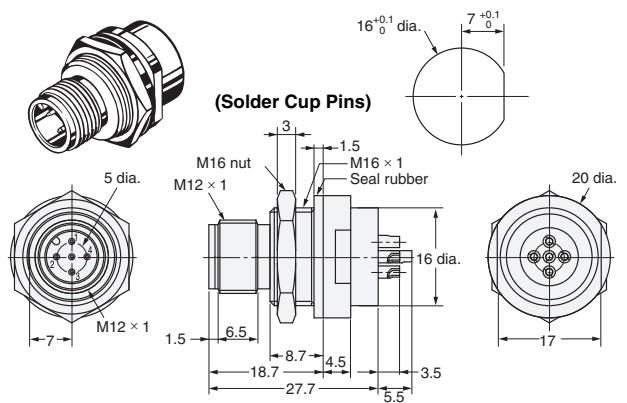
Common Accessories and Tools (Order Separately)

Ordering Information

Connector Covers

Waterproof Covers

XS2Z-11

XS2Z-22
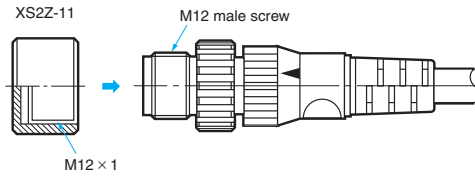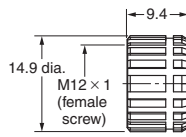
Application Example: XS2Z-11

You can use the Waterproof Cover when the connector is not connected to ensure an IP67 degree of protection. When mounting the Water-resistive Cover to a Connector, be sure to apply a torque range between 0.39 and 0.49 N·m to tighten the Water-resistive Cover.
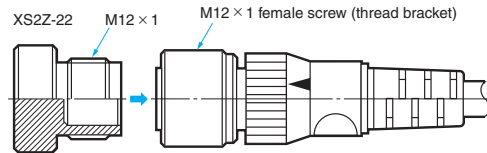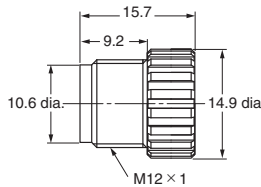
Model	Materials	Suitable connector	
		Model	Mounting portion
XS2Z-11	Copper alloy/ Nickel plated	XS2G/XS2H/XS2M/XS2R/XS2W/XS5H/ XS5M/XS5W	M12 male screw
XS2Z-22		XS2C/XS2R/XS2F/XS2P/XS2W/XW3B/ XS5F/XS5W/XS5R/XS5P/XW3D	M12 female screw (thread bracket)

Dust Covers

XS2Z-13
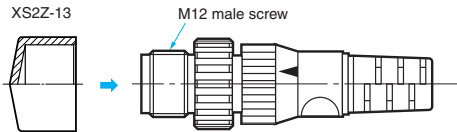
XS2Z-15/XS2Z-14

Application Example: XS2Z-13
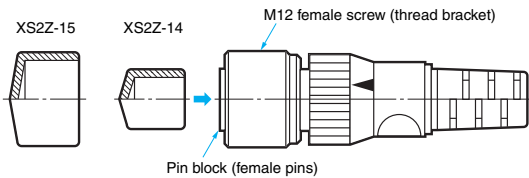
The Dust Cover is for dust prevention and does not ensure IP67 degree of protection.
When mounting the Dust Cover to a Connector, be sure to press the Dust Cover onto the Connector until the Connector is fully inserted into the Dust Cover.

Model	Materials	Suitable connector	
		Model	Mounting portion
XS2Z-13	Rubber/black	XS2G/XS2H/XS2M/XS2R	M12 male screw
XS2Z-14		XS2C/XS2R/XS2F/XS2P/XW3B	Pin block (female pins)
XS2Z-15			M12 female screw (thread bracket)

Loosening-preventing C-ring
XS2Z-18

Application Example: XS2Z-18
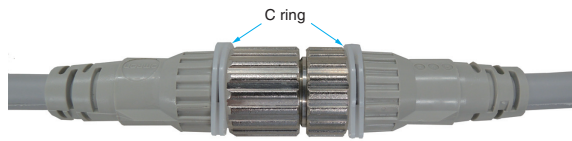
C ring

Note: Attach C-rings to both the plug and socket.

This C-ring prevents the M12 connector from becoming loose.
When you attach the C-ring, press it securely between the thread bracket and cover.

Model	Materials	Suitable connector
XS2Z-18	POM	XS2F/H/W

Sputter Protective Cover
XS2Z-31

XS2Z-31

M12 female screw (thread bracket)

Pin block (female contact)
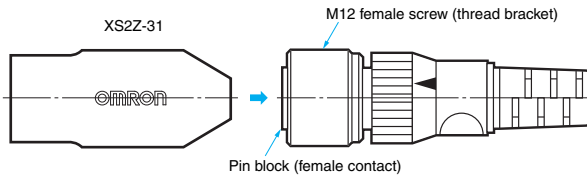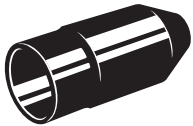
Application Example: XS2Z-31

The Sputter Protective Cover protects the connector from weld sputter.
Make sure it covers the entire connector.

Model	Materials	Suitable connector
XS2Z-31	Silicone rubber/black	XS5F/XS5H/XS5W/ XS2F/XS2H/XS2W

Tools
Torque Wrench
XY2F-0004
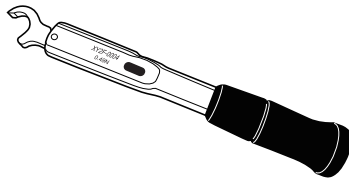
Crimp Tool
XY2F-0002

Locator
XY2F-0003

Tool in open position

Tool in closed position

PUSH POSITIONER AND ROTATE 90 TO INSTALL
SEL
RAISE TO ROTATE

Selector dial (Set to 8.)

XY2F-0002 Crimp Tool

Locator guide

XY2F-0003 Locator
Mount with the screw, and insert the contacts from the opposite side.
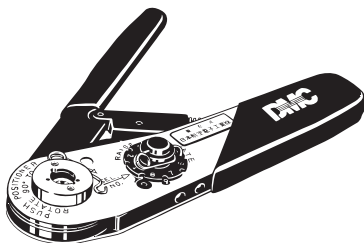
Use the Crimp Tool to crimp a cable core to the XS2U Crimping Pin used with the XS2C or XS2G Crimping Connector. Both the Crimp Tool and the optional Locator are required for use.
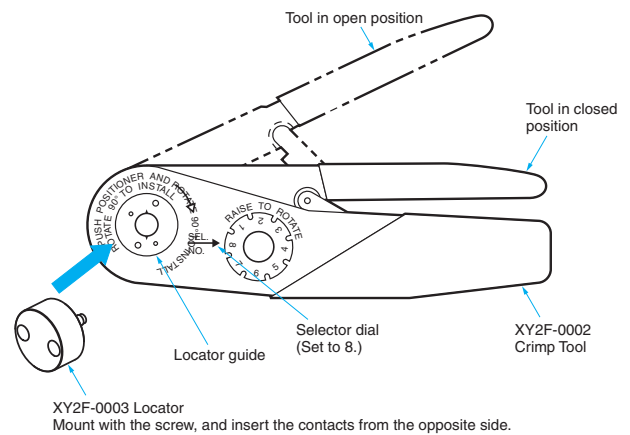
- The XY2F-0002 Crimp Tool is DMC's AFM8 (M22520/2-01).
- The XY2F-0003 Locator is a component for positioning crimp terminals. Use the screw provided to mount the Locator to the locator guide of the Crimp Tool.

Pin-block Extraction Tool
XY2F-0001
Use this tool to extract a Pin Block from the covers in order to make wiring changes or corrections after the cover has been mounted to the pin block for Connector Assemblies (XS2C/XS2G, soldering/crimping).
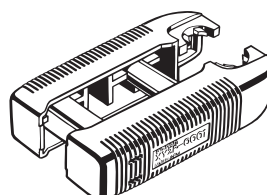
Safety Precautions

Extraction Procedure

(1) Disconnecting Components
- Disconnect all components on the cap side from the cover.

Pin block Cover Rubber bushing Cable clamp Cap
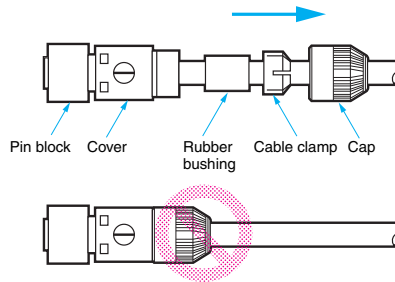
(2) Extracting Pin Block
- Insert the claws of the Tool into the four holes of the cover.

Holes

Claws
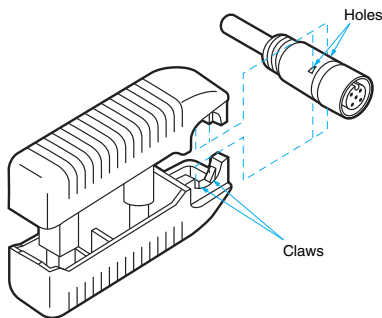
- Make sure that the pin block is outside the Tool.

Tool

Pin block

Cover Guide Cover
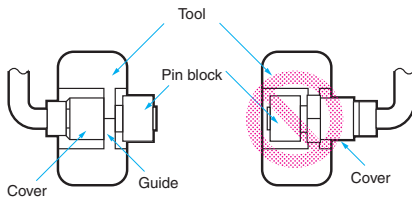
- Press the Tool so that the guides of the Tool are in close contact. Then pull the pin block straight.

Guide

Pin block

Extracting direction
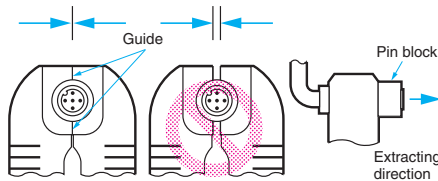
Precautions for Correct Use

- The pin block must not be extracted from the same Connector more than 3 times, otherwise the proper degree of protection of the pin block or Connector will not be maintained.
- Do not use the product in atmospheres or environments that exceed product ratings.

Tightening Cap (Connector Assemblies)

1) Do not use pliers to tighten caps, otherwise the caps may be damaged. Use your fingers to tighten the Connectors sufficiently.
   (0.39 to 0.49 N·m)
2) If caps are not tightened securely, the Connectors may not maintain their proper degree of protection (i.e., IP67) or the caps may become loose due to vibration.

Connector Connection and Disconnection

- When connecting or disconnecting Connectors, be sure to hold the Connectors by hand.
- Do not hold the cable when disconnecting Connectors.
- Connectors mating with sockets must be fully inserted into the mating sections. Tighten the thread bracket carefully so that the threads will not be damaged.
- Fully tighten thread bracket within a torque range between 0.39 and 0.49 N·m and be sure that the threads of the opposite parts are hidden by the thread bracket.
- When disconnecting Connectors, be sure to loosen the thread brackets first. Do not loosen the caps.
- Thread brackets must be loosened in the cutout direction.

Cutout

Loosen

Thread bracket
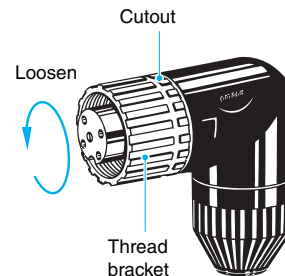
Degree of Protection

- Do not impose external force continuously on the joints of pin blocks and covers, otherwise the Connectors may not keep its proper degree of protection (i.e., IP67).
- The degree of protection of connectors (IP67) is not for a fully watertight structure. Do not use them underwater.
- Connectors are of resin mold construction. Do not impose excessive force on them.

Setup

- Do not make any cable bends near the base of the Unit.
- Any bends made must have a minimum radius of 40 mm.

Terms and Conditions Agreement

In the interest of product improvement, specifications are subject to change without notice.

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