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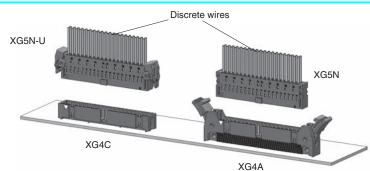
Crimped MIL Connector Sockets for Discrete Wires XG5N/XG5N-U

Crimped Sockets for Discrete Wires Join the MIL Connector Series

- XG5N-U Sockets with OMRON's unique lock enable onehand insertion with a secure lock.
- Save up to 24% of the space required for the XG4A.
 See the "Standards certification / conformity list" for information on conformity to certification standards.



Conceptual Application Diagram



Ratings and Characteristics

Rated current	3 A/contact (with AWG22 wire) 2 A/contact (with AWG24 wire) 1 A/contact (with AWG26 or AWG28 wire)	
Rated voltage	250 VAC	
Contact resistance	20 mΩ max. (at 20 mV, 100 mA max.)	
Insulation resistance	1,000 MΩ min. (at 500 V DC)	
Withstand voltage	500 VAC for 60 s (leakage current: 1 mA max.)	
Total insertion force	No. of contacts × 1.96 N max.	
Individual pull-out force	0.29 N min.	
Insertion durability	50 times	
Ambient operating temperature	-55 to 105° C (with no icing at low temperature)	

Materials and Finish

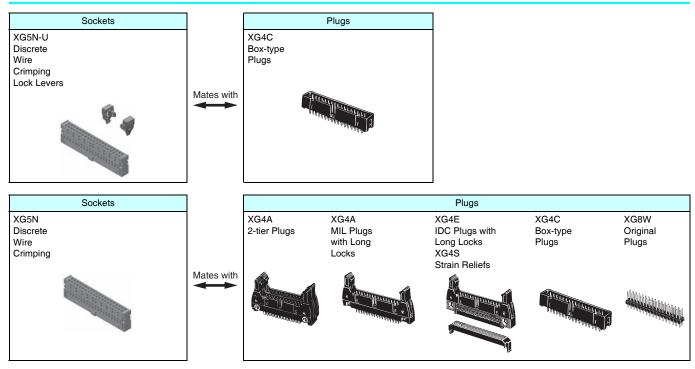
Housing		Fiber-glass reinforced PBT resin (UL94 V-2)/black	
Lock Levers		POM resin (UL94 HB)/black	
	Mating end	Phosphor bronze/nickel base, gold plated (0.15 μ n	
Contacts	Crimped section	Phosphor bronze/nickel base, tin plated (2.0 $\mu\text{m})$	

Applicable Contacts and Wires

	Applicable wires		
Applicable	AWG No.	Conductor construction	
Contacts	(UL1007 twisted wires)	(elements/element diameter (mm))	
XG5W-0231	22	17/0.16	
	24	11/0.16	
	26	7/0.16	
XG5W-0232	24	11/0.16	
	26	7/0.16	
	28	7/0.127	

XG5N/XG5N-U

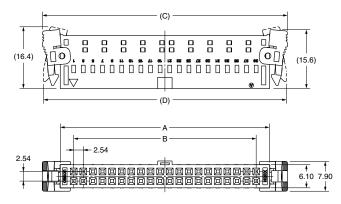
Mating



Dimension (mm)

Dimensions

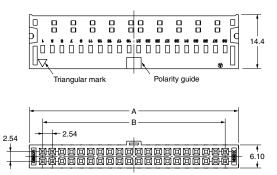
XG5N-U (with Lock Levers Attached)



В С D No. of contacts А 10 17.26 10.16 26.80 26.20 14 22.34 15.24 31.28 31.88 16 24.88 17.78 34.42 33.82 20 29.96 38.90 22.86 39.50 26 37.58 30.48 47.12 46.52 35.56 52.20 30 42.66 51.60 34 47.74 40.64 57.28 56.68 40 55.36 48.26 64.90 64.30 50 68.06 60.96 77.60 77.00 60 80.76 73.66 90.30 89.70 64 85.84 78.74 95.38 94.78

(Unit: mm)





Ordering Information

Ар	opearance	Socket and Lock Set Note: The Locks and Sockets are provided separately.	Socket Housing	Lock Levers *1	Crimp Contacts, Type 1	Crimp Contacts, Type 2
No. of contacts	No. of polarity guides	Model	Model	Model	Model	Model
10	0	XG5N-100-U	XG5N-100			XG5W-0232 (loose contacts) XG5W-0232-R *2 (reel contacts)
10	1	XG5N-101-U	XG5N-101			
14	1	XG5N-141-U	XG5N-141		XG5W-0231 (loose contacts) XG5W-0231-R *2 (reel contacts)	
16	1	XG5N-161-U	XG5N-161			
20	1	XG5N-201-U	XG5N-201			
26	1	XG5N-261-U	XG5N-261			
30	1	XG5N-301-U	XG5N-301			
34	1	XG5N-341-U	XG5N-341	XG5U-0001		
40	1	XG5N-401-U	XG5N-401			
50	1	XG5N-501-U	XG5N-501			
50	2	XG5N-502-U	XG5N-502			
60	1	XG5N-601-U	XG5N-601			
60	2	XG5N-602-U	XG5N602			
64	1	XG5N-641-U	XG5N-641			
64	2	XG5N-642-U	XG5N-642			

*1. Each XG5N-DD Connector requires two Lock Levers.

*2. Order the required number of reels (10,000 contacts). Note: The pitch between the two polarity guides on Connectors with 50, 60, or 64 contacts is 22.86 mm.

Specified Tools

Manual Crimping Tool XY2B-7007



Model	
XY2B-7007	

• Contact Removal Tool XY2E-0003



Model	
XY2E-0003	

Automatic Applicator

Use an Applicator that is manufactured by Japan Automatic Machine Co., Ltd. Contact information is provided below. Japan:

Jonan Automatia

Japan Automatic Machine Co., Ltd.

TEL 03-3756-1434

China:

Japan Automatic Machine Technology (Huizhou) Ltd.

6-1-B,Songshan Industrial Park, Huizhou Zhongkai Hi-Tech Industrial Development Zone, Huizhou,Guangdong,China

TEL(86-752)2771-614 FAX(86-752)2771-619

South-eastern Asia:

Japan Automatic Machine Singapore Pte. Ltd.

HB Centre 12 Tannery Road #04-02, Singapore 347722

TEL 65-6545-8140 FAX 65-6545-8141

USA, Europe:

Toyojamco, Ltd.

8370 Burnahm Road Suite 200 EL Paso, TX 79907 USA TEL (915)595-8825 FAX (915)595-8794

	Crimping Machine	Strip Crimper	
Crimp Contacts, Type 1	Planned for the near	SCA-106700 *2	
Crimp Contacts, Type 2	future. *1	SCA-106700 2	

*1. Inquire for details.

*2. This model number is for standard specifications.

Inquire for other specifications.

XG5N/XG5N-U

Safety Precautions

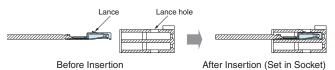
Crimping Method

Always use the specified Crimping Tool or Applicator to wire the crimped contacts.

Refer to the instruction sheet that is provided separately for details.

Contact Insertion Method

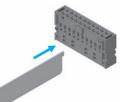
Confirm the orientation of the crimped contacts and then insert them all the way to the back of the Socket. After insertion, confirm that the lances are securely set in the lance holes on the socket housing.



Contact Replacement Method

To remove contacts that have been incorrectly inserted, always use the XY2E-0003 Contact Removal Tool.

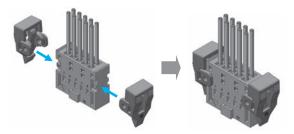
- (1) Insert the end of the Removal
 - Tool into the lance hole in the socket housing and press the lance all the way inside the socket housing.



- (2) While pressing in on the lance, pull out the Contact.
- (3) Insert a new Contact.
- Note: Do not use any Contacts that have been removed.

• Attaching the Lock Levers

Attach the holes in the Lock Levers to the protrusions on both sides of the housing and make sure that they are set securely.



Precautions for Correct Use

When mating the Sockets with XG4C Box Plugs, always use the XG5U-0001 Lock Levers. Otherwise the Connectors may become disconnected due to vibration or shock.

Storage

- Do not store the Sockets in locations subject to dust or high humidity.
- (2) Do not store the Sockets in locations close to sources of gasses such ammonia gas or sulfide gas.

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In the interest of product improvement, specifications are subject to change without notice.

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