## FEATURES

- Best space savings in its class.
- Compact and high-capacity 30A load switching.
- Full line up (High heat-resistant type and SMD type)
- Terminals for PC board pattern designs are easily allocated.

TYPICAL APPLICATIONS
Defogger, Seat heater, Head lamp, Fog lamp, Fan motor, etc.

## ORDERING INFORMATION



Notes: *1. Surface-mount terminal type is available in high heat-resistant type only.
*2. Tube packing: PC board terminal type only
Tape and reel packing: Surface-mount type only

## TYPES

1. PC board terminal type

| Contact arrangement | Nominal coil voltage |  | Part No. |
| :---: | :---: | :---: | :---: |
|  |  | Standard type | High heat-resistant type |
| 1 Form A | 12 V DC | ACNM3112 | ACNM7112 |
| 1 Form C |  | ACNM1112 | ACNM5112 |

Standard packing; Carton (tube): 50 pcs.; Case: 1,500 pcs.

## 2. Surface-mount terminal type

| Contact arrangement | Nominal coil voltage | Part No. |
| :---: | :---: | :---: |
|  |  | High heat-resistant type |
| 1 Form A | 12 V DC | ACNM7112SAX |
|  |  | ACNM7112SAZ |
|  |  | ACNM5112SAX |
|  |  | ACNM5112SAZ |

Standard packing; Carton (tape and reel): 200 pcs.; Case: 600 pcs.
Notes: *1.Surface-mount terminal type is available in high heat-resistant type only.
*2. $A n$ " $X$ " at the end of the part number indicates, for tape and reel packing, reverse NO terminal direction in pull-out direction. A " $Z$ " at the end of the part number indicates, for tape and reel packing, normal NO terminal direction in pull-out direction.

## RATING

## 1. Coil data

| Nominal coil voltage | Pick-up voltage <br> (at $20^{\circ} \mathrm{C} 68^{\circ} \mathrm{F}$ ) | Drop-out voltage <br> (at $20^{\circ} \mathrm{C} 68^{\circ} \mathrm{F}$ ) | Nominal operating <br> current $[ \pm 10 \%]$ <br> (at $20^{\circ} \mathrm{C} 68^{\circ} \mathrm{F}$ ) | Coil resistance <br> $[ \pm 10 \%]$ <br> (at $\left.20^{\circ} \mathrm{C} 68^{\circ} \mathrm{F}\right)$ | Nominal operating <br> power <br> (at $20^{\circ} \mathrm{C} 68^{\circ} \mathrm{F}$ ) | Usable voltage range |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 12 V DC | Max. 7.2 V DC <br> (Initial) $)$ | Min. 1.0 V DC <br> (Initial) | 53.3 mA | $225 \Omega$ | 640 mW | 10 to 16 VDC |

## 2. Specifications

| Characteristics | Item |  | Specifications |
| :---: | :---: | :---: | :---: |
| Contact | Arrangement |  | 1 Form A, 1 Form C |
|  | Contact resistance (Initial) |  | Typical $5 \mathrm{~m} \Omega$ (By voltage drop 6 V DC 1 A) |
|  | Contact material |  | Ag alloy (Cadmium free) |
| Rating | Nominal switching capacity (resistive load) |  | N.O.: 30A 14V DC, N.C.: 15A 14V DC |
|  | Max. carrying current (at 14V DC) |  | N.O. <br> $30 \mathrm{~A} / 1 \mathrm{~h}, 40 \mathrm{~A} / 2 \mathrm{~min}$. at $20^{\circ} \mathrm{C} 68^{\circ} \mathrm{F}$ <br> $25 \mathrm{~A} / 1 \mathrm{~h}, 35 \mathrm{~A} / 2 \mathrm{~min}$. at $85^{\circ} \mathrm{C} 185^{\circ} \mathrm{F}$ <br> 20A/1 h, 30A/2 min. at $110^{\circ} \mathrm{C} 230^{\circ} \mathrm{F}$ (High heat-resistant type) <br> N.C. <br> $25 \mathrm{~A} / 1 \mathrm{~h}, 30 \mathrm{~A} / 2 \mathrm{~min}$. at $20^{\circ} \mathrm{C} 68^{\circ} \mathrm{F}$ <br> $20 \mathrm{~A} / 1 \mathrm{~h}, 25 \mathrm{~A} / 2 \mathrm{~min}$. at $85^{\circ} \mathrm{C} 185^{\circ} \mathrm{F}$ <br> $15 \mathrm{~A} / 1 \mathrm{~h}, 20 \mathrm{~A} / 2 \mathrm{~min}$. at $110^{\circ} \mathrm{C} 230^{\circ} \mathrm{F}$ (High heat-resistant type) |
|  | Nominal operating power |  | 640 mW |
|  | Min. switching capacity (resistive load)* |  | 1 A 12 V DC |
| Electrical characteristics | Insulation resistance (Initial) |  | Min. $100 \mathrm{M} \Omega$ (at 500 V DC) |
|  | Breakdown voltage (Initial) | Between open contacts | 500 Vrms for 1 min. (Detection current: 10 mA ) |
|  |  | Between contacts and coil | 500 Vrms for 1 min . (Detection current: 10 mA ) |
|  | Operate time (at nominal voltage) |  | Max. 10 ms (at $20^{\circ} \mathrm{C} 68^{\circ} \mathrm{F}$, excluding contact bounce time) (Initial) |
|  | Release time (at nominal voltage) |  | Max. 10 ms (at $20^{\circ} \mathrm{C} 68^{\circ} \mathrm{F}$, excluding contact bounce time) (Initial) (without diode) |
| Mechanical characteristics | Shock resistance | Functional | Min. $100 \mathrm{~m} / \mathrm{s}^{2}\{10 \mathrm{G}\}$ (Half-wave pulse of sine wave: 11 ms ; detection time: $10 \mu \mathrm{~s}$ ) |
|  |  | Destructive | Min. 1,000 m/s ${ }^{2}$ \{100G\} (Half-wave pulse of sine wave: 6 ms ) |
|  | Vibration resistance | Functional | 10 Hz to 100 Hz , Min. $44.1 \mathrm{~m} / \mathrm{s}^{2}\{4.5 \mathrm{G}\}$ (Detection time: $10 \mu \mathrm{~s}$ ) |
|  |  | Destructive | $10 \mathrm{~Hz} \text { to } 500 \mathrm{~Hz}, \mathrm{Min} .44 .1 \mathrm{~m} / \mathrm{s}^{2}\{4.5 \mathrm{G}\}$ <br> Time of vibration for each direction; $\mathrm{X}, \mathrm{Y}$ direction: 2 hours, Z direction: 4 hours |
| Expected life | Mechanical |  | Min. $10^{7}$ (at 120 cpm ) |
|  | Electrical |  | <Resistive load> <br> Min. $10^{5}$ (At nominal switching capacity, operating frequency: 1s ON, 2s OFF) |
|  |  |  | <Motor load> <br> Min. $2 \times 10^{5}$ : at 80 A (inrush), 16 A (steady), 14 V DC (Operating frequency: 2 s ON, 6 s OFF) |
|  |  |  | ```<Lamp load> Min. 105: at 84 A (inrush), 12 A (steady), 14 V DC (Operating frequency: 1s ON, 14s OFF)``` |
| Conditions | Conditions for operation, transport and storage |  | Standard type; Ambient temp: $-40^{\circ} \mathrm{C}$ to $+85^{\circ} \mathrm{C}-40^{\circ} \mathrm{F}$ to $+185^{\circ} \mathrm{F}$, Humidity: 5 to $85 \%$ R.H. High heat-resistant type; Ambient temp: $-40^{\circ} \mathrm{C}$ to $+110^{\circ} \mathrm{C}-40^{\circ} \mathrm{F}$ to $+230^{\circ} \mathrm{F}$, Humidity: 2 to $85 \%$ R.H. (Not freezing and condensing at low temperature) |
| Unit weight |  |  | Approx. 5.5 g .19 oz |

Note: *This value can change due to the switching frequency, environmental conditions, and desired reliability level, therefore it is recommended to check this with the actual load.

## REFERENCE DATA

1-(1). Coil temperature rise Sample: ACNM1112, 3pcs
Measured portion: Inside the coil
Contact carrying current: 10A, 20A, 30A
Ambient temperature: $26^{\circ} \mathrm{C} 78.8^{\circ} \mathrm{F}$


1-(2). Coil temperature rise
Sample: ACNM7112, 3pcs
Measured portion: Inside the coil
Contact carrying current: 10A, 20A
Ambient temperature: $110^{\circ} \mathrm{C} 230^{\circ} \mathrm{F}$

2. Ambient temperature and operating voltage range

3. Distribution of pick-up and drop-out voltage Sample: ACNM1112, 20pcs.

4. Distribution of operate and release time Sample: ACNM1112, 20pcs.


5-(1). Electrical life test (Resistive load)
Sample: ACNM1112, 3pcs.
Load: Resistive load (NO side: 30A 14V DC)
Operating frequency: (ON:OFF = 1s:1s)
Ambient temperature: Room temperature
Circuit:


Change of pick-up and drop-out voltage


Change of contact resistance


5-(2). Electrical life test (Motor load)
Sample: ACNM7112, 3pcs.
Load: inrush: 80A/steady: 16A,
radiator fan actual load (motor free)
Switching frequency: (ON:OFF $=2 \mathrm{~s}: 6 \mathrm{~s}$ )
Ambient temperature: $110^{\circ} \mathrm{C} 230^{\circ} \mathrm{F}$

## Circuit:



Change of pick-up and drop-out voltage


Change of contact resistance


5-(3). Electrical life test (Lamp load)
Sample: ACNM3112, 3pcs.
Load: inrush: 84A/steady: 12A
Switching frequency: (ON:OFF = 1s:14s)
Ambient temperature: Room temperature
Circuit:


## Change of pick-up and drop-out voltage



Change of contact resistance


## 1. PC board terminal type



PC board pattern (Bottom view)

1 Form A


1 Form C


Schematic (Bottom view)

1 Form A


1 Form C


* Dimensions (thickness and width) of terminal specified in this catalog is measured before pre-soldering. Intervals between terminals is measured at A surface level.

2. Surface-mount terminal type

External dimensions


Recommended mounting pad (Top view)

1 Form A


1 Form C


Schematic (Top view)

1 Form A


1 Form C


Tolerance: $\pm 0.1 \pm .004$

## NOTES

1. Usage, transport and storage conditions
1) Ambient temperature, humidity, and atmospheric pressure during usage, transport, and storage of the relay:
(1) Temperature:
-40 to $+85^{\circ} \mathrm{C}-40$ to $+185^{\circ} \mathrm{F}$
(Standard type)
-40 to $+110^{\circ} \mathrm{C}-40$ to $+230^{\circ} \mathrm{F}$
(High heat-resistant type)
(2) Humidity: 2 to 85\% RH
(Avoid freezing and condensation.)
(3) Atmospheric pressure: 86 to 106 kPa

The humidity range varies with the temperature. Use within the range indicated in the graph below. (Temperature and humidity range for usage, transport, and storage)


## 2. Storage condition after opening a moisture-prevention package

(1) After opening a moisture-prevention package, use the item as soon as possible (within 3 days under an environment of Max. $30^{\circ} \mathrm{C} 86^{\circ} \mathrm{F}$, Max. $70 \% \mathrm{RH})$.
(2) If products are not used within 3 days after opening a moisture-prevention package, store them in a humiditycontrolled desiccator or in a storage bag with silica gel.
3. Mounting and cleaning conditions for surface-mount terminal type relays

1) Recommended reflow condition is:

- Reflow-soldering temperature profile condition (IRS method)

$T_{1}=150$ to $180^{\circ} \mathrm{C} 302$ to $356^{\circ} \mathrm{F}$
$\mathrm{T}_{2}=230^{\circ} \mathrm{C} 446^{\circ} \mathrm{F}$ or more
$\mathrm{T}_{3}=$ Less than $250^{\circ} \mathrm{C} 482^{\circ} \mathrm{F}$
$\mathrm{t}_{1}=60$ to 120 sec .
$\mathrm{t}=$ Less than 30 sec .

- Cautions for mounting operations Temperature profile indicates the temperature of the soldered part (*1) of terminals on the surface of a circuit board. The exterior temperature of a relay may be extremely high depending on the component density on the board or the heating method of the reflow oven or circuit board type. Sufficient verification under actual processing conditions is required.

2) Avoid cleaning (ultrasonic cleaning, boiling cleaning, etc.) and coating in order to prevent negative impacts on relay characteristics.

## For Cautions for Use, see Relay Technical Information.

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