OMRON

Industrial Ethernet Cables XS5/XS6

Cables and Connectors for EtherCAT[®] and Other Industrial Ethernet Networks

CAT6a Ethernet patch cables

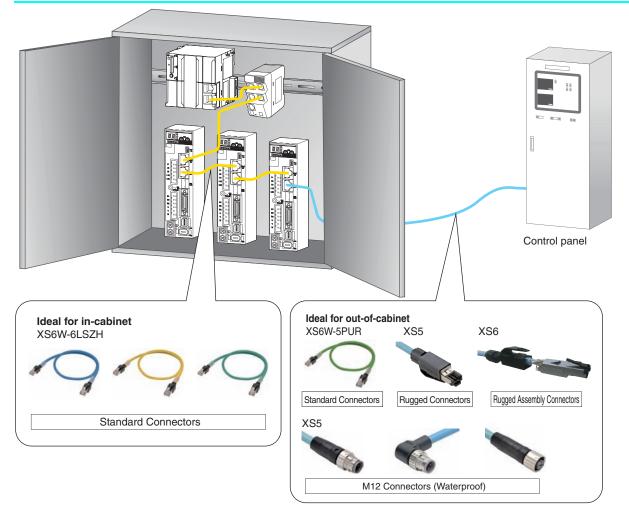
- For in-cabinet use
- LSZH with standard RJ45 plugs

CAT5e Ethernet patch cables

- For out-of-cabinet use
- PUR with standard RJ45 plugs
- PVC with rugged RJ45 plugs
- PVC with M12 SmartClick plugs
- In addition to cables with sockets and robot cables, shield strengthening cables joined.



Connection Examples



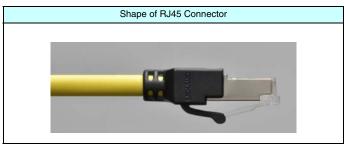
Features

Cables with Standard RJ45 Connectors

For details, refer to page 4.

- The lineup features LSZH cables* for in-panel wiring and PUR cables for wiring outside of panels.
- The Standard RJ45 Connectors reduce cable routing space. LSZH cables are AWG26 with an outer diameter of 6.3 mm. PUR Cables are AWG26 with an outer diameter of 6.0 mm.
- Cable colors include blue, yellow, or green.
- LSZH cables are available in 12 lengths from 0.2 to 20 m and PUR cables are available in 10 lengths from 0.5 to 20 m.
- Single-shielded cables with individual aluminum tape on each wire pair to reduce EMC interference in industrial environments. Note. PUR cables are double-shielded cables with overall braiding and individual aluminum tape on each wire pair.

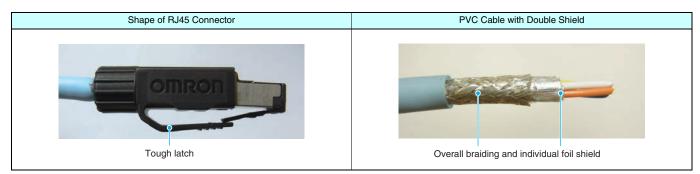
* Low-smoke zero-halogen cables.



Cables with Rugged RJ45 Connectors

For details, refer to page 7.

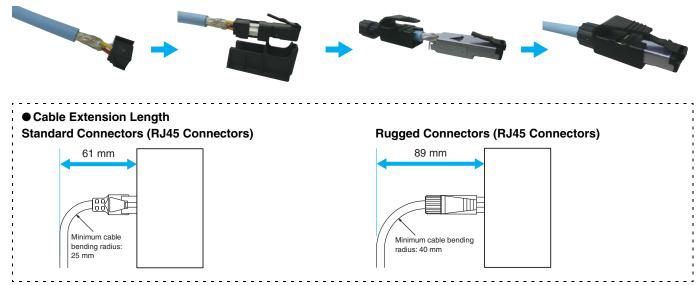
- Tough latches and RJ45 connectors with strong cable holding strength are used to enable connections outside of control panels.
- Quad AWG22 cable with PVC cover of 6.5 mm outer diameter.
- Double-shielded cables with overall braiding and individual foil shield to reduce EMC interference in industrial environments.



Assembly Connectors

You can easily assemble Ethernet cables onsite without crimping tools or other special tools.

Refer to page 14 for the assembly procedure.

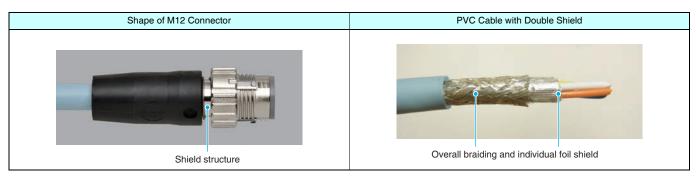


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Cables with M12 Connectors (Waterproof)

For details, refer to page 7.

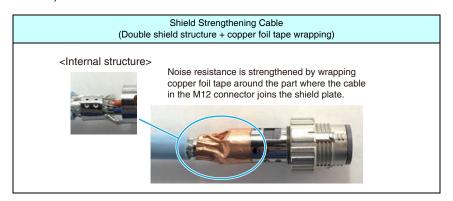
- Resistance to harsh environments with IP67 protection.
- SmartClick Connectors that provide one-step (1/8th turn) connection are used (compatible with standard M12 screw connectors).
- A wide range of variations, such as cables with right-angle connectors and PCB connectors.
- Cables with sockets and robot cables were added to the series.



Cables with M12 Connectors Shield Strengthening Cables specification

For details, refer to page 7.

- Cable specification with strengthened shield for higher noise resistance. Recommended for EtherCAT communications.
- In addition to a double shield structure, copper foil tape is added to the M12 connector to improve communication characteristics (see below).



Shield Effectiveness Data for Rugged RJ45 Connectors and M12 Connectors (Waterproof)

The following data is the results of OMRON testing. Shield effectiveness may vary for your environment and application conditions.

• Comparison of Shield Effectiveness with Product without a Double Shield

The following table shows the differences with a structure without a double shield. Higher numeric values show greater shield effectiveness.

1	Shield structure	Frequency (MHz)					
÷	Shield structure	0.5	1	5	10	30	
i	Product with single shield	53 dB	49 dB	35 dB	25 dB	17 dB	
ł	Product with a double shield (XS5 -T, Category 5E)	61 dB	58 dB	43 dB	31 dB	27 dB	
1							-

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- EtherCAT® is a registered trademark and patented technology, licensed by Beckhoff Automation GmbH, Germany.
- Other company names and product names in this document are the trademarks or registered rademarks of their respective companies.





Cables with Standard RJ45 Connectors

Model Number Legend

Use this legend when determining the product specifications from the model number. Choose from the model numbers listed in *Ordering Information* when ordering.

6

XS6W-0 0000 8 SS 0000CM-0

1 2 3 4 5

- ()Transmission Characteristics
- 5: Category 5
- 6: Category 6A

②Sheath Material LSZH: LSZH

PUR: PUR

③Number of Pins

8: 8 pins

(4) Cable Attachment Direction SS: Straight/Straight

5 Cable Length*

20: 0.2 m 30: 0.3 m 50: 0.5 m 100: 1 m 150: 1.5 m 200: 2 m 300: 3 m 500: 5 m 750: 7.5 m 1000: 10 m 1500: 15 m 2000: 20 m

6Sheath Color

B: Blue

- Y: Yellow
- G: Green

* PUR cables are not available for 0.2-m and 0.3-m cables.

Ordering Information

Appearance	Туре	Category	Cable sheath material	Cable color	Cable length (m)	Model		
					0.2	XS6W-6LSZH8SS20CM-B		
					0.3	XS6W-6LSZH8SS30CM-B		
					0.5	XS6W-6LSZH8SS50CM-B		
					1	XS6W-6LSZH8SS100CM-B		
					1.5	XS6W-6LSZH8SS150CM-B		
				Blue	2	XS6W-6LSZH8SS200CM-B		
				Diue	3	XS6W-6LSZH8SS300CM-B		
<u>an</u>					5	XS6W-6LSZH8SS500CM-B		
					7.5	XS6W-6LSZH8SS750CM-B		
					10	XS6W-6LSZH8SS1000CM-B		
					15	XS6W-6LSZH8SS1500CM-B		
					20	XS6W-6LSZH8SS2000CM-B		
					0.2	XS6W-6LSZH8SS20CM-Y		
					0.3	XS6W-6LSZH8SS30CM-Y		
					0.5	XS6W-6LSZH8SS50CM-Y		
					1	XS6W-6LSZH8SS100CM-Y		
					1.5	XS6W-6LSZH8SS150CM-Y		
		Cat.6a	a LSZH	Yellow	2	XS6W-6LSZH8SS200CM-Y		
		Cal.0a			3	XS6W-6LSZH8SS300CM-Y		
					5	XS6W-6LSZH8SS500CM-Y		
					7.5	XS6W-6LSZH8SS750CM-Y		
					10	XS6W-6LSZH8SS1000CM-Y		
	Cable with Connectors on Both				15	XS6W-6LSZH8SS1500CM-Y		
	Ends (RJ45/RJ45)				20	XS6W-6LSZH8SS2000CM-Y		
					0.2	XS6W-6LSZH8SS20CM-G		
							0.3	XS6W-6LSZH8SS30CM-G
					0.5	XS6W-6LSZH8SS50CM-G		
					1	XS6W-6LSZH8SS100CM-G		
					1.5	XS6W-6LSZH8SS150CM-G		
				Green	2	XS6W-6LSZH8SS200CM-G		
				Green	3	XS6W-6LSZH8SS300CM-G		
					5	XS6W-6LSZH8SS500CM-G		
					7.5	XS6W-6LSZH8SS750CM-G		
					10	XS6W-6LSZH8SS1000CM-G		
					15	XS6W-6LSZH8SS1500CM-G		
					20	XS6W-6LSZH8SS2000CM-G		
					0.5	XS6W-5PUR8SS50CM-G		
					1	XS6W-5PUR8SS100CM-G		
					1.5	XS6W-5PUR8SS150CM-G		
					2	XS6W-5PUR8SS200CM-G		
		Cat.5	PUR	Green	3	XS6W-5PUR8SS300CM-G		
		001.0		Gibbin	5	XS6W-5PUR8SS500CM-G		
					7.5	XS6W-5PUR8SS750CM-G		
					10	XS6W-5PUR8SS1000CM-G		
					15	XS6W-5PUR8SS1500CM-G		
					20	XS6W-5PUR8SS2000CM-G		

Specifications

Туре	Cable with Connectors on Both Ends (RJ45/RJ45)/LSZH	Cable with Connectors on Both Ends (RJ45/RJ45)/PUR		
Item Model	XS6W-6LSZH8SS	XS6W-5PUR8SS		
Rated current	1 A (at 50°C)			
Withstand voltage	1,000 VDC for 60 s (leakage current: 1 mA max.)			
Ambient operating tem- perature	–20 to 75°C	-40 to 80°C		
Ambient storage tempera- ture	–20 to 75°C	-40 to 80°C		
Ambient installation tem- perature	0 to 50°C -10 to 60°C			
Protective structure	IP20			

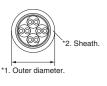
Materials and Finish

• Connectors

Туре	Cable with Connectors on Both Ends (RJ45/RJ45)/LSZH	Cable with Connectors on Both Ends (RJ45/RJ45)/PUR			
Item Model	XS6W-6LSZH8SS	XS6W-5PUR8SS			
Connector housing	PC resin (UL94V-0)/transparent				
Contacts	Copper alloy/nickel base, gold plated				
Shield	Brass/nickel plated				
Cover (structured to prevent the tab from breaking)	PA/Black				
Marking tube	PVC resin (UL94V-0)/transparent				

Cables

Туре	Cable with Connectors on Both Ends (RJ45/RJ45)/LSZH	Cable with Connectors on Both Ends (RJ45/RJ45)/PUR			
Item Model	XS6W-6LSZH8SS	XS6W-5PUR8SS			
Compliant standard	IEC 60332-1 /UL444	IEC 60332-1			
Number of cores	AWG26				
Outer diameter *1	6.3 mm	6.0 mm			
Sheath color *2	Blue, yellow, or green	Green			
Sheath material	LSZH	PUR			
Shield structure	Single shield	Double shield			

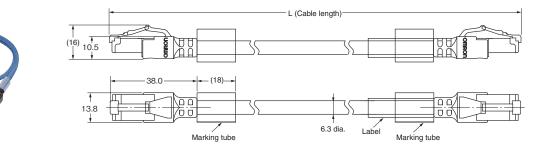


Dimensions

● Cable with Connectors on Both Ends (RJ45/RJ45) XS6W-6LSZH8SS□□□□CM-□ XS6W-5PUR8SS□□□□CM-G



(Unit: mm)







6

Cables with Rugged RJ45 Connectors and Cables with M12 Connectors

Model Number Legend

Use this legend when determining the product specifications from the model number. Choose from the model numbers listed in *Ordering Information* when ordering.

• Cable with Connectors

$\begin{array}{c} \mathsf{XS5} \square - \mathsf{T} \quad \underbrace{\mathsf{4}}_{2} \quad 2 \quad \square - \square \\ \hline 1 \quad 2 \quad 3 \quad 4 \quad 5 \quad 6 \quad \hline 7 \quad 6 \end{array}$

1Connector Shape

H: Cable with plug on one end W: Cable with connectors on both ends

2 Type

T: Ethernet (mating part: M12 D coding)

3Number of Pins

4: 4 pins

(4)Contact Plating Specification

2: Gold plating, 0.4 µm

5Cable Attachment Direction (M12 Connectors)

- 1: Straight
- 2: Right angle

6Cable Length

- A: 0.3 m
- B: 0.5 m
- C: 1 m
- D: 2 m E: 3 m
- C. 5 III
- G: 5 m J: 10 m
- K: 15 m

⑦Connector Shape

- 0: M12 plug on one end
- 1: Connectors on both ends: M12 socket/M12 plug
- 2: Connectors on both ends: M12 plug/M12 plug
- C: Connectors on both ends: M12 plug/RJ45 plug
- D: Connectors on both ends: RJ45 plug/RJ45 plug
- E: Connectors on both ends: M12 socket/RJ45 plug

®Cable Specification

- K: Standard cable (Cable color: Light blue)
- Y: Standard cable (Cable color: Yellow)
- KR: Robot cable (Cable color: Light blue)
- YR: Robot cable (Cable color: Yellow)
- SS: Shield Strengthening cable (Cable color: Black)

RJ45 Assembly Connectors

XS6G-T 4 2 1-1

12345

①**Type** T: Ethernet

I. Linemei

②Number of Pins

4: 4 pins

③Contact Plating Specification

2: Gold plating, 0.4 μm

④Cable Attachment Direction

- 1: Straight
- **5 Degree of Protection**
- 1: IP20

• M12 Connectors for Panel Mounting

Type

T: Ethernet (mating part: M12 D coding)

②Number of Pins

4: 4 pins

③Plating Specification

2: Gold plating, 0.4 µm

④Mounting Method

- 6: Rear lockingt
- 7: Front locking

⑤Terminal Shape

- 1: DIP terminalst
- 5: Cable with loose wires (0.5 m)

Ordering Information

Appearance	Cable type	Туре	Cable color	Cable length (m)	Model		
		.,,,-		0.5	XS5H-T421-BM0-K		
				1	XS5H-T421-CM0-K		
				2	XS5H-T421-DM0-K		
		Cable with Plug on One End	Light blue	3	XS5H-T421-EM0-K		
		(M12 Straight)	Light blue	5	XS5H-T421-GM0-K		
				10	XS5H-T421-JM0-K		
				15	XS5H-T421-KM0-K		
				0.5	XS5W-T421-BM2-K		
				1	XS5W-T421-CM2-K		
				2	XS5W-T421-DM2-K		
			Light blue	3	XS5W-T421-EM2-K		
				5	XS5W-T421-GM2-K		
				10	XS5W-T421-JM2-K		
		Cable with Plugs on Both Ends (M12 Straight/M12 Straight)		15	XS5W-T421-KM2-K		
				0.3	XS5W-T421-AM2-Y		
Car				0.5	XS5W-T421-BM2-Y		
				1	XS5W-T421-CM2-Y		
			Yellow	2	XS5W-T421-DM2-Y		
				3	XS5W-T421-EM2-Y		
				5	XS5W-T421-EM2-Y		
					XS5W-1421-GM2-Y XS5W-T421-AMC-K		
				0.3			
				0.5	XS5W-T421-BMC-K		
				1	XS5W-T421-CMC-K		
			Light blue	2	XS5W-T421-DMC-K		
D-land			g.n 2.00	3	XS5W-T421-EMC-K		
		Cable with Plugs on Both Ends (M12 Straight/RJ45) Standard Cables		5	XS5W-T421-GMC-K		
				10	XS5W-T421-JMC-K		
				15	XS5W-T421-KMC-K		
C.M.			Yellow	0.3	XS5W-T421-AMC-Y		
				0.5	XS5W-T421-BMC-Y		
				1	XS5W-T421-CMC-Y		
				2	XS5W-T421-DMC-Y		
				3	XS5W-T421-EMC-Y		
				5	XS5W-T421-GMC-Y		
				0.5	XS5H-T422-BM0-K		
				1	XS5H-T422-CM0-K		
				2	XS5H-T422-DM0-K		
	Cable with Plug on One End	Cable with Plug on One End	Light blue				
		(M12 Right-angle)		3	XS5H-T422-EM0-K		
e.				5	XS5H-T422-GM0-K		
						10	XS5H-T422-JM0-K
				15	XS5H-T422-KM0-K		
				0.5	XS5W-T422-BM2-K		
				1	XS5W-T422-CM2-K		
		Cable with Pluss on Path Ends		2	XS5W-T422-DM2-K		
		Cable with Plugs on Both Ends (M12 Right-angle/M12 Right-angle)	Light blue	3	XS5W-T422-EM2-K		
				5	XS5W-T422-GM2-K		
				10	XS5W-T422-JM2-K		
				15	XS5W-T422-KM2-K		
				0.3	XS5W-T422-AMC-K		
				0.5	XS5W-T422-BMC-K		
Sector 1				1	XS5W-T422-CMC-K		
		Cable with Pluss on Path Ends		2	XS5W-T422-DMC-K		
		Cable with Plugs on Both Ends (M12 Right-angle/RJ45)	Light blue	3	XS5W-T422-DMC-K XS5W-T422-EMC-K		
		(mine riight drigic/horo)					
				5	XS5W-T422-GMC-K		
				10	XS5W-T422-JMC-K		
				15	XS5W-T422-KMC-K		
				0.3	XS5W-T421-AMD-K		
				0.5	XS5W-T421-BMD-K		
				1	XS5W-T421-CMD-K		
		Cable with Plugs on Both Ends	Light blue	2	XS5W-T421-DMD-K		
		(RJ45/RJ45)	LIGHT DILLE	3	XS5W-T421-EMD-K		
				5	XS5W-T421-GMD-K		
				10	XS5W-T421-JMD-K		
				15	XS5W-T421-KMD-K		
			1				



Industrial Ethernet Cables

Appearance	Cable type	Туре	Cable color	Cable length (m)	Model	
Appearance	Cable type	Туре		0.5	XS5W-T421-BM1-K	
				1	XS5W-T421-CM1-K	
		Cable with Plug on One End and Socket on		2	XS5W-T421-DM1-K	
		Other End	Light blue	3	XS5W-T421-EM1-K	
		(M12 Straight/M12 Straight)		5	XS5W-T421-GM1-K	
				10	XS5W-T421-JM1-K	
	Standard			15	XS5W-T421-KM1-K	
	Cables			0.5	XS5W-T421-BME-K	
				1	XS5W-T421-CME-K	
		Ochlaudith Dhua an Oca Fad and Ocalest an		2	XS5W-T421-DME-K	
		Cable with Plug on One End and Socket on Other End	Light blue	3	XS5W-T421-EME-K	
		(M12 Straight/RJ45)	Light blue	5	XS5W-T421-GME-K	
				10		
				-	XS5W-T421-JME-K	
				15	XS5W-T421-KME-K	
-				0.5	XS5W-T421-BM1-KR	
				1	XS5W-T421-CM1-KR	
		Cable with Plug on One End and Socket on		2	XS5W-T421-DM1-KR	
		Other End	Light blue	3	XS5W-T421-EM1-KR	
G		(M12 Straight/M12 Straight)		5	XS5W-T421-GM1-KR	
				10	XS5W-T421-JM1-KR	
				15	XS5W-T421-KM1-KR	
	-			0.5	XS5W-T421-RM1-RH XS5W-T421-BM2-KR	
				0.5	XS5W-T421-BM2-KR	
				2	XS5W-T421-DM2-KR	
		Cable with Plugs on Both Ends	Light blue	3	XS5W-T421-EM2-KR	
		(M12 Straight/M12 Straight)		5	XS5W-T421-GM2-KR	
				10	XS5W-T421-JM2-KR	
				15	XS5W-T421-KM2-KR	
			Yellow	2	XS5W-T421-DM2-YR	
	-	obot Cables Cable with Plugs on Both Ends (M12 Straight/RJ45)	Light blue	0.5	XS5W-T421-BMC-KR	
	Robot Cables			1	XS5W-T421-CMC-KR	
				2	XS5W-T421-DMC-KR	
2 the						
				3	XS5W-T421-EMC-KR	
				5	XS5W-T421-GMC-KR	
				10	XS5W-T421-JMC-KR	
				15	XS5W-T421-KMC-KR	
				Yellow	3	XS5W-T421-EMC-YR
			reliow	5	XS5W-T421-GMC-YR	
				0.5	XS5W-T421-BMD-KR	
				1	XS5W-T421-CMD-KR	
				2	XS5W-T421-DMD-KR	
			Licht blue			
			Light blue	3	XS5W-T421-EMD-KR	
				5	XS5W-T421-GMD-KR	
		Cable with Plugs on Both Ends		10	XS5W-T421-JMD-KR	
		(RJ45/RJ45)	-	15	XS5W-T421-KMD-KR	
				0.5	XS5W-T421-BMD-YR	
			-	1	XS5W-T421-CMD-YR	
			Yellow	2	XS5W-T421-DMD-YR	
				3	XS5W-T421-EMD-YR	
			-	5	XS5W-T421-GMD-YR	
				0.5		
					XS5W-T421-BM2-SS	
				1	XS5W-T421-CM2-SS	
		Cable with Plugs on Both Ends		2	XS5W-T421-DM2-SS	
		(M12 Straight/M12 Straight)	Black	3	XS5W-T421-EM2-SS	
	Shield Strengthening - Cables			5	XS5W-T421-GM2-SS	
				10	XS5W-T421-JM2-SS	
- (Bel)				0.5	XS5W-T421-BMC-SS	
Cal	Capies					
				1	XS5W-T421-CMC-SS	
		Cable with Plugs on Both Ends	Plast	2	XS5W-T421-DMC-SS	
		(M12 Straight/RJ45)	Black	3	XS5W-T421-EMC-SS	
				5	XS5W-T421-GMC-SS	
				10	XS5W-T421-JMC-SS	

Industrial Ethernet Cables

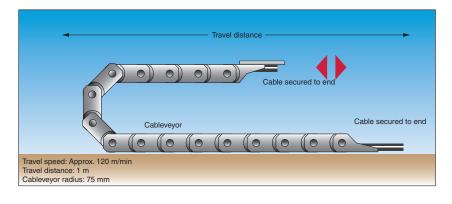
Appearance	Cable type	Туре		Cable color	Cable length (m)	Model
Omron		RJ45 Assembly (Connector			XS6G-T421-1
	Standard Cables		Rear locking		0.5	XS5P-T426-5
			Front locking		0.5	XS5P-T427-5
		M12 Panel-mounting PCB Straight Terminals				XS5P-T426-1

●Cable Bending Data for Robot Cables (XS5W-T421-□M□-KR)

The following data is the results of OMRON testing for cable bending test conditions. The number of bends may vary for your environment and application conditions.

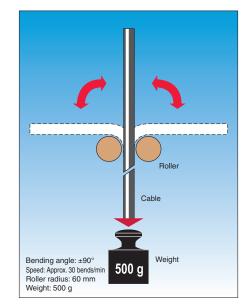
Cableveyor Test

Number of bends: 20 million min.



90° Bending Test

Number of bends: 6 million min.



Specifications

Туре	Cable with Plug on One End (M12)	Cable with Plugs on Both Ends (M12/M12)	Cable with Plug on One End and Socket on Other End (M12/M12)	Cable with Plugs on Both Ends (M12/RJ45)	Cable with Plug on One End and Socket on Other End (M12/RJ45)	Cable with Plugs on Both Ends (RJ45/RJ45)	RJ45 Assembly Connector	M12 Connec- tor for Panel Mounting	M12 Panel- mounting PCB Straight Ter- minals
Item Model	XS5H -T42⊡-⊡M0-K	XS5W -T42⊡-⊡M2-K, -KR	XS5W -T42⊡-⊡M1-K, -KR	XS5W -T42□-□MC-K, -KR	XS5W -T421-⊡ME-K	XS5W -T421-⊡MD-K, -KR	XS6G -T421-1	XS5P-T42-5	XS5P -T426-1
Rated current	3 A			2.5 A		4 A			
Rated voltage	30 V					125 VDC			
Contact resistance	40 m Ω max.								
Insulation resis- tance	1,000 MΩ min.			500 M Ω min.		1,000 MΩ min.			
Withstand voltage	1,000 VAC for	60 s (leakage cu	irrent: 1 mA max	max.) 1,500 VAC for 60 s (leakage current: 1 mA ma:					
Ambient operating temperature									
Ambient storage temperature	$= -25 \text{ fo} / 0^{\circ} \text{G}$								
Protective struc- ture	tective struc- M12: IEC IP67. BJ45: IEC IP20								

* Use the robot cable within a temperature range between 0°C and 70°C to prevent the wires inside the cable from being broken when bending it.

Materials and Finish

Connectors

Model		M12		RJ45
Item	XS5H and XS5W	XS5P-T42□-5	XS5P-T426-1	XS5W and XS6G
Contact blocks	PBT resin (UL94V-0)/light gray		PA resin (UL94V-0)/black	PA resin (UL94V-0)/black
Contacts	Phosphor bronze/nickel base, go	ld plated (0.4 μm)	Brass/nickel base, gold plated (0.4 μm)	Phosphor bronze/nickel base, gold plated (1.4 μ m)
Anchors	Zinc diecast/nickel plating			
Anchors (tabs)	SUS			
Cover	TPE (Thermo Plastic Elastomer) /black			
Sealing resin		Epoxy resin		
O-rings	Rubber			
Grounding fixture			Phosphor bronze/nickel base, tin plated (2.0 μm)	
Anchor cover			SUS	
Nuts		Brass/nickel plated		

Cables

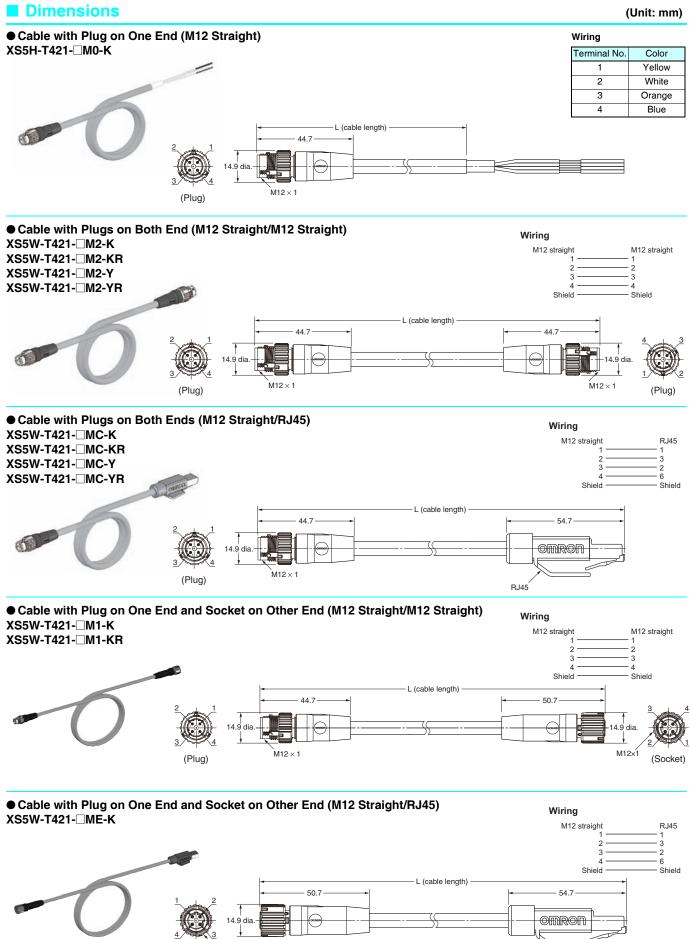
Model Item	Standard Cables	Robot Cables	Shield Strengthening Cables		
Compliant standard	UL CM	JL CM			
Category	Category 5e				
Core/color	AWG22 (7/0.26): Yellow · Orange · White · Blue	AWG22 (7/24/0.05): Yellow · Orange · White · Blue	AWG22 (7/0.26): Yellow · Orange · White · Blue		
Outer diameter*1	6.5 dia.	6.5 dia.			
Sheath color*2	Light blue, Yellow	Black			
Sheath material	PVC				
Shield structure	Double shield SF/UTP	ouble shield SF/UTP			

Note. For the XS5H and XS5W, cables are available only with connectors attached.

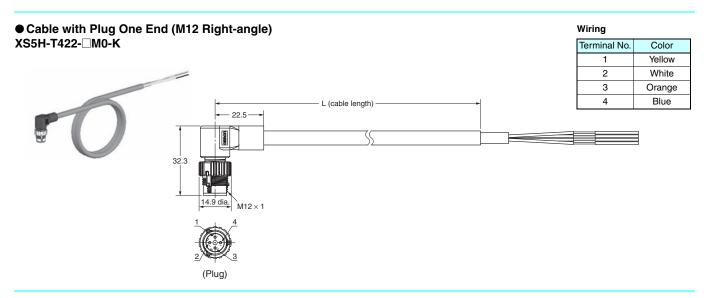
2. Sheath.

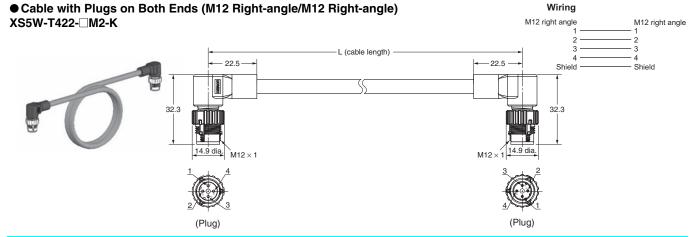
*1. Outer diameter.



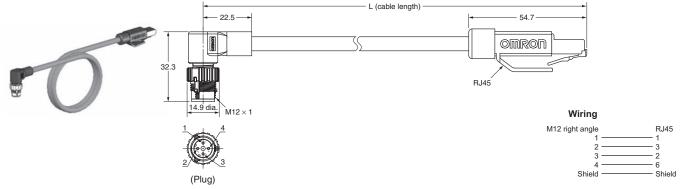


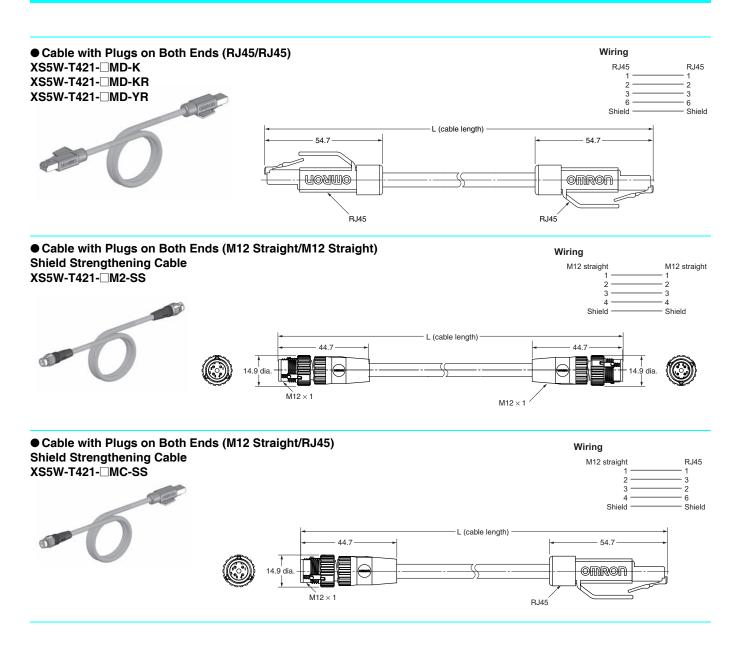
RJ45



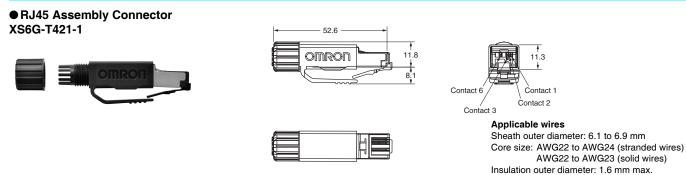


● Cable with Plugs on Both Ends (M12 Right-angle/RJ45) XS5W-T422-□MC-K





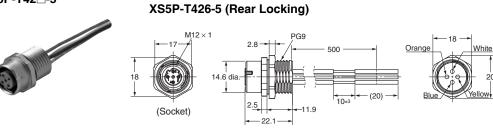
5/XS6



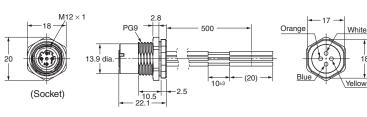
18

(D Cut Structure)

• M12 Connector for Panel Mounting XS5P-T42-5



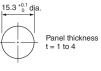
XS5P-T427-5 (Front Locking)



Wiring

•	
Terminal No.	Color
1	Yellow
2	White
3	Orange
4	Blue

Panel Cutout Dimension



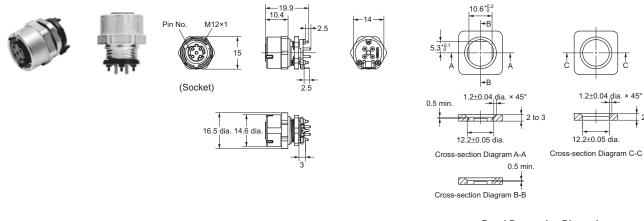
Note 1: The panel cutout dimension is the same for Front-locking and Rearlocking Connectors. Note 2: Rotational positioning is not possible for connector rotation.

1

2 to 3

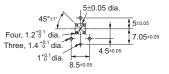
1.2±0.04 dia. × 45°

M12 Panel-mounting PCB Straight Terminals XS5P-T426-1



Panel Processing Dimensions

Mounting Hole Dimensions Mounting Hole Dimensions





Assembly Procedure

RJ45 Assembly Connectors XS6G-T421-1

- Pass the cable through the cable 1. clamp and the connector housing
- Strip the cable sheath and ground 2. braiding to the correct lengths.
- З. Follow the color codes and prepare to insert the wires into the splice piece.
- Insert the wires into the splice piece 4. for the length of the splice piece.
- Place the splice piece into the RJ45 5. data module and engage it.
- 6. Place the data module and the splice piece on the IDC assembly housing
- 7. Press the data module and the IDC assembly housing together and use pliers or a similar device to make the insulation displacement contact.
- Remove the data module from the 8. IDC assembly housing.
- 9. Place the upper screen plate on the data module and press it over the ground braiding of the cable.
- 10. Place the lower screen plate on the bottom of the data module, align it with the upper screen place, and latch it until you hear it click into place.
- 11. Slide the housing that you placed around the cable in step 1 up to the data module and latch it until you hear it click into place.
- 12. Tighten the cable clamp.

Pin Assignments

Pin Assignments for Fast Ethernet 10/100 Mbps

Function/Signal	Wire color			
	Industrial Ethernet	EIA/TIA 568A	EIA/TIA 568B	Pin No.
Transmission Data+/TD+	YE	WH/GN	WH/OG	1
Transmission Data-/TD-	OG	GN	OG	2
Receiver Data/RD+	WH	WH/OG	WH	3
Receiver Data/RD-	BU	OG	GN	6





















• M12 Panel-mounting PCB Straight Terminals XS5P-T426-1 **Confirming the Number of Parts**

The following four parts are included in the package when it is delivered.

Panel-mounting Parts

1. Anchor 2. O-Ring PCB-mounting Part

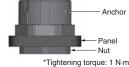




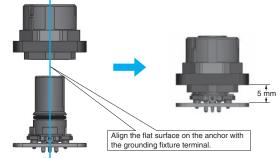
Assembly Procedure

- 1. Mount the connector to the PCB.
- 2. Attach the anchor to the panel with the nut.
- Mounting the Connector to the PCB Mounting the Anchor to the Panel





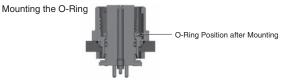
- 3. Attach the connector that you mounted to the PCB to the panel.
 - * Make sure that the connector and anchor are oriented correctly. Attachment



4. Temporarily mount the O-ring to the top of the connector at the mating surface.



5. Mate the Connector Waterproof Cover (XS2Z-22, sold separately) or the Partner Connector Plug (XS5H-T42 -- M0-K, sold separately) and press the O-ring to the O-ring position after mounting.



Connector Waterproof Cover (Sold Separately) XS2Z-22



* Tightening torque: 0.39 to 0.49 N·m

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Safety Precautions

Precautions for Correct Use

Do not use the Connectors in an atmosphere or environment that exceeds the specifications.

Connector Connection and Disconnection

- When connecting or disconnecting Connectors, be sure to hold the Connectors.
- Do not hold the cable when disconnecting Connectors.
- When joining Connectors, be sure to insert the plug all the way to the back of the socket before attempting to lock the Connectors.
- Do not use tools of any sort to join the Connectors. Always use your hands. Pliers or other tools may damage the Connectors.

• Wiring

Lay the cables so that external force is not applied to the Connectors. Otherwise, the degree of protection (IP67) may not be achieved.

• Degree of Protection for M12/Smartclick Connectors

- The degree of protection of Connectors (IP67) is not for a fully watertight structure. Do not use the Connectors underwater.
- Do not step on or place any objects on the Connectors. Doing so may damage the Connectors.

Handling Precautions

- Do not pull on the Connectors or cables with excessive force.
 Do not install the Connectors with a load placed directly on the joint or at the point where the wires connect to the Connector.
 The Connector may be damaged or the wires in the cable may be disconnected.
- Lay the cable where it will not be stepped on to prevent the wires in the cable from being disconnected and to protect the Connectors from being damaged. If the cable must be placed where it will be stepped on, install a protective cover.
- When bending cables, do not exceed the cable specifications.

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