

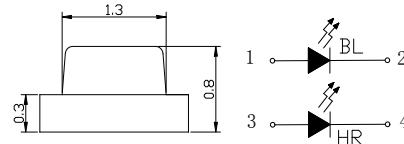
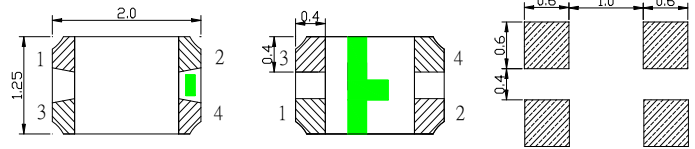
**■Features**

- Bi-Color
- Super high brightness of surface mount LED
- Water Clear Flat Mold
- Compact package outline  
(LxWxT) of 2.0mm x 1.25mm x 0.8mm
- Compatible to IR reflow soldering.

**■Applications**

- Backlighting (switches, keys, etc.)
- Marker lights (e.g. steps, exit ways, etc.)

**■Outline Dimension**



Notes:  
1. All dimensions are in millimeters ;  
2. Tolerance is  $\pm 0.10$  mm unless otherwise noted.

**■Absolute Maximum Rating**



(Ta=25°C)

Item	Symbol	Value		Unit
		Red	BL	
DC Forward Current	I <sub>F</sub>	30	30	mA
Pulse Forward Current*	I <sub>FP</sub>	100	100	mA
Reverse Voltage	V <sub>R</sub>	5	5	V
Power Dissipation	P <sub>D</sub>	78	108	mW
Operating Temperature	T <sub>opr</sub>	-40 ~ +85		°C
Storage Temperature	T <sub>stg</sub>	-40 ~ +85		°C
Lead Soldering Temperature	T <sub>sol</sub>	260°C/10sec		-

\*Pulse width Max 0.1ms, Duty ratio max 1/10

**■Electrical -Optical Characteristics**

(Ta=25°C)

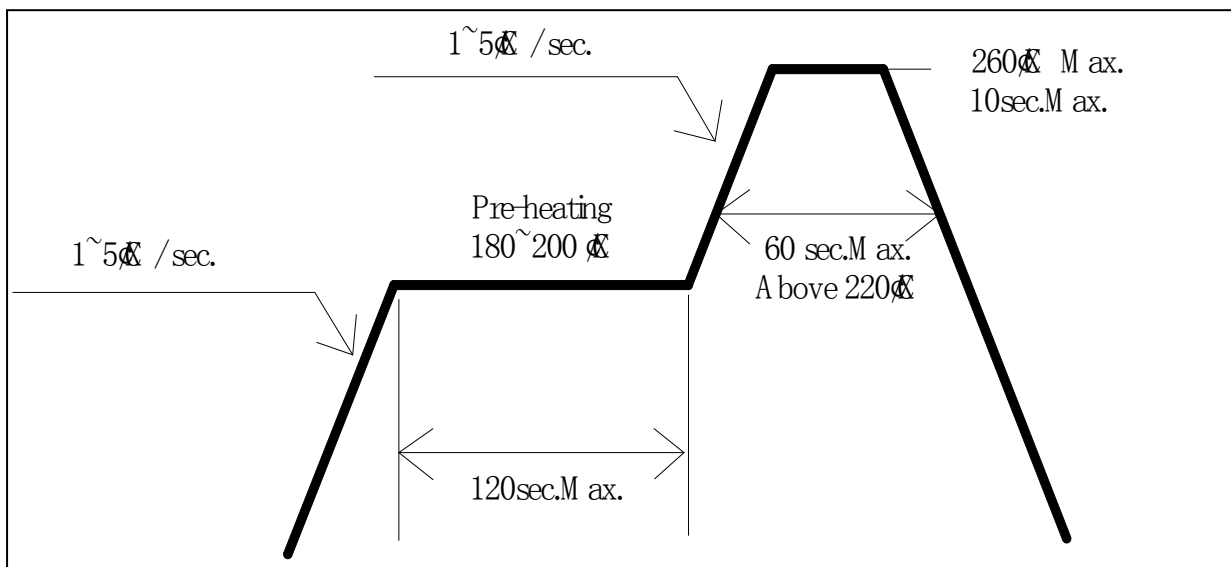
Part Number	Color			V <sub>F</sub> (V)			I <sub>R</sub> (μA)	I <sub>v</sub> (mcd)			λD (nm)			2θ1/2 (deg)
				Min.	Typ.	Max.	Max.	Min.	Typ.	Max.	Min.	Typ.	Max.	Typ.
				I <sub>F</sub> =20mA			V <sub>R</sub> =5V	I <sub>F</sub> =20mA						
OSRB0805C1E-0.8T	Red	R		1.8	2.1	2.6	10	80	150	-	617	625	630	120
	Blue	B		2.6	3.1	3.6	10	100	150	-	460	465	470	120

\*1 Tolerance of measurements of dominant wavelength is  $\pm 1$ nm  
 \*2 Tolerance of measurements of luminous intensity is  $\pm 15\%$   
 \*3 Tolerance of measurements of forward voltage is  $\pm 0.1$ V

■ Soldering Conditions

Reflow Soldering		Hand Soldering	
Pre-Heat	180 ~ 200°C	Temperature Soldering time	350°C Max. 3 sec. Max. (one time only)
Pre-Heat Time	120 sec. Max.		
Peak temperature	260°C Max.		
Dipping Time	<b>10 sec. Max.</b>		
Condition	Refer to Temperature-profile		

• Reflow Soldering Condition(Lead-free Solder)



\*Recommended soldering conditions vary according to the type of LED

\*Although the recommended soldering conditions are specified in the above table, reflow, or hand soldering at the lowest possible temperature is desirable for the LEDs.

\*A rapid-rate process is not recommended for cooling the LEDs down from the peak temperature.

• All SMD LED products are pb-free soldering available.

• Occasionally there is a brightness decrease caused by the influence of heat or ambient atmosphere during air reflow. It is recommended that the User use the nitrogen reflow method.

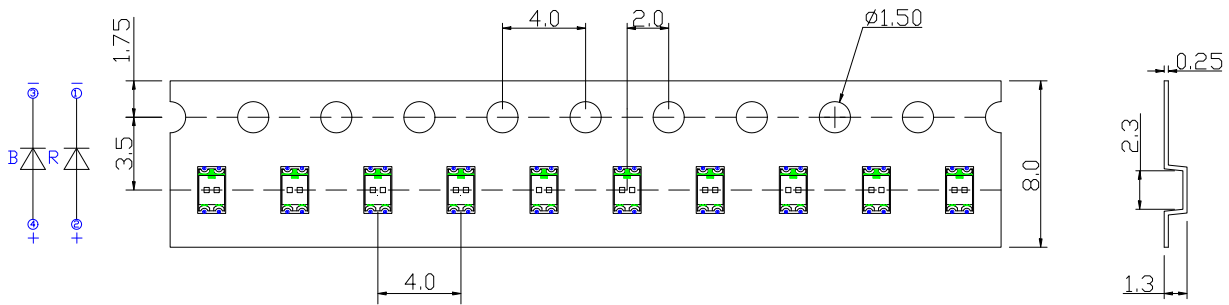
• Repairing should not be done after the LEDs have been soldered. When repairing is unavoidable a double-head soldering iron should be used. It should be confirmed beforehand whether the characteristics of the LEDs will or will not be damaged by repairing.

• Reflow soldering should not be done more than two times.

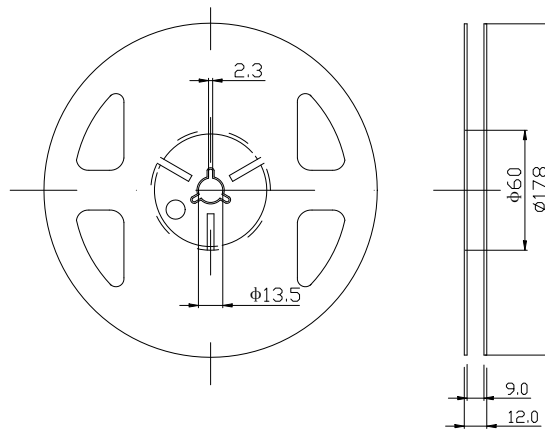
• When soldering, do not put stress on the LEDs during heating.

• After soldering, do not warp the circuit board.

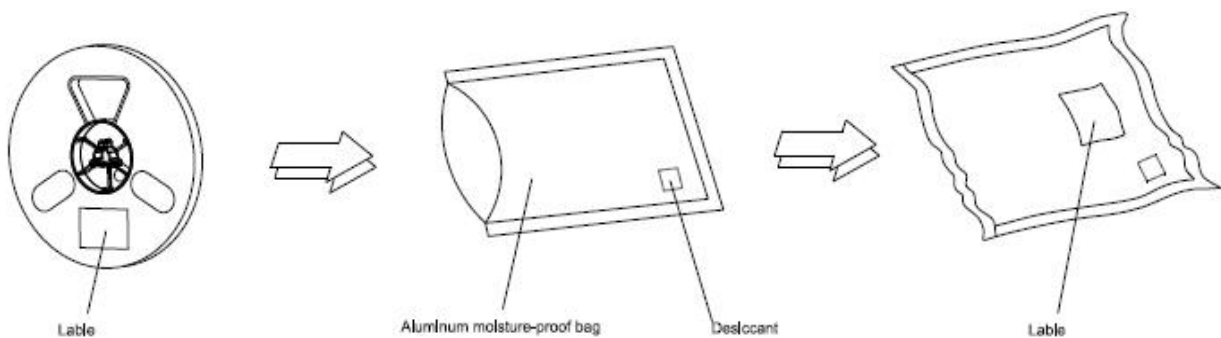
**TAPING**



■ **Reel Dimensions**



■ **Moisture Resistant Packaging**



Notes:

1. Unit: mm
2. 3000pcs/Reel

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