Smart Sensor

OMRON

ZG2 Series 2D Measurement Sensor



2D Laser Profile Measurement System

ZG2 debut! Achieving stable measurement through innovative technology

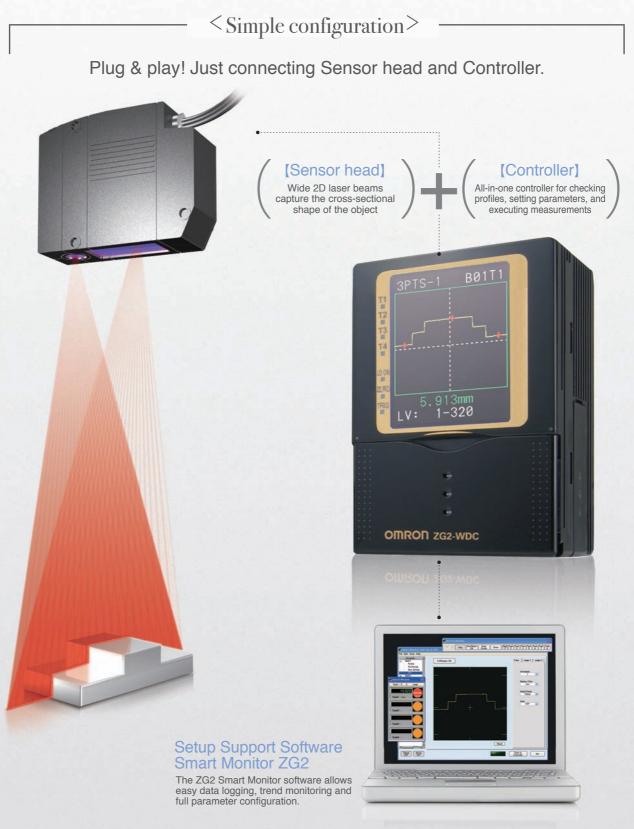


realizing



Easier and much more accurate for profile measurement

Stable measurement regardless of color, material, and shape complexity





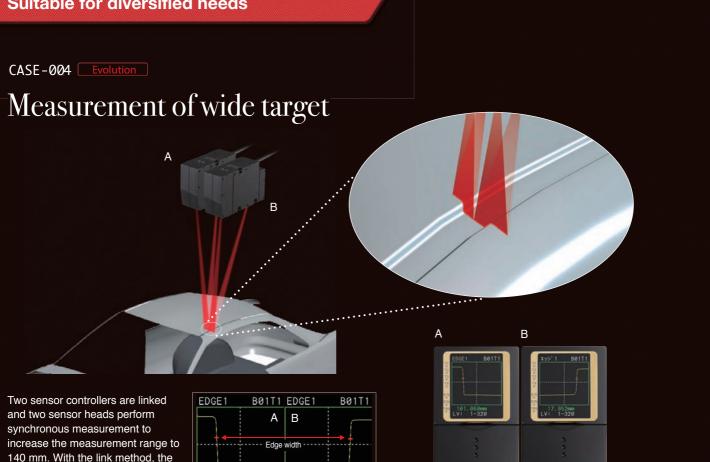


Painted object and black rubber

Dark colored materials or materials with a matt finish, like black rubber often do not reflect sufficient light to maintain a stable measurement. They are also susceptible to the influences of ambient light so are difficult to measure using conventional laser measurement sensors. The ZG2 solves these problems because it is supersensitive and significantly reduces ambient noise. It also has an APS function to automatically tune parameters such as a receiver's sensitivity and background suppression level at optimal levels according to the ambient light conditions. Shape profiles can also be easily reproduced at optimal conditions to achieve high precision measurement. Measurement of moving objects is possible because measurement can be performed within a short exposure time.

* For details, see descriptions of the APS function (page 9) and new optical system ONPS (page 8).





CASE-007

ZG2 Series provides the optimum solution for any intended purpose.

Simplified Sensor Head Adjustment

The "installation correction function" automatically makes adjustments to parallelly align the sensor head with the target. The function eliminates the gap between the reference plane and sensor head inclination caused during setup and in turn significantly reduces the time spent for adjustment during the setup of the sensor head.

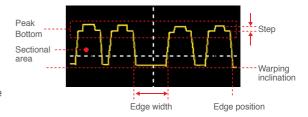


* When inclination is great, a measurement error may occur. Check the measurement accuracy in actual measurement conditions prior to use

CASE-009

Simultaneous measurement of two or more points

Measurements can be performed for up to eight measurement points selected from a profile simultaneously so different types of inspections can be carried out at the same time when necessary. Measurement items can be selected from among 20 items including edge width, height, inclination, step, and sectional area according to the intended purpose.



CASE-011 Evolution

Data Storage and Trend Analysis

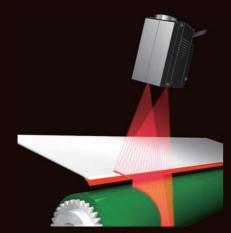
A data storage unit is now available for storing measurement values and profile data. Data can be loaded on a PC from a memory card or via serial communication and can be used to manage manufacturing history, monitor tendency, or analyze defects.



* For logging capacity, see System Configuration (page 10).

CASE-005

Measurement by finding the inflection point of the object

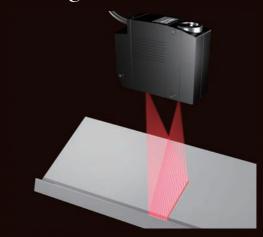


The sensor has a measurement function to capture points where an angle varies on a target as an "inflection point." This function enables the measurement of a step or edge width of a feature point of a target.



CASE-006

Measurement of position and angle of intersection



The sensor has a function to measure the "intersection coordinates" and "intersection angle" on two linear lines on a target. An example of a useful application of this function is tracer control for a welding torch for targets to be welded.



CASE-008

Intuitive setting

Basic setting requires only three steps. Omron's unique interface maximizes the sensing performance with extremely simple operation.

Display a profile.



A profile is displayed as soon as the power is turned ON.* Adjust the Sensor Head position while viewing the profile on the screen In the FUN mode

Select a measurement item.



Select the icon for the item to be measured, such as height, step, or

Specify the measurement range



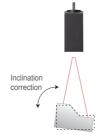
Simply enclose the range to be measured with the box on the profile. The ZG2 automatically optimizes the sensina conditions.

een images are simulated

CASE-0010

Active Position Compensation Control

The position and inclination are automatically corrected even for targets for which positioning is difficult. This helps to perform stable in-line measurement.



Example) 2-point step measurement



When a target is inclined, step measurement result is greate than the actual value



Measurement can be performed accurately utilizing the "inclination correction function.

CASE-012 Evolution

Large Programme Capacity

Measurement conditions for up to 16 items (16 banks) can be registered in the sensor controller unit. Banks can be easily switched by inputting a signal, inputting a command, or operating a key. When the data storage unit is used, up to 4,096 banks can be registered for quick response to flexible production lines.

Measurement conditions for up to **4,096** items can be stored in the data storage



Measurement conditions for up to 16 items can be stored in the sensor controller.

Sensor Head

2 Dimensional Measurement

A light-cutting method is used. The widely-spread laser beam is projected on the measurement object to measure its cross-sectional shape.

Measurement principle

A band-like laser beam is projected on the measurement object, and the reflection from the object is received by the CCD. A shape profile of the measurement object is formed based on the principle of triangular distance measurement. Since 2D data of the X and Z axes are measured simultaneously, there is no need to move either the sensor or measurement object.

[Three CCD modes]

Since three CCD modes are available; high-speed mode, standard mode, and high-precision mode, the ZG2 can be used for processes that require high speed or inspections that require higher precision. The measurement center distance remains fixed even when the mode is changed so the sensor head position does not need to be adjusted.

Evolution Suitable for transparent and mirror surface objetcs High-performance gauss lens TAGG TAGG

Patent pending Mounted on the ZG2-WDS3VT

The new gauss lens was born out of Omron's passion for sensing technology. In the lens, a coupling lens structure including an aspherical lens is used, which allows for clear, bright images with low aberration, even though it is a wide-angle lens. Previous lens designs could not receive sufficient light reflection when objects were inclined. Using the new TAGG lens design, light reflection can be received at angles up to $\pm 5^{\circ}$. The lens shows excellent performance for stable measurement of mirror and gloss surfaces with large amounts of regular reflection components and also transparent objects such as glass.

「TAGG」: Transparency And Gloss surface detector by Gauss composition

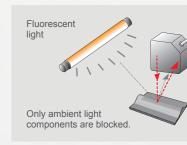
Evolution Resists the effects of ambient light

New optical system ONPS Patent pending

Utilizing its unique optical filter technology, Omron has developed a new optical system where ambient light components are effectively removed so that only necessary reflection components from the object can be received. A control system is also used in which the laser exposure period and the CCD receiving period are synchronized. The combined effect of these has achieved ambient illumination resistence of 7,000 lx, seven times higher than conventional models. Measurement can be performed at a stable level without being influenced by fluorescent light or other surrounding conditions.

「ONPS」: Optical Noise Protection System





Sensor Controller

Powerful functionality in a compact design

The business card sized ZG2 controller incorporates a built in LCD monitor for profile visualization. The LCD display also gives access to the ZG2's intuitive and simple to use setup screens.

The controller also includes a USB and RS-232 interface for easy connectivity.



Input/output interface

Equipped with USB and RS-232C port as standard.

> The real-time parallel output unit for extending a parallel port is available (optional)



Stable measurement regardless Evolution of material and color

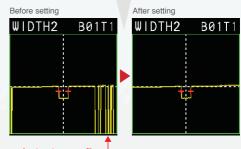
APS function Patent pending

A feature of 2D measurement sensors is projecting a wide beam onto an object to be measured in order to simultaneously check dimensions such as the width and gap. However, since light reflects differently according to the material, color, and shape of an object's surface, experience and skill are required to obtain the most adequate profile which is a prerequisite of high-precision measurement. As a result, measurement sometimes takes a long time. The ZG2 has an "APS function" developed by combining a variety of techniques for obtaining profiles. An optimal profile with no lost part can be obtained with the simple push of a button, even from black objects, and also in conditions with ambient light where adjustment was difficult using conventional sensors. Optimal tuning is simple and easy so startup work time can be significantly reduced.

[APS]: Auto Profile Search



Optimal tuning for the measurement object with the simple push of a button



Lost part on a profile due to insufficient amount of light received

Evolution Stable measurement for complex shapes

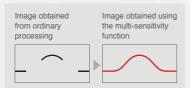
High-speed multi sensitivity Patent No. 3575693

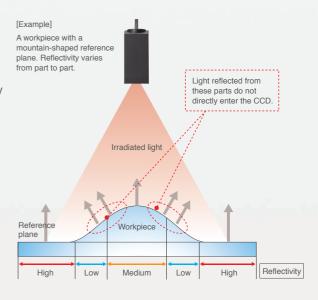
Omron's unique "multi-sensitivity function" is used to measure complex shapes by varying the intensity of the laser light over different areas of reflectivity across the object. The function has been further improved in the ZG2 Series. The optimal profile is formed according to the reflection of the object approximately two to ten times faster than in former models. The ZG2 can now perform measurements on higher-speed takt-time lines.

Principle

While switching sensitivity levels for workpieces of which reflectivity varies from part to part, the sensor inputs multiple images and combines parts taken at the optimal sensitivity into a single image. This produces an image of the entire workpiece

Effect





System Configuration



Evolution 27 m max.

Sensor Head Extension Cables

Highly-flexible extension cables of four different lengths are available. The distance between the sensor head and sensor controller can be extended up to 27 m without delaying image input periods.



Evolution Multi function unit

Data Storage Unit ZG2-DSU

[Collect measurement values]

Up to 65,000 values can be stored in the memory of the main unit. Up to 7.150.000 values (65,000 values x 110 files) can be saved in a memory card (256 MB).

[Readiness for high-mix production]

Up to 4,096 banks of data for stage replacement can be saved for quick response for high-mix production lines.

[Save profile data]

Up to 5,120 object profiles can be saved. Up to 35,328 profiles (256 profiles x 138 files) can be saved in a memory card (256 MB). Saved data can be used for analyzing defects.

* Saving capacity differs according to set conditions. See the Ratings and Specifications table

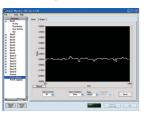
Setting, Analysis, and Data Storage via PC

Setup Support Software Smart Monitor ZG2

Using the software equipped with the sensor controller ZG2-WDC_1A, sensing conditions can be easily specified using a PC. Intricate profiles, which cannot be sufficiently checked on the Controller's LCD monitor, can be enlarged for thorough checking on a PC screen.

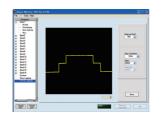
[Measurement value logging]

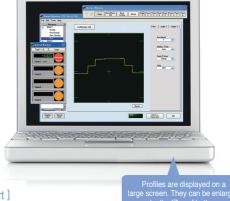
Measurement value logging results are displayed in a time series. They are useful for trend management.



[Profile logging] Evolution

In addition to measurement values, profile data logging is now enabled



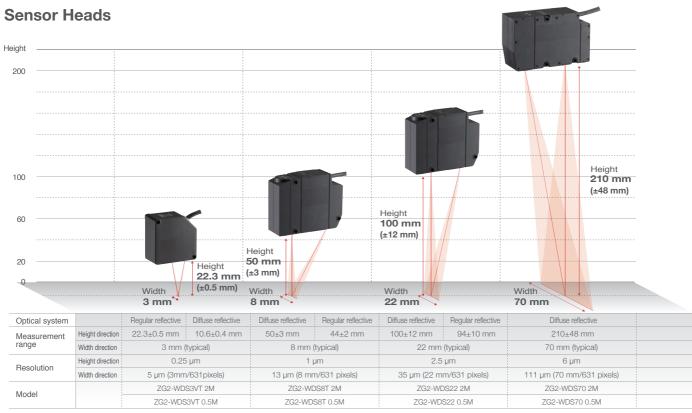


[Setup support]

Helps to check intricate profiles that cannot be sufficiently checked on the controller's LCD monitor and provides easy-to-view setting lists for easy setting

Connect the PC where Smart Monitor ZG2 is used and the sensor controller by the USB cable attached to the sensor controller (ZG2-WDC_1A) together with Smart Monitor ZG2. For System Requirements, refer to page 13.

Order Information



 $[\]boldsymbol{\ast}$ For details, see the Ratings and Specifications Table.

Sensor Controllers

Note: Setup support software for PC is attached.

Appearance	Power supply	Output type	Model	
	24 VDC	NPN	ZG2-WDC11A(See note.) ZG2-WDC11	
	24 100	PNP	ZG2-WDC41A(See note.) ZG2-WDC41	

Accessories (Order Separately)

Real-time Parallel Output Unit

Appearance	Output type	Model
Ī	NPN	ZG-RPD11-N
• 5	PNP	ZG-RPD41-N

RS-232C Cable

Connecting device	Model	Qty
For PLC/PT connection (2 m)	ZS-XPT3	1
For personal computer connection (2 m)	ZS-XRS3	1

Controller Link Unit

Appearance	Model
N. C. L.	ZS-XCN

Data Storage Unit

Appearance	Appearance Power supply		Model
	24 VDC	NPN	ZG2-DSU11
	24 VDC	PNP	ZG2-DSU41

Sensor Head Extension Cable (Robot Cable)

Appearance	Cable length	Model	Qty
	25 m	ZG2-XC25CR	1
0	15 m	ZG2-XC15CR	1
	8 m	ZG2-XC8CR	1
	3 m	ZG2-XC3CR	1

Parallel Mounting Adaptor

Appearance	Model
	ZS-XPM1 For 1 Unit
> >	ZS-XPM2 For 2 Units or more

Memory Card

Capacity	Model
256 MB	HMC-EF283
512 MB	HMC-EF583

Ratings and Specifications

Sensor Heads

Item		ZG2-W	/DS8T	ZG2-W	D\$22	ZG2-WDS70	ZG2-W	ZG2-WDS3VT	
Optical system		Diffuse reflective	Regular reflective	Diffuse reflective	Diffuse reflective Regular reflective Diffuse reflective Regular reflective		Diffuse reflective		
Measurement range	Height direction	50 ± 3 mm	44 ± 2 mm	100 ± 12 mm	94 ± 10 mm	210 ± 48 mm (In the high-precision mode)	22.3 ± 0.5 mm	10.6 ± 0.4 mm	
	Width direction (See note 5.)	8 mm (typical)	22 mm	(typical)	70 mm (typical)	3 mm (typical)	
	Height direction (See note 1.)	1 μ	ım	2.5	μm	6 µm	0.25	iμm	
Resolution	Width direction	13 µm (8 mm / 631 pixels)		35 (22 mm / 1		111 µm (70 mm / 631 pixels)	5 µ (3 mm / 6		
Linearity (in the height di	rection) (See note 2.)	± 0.1 %F.S.							
Temperature characte	ristic (See note 3.)	0.03 %F.S./°C			0.02	%F.S./°C	0.08	%F.S./°C	
Light source	Туре	Visible semiconduct	or laser						
	Wavelength	658 nm					6	50 nm	
	Output	5 mW max. output,	5 mW max. output, 1 mW max. exposure (without using optical instruments)					1 mW max	
	Laser class	Class 2M of EN60825-1 / IEC60825-1 Class IIIB of FDA (21CFR 1040.10 and 1040.11)					Class 2 of EN60825-1 / IEC60825-1 Class II of FDA (21CFR 1040.10 and 1040.11)		
Beam shape (at measur	ement center distance) (See note 4.)	30 μm × 24 mm (typical)		60 μm × 45 mm (typical)		120 μm × 75 mm (typical)	25 μm × 4	mm (typical)	
LED		STANDBY: Lights when laser irradiation preparation is complete (indication color: green)							
		LD_ON : Lights when the laser is irradiating (indication color : green)							
Measurement object		Surface of non-transparent / transparent objects			Surface of non-transparent objects	Surface of non-transpar	ent / transparent objects		
Environmental	Ambient light intensity	Illumination on the p	llumination on the photo-receiving face 7,000 lx max. : Incandescent lamp						
resistance	Ambient temperature	Operating : 0 to 50°C, Storage : -15 to 60°C(with no icing or condensation)							
	Ambient humidity	Operating and storage : 35 to 85 % (with no condensation)							
	Degree of protection (See note 6.)	IP66(IEC60529)					IP67(IE	C60529)	
	Vibration resistance (destruction)	10 to 150 Hz with 0.35 mm single amplitude for 80 min each in X, Y, and Z directions							
	Shock resistance (destruction)	150 m/s², 3 times each in 6 directions (up / down, right / left, forward / backward)							
Materials		Case: Aluminum diecast, Front cover : Glass, Cable insulation : Heat-resistive polyvinyl chloride (PVC), Connector : Zinc alloy or brass							
Cable length		0.5 m, 2 m (flexible cable)							
Minimum bending rad	ius	68 mm							
Weight		Approx. 500 g Approx. 500 g Approx. 650 g Approx. 300 g				. 300 g			
Accessories		Laser labels (English labels), Ferrite core (2), Instruction manual							

Note: 1. Obtained by setting an OMRON standard measurement object at the measurement center distance and determining the average height of the beam line. The conditions are given in the table below. However, satisfactory resolution cannot e attained in strong electromagnetic fields. The minimum resolution of the ZG2-WDS8T/WDS3VT is $0.25 \,\mu\text{m}$, even when the average number of operations is increased. Resolution does not go any lower.

Model	CCD mode	Average No.	Measurement object		
Wougi	GGD IIIGUE	of operations	Regular reflective	Diffuse reflective	
ZG2-WDS8T/ZG2-WDS22/ZG2-WDS70	High acceleding and	64	OMRON standard white	e alumina ceramic object	
ZG2-WDS3VT	High-resolution mode	64	OMRON standard mirrored object	OMRON standard diffuse reflective object	

Note: 2. The tolerance for and ideal straight line obtained by determining the average height of and OMRON standard measurement object for the beam line.

The CCD high-resolution mode is used. Linearity varies depending on the measurement object.

Model	CCD mode	Average No. of operations	Measurement object	
Model			Regular reflective	Diffuse reflective
ZG2-WDS8T/ZG2-WDS22/ZG2-WDS70	High acceptables accept	1	OMRON standard white alumina ceramic object	
ZG2-WDS3VT	High-resolution mode		OMRON standard mirrored object	OMRON standard diffuse reflective object

Note: 3. A value attained by using an aluminum jig to secure the distance between the Sensor Head and the measurement object. The CCD standard mode is used.

This is not a guaranteed value.

Note: 6. Protection structure of connector area is IP40.

Note: 4. Defined as $1/e^2$ (13.5%) of the center light intensity.

This may be influenced when light leakage also exists outside the defined area and the reflectivity of the light around the measurement object is higher than that of the measurement object.

Note: 5. A typical value of the measurement range (width direction) near the measurement center distance.

Sensor Controllers

	Ite	m	ZG2-WDC11/WDC11A	ZG2-WDC41/WDC41A	
Input/output type		NPN	PNP		
No. of co	onnectable Sensor	Heads	1 per Controller		
No. of connectable Controllers		2			
Measurement cycle (See note 1.)		16 ms (high-precision mode), 8 ms (standard mode), 5 ms (high-speed mode)			
Min. display unit		10 nm			
Display range		-999.99999 to 999.99999			
Display LCD monitor		2.2-inch TFT color LCD (557 x	234 pixels)		
		LEDs	Judgment indicators for each ta T1, T2, T3, T4 Laser indicator (indication color Zero reset indicator (indication of Trigger indicators (indication co	: green): LD_ON color : green): ZERO	
External interface	Input/output signal lines	Analog outputs	Select voltage or current (using the sliding switch on the bottom surface) • Voltage output : -10 to 10 V, output impedance : 40 Ω • Current output : 4 to 20 mA, maximum load resistance : 300 Ω		
		Judgment output	NPN open collector	PNP open collector	
		(ALL-PASS/NG/ERROR) Trigger auxiliary output	30 VDC, 50 mA max. Residual voltage : 1.2 V max.	50 mA max. Residual voltage: 1.2 V max.	
		(ENABLE/GATE)			
		Laser stop input (LD-0FF)	ON: 0 V short or 1.5 V max.	ON : Power supply voltage short or power supply	
		Zero reset input (ZERO)	-	voltage -1.5 V max.	
		Measurement trigger input (TRIG)	OFF : Open	OFF : Open	
		Bank switching input (BANK A~D)	(leakage current : 0.1 mA max.)	(leakage current : 0.1 mA max.)	
	Serial I/O	USB2.0	1 port, full speed (12 Mbps), M	IINI-B	
		RS-232C	1 port, 115,200 bps max.		
	Parallel output (when ZG-RPD is mounted)	Output	18 - terminal		
Main fu		No. of setting banks	16		
		Sensitivity adjustment	Multi, High-speed multi, Auto, Fixed		
Mea		Measurement items	Height, 2-point Step, 3-point Step, Edge position, Edge width, Angle, Intersection coordinates, Intersection angle, Sectional area, Calculations between tasks (up to eight items can be measured simultaneously)		
		Auxiliary functions	Filter, Laser power adjustment, Position correction (height, position, lope), Linked operation, Point of inflection measurement		
		Profiles saved	16 profiles (1 profile per bank)		
	Trigger modes		External trigger / continuous		
Ratings		Power supply voltage	21.6 to 26.4 VDC (including rip	ople current)	
		Current consumption	0.8 A max. (per sensor head)		
		Insulation resistance	20 MΩ at 250 V between lead		
		Dielectric strength	1,000 VAC, 50 / 60 Hz for 1 min between lead wires and Controller ca		
Environmental resistance Ambient temperature Ambient humidity Degree of protection Vibration resistance (destruction) Shock resistance (destruction)		Ambient temperature	Operating : 0 to 50°C, Storage : -15 to 60°C (with no icing or condensation)		
		Ambient humidity	Operating and storage : 35 to 85 % (with no condensation)		
		Degree of protection	IP20(IEC60529)		
		Vibration frequency : 10 to 150 Hz, single amplitude : 0.35 mr acceleration : 50 m/s ²			
		150 m/s², 3 times each in 6 directions (up / down, right / left, forward / backward)			
Material		Case : Polycarbonate (PC), Cable insulation : Heat-resistive polyvinyl chloride (PCV)			
Cable length			2 m		
Minimum bending radius		57 mm			
Weight		Approx. 300 g (including cable)(Packed state: Approx. 450 g)			
Accessories		ZG2-WDC_1 : Large Ferrite Core (1 piece), Insure Lock (1 piece), Instruction Manual ZG2-WDC_1A : Large Ferrite Core (1 piece), Small Ferrite Core(2 pieces) Insure Lock (1 piece), Instruction Manual, Smart Monitor ZG2 (exclusive PC software, CD-ROM) (See note 2.), USB cable			

Note: 1. The measurement cycles stated here are values for FIXED/AUTO sensitivity modes.

The measurement cycle increases when the MULTI sensitivity/high-speed MULTI sensitivity mode is selected and according to other settings. When the high power mode is set to ON, the shortest measurement cycle becomes 95 ms regardless of the CCD mode setting. Also, when gang-mounting Controllers and Data Storage Units, the measurement cycle increases approximately 22 ms.

The actual measurement cycle can be checked by the ECO monitor in RUN mode.

Data Storage Unit

Item			ZG2-DSU11	ZG2-DSU41	
Input/output type			NPN	PNP	
No. of connectable Controllers			2 (See note 1.)		
Connectable Controllers			ZG2-WDC11/WDC41		
External interface	Input/output signal lines	Inputting starting/ terminating logging	ON: 0 V short or 1.5 V max. OFF: Open (leakage current: 0.1 mA max.)	ON : Power supply voltage short or power supply voltage -1.5 V max. OFF : Open (leakage current : 0.1 mA max	
		Judgment output (HIGH/PASS/LOW/ERROR)	NPN open collector 30 VDC, 50 mA max. Residual voltage : 1.2 V max.	PNP open collector 50 mA max. Residual voltage : 1.2 V max.	
	Serial I/0	USB2.0	1 port, full speed (12 Mbps), MINI-B		
	RS-232C		1 port, 115,200 bps max.		
Functions	No. of logged data (See note 2.)	Memory of the main unit	Profiles saved : 5,120 profiles Measurement values saved : 65,000 values max. (See note 3.)		
		Memory card(256 MB) (See note 4.)	Profiles saved : 35,328 profiles max. (256 profiles x 138 files) Measurement values saved : 7,150,000 values max. (65,000 values x 110 files		
	Logging trigger functions		External triggers, data triggers (self-triggers), and time triggers		
	External banks functions		4096		
Other functions		Alarm output functions			
Ratings	Power supply voltage		21.6 to 26.4 VDC (including ripple current)		
	Current consumption		0.5 A max.		
Environmental resistance Ambient temperature		Operating : 0 to 50°C, Storage: 0 to 60°C (with no icing or condensation)			
	Ambient humidity		Operating and storage : 35 to 85% (with no condensation)		
Degree of protection			IP20(IEC60529)		
Material			Case : Polycarbonate (PC)		
Cable length			2 m		
Minimum bending radius			52 mm		
Weight			Approx. 280 g		
Accessories			Ferrite Core (1 piece), Instruction Manual		

- Note: 1. The controller link unit is necessary for linking.

 Note: 2. Data is saved in the memory of the main unit during logging. The data is automatically saved in a memory card after logging is completed. The maximum number of logging differs according to set conditions. For details, refer to the Users Manual.

 Note: 3. Measurement values for 65,000 measurements can be saved even when two sensor controllers are connected and each professor sight trents.
- are connected and each performs eight tasks.

 Note: 4. The value is the maximum number achieved in the following conditions.
- - · One sensor controller performs one measurement task. Either profiles or measurement values are logged.

Note : 2. SmartMonitor ZG2

System Requirements

OS: Windows 10 (32-bit/64-bit version)

Windows 7 (32-bit/64-bit version)
Windows XP (Service Pack3 or higher, 32-bit version)

Intel Pentium III 1 GHz or faster (2 GHz min. recommended.) 1 GB min.

Memory:

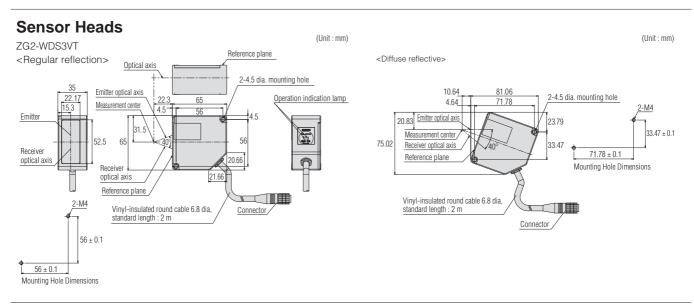
- Nemory: 1 GB min.

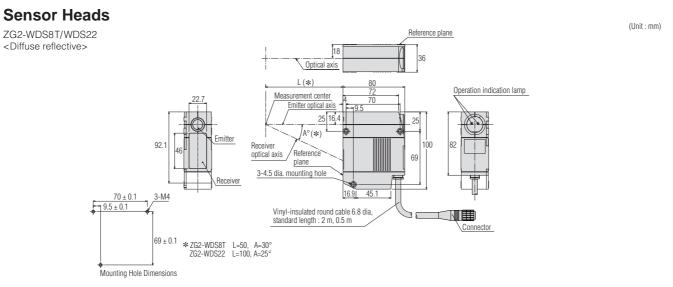
 Display screen: 1,024 × 768 dots min., 16 million colors min.

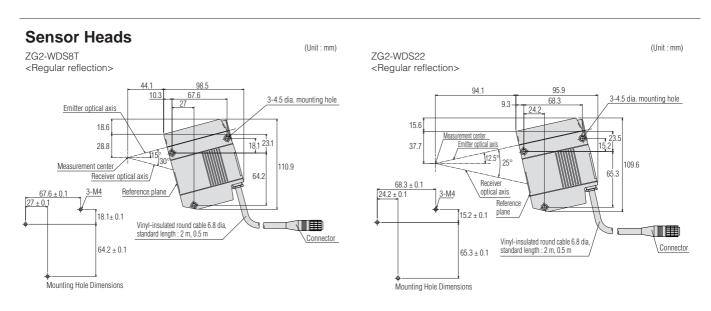
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Dimensions

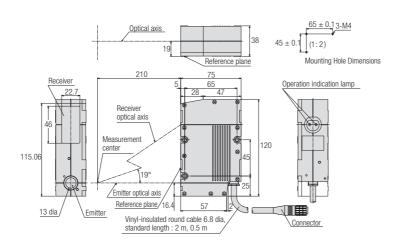




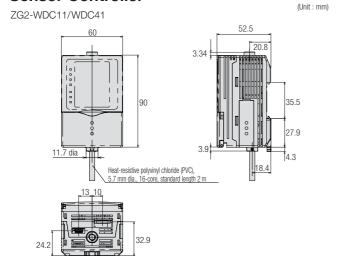


Sensor Heads

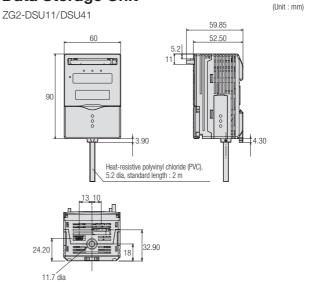
ZG2-WDS70 <Diffuse reflective>



Sensor Controller



Data Storage Unit



Panel Mounting Adaptor

ZS-XPM1/XPM2 (Dimensions for mounting on a control panel)

(Unit : mm)

(Init : mm)

(Unit : mm)

(Init : mm)

*When two or more units are aligned side-by-side. Panel Mounting Adaptor (27.5) (Note: 1)

Panel cutout dimensions

Note: 1. Dimensions are for a 2.0 mm thick panel.

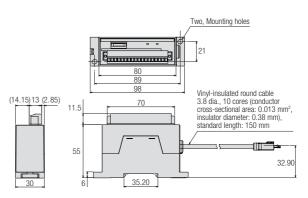
 $(60 \times n) + 8$

Real-time Parallel Output Unit

ZG-RPD11-N/RPD41-N



(Unit : mm)



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⚠ WARNING

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The warning and explanatory label on the side of the Sensor Head in the ZG2 Series is in Japanese. Replace it with the English label that comes with the product.





This document provides information mainly for selecting suitable models. Please read the User's Manual carefully for information that the user must understand and accept before purchase, including information on warranty, limitations of liability, and precautions.

Note: Do not use this document to operate the Unit.

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