CSM\_XS2\_DS\_E\_11\_8

# Water- and Environment-resistive FA Connectors Save Wiring and Maintenance Effort

- Compact FA connectors meet IP67 requirements and ensure a 94V-0 fire retardant rating.
- A wide array of connectors makes a wiring system more modular, simplifies maintenance, and reduces downtime.
- Connectors with Cables and Connector Assemblies are available.
- Three types of Connector Assembly: Crimping, soldering, and screw-on.
- Connectors with Cables are UL certified.
- Based on IEC61076-2-101 (IEC60947-5-2) and NECA 4202.



Refer to Safety Precautions on page 32.



#### **Model Number Legend**

#### **Connectors with Cables Model Number Legend**

| Connector                           | Cable specifications        | XS2              | 2: M12 Screw Connecti | on             |                  | nartclick Connection * h M12 connectors) |
|-------------------------------------|-----------------------------|------------------|-----------------------|----------------|------------------|--|
|                                     |                             | Cable length (m) | Model                 | Reference page | Cable length (m) | Model                                    |
|                                     |                             | 0.5              | XS2W-D421-B81-F       |                | 0.5              | XS5W-D421-B81-F                          |
|                                     |                             | 1                | XS2W-D421-C81-F       |                | 1                | XS5W-D421-C81-F                          |
|                                     |                             | 2                | XS2W-D421-D81-F       |                | 2                | XS5W-D421-D81-F                          |
|                                     |                             | 3                | XS2W-D421-E81-F       |                | 3                | XS5W-D421-E81-F                          |
|                                     | Fire-retardant, robot cable | 4                | XS2W-D421-F81-F       |                | 4                | XS5W-D421-F81-F                          |
|                                     | Cubic                       | 5                | XS2W-D421-G81-F       | 4              | 5                | XS5W-D421-G81-F                          |
| ouble chae                          |                             | 10               | XS2W-D421-J81-F       |                | 10               | XS5W-D421-J81-F                          |
|                                     |                             | 15               | XS2W-D421-K81-F       |                | 15               | XS5W-D421-K81-F                          |
|                                     |                             | 20               | XS2W-D421-L81-F       |                | 20               | XS5W-D421-L81-F                          |
|                                     | Spatter-resistant cable     | 2                | XS2W-D421-D81-SA      |                | 2                | XS5W-D421-D81-SA                         |
|                                     | Spatter-resistant cable     | 5                | XS2W-D421-G81-SA      |                | 5                | XS5W-D421-G81-SA                         |
|                                     |                             | 1                | XS2F-D421-C80-F       |                | 1                | XS5F-D421-C80-F                          |
|                                     | E                           | 2                | XS2F-D421-D80-F       |                | 2                | XS5F-D421-D80-F                          |
| Connector on one cable end (Socket) |                             | 3                | XS2F-D421-E80-F       |                | 3                | XS5F-D421-E80-F                          |
| Connector on one cable              | Fire-retardant, robot cable | 5                | XS2F-D421-G80-F       |                | 5                | XS5F-D421-G80-F                          |
|                                     | odbio                       | 10               | XS2F-D421-J80-F       | 6              | 10               | XS5F-D421-J80-F                          |
| (Socket)                            |                             | 15               | XS2F-D421-K80-F       |                | 15               | XS5F-D421-K80-F                          |
|                                     |                             | 20               | XS2F-D421-L80-F       |                | 20               | XS5F-D421-L80-F                          |
|                                     | Spatter-resistant cable     | 2                | XS2F-D421-D80-SA      |                | 2                | XS5F-D421-D80-SA                         |
|                                     | Spatter-resistant cable     | 5                | XS2F-D421-G80-SA      |                | 5                | XS5F-D421-G80-SA                         |
|                                     |                             | 0.3              | XS2H-D421-A80-F       |                | 0.3              | XS5H-D421-A80-F                          |
|                                     |                             | 0.5              | XS2H-D421-B80-F       |                | 0.5              | XS5H-D421-B80-F                          |
|                                     | Fire-retardant, robot       | 1                | XS2H-D421-C80-F       |                | 1                | XS5H-D421-C80-F                          |
|                                     | cable                       | 2                | XS2H-D421-D80-F       | 13             | 2                | XS5H-D421-D80-F                          |
|                                     |                             | 3                | _                     | 13             | 3                | XS5H-D421-E80-F                          |
| · •                                 |                             | 5                | XS2H-D421-G80-F       |                | 5                | XS5H-D421-G80-F                          |
|                                     | Spatter-resistant cable     | 0.3              | XS2H-D421-A80-SA      |                | 0.3              | XS5H-D421-A80-SA                         |
|                                     | Spatter-resistant cable     | 1                | XS2H-D421-C80-SA      |                | 1                | XS5H-D421-C80-SA                         |

<sup>\*</sup>For details, refer to the data sheet of the XS5 Round Water-resistant Connectors (M12 Smartclick).

Note 1. Only DC, straight, 4-core types, and common cable specifications are shown above. Refer to the relevant pages for other products.

XS2: M12 Screw Connection

### XS5: One-touch Smartclick Connection\* (compatible with M12 screws)

Note: Screw connections will be made if connecting with a screw type.









Turn approx. 1/8 of a turn to connect Connections can be checked using markings

Other than the M12 sizes introduced above, M8-sized (XS3) products are also available.
 For details, refer to the data sheet of the XS3 Round Water-resistant Connectors (M8/S8).

<sup>\*</sup>For details, refer to the data sheet of the XS5 Round Water-resistant Connectors (M12 Smartclick).

### **Ratings and Specifications**

| Rated current                       | 4 A   |
|-------------------------------------|---|
| Rated voltage                       | 250 VAC/VDC   |
| Contact resistance (Connector)      | 40 mΩ max. (20 m V max. and 100 mA max.)                                |
| Insulation resistance               | 1,000 MΩ min. (at 500 VDC)  |
| Dielectric strength (Connector)     | 1,500 VAC for 1 min (leakage current: 1 mA max.)                        |
| Degree of protection                | IP67 (IEC60529)   |
| Insertion tolerance                 | 200 times   |
| Cable holding strength              | Cable diameter: 6 mm 98 N/15 s<br>4 to 5 mm 49 N/15 s<br>3 mm 29 N/15 s |
| Ambient operating temperature range | -25 to 70°C *   |
| Ambient humidity range              | 20% to 85%  |

<sup>\*</sup>Use the robot cable within a temperature range between 0°C and 70°C to prevent the wires inside the cable from being broken when bending it.

#### **Materials and Finish**

| Item   | Model   | XS2F/H/W                           | XS2F-LED   | XS2M/R/P | XS2C/G    |  |  |  |  |
|--|---|------------------------------------|--|----------|-----------|--|--|--|--|
| Contacts   |   | Copper alloy/Gold plating          |  | Brass    | •         |  |  |  |  |
| Thread br  | acket   | Brass/Copper alloy *               |  |          |           |  |  |  |  |
| Pin block  |   | PBT resin                          |  | PA resin | PBT resin |  |  |  |  |
| O-ring   |   | Rubber                             |  |          |           |  |  |  |  |
| Cover  |   | Soft PBT resin                     | TPU resin  | _        | PBT resin |  |  |  |  |
|  | Fire-retardant, Robot cable   | UL AWM2464 CL3, 6 mm dia.<br>AWG20 | _  | _        | _         |  |  |  |  |
|  | Non-polar DC Connectors with Standard cable                                 | 6 mm dia.<br>AWG20                 | _  | _        | _         |  |  |  |  |
|  | E2E models with conventional connector pin with Fire-retardant, Robot cable | UL AWM2464 CL3, 6 mm dia.<br>AWG20 | _  | _        | _         |  |  |  |  |
| Cable  | Heat-resistant cable up to 105°C  | 6 mm dia.<br>AWG20                 | _  | _        | _         |  |  |  |  |
| Contacts  Thread brack  Pin block  D-ring  Cover  F  N  V  Cable  1  S | Spatter-resistant cable   | 6.6 mm dia.<br>AWG20               | _  | _        | _         |  |  |  |  |
|  | Standard cable<br>(XS2F-LED)  | _                                  | UL AWM2464<br>5.0 mm dia. (3 conductors)<br>5.4 mm dia. (4 conductors)<br>0.34 mm <sup>2</sup> | _        | _         |  |  |  |  |

<sup>\*</sup>The T-joint of the XS2R is aluminum/white.

#### Pin Arrangement (Engaged Side)

| Item     | No. of poles             | 4 poles   | 5 poles |
|----------|--------------------------|---|---------|
| DC type  | Male (plug) contacts     |   | 0504    |
| 30 () [0 | Female (socket) contacts | \$\overline{\pi}_2^2 \\ \overline{\phi}_3^2 \\ | 050     |
| AC type  | Male (plug) contacts     |   |         |
|          | Female (socket) contacts | (D)   |         |

Note: The AC and DC mating section forms are different as shown here and therefore cannot be connected together.

#### **Connections**

#### **Connection Combinations**

| ОМЕ                             | RON model No.   | M12 Plug Connectors<br>XS2H, XS2G, XS2W (plug side),<br>XS2R (plug side), XS2M | Smartclick Plug Connectors<br>XS5H, XS5G, XS5W (plug side),<br>XS5R (plug side), XS5M |
|---------------------------------|---|--|---|
| M12 Socket Connectors           | XS2F, XS2C, XS2W (socket side),<br>XS2R (socket side), XS2P | О  | О   |
| Smartclick Socket<br>Connectors | XS5F, XS5C, XS5W (socket side),<br>XS5R (socket side), XS5P | 0  | <b>©</b>  |

Connected by twisting.

Note: The XS $\square$ M and XS $\square$ P cannot mate with each other.

O: Connected by screwing.

## XS2W Sockets and Plugs on Both Cable Ends

#### **Model Number Structure**

#### **Model Number Legend**

Use this model number legend to identify products from their model number. Use this model number legend to identify products from their model number. When ordering, use a model number from the table in *Ordering Information*.



#### 1. Type

W: Connectors with cables, socket and plug on both cable ends

#### 2. AC/DC (Mating Section Form)

D: For DC

#### 3. Connector Poles

4: 4 poles

5: 5 poles

#### 4. Contact Plating

2: Gold plating

#### 5. Cable Connection Direction

- 1: Straight (socket)/Straight (plug)
- 2: Right-angle (socket)/Right-angle (plug)
- 3: Straight (socket)/Right-angle (plug)
- 4: Right-angle (socket)/Straight (plug)

#### 6. Cable Length

- A: 0.3 m (straight/straight only)
- B: 0.5 m (straight/straight only)
- C: 1 m (straight/straight only)
- D:2 m
- E: 3 m (straight/straight only)
- F: 4 m (straight/straight only)
- G:5 m
- H: 7 m (straight/straight only)
- J: 10 m (straight/straight only)
- K: 15 m (straight/straight only)
- L: 20 m (straight/straight only)

#### 7. Connections (Numbers inside circles are terminal numbers)

- 8: 1 Brown, 2 White, 3 Blue, 4 Black (for DC)
- G: (1) Brown, (2) White, (3) Blue, (4) Black, (5) Gray

#### 8. Connectors on One End/Both Ends

1: Both ends

#### 9. Cable Specifications

F: Fire-retardant, Robot cable SA: Spatter-resistant cable

## XS2W Sockets and Plugs on Both Cable Ends

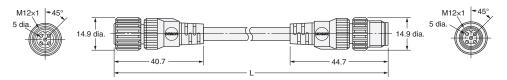
### **Ordering Information**

|                         | Cable connection                      | Cable            | No. of      | Cable core                 | Cable           | DC               |                             |   |   |   |   |   |   |   |   |   |       |     |   |                 |
|-------------------------|---------------------------------------|------------------|-------------|----------------------------|-----------------|------------------|-----------------------------|---|---|---|---|---|---|---|---|---|-------|-----|---|-----------------|
| Cable specifications    | direction                             | diameter<br>(mm) | cable cores | cross-sectional area (mm²) | length L<br>(m) | Model            | UL                          |   |   |   |   |   |   |   |   |   |       |     |   |                 |
|                         |                                       |                  |             |                            |                 | 0.5              | XS2W-D421-B81-F             |   |   |   |   |   |   |   |   |   |       |     |   |                 |
|                         |                                       |                  |             |                            | 1               | XS2W-D421-C81-F  |                             |   |   |   |   |   |   |   |   |   |       |     |   |                 |
|                         |                                       |                  |             |                            | 2               | XS2W-D421-D81-F  |                             |   |   |   |   |   |   |   |   |   |       |     |   |                 |
|                         | Ctroight (Dlug)/                      |                  |             |                            | 3               | XS2W-D421-E81-F  |                             |   |   |   |   |   |   |   |   |   |       |     |   |                 |
|                         | Straight (Plug)/<br>Straight (Socket) |                  |             |                            | 4               | XS2W-D421-F81-F  |                             |   |   |   |   |   |   |   |   |   |       |     |   |                 |
|                         | Otraight (Gooker)                     |                  |             |                            | 5               | XS2W-D421-G81-F  | UL 2238 certified (File No. |   |   |   |   |   |   |   |   |   |       |     |   |                 |
|                         |                                       |                  |             |                            | 10              | XS2W-D421-J81-F  |                             |   |   |   |   |   |   |   |   |   |       |     |   |                 |
| Fire-retardant.         |                                       |                  |             |                            | 15              | XS2W-D421-K81-F  |                             |   |   |   |   |   |   |   |   |   |       |     |   |                 |
| Robot cable             |                                       | 6.0 dia. 4       |             |                            | 20              | XS2W-D421-L81-F  |                             |   |   |   |   |   |   |   |   |   |       |     |   |                 |
| Tiobot oubic            | Right-angle (Plug)/                   |                  | 4           | 4                          | 4               | 4                | 4                           | 4 | 4 | 4 | 4 | 4 | 4 | 4 | 4 | 4 | 4 0.5 | 0.5 | 2 | XS2W-D422-D81-F |
|                         | Right-angle (Socket)                  |                  |             |                            | 5               | XS2W-D422-G81-F  |                             |   |   |   |   |   |   |   |   |   |       |     |   |                 |
|                         | Straight (Socket)/                    |                  |             |                            | 2               | XS2W-D423-D81-F  |                             |   |   |   |   |   |   |   |   |   |       |     |   |                 |
|                         | Right-angle (Plug)                    |                  |             |                            | 5               | XS2W-D423-G81-F  |                             |   |   |   |   |   |   |   |   |   |       |     |   |                 |
|                         |                                       |                  |             |                            | 1               | XS2W-D424-C81-F  |                             |   |   |   |   |   |   |   |   |   |       |     |   |                 |
|                         | Right-angle (Socket)/                 |                  |             |                            | 2               | XS2W-D424-D81-F  |                             |   |   |   |   |   |   |   |   |   |       |     |   |                 |
|                         | Straight (Plug)                       |                  |             |                            | 5               | XS2W-D424-G81-F  |                             |   |   |   |   |   |   |   |   |   |       |     |   |                 |
|                         |                                       |                  |             |                            | 10              | XS2W-D424-J81-F  |                             |   |   |   |   |   |   |   |   |   |       |     |   |                 |
| Spatter-resistant cable | Straight (Plug)/                      | 6.6 dia.         |             |                            | 2               | XS2W-D421-D81-SA |                             |   |   |   |   |   |   |   |   |   |       |     |   |                 |
| Spatter-resistant Cable | Straight (Socket)                     | o.o uid.         |             |                            | 5               | XS2W-D421-G81-SA |                             |   |   |   |   |   |   |   |   |   |       |     |   |                 |

Note: Ask your OMRON representative about other cable lengths, and about 5-core cables.

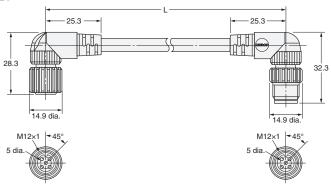
**Dimensions** (Unit: mm)

Straight (Socket)/Straight (Plug) Fire-retardant, Robot cable XS2W-D421-□81-F Spatter-resistant cable XS2W-D421-D81-SA

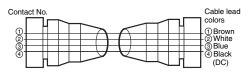


#### Right-angle/Right-angle Fire-retardant, Robot cable

XS2W-D422-□81-F

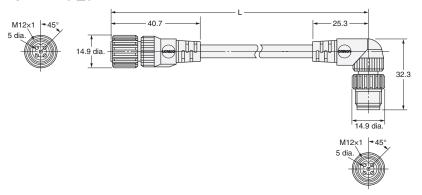


#### Wiring Diagram for 4 Cores

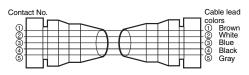


### Straight (Socket)/Right-angle (Plug) Fire-retardant, Robot cable

XS2W-D423-□81-F

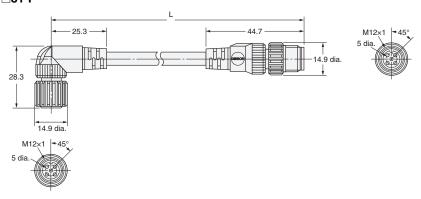


#### Wiring Diagram for 5 Cores



### Right-angle (Socket)/Straight (Plug) Fire-retardant, Robot cable

XS2W-D421-□81-F

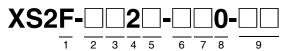


### XS2F Socket on One Cable End

#### **Model Number Structure**

#### **Model Number Legend**

Use this model number legend to identify products from their model number. Use this model number legend to identify products from their model number. When ordering, use a model number from the table in Ordering Information.



#### 1. Type

F: Connector with cables, socket on one cable end

#### 2. AC/DC (Mating Section Form)

A: For AC

D: For DC

E: For DC, stainless steel lock

#### 3. Connector Poles

4: 4 poles

5: 5 poles

#### 4. Contact Plating

2: Gold plating

#### 5. Cable Connection Direction

1: Straight

2: Right-angle

#### 6. Cable Length

A: 0.3 m

B: 0.5 m

C:1 m

D:2 m

E:3 m

F:4m

G:5 m

H:7m

J:10 m

K: 15 m

L:20 m

Note: Only the 2 m (D), 5 m (G) and 10 m (J) cables are available for cables with 5 poles.

#### 7. Connections

#### (Numbers inside circles are terminal numbers)

A: (1) Brown, (2) ---,

**③** ---,

(4) Blue (for DC)

B:(1)---,

**(2**) ---,

(3) Brown, (4) Blue (for AC)

C: (1) Brown, (2) ---,

**(2**) ---,

3 Blue,

(4) Black

D: (1) ---,

3 Blue,

8 : 1 Brown, 2 White, 3 Blue,

(4) Brown

(4) Black (for DC)

9: 1 Brown, 2 White, 3 Blue,

(4) Black (for AC)

G: 1 Brown, 2 ---, 3 Blue, 4 Black, 5 Gray

#### 8. Connectors on One End/Both Ends

0: One end

#### 9. Cable Specifications

F: Standard cable (Fire-retardant, Robot cable)

E: Heat-resistant cable up to 105°C

SA: Spatter-resistant cable

A: Standard cable

Note: E type and SA type is a 4-core cable.

#### Designations for Non-polar DC

(For Limit Switches and Sensors)

#### 6. Cable Length

3: 2 m

4: 5 m

#### 7. Connections

#### (Numbers inside circles are terminal numbers)

1: (1) ---, (2) ---, (3) Black, (4) White

#### 8. Connectors on One End/Both Ends

0: One end

#### 9. Cable Specifications

Not designated.

Note: DC non-polarity models have different specific codes. (6, 7 and 9)

## XS2F Socket on One Cable End

#### **Ordering Information**

|                                | Cable                | No. of      | Cable            | Cable core                        | Cable           | DC                             | AC                             |                       |                 |                      |                 |                                    |                     |
|--------------------------------|----------------------|-------------|------------------|-----------------------------------|-----------------|--------------------------------|--------------------------------|-----------------------|-----------------|----------------------|-----------------|------------------------------------|---------------------|
| Cable specifications           | connection direction | cable       | diameter<br>(mm) | cross-<br>sectional<br>area (mm²) | length<br>L (m) | Model                          | Model                          | UL                    |                 |                      |                 |                                    |                     |
|                                |                      | 2           |                  |                                   |                 | XS2F-D421-CA0-F                | XS2F-A421-CB0-F                |                       |                 |                      |                 |                                    |                     |
|                                |                      | 3           |                  |                                   | 1               | XS2F-D421-CC0-F                | _                              |                       |                 |                      |                 |                                    |                     |
|                                |                      | 4           |                  |                                   |                 | XS2F-D421-C80-F                | XS2F-A421-C90-F                |                       |                 |                      |                 |                                    |                     |
|                                |                      | 2           |                  |                                   |                 | XS2F-D421-DA0-F                | XS2F-A421-DB0-F                |                       |                 |                      |                 |                                    |                     |
|                                |                      |             | 3                |                                   |                 | 2                              | XS2F-D421-DC0-F                | _                     |                 |                      |                 |                                    |                     |
|                                |                      | 4           |                  |                                   |                 | XS2F-D421-D80-F                | XS2F-A421-D90-F                |                       |                 |                      |                 |                                    |                     |
|                                |                      | 4           |                  |                                   | 3               | XS2F-D421-E80-F                | _                              |                       |                 |                      |                 |                                    |                     |
|                                | Straight             | 2           |                  |                                   |                 | XS2F-D421-GA0-F                | XS2F-A421-GB0-F                |                       |                 |                      |                 |                                    |                     |
|                                |                      | 3           |                  |                                   | 5               | XS2F-D421-GC0-F                | _                              |                       |                 |                      |                 |                                    |                     |
|                                |                      | 4           |                  |                                   |                 | XS2F-D421-G80-F                | XS2F-A421-G90-F                |                       |                 |                      |                 |                                    |                     |
|                                |                      | 2           |                  |                                   |                 | XS2F-D421-JA0-F                | XS2F-A421-JB0-F                |                       |                 |                      |                 |                                    |                     |
|                                |                      | 3           | -                |                                   | 10              | XS2F-D421-JC0-F                | _                              |                       |                 |                      |                 |                                    |                     |
|                                |                      |             |                  |                                   |                 | XS2F-D421-J80-F                | XS2F-A421-J90-F                | UL 2238               |                 |                      |                 |                                    |                     |
| Fire-retardant,                |                      | 4           |                  |                                   | 15              | XS2F-D421-K80-F                | _                              | certified             |                 |                      |                 |                                    |                     |
| Robot cable                    |                      |             |                  |                                   | 20              | XS2F-D421-L80-F                | _                              | (File No.<br>E207683) |                 |                      |                 |                                    |                     |
|                                |                      | 2           |                  |                                   |                 | XS2F-D422-CA0-F                | XS2F-A422-CB0-F                | E207003)              |                 |                      |                 |                                    |                     |
|                                |                      |             |                  | 3                                 |                 |                                | 1                              | XS2F-D422-CC0-F       | _               |                      |                 |                                    |                     |
|                                |                      |             |                  |                                   |                 |                                | 4                              |                       |                 |                      | XS2F-D422-C80-F |                                    |                     |
|                                |                      |             |                  |                                   |                 |                                | 2                              |                       |                 |                      | XS2F-D422-DA0-F | XS2F-A422-DB0-F                    |                     |
|                                |                      | 3           | 6.0 dia.         |                                   | 2               | XS2F-D422-DC0-F                | _                              |                       |                 |                      |                 |                                    |                     |
|                                | Right-angle          | Right-angle |                  | Right-angle                       | Dight angle     | 4                              | o.o dia.                       | 0.5                   |                 | XS2F-D422-D80-F      | _               |                                    |                     |
|                                |                      |             |                  |                                   |                 | 1                              | 0.0                            | 3                     | XS2F-D422-E80-F | —<br>V00E 4400 0D0 E |                 |                                    |                     |
|                                |                      |             |                  |                                   |                 |                                |                                | 1                     |                 | _                    | XS2F-D422-GA0-F | XS2F-A422-GB0-F                    |                     |
|                                |                      |             |                  |                                   |                 |                                |                                |                       |                 | 5                    | XS2F-D422-GC0-F | _                                  |                     |
|                                |                      |             |                  |                                   |                 |                                |                                |                       |                 |                      |                 | XS2F-D422-G80-F<br>XS2F-D422-JA0-F | <br>XS2F-A422-JB0-F |
|                                |                      |             |                  |                                   |                 |                                | 10                             | XS2F-D422-JC0-F       | A32F-A422-JDU-F |                      |                 |                                    |                     |
|                                |                      |             |                  |                                   |                 |                                |                                | 10                    | XS2F-D422-J80-F | _                    |                 |                                    |                     |
|                                |                      | 2           |                  |                                   | 2               | XS2F-D421-310                  | XS2F-A421-310                  |                       |                 |                      |                 |                                    |                     |
| Non-polar DC                   | Straight             | 2           |                  |                                   | 5               | XS2F-D421-410                  | XS2F-A421-410                  |                       |                 |                      |                 |                                    |                     |
| Connectors with                |                      | 2           |                  |                                   | 2               | XS2F-D421-410<br>XS2F-D422-310 | XS2F-A421-410<br>XS2F-A422-310 | _                     |                 |                      |                 |                                    |                     |
| Standard cable                 | Right-angle          | 2           |                  |                                   | 5               | XS2F-D422-410                  | XS2F-A422-410                  |                       |                 |                      |                 |                                    |                     |
| E2E models with                |                      | 2           |                  |                                   | 2               | XS2F-D421-DD0                  | - A422 410                     |                       |                 |                      |                 |                                    |                     |
| conventional                   | Straight             | 2           |                  |                                   | 5               | XS2F-D421-GD0                  |                                |                       |                 |                      |                 |                                    |                     |
| connector pin with             |                      | 2           |                  |                                   | 2               | XS2F-D422-DD0                  | _                              | _                     |                 |                      |                 |                                    |                     |
| Fire-retardant,<br>Robot cable | Right-angle          | 2           |                  |                                   | 5               | XS2F-D422-GD0                  | _                              |                       |                 |                      |                 |                                    |                     |
|                                | Straight             |             |                  |                                   | 2               | XS2F-E421-D80-E                | _                              |                       |                 |                      |                 |                                    |                     |
| Heat-resistant cable up to     | Straight             | 4           |                  |                                   | 5               | XS2F-E421-G80-E                | _                              |                       |                 |                      |                 |                                    |                     |
| 105°C *                        | Right-angle          | 7           |                  |                                   | 2               | XS2F-E422-D80-E                | _                              | _                     |                 |                      |                 |                                    |                     |
|                                | g ag.c               |             |                  |                                   | 5               | XS2F-E422-G80-E                | _                              |                       |                 |                      |                 |                                    |                     |
| Spatter-                       | Straight             | 4           | 6.6 dia.         |                                   | 2               | XS2F-D421-D80-SA               | _                              | _                     |                 |                      |                 |                                    |                     |
| resistant cable                | w. g                 |             | J.J didi         |                                   | 5               | XS2F-D421-G80-SA               | _                              |                       |                 |                      |                 |                                    |                     |
|                                |                      |             |                  |                                   | 2               | XS2F-D521-DG0-A                | _                              |                       |                 |                      |                 |                                    |                     |
| Otomolousi salal               | Straight             | _           | 0.0 -1:-         | 0.0                               | 5               | XS2F-D521-GG0-A                | _                              |                       |                 |                      |                 |                                    |                     |
| Standard cable                 |                      | 5           | 6.0 dia.         | 0.3                               | 10              | XS2F-D521-JG0-A                | _                              | _                     |                 |                      |                 |                                    |                     |
|                                | Right-angle          | Right-angle | Right-angle      | Right-angle                       |                 |                                |                                | 2                     | XS2F-D522-DG0-A | _                    |                 |                                    |                     |
|                                |                      |             |                  |                                   | 5               | XS2F-D522-GG0-A                | _                              |                       |                 |                      |                 |                                    |                     |

Note: Ask your OMRON representative about other cable lengths.
\*The heat-resistant fixture material is SUS316L stainless steel without surface treatment.

**Dimensions** (Unit: mm)

**Straight Connectors** 

Fire-retardant, Robot cable

XS2F-D421-□□0-F

XS2F-A421-□□0-F

Non-polar DC Connectors with Standard cable

XS2F-D421- $\square$ 0

XS2F-A421-□□0

E2E models with conventional connector pin with Fire-retardant, Robot cable

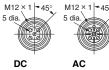
XS2F-D421-□□0

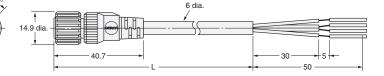
Heat-resistant cable up to 105°C

XS2F-E421-□80-E Spatter-resistant cable

XS2F-D421-□80-SA







**Right-angle Connectors** 

Fire-retardant, Robot cable

XS2F-D422-□□0-F

XS2F-A422-□□0-F

Non-polar DC Connectors with Standard cable

. XS2F-D422-□□0

XS2F-A422-□□0

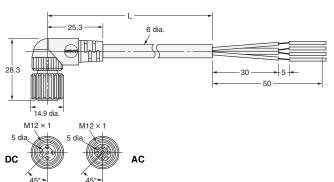
E2E models with conventional connector pin with Fire-retardant, Robot cable

XS2F-D422-□□0

Heat-resistant cable up to 105°C

XS2F-E422-□80-E



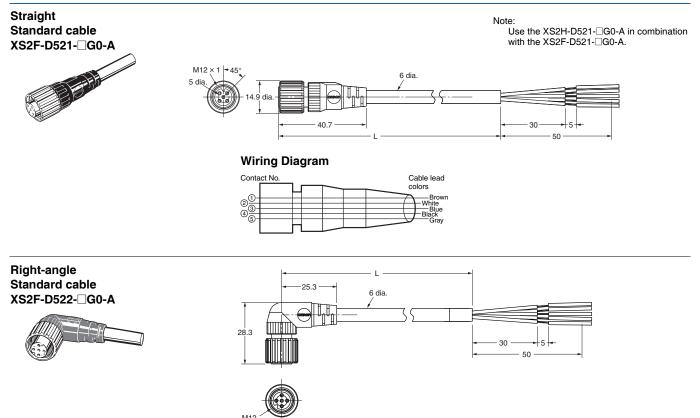


#### **Wiring Diagram**

|   |                  | Two-core   | Three-core                                      | Four-core   |
|---|------------------|--|---|---|
| Fire-retardant,<br>Robot cable  | XS2F-□42□-□□0-F  | Contact No. Cable lead colors Brown  |   |   |
| Spatter-resistant cable *   | XS2F-D421-□80-SA | Blue (DC) Contact No. Cable lead   | Contact No. Cable lead colors  Brown Blue Black | Contact No.  Cable lead colors  Brown  Brown  Blue  Blue  Black |
| Heat-resistant cable up to 105°C *  | XS2F-E42□-□80-E  | Contact No. Cable lead colors of the state o | Black (DC)                                      | 8 Black (DC/AC)   |
| Non-polar DC<br>Connectors with<br>Standard cable                                       | XS2F-□42□-□□0    | Contact No. Cable lead colors  Black White   | _   | _   |
| E2E models with<br>conventional<br>connector pin with<br>Fire-retardant,<br>Robot cable | XS2F-D42□-□D0    | Contact No.  Cable lead colors  Blue Brown   | _   | _   |

<sup>\*</sup>Spatter-resistant Cables and Heat-resistant Cables (105°C) are available only for four cores and DC.

**Dimensions** (Unit: mm)



For details on connecting with E2E Proximity Sensors, refer to E2E Small-diameter Proximity Sensor Data Sheet (Cat. No.: SCEC-044).

# **XS2F-G/H** Connectors with Cables, Socket on One Cable End, Screw Loosening-preventing Structure Type

#### **Model Number Structure**

#### **Model Number Legend**

Use this model number legend to identify products from their model number. Use this model number legend to identify products from their model number. When ordering, use a model number from the table in *Ordering Information*.



1. Type

F: Connector with cables, sockets on one cable end

2. AC/DC

G: For DC H: For AC

3. Cable Connection Direction

Straight
 Right-angle

4. Cable Length

G80:5m (for DC) G90:5m (for AC) J80:10m (for DC) J90:10m (for AC)

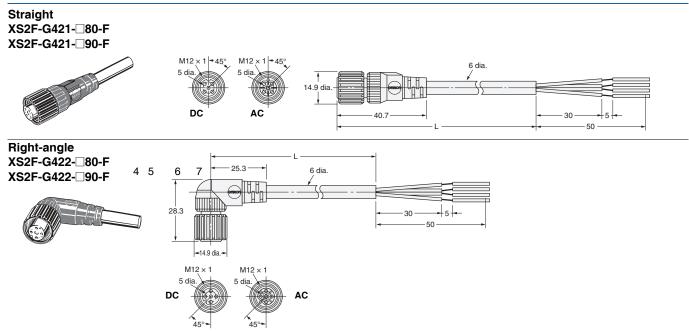
5. Structure

Screw Loosening-preventing

#### **Ordering Information**

| Cable connection | No. of cable cores | Cable length L (m)                      | DC              | AC              | UL                 |  |
|------------------|--------------------|---|-----------------|-----------------|--------------------|--|
| direction        | No. of Cable Coles | to. of cable cores Cable length E (III) |                 | Model           | OL.                |  |
| Straight         |                    | 5                                       | XS2F-G421-G80-F | XS2F-H421-G90-F |                    |  |
| Straight         | 4                  | 10                                      | XS2F-G421-J80-F | XS2F-H421-J90-F | UL 2238 certified  |  |
| Dight angle      | 4                  | 5                                       | XS2F-G422-G80-F | XS2F-H422-G90-F | (File No. E207683) |  |
| Right-angle      |                    | 10                                      | XS2F-G422-J80-F | XS2F-H422-J90-F |                    |  |

**Dimensions** (Unit: mm)



#### **Features**

### Screw Loosening-preventing Structure Appearance



#### Structure



By the above structure, the convex and concave portion of the thread bracket and housing ribs interfere with each other at  $45^{\circ}$  increments to work as a loosening-preventing mechanism when engaged.

### XS2F Sockets on One Cable End with Indicator

#### **Model Number Structure**

#### **Model Number Legend**

Use this model number legend to identify products from their model number. Use this model number legend to identify products from their model number. When ordering, use a model number from the table in *Ordering Information*.

### XS2F-M12PVC A MULED

1. Type

F: Connector with cables, sockets on one cable end

2. Mating Section Form

M12: M12

3. Cable Material

PVC: PVC

4. Connector Poles

3: 3 poles 4: 4 poles

5. Cable Connection Direction

A: Right-angle

6. Cable Length

2 : 2 m 5 : 5 m 10: 10 m

#### 7. Applicable Sensors

P: PNP N: NPN

8. With indicator

LED: With indicator

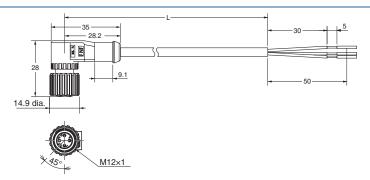
#### **Ordering Information**

| Cable specifications | Cable connection direction | Cable diameter (mm) | No. of cable cores | Cable core cross-<br>sectional area<br>(mm²) | Cable length L (m) | LED | Model                | UL                     |
|----------------------|----------------------------|---------------------|--------------------|--|--------------------|-----|----------------------|------------------------|
|                      |                            |                     |                    |  | 2                  |     | XS2F-M12PVC3A2MPLED  |                        |
|                      |                            |                     |                    |  | 5                  | PNP | XS2F-M12PVC3A5MPLED  |                        |
|                      |                            | 5 dia               | dia. 3             | 0.34   | 10                 |     | XS2F-M12PVC3A10MPLED |                        |
|                      |                            | 5 ula.              |                    |  | 2                  |     | XS2F-M12PVC3A2MNLED  | UL 2238                |
| PVC                  | Right-angle                |                     |                    |  | 5                  | NPN | XS2F-M12PVC3A5MNLED  | certified<br>(File No. |
|                      |                            |                     |                    |  | 10                 |     | XS2F-M12PVC3A10MNLED | E207683)               |
|                      |                            |                     |                    |  | 2                  |     | XS2F-M12PVC4A2MPLED  | ,                      |
|                      |                            | 5.4 dia.            | 4                  |  | 5                  | PNP | XS2F-M12PVC4A5MPLED  |                        |
|                      |                            |                     |                    |  | 10                 |     | XS2F-M12PVC4A10MPLED |                        |

**Dimensions** (Unit: mm)







#### Wiring Diagram

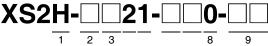
| 3 p                | 4 poles   |   |  |
|--------------------|---|---|--|
| NPN                | PNP   | PNP   |  |
| 1 O O+ BROWN       | 1 o   | 1 0 + BROWN<br>2 0 - WHITE  |  |
| Y3 YELLOW Y3 GREEN | 4 0 BLACK   | 4 O BLACK   |  |
| 4 O BLACK          | ↓<br>\$\frac{1}{2}\text{YELLOW \$\frac{1}{2}\text{GREEN}}\$ | R1 R2 R3 D1 X3 D1 |  |
| 3 O O - BLUE       | 3 O O - BLUE  | 3 O BLUE  |  |

## XS2H Plugs on One Cable End

#### **Model Number Structure**

#### **Model Number Legend**

Use this model number legend to identify products from their model number. When ordering, use a model number from the table in Ordering Information.



1. Type

H: Connector with cables, plug on one cable end

2. AC/DC

A: For AC

D: For DC

3. Connector Poles

4: 4 poles

5: 5 poles

4. Contact Plating

2: Gold plating

5. Cable Connection Direction

1: Straight

6. Cable Length

A: 0.3 m

B: 0.5 m

C:1 m

D:2 m

G:5 m

7. Connections (Numbers inside circles are terminal numbers)

- 8 : 1 Brown, 2 White, 3 Blue,
- 4 Black (for DC)
- 9: (1) Brown, (2) White, (3) Blue,
  - (4) Black (for AC)
- A: 1 Brown, 2 ---,
- **③** ---, 4 Blue (for DC)
- **②** ---, B: ① ---,
- 3 Brown, 4 Blue (for AC)
- C: 1 Brown, 2 ---,
- 3 Blue,

Black,

- 4 Black (for DC)
- G: 1 Brown, 2 White, 3 Blue,

8. Connectors on One End/Both Ends

0: One end

9. Cable Specifications

:Standard cable

:Fire-retardant, Robot cable

SA :Spatter-resistant cable

## XS2H Plugs on One Cable End

#### **Ordering Information**

| Cable                          | No. of          | Cable                  | Cable            | No. of   | Cable core cross- | Cable            | DC               | AC              |                      |           |          |     |   |                 |   |  |
|--------------------------------|-----------------|------------------------|------------------|----------|-------------------|------------------|------------------|-----------------|----------------------|-----------|----------|-----|---|-----------------|---|--|
| specifications                 | connector poles |                        | diameter<br>(mm) | cable    | cable sectional   |                  | Model            | Model           | UL                   |           |          |     |   |                 |   |  |
|                                |                 |                        |                  | 2        |                   |                  | XS2H-D421-AA0-F  | XS2H-A421-AB0-F |                      |           |          |     |   |                 |   |  |
|                                |                 |                        |                  | 3        |                   | 0.3              | XS2H-D421-AC0-F  | _               |                      |           |          |     |   |                 |   |  |
|                                |                 |                        |                  | 4        |                   |                  | XS2H-D421-A80-F  | XS2H-A421-A90-F |                      |           |          |     |   |                 |   |  |
| Eiro rotordont                 | 4               |                        |                  |          |                   | 0.5              | XS2H-D421-B80-F  | _               | UL 2238<br>certified |           |          |     |   |                 |   |  |
| Fire-retardant,<br>Robot cable |                 | 4                      |                  | 6.0 dia. | 2                 | 3 0.5            |                  | XS2H-D421-CA0-F | XS2H-A421-CB0-F      | (File No. |          |     |   |                 |   |  |
| Hobot Cable                    |                 | Straight<br>Connectors |                  | 3        | 3 0.5             |                  | 0.5              | 1               | XS2H-D421-CC0-F      | _         | E207683) |     |   |                 |   |  |
|                                |                 |                        |                  |          |                   | -                | XS2H-D421-C80-F  | XS2H-A421-C90-F | 2207000)             |           |          |     |   |                 |   |  |
|                                |                 | Connectors             |                  | 4        |                   | 2                | XS2H-D421-D80-F  | _               |                      |           |          |     |   |                 |   |  |
|                                |                 |                        |                  |          |                   | 5                | XS2H-D421-G80-F  | _               |                      |           |          |     |   |                 |   |  |
| Spatter-                       | 4               |                        | 6.6 dia.         |          |                   | 0.3              | XS2H-D421-A80-SA | _               |                      |           |          |     |   |                 |   |  |
| resistant cable                | 4               |                        | o.o dia.         |          | 1                 | XS2H-D421-C80-SA | _                |                 |                      |           |          |     |   |                 |   |  |
| Standard                       | 5               |                        | 6 O dia          |          | 0.3               | 0.3              | XS2H-D521-AG0-A  | _               | _                    |           |          |     |   |                 |   |  |
| cable                          | 3               |                        | 6.0 dia. 5       | 6.0 dia. | o.o dia.          | o.o dia.         | o.o dia.         | 5.0 uia. 5      | 5                    | 5         | ııa. 5   | 0.3 | 1 | XS2H-D521-CG0-A | _ |  |

Note: Ask your OMRON representative about other cable lengths.

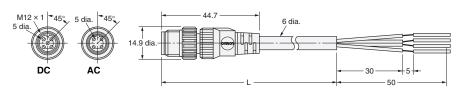
**Dimensions** (Unit: mm)

Straight (4 poles)

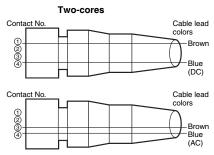
Fire-retardant, Robot cable XS2H-U421-UU0-F

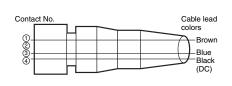
Spatter-resistant cable XS2H-D421-□80-SA



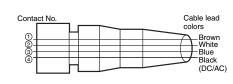


#### **Wiring Diagram**





Three-cores



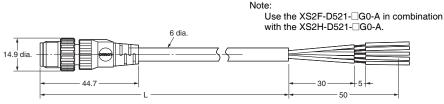
Four-cores

Straight (5 poles)

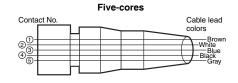
Standard cable XS2H-D521-□G0-A (For DC)







#### **Wiring Diagram**



## **XS2** Sensor I/O Connectors on Cables (8-pole)

#### **Ordering Information**

| Connector type                       | Cable connection direction | Number of cores | Cable length L (m) | Applicable wire diameter | Model           | UL        |
|--------------------------------------|----------------------------|-----------------|--------------------|--------------------------|-----------------|-----------|
| Panel-mounting Plug                  |                            |                 |                    |                          | XS2M-D824-4     | _         |
| Danal maunting appliet               | <u> </u>                   | _               | _                  | AWG22 to 28              | XS2P-D821-2     |           |
| Panel-mounting socket                |                            |                 |                    |                          | XS2P-D822-2     |           |
| Diug on and apple and                |                            |                 | 0.3                |                          | XS2H-D821-AH0-C | UL 2238   |
| Plug on one cable end                |                            |                 | 1                  |                          | XS2H-D821-CH0-C | certified |
| Cooket on one coble and              | Ctroight                   |                 | 2                  |                          | XS2F-D821-DH0-C | (File No. |
| Socket on one cable end              | Straight                   | 8               | 5                  | <u> </u>                 | XS2F-D821-GH0-C | E207683)  |
| Divisional contest on both coble and |                            |                 | 2                  |                          | XS2W-D821-DH1-C |           |
| Plug and socket on both cable ends   |                            |                 | 5                  | 1                        | XS2W-D821-GH1-C |           |

Note: Ask your OMRON representative about other cable lengths. Ask your OMRON representative about robot cable models (-R).

#### **Ratings and Specifications**

| Rated current                       | 1.5 A  |
|-------------------------------------|--|
| Rated voltage                       | 36 VDC   |
| Contact registeres                  | 40 m $Ω$ max.                                    |
| Contact resistance                  | (at 20 mVDC max. and 100 mA max.)                |
| Insulation resistance               | 1,000 MΩ min. (at 500 VDC)                       |
| Dielectric strength                 | 1,000 VAC for 1 min (leakage current: 1 mA max.) |
| Degree of protection                | IP67   |
| Insertion tolerance                 | 200 times min.                                   |
| Ambient operating temperature range | -25 to 70°C                                      |

#### **Materials and Finish**

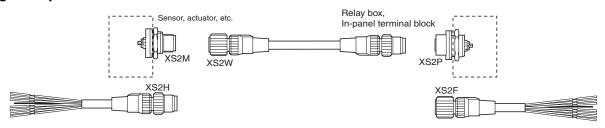
| Contacts                       |                         | Brass, gold plating   |
|--------------------------------|-------------------------|-----------------------|
| Thread Bracket, body, M16 nuts |                         | Brass/nickel plated   |
| Pin block                      |                         | PBT resin, light gray |
| Cover *1                       |                         | Soft PBT resin        |
| Seal rubb                      | er and O-ring *2        | Rubber                |
| Cable                          | Standard cable (8 core) | 6 mm dia.<br>AWG24    |

#### **Pins and Cable Lead Colors**

|                           | Pin No. |       |       |        |      |      |      |        |
|---------------------------|---------|-------|-------|--------|------|------|------|--------|
| XS2F/XS2H/XS2W cable lead | 1       | 2     | 3     | 4      | 5    | 6    | 7    | 8      |
| colors                    | White   | Brown | Green | Yellow | Gray | Pink | Blue | Shield |

#### Wiring

#### Wiring Example

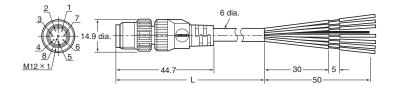


<sup>\*1.</sup> XS2F/XS2H/XS2W only. \*2. O-rings are on sockets only.

**Dimensions** (Unit: mm)

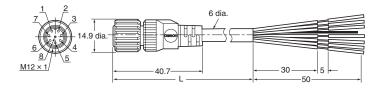
#### Plug on One Cable End (M12) XS2H





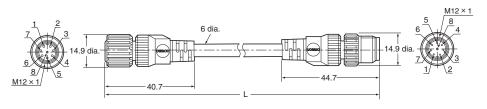
Socket on One Cable End (M12) XS2F



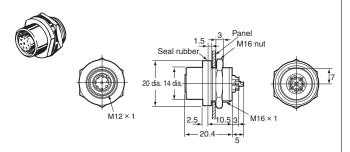


#### Socket and Plug on Both Cable Ends (M12) XS2W

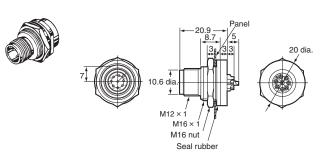




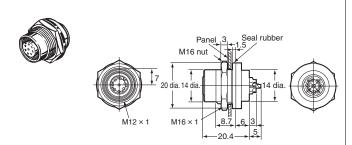
Panel-mounting Socket (M12) **Rear Lock Model** XS2P-D821-2 (with Solder Cup Pins)



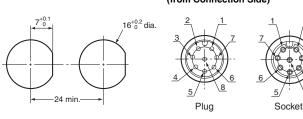
Panel-mounting Plug (M12) **Front Lock Model** XS2M-D824-4 (with Solder Cup Pins)



Panel-mounting Socket (M12) Front Lock Model XS2P-D822-2 (with Solder Cup Pins)



**Panel Cutout** Connector Terminal Numbers (from Connection Side)



- Note: 1. Mounting panel thickness: 1 to 4 mm.
  - 2. Applicable core wire size for solder cup pins: 0.5 mm² max. 3. The M16 nut and seal rubber are included.

## XS2G Crimping/Soldering Plug Assemblies

#### **Ordering Information**

| Suitable cable       | Core conductor              | connection  |             | Connection | DC        | AC        |                      |
|----------------------|-----------------------------|-------------|-------------|------------|-----------|-----------|----------------------|
| (mm)                 | size (mm²)                  |             |             | method     | Model     | Model     | UL                   |
| 6 dia. (5 to 6 dia.) | 0.18 to 0.3<br>0.5 to 0.75* | Straight    |             | Crimping   | XS2G-D4C1 | XS2G-A4C1 |                      |
|                      | 0.5 max.                    |             |             | Soldering  | XS2G-D421 | XS2G-A421 |                      |
|                      | U.S IIIax.                  |             | Right-angle | Soldering  | XS2G-D422 | _         |                      |
|                      | 0.18 to 0.3<br>0.5 to 0.75* | DVO DE DUD  | Straight    | Crimping   | XS2G-D4C3 | XS2G-A4C3 | UL 2238<br>certified |
| 4 dia. (4 to 5 dia.) | 0.5 max.                    | Right-angle |             | Soldering  | XS2G-D423 | XS2G-A423 | (File No.            |
|                      | U.S IIIAX.                  |             | Right-angle | Soldering  | XS2G-D424 | _         | E207683)             |
| 3 dia. (3 to 4 dia.) | 0.18 to 0.3<br>0.5 to 0.75* |             | Crimping    | XS2G-D4C5  | XS2G-A4C5 |           |                      |
|                      | 0.5 max.                    | 1           |             | Soldering  | XS2G-D425 | XS2G-A425 |                      |
|                      | U.J IIIAX.                  |             | Right-angle | Soldering  | XS2G-D426 | _         |                      |

<sup>\*</sup>There are two types of contacts.

Note: Crimping plug pins are sold separately.

Use a cable of mentioning. If you do not use one of these cables, there is a possibility that the performance can't be met. Ask your OMRON representative about selecting a cable of other than above.

**Dimensions** (Unit: mm)

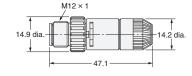
Straight Connectors
XS2G-□4C□ (Crimping Model)

XS2G-□4C□ (Crimping Model)





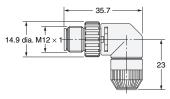




Right-angle XS2G-D42□ (Soldering Model)







## XS2U Crimping Pin for XS2G

#### **Ordering Information**

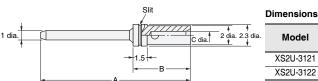
| Suitable core size (mm²) | Model     |
|--------------------------|-----------|
| 0.18 to 0.3              | XS2U-3121 |
| 0.5 to 0.75              | XS2U-3122 |

**Dimensions** (Unit: mm)

XS2U-312□

 $^{\star}$  A special tool must be used for crimping. For details, refer to page 31.





| Model     | Suitable core | Dime | No. of |     |       |
|-----------|---------------|------|--------|-----|-------|
| Woder     | size (mm²)    | Α    | В      | С   | slits |
| XS2U-3121 | 0.18 to 0.3   | 20.0 | 6.1    | 0.8 | 1     |
| XS2U-3122 | 0.5 to 0.75   | 20.1 | 6.2    | 1.3 | 0     |

## XS2C Crimping/Soldering Socket Assemblies

#### **Ordering Information**

| Suitable cable       | Core conductor | Suitable sheath | Cable       | Connection | DC        | AC        |           |
|----------------------|----------------|-----------------|-------------|------------|-----------|-----------|-----------|
| (mm)                 | size (mm²)     |                 |             | method     | Model     | Model     | UL        |
|                      | 0.18 to 0.3    |                 |             | Crimping   | XS2C-D4C1 | XS2C-A4C1 |           |
|                      | 0.5 to 0.75*   |                 | Straight    | Ommping    | X020 D401 | X020 A401 |           |
| 6 dia. (5 to 6 dia.) | 0.5 max.       |                 |             | Soldering  | XS2C-D421 | XS2C-A421 |           |
| o dia. (5 to o dia.) | 0.18 to 0.3    |                 |             | Crimping   | XS2C-D4C2 | XS2C-A4C2 |           |
|                      | 0.5 to 0.75*   |                 | Right-angle | Chiliping  | X320-D402 | X320-A402 |           |
|                      | 0.5 max.       | PVC, PE, PUR    |             | Soldering  | XS2C-D422 | XS2C-A422 | 1         |
|                      | 0.18 to 0.3    |                 | Straight    | Crimping   | XS2C-D4C3 | XS2C-A4C3 |           |
|                      | 0.5 to 0.75*   |                 |             | Crimping   | X320-D403 | A320-A403 | UL 2238   |
| 4 dia. (4 to 5 dia.) | 0.5 max.       |                 |             | Soldering  | XS2C-D423 | XS2C-A423 | certified |
| 4 ula. (4 to 5 ula.) | 0.18 to 0.3    |                 | Right-angle | Crimping   | XS2C-D4C4 | XS2C-A4C4 | (File No. |
|                      | 0.5 to 0.75*   |                 |             | Crimping   | X32C-D4C4 | A320-A404 | E207683)  |
|                      | 0.5 max.       |                 |             | Soldering  | XS2C-D424 | XS2C-A424 |           |
|                      | 0.18 to 0.3    |                 |             | Crimping   | XS2C-D4C5 | XS2C-A4C5 |           |
|                      | 0.5 to 0.75*   |                 | Straight    | Chiliping  | X320-D403 | X320-A403 |           |
| 3 dia (3 to 4 dia )  | 0.5 max.       |                 |             | Soldering  | XS2C-D425 | XS2C-A425 | 1         |
| 3 dia. (3 to 4 dia.) | 0.18 to 0.3    |                 |             | Crimping   | XS2C-D4C6 | XS2C-A4C6 |           |
|                      | 0.5 to 0.75*   |                 | Right-angle | Crimping   | A320-D400 | A32U-A4U0 |           |
|                      | 0.5 max.       | 1               |             | Soldering  | XS2C-D426 | XS2C-A426 | 1         |

<sup>\*</sup>There are two types of contacts.

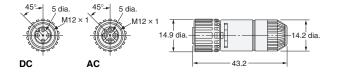
Note: Crimping plug contacts are sold separately.

Use a cable of mentioning. If you do not use one of these cables, there is a possibility that the performance can't be met. Ask your OMRON representative about selecting a cable of other than above.

**Dimensions** (Unit: mm)

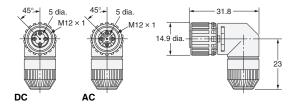
#### **Straight Connectors**





#### **Right-angle Connectors**





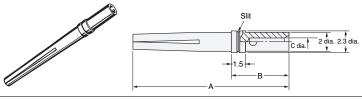
## XS2U Crimping Pin for XS2C

#### **Ordering Information**

| Suitable core size (mm²) | Model     |
|--------------------------|-----------|
| 0.18 to 0.3              | XS2U-2221 |
| 0.5 to 0.75              | XS2U-2222 |

**Dimensions** (Unit: mm)

**Socket Pin** 



### \* A special tool must be used for crimping. For details, refer to page 31. **Dimensions**

| Model     | Suitable core | Dime | No. of |     |       |
|-----------|---------------|------|--------|-----|-------|
| Wodei     | size (mm²)    | Α    | В      | С   | slits |
| XS2U-2221 | 0.18 to 0.3   | 16.7 | 6.1    | 0.8 | 1     |
| XS2U-2222 | 0.5 to 0.75   | 16.8 | 6.2    | 1.3 | 0     |

## XS2G Screw-on Plug Assemblies

#### **Ordering Information**

| No. of poles | Suitable cable (mm)  | Core conductor size (mm²) | Suitable sheath<br>material | Straight<br>connectors<br>(for DC)<br>Model | Right-angle<br>connectors<br>(for DC)<br>Model | UL                 |
|--------------|----------------------|---------------------------|-----------------------------|---|--|--------------------|
|              | 8 dia. (7 to 8 dia.) |                           | DVO DE DUD                  | XS2G-D5S7                                   | _  |                    |
| 5            | 7 dia. (6 to 7 dia.) |                           |                             | XS2G-D5S9                                   | _  |                    |
|              | 6 dia. (5 to 6 dia.) |                           |                             | XS2G-D5S1                                   | XS2G-D5S2                                      |                    |
|              | 8 dia. (7 to 8 dia.) | 0.18 to 0.75              |                             | XS2G-D4S7                                   | _  | UL 2238 certified  |
|              | 7 dia. (6 to 7 dia.) | 0.16 (0 0.75              | PVC, PE, PUR                | XS2G-D4S9                                   | _  | (File No. E207683) |
| 4            | 6 dia. (5 to 6 dia.) |                           |                             | XS2G-D4S1                                   | XS2G-D4S2                                      |                    |
|              | 4 dia. (4 to 5 dia.) |                           |                             | XS2G-D4S3                                   | XS2G-D4S4                                      |                    |
|              | 3 dia. (3 to 4 dia.) |                           |                             | XS2G-D4S5                                   | XS2G-D4S6                                      |                    |

Note: XS2G Screw-on Plugs cannot be connected to side by side to the CN1 and CN2 connectors of XS2R Y-Joint Sockets/Plugs. Use a cable of mentioning. If you do not use one of these cables, there is a possibility that the performance can't be met. Ask your OMRON representative about selecting a cable of other than above.

**Dimensions** (Unit: mm)

**Straight Connectors** 

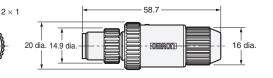
Applicable Cable Outer Diameter: 8 mm

XS2G-D5S7 (5poles) XS2G-D4S7 (4 poles)

Applicable Cable Outer Diameter: 7 mm

XS2G-D5S9 (5poles) XS2G-D4S9 (4 poles)





**Straight Connectors** 

Applicable Cable Outer Diameter: 6 mm

XS2G-D5S1 (5poles) XS2G-D4S1 (4 poles)

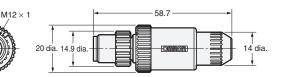
Applicable Cable Outer Diameter: 4 mm

XS2G-D4S3 (4 poles)

Applicable Cable Outer Diameter: 3 mm

XS2G-D4S5 (4 poles)





**Right-angle Connectors** 

Applicable Cable Outer Diameter: 6 mm

XS2G-D5S2 (5poles) XS2G-D4S2 (4 poles)

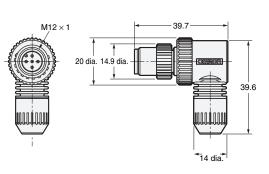
Applicable Cable Outer Diameter: 4 mm

XS2G-D4S4 (4 poles)

Applicable Cable Outer Diameter: 3 mm

XS2G-D4S6 (4 poles)





### XS2C Screw-on Socket Assemblies

#### **Ordering Information**

| No. of poles | Suitable cable (mm)  | Core conductor size (mm²) | Suitable sheath<br>material | Straight<br>connectors<br>(for DC)<br>Model | Right-angle<br>connectors<br>(for DC)<br>Model | UL                 |
|--------------|----------------------|---------------------------|-----------------------------|---|--|--------------------|
|              | 8 dia. (7 to 8 dia.) |                           | PVC, PE, PUR                | XS2C-D5S7                                   | _  | UL 2238 certified  |
| 5            | 7 dia. (6 to 7 dia.) |                           |                             | XS2C-D5S9                                   | _  |                    |
|              | 6 dia. (5 to 6 dia.) |                           |                             | XS2C-D5S1                                   | XS2C-D5S2                                      |                    |
|              | 8 dia. (7 to 8 dia.) | 0.19 to 0.75              |                             | XS2C-D4S7                                   | _  |                    |
|              | 7 dia. (6 to 7 dia.) | 0.18 to 0.75              |                             | XS2C-D4S9                                   | _  | (File No. E207683) |
| 4            | 6 dia. (5 to 6 dia.) | =                         |                             | XS2C-D4S1                                   | XS2C-D4S2                                      | =                  |
|              | 4 dia. (4 to 5 dia.) |                           |                             | XS2C-D4S3                                   | XS2C-D4S4                                      | =                  |
|              | 3 dia. (3 to 4 dia.) | =                         |                             | XS2C-D4S5                                   | XS2C-D4S6                                      |                    |

Note: Use a cable of mentioning. If you do not use one of these cables, there is a possibility that the performance can't be met. Ask your OMRON representative about selecting a cable of other than above.

**Dimensions** (Unit: mm)

**Straight Connectors** 

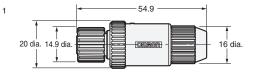
Applicable Cable Outer Diameter: 8 mm

XS2C-D5S7 (5 poles) XS2C-D4S7 (4 poles)

Applicable Cable Outer Diameter: 7 mm

XS2C-D5S9 (5 poles) XS2C-D4S9 (4 poles)





**Straight Connectors** 

Applicable Cable Outer Diameter: 6 mm

XS2C-D5S1 (5 poles) XS2C-D4S1 (4 poles)

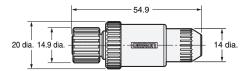
Applicable Cable Outer Diameter: 4 mm

XS2C-D4S3 (4 poles)

**Applicable Cable Outer Diameter: 3 mm** 

XS2C-D4S5 (4 poles)





**Right-angle Connectors** 

Applicable Cable Outer Diameter: 6 mm

XS2C-D5S2 (5 poles) XS2C-D4S2 (4 poles)

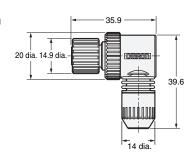
Applicable Cable Outer Diameter: 4 mm

XS2C-D4S4 (4 poles)

Applicable Cable Outer Diameter: 3 mm

XS2C-D4S6 (4 poles)





#### XS2C/XS2G Safety Precautions

#### **Assembly Procedure for XS2C/XS2G Connector Assemblies**

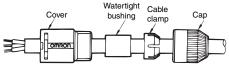
#### (1) Connector and Cable Diameters

- Connectors for 8, 7, 6, 4, and 3 mm diameter Cables (i.e., Cables that are 7 to 8, 6 to 7, 5 to 6, 4 to 5, and 3 to 4 mm in diameter respectively) are available.
- When assembling a Connector used with a cable, make sure that the external diameter of the Connector is suited to that of the cable.
- A waterproof bushing for 6/7 mm diameter Cable has no stripe, that for 8/4 mm diameter Cable has a single stripe, and that for 3 mm diameter Cable has two stripes.

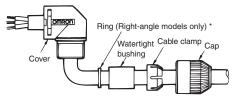
#### (2) Component Insertion

#### **Crimping/Soldering Connectors**

#### **Straight Connectors**



#### **Right-angle Connectors**

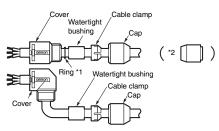


\*A ring is not required for Screw-on Connectors.

 As shown in the above illustration, connect the above components to the Cable with its end processed.

#### **Screw-on Connectors**

#### Confirm that you have all of the required parts.

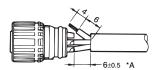


### Insulation caps and insulation tubes are included with 5-pole Connectors (XS2C-D5S□ and XS2G-D5S□).

- \*1. Rings are not required with 7-mm and 8-mm cables
- \*2. Insert the waterproof bushing for 7-mm and 8-mm cables in the direction shown in the diagram.

#### (3) Wiring (Dressing the Cable Ends)

#### Soldering Connectors



- Strip 10 mm of the Cable sheath and 4 mm of each core.
- Before soldering cores and solder cup pins together, soldercoat each of them.
- The following conditions are recommended for soldering each solder cup pin.

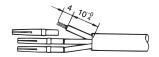
Soldering temperature: 350±5°C

Soldering period: 3±1 s

 The length marked \*A should be 6.5 mm max., otherwise the proper degree of protection of the connector will not be maintained.

#### **Crimping Connectors**

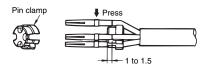
#### Crimping



- Strip 14 mm of the Cable sheath and 4 mm of each core.
- Make sure that each core is not damaged and its end strands are not spread out.
- Mount the XY2F-0003 Locator to XY2F-0002 Crimp Tool, both of which are sold separately, and set the selector dial of the Crimp Tool to 8.
- After mounting the crimping pins to the Locator, fully insert the cores to the crimping pins.
- Squeeze the handle of the Crimp Tool to press-fit the cores to the crimping pins.

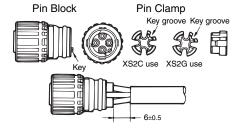
(Squeeze the handle firmly until the handle automatically returns to the release position.)

#### Wiring



 After press-fitting the cores to the pins, insert the pins into the pin clamp as shown in the illustration. Then make sure that the lead colors correspond to the pin clamp numbers that are identical to the connector pin numbers.

#### Insertion

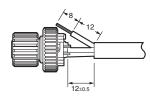


• Tentatively insert the pins to the pin block holes so that the key on the pin block will coincide with the key groove on the pin clamp. Then insert the cable along with the pin clamp.

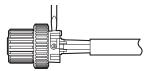
#### **Screw-on Connectors**

#### Dressing the Cable End

• Four-pole Connectors



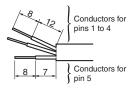
 Loosen the screws on pins 1 to 4 and insert the cores according to the pin numbers.



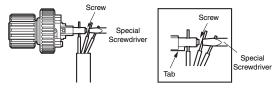
 Use the dedicated Screwdriver (XW4Z-00B)<sup>\*</sup> and tighten the screws securely so that the cores do not pull out. (0.15 to 0.2 N⋅m)

#### • Five-pole Connectors

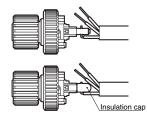
• Strip the cable sheath for a total of 15 mm and strip the core covering for 8 mm for the core to connect to pin 5.



- Connect the core to pin 5 (in the center) first.
- Insert the core from the side of the hold with the tab and tighten the screw securely (tightening torque: Pins 1 to 4: 0.15 to 0.2 N·m, Pin 5: 0.03 to 0.05 N·m), and then cut off the excess wire with wire cutters.



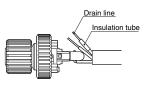
 Bend the cable as shown below, attached the enclosed insulation cap, and then strip the other cores.



• Connect the cores to pins 1 to 4.

#### **Connecting Shielded Cables to Five-pole Connectors**

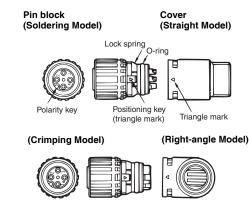
- Place the insulation tub on the drain line of the shield and connect it to the terminal.
- Tighten the screw and then check visually to see if there is insulation between the cores.



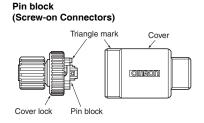
\*When tightening the screws, use the dedicated XW4Z-00B Screwdriver that matches with the screw-slot dimensions.



#### (4) Inserting Pin Block



- Mount the cover to the pin block so that the triangle mark on the pin block will coincide with the triangle mark on the cover.
- If the cover is used for a Right-angle model, the relationship between the position of the polarity key on the engaged side and cable connection direction will be determined by the direction in which the positioning key is inserted into the cover, which can be rotated by 90°.
- Fully insert the positioning key until the positioning key is hidden by the casing.

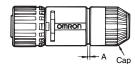


- Align the triangular marks on the pin block and cover and insert the pin block into the cover.
- Press them together firmly until the pin block does not come out of the cover. (0.39 to 0.49 N·m)

#### (5) Mounting Cap

 After mounting the cover to the pin block and the cover snaps into place, tighten the cap securely by hand (0.39 to 0.49 N·m)

Note: If the cap is not tighten securely enough, the degree of protection (IP67) may not be maintained or vibration may cause the cap to become loose. Do not tighten the cap with pliers or similar tools; they may damage the



 After fully tightening the cap, length A should be approximately one of the following according to the cable external diameter and the Connector model. (Use these as a guide.)

| External diameter of | Cable external diameter (mm) |      |      |      |  |
|----------------------|------------------------------|------|------|------|--|
| applicable cable     | 6 mm                         | 5 mm | 4 mm | 3 mm |  |
| For 6-mm-dia. cable  | 1                            | 0    | _    | _    |  |
| For 4-mm-dia. cable  | _                            | 2    | 1    | _    |  |
| For 3-mm-dia. cable  | _                            | _    | 2    | 1    |  |

#### (6) After Assembly

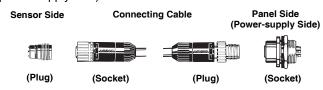
 Confirm the insulation between cores after completing assembly.

#### **Recommended Cables**

When connecting a commercially available cable to a connector assembly, use a cable with an outside diameter of 3 to 6 mm and core conductor sizes of 0.18 to 0.75 mm² for crimping connectors and 0.5 mm² maximum for soldering connectors.

#### **Connector Arrangement**

For safety, when constructing a connection system between a Sensor and panel with a connector, make sure that the connector plug is on the Sensor side and the connector socket is on the panel side (i.e., the female pins are located on the power-supply side).



## XS2P Panel-mounting Sockets for Terminal Boxes

#### **Ordering Information**

| No. of | Lock method | Pin shape*     | Applicable wire | DC          | AC          | UL                                      |
|--------|-------------|----------------|-----------------|-------------|-------------|---|
| poles  | Lock method | Pili Silape    | diameter        | Model       | Model       | OL                                      |
|        | Rear lock   | Solder cup pin |                 | XS2P-D421-2 | XS2P-A421-2 | LIL 0000 soutified                      |
| 4      | Front lock  | Solder cup pin |                 | XS2P-D422-2 | XS2P-A422-2 | UL 2238 certified<br>(File No. E207683) |
|        | FIGHTIOCK   | DIP pin        |                 | XS2P-D422-1 | XS2P-A422-1 | (1 116 140. L207000)                    |
| 5      | Front lock  | Solder cup pin |                 | XS2P-D522-2 | _           |   |
| 5      | DIP pin     | DIP pin        |                 | XS2P-D522-1 | _           | _                                       |

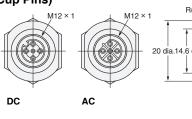
<sup>\*</sup>The solder cup pin is for wire mounting, and the DIP pin is for PCB mounting. Soldering is required for both pins.

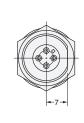
**Dimensions** (Unit: mm)



XS2P-□421-2 (with Solder Cup Pins)





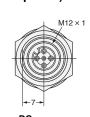


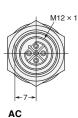
**Front Lock Model** 

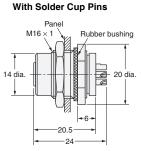
XS2P-□422-1 (with DIP Pins)

XS2P-□422-2 (with Solder Cup Pins)

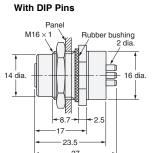


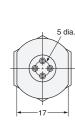




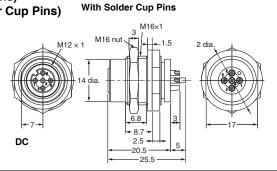


20.5

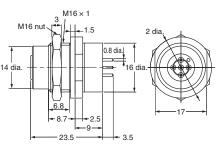




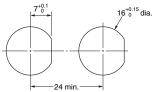
Front Lock Model XS2P-D522-1 (with DIP Pins) XS2P-D522-2 (with Solder Cup Pins)



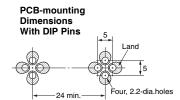
#### With DIP Pins







Note: The panel thickness is 1 to 4 mm.



## XS2R Y-Joint Plug/Socket Connectors

#### **Ordering Information**

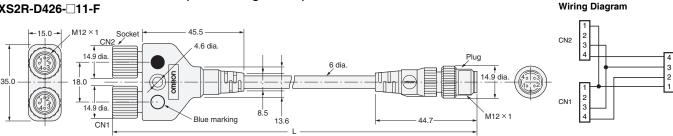
| Cable      | Connector        | D(  | DC              |                    |
|------------|------------------|-----|-----------------|--------------------|
| Cable      | Cable            |     | Model           | UL                 |
|            |                  | 0.5 | XS2R-D426-B11-F |                    |
|            | Connectors on    | 1   | XS2R-D426-C11-F |                    |
| With cable | both cable ends  | 2   | XS2R-D426-D11-F | UL 2238 certified  |
| with cable |                  | 3   | XS2R-D426-E11-F | (File No. E207683) |
|            | Connector on one | 2   | XS2R-D426-D10-F | ,                  |
|            | cable end        | 5   | XS2R-D426-G10-F |                    |

| Cable         | Cable Connector               |                    | DC           |                    |
|---------------|-------------------------------|--------------------|--------------|--------------------|
| Cable         | Connector                     | Cable length L (m) | Model        | UL                 |
|               |                               |                    | XS2R-D426-1  |                    |
| Without cable | Connectors on both cable ends | _                  | XS2R-D426-5  | UL 2238 certified  |
|               |                               |                    | XS2R-D426-81 | (File No. E207683) |
|               |                               |                    | XS2R-D426-82 |                    |

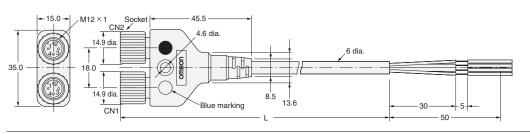
Note: XS2G Screw-on Plugs cannot be connected side-by-side to the CN1 and CN2 connectors. Consider using a crimping or soldering model instead. Refer to page 17 for details.

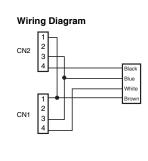
**Dimensions** (Unit: mm)

### Connectors on Both Cable Ends (Y-Joint Plug/Socket) XS2R-D426-□11-F

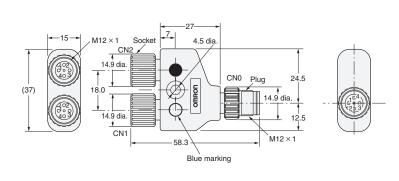


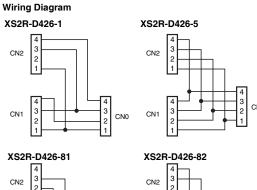
### Connectors on One Cable End (Y-Joint Socket) XS2R-D426-□10-F





### Y-Joint Plug/Socket without Cable XS2R-D426-1





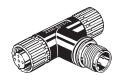
## XS2R T-Joint Plug/Socket Connectors

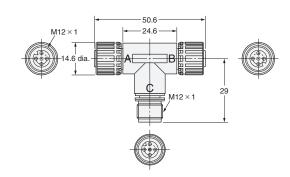
#### **Ordering Information**

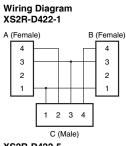
| Type              | DC          | UL                          |
|-------------------|-------------|-----------------------------|
| Туре              | Model       | OL.                         |
| Aggragata madal   | XS2R-D422-1 | 111 0000 1:0: 1             |
| Aggregate model   | XS2R-D422-5 | UL 2238 certified (File No. |
| Bifurcated model  | XS2R-D423-1 | E207683)\                   |
| Daisy-chain model | XS2R-D424-1 | 2207000)(                   |

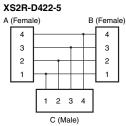
**Dimensions** (Unit: mm)

Aggregate model XS2R-D422-1 XS2R-D422-5



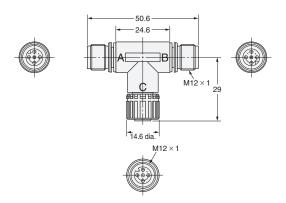


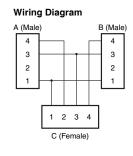




### Bifurcated model XS2R-D423-1

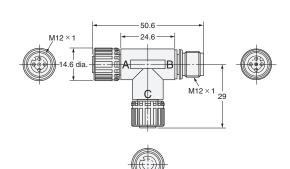


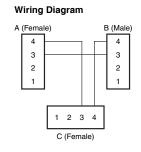




### Daisy-chain model XS2R-D424-1



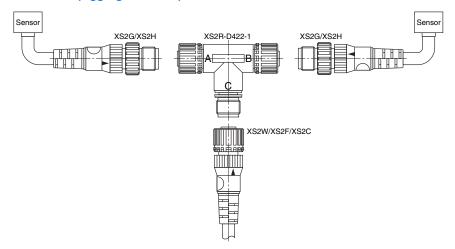




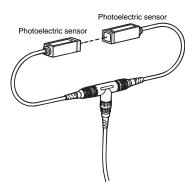
#### **Features**

#### **XS2R Application Examples**

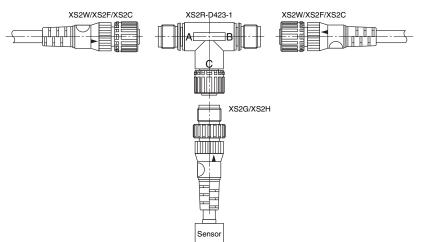
#### XS2R-D422-1 (Aggregate Model)



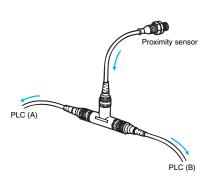
- A pair of Two-wire Sensors or Three-wire Sensors can be connected as shown in the illustration.
- The XS2R-D422-5 has feed through connections, thus working as a connector for the extension cable.



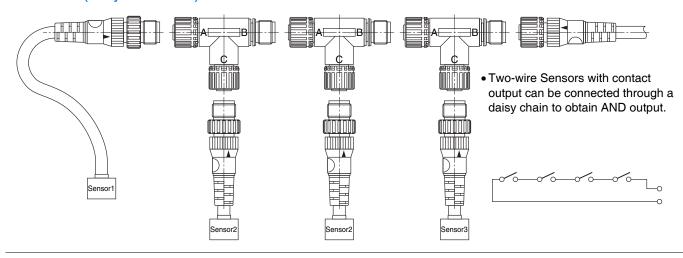
#### XS2R-D423-1 (Bifurcated Model)



• Two or Three-wire Sensor signals can be bifurcated.



#### XS2R-D424-1 (Daisy Chain Model)



#### **Safety Precautions**

#### **Precautions for Correct Use**

Do not use the product in atmospheres or environments that exceed product ratings.

• Before using the XS2R for Sensors, make sure that the wiring of the Sensors and the internal connections of the XS2R are correct.

## XS2M Sensor-embedded Plugs

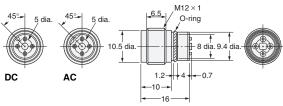
#### **Ordering Information**

| No. of | Mounting method                | Pin shape      | Applicable wire di- | DC<br>Martal | AC        | UL                 |
|--------|--------------------------------|----------------|---------------------|--------------|-----------|--------------------|
| poles  |                                |                | ameter              | Model        | Model     |                    |
| 4      | Embedded with screw threads    | Solder cup pin | AWG22 to 28         | XS2M-D421    | XS2M-A421 | UL 2238 certified  |
| 4      | Embedded without screw threads |                | AVVG22 10 20        | XS2M-D422    | XS2M-A422 | (File No. E207683) |

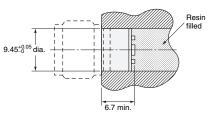
**Dimensions** (Unit: mm)

Embedded with screw threads XS2M-D421 (For DC) XS2M-A421 (For AC)





#### **Mounting Dimensions**

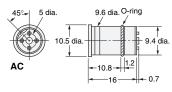


Note: After mounting, anchor the solder cup pins by injecting resin.

#### Embedded without screw threads XS2M-D422 (For DC) XS2M-A422 (For AC)

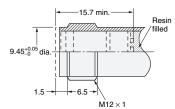








#### **Mounting Dimensions**



Note: After mounting, anchor the solder cup pins by injecting resin.

## XS2M Panel-mounting Plugs

#### **Ordering Information**

| No. of poles | Mounting method      | Pin shape*1    | Applicable wire diameter | DC<br>Model    | AC<br>Model | UL                                      |
|--------------|----------------------|----------------|--------------------------|----------------|-------------|---|
|              | Flange-mounting      | Solder cup pin | AWG22 to 28              | XS2M-D423      | XS2M-A423   |   |
| 4            | Screw-mounting       | DIP pin        | _                        | XS2M-D424-1    | XS2M-A424-1 | LIL 0000 soutified                      |
|              | Screw-mounting       | Solder cup pin |                          | XS2M-D424-2    | XS2M-A424-2 | UL 2238 certified<br>(File No. E207683) |
|              | Corour mounting      | Solder cup pin | AWG20 to 28              | XS2M-D524-2    | _           | (1 lie 140. L207000)                    |
| 5            | 5 Screw-mounting Sol | Solder cup pin |                          | XS2M-D524-4 *2 | _           |   |

<sup>\*1.</sup> The solder cup pin is for wire mounting, and the DIP pin is for PCB mounting

Soldering is required for both pins.

\*2. XS2M-D524-4 plugs have a metal body.

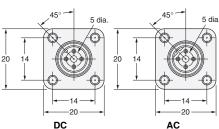
Note: 4-pole DC screw-mounting models (XS2M-D424-□) with metal bodies are also available.

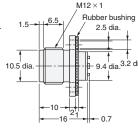
Ask your OMRON representative for details.

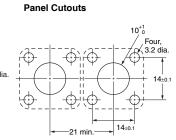
**Dimensions** (Unit: mm)

Flange-mounting XS2M-D423 (For DC) XS2M-A423 (For AC)





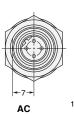


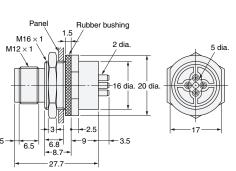


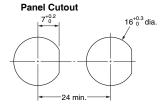
Screw-mounting XS2M-□424-1 For DIP (Resin Body) XS2M-□424-2 Solder Cup Pins (Resin Body)





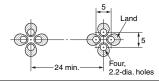


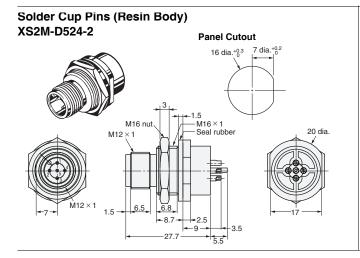


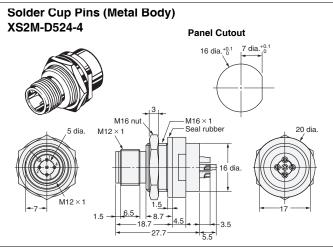


Note: The panel thickness is 1 to 4 mm.

### PCB-mounting Dimensions







### **Common Accessories and Tools (Order Separately)**

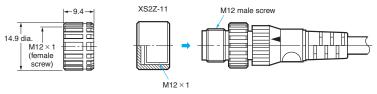
#### **Ordering Information**

#### **Connector Covers**

#### **Waterproof Covers**

XS2Z-11



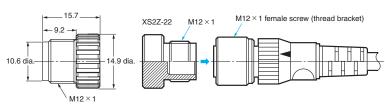


Application Example: XS2Z-11



You can use the Waterproof Cover when the connector is not connected to ensure an IP67 degree of protection. When mounting the Water-resistive Cover to a Connector, be sure to apply a torque range between 0.39 and 0.49 N·m to tighten the Water-resistive Cover.



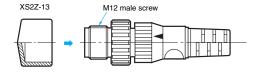


| Model   | Materials           | Suitable connector   |                                   |
|---------|---------------------|--|-----------------------------------|
| Model   | Waterials           | Model  | Mounting portion                  |
| XS2Z-11 | Brass/nickel plated | XS2G/XS2H/XS2M/XS2R/XS2W/XS5H/<br>XS5M/XS5W                | M12 male screw                    |
| XS2Z-22 |                     | XS2C/XS2R/XS2F/XS2P/XS2W/XW3B/<br>XS5F/XS5W/XS5R/XS5P/XW3D | M12 female screw (thread bracket) |

#### **Dust Covers**

XS2Z-13



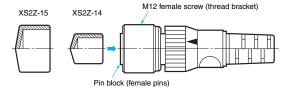




XS2Z-15/XS2Z-14







The Dust Cover is for dust prevention and does not ensure IP67 degree of protection.

When mounting the Dust Cover to a Connector, be sure to press the Dust Cover onto the Connector until the Connector is fully inserted into the Dust Cover.

| Model   | Materials       | Suitable connector                     |                                   |  |
|---------|-----------------|--|-----------------------------------|--|
| Model   | Model Materials | Model                                  | Mounting portion                  |  |
| XS2Z-13 |                 | XS2G/XS2H/XS2M/XS2R                    | M12 male screw                    |  |
| XS2Z-14 | Rubber/black    | XS2C/XS2B/XS2F/XS2P/XW3A/XW3B          | Pin block<br>(female pins)        |  |
| XS2Z-15 |                 | \\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\ | M12 female screw (thread bracket) |  |

#### **Loosening-preventing C-ring**

#### **Application Example: XS2Z-18**

#### XS2Z-18





Note: Attach C-rings to both the plug and socket.

This C-ring prevents the M12 connector from becoming loose.

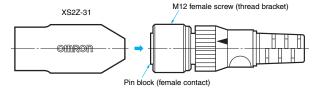
When you attach the C-ring, press it securely between the thread bracket and cover.

| Model   | Materials | Suitable connector |
|---------|-----------|--------------------|
| XS2Z-18 | POM       | XS2F/H/W           |

#### **Sputter Protective Cover**

XS2Z-31





#### **Application Example: XS2Z-31**



The Sputter Protective Cover protects the connector from weld sputter.

Make sure it covers the entire connector.

| Model   | Materials             | Suitable connector |
|---------|-----------------------|--------------------|
| XS2Z-31 | Silicone rubber/black | XS2F/XS2H/XS2W     |

#### **Tools**

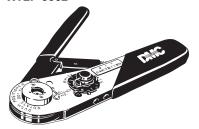
#### **Torque Wrench**





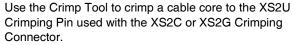
#### **Crimp Tool**

#### XY2F-0002

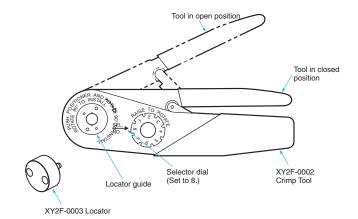








- The XY2F-0002 Crimp Tool is DMC's AFM8 (M22520/ 2-01).
- Mount the XY2F-0003 Locator (sold separately) to the locator guide of the Crimp Tool with a screw provided with the XY2F-0003 Locator.



#### **Pin-block Extraction Tool**

#### XY2F-0001

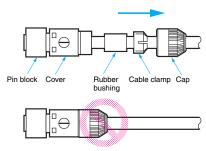
Use this tool to extract a Pin Block from the covers in order to make wiring changes or corrections after the cover has been mounted to the pin block for Connector Assemblies (XS2C/XS2G, soldering/crimping).



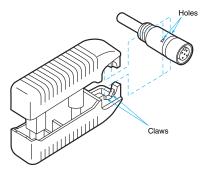
#### **Safety Precautions**

#### **Extraction Procedure**

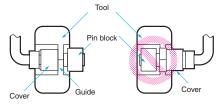
- (1) Disconnecting Components
- Disconnect all components on the cap side from the cover.



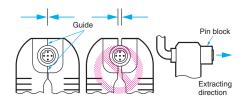
- (2) Extracting Pin Block
- Insert the claws of the Tool into the four holes of the cover.



• Make sure that the pin block is outside the Tool.



 Press the Tool so that the guides of the Tool are in close contact. Then pull the pin block straight.



#### **Precautions for Correct Use**

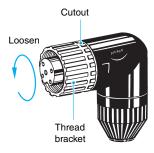
- The pin block must not be extracted from the same Connector more than 3 times, otherwise the proper degree of protection of the pin block or Connector will not be maintained.
- Do not use the product in atmospheres or environments that exceed product ratings.

#### **Tightening Cap (Connector Assemblies)**

- Do not use pliers to tighten caps, otherwise the caps may be damaged. Use your fingers to tighten the Connectors sufficiently. (0.39 to 0.49 N·m)
- If caps are not tightened securely, the Connectors may not maintain their proper degree of protection (i.e., IP67) or the caps may become loose due to vibration.

#### **Connector Connection and Disconnection**

- When connecting or disconnecting Connectors, be sure to hold the Connectors by hand.
- Do not hold the cable when disconnecting Connectors.
- Connectors mating with sockets must be fully inserted into the mating sections. Tighten the thread bracket carefully so that the threads will not be damaged.
- Fully tighten thread bracket within a torque range between 0.39 and 0.49 N·m and be sure that the threads of the opposite parts are hidden by the thread bracket.
- When disconnecting Connectors, be sure to loosen the thread brackets first. Do not loosen the caps.
- Thread brackets must be loosened in the cutout direction.



#### **Degree of Protection**

- Do not impose external force continuously on the joints of pin blocks and covers, otherwise the Connectors may not keep its proper degree of protection (i.e., IP67).
- The degree of protection of connectors (IP67) is not for a fully watertight structure. Do not use them underwater.
- Connectors are of resin mold construction. Do not impose excessive force on them.

#### Setup

- Do not make any cable bends near the base of the Unit.
- Any bends made must have a minimum radius of 40 mm.

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