Ultra-Low Power, AT Command / API Controlled, Sigfox[®] Compliant Transceiver IC for Up-Link and Down-Link



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OVERVIEW

Circuit Description

AX–SFEU and AX–SFEU–API are ultra–low power single chip solutions for a node on the Sigfox network with both up– and down–link functionality. The AX–SFEU chip is delivered fully ready for operation and contains all the necessary firmware to transmit and receive data from the Sigfox network in Europe. It connects to the customer product using a logic level RS232 UART. AT commands are used to send frames and configure radio parameters.

The AX–SFEU–API variant is intended for customers wishing to write their own application software based on the AX–SF–LIB–1–GEVK library.

Features

Functionality and Ecosystem

- Sigfox up–link and down–link functionality controlled by AT commands or API
- The AX–SFEU and AX–SF–API ICs are part of a whole development and product ecosystem available from ON Semiconductor for any Sigfox requirement. Other parts of the ecosystem include
 - Ready to go development kit DVK-SFEU-[API]-1-GEVK including a 2 year Sigfox subscription
 - Sigfox Ready[®] certified reference design for the AX–SFEU and AX–SFEU–API ICs
 - AX–SF10–MINI21–868–B1 and AX–SF10–ANT21–868–B1, Sigfox compliant SMT modules based on AX–SFEU with 50 Ω pads or chip antenna. Not available for AX–SFEU–API

General Features

- QFN40 5 mm x 7 mm package
- Supply range 1.8 V* 3.6 V
- -40° C to 85° C
- Temperature sensor
- Supply voltage measurements
- *The device is operational from 1.8 V to 3.6 V. However, a supply voltage below 2.0 V is considered an extreme condition. Details see Table 4.

- 10 GPIO pins
 - 4 GPIO pins with selectable voltage measure functionality, differential (1 V or 10 V range) or single ended (1 V range) with 10 bit resolution
 - 2 GPIO pins with selectable sigma delta DAC output functionality
 - 2 GPIO pins with selectable output clock
 - 3 GPIO pins selectable as SPI master interface
 - Integrated RX/TX switching with differential antenna pins

Power Consumption

- Ultra-low Power Consumption:
 - Charge required to send a Sigfox OOB packet at 14 dBm output power: 0.28 C
 - Deepsleep mode current: 100 nA
 - Sleep mode current: 1.3 μA
 - Standby mode current: 0.5 mA
 - Continuous radio RX–mode at 869.525 MHz : 10 mA
 - Continuous radio TX-mode at 868.130 MHz 19 mA @ 0 dBm 49 mA @ 14 dBm

High Performance Narrow-band Sigfox RF Transceiver

- Receiver
 - Carrier frequency 869.525 MHz
 - Data-rate 600 bps FSK
 - Sensitivity
 - -126 dBm @ 600 bps, 869.525 MHz, GFSK
 - 0 dBm maximum input power
- Transmitter
 - Carrier frequency 868.13 MHz
 - Data-rate 100 bps PSK
 - High efficiency, high linearity integrated power amplifier
 - Maximum output power 14 dBm
 - Power level programmable in 1 dBm steps

Applications

Sigfox networks up-link and down-link.

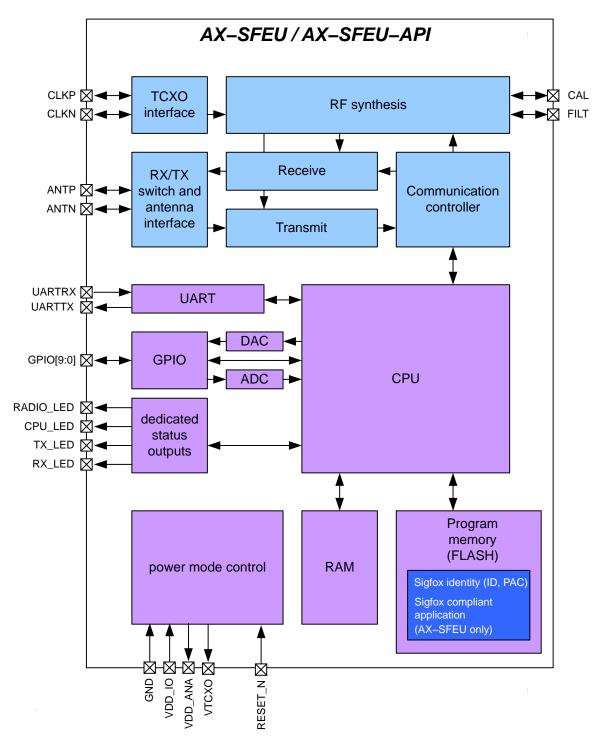




Table 1. PIN FUNCTION DESCRIPTIONS

Symbol	Pin(s)	Туре	Description
VDD_ANA	1	Р	Analog power output, decouple to neighboring GND
GND	2	Р	Ground, decouple to neighboring VDD_ANA
ANTP	3	Α	Differential antenna input/output
ANTN	4	А	Differential antenna input/output
NC	5	N	Do not connect
GND	6	Р	Ground, decouple to neighboring VDD_ANA
VDD_ANA	7	Р	Analog power output, decouple to neighboring GND
GND	8	Р	Ground
FILT	9	А	Synthesizer filter
L2	10	А	Must be connected to pin L1
L1	11	А	Must be connected to pin L2
NC	12	N	Do not connect
GPIO8	13	I/O/PU	General purpose IO
GPIO7	14	I/O/PU	General purpose IO, selectable SPI functionality (MISO)
GPIO6	15	I/O/PU	General purpose IO, selectable SPI functionality (MOSI)
GPIO5	16	I/O/PU	General purpose IO, selectable SPI functionality (SCK)
GPIO4	17	I/O/PU	General purpose IO, selectable $\Sigma\Delta$ DAC functionality, selectable dock functionality
CPU_LED	18	0	CPU activity indicator
RADIO_LED	19	0	Radio activity indicator
VTCXO	20	0	TCXO power
GPIO9	21	I/O/PU	General purpose IO, wakeup from deep sleep
UARTTX	22	0	UART transmit
UARTRX	23	I/PU	UART receive
RX_LED	24	0	Receive activity indicator
TX_LED	25	0	Transmit activity indicator
NC	26	PD	Do not connect
RESET_N	27	I/PU	Optional reset pin. Internal pull–up resistor is permanently enabled, nevertheless it is recommended to connect this pin to VDD_IO if it is not used.
GND	28	Р	Ground
VDD_IO	29	Р	Unregulated power supply
GPIO0	30	I/O/A/PU	General purpose IO, selectable ADC functionality, selectable $\Sigma\Delta$ DAC functionality, selectable clock functionality
GPIO1	31	I/O/A/PU	General purpose IO, selectable ADC functionality
GPIO2	32	I/O/A/PU	General purpose IO, selectable ADC functionality
NC	33	N	Do not connect
NC	34	N	Do not connect
GPIO3	35	I/O/A/PU	General purpose IO, selectable ADC functionality
VDD_IO	36	Р	Unregulated power supply
CAL	37	A	Connect to FILT as shown in the application diagram
NC	38	N	Connect to Ground
CLKN	39	A	TCXO interface

Table 1.	PIN FUNCTION DESCRIPTIONS
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Symbol	Pin(s)	Туре	Description
CLKP	40	А	TCXO interface
GND	Center pad	Р	Ground on center pad of QFN, must be connected

A = analog input

I = digital input signal

O = digital output signal

PU = pull-up

I/O = digital input/output signal

N = not to be connected

P = power or ground

PD = pull - down

All digital inputs are Schmitt trigger inputs, digital input and output levels are LVCMOS/LVTTL compatible. Pins GPIO[3:0] must not be driven above VDD_IO, all other digital inputs are 5 V tolerant. All GPIO pins and UARTRX start up as input with pull–up. For explanations on how to use the GPIO pins, see chapter "AT Commands".

Table 2.

Pin	Possible GPIO Modes
GPIO0	0, 1, Z, U, A, T
GPIO1	0, 1, Z, U, A
GPIO2	0, 1, Z, U, A
GPIO3	0, 1, Z, U, A
GPIO4	0, 1, Z, U, T
GPIO5	0, 1, Z, U
GPIO6	0, 1, Z, U
GPIO7	0, 1, Z, U
GPIO8	0, 1, Z, U
GPIO9	0, 1, Z, U

0 = pin drives

1 =not to be connected

Z = pin is high impedance input

 $\mathbf{U}=\mathbf{pin}\ is\ input\ with\ \mathbf{pull}{-}\mathbf{up}$

A = pin is analog input

T = pin is driven by clock or DAC

Pinout Drawing

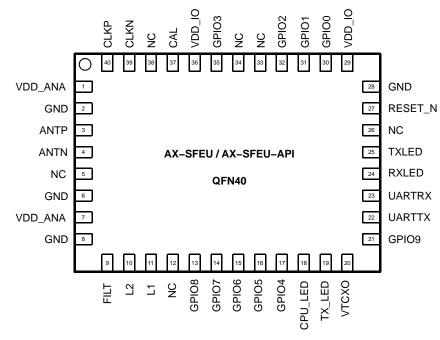


Figure 2. Pinout Drawing (Top View)

SPECIFICATIONS

Table 3. ABSOLUTE MAXIMUM RATINGS

Symbol	Description	Condition	Min	Max	Units
VDD_IO	Supply voltage		-0.5	5.5	V
IDD	Supply current			200	mA
P _{tot}	Total power consumption			800	mW
Pi	Absolute maximum input power at receiver input	ANTP and ANTN pins in RX mode		10	dBm
I _{I1}	DC current into any pin except ANTP, ANTN		-10	10	mA
I _{I2}	DC current into pins ANTP, ANTN		-100	100	mA
I _O	Output Current			40	mA
V _{ia}	Input voltage ANTP, ANTN pins		-0.5	5.5	V
	Input voltage digital pins		-0.5	5.5	V
V _{es}	Electrostatic handling	HBM	-2000	2000	V
T _{amb}	Operating temperature		-40	85	°C
T _{stg}	Storage temperature		-65	150	°C
Тj	Junction Temperature			150	°C

Stresses exceeding those listed in the Maximum Ratings table may damage the device. If any of these limits are exceeded, device functionality should not be assumed, damage may occur and reliability may be affected. 1. Exposure to absolute maximum rating conditions for extended periods may affect device reliability.

DC Characteristics

Table 4. SUPPLIES

Conditions for all current and charge values unless otherwise specified are for the hardware configuration described in the AX–SFEU Application Note: Sigfox Compliant Reference Design.

Symbol	Description	Condition	Min	Тур	Мах	Units
T _{AMB}	Operational ambient temperature		-40	27	85	°C
VDD _{IO}	I/O and voltage regulator supply voltage		1.8*	3.0	3.6	V
VDD _{IO_R1}	I/O voltage ramp for reset activation; Note 1	Ramp starts at VDD_IO $\leq 0.1 \text{ V}$	0.1			V/ms
VDD _{IO_R2}	I/O voltage ramp for reset activation; Note 1	Ramp starts at 0.1 V < VDD_IO < 0.7 V	3.3			V/ms
I _{DS}	Deep sleep mode current	AT\$P=2		100		nA
I _{SLP}	Sleep mode current	AT\$P=1		1.3		μΑ
I _{STDBY}	Standby mode current Note 3			0.5		mA
I _{RX_CONT}	Current consumption continuous RX	AT\$SR=1,1,-1		10		mA
Q _{SFX_OOB_0}	Charge to send a Sigfox out of band message, 0 dBm	AT\$S0		0.12		С
Q _{SFX_BIT_0}	Charge to send a bit, 0 dBm	AT\$SB=0		0.08		С
Q _{SFX_BITDL_0}	Charge to send a bit with downlink receive, 0 dBm	AT\$SB=0,1		0.27		С
Q _{SFX_LFR_0}	Charge to send the longest possible Sigfox frame (12 byte) , 0dBm	AT\$SF=00112233445566778899aabb		0.14		С
Q _{SFX_LFRDL_0}	Charge to send the longest possible Sigfox frame (12 byte) with downlink receive, 0 dBm	AT\$SF=00112233445566778899aabb,1		0.27		С
Q _{SFX_OOB_14}	Charge to send a Sigfox out of band message, 14 dBm	AT\$S0		0.28		С
Q _{SFX_BIT_14}	Charge to send a bit, 14 dBm	AT\$SB=0		0.20		С
Q _{SFX_BITDL_14}	Charge to send a bit with downlink receive, 14 dBm	AT\$SB=0,1		0.35		С
Q _{SFX_LFR_14}	Charge to send the longest possible Sigfox frame (12 byte) , 14 dBm	AT\$SF=00112233445566778899aabb		0.39		С
Q _{SFX_LFRDL_14}	Charge to send the longest possible Sigfox frame (12 byte) with downlink receive, 14 dBm	AT\$SF=00112233445566778899aabb,1		0.46		С
I _{TXMOD0AVG}	Modulated Transmitter Current, Note 2	Pout=0 dBm; average		19.0		mA
I _{TXMOD14AVG}	Modulated Transmitter Current, Note 2	Pout=14 dBm; average		49.0		mA

*The device is operational from 1.8 V to 3.6 V. However, a supply voltage below 2.0 V is considered an extreme condition and operation can lead to reduced output power and increased spurious emission.

1. If VDD_IO ramps cannot be guaranteed, an external reset circuit is recommended, see the AX8052 Application Note: Power On Reset 2. The output power of the AX–SFEU / AX–SFEU–API can be programmed in 1 dB steps from 0 dBm – 14 dBm. Current consumption values

are given for a matching network that is optimized for 14 dBm output. 0 dBm transmission with typically 10 mA can be achieved with other networks that are optimized for 0 dBm operation.

3. Internal 20 MHz iscillator, voltage conditioning and supervisory circuit running.

Typical Current Waveform

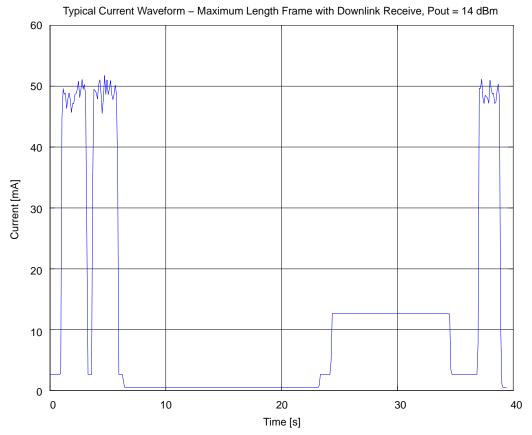


Figure 3. Typical Current Waveform for a Maximum Length Frame with Downlink Receive at 14 dBm Output Power

Battery Life Examples

Scenario 1:

- CR2032 coin cell battery
- One OOB frame transmitter per day at Pout=0 dBm
- Device in Sleep
- Neglecting battery self discharge

CR2032 capacity	225 mAh * 3600 s/h	810 C
Sleep charge per day	1.3 μA * 86400 s	0.11 C/day
OOB frame transmission		0.12 C/day
Total Charge consumption		0.23 C/day
Battery life		9.6 Years

Scenario 2:

- 2 AAA Alkaline batteries in series
- One OOB frame transmitter per day at Pout=14 dBm
- Four maximum length frames with downlink receive per day at Pout=14 dBm
- Device in Sleep
- Neglecting battery self discharge

2 AAA alkaline capacity	1500 mAh * 3600 s/h	5400 C
Sleep charge per day	1.3 μA * 86400 s	0.11 C/day
OOB frame transmission		0.28 C/day
Frame transmission with downlink	4 * 0.46 C/day	1.84 C/day
Total Charge consumption		2.26 C/day
Battery life		6.5 Years

Table 5. LOGIC

Description	Condition	Min	Тур	Max	Units
its					
Schmitt trigger low to high threshold point	VDD_IO = 3.3 V		1.55		V
Schmitt trigger high to low threshold point			1.25		V
Input voltage, low				0.8	V
Input voltage, high		2.0			V
Input voltage range, GPIO[3:0]		-0.5		VDD_IO	V
Input voltage range, GPIO[9:4], UARTRX		-0.5		5.5	V
Input leakage current		-10		10	μΑ
Programmable Pull–Up Resistance			65		kΩ
	ts Schmitt trigger low to high threshold point Schmitt trigger high to low threshold point Input voltage, low Input voltage, high Input voltage range, GPIO[3:0] Input voltage range, GPIO[9:4], UARTRX Input leakage current	ts Schmitt trigger low to high threshold point VDD_IO = 3.3 V Schmitt trigger high to low threshold point Input voltage, low Input voltage, low Input voltage, high Input voltage range, GPIO[3:0] Input voltage range, GPIO[9:4], UARTRX Input leakage current Input leakage current	ts Schmitt trigger low to high threshold point Schmitt trigger high to low threshold point Input voltage, low Input voltage, high 2.0 Input voltage range, GPIO[3:0] Input voltage range, GPIO[9:4], UARTRX -0.5 Input leakage current -10	Schmitt trigger low to high threshold point VDD_IO = 3.3 V 1.55 Schmitt trigger high to low threshold point 1.25 Input voltage, low 2.0 Input voltage range, GPIO[3:0] -0.5 Input voltage range, GPIO[9:4], UARTRX -0.5 Input leakage current -10	ts Schmitt trigger low to high threshold point Schmitt trigger high to low threshold point Input voltage, low Input voltage, high Input voltage range, GPIO[3:0] Input voltage range, GPIO[9:4], UARTRX Input leakage current VDD_IO = 3.3 V 1.55 1.25 0.8 2.0 -0.5 VDD_IO -0.5 5.5 Input leakage current 1.25 1.25 0.8 2.0 1.25

Digital Outputs

ІОН	Output Current, high Ports GPIO[9:0], UARTTX, TXLED, RXLED, TXLED, CPULED	V _{OH} = 2.4 V	8		mA
I _{OL}	Output Current, low GPIO[9:0], UARTTX, TXLED, RXLED, TXLED, CPULED	V _{OL} = 0.4 V	8		mA
I _{OZ}	Tri-state output leakage current		-10	10	μΑ

AC Characteristics

Table 6. TCXO REFERENCE INPUT

Symbol	Description	Condition	Min	Тур	Max	Units
f _{TCXO}	TCXO frequency	A passive network between the TCXO output and the pins CLKP and CLKN is required.		48		MHz
		For detailed TCXO network recommendations depending on the TCXO output swing refer to the AX5043 Application Note: Use with a TCXO Reference Clock.				
		For TCXO recommendations see the Ax–SFEU Application Note: Sigfox Compliant Reference Design				

Table 7. TRANSMITTER

Conditions for transmitter specifications unless otherwise specified with the antenna network from AX–SFEU Application Note: Sigfox Compliant Reference Design and at 868.130 MHz.

Symbol	Description	Condition	Min	Тур	Max	Units
SBR	Signal bit rate			100		bps
PTX _{min}	Lowest Transmitter output power	AT\$CW=868130000,1,0		0		dBm
PTX _{max}	Highest Transmitter output power	AT\$CW=868130000,1,14		14		dBm
PTX _{step}	Programming step size output power			1		dB
dTX _{temp}	Transmitter power variation vs. temperature	-40°C to +85°C		±0.5		dB
dTX _{Vdd}	Transmitter power variation vs. VDD_IO	1.8 to 3.6 V		±0.5		dB
PTX _{harm2}	Emission @ 2 nd harmonic			-51		dBc
PTX _{harm3}	Emission @ 3 rd harmonic	1		-63		1
PTX _{harm4}	Emission @ 4 th harmonic			-84		

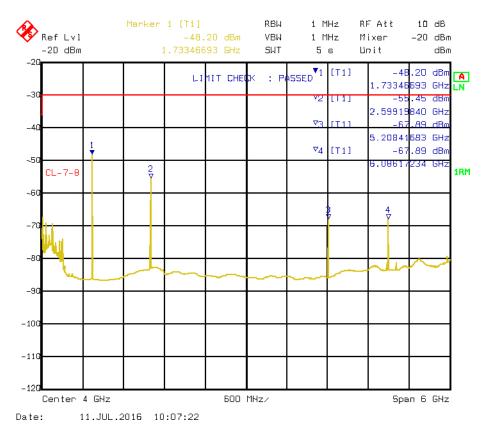




Table 8. RECEIVER

Conditions for transmitter specifications unless otherwise specified with the antenna network from AX–SFEU Application Note: Sigfox Compliant Reference Design and at 869.525 MHz.

Symbol	Description	Condition	Min	Тур	Max	Units
SBR	Signal bit rate			600		bps
IS _{BER868}		AT\$SB=x,1, AT\$SF=x,1, AT\$SR PER < 0.1		-126		dBm
BLK _{2M_868}	Blocking at ±2 MHz offset	Channel/Blocker @ PER = 0.1, wanted signal level is +3 dB above the typical sensitivity, the blocker signal is CW		68		dB
BLK _{10M_868}	Blocking at ±10 MHz offset	Channel/Blocker @ PER = 0.1, wanted signal level is +3 dB above the typical sensitivity, the blocker signal is CW		78		dB

Table 9. ADC / TEMPERATURE SENSOR

Symbol	Description	Condition	Min	Тур	Max	Units
ADCRES	ADC resolution			10		Bits
VADCREF	ADC reference voltage		0.95	1	1.05	V
Z _{ADC00}	Input capacitance				2.5	pF
DNL	Differential nonlinearity			± 1		LSB
INL	Integral nonlinearity			± 1		LSB
OFF	Offset			3		LSB
GAIN_ERR	Gain error			0.8		%
ADC in Differ	ential Mode					
V _{ABS_DIFF}	Absolute voltages & common mode voltage in differential mode at each input		0		VDD_IO	V
V _{FS_DIFF01}	Full swing input for differential signals	Gain x1	-500		500	mV
V _{FS_DIFF10}	1	Gain x10	-50		50	mV
ADC in Singl	e Ended Mode					•
V _{MID_SE}	Mid code input voltage in single ended mode			0.5		V
V _{IN_SE00}	Input voltage in single ended mode		0		VDD_IO	V
V _{FS_SE01}	Full swing input for single ended signals	Gain x1	0		1	V
Temperature	Sensor		•••••		*	•
T _{RNG}	Temperature range	AT\$T?	-40		85	°C
T _{ERR_CAL}	Temperature error	AT\$T?	-2		2	°C

COMMAND INTERFACE

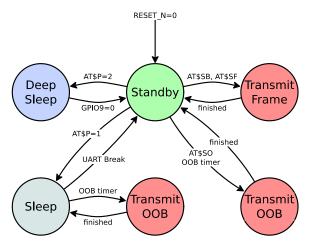
General Information

The chapter "Command Interface" is a documentation of the AT–Command set for devices which do not have an API–interface. To see whether the device is capable of receiving AT–Commands, please refer to chapter "Part Numbers". If the device has been shipped with the API–Interface, please refer to the SW manual and "apiexample" code delivered with AX–SF–LIB–1–GEVK for an introduction on how to setup a project and how to use the API–Interface.

Serial Parameters: 9600, 8, N, 1

The AX–SFEU uses the UART (pins UARTTX, UARTRX) to communicate with a host and uses a bitrate of **9600 baud**, no parity, 8 data bits and one stop bit.

Power Modes



Standby

After Power–Up and after finishing a SIGFOX transmission, AX–SFEU enters Standby mode. In Standby mode, AX–SFEU listens on the UART for commands from the host. Also, OOB frames are transmitted whenever the OOB timer fires. To conserve power, the AX–SFEU can be put into Sleep or turned off (Deep Sleep) completely.

Sleep

The command **AT\$P=1** is used to put the AX–SFEU into Sleep mode. In this mode, only the wakeup timer for out–of–band messages is still running. To wake the AX–SFEU up from Sleep mode toggle the serial UARTRX pin, e.g. by sending a break (break is an RS232 framing violation, i.e. at least 10 bit durations low). When an Out of Band (OOB) message is due, AX–SFEU automatically wakes up to transmit the message, and then returns to Sleep mode.

Deep Sleep

In Deep Sleep mode, the AX–Sigfox is completely turned off and only draws negligible leakage current. Deep Sleep

mode can be activated with **AT\$P=2**. To wake–up from Deep Sleep mode, GPIO9 is pulled to GND.

When using Deep Sleep mode, keep two things in mind: Everything is turned off, timers are not running at all and all settings will be lost (use **AT\$WR** to save settings to flash before entering Deep Sleep mode). Out–of–band messages will therefore not be sent. The pins states are frozen in Deep Sleep mode. The user must ensure that this will not result in condition which would draw a lot of current.

AT Commands

Numerical	Syntax
hexdigit	::= [0–9A–Fa–f]
hexnum	::= "0x" hexdigit+
decnum	::= "0" [1–9] [0–9]*
octnum	::= "0" [0–7]+
binnum	::= "0b" [01]+
bit	::= [01]
optnum	::= "-1"
frame	::= (hexdigit hexdigit)+
uint	::= hexnum decnum octnum binnum
uint_opt	::= uint optnum

Command Syntax

A command starts with 'AT' (everything is case sensitive!), continues with the actual command followed by parameters (if any) and ends with any kind of whitespace (space, tab, newline etc.)

If incorrect syntax is detected ("parsing error") all input is ignored up until the next whitespace character.

Also note that any number can be entered in any format (Hexadecimal, Decimal, Octal and binary) by adding the corresponding prefix ('0x', '0', '0b'). The only exception is the 'Send Frame' command (AT\$SF) which expects a list of hexadecimal digits without any prefix.

Return Codes

A successful command execution is indicated by sending 'OK'. If a command returns a value (e.g. by querying a register) only the value is returned.

Examples

Bold text is sent to AX–SFEU.

AT\$I=0

AXSEM AT Command Interface

Here, we execute command 'I' to query some general information.

AT\$SF=aabb1234 OK

This sends a Sigfox frame containing { 0x00 : 0x11 : 0x22: 0x33 : 0x44 }, then waits for a downlink response telegram, which in this example contains { 0xAA : 0xBB : 0xCC : 0xDD }. AT\$CB=0011223344,1 OK RX=AA BB CC DD

This sends a Sigfox frame containing { 0xAA : 0xBB : 0x12

: 0x34 } without waiting for a response telegram.

AT\$CB=0xAA,1

OK

Table 10. COMMANDS

The 'CB' command sends out a continuous pattern of bits, in this case 0xAA = 0b10101010.

AT\$P=1

OK

This transitions the device into sleep mode. Out–of–band transmissions will still be triggered. The UART is powered down. The device can be woken up by a low level on the UART signal, i.e. by sending break.

Command	Name	Description				
AT	Dummy Command	Just returns munication.	Just returns 'OK' and does nothing else. Can be used to check co munication.			
AT\$SB=bit[,bit]	Send Bit	Send a bit status (0 or 1). Optional bit flag indicates if AX–SFEU should receive a downlink frame.				
AT\$SF=frame[,bit]	Send Frame	Send payload data, 1 to 12 bytes. Optional bit flag indicates if AX–SFEU should receive a downlink frame.				
AT\$SO	Manually send out of band message	Send the out	Send the out-of-band message.			
AT\$TR?	Get the transmit repeat	Returns the	number of transn	nit repeats. Default: 2		
AT\$TR=?	Get transmit range	Returns the	allowed range of	transmit repeats.		
AT\$TR=uint	Get transmit repeat	Sets the tran	ismit repeat.			
ATSuint?	Get Register		cific configuratior or a list of registe	n register's value. See chapter ers.		
ATSuint=uint	Set Register	Change a co	onfiguration regist	ter.		
ATSuint=?	Get Register Range	Returns the	allowed range of	transmit repeats.		
AT\$IF=uint	Set TX Frequency	Set the output carrier macro channel for Sigfox frames.				
AT\$IF?	Get TX Frequency	Get the currently chosen TX frequency.				
AT\$DR=uint	Set RX Frequency	Set the reception carrier macro channel for Sigfox frames.				
AT\$DR?	Get RX Frequency	Get the currently chosen RX frequency.				
AT\$CW=uint,bit[,uint_opt]	Continuous Wave	To run emission tests for Sigfox certification it is necessary to see continuous wave, i.e. just the base frequency without any modula tion. Parameters:				
		Name	Range	Description		
		Frequency	800000000– 9999999999, 0	Continuous wave frequency in Hz. Use 868130000 for Sigfox or 0 to keep previous frequency.		
		Mode	0, 1	Enable or disable carrier wave.		
		Power	0–14	dBm of signal Default: 14		
AT\$CB=uint_opt,bit	Test Mode: TX constant byte					
		Name	Range	Decsription		
		Pattern	0–255, –1	Byte to send. Use '-1' for a (pseudo-)random pattern.		
		Mode	0, 1	Enable or disable pattern test mode.		
AT\$T?	Get Temperature	Measure inte Celsius.	ernal temperature	and return it in 1/10 th of a degree		
AT\$V?	Get Voltages	Return curre transmission		bltage measured during the last		

Table 10. COMMANDS

Command	Name	Description				
AT\$I=uint	Information	Display various product information: 0: Software Name & Version Example Response: AX–SFEU 1.0.6–ETSI 1: Contact Details Example Response: support@axsem.com 2: Silicon revision lower byte Example Response: 8F 3: Silicon revision upper byte Example Response: 00 4: Major Firmware Version Example Response: 1 5: Minor Firmware Version Example Response: 0 7: Firmware Variant (Frequency Band etc. (EU/US)) Example Response: ETSI 8: Firmware VCS Version Example Response: v1.0.2–36 9: SIGFOX Library Version Example Response: DL0–1.4 10: Device ID Example Response: 00012345 11: PAC Example Response: 0123456789ABCDEF				
AT\$P=uint	Set Power Mode	Example Response: 0123456789ABCDEF To conserve power, the AX–SFEU can be put to sleep manually. Depending on power mode, you will be responsible for waking up th AX–SFEU again! 0: software reset (settings will be reset to values in flash) 1: sleep (send a break to wake up) 2: deep sleep (toggle GPIO9 or RESET_N pin to wake up; the AX–SFEU is not running and all settings will be reset!)				
AT\$WR	Save Config	Write all settings to flash (RX/TX frequencies, registers) so they survive reset/deep sleep or loss of power. Use AT\$P=0 to reset the AX–SFEU and load settings from flash.				
AT:Pn?	Get GPIO Pin	Return the setting of the GPIO Pin <i>n</i> ; <i>n</i> can range from 0 to 9.A character string is returned describing the mode of the pin, followed by the actual value. If the pin is configured as analog pin, then the voltage (range 01 V) is returned. The mode characters have the following meaning:ModeDescription0Pin drives low				
		0 Pin drives low 1 Pin drives low 1 Pin drives low 2 Pin is high impedance input U Pin is input with pull-up A Pin is analog input (GPIO pin 03 only) T Pin is driven by clock or DAC (GPIO pin 0 and 4 only)				
		The default mode after exiting reset is U on all GPIO pins.				
AT:Pn=?	Get GPIO Pin Range	Print a list of possible modes for a pin. The table below lists the response. Pin Modes P0 0, 1, Z, U, A, T P1 0, 1, Z, U, A, T P2 0, 1, Z, U, A P3 0, 1, Z, U, A P4 0, 1, Z, U, T P5 0, 1, Z, U P6 0, 1, Z, U P6 0, 1, Z, U P7 0, 1, Z, U P8 0, 1, Z, U P9 0, 1, Z, U				
AT:Pn=mode	Set GPIO Pin	P9 0, 1, Z, U Set the GPIO pin mode. For a list of the modes see the command AT:Pn?				

Table 10. COMMANDS

Command	Name	Description				
AT:ADC Pn[–Pn [(1V 10V)]]?	Get GPIO Pin Analog Voltage	Measure the voltage applied to a GPIO pin. The command also allows measurement of the voltage difference across two GPIO pins. In differential mode, the full scale range may also be specified as 1 V or 10 V. Note however that the pin input voltages must not exceed the range 0VDD_IO. The command returns the result as fraction of the full scale range (1 V if none is specified). The GPIO pins referenced should be initialized to analog mode before issuing this command.				
AT:SPI[(A B C D)]=bytes	SPI Transaction	This command clocks out <i>bytes</i> on the SPI port. The clock frequency is 312.5 kHz. The command returns the bytes read on MISO during output. Optionally the clocking mode may be specified (default is A):				
		Mode Clock Inversion Clock Phase				
		AnormalnormalBnormalalternateCinvertednormalDinvertedalternate				
AT:CLK=freq,reffreq	Set Clock Generator	$\begin{array}{c c} \text{SEL (GPIOx)} & & & & \\ \hline \text{MOSI} & & & \text{D7} & \text{D6} & \text{D5} & \text{D4} & \text{D3} & \text{D2} & \text{D1} & \text{D0} \\ \hline \text{MISO} & & & \text{D7} & \text{D6} & \text{D5} & \text{D4} & \text{D3} & \text{D2} & \text{D1} & \text{D0} \\ \hline \text{MISO} & & & \text{D7} & \text{D6} & \text{D5} & \text{D4} & \text{D3} & \text{D2} & \text{D1} & \text{D0} \\ \hline \text{MISO} & & & \text{D7} & \text{D6} & \text{D5} & \text{D4} & \text{D3} & \text{D2} & \text{D1} & \text{D0} \\ \hline \text{MISO} & & & \text{D7} & \text{D6} & \text{D5} & \text{D4} & \text{D3} & \text{D2} & \text{D1} & \text{D0} \\ \hline \text{MISO} & & & \text{D7} & \text{D6} & \text{D5} & \text{D4} & \text{D3} & \text{D2} & \text{D1} & \text{D0} \\ \hline \text{MISO} & & & & \text{D7} & \text{D6} & \text{D5} & \text{D4} & \text{D3} & \text{D2} & \text{D1} & \text{D0} \\ \hline \text{MISO} & & & & \text{C} & & \\ \hline \text{MISO} & & & & \text{D7} & \text{D6} & \text{D5} & \text{D4} & \text{D3} & \text{D2} & \text{D1} & \text{D0} \\ \hline \text{MISO} & & & & \text{C} & & \\ \hline \text{SCK} & & & & & \\ \hline \text{B} & & & & & & \\ \hline \text{C} & & & & \\ \hline \text{MISO} & & & & & \\ \hline \text{C} & & & & \\ \hline \text{C} & & & & \\ \hline \text{C} & & & & & \\ \hline \text{MISO} & \text{C} & \text{D7} & \text{D6} & \text{D7} & \text{D7} & \text{D7} \\ \hline \text{MISO} & \text{C} & \text{D7} & \text{D7} & \text{D7} & \text{D7} \\ \hline \text{MISO} & \text{MISO} & \text{D7} & \text{D7} & \text{D7} & \text{D7} \\ \hline \text{MISO} & \text{MISO} & \text{D7} & \text{D7} & \text{D7} & \text{D7} & \text{D7} \\ \hline \text{MISO} & \text{MISO} & \text{D7} & \text{D7} & \text{D7} & \text{D7} \\ \hline \text{MISO} & \text{MISO} & \text{D7} & \text{D7} & \text{D7} & \text{D7} & \text{D7} \\ \hline \text{MISO} & \text{MISO} & \text{D7} & \text{D7} & \text{D7} & \text{D7} & \text{D7} \\ \hline \text{MISO} & \text{D7} & \text{D7} & \text{D7} & \text{D7} & \text{D7} \\ \hline \text{MISO} & \text{D7} & \text{D7} & \text{D7} & \text{D7} \\ \hline \text{MISO} & \text{D7} & \text{D7} & \text{D7} & \text{D7} & \text{D7} \\ \hline \text{MISO} & \text{D7} & \text{D7} & \text{D7} & \text{D7} \\ \hline \text{MISO} & \text{D7} & \text{D7} & \text{D7} & \text{D7} & \text{D7} \\ \hline \text{MISO} & \text{D7} & \text{D7} & \text{D7} & \text{D7} & \text{D7} \\ \hline \text{MISO} & \text{D7} \\ \hline \text{MISO} & \text{D7} & \text{D7} & \text{D7} & D$				
AT:CLK=OFF	Turn off Clock Generator	Switch off the clock generator				
AT:CLK?	Get Clock Generator	Return the settings of the clock generator. Two numbers are				
		returned, freq and reffreq.				
AT:DAC=value	Set ΣΔ DAC					
AT:DAC=value AT:DAC=OFF	Set ΣΔ DAC	returned, freq and reffreq. Output a $\Sigma\Delta$ DAC value on the pin(s) set to T mode. Parameter value may be in the range -3276832767. The average output voltage is (1/2 + value / 2 ¹⁷) × VDD. An external low pass filter is needed to get smooth output voltages. The modulation frequency is 20 MHz. A possible low pass filter				

Table 10. COMMANDS

Command	Name	Description
AT\$TM=mode,config	Activates the Sigfox Testmode	 Available test modes: 0. TX BPSK Send only BPSK with Synchro Bit + Synchro frame + PN sequence: No hopping centered on the TX_frequency. Config bits 0 to 6 define the number of repetitions. Bit 7 of config defines if a delay is applied of not in the loop 1. TX Protocol: Tx mode with full protocol with Sigfox key: Send Sigfox protocol frames with initiate downlink flag = True. Config defines the number of repetitions. 2. RX Protocol: This mode tests the complete downlink protocol in Downlink only. Config defines the number of repetitions. 3. RX GFSK: RX mode with known pattern with SB + SF + Pattern on RX_frequency (internal comparison with received frame ⇔ known pattern = AA AA B2 27 1F 20 41 84 32 68 C5 BA AE 79 E7 F6 DD 9B. Config defines the number of repetitions. Config defines the number of repetitions. 4. RX Sensitivity: Does uplink + downlink frame with Sigfox key and specific timings. This test is specific to SIGFOX's test equipments & softwares. 5. TX Synthesis: Does one uplink frame on each Sigfox channel to measure frequency synthesis step
AT\$SE	Starts AT\$TM-3,255 indefinitely	Convenience command for sensitivity tests
AT\$SL[=frame]	Send local loop	Sends a local loop frame with optional payload of 1 to 12 bytes. Default payload: 0x84, 0x32, 0x68, 0xC5, 0xBA, 0x53, 0xAE, 0x79, 0xE7, 0xF6, 0xDD, 0x9B.
AT\$RL	Receive local loop	Starts listening for a local loop.

Table 11. REGISTERS

Number	Name	Description	Default	Range	Units
300	Out Of Band Period	AX–SFEU sends periodic static messages to indicate that they are alive. Set to 0 to disable.	24	0–24	hours
302	Power Level	The output power of the radio.	14	0–14	dBm

APPLICATION INFORMATION

Typical Application Diagrams

Typical AX-SFEU / AX-SFEU-API Application Diagram

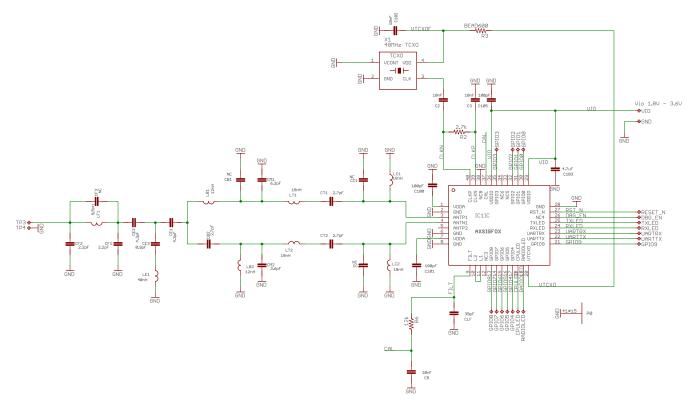
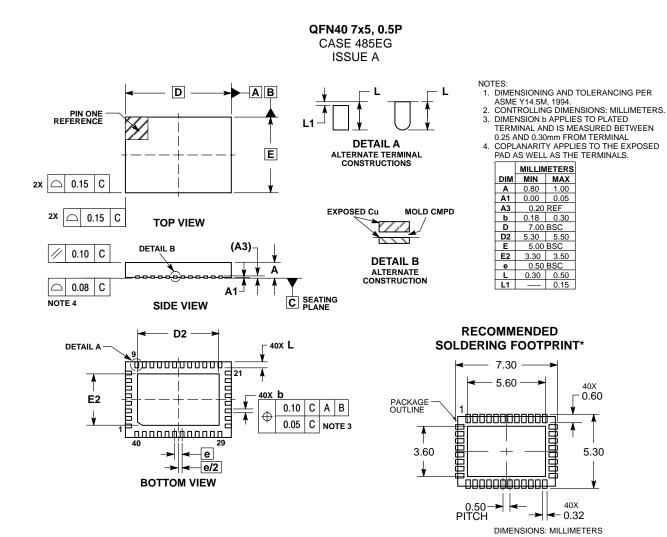


Figure 5. Typical Application Diagram

For detailed application configuration and BOM see the AX–SFEU Application Note: Sigfox Compliant Reference Design.

QFN40 PACKAGE INFORMATION



*For additional information on our Pb–Free strategy and soldering details, please download the ON Semiconductor Soldering and Mounting Techniques Reference Manual, SOLDERRM/D.

QFN40 Soldering Profile

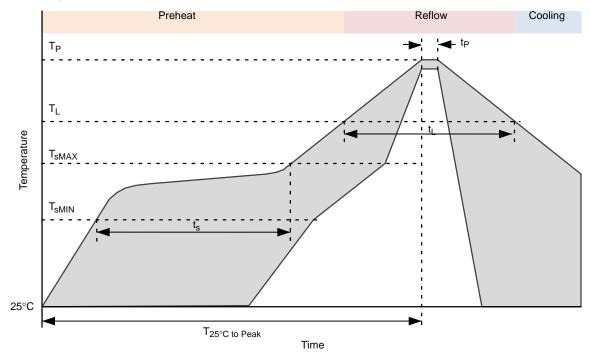




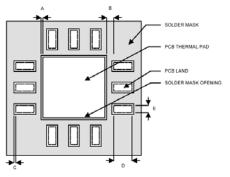
Table 12.

Profile Feature		Pb-Free Process
Average Ramp–Up Rate		3°C/s max.
Preheat Preheat		
Temperature Min	T _{sMIN}	150°C
Temperature Max	T _{sMAX}	200°C
Time (T _{sMIN} to T _{sMAX})	ts	60 – 180 sec
Time 25°C to Peak Temperature	T _{25°C to Peak}	8 min max.
Reflow Phase		
Liquidus Temperature	ΤL	217°C
Time over Liquidus Temperature	tL	60 – 150 s
Peak Temperature	tp	260°C
Time within 5°C of actual Peak Temperature	Т _р	20 – 40 s
Cooling Phase		
Ramp-down rate		6°C/s max.

1. All temperatures refer to the top side of the package, measured on the the package body surface.

QFN40 Recommended Pad Layout

1. PCB land and solder masking recommendations are shown in Figure 7.



- A = Clearance from PCB thermal pad to solder mask opening, 0.0635 mm minimum
- B = Clearance from edge of PCB thermal pad to PCB land, 0.2 mm minimum
- C = Clearance from PCB land edge to solder mask opening to be as tight as possible to ensure that some solder mask remains between PCB pads.
- D = PCB land length = QFN solder pad length + 0.1 mm
- E = PCB land width = QFN solder pad width + 0.1 mm

Figure 7. PCB Land and Solder Mask Recommendations

- 2. Thermal vias should be used on the PCB thermal pad (middle ground pad) to improve thermal conductivity from the device to a copper ground plane area on the reverse side of the printed circuit board. The number of vias depends on the package thermal requirements, as determined by thermal simulation or actual testing.
- 3. Increasing the number of vias through the printed circuit board will improve the thermal conductivity to the reverse side ground plane and external heat sink. In general, adding more metal through the PC board under the IC will improve operational heat transfer, but will require careful attention to uniform heating of the board during assembly.

Assembly Process

Stencil Design & Solder Paste Application

- 1. Stainless steel stencils are recommended for solder paste application.
- 2. A stencil thickness of 0.125 0.150 mm (5 6 mils) is recommended for screening.

- 3. For the PCB thermal pad, solder paste should be printed on the PCB by designing a stencil with an array of smaller openings that sum to 50% of the QFN exposed pad area. Solder paste should be applied through an array of squares (or circles) as shown in Figure 8.
- 4. The aperture opening for the signal pads should be between 50–80% of the QFN pad area as shown in Figure 9.
- 5. Optionally, for better solder paste release, the aperture walls should be trapezoidal and the corners rounded.
- 6. The fine pitch of the IC leads requires accurate alignment of the stencil and the printed circuit board. The stencil and printed circuit assembly should be aligned to within + 1 mil prior to application of the solder paste.
- 7. No-clean flux is recommended since flux from underneath the thermal pad will be difficult to clean if water-soluble flux is used.

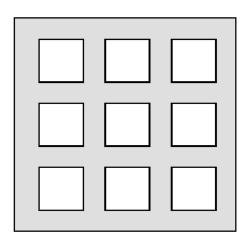


Figure 8. Solder Paste Application on Exposed Pad

Minimum 50% coverage

62% coverage

Maximum 80% coverage

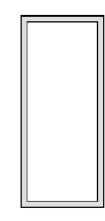


Figure 9. Solder Paste Application on Pins

Life Support Applications

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Device Information

The following device information can be queried using the AT–Commands ATI=4, ATI=5 for the APP version and ATI=2, ATI=3 for the chip version.

Table 13. DEVICE VERSIONS

	APP Version Chip Ve		APP Version		ersion
Product	Part Number	[0]	[1]	[0]	[1]
AX–SFEU	AX-SFEU-1-01-XXXX ¹	0x01	0x01	0x8F	0x51
AX–SFEU–API	AX-SFEU-API-1-01-XXXX ¹	0x01	0x01	0x8F	0x51

1. TB05 for Reel 500, TX30 for Reel 3000 reel

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