



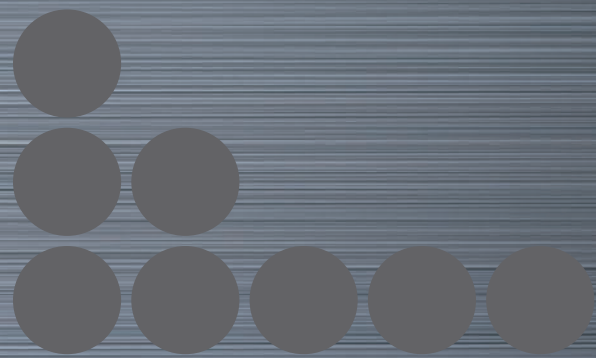
High-precision Displacement Measurement Sensors Bringing Smart Sensors into New Fields.

2D CMOS Laser Type

# Smart Sensors ZS Series

# OMRON

**NEW**



# Highly Advanced Sensing Function



## Control

## Record

**Multi-Controller ZS-MDC**  
Enables full application of Sensor Controller information.

Transfers data between multi-connected Sensor Controllers and performs high-speed multiprocessing.

Connects to up to nine Sensor Controllers.

More P.17

**Data Storage Unit ZS-DSU**  
Ideal for ZS Series Data Logging

Enables onsite high-speed logging of data in external memory (compact flash card) for the Sensor Controller or Multi-Controller.

Effective for building traceability systems, statistical process control (SPC), and much more.

High-speed sampling rate: 150  $\mu$ s

Powerful support for logging data using various trigger functions.

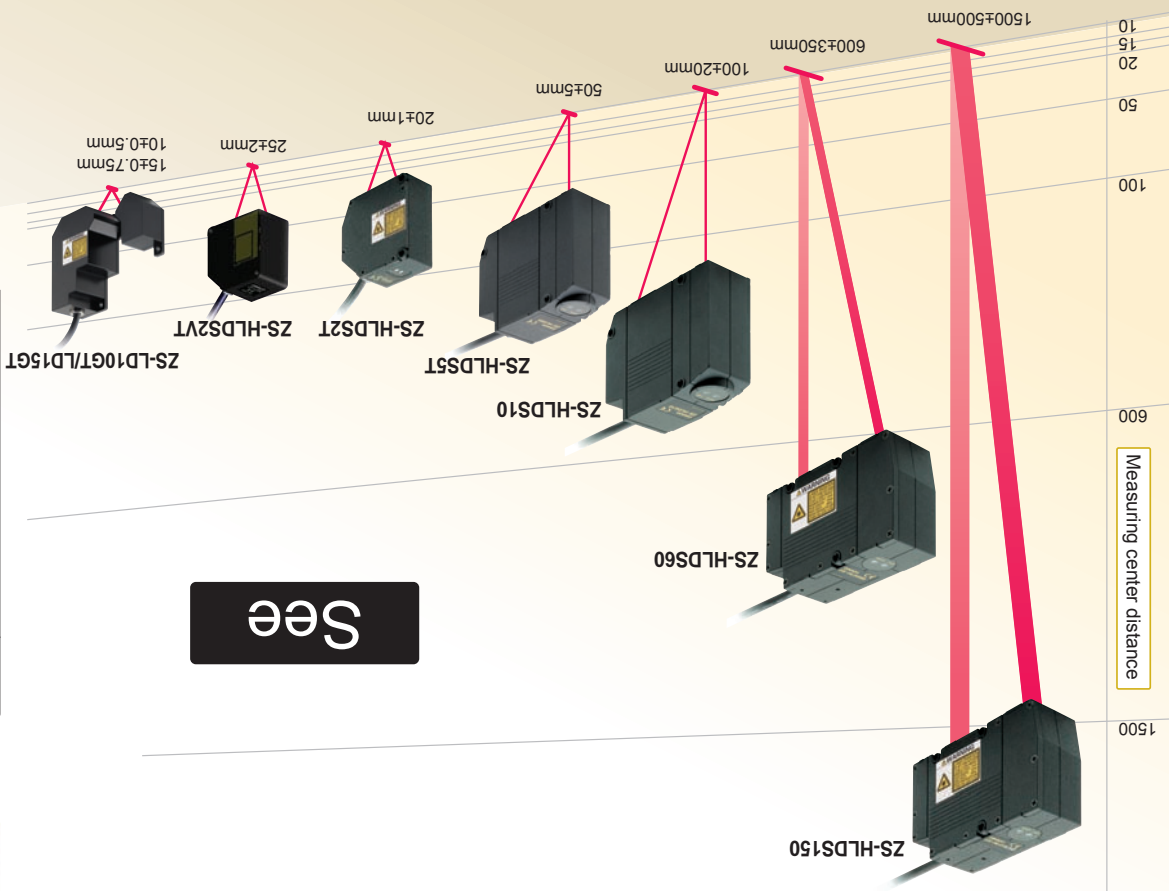
More P.18

## ZS-HL Series

More P.6

Very High-performance Sensors that Support Core Quality from Very Long-range to Extremely Precise Measurements

- Range of models with measuring center distance of 20 to 1,500 mm.
- Achieves maximum resolution of 0.25  $\mu$ m.
- Maximum response speed of 110  $\mu$ s.
- Parallel output supported.



See

# Smart Sensor

Advanced technology is carried

## Functions in a Compact Package



**Manipulate**

**Sensor Controllers ZS-HLDC/LDC**  
 Enable maximum sensing performance with fully digital processing.

Culmination of OMRON's lead-edge digital technology. Enables easy utilization of the ultimate in measurement performance.

Business card size  
 USB provided as a standard feature.

More P.12

**Monitor**

**SmartMonitor**  
 Professional ZS-SW11E V3

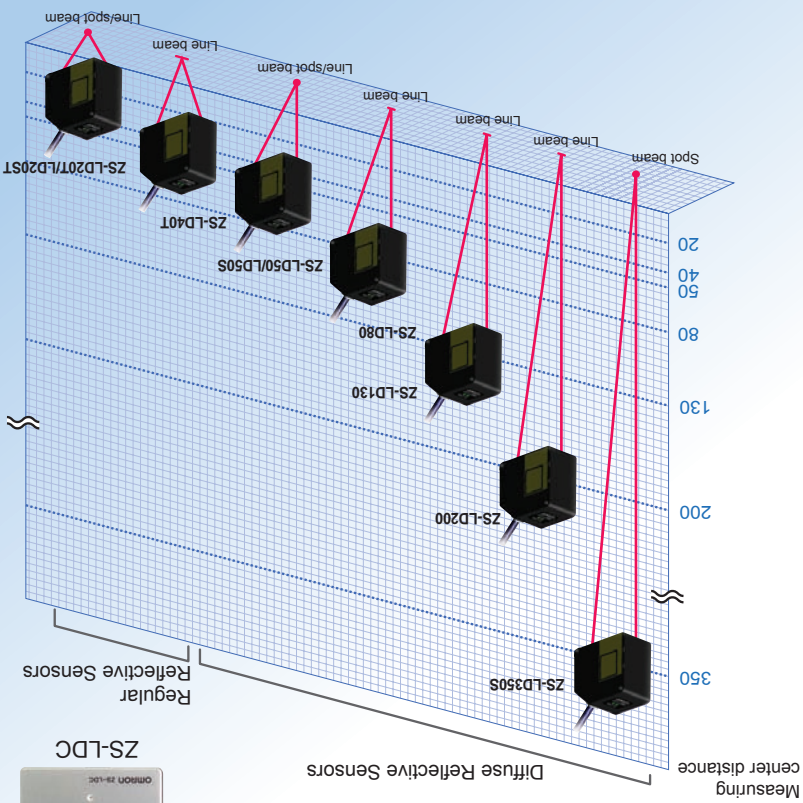
Setting Software for the ZS Series

Meets a wide range of logging needs  
 Supports high-speed simultaneous multichannel waveform graphs.  
 Excel macros provided for simple analysis.

More P.19



ZS-LDC  
 Regular Reflective Sensors



**ZS-L Series**  
 More P.14

Standard Sensors Most Suitable for a Variety of High-precision Displacement Measurements, Including Spot Detection, Wide-range Detection, and Long-distance Detection.

- Beam Shapes
- Spot and line beam selection.
- Wide Range of Products
- Long-range, middle-range, and short-range models.

Expansion Units

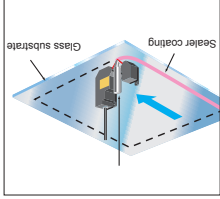
Standard Sensors

High-performance Sensors

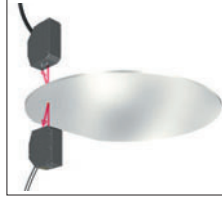
# Main Applications

**High Performance** Very High-performance Sensors that Support Core Quality from Very Long-range to Extremely Precise Measurements

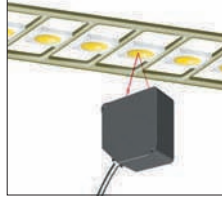
ZS-HL Series



Ideal for measuring and controlling dispenser nozzle gaps when applying sealer.



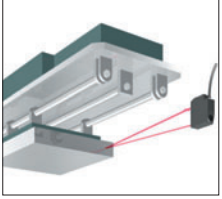
Ideal for measuring the thickness of silicon cone or compound semiconductor wafers in polishing and testing processes.



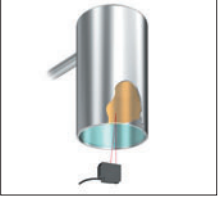
Ideal for measuring the potting resin height for electronic components.



Ideal for measuring liquid gasket (FPG) application amounts. Prevents defects such as insufficient seal.



Ideal for confirming positioning and repeatability accuracy of XY stages.

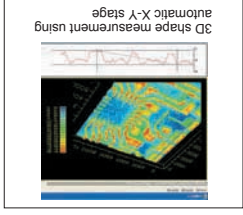


Ideal for level detection for liquid crystal coaters and PDP fluorescent substances.

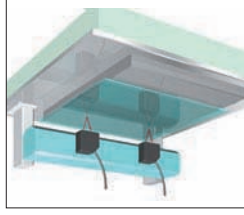


Protruding objects and steps can be measured from a distance for measurement objects that cannot be accessed easily.

**Standard** ZS-L Series



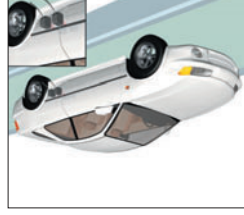
Ideal for measurements requiring discrimination between minute parts or fine shape repeatability.



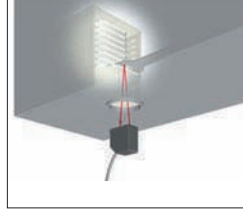
Ideal for measuring glass thickness and nozzle gaps when coating glass with resist or sealer.



Ideal for measuring the warp of resin blades in copy machine toners.



Ideal for checking the precision of door installations.



Ideal for checking the flatness of robot arms that transport wafers in load ports.

# Smart Sensor

Advanced technology is carried

## Applications by Industry

### Automobile and Automotive Parts



Measuring Car Bodies

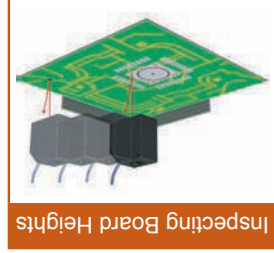


Measuring Door Attachment Offsets



Measuring Tire Extérieurs

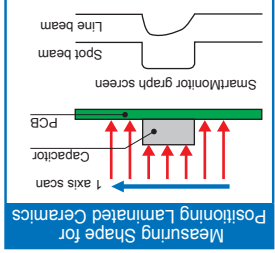
### Electronic Components



Inspecting Board Heights



Inspecting for Board Coplanarity



Measuring Shape for Positioning Laminated Ceramics

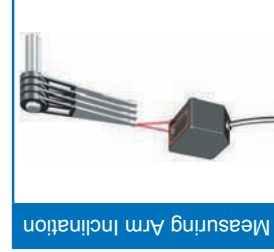
### Semiconductors



Measuring Electrode Thickness on Compound Semiconductors



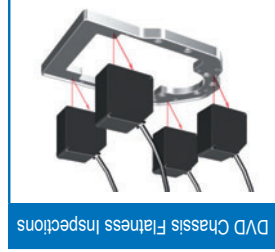
Measuring Water Warping and Thickness



Measuring Arm Inclination



Simultaneous Measuring of Touch Panel Film Thickness and Gap

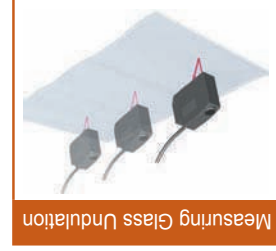


DVD Chassis Flatness Inspections



Digital Camera Tube Lens Inspection

### LCDS and PDPs



Measuring Glass Undulation



Measuring Glass Surfaces



Inspecting Glass Heights (Autofocus)

### Rubber, Resin, and Film



Measuring Electrode Thickness on Dielectrics



Moving Workpieces (Black Rubber)

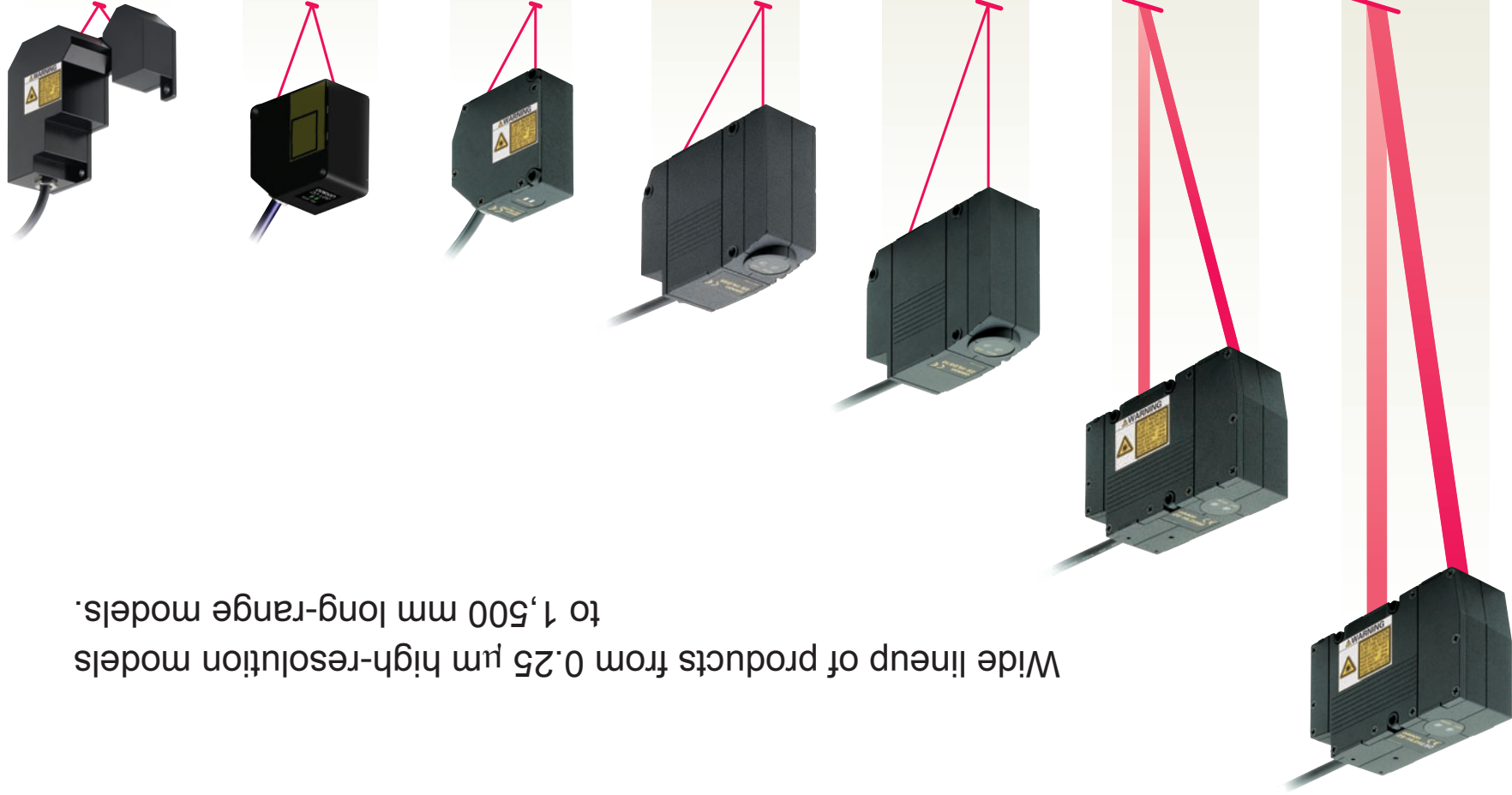


Measuring Depth of O-Ring Insertion

## ZS-HL Series Product Lineup 2D CMOS High-end Displacement Sensors

Advanced sensing technology packed into the best Sensor Head for the highest sensing precision

Wide lineup of products from 0.25  $\mu$ m high-resolution models to 1,500 mm long-range models.



Model	Measuring center distance	Resolution	Linearity	Beam shape
ZS-HLDS150	1500±500 mm	500 $\mu$ m	±0.2%F.S.	1.5 mm × 40 mm
ZS-HLDS60	600±350 mm	8 $\mu$ m	±0.07%F.S.	0.3 mm × 16 mm
ZS-HLDS10	100±20 mm	1 $\mu$ m	±0.1%F.S.	60 $\mu$ m × 3.5 mm
ZS-HLDS5T	50±5 mm	0.25 $\mu$ m	±0.1%F.S.	30 $\mu$ m × 1 mm
ZS-HLDS2T	20±1 mm	0.25 $\mu$ m	±0.05%F.S.	20 $\mu$ m × 1 mm
ZS-HLDS2VT	25±2 mm	0.6 $\mu$ m	±0.2%F.S.	45 $\mu$ m × 2.2 mm
ZS-LD10GT/LD15GT	10±0.5 mm / 15±0.75 mm	0.25 $\mu$ m	±0.1%F.S.	25 $\mu$ m × 900 $\mu$ m

# Smart Sensor

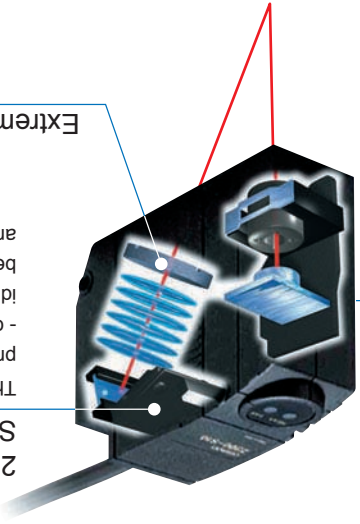
Advanced technology is carried

All Models Are Class 2 Lasers.

**Digital Sensing**  
Totally reliable measurements with completely digital sensing.

**2D CMOS Laser Image Sensing Element**  
The three basics of sensing - precision, speed, and sensitivity - can be balanced because ideal measurement settings can be made for light reception area.

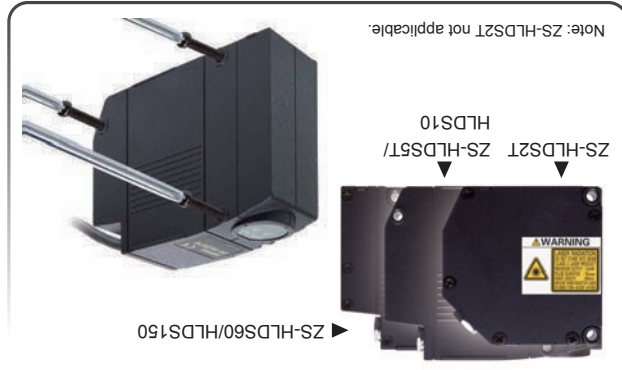
**Extremely Sensitive Lenses**



## Extreme Stability

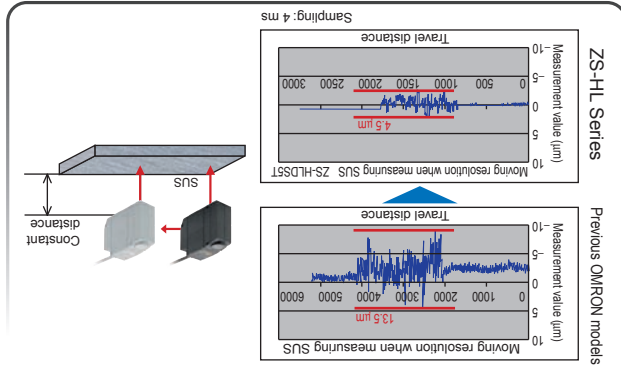
**Ideal Size and Stability**  
Head Size

Complete sensing stability with optimum Sensor Head size for best performance and holding mechanism secured at 3 points. (See note.)



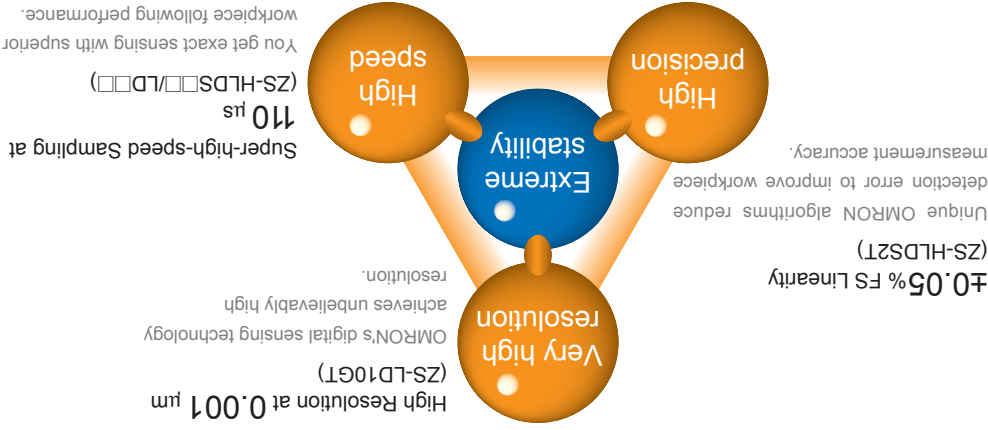
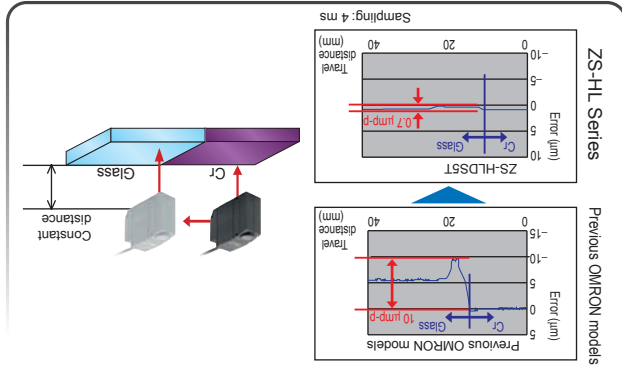
**Superior Moving Resolution**  
Increased Lens Resolution

Moving resolution (error based on workpiece surface position) has been reduced dramatically by optimizing the optical system with increased sensitivity and resolution of the light receiving lenses.



**Reduced Error for Different Materials**  
2D CMOS

With a CCD, the charge overflows to the next pixel when excessive light is received. This phenomenon does not occur with CMOS, so there are no effects from light fluctuations from different materials or excessive light reception.



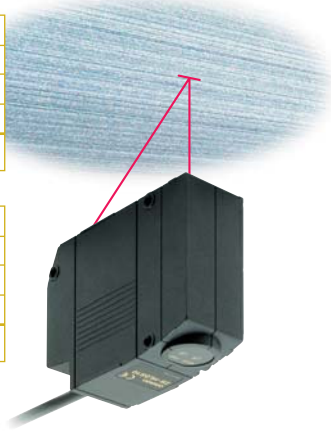
High-performance Sensors

## ZS-HLDS5T/HLDS10

## Detect Essentially Any Object

Reduced Variation in Linearity between Different Objects, and Linearity Determines Measurement Accuracy. Makes it easier to introduce a variety of detection objects.

<b>Model</b>	<b>ZS-HLDS5T</b>
Measuring center distance	50±5 mm
Resolution	0.25 μm
Linearity	±0.1%F.S.
Beam shape	30 μm × 1 mm
<b>Model</b>	<b>ZS-HLDS10</b>
Measuring center distance	100±20 mm
Resolution	1 μm
Linearity	±0.1%F.S.
Beam shape	60 μm × 3.5 mm



## ZS-HLDS60/HLDS150

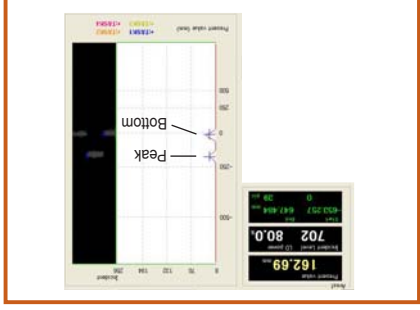
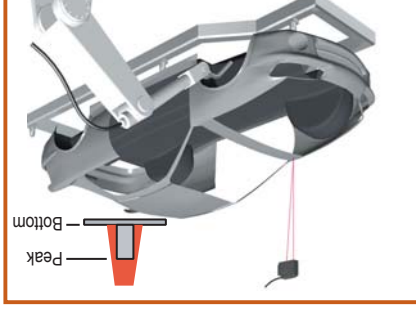
## A Long Range That Handles Essentially Any Installation Site

First 1,500 mm long range sensing in the industry enables measurement of previously impossible points.

<b>Model</b>	<b>ZS-HLDS60</b>
Measuring center distance	600±350 mm
Resolution	8 μm
Linearity	±0.07%F.S.
Beam shape	0.3 mm × 16 mm
<b>Model</b>	<b>ZS-HLDS150</b>
Measuring center distance	1500±500 mm
Resolution	500 μm
Linearity	±0.2%F.S.
Beam shape	1.5 mm × 40 mm



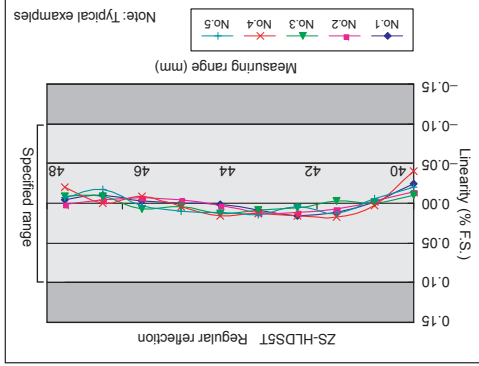
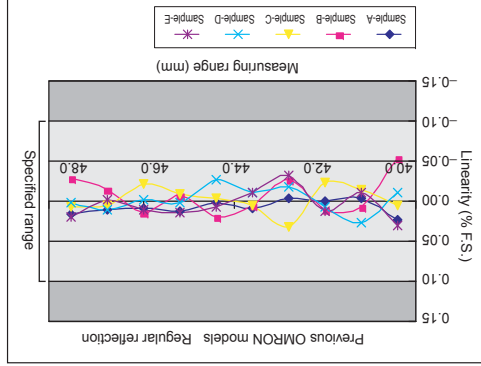
### Simple Long-distance Step Measurement



Peak/bottom measurement

Note: This function may not be applicable in bright surrounds.

### Linearity Characteristic



Note: Typical examples

Measuring Car Body Widths (ZS-HLDS10)

Manage trends by measuring widths of each car model.



# Smart Sensor

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## ZS-HLDS2VT **NEW**

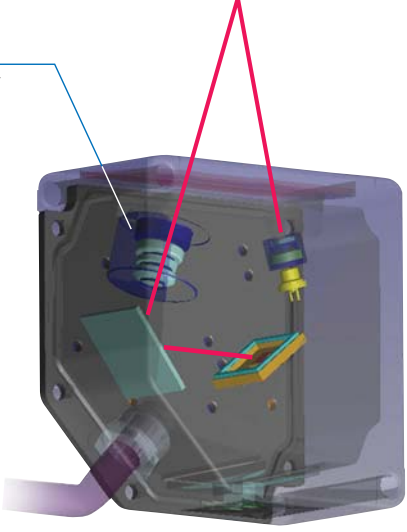
### Ideal for Measuring the Height and Thickness of Transparent Objects

Tilted and moving workpieces can also be stably measured.



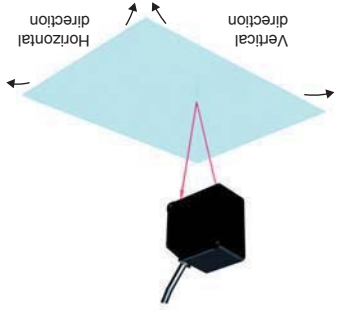
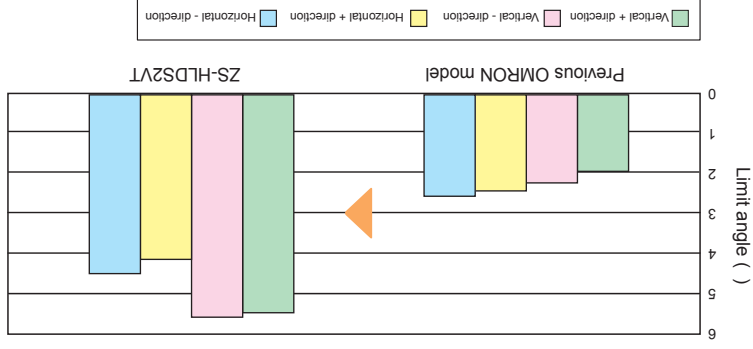
Model	ZS-HLDS2VT
Measuring center distance	25±2 mm
Resolution	0.6 μm
Linearity	±0.2%F.S.
Beam shape	45 μm × 2.2 mm

A special aspherical lens was developed for the ZS-HLDS2VT, and the design of the optical structure was optimized for regular-reflective workpieces. This has greatly increased the allowable degree of tilt and improved stability for measuring transparent and regular-reflective workpieces.



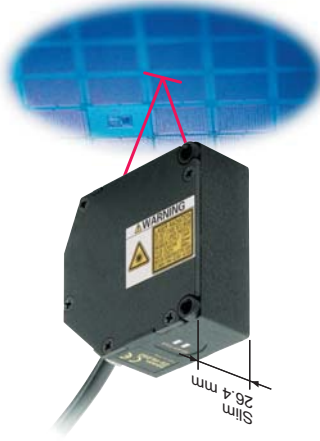
Aspherical lens (newly developed)

Angle Characteristics

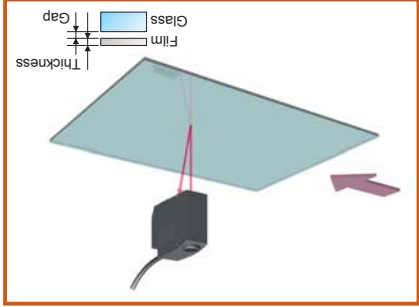


## ZS-HLDS2T/ZS-LD10GT/LD15GT The Only Way to Very High-precision Measurements

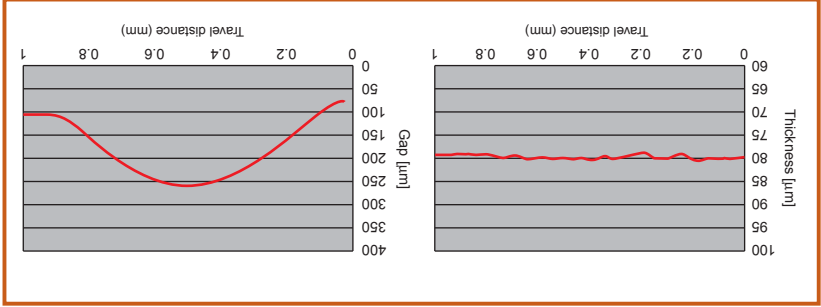
Superior Features for Semiconductor Wafer, Glass, and Other Measurements Requiring Precision



Model	ZS-HLDS2T
Measuring center distance	20±1 mm
Resolution	0.25 μm
Linearity	±0.05%F.S.
Beam shape	20 μm × 1 mm



Simultaneous Measuring of Touch Panel Film Thickness and Gap



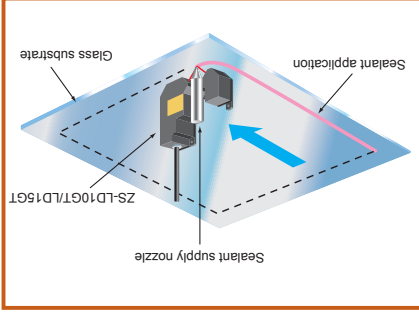
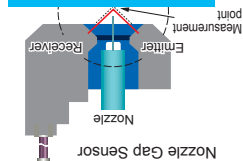
Simultaneous measurement of transparent object thickness and gap

An unbelievable stationary measurement precision of 0.25 μm, the highest in this product class.

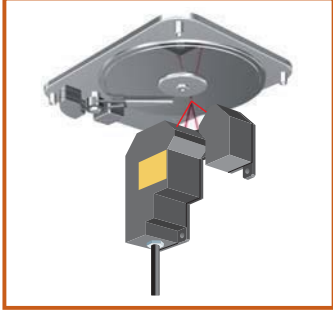


- Ideal for Measuring Nozzle Gaps!**
- Reduced pattern influence for moving measurement, the best in the moving resolution industry.
  - Possible to match nozzle drip point and measurement point then measure.
  - Sensor Head with separate light emission and reception in one unit to create nozzle space.

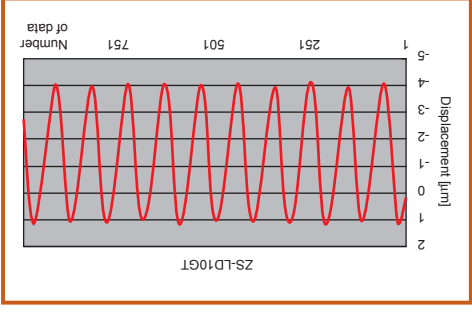
Model	ZS-LD10GT/LD15GT
Measuring center distance	10±0.5 mm/15±0.75 mm
Resolution	0.25 μm
Linearity	±0.1%F.S.
Beam shape	25 × 900 μm



Height Control of Sealant Dispensers



Inspection of Disk Play on HDD Motor Rotating Plate



Measures amplitude undulations of 5 μm.

# Smart Sensor

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## Technology

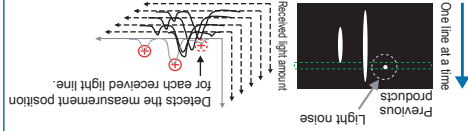
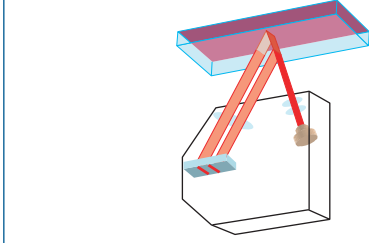
With OMRON's sensing technology and newly developed algorithms, stable, high-precision measurement is possible of workpieces that were difficult to measure using laser displacement meters due to laser light penetration, transmission, excessive reflection, or insufficient light.

Mechanisms for Stable Measurement **Patent Pending**

No more errors due to reflection coefficients between glass gaps

Stable measurement by adding received light waveform in 2D image and digital zoom

processing.



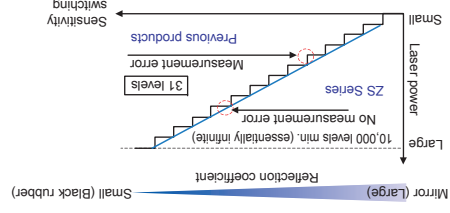
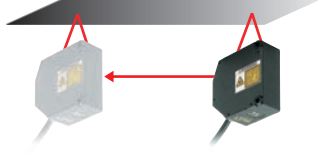
Light noise  
Previous products  
One line at a time  
Detects the measurement position for each received light line.  
Received light amount  
Position  
Removes  
ZS Series  
Adding and averaging  
Then with digital processing...

Measurement cycle time 1/8 better than previous models with addition of received light waveform captured by 2D CMOS and simultaneous measurement of front and back glass surfaces with separate sensitivities.

Mechanisms for Stable Measurement **Patent Pending**

No more errors due to workpiece reflection coefficients.

Stable measurement using laser power algorithms that can be adjusted to any value.



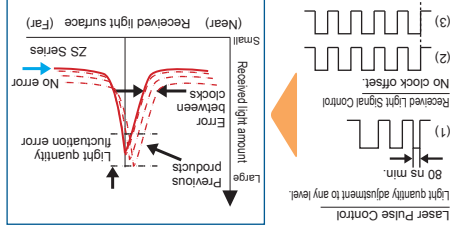
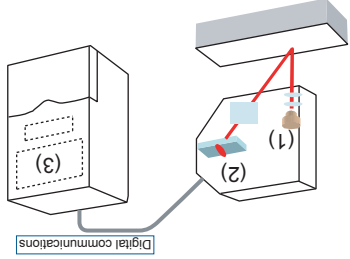
Light quantity adjustment algorithms have evolved for stable measurement of a variety of measurement objects.

Even if the workpiece status changes suddenly, the sensitivity can compensate at any level so there is no measurement error from sensitivity switching.

Mechanisms for High Resolution **Patent Pending**

No more resolution errors.

Digital processing technology between the Sensor and Controller provides high resolution.

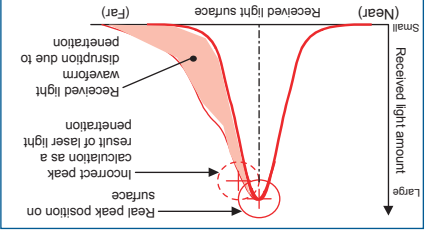
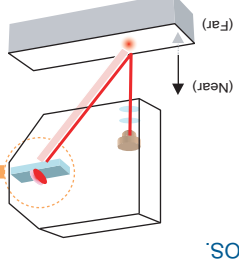


High-speed digital communications (LVDS) used between Sensor and Controller. Image signal stabilizes because the clock error between the control signal from the Controller and the light reception device disappears. Optimum light quantity adjustment is possible with laser power algorithms that can be adjusted to any level, which facilitates super high resolution.

Mechanisms for Stable Measurement

No more error due to penetration.

Stable measurements are achieved by correctly recognizing the light reception distribution on the 2D CMOS.



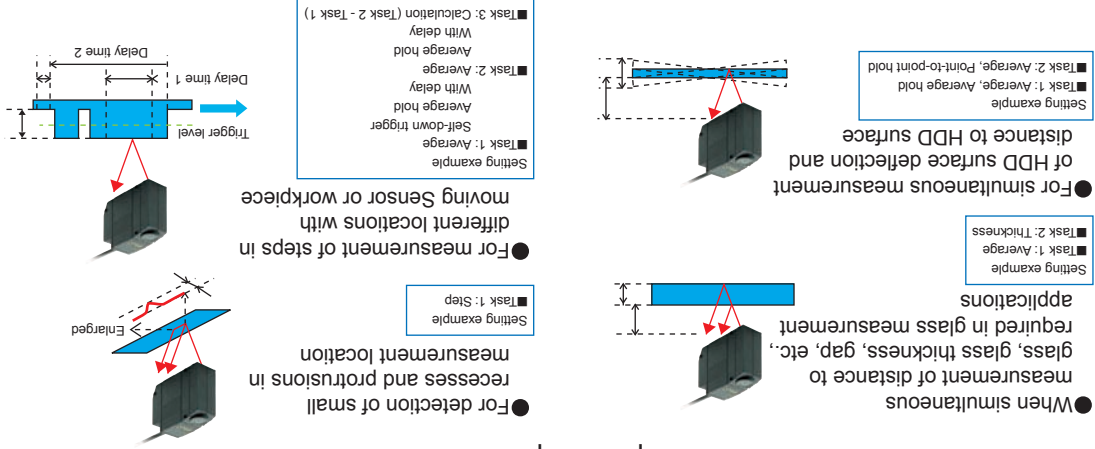
Real surface displacement detected by eliminating penetration effects for PCBs, plastic, and other workpieces penetrated by laser light.

**Sensor Controllers ZS-HLDC (Multitasking)**

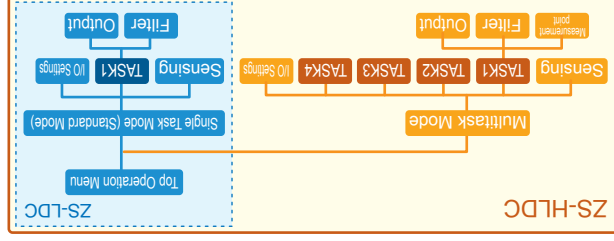
Enables maximum sensing performance with fully digital processing and multitasking functions. A controller the size of a business card filled with OMRON's leading-edge digital technology. Enables easy utilization of the ultimate in measurement performance.

## High-performance Sensing (Multitasking)

### Simultaneous Measurement and Output of Up to 4 Features



### Outline of Functions



### Simultaneous Control in 2 Systems of Data Confirmation and Analysis and Data Collection, Control, and Changeovers



### Improved Total Cycle Time with 1-second High-speed Bank Switching

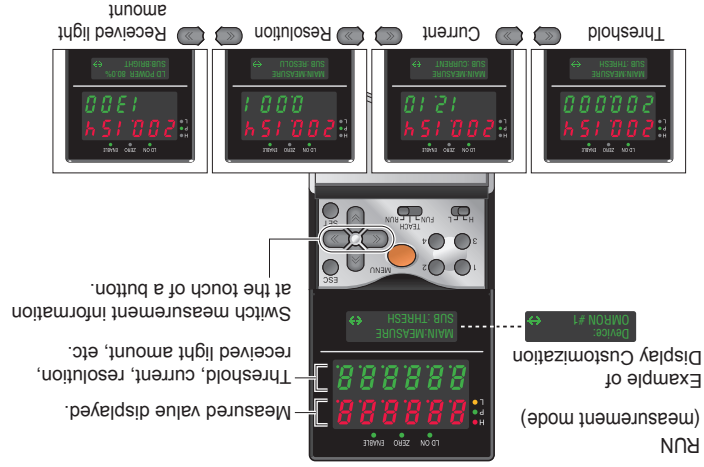
# Smart Sensor

Advanced technology is carried

Easy Sensing with an HMI That Couldn't Be Easier to Use (Common Functions)

## Information at the Touch of a Button

In RUN (measurement) Mode, measured values and information are displayed using 2 rows of 8-segment LEDs. The large LED display improves visibility. Measurement information includes the threshold, current, resolution, and received light amount and is available with simple key operations. LCD screens can be customized to change the display of desired information to easier-to-understand terminology.



Mount to DIN Track or directly to control panels.

Patent Pending

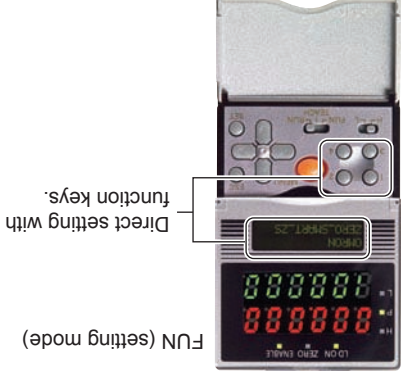


Panel Mounting Adapter (Option, Sold Separately)

## Set Sensing Directly

Patent Pending

In FUN (setting) Mode, setting menus are displayed on the 2 rows of the LCD. Easy-to-understand guidance simplifies setting the many display capabilities of the LCD. Function keys correspond to and other parameters. You can also easily switch between Japanese and English displays. Communication with the operator is better than ever before.



Connect directly to a PC using USB. USB 2.0 and RS-232C provided as standard features. LVDS, a new-generation digital high-speed communications interface, is used between the Sensor Head and Controller, an industry first. If USB is used to connect to the computer, high-speed all digital measurement data transfer is possible. Firmware can be updated easily using the SmartMonitor WarpEngine.



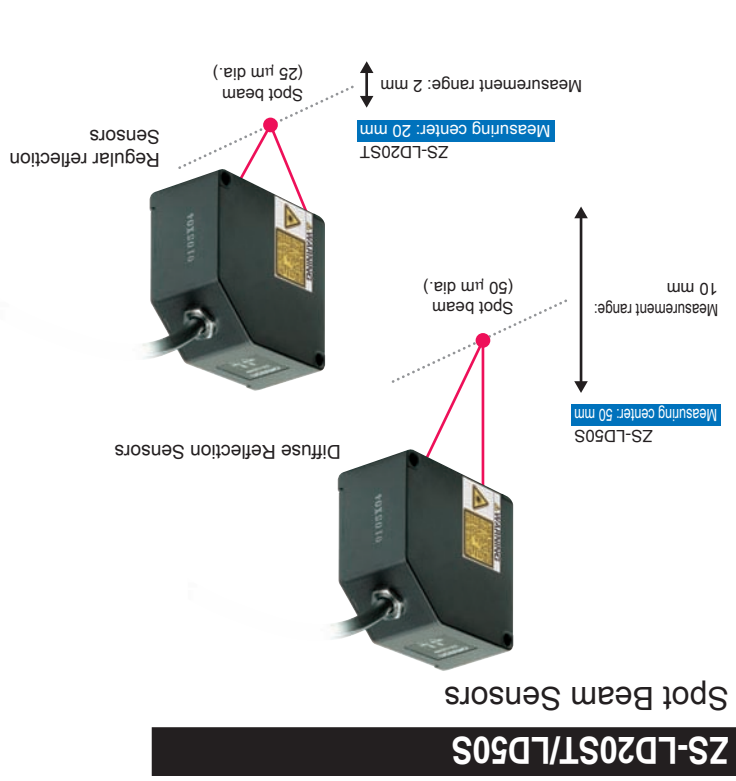
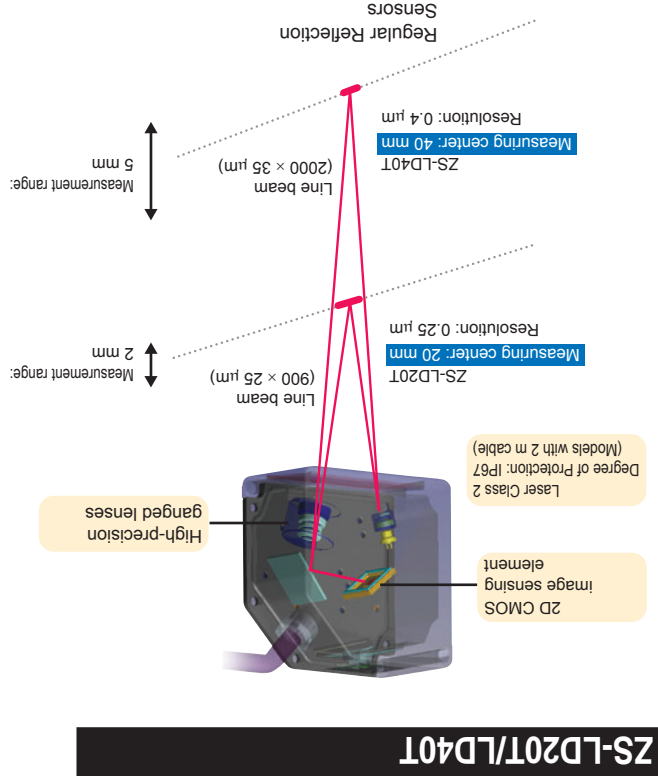
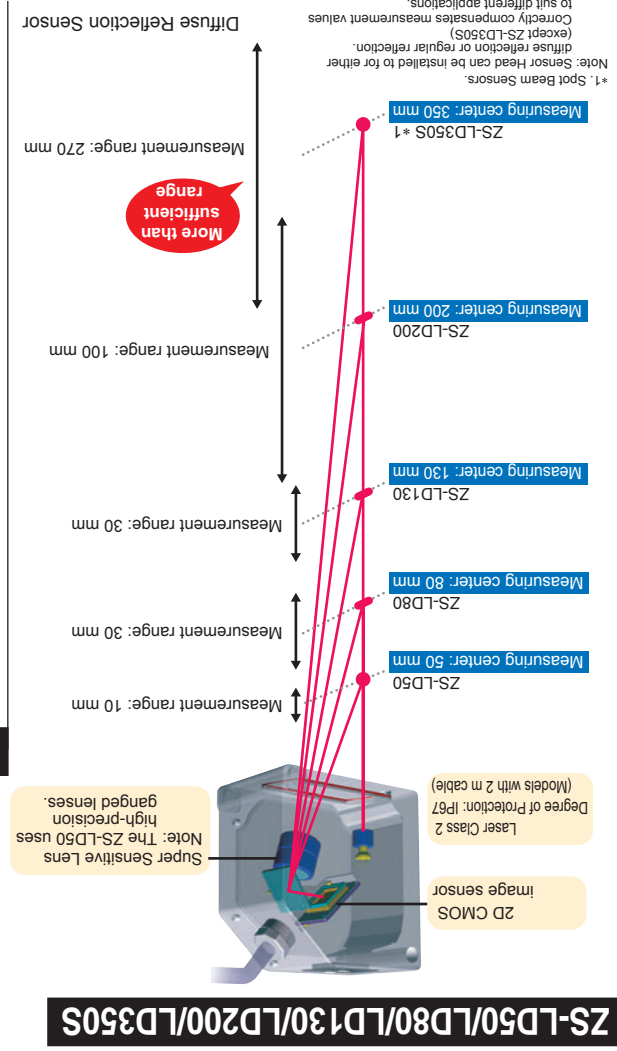
## ZS-LDC

Single Task Controller  
Simple Operation  
Reasonable Price

## ZS-L Series Product Lineup 2D CMOS Low-end Displacement Sensors

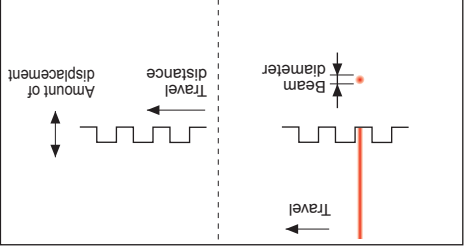
Advanced sensing technology packed into the smallest Sensor Heads in this class.

- Smallest size in this class (65 × 65 mm)
- Uniform Sensor Head size
- Line/spot beam type
- Detects black rubber, mirror, and transparent workpieces



## Spot Beam Sensors Ideal for Minute Workpieces and Shape Measurement

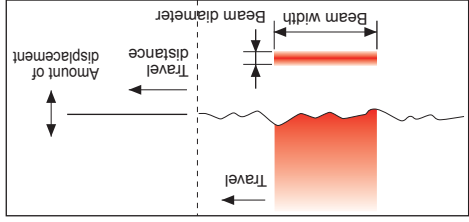
Ideal for measurements requiring minute shape repeatability while matching laser beam position with a minute target measurement area.



Spot Beam sensors	ZS-LD20ST	ZS-LD50S	ZS-LD350S
Beam width	25 µm dia.	50 µm dia.	240 µm dia.

## Line Beam Sensors for Emphasis on Stable Measurement

Line beams produce an averaging effect that is less likely to be affected by surface irregularities, creating stable measurements. Ideal for stable measurements that do not rely on the surface of the target workpiece.



Line Beam sensors	ZS-LD200	ZS-LD130	ZS-LD80	ZS-LD50	ZS-LD40T	ZS-LD20T	ZS-LD50	ZS-LD40T	ZS-LD20T	ZS-LD50	ZS-LD40T	ZS-LD20T
Beam diameter	100 µm	70 µm	60 µm	60 µm	35 µm	25 µm	25 µm	35 µm	60 µm	60 µm	60 µm	100 µm
Beam width	0.9 mm	0.9 mm	0.9 mm	2 mm	0.9 mm	0.9 mm	0.9 mm	0.9 mm	0.9 mm	0.9 mm	0.9 mm	0.9 mm

## Easy Sensing with an HMI That Couldn't Be Easier to Use

- Just select High-precision Mode to stably measure black rubber.
- Just select Penetration Mode to stably measure PCBs or black resin.

### Set Sensing Directly

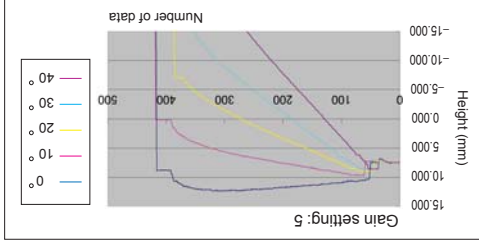
FUN (setting mode)



## Stable Measurements for PCBs, Black Resin, and Metal

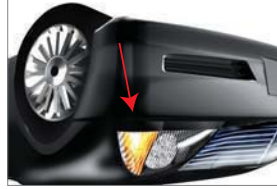
■ All you need to do is select the proper mode to achieve stable sensing of PCBs, resins, black rubber, and other light-penetrating workpieces (these could not be easily handled with previous reflective laser displacement meters.)

Complete measurement data will be obtained at angles of up to 40°.



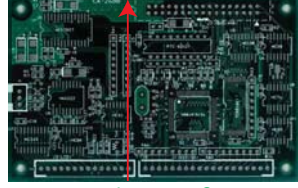
### ZS-LD80

Measuring the Shape of Black Resin Workpieces



### ZS-LD50

Measuring the Shape PCB Surfaces



PCB shapes can be measured without burrs or waveform disruptions.

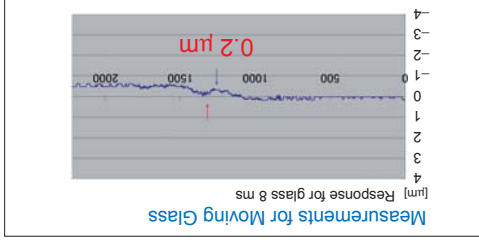
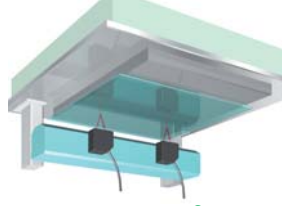


## Stable Measurements for Glass

- Stably measure height and undulations in transparent, coated, or colored glass on work tables.
- Stable detection at 40 mm with a line beam of 2 mm.
- A 2-mm line beam reduces the influence of black and white patterns on granite work tables to achieve stable measurements.

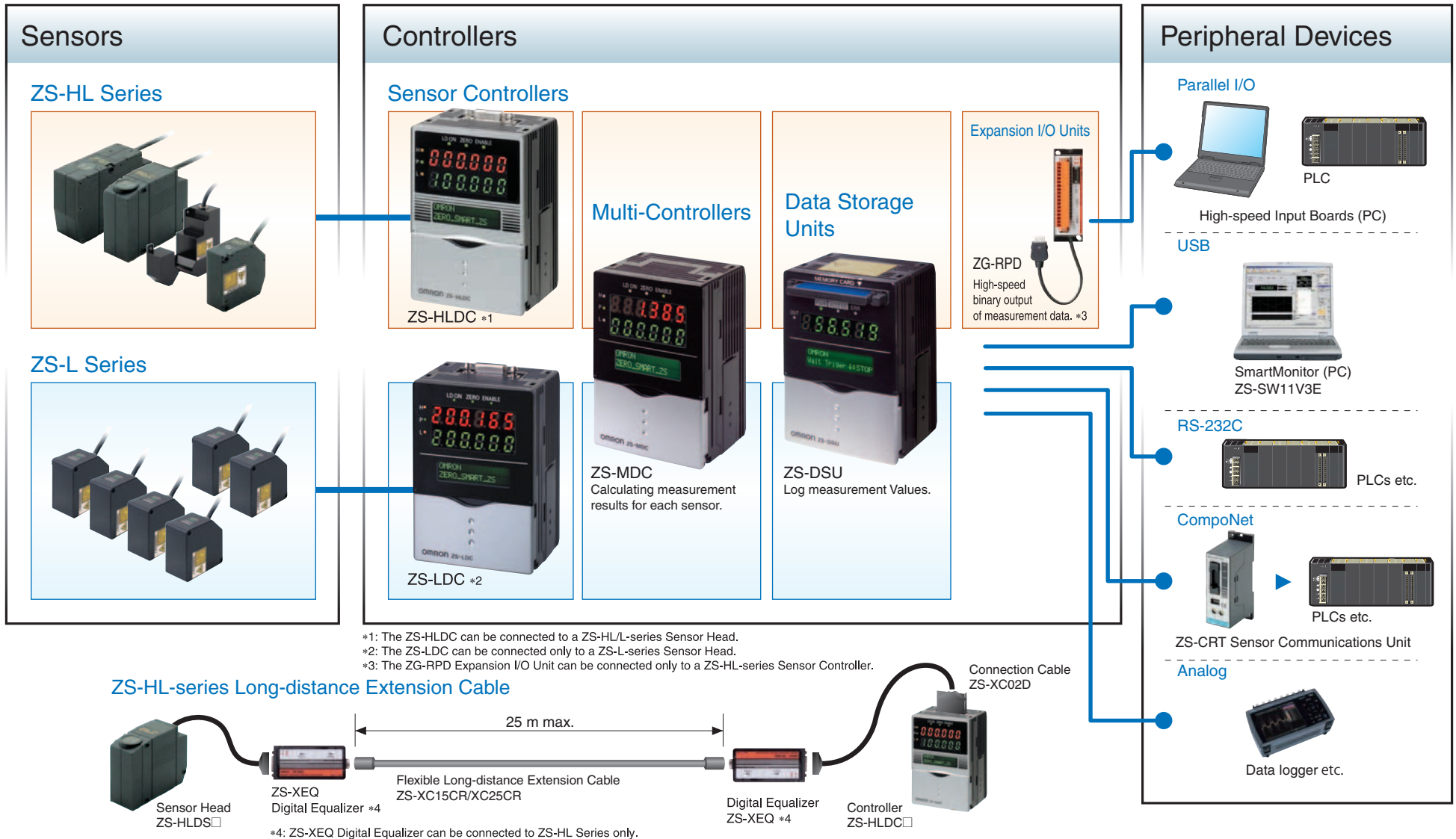
### ZS-LD40T

Measuring Glass Surfaces



Ideal for measuring glass when coating glass thickness and silt nozzle gaps with resist or sealer.

## System Configuration





# Smart Sensor

Advanced technology is carried



Multi-calculations of Data

Multipoint measurement

High-speed data transfer

## Multi-Controller ZS-MDC

### Centralized Controller Information Calculations

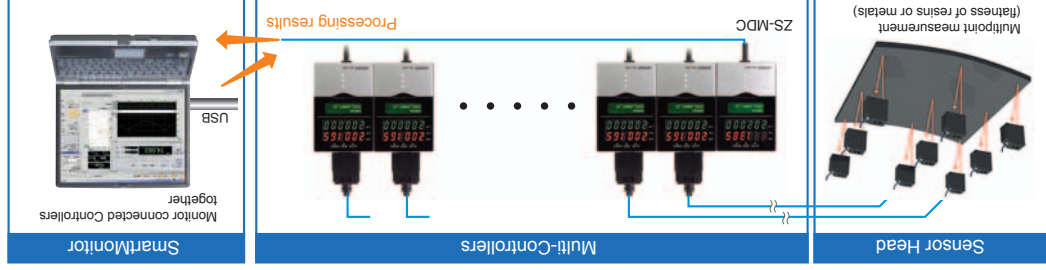
Transfers data between multi-connected Controllers and performs high-speed multiprocessing.

[High-speed Connectors for Up To 9 Controllers](#)

See the difference in applications requiring multipoint measurement, such as thickness, steps, and flatness measurements. Connect up to 9 Controllers with the fastest high-speed bus in the industry. Digital processing prevents data dropouts to provide the capability to measure exactly what is seen.

Sampling speed with 3 Controllers connected: 110  $\mu$ s, Sampling speed with 9 Controllers connected: 380  $\mu$ s

Note: When using communications commands.



### Processing Enabled by the Multi-Controller

<p><b>Flatness Calculations</b> Calculating the difference between the maximum and minimum values.</p> <p>Task 1 = Max. (A, B, ...)- Min. (A, B, ...)</p> <p>Number of Sensor Controllers: 3 to 9</p> <p>Calculation: TASK1 = A - B TASK2 = B - C TASK3 = K - (E + F)</p> <p>Individual judgments Number of Sensor Controllers: 2, 4, 6, or 8</p>	<p><b>Reference Step Calculations</b> Calculating the difference between a reference point (A) and other points.</p> <p>Number of Sensor Controllers: 3 to 9</p> <p>Calculation: TASK1 = A - B TASK2 = A - C ...</p> <p>Individual judgments</p>	<p><b>Relative Step Calculations</b> Calculating the difference between all points.</p> <p>Number of Sensor Controllers: 3 to 9</p> <p>Calculation: TASK1 = A - B TASK2 = B - C TASK3 = C - A</p> <p>Individual judgments</p>	<p><b>Twisting Calculations</b> Calculating twisting between opposing sides.</p> <p>Number of Sensor Controllers: 4</p> <p>Calculation: TASK1 = (A - B) - (D - C)</p>	<p><b>User-set Calculations</b> Formulas can be flexibly set.</p> <p><math>[k + mx + ny]</math></p>
<p><b>Flatness Calculations</b> Calculating the difference between pairs of points.</p> <p>Number of Sensor Controllers: 2, 4, 6, or 8</p> <p>Calculation: TASK1 = K - (A + B) TASK2 = K - (C + D) TASK3 = K - (E + F)</p> <p>Individual judgments</p>	<p><b>Reference Step Calculations</b> Calculating the difference between a reference point (A) and other points.</p> <p>Number of Sensor Controllers: 3 to 9</p> <p>Calculation: TASK1 = A - B TASK2 = A - C ...</p> <p>Individual judgments</p>	<p><b>Relative Step Calculations</b> Calculating the difference between all points.</p> <p>Number of Sensor Controllers: 3 to 9</p> <p>Calculation: TASK1 = A - B TASK2 = B - C TASK3 = C - A</p> <p>Individual judgments</p>	<p><b>Twisting Calculations</b> Calculating twisting between opposing sides.</p> <p>Number of Sensor Controllers: 4</p> <p>Calculation: TASK1 = (A - B) - (D - C)</p>	<p><b>User-set Calculations</b> Formulas can be flexibly set.</p> <p><math>[k + mx + ny]</math></p>
<p><b>Multi-point Thickness Calculations</b> Calculating the difference between pairs of points.</p> <p>Number of Sensor Controllers: 2, 4, 6, or 8</p> <p>Calculation: TASK1 = K - (A + B) TASK2 = K - (C + D) TASK3 = K - (E + F)</p> <p>Individual judgments</p>	<p><b>Reference Step Calculations</b> Calculating the difference between a reference point (A) and other points.</p> <p>Number of Sensor Controllers: 3 to 9</p> <p>Calculation: TASK1 = A - B TASK2 = A - C ...</p> <p>Individual judgments</p>	<p><b>Relative Step Calculations</b> Calculating the difference between all points.</p> <p>Number of Sensor Controllers: 3 to 9</p> <p>Calculation: TASK1 = A - B TASK2 = B - C TASK3 = C - A</p> <p>Individual judgments</p>	<p><b>Twisting Calculations</b> Calculating twisting between opposing sides.</p> <p>Number of Sensor Controllers: 4</p> <p>Calculation: TASK1 = (A - B) - (D - C)</p>	<p><b>User-set Calculations</b> Formulas can be flexibly set.</p> <p><math>[k + mx + ny]</math></p>
<p><b>Average Height Calculations</b> Calculating the average surface height.</p> <p>Number of Sensor Controllers: 2 to 9</p> <p>Calculation: Task 1 = Average (A, B, C, ...)</p>	<p><b>Reference Step Calculations</b> Calculating the difference between a reference point (A) and other points.</p> <p>Number of Sensor Controllers: 3 to 9</p> <p>Calculation: TASK1 = A - B TASK2 = A - C ...</p> <p>Individual judgments</p>	<p><b>Relative Step Calculations</b> Calculating the difference between all points.</p> <p>Number of Sensor Controllers: 3 to 9</p> <p>Calculation: TASK1 = A - B TASK2 = B - C TASK3 = C - A</p> <p>Individual judgments</p>	<p><b>Twisting Calculations</b> Calculating twisting between opposing sides.</p> <p>Number of Sensor Controllers: 4</p> <p>Calculation: TASK1 = (A - B) - (D - C)</p>	<p><b>User-set Calculations</b> Formulas can be flexibly set.</p> <p><math>[k + mx + ny]</math></p>
<p><b>Warp Calculations</b> Calculating warping of selected sides</p> <p>Number of Sensor Controllers: 3</p> <p>Calculation: Task 1 = B - (A + C)/2</p>	<p><b>Reference Step Calculations</b> Calculating the difference between a reference point (A) and other points.</p> <p>Number of Sensor Controllers: 3 to 9</p> <p>Calculation: TASK1 = A - B TASK2 = A - C ...</p> <p>Individual judgments</p>	<p><b>Relative Step Calculations</b> Calculating the difference between all points.</p> <p>Number of Sensor Controllers: 3 to 9</p> <p>Calculation: TASK1 = A - B TASK2 = B - C TASK3 = C - A</p> <p>Individual judgments</p>	<p><b>Twisting Calculations</b> Calculating twisting between opposing sides.</p> <p>Number of Sensor Controllers: 4</p> <p>Calculation: TASK1 = (A - B) - (D - C)</p>	<p><b>User-set Calculations</b> Formulas can be flexibly set.</p> <p><math>[k + mx + ny]</math></p>

## Data Storage Unit ZS-DSU

Logging Software for Onsite Installed

- Efficiently stores sensing data using a variety of logging functions.
- High-speed, long term logging settings can be used to precisely process the required sensing data, which can be reliably and completely collected using USB and an all-digital bus.
- Sensor setting data can also be stored.
- Data for up to 128 banks can be stored and transferred to the Master Unit for changeovers.
- High-speed sampling rate: 150  $\mu$ s max.
- Powerful support for logging data using various trigger functions.



Multi-point data collection

Traceability

Changeover Unit

Config-uration	Performance		Trigger functions	Other functions	Software (included)	
	Number of connectable Controllers	Data resolution				Sampling rate
10 max. (ZS-MDC: 1, ZS-HLDC/LDC: 9 max.)	ZS-HLDC□, ZS-LDC□, ZS-MDC□	32 bits	<ul style="list-style-type: none"> <li>Shortest high-speed logging mode (One-shot Mode) *1</li> <li>Long-term logging mode (Repeat Mode) *2</li> <li>Sampling period: 10 ms to 1 h (at 1-ms intervals)</li> </ul>	<ul style="list-style-type: none"> <li>Start and end triggers can be set separately.</li> <li>External trigger/data trigger (self-trigger)</li> <li>Time triggers</li> </ul>	<ul style="list-style-type: none"> <li>External bank function</li> <li>Alarm output function</li> <li>Saved data format customization function</li> <li>Time function (timestamps)</li> </ul>	<ul style="list-style-type: none"> <li>CSV file generation Software</li> <li>Excel macros for simple analysis (Equivalent to software provided with SmartMonitor Professional.)</li> </ul>

\*1) For One-shot Mode  
 \*2) For Repeat Mode (Logging time depends on capacity of Memory Card)

Typical examples

Number of channels	1	2	4	9
Min. sampling interval	150 $\mu$ s	200 $\mu$ s	350 $\mu$ s	650 $\mu$ s
Longest logging time	10 min	6.5 min	5.5 min	4.5 min

Typical examples

Number of channels	1	2	4	9
Min. sampling interval	10 ms	10 ms	10 ms	10 ms
Longest logging time	20 h	10 h	5 h	2 h

Typical examples

Number of channels	1	2	4	9
Min. sampling interval	350 $\mu$ s	400 $\mu$ s	500 $\mu$ s	700 $\mu$ s
Longest logging time	20 min	12 min	8 min	5 min



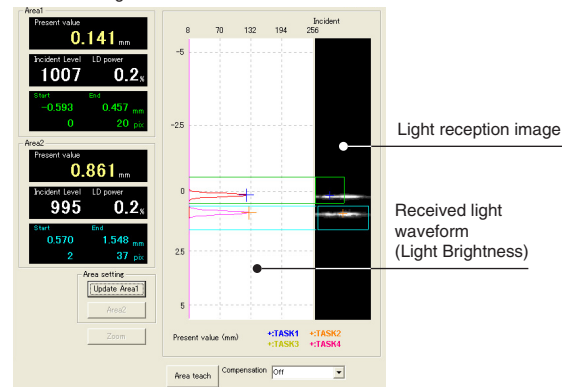
## Setting Software for ZS Series SmartMonitor V3 Professional ZS-SW11V3E

Use a Computer for Everything from Ideal ZS Settings to Powerful Support of Data Collection and Analysis.  
Easy Settings Using USB.

### More Powerful Setting Support

The CMOS light reception image and the received light waveform can be displayed. The real power of the SmartMonitor is seen when measuring transparent objects and other workpieces that create multiple received light waveforms.

#### ●Received Light Monitor



### Meets a wide range of logging needs.

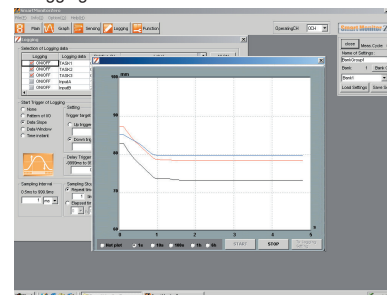
Log measurement results at various times to leave judgment and inspection results.

The fastest sampling interval is 500  $\mu$ s (see note).

Note: Data may be skipped, depending on the computer system.

Use a computer that meets the recommended system requirements.

#### ●Logging

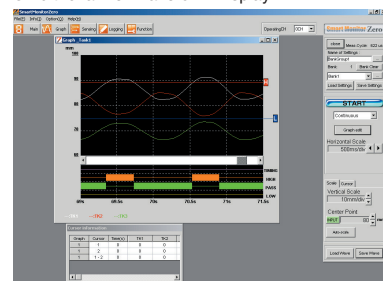


### High-speed simultaneous multichannel waveform graphs.

High-speed display: 2-ms interval at max. speed (see note);  
Simultaneous multichannel waveform display: Up to 9 waveforms can be displayed.

Note: Data may be skipped, depending on the computer system. Use a computer that meets the recommended system requirements.

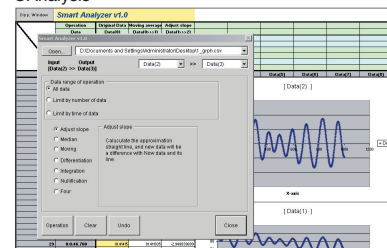
#### ●Multi-channel Waveform Display



### Excel macro provided for simple analysis.

Data collected by logging can be processed with an Excel macro using filters, slope compensation, filter median transitions, differentiation, integration, and arithmetic functions and then used for nominal judgments and other determinations.

#### ●Analysis



Recommended System Requirements  
SmartMonitor Professional  
OS: Windows 10 (32-bit/64-bit version)  
Windows 7 (32-bit/64-bit version)  
Windows XP (Service Pack3 or higher, 32-bit version)  
CPU: Intel Pentium III 1 GHz or faster (2 GHz min. recommended.)  
Memory: 1 GB min.

Available hard disk space: 50 MB min.

Display screen: 1,024 x 768 dots min., 16 million colors min.

Note: If the recommended system requirements are not met, data may be interrupted and waveforms not displayed correctly when using the logging, high-speed graph drawing, and multi-channel waveform drawing functions.

SmartAnalyzer Macro Edition  
For Microsoft Excel Macro Programming  
Microsoft Excel 2000 or later required.

- Window is registered trademarks of Microsoft Corporation in the USA and other countries.
- Other company names and product names in this document are the trademarks or registered trademarks or their respective companies.

# Ratings and Specifications

## Specification

## Ordering Information Smart Sensor

### ZS-HL-series Sensor Heads

Optical system	Sensing distance	Beam shape	Beam diameter	Resolution (see note)	Cable length	Model
Regular Reflective Models	20±1 mm	Line beam	1.0 mm × 20 μm	0.25 μm	2 m	ZS-HLDS2T 2M
					0.5 m	ZS-HLDS2T 0.5M
	25±2 mm	Line beam	2.2 mm × 45 μm	0.6 μm	2 m	ZS-HLDS2VT 2M
Diffuse Reflective Models	50±5 mm	Line beam	1.0 mm × 30 μm	0.25 μm	2 m	ZS-HLDS5T 2M
					0.5 m	ZS-HLDS5T 0.5M
	100±20 mm	Line beam	3.5 mm × 60 μm	1 μm	2 m	ZS-HLDS10 2M
					0.5 m	ZS-HLDS10 0.5M
	600±350 mm	Line beam	16 mm × 0.3 mm	8 μm	2 m	ZS-HLDS60 2M
					0.5 m	ZS-HLDS60 0.5M
	1500±500 mm	Line beam	40 mm × 1.5 mm	500 μm	2 m	ZS-HLDS150 2M
					0.5 m	ZS-HLDS150 0.5M

Note : Refer to the table of ratings and specifications for details.

### ZS-HL-series Sensor Heads (For Nozzle Gaps)

Optical system	Sensing distance	Beam shape	Beam diameter	Resolution (see note)	Cable length	Model
Regular Reflective Models	10±0.5 mm	Line beam	900 × 25 μm	0.25 μm	2 m	ZS-LD10GT 2M
					0.5 m	ZS-LD10GT 0.5M
	15±0.75 mm	Line beam	900 × 25 μm	0.25 μm	2 m	ZS-LD15GT 2M
					0.5 m	ZS-LD15GT 0.5M


Note : Refer to the table of ratings and specifications for details.

### ZS-L-series Sensor Heads


Optical system	Sensing distance	Beam shape	Beam diameter	Resolution (see note)	Cable length	Model
Regular Reflective Models	20±1 mm	Line beam	900 × 25 μm	0.25 μm	2 m	ZS-LD20T 2M
		Spot beam	25 μm dia.	0.25 μm	0.5 m	ZS-LD20T 0.5M
	40±2.5 mm	Line beam	2000 × 35 μm	0.4 μm	2 m	ZS-LD20ST 2M
					0.5 m	ZS-LD20ST 0.5M
					4 m	ZS-LD40T 4M
Diffuse Reflective Models	50±5 mm	Line beam	900 × 60 μm	0.8 μm	2 m	ZS-LD40T 2M
					0.5 m	ZS-LD40T 0.5M
	Spot beam	50 μm dia.	0.8 μm	2 m	ZS-LD50 2M	
				0.5 m	ZS-LD50 0.5M	
	80±15 mm	Line beam	900 × 60 μm	2 μm	2 m	ZS-LD50S 2M
					0.5 m	ZS-LD50S 0.5M
					2 m	ZS-LD80 2M
					1 m	ZS-LD80 1M
0.5 m					ZS-LD80 0.5M	
2 m					ZS-LD130 2M	
130±15 mm	Line beam	600 × 70 μm	3 μm	0.5 m	ZS-LD130 0.5M	
				2 m	ZS-LD200 2M	
200±50 mm	Line beam	900 × 100 μm	5 μm	0.5 m	ZS-LD200 0.5M	
				2 m	ZS-LD350S 2M	
350±135 mm	Spot beam	240 μm dia.	20 μm	0.5 m	ZS-LD350S 0.5M	

Note : No. of samples to average: 128 when set to High-precision Mode.


### ZS-HL-series Sensor Controllers

Shape	Supply voltage	Control outputs	Model
	24 VDC	NPN outputs	ZS-HLDC11
		PNP outputs	ZS-HLDC41


### ZS-L-series Sensor Controllers

Shape	Supply voltage	Control outputs	Model
	24 VDC	NPN outputs	ZS-LDC11
		PNP outputs	ZS-LDC41

### Multi-Controllers

Shape	Supply voltage	Control outputs	Model
	24 VDC	NPN outputs	ZS-MDC11
		PNP outputs	ZS-MDC41

### Data Storage Units



Shape	Supply voltage	Control outputs	Model
	24 VDC	NPN outputs	ZS-DSU11
		PNP outputs	ZS-DSU41

## Accessories (Sold Separately)

### Controller Link Unit

Shape	Model
	ZS-XCN

### Panel Mount Adapter

Shape	Model	
	ZS-XPM1	For 1st Controller
	ZS-XPM2	For expansion (from 2nd Controller on)

### RS-232C Cables

Connected to	Model	Qty
Personal computer (2 m)	ZS-XRS3	1
PLC/PT (2 m)	ZS-XPT3	1

### Extension Cables for Sensor Heads

Cable length	Model	Qty
1 m	ZS-XC1A	1
4 m	ZS-XC4A	1
5 m	ZS-XC5B (*1, *2)	1
8 m	ZS-XC8A	1
10 m	ZS-XC10B (*1)	1

- \*1. Up to two ZS-XC□B Cables can be connected. (22 m max.)
- \*2. A Robot Cable (ZS-XC5BR) is also available.


### Long Extension Cables for Sensor Heads (Used with a Digital Equalizer for ZS-HL Series)

Name	Model	Qty
Digital Equalizer (Relay)	ZS-XEQ	1
Extension Cable (long distance, flexible 15 m cable)	ZS-XC15CR	1
Extension Cable (long distance, flexible 25 m cable)	ZS-XC25CR	1
Digital Equalizer Connection Cable (0.2 m)	ZS-XC02D	1


### Logging Software

Name	Model
SmartMonitor Professional	ZS-SW11V3E

### Realtime Parallel Output Unit (for ZS-HL Series)

Shape	Control outputs	Model
	NPN outputs	ZG-RPD11-N
	PNP outputs	ZG-RPD41-N

### CompoNet-compatible Sensor Communications Unit.

Shape	Model
	ZS-CRT

### Memory Cards

Model	Capacity
HMC-EF283	256 MB
HMC-EF583	512 MB

### Quick Reference for Extension Cable Connections

Extension Cable			Sensor Head		Controller		Remarks
Model	Length	Bend resistant	ZS-LD□ ZS-HLDS2V	ZS-HLDS2/ -HLDS5/-HLDS10/ -HLDS60/-HLDS150	ZS-LDC□	ZS-HLDC□	
ZS-XC1A	1m		○	○	○	○	Only one Extension Cable can be used.
ZS-XC4A	4m		○	○	○	○	
ZS-XC8A	8m		○	○	○	○	
ZS-XC5B	5m		○	○	○	○	Up to two Extension Cables can be used. (The maximum length is 22 m.)
ZS-XC10B	10m		○	○	○	○	
ZS-XC5BR	5m	○	○	○	○	○	A ZS-XEQ Digital Equalizer and ZS-XC02D Digital Equalizer Connecting Cable are required.
ZS-XC15CR	15m	○		○		○	
ZS-XC25CR	25m	○		○		○	

# Ratings and Specifications

## ZS-HL/L-series Sensor Controllers

Item	Model	ZS-HLDC11/LDC11	ZS-HLDC41/LDC41	
No. of samples to average		1, 2, 4, 8, 16, 32, 64, 128, 256, 512, 1,024, 2,048, or 4,096		
Number of mounted Sensors		1 per Sensor Controller		
External interface	Connection method	Serial I/O: connector, Other: pre-wired (Standard cable length: 2 m)		
	Serial I/O	USB 2.0	1 port, Full Speed (12 Mbps max.), MINI-B	
		RS-232C	1 port, 115,200 bps max.	
	Output	Judgment output	HIGH/PASS/LOW 3 outputs NPN open collector, 30 VDC, 50 mA max., residual voltage 1.2 V max.	HIGH/PASS/LOW: 3 outputs PNP open collector, 50 mA max., residual voltage 1.2 V max.
		Linear output	Selectable from 2 types of output, voltage or current (selected by slide switch on bottom). • Voltage output: -10 to 10 V, output impedance: 40 Ω • Current output: 4 to 20 mA, maximum load resistance: 300 Ω	
Inputs	Laser OFF, ZERO reset timing, RESET	ON: Short-circuited with 0 V terminal or 1.5 V or less OFF: Open (leakage current: 0.1 mA max.)	ON: Short-circuited to supply voltage or within 1.5 V of supply voltage. OFF: Open (leakage current: 0.1 mA max.)	
Functions		Display: Measured value, threshold value, voltage/current, received light amount, and resolution/terminal block output *2 Sensing: Mode, gain, measurement object, head installation Measurement point *1: Average, peak, bottom, thickness, step, and calculations Filter: Smooth, average, and differentiation Outputs: Scaling, various hold values, and zero reset I/O settings: Linear (focus/correction), judgments (hysteresis and timer), non-measurement, and bank (switching and clear) *2 System: Save, initialization, measurement information display, communications settings, key lock, language, and data load Task: ZS-HLDC□1: Single task or multitask (up to 4) ZS-LDC□1: Single task		
Status indicators		HIGH (orange), PASS (green), LOW (orange), LDON (green), ZERO (orange), and ENABLE (green)		
Segment display	Main digital	8-segment red LED, 6 digits		
	Sub-digital	8-segment green LEDs, 6 digits		
LCD		16 digits x 2 rows, Color of characters: green, Resolution per character: 5 x 8 pixel matrix		
Setting inputs	Setting keys	Direction keys (UP, DOWN, LEFT, and RIGHT), SET key, ESC key, MENU key, and function keys (1 to 4)		
	Slide switch	Threshold switch (2 states: High/Low), mode switch (3 states: FUN, TEACH, and RUN)		
Power supply voltage		21.6 V to 26.4 VDC (including ripple)		
Current consumption		0.5 A max. (when Sensor Head is connected)		
Ambient temperature		Operating: 0 to 50°C, Storage: -15 to +60°C (with no icing or condensation)		
Ambient humidity		Operating and storage: 35% to 85% (with no condensation)		
Degree of protection		IP20 (IEC60529)		
Materials		Case: Polycarbonate (PC)		
Cable length		2 m		
Weight		Approx. 280 g (excluding packing materials and accessories)		
Accessories		Ferrite core (1), instruction sheet		

\*1. Can be used with ZS-HLDC□1 when Multitask Mode selected.

\*2. Terminal block output is a function of the ZS-HLDC□1.

## Ratings and Specifications

### ZS-HL-series Sensor Heads

Item	Model	ZS-HLDS2T	ZS-HLDS2VT	ZS-HLDS5T	ZS-HLDS10	ZS-HLDS60	ZS-HLDS150	
Applicable Controllers		ZS-HLDC series						
Optical system		Regular reflection	Diffuse reflection	Regular reflection	Diffuse reflection	Regular reflection	Diffuse reflection	
Measuring center distance		20 mm	5.2 mm	25 mm	50 mm	44 mm	100 mm	
Measuring range		±1 mm	±1 mm	±2 mm	±5 mm	±4 mm	±20 mm	
Light source		Visible semiconductor laser (wavelength: 650 nm, 1 mW max., JIS Class 2)				Visible semiconductor laser (wavelength: 658 nm, 1 mW max., JIS Class 2)		
Beam shape		Line beam						
Beam diameter *1		1.0 mm × 20 μm	2.2 mm × 45 μm	1.0 mm × 30 μm	3.5 mm × 60 μm	16 × 0.3 mm (at 500 mm)	40 × 1.5 mm (at 1,500 mm)	
Linearity *2		±0.05%F.S.	±0.2%F.S.	±0.1%F.S.			±0.07%F.S. (250 to 750 mm), ±0.1%F.S. (750 to 950 mm)	
Resolution *3		0.25 μm (No. of samples to average: 256)	0.6 μm (No. of samples to average: 128)	0.25 μm (No. of samples to average: 512)	1 μm (No. of samples to average: 64)	8 μm (No. of samples to average: 64 at 250 mm), 40 μm (No. of samples to average: 64 at 600 mm)	500 μm (No. of samples to average: 64)	
Temperature characteristic *4		0.01%F.S./°C	0.1%F.S./°C	0.01%F.S./°C				
Sampling cycle		110 μs (High-speed Mode), 500 μs (Standard Mode), 2.2 μs (High-precision Mode), 4.4 μs (High-sensitivity Mode)						
LED Indicators	NEAR indicator	Lights near the measuring center distance, and closer than the measuring center distance inside the measuring range. Flashes when the measurement target is outside of the measuring range or when the received light amount is insufficient.						
	FAR indicator	Lights near the measuring center distance, and farther than the measuring center distance inside the measuring range. Flashes when the measurement target is outside of the measuring range or when the received light amount is insufficient.						
Operating ambient illumination		Illumination on received light surface: 3000 lx or less (incandescent light)				Illumination on received light surface: 1000 lx or less (incandescent light)	Illumination on received light surface: 500 lx or less (incandescent light)	
Ambient temperature		Operating: 0 to 50°C, Storage: -15 to 60°C (with no icing or condensation)						
Ambient humidity		Operating and storage: 35% to 85% (with no condensation)						
Degree of protection *5		IP64	IP67	Cable length 0.5 m: IP66, cable length 2 m: IP67			IP66 *6	
Materials		Case: Aluminum die-cast, Front cover: Glass						
Cable length		0.5 m, 2 m	2 m	0.5 m, 2 m				
Weight		Approx. 350 g		Approx. 600 g			Approx. 800 g	
Accessories		Laser labels (1 each for JIS/EN, 3 for FDA), ferrite cores (4), insure locks (2), instruction sheet	Laser labels (1 each for JIS/EN), ferrite cores (2), insure locks (2), instruction sheet	Laser labels (1 each for JIS/EN, 3 for FDA), ferrite cores (4), insure locks (2), instruction sheet				

\*1. Defined as 1/e<sup>2</sup> (13.5%) of the center optical intensity at the actual measuring center distance (effective value). The beam diameter is sometimes influenced by the ambient conditions of the workpiece, such as leaked light from the main beam.

\*2. This is the error in the measured value with respect to an ideal straight line.  
Linearity may change according to the workpiece.  
The following options are available.

Model	Diffuse reflection	Mirror reflection
ZS-HLDS2T	SUS block	Glass
ZS-HLDS2VT	---	Glass
ZS-HLDS5T	White alumina ceramic	Glass
ZS-HLDS10	White alumina ceramic	---
ZS-HLDS60/HLDS150	White alumina ceramic	---

\*3. This is the peak-to-peak displacement conversion value in the displacement output at the measuring center distance in high-precision mode when the number of samples to average is set to within the graph.  
The maximum resolution at 250 mm is also shown for the ZS-HLDS60. The following options are available.

Model	Diffuse reflection	Mirror reflection
ZS-HLDS2T	SUS block	Glass
ZS-HLDS2VT	---	Glass
ZS-HLDS5T	White alumina ceramic	Glass
ZS-HLDS10	White alumina ceramic	---
ZS-HLDS60/HLDS150	White alumina ceramic	---

\*4. This is the value obtained at the measuring center distance when the Sensor and workpiece are fixed by an aluminum jig. (typical example)

\*5. Protection structure of connector area is IP40.

\*6. Ask your OMRON representative about Sensor Heads with IP67 protection.

# Ratings and Specifications

ZS-L-series Sensor Heads

Item	Model	ZS-HLDC/LDC Series						
Applicable Controllers		ZS-HLDC/LDC Series						
Optical system		Regular reflection	Diffuse reflection	Regular reflection	Diffuse reflection	Regular reflection	Diffuse reflection	Regular reflection
Measuring center distance		20 mm	6.3 mm	20 mm	6.3 mm	40 mm	30 mm	10 mm
Measuring range		±1 mm	±1 mm	±1 mm	±1 mm	±2.5 mm	±2 mm	±0.5 mm
Light source		Visible semiconductor laser (wavelength: 650 nm, 1 mW max., JIS Class 2)						
Beam shape		Line beam	Spot beam	Line beam				
Beam diameter *1		900 × 25 μm	25 μm dia.	2000 × 35 μm				
Linearity *2		±0.1% FS						
Resolution *3		0.25 μm	0.25 μm	0.4 μm	0.25 μm	0.25 μm	0.25 μm	0.25 μm
Temperature characteristic *4		0.04% FS/°C	0.04% FS/°C	0.02% FS/°C	0.04% FS/°C	0.02% FS/°C	0.04% FS/°C	0.04% FS/°C
Sampling cycle		110 μs (High-speed Mode), 500 μs (Standard Mode), 2.2 ms (High-precision Mode), 4.4 ms (High-sensitivity Mode)						
LED Indicators	NEAR indicator	Lights near the measuring center distance, and closer than the measuring center distance inside the measuring range. Flashes when the measurement target is outside of the measuring range or when the received light amount is insufficient.						
	FAR indicator	Lights near the measuring center distance, and farther than the measuring center distance inside the measuring range. Flashes when the measurement target is outside of the measuring range or when the received light amount is insufficient.						
Operating ambient illumination		Illumination on received light surface: 3000 lx or less (incandescent light)						
Ambient temperature		Operating: 0 to 50°C, Storage: -15 to 60°C (with no icing or condensation)						
Ambient humidity		Operating and storage: 35% to 85% (with no condensation)						
Degree of protection *5		Cable length 0.5 m: IP66, cable length 2 m: IP67			IP40			
Materials		Case: Aluminum die-cast, Front cover: Glass						
Cable length		0.5 m, 2 m						
Weight		Approx. 350 g			Approx. 400 g			
Accessories		Laser labels (1 each for JIS/EN, 3 for FDA), ferrite cores (2), instruction sheet			Laser safety labels (1 each for JIS/EN), ferrite cores (2), insure locks (2)			

\*1. Defined as 1/2<sup>2</sup> (13.5%) of the center optical intensity at the actual measuring center distance (effective value). The beam diameter is sometimes influenced by the ambient conditions of the workplace, such as leaked light from the main beam.

\*2. This is the error in the measured value with respect to an ideal straight line. The standard workplace is white aluminum ceramics and glass in the regular reflection mode. Linearity may change according to the workplace.

\*3. This is the peak-to-peak displacement conversion value in the displacement output at the measuring center distance in high-precision mode when the number of samples to average is set to 128 and the measuring mode is set to the high-resolution mode.

\*4. The standard workplace is white aluminum ceramics and glass in the regular reflection mode.

\*5. This is the value obtained at the measuring center distance when the Sensor and workplace are fixed by an aluminum jig. (typical example)

\*6. Protection structure of connector area is IP40.



# Ratings and Specifications

# Smart Sensor

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Item	Model	ZS-LD50	ZS-LD50S	ZS-LD80	ZS-LD130	ZS-LD200	ZS-LD350S
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Applicable Controllers								ZS-HLDC/LDC Series							
Optical system		Diffuse reflection	Regular reflection	Regular reflection	Diffuse reflection	Regular reflection	Diffuse reflection	Regular reflection	Diffuse reflection	Regular reflection	Diffuse reflection	Regular reflection	Diffuse reflection		
Measuring center distance		50 mm	47 mm	50 mm	47 mm	80 mm	78 mm	130 mm	130 mm	200 mm	200 mm	200 mm	350 mm		
Measuring range		±5 mm	±4 mm	±5 mm	±4 mm	±15 mm	±14 mm	±12 mm	±15 mm	±50 mm	±48 mm	±135 mm			
Light source															
Beam shape		Line beam		Line beam		Line beam		Line beam		Line beam		Spot beam			
Beam diameter *1		900 × 60 μm		50 μm dia.		900 × 60 μm		600 × 70 μm		900 × 100 μm		240 μm dia.			
Linearity *2 ±0.1% FS		±0.1% FS				±0.25% FS		±0.1% FS		±0.25% FS		±0.1% FS			
Resolution *3		0.8 μm		0.8 μm		2 μm		3 μm		5 μm		20 μm			
Temperature characteristic *4		0.02% FS/°C		0.02% FS/°C		0.01% FS/°C		0.02% FS/°C		0.02% FS/°C		0.04% FS/°C			
Sampling cycle		110 μs (High-speed Mode), 500 μs (Standard Mode), 2 ms (High-precision Mode), 4.4 ms (High-sensitivity Mode)													
LED Indicators		NEAR indicator		Lights near the measuring center distance, and closer than the measuring center distance inside the measuring range. Flashes when the measurement target is outside of the measuring range or when the received light amount is insufficient.											
		FAR indicator		Lights near the measuring center distance, and farther than the measuring center distance inside the measuring range. Flashes when the measurement target is outside of the measuring range or when the received light amount is insufficient.											
Operating ambient illumination		Illumination on received light surface: 3000 lx or less (incandescent light) Illumination on received light surface: 2000 lx or less (incandescent light)													
Ambient temperature		Operating: 0 to 50°C, Storage: -15 to 60°C (with no icing or condensation)													
Ambient humidity		Operating and storage: 35% to 85% (with no condensation)													
Degree of protection *5		Cable length 0.5 m: IP66, cable length 2 m: IP67													
Materials		Case: Aluminum die-cast, Front cover: Glass													
Cable length		0.5 m, 2 m													
Weight		Approx. 350g													
Accessories		Laser labels (1 each for JIS/EN, 3 for FDA), ferrite cores (2), insure locks (2), instruction sheet													

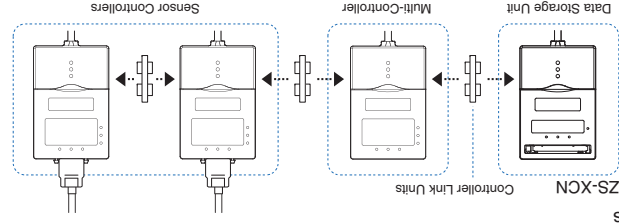
\*1. Defined as  $1/e^2$  (13.5%) of the center optical intensity at the actual measuring center distance (effective value). The beam diameter is sometimes influenced by the ambient conditions of the workpiece, such as leaked light from the main beam.  
\*2. This is the error in the measured value with respect to an ideal straight line. The standard workpiece is white aluminum ceramics and glass in the ZS-LD50/LD50S regular reflection mode. Linearity may change according to the workpiece.  
\*3. This is the peak-to-peak displacement conversion value in the displacement output at the measuring center distance in high-precision mode when the number of samples to average is set to 128 and the measuring mode is set to the high-resolution mode.  
\*4. This is the value obtained at the measuring center distance when the Sensor and workpiece are fixed by an aluminum jig.  
\*5. Protection structure of connector area is IP40.

# Ratings and Specifications

## ZS-MDC□□ Multi-Controllers

- Basic specifications are the same as those for the ZS-LDC□□□□ Sensor Controllers. The following points, however, are different.
1. Sensor Heads cannot be connected.
  2. Control Link Units are required to connect up to 9 Controllers.
  3. Processing functions between Controllers: Arithmetic functions

## ZS-DSU□□ Data Storage Unit



Controller Link Units

Connection Using the ZS-XCN

Item		Model
Number of mounted Sensor Heads		Cannot be connected
Number of connectable Controllers		10 max. (ZS-MDC: 1; ZS-HLDC/LDC: 9 max.) *1
Connectable Controllers		
ZS-HLDC□□, ZS-LDC□□, ZS-MDC□□		
Connection method		
Serial I/O		
USB 2.0		
RS-232C		
External interface		
Output		
3 outputs: HIGH, PASS, and LOW; PNP open-collector, 30 VDC, 50 mA max.; residual voltage: 1.2 V max. ON: Short-circuited with 0 V terminal or 1.5 V or less; OFF: Open (leakage current: 1.2 V max.)		
Input		
32 bits		
Data resolution		
Logging trigger functions		
Start and stop triggers can be set separately; external triggers, data triggers (self-triggers), and time triggers		
Functions		
Other functions		
External banks, alarm outputs, saved data format customization, and clock		
Status indicators		
Segment display		
8-segment green LEDs, 6 digits		
LCD		
16 digits x 2 rows, Color of characters: green, Resolution per character: 5 x 8 pixel matrix		
Setting inputs		
Setting keys		
Direction keys (UP, DOWN, LEFT, and RIGHT), SET key, ESC key, MENU key, and function keys (1 to 4)		
Slide switch		
Threshold switch (2 states: High/Low), mode switch (3 states: FUN, TEACH, and RUN)		
Power supply voltage		
21.6 V to 26.4 VDC (including ripple)		
0.5 A max.		
Current consumption		
Operating: 0 to 50°C, Storage: 0 to 60°C (with no icing or condensation)		
Ambient temperature		
Operating and storage: 35% to 85% (with no condensation)		
Ambient humidity		
Degree of protection		
IP20 (IEC60529)		
Materials		
Case: Polycarbonate (PC)		
Weight		
Approx. 280 g (excluding packing materials and accessories)		
Accessories		
Ferrite core (1), Instruction sheet for Data Storage Unit/Smart Analyzer Macro Edition		

\*1. Control Link Units are required to connect Controllers.

ZS-DSU41

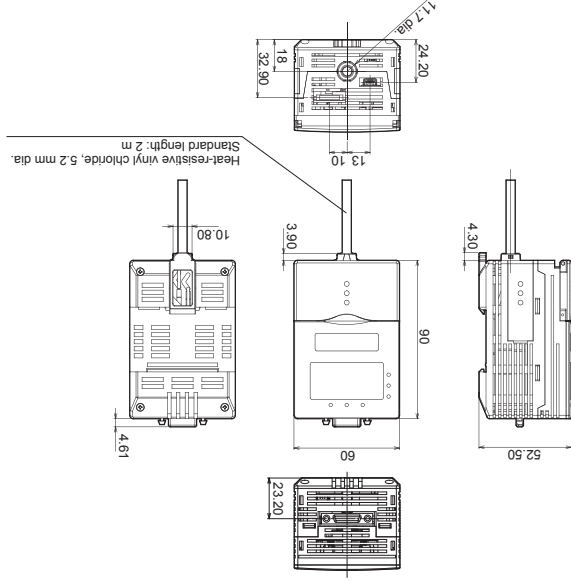
ZS-DSU11

# Smart Sensor

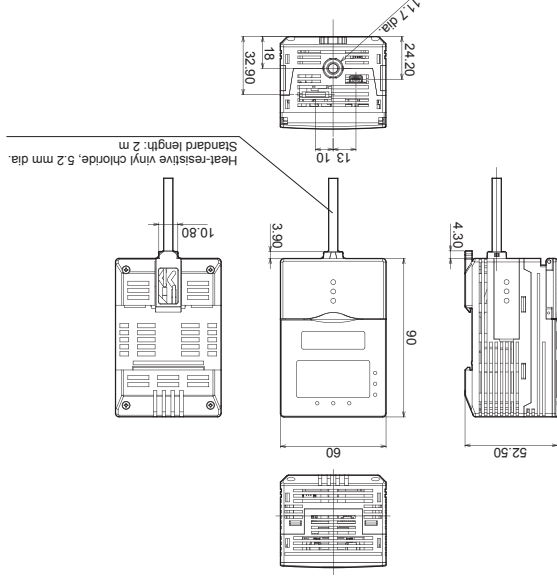
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## Dimensions

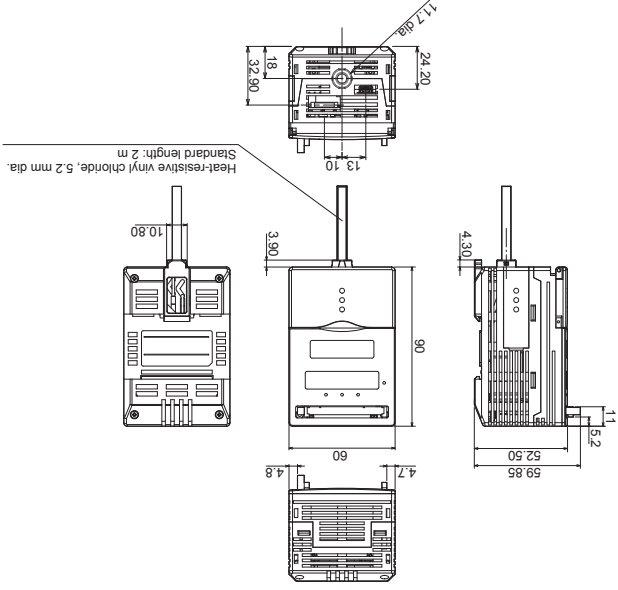
Sensor Controllers  
ZS-HLDC□1/LDC□1



Multi-Controllers  
ZS-MDC□1



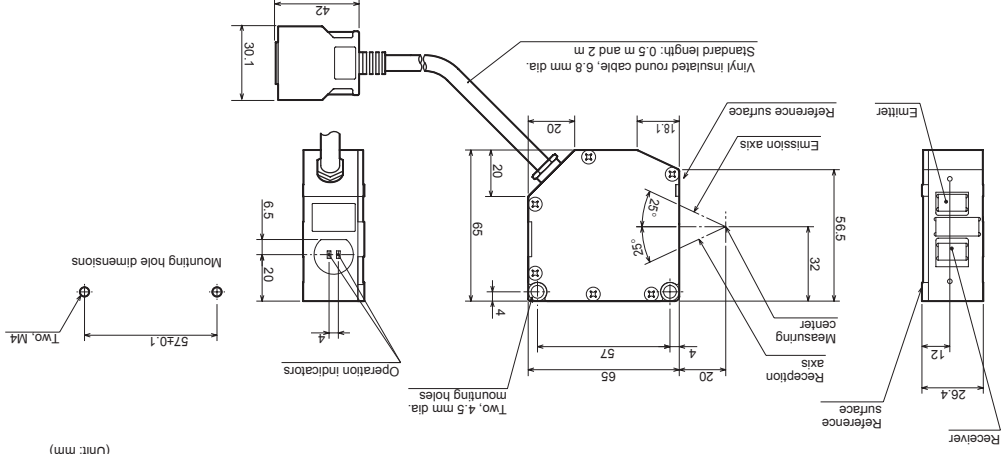
Data Storage Units  
ZS-DSU□1



# Dimensions

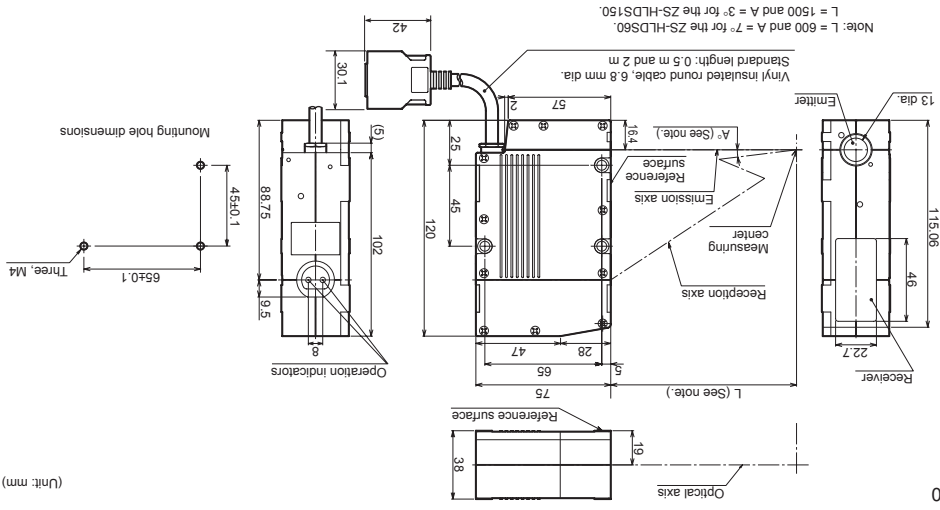
## Sensor Heads

ZS-HLDS27



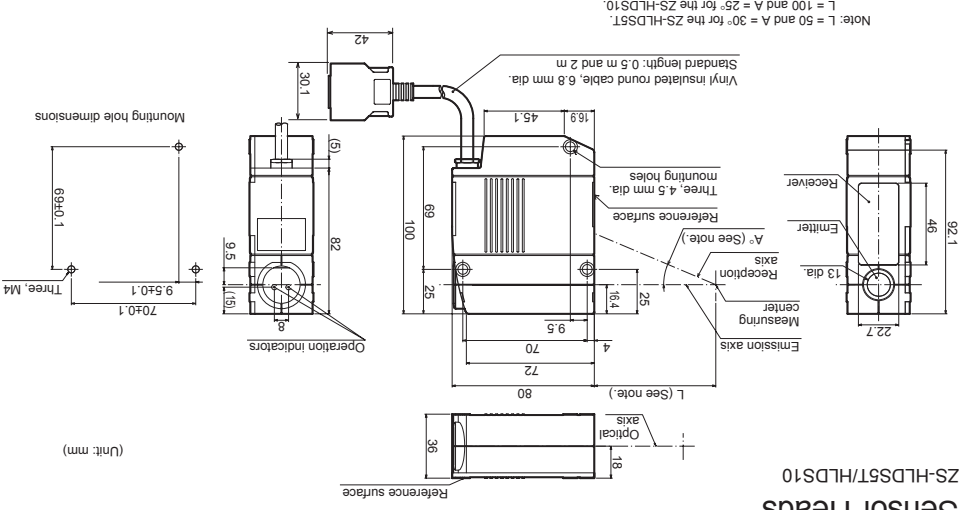
## Sensor Heads

ZS-HLDS60/HLDS150



## Sensor Heads

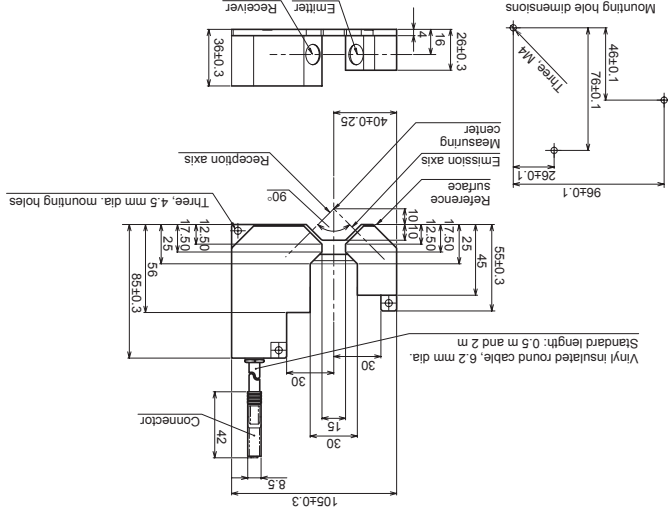
ZS-HLDS5T/HLDS10



## Dimensions

### Sensor Heads

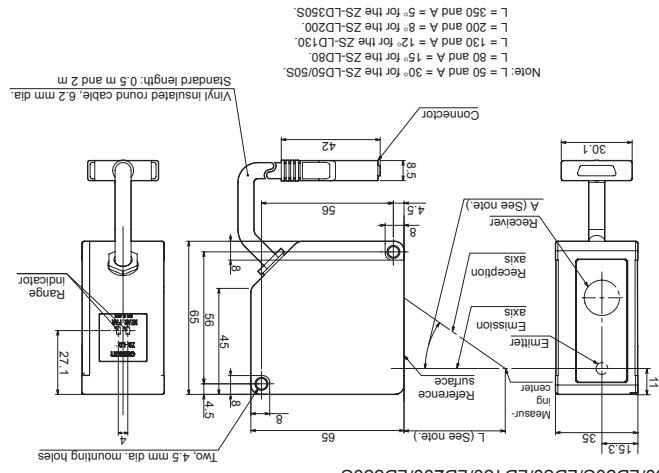
ZS-LD10G1



(Unit: mm)

### Sensor Heads

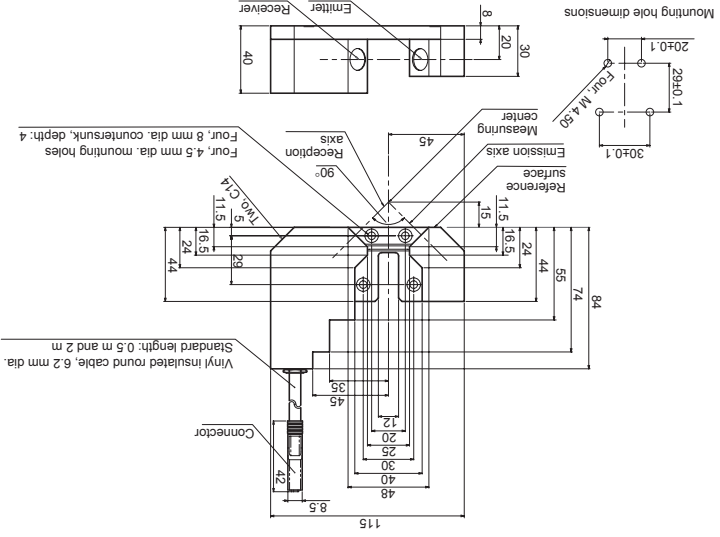
ZS-LD50/LD50S/LD80/LD130/LD200/LD350S



Note: L = 50 and A = 30° for the ZS-LD50/50S.  
L = 80 and A = 15° for the ZS-LD80.  
L = 130 and A = 12° for the ZS-LD130.  
L = 200 and A = 8° for the ZS-LD200.  
L = 350 and A = 5° for the ZS-LD350S.

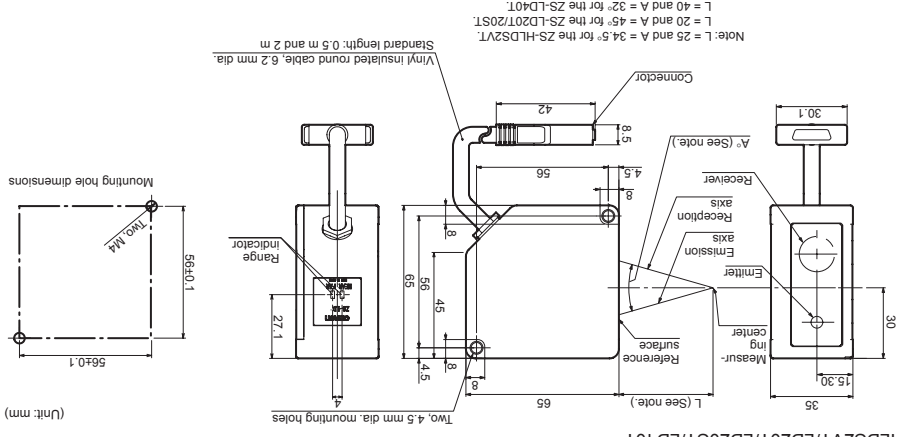
(Unit: mm)

ZS-LD15G1



(Unit: mm)

ZS-HLDS2V/LD20T/LD20ST/LD40T



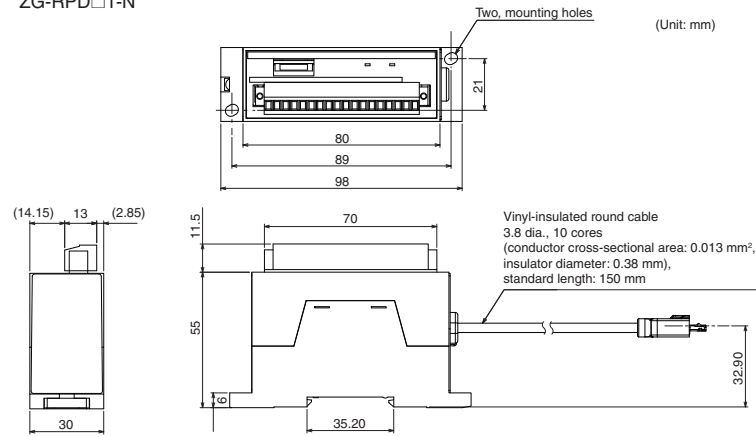
Note: L = 25 and A = 34.5° for the ZS-HLDS2V.  
L = 20 and A = 45° for the ZS-LD20T/20ST.  
L = 40 and A = 32° for the ZS-LD40T.

(Unit: mm)

# Dimensions

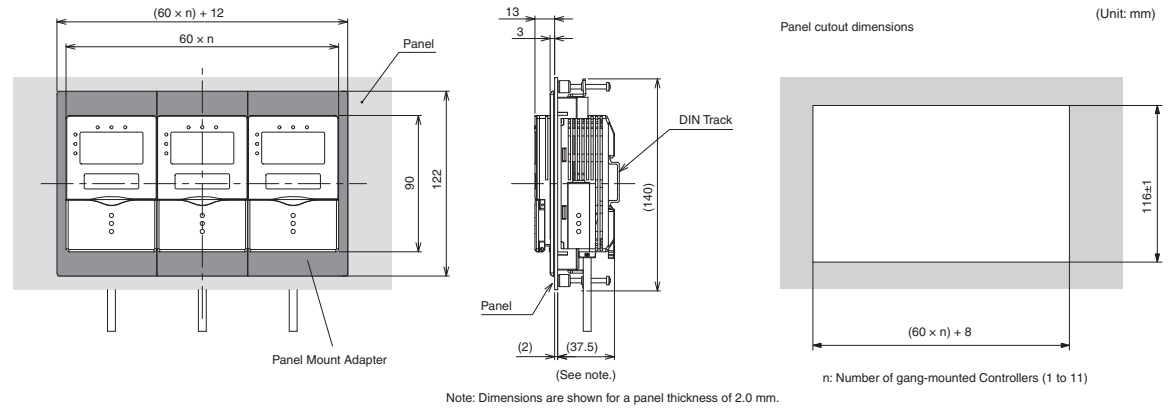
## Realtime Parallel Output Unit

ZG-RPD□1-N



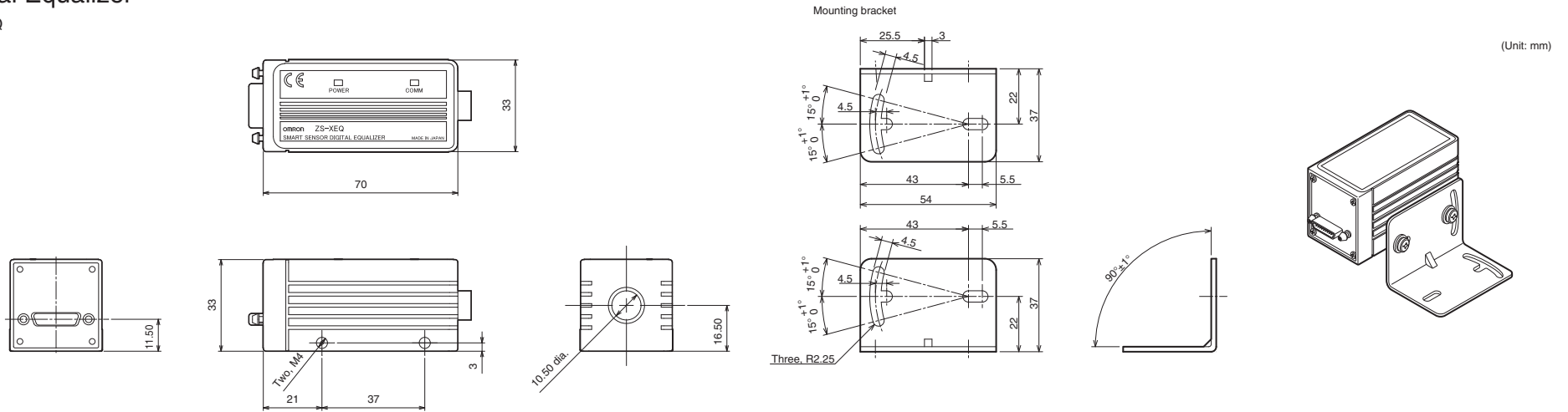
## Panel Mount Adapter

ZS-XPM1/XPM2 (Dimensions for Panel Mounting)



## Digital Equalizer

ZS-XEQ



# Smart Sensor

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## Safety Precautions for Using Laser Equipment

### WARNING

Do not expose your eyes to the laser radiation either directly or indirectly (i.e., after reflection from a mirror or shiny surface). The laser radiation has a high power density and exposure may result in loss of sight.

### Laser Label Indications

Attach the following warning label to the side of the ZS series Sensor Head.



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