Order Placement Recommendations and Considerations

The Products and Specifications listed in this document are subject to change (including specifications, manufacturing facility and discontinuing the Products) as occasioned by the improvements of Products. Consequently, when you review the mass-production design for the Products listed or when you place orders for these Products, Panasonic Corporation asks you to contact one of our customer service representatives and check that the details listed in the document are commensurate with the most up-to-date information.

[Safety precautions]

Panasonic Corporation is consistently striving to improve quality and reliability. However, the fact remains that electrical components and devices generally cause failures at a given statistical probability. Furthermore, their durability varies with use environments or use conditions. In this respect, please check for actual electrical components and devices under actual conditions before use. Continued usage in a state of degraded condition may cause the deteriorated insulation, thus result in abnormal heat, smoke or firing. Please carry out safety design and periodic maintenance including redundancy design, design for fire spread prevention, and design for malfunction prevention so that no accidents resulting in injury or death, fire accidents, or social damage will be caused as a result of failure of the Products or ending life of the Products.

As scope of warranty changes in accordance with your application, quality standards of Products fall into the following three categories depending on the applications of the products: Reference Standards, Special Standards, and Specified Standards that meet the quality assurance program designated by the customer. These quality standards have been established so that our products will be used for the applications listed below.

Reference Standards: Computers, office automation equipment, communications equipment, audio-video products, home electrical appliances, machine tools, personal devices, industrial robots

Special Standards: Transportation equipment (automobiles, trains, ships, etc.), traffic signal equipment, crime and disaster prevention devices, electric power equipment, various safety devices, and medical equipment not directly targeted for life support

Specified Standards: Aircraft equipment, aeronautical and space equipment, seabed relay equipment, nuclear power control systems, and medical equipment, devices and systems for life support

In the case that your usage is under the following conditions without exchanging the new specifications, Panasonic Corporation shall not warrant the quality of the Products. Panasonic Corporation asks you to contact one of our customer service representatives before exchange written in specifications.

- (1) When our products are to be used in any of the applications listed for the Special Standards or Specified Standards
- (2) When, even for any of the applications listed for the Reference Standards, our products may possibly be used beyond the range of the specifications, environment or conditions listed in the document or when you are considering the use of our products in any conditions or an environment that is not listed in the document
- (3) When you change to other equipment that have different usage condition after exchange the specifications in the usage above condition (1).

[Acceptance inspection]

In connection with the products you have purchased from us or with the products delivered to your premises, please perform an acceptance inspection with all due speed and, in connection with the handling of our products both before and during the acceptance inspection, please give full consideration to the control and preservation of our products.

[Warranty period]

Unless otherwise stipulated by both parties, the warranty period of our products is one year after their purchase by you or after their delivery to the location specified by you.

[Scope of warranty]

In the event that Panasonic Corporation confirms any failures or defects of the Products by reasons solely attributable to Panasonic Corporation during the warranty period, Panasonic Corporation shall supply the replacements of the Products, parts or replace and/or repair the defective portion by free of charge at the location where the Products were purchased or delivered to your premises as soon as possible.

However, the following failures and defects are not covered by the warranty:

- (1) When the failure or defect was caused by a specification, standard, handling method, etc. which was specified by you
- (2) When the failure or defect was caused after purchase or delivery to your premises by an alteration in construction, performance, specification, etc. which did not involve us
- (3) When the failure or defect was caused by a phenomenon that could not be predicted by the technology at purchasing or contracted time
- (4) When the use of our Products deviated from the scope of the conditions and environment set forth in the catalog and specifications
- (5) When, after our Products were incorporated into your Products or equipment for use, damage resulted which could have been avoided if your Products or equipment had been equipped with the functions, construction, etc. the provision of which is accepted practice in the industry
- (6) When the failure or defect was caused by a natural disaster or other force majeure

The terms and conditions of the warranty set forth in this Order Placement Recommendations and Consideration shall apply to the Products purchased or delivered to your premises. And the above terms and conditions shall not cover any induced damages by the failure or defects of the Products.

Panasonic Corporation
Electromechanical Control Business Division

SPECIFICATIONS

NARROW-PITCH CONNECTORS

AXK5FOOOO7YG/AXK6FOOOO7YG

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1. Name

Narrow-pitch connectors

2. Type

: P5KF series (Terminal spacing 0.5 mm 2 rows)

Stacking height 1.5, 2.0, 2.5 mm

Socket: Contact with both-ends chamfered, Header: Post with V notch

3. Part No.

3-1) Part No.

Socket: AXK5F0007YG

Header: AXK6F○○○○7YG

3-2) Product drawing

Socket: AXK5F20337Y, AXK5F20537Y (With positioning projections)

: AXK5F20347Y, AXK5F20547Y (No positioning projections)

Header: AXK6F20337Y, AXK6F20537Y (With positioning projections)

: AXK6F20347Y, AXK6F20547Y (No positioning projections)

Recommended metal mask pattern Socket: AXK5F-SM-001

Header: AXK6F-SM-001

Package drawing

Socket: AXK5F20347YG (Embossed packaging)

Header: AXK6F20347YG (Embossed packaging)
Package drawing is commonly used for products

no positioning projections and with positioning projections.

		DATE : Jan. 28, 2016	
Panasonic Corporation	Drawn by M. Kadowaki	Reviewed by	
Tanasonic corporación	Checked by J. Inch	Approved by K. Matenda	

AXK5F00007YG/AXK6F00007YG

		rage ,	- 4 <i>1</i>	′ 11
3-3) Ordering information AXKO	0 00	0 0	_ -	V C
• 5 F : P5KF series socket • 6 F : P5KF series header				<u>Y</u> <u>G</u>
• Number of contacts (2 digits) 10:10 contacts 12:12 contacts 14:14 contacts 16:16 contacts 18:18 20:20 contacts 22:22 contacts 24:24 contacts 26:26 contacts 30:30 32:32 contacts 34:34 contacts 40:40 contacts 50:50 contacts 60:60 70:70 contacts 80:80 contacts 00:100 contacts) contacts			
• Stacking height <u>Socket</u> 3 : 1.5 mm 5 : 2.0, 2.5 mm <u>Header</u> 3 : 1.5, 2.0 mm 5 : 2.5 mm				
Function3: With positioning projections4: No positioning projections	***************************************			
Plating (contact/terminal)7 : Au / Au + Ni barrier				
 Form of contact portion <u>Socket</u> Y : Contact with both-ends chamfered <u>Header</u> Y : Post with V notch 				
 Package G: Embossed packaging Reel: Plastic Packing quantity: 2000 pcs/1 	reel, 2 reels	/carton)		
Note 1) Refer to product drawing about variety of s	stacking he	ight and co	ntact	ts number.
4. Material : Molded portion : Heat resistant plase: Contact / Post : Copper Alloy	tic (UL 94V-	0), Natural	color	c
5. Plating : Contact / Post : Contact portion : A : Terminal portion : A	Au plating o			
	DATE : Ja	n. 28, 2016		
Panasonic Corporation				

SPECIFICATIONS

AXK5F00007YG/AXK6F00007YG

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SPECIFICATIONS

6. Characteristics

The followings show specifications, when mated with Socket and Header.

The followings show specifications, when mated with Socket and Header.					
Item	Specification	Test condition			
6-1. Electrical characteristics		·			
1) Rated current	Each pin ; Max. 0.5 A All pins can carry ; Max. 10 A				
2) Rated voltage	AC, DC 60 V				
3) Insulation resistance	Min. 1000 M Ω (Initial stage)	Using 500 V DC megger (1 min)			
4) Dielectric strength	150 V AC for 1 minute	Detection current : 1 mA			
5) Contact resistance	Max. 90 mΩ	According to the method of JIS C 5402			
6-2. Mechanical characteristics					
1) Composite insertion force	Max. 0.981 N/ contact × Number of contacts. (Initial stage)				
2) Composite removal force	Min. 0.0588 N/ contact× Number of contacts.				
3) Contact and Post holding force	Min. 0. 981 N/contact.	Measuring the maximum force. As the contact and post are axially pull out.			
6-3. Environmental characteristics		puil out.			
1) Ambient temperature	-55 °C∼+85 °C	No icing or condensation			
2) Storage temperature	-55℃~+85℃ (Products only) -40℃~+50℃ (Packaging structure)	No icing or condensation			
3) Thermal shock resistance (Header and socket	After 5 cycles Contact resistance	Conformed to MIL-STD-202F, method 107G			
mated)	Max. 90 m Ω Insulation resistance Min. 100 M Ω	Order Temperature (°C) Time (minutes) 1 -55 -3 30			
		2 25 ±10 Max. 5			
		3 85 ⁺³ 30 4 25 ⁺¹⁰ Max. 5			

Panasonic Corporation

SPECIFICATIONS

AXK5F00007YG/AXK6F00007YG

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Item	Specification	Test condition
4) Humidity resistance (Header and socket mated)	After 120 hours Contact resistance Max. 90 m Ω Insulation resistance Min. 100 M Ω	IEC60068-2-78 Bath temperature 40 ℃±2 ℃ Humidity 90%RH to 95 %RH
5) Salt water spray resistance (Header and socket mated)	After 24 hours Contact resistance Max. 90 m Ω Insulation resistance Min. 100 M Ω	IEC60068-2-11 Bath temperature 35 $^{\circ}$ C ± 2 $^{\circ}$ C Salt water concentration: 5 $^{\circ}$ $^{\circ}$ $^{\circ}$ 1 $^{\circ}$
6) H ₂ S resistance (Header and socket mated)	After 48 hours Contact resistance Max. 90 m Ω	Conformed to JEIDA-38-1984 Bath temperature 40 °C±2 °C Gas concentration 3 ppm±1 ppm Humidity 75 %RH to 80 %RH
6-4. Life characteristics Insertion and removal life with no load	 times Composite removal force same as 6-2-2) Contact resistance Max. 90 mΩ 	Repeated insertion and removal cycles of max. 200 times/hour
6-5. Soldering temperature resistance	The initial specification must be satisfied electrically and mechanically	Max. peak temperature of 260 °C Infrared reflow soldering PC board surface temperature near connector terminals Soldering iron 300 °C within 5 s 350 °C within 3 s
6-6. Solder paste thickness	The initial specification must be satisfied electrically and mechanically	Recommendation t=0.15 mm

7.

Package : Embossed packaging

The place of origin 8.

: Japan

Precaution for use

Please use our products in the conditions described in our specification sheets. Panasonic Corporation does not guarantee the failures caused by the usage in the conditions beyond the specifications.

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Panasonic Corporation		

AXK5F00007YG/AXK6F00007YG

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SPECIFICATIONS

10. Remarks

10-1. Regarding PC board design

Refer to the recommended PC board pattern for keeping the strength of soldering.

10-2. Connector placement

In case of dry condition, please note the occurrence of static electricity. The product may be adhered to the embossed carrier tape or the cover tape in dry condition. Recommended humidity is from 40%RH to 60%RH and please remove static electricity by ionizer in manufacturing process.

10-3. Soldering

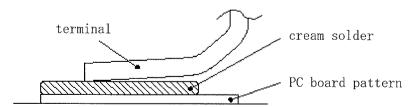
- 1) Manual soldering.
 - As this product is low profile type, please avoid the excessive solder. Because the excessive solder makes creepage at contact portion, or incomplete mating by soldering interference.
 - · Please use the soldering iron under specified temperature and times.
 - Soldering flux may contaminate the contact portion, please check the contact portion after soldering with a magnifying glass. If the contamination is found, please clean the contamination before use.
 - As excessive force to terminal by manual soldering has some possibilities of contact portion deformation, please be careful to the force by hand.
 - · Please clean soldering iron tip.

2) Reflow soldering.

- · When cream solder printing is used, screen method is recommended.
- The relation between the screen opening area and PC board foot pattern area should be referred to "Recommended PC board pattern" drawings and "Recommended metal mask pattern" drawings.

Especially your consideration is appreciated not to expand the dimensions of the PC board pattern and the metal mask at the root part of terminals.

• Please avoid the excessive solder. Because the excessive solder makes incomplete mating by soldering interference.



- · When applying the different thickness of a screen, please contact us.
- There may be a case of difficult self-alignment depending on the connector size. In that case, please be careful to align terminals and solder pads.

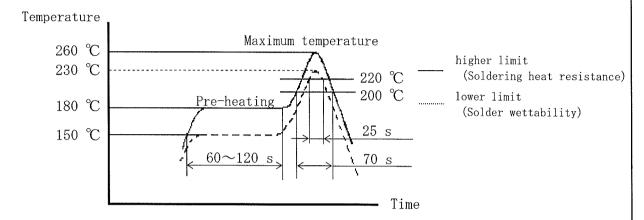
	DATE : Jan. 28, 2016	
Panasonic Corporation		

AXK5F00007YG/AXK6F00007YG

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SPECIFICATIONS

• The following diagram shows the recommended reflow soldering temperature profile.



- · Infrared reflow soldering is able to passed two times.
- The temperature is measured on the PC board surface near connector terminals.
- The condition of solder or flux creepage and wettability depend on the type of solder and flux. Please set the reflow temperature and oxygen level by considering the solder and flux characteristics.
- · Do not use resin-containing solder. Otherwise, the contacts might be firmly fixed.
- 3) Rework of soldering portion.
- · Rework shall be only one time.
- Please avoid the supplementary flux in case of rework for soldering bridge, as this may cause flux creepage to contact portion.
- · Please use the soldering iron under specified temperature.
- 10-4. Preventing vibration and shock

In order to secure the PC board connection even when a shock applied, please keep a connector away from the influence of the shock by fixing the PC board to the enclosure or any other means.

- 10-5. As the excessive force on the terminals may cause the deformation and the integrity of solderability will be lost during reflow soldering, please avoid dropping or rough handling of the product.
- 10-6. When the soldering is not completed, do not mate nor unmate the connectors. And the external compulsory force to the terminal may cause the fixing force lowering between the terminal and the molding or the coplanarity failures.

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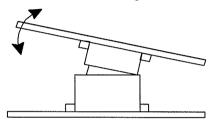
AXK5F00007YG/AXK6F00007YG

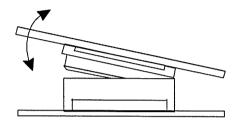
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SPECIFICATIONS

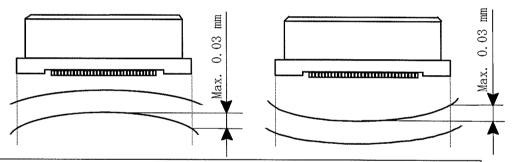
10-7. These models are made very thin so that they may be smaller in size and light in weight than before.

Take care not to give then excessive force and insert by sliding when mating them together or unmating them; otherwise, breakage may result. To prevent damage from incorrect insertions, please confirm the correct position before mating connectors.



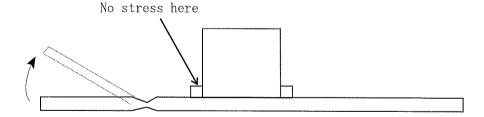


10-8. Keep the PC board warp 0.03 mm or below as against the overall length of the connector.



- 10-9. Applied the connector with positioning projection.

 Though this connector has positioning tab for outline setting,
 Please to assemble by an automatic placement machine.
- 10-10. When cutting the PC board after mounting the connector, please avoid the stress at the soldering portion.



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Panasoni	Corporation

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10-11. PC board

As thick coverlay / solder resist and adhesive may cause poor soldering, please set thickness of coverlay and adhesive as thin as possible.

10-12. When mounting connectors on a FPC board:

- When the connector soldered to FPC is mated or unmated, solder detachment may occur by the force to the terminals. Connector handling is recommended in the condition when the reinforcing plate is attached to the backside of FPC where the connector is mounted. The external dimension of the reinforcing plate is recommended to be larger than the dimension of "PC board recommended process pattern" (extended dimension of one side is approximately 0.5~1.0mm). The materials and thickness of the reinforcing plate are glass epoxy or polyimide (thickness 0.2-0.3mm) or SUS (thickness 0.1-0.2mm).
- As this connector has temporary locking structure, the connector mating may be separated by the dropping impact depend on the size, weight or bending force of the FPC. Please consider the measures at usage to prevent the mating separation.

10-13. Cleaning treatment

Cleaning this product is not needed basically.

Please note the following points to prevent the negative effect to the product when cleaning is necessary.

- Please keep the cleanliness of the cleaning fluid to make sure that the contact surfaces are not contaminated by the cleaning fluid itself.
- Semi-aqueous cleaning solvent is recommended as some powerful solvent may dissolve the molding portion or the marked letters.

Please contact us when other solvent is used.

10-14. Restriction on the quantity of connector

• When using the board to board connectors, do not connect a pair of board with multiple connectors. Otherwise, misaligned connector positions may cause mating failure or product breakage.

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Panasonic Corporation		

AXK5F00007YG/AXK6F00007YG

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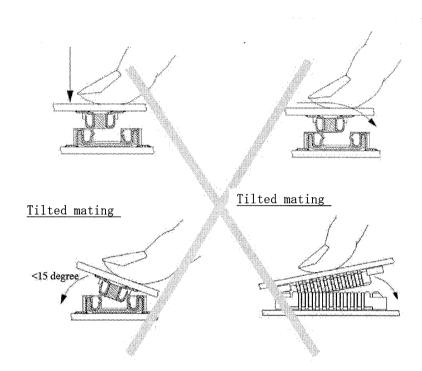
SPECIFICATIONS

10-15. Precautions for mating

This product is designed with ease of handling. However, in order to prevent the deformation or damage of contacts and molding, do not mate the connectors as shown below.

Press-fitting while the mating inlets of the socket and header are not matched.

Strongly pressed and twisted



- 10-16. Precautions for operating environment and storage environment
 - · Panasonic Corporation does not guarantee the failures caused by condensation.

10-17. Other precautions

- When the coating material is used for preventing PC board isolation deterioration after soldering, please assure the coating material is not adhered on any part of connector.
- · Please avoid the usage of connector as electric switching basically.

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AXK5F00007YG/AXK6F00007YG

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SPECIFICATIONS

11. About safety Remarks

Observe the following safety precautions to prevent accidents and injuries.

- 11-1. Do not use these connectors beyond the specification sheets. The usage outside of specified rated current, dielectric strength, and environmental conditions and so on may cause circuitry damage via abnormal heating, smoke, and fire.
- 11-2. In order to avoid accidents, your thorough specification review is appreciated. Please contact us if your usage is out of the specifications. Otherwise, Panasonic Corporation cannot guarantee the quality and reliability.
- 11-3. Panasonic Corporation is consistently striving to improve quality and reliability. However, the fact remains that electrical components and devices generally cause failures at a given statistical probability. Furthermore, their durability varies with use environments or use conditions. In this respect, please check for actual electrical components and devices under actual conditions before use. Continued usage in a state of degraded condition may cause the deteriorated insulation, thus result in abnormal heat, smoke or firing. Please carry out safety design and periodic maintenance including redundancy design, design for fire spread prevention, and design for malfunction prevention so that no accidents resulting in injury or death, fire accidents, or social damage will be caused as a result of failure of the products or ending life of the products.

12. Environmental protection;

The raw materials, components, etc., that constitute our products do not include the following hazardous materials. And we don't use the following hazardous materials while performing production activities.

- Ozone-depleting materials;
 - CFC- 11, 12, 13, 111, 112, 113, 114, 115, 211, 212, 213, 214, 215, 216, 217 Halon 1211, 1301, 2402

Carbon tetrachloride

Methyl chloroform

- Polybrominated flame retardants; PBBO_s, PBDO, PBDPO, PBDPE, DBDO, OBDO, TBDO, PBB_s, PBDE
- Specified chemical substances (Impurities are excepted);
 Mercury, Cadmium, Hexavalent chromium, Lead
- · Other toxic substances

Asbestos

Organic tin compounds (Tributyl tin compounds, Triphenyl tin compounds)

Polychlorinated biphenyls

Polychlorinated naphthalenes

Azo compounds

Chlorinated paraffins

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Panasonic Corporation		

SPECIFICATIONS

NARROW-PITCH CONNECTORS

AXK5F00007YG/AXK6F00007YG

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13. Warranty

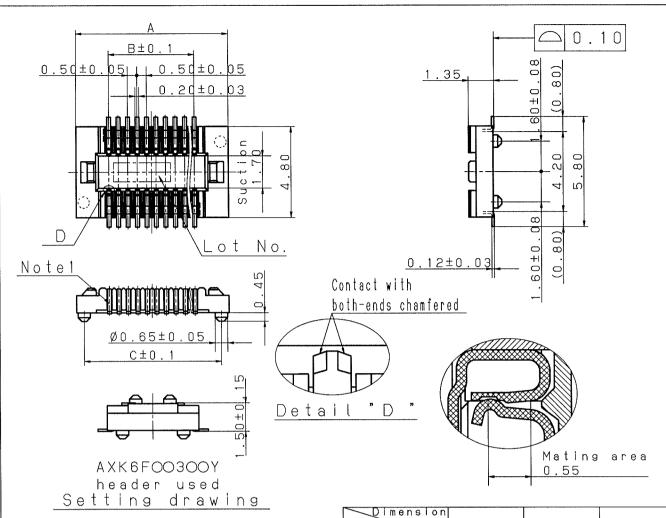
Although the best attention will be paid for the quality controls of the products, please consider the followings:

- 1) To avoid uses of the product not in accordance with its specifications,
 Panasonic Corporation asks the purchaser to present the purchaser's specification,
 the final destination, application of the final product and the method of
 installation of the product.
- 2) Please adopt the dual circuit (protection or redundant circuit) and conduct safety test when the connector is used under the following condition.
 - -When the significant damage to life and property are expected.
 - -When the relay is used in instruments required high safety. The secondary damage such as health damage of equipment users, caused by the failure of our products, is not compensated.
- 3) Panasonic Corporation will either repair or replace any products or parts thereof after mutual consultation if it is proven to be defective against only the items written in this specifications within one year from the date of products acceptance at the site of delivery unless another contract defined each other.

The following are excluded from the warranty condition.

- ① Any consequential damages or loss of profits is resulted from malfunctions or defects of the product.
- ② The products are affected by the situation out of the specification at handling, the storage and the transport, etc. after the delivery.
- ③ An unforeseen situation arises which was unable to be predicted technically at the time of shipment
- ④ A natural or man-made disaster which is beyond Panasonic Corporation's control occurs such as earthquake, flood, fire or social strife.

	DATE : Jan. 28, 2016	
	•	
Panasonic Corporation		



Recommended PC board pattern (mounting pad layout)

(TOP VIEW)

No. of contacts

10

12

14

16

18

20

22

24

26

30

32

34

40

50

60

70

80

Α

5.50

6.00

6.50

7.00

7.50

8.00

8.50

9.00

9.50

10.50

11.00

11.50

13.00

15.50

18.00

20.50

23.00

В

2.00

2.50

3.00

3.50

4.00

4.50

5.00

5.50

6.00

7.00

7.50

8.00

9.50

12.00

14.50

17.00

19.50

C

4.70

5.20

5.70

6.20

6.70

7.20

7.70

8.20

8.70

9.70

10.20

10.70

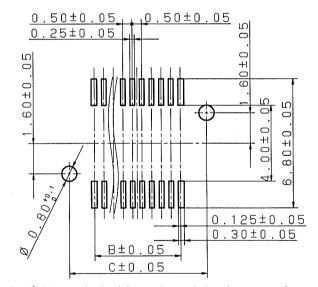
12.20

14.70

17.20

19.70

22.20

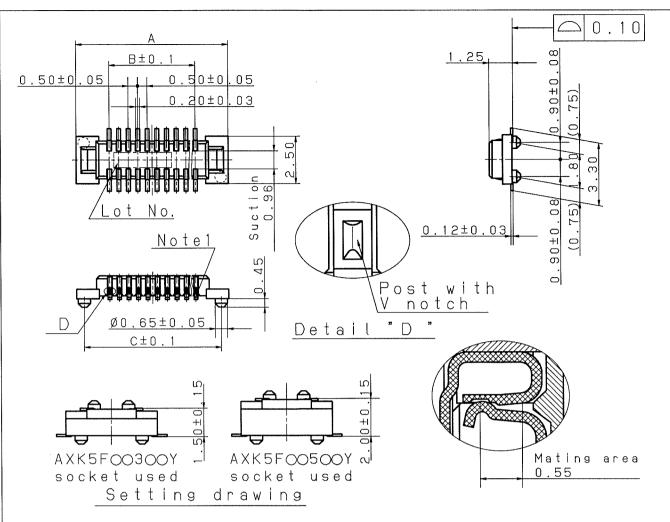


Note1) The	٧	İç	ini	t	у о) f	S 0	lder	ing	part	
	019	сея	S S 6	9 S	١	lick	el	b	arri	еr.	(Nickel	exposure)

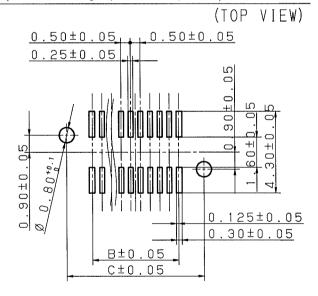
General tolerance ±0.2

Sym Ite	m or Code	No	Material	& Size	qt.	Pro	cess		Remark			
Catalog No —					Drawing Name —							
Name PSKF	ow-pitch o series so	connect ocket	ors		Drawi	ng No	AXK5F	203	37Y			
Remark					Scale	5:1	Unit:	mm	Date Dec.	1, 15		
Drawn	4. Kon	Review	e d									
Designed /	1. Kudowaki	Approv	ed K. mats	rolen		Pan	asonic (Corpor	ration			
Checked 7	4. Wella											

(3rd Angle System) (JIS A-4)



Recommended PC board pattern (mounting pad layout)



ote1)	The	٧	Ιİ	C	n	t	у	o f		\$	οl	d€	r	İ	۱9	р	ar	t							Γ
	pro	С	s	s e	es	N	l c	k e	Į		b a	rr	·	e i	٠.	(N	ic	k	e l	ехі	p 0	s١	ır	e)	-
Gе	n e	e r	`	а	Į		t	0	i	l	е	r	8	3	n	С	е		土	0		2			ŀ

Dimension No. of contacts	А	В	С
10	5.50	2.00	4.70
12	6.00	2.50	5.20
1 4	6.50	3.00	5.70
16	7.00	3.50	6.20
18	7.50	4.00	6.70
20	8.00	4.50	7.20
22	8.50	5.00	7.70
24	9.00	5.50	8.20
26	9.50	6.00	8,70
30	10.50	7.00	9.70
32	11.00	7.50	10.20
34	11.50	8.00	10,70
40	13.00	9.50	12.20
50	15.50	12.00	14.70
60	18.00	14.50	17.20
70	20.50	17.00	19.70
80	23.00	19.50	22.20
100	28.00	24.50	27.20

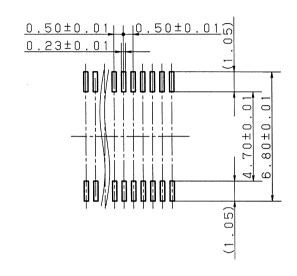
Sym I tem or Code No			terial é	Sise	qt.	Pro	cess	Remark		
Cata	log No				Drawing Name -					
Name	Narrow-pitch c P5KF series he	onnectors ader			Drawing No AXK6F20337Y					
Rema	: k				Scale 5:1 Unit: MM Date Dec. 1.					
Draw	H. Iteu	Reviewed								
Designed M. Kadowaki Approved K. Materia					Panasonic Corporation					
Checl	ced 21. 1606-									

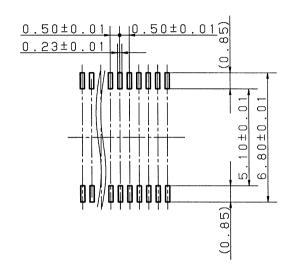
(3rd Angle System) (JIS A-4)

Recommended metal mask pattern

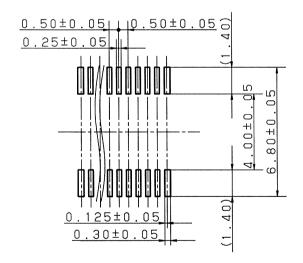
Metal mask thickness: When 120μm (Opening ratio:69%)

Metal mask thickness: When $150\,\mu\text{m}$ (Opening ratio:56%)





(Reference) Recommended PC board pattern (mounting layout) (Top view)



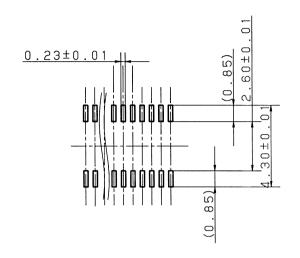
Sym Item or Code No	Material & Size	qt. Process			Remark			
Catalog No -		Drawing Name -						
Name Narrow-pitch connect	tor P5KF socket	Drawing No AXK5F-SM-001						
Remark		Scale	5:1	Unit: mm	Date Dec. 1, 15			
Drawn A. Atau Review	red							
Designed M. Kadowaki Approv	ed K. Materda	Panasonic Corporation						

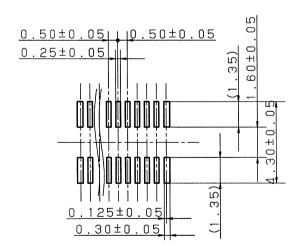
Checked Tel. Needs
(3rd Angle System) (JIS A-4)

Recommended metal mask pattern

Metal mask thickness: When 120μm (Opening ratio:72%)

0.50±0.01 0.23±0.01 0.50±0.01 0.50±0.01 0.50±0.01 0.50±0.01 0.50±0.01 Metal mask thickness: When 150μm (Opening ratio:58%)

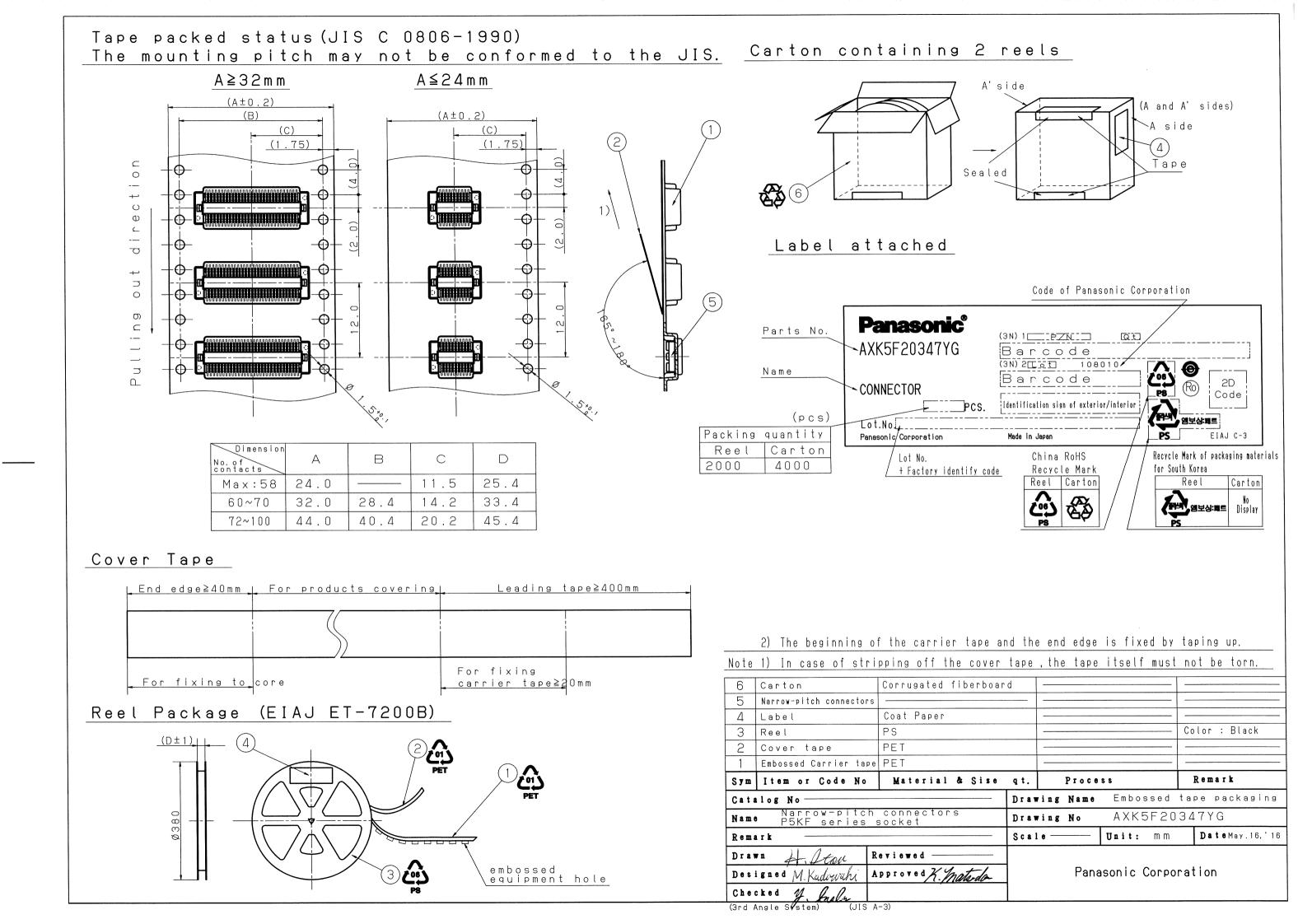


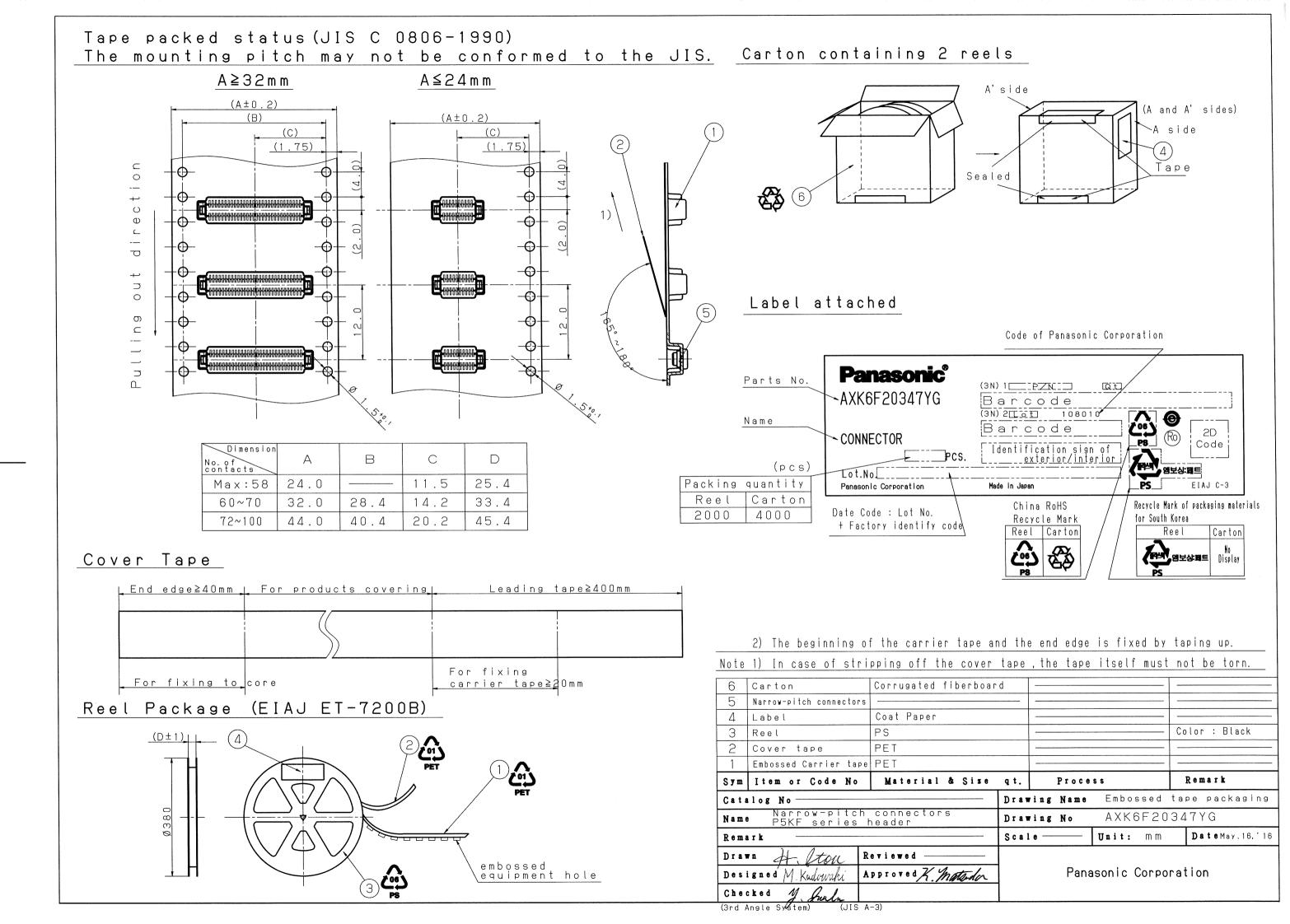


Sym	Sym Item or Code No		Material & Size		Size	qt. Process) C e \$ \$	Remark			
Catalog No						Drawing Name						
Name Narrow-pitch connector P5KF header						Drawing No AXK6F-SM-001						
Remark						Scale	5:1	Unit: mm	Date Dec. 1, 15			
Drawn	H. Atou	Reviewe	d									
Designed M. Kadowaki Approved K. Materda						Panasonic Corporation						

(3rd Angle System)

(JIS A-4)





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