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Ultra-compact Ionizer High-frequency AC Method

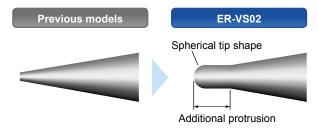
General terms and conditions..... F-3

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No. 1* in ability to accommodate a range of applications thanks to outstanding ion balance, robust dust resistance, and an extensive nozzle selection ·In-company survey

Optimized discharge needle tip shape for even more stable ion-producing power

The discharge needle tip's spherical shape enables more stable ion production while making it less likely that the shape of the tip will change over time as a result of electrical discharge.



Improved maintenance cycle

Stable ion-producing performance contributes to a longer maintenance cycle, which has been improved to one month or longer* in the ER-VS.

*When used in an operating environment that complies with Panasonic Industrial Device SUNX requirements

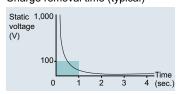
Selection of nozzles for different applications

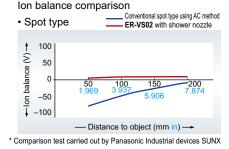
In addition to eight standard nozzle types, including shower and tube nozzles, we offers a range of differently shaped nozzles (including made-to-order models).

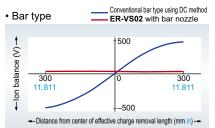
Produces excellent ion balance

The adoption of high-frequency AC method allows extremely stable ion balance to be achieved. Because the ion balance is not affected by the pressure of air supplied or by the setup distance, no troublesome adjustments are required after setup.

Charge removal time (typical)



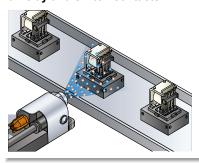


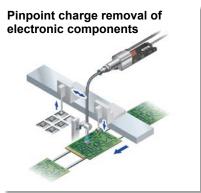


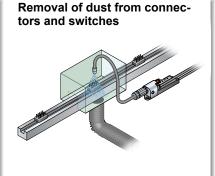
* Comparison test carried out by Panasonic Industrial devices SUNX

APPLICATIONS

Charge removal and dust removal of relay and switch contacts

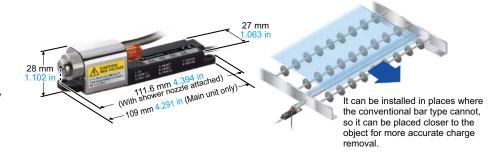






Ultra-compact design accurately removes charges of objects even from narrow spaces

The main unit is merely 109 × 27 × 28 mm 4.291 × 1.063 × 1.102 in, so it can easily be combined with other devices and also be installed as an add-on. Furthermore, the high-voltage power supply is built-in, so no extra space is required except for the ionizer itself.



BASIC PERFORMANCE / MAINTENANCE

Completely safe design and easy maintenance

Easy discharge needle maintenance

The discharge needle can be removed from the rear of the main unit, so there is no need to remove the nozzle when replacing the needle. Maintenance is easy even when the ion air outlet is located close to the object.



Safe design

A "checking function" and an "abnormal discharge monitoring function" are provided to notify the operator when it is time to clean or replace the discharge needle and to prevent discharge problems from occurring. Each function has an LED display to use for checking. The output from each function can also be used to externally monitor the status of the ionizer during operation.



Lights up when the discharge needle is worn or dirty (Orange LED) [Checking function] When lit, the discharge needle may be worn or dirty.



Lights up when abnormal discharge is detected (Red LED)

[Abnormal discharge] monitoring function

When lit, an abnormal discharge has been detected, e.g. due to a foreign substance, and discharge halted in order to maintain safety.

Low power consumption and low-voltage wiring

The power supply voltage is 24 V DC, and the power consumed is only 70 mA or less.

In addition, safety is enhanced because no high-voltage cables are required.

Discharge needle is covered by the nozzle

The discharge needle does not protrude from the main unit, so it cannot be touched by accident. Furthermore, no leaks can occur when it is brought close to metallic objects.



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FUNCTIONS

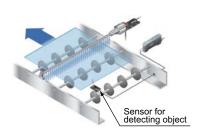
High performance with no controller needed

A full range of functions have been provided with full consideration given to ease of use in the workplace. No separate controller is needed.

Discharge halt input

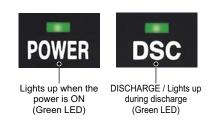
A signal from an external device can be used to turn discharge ON and OFF. Sensors can be used to detect the objects so that the ion air is generated only when required.





Discharge indicator

The discharge ON/OFF status can be checked using an LED display. This lets you avoid problems such as when the power is on but no discharge is occurring.



ORDER GUIDE

lonizer main unit Nozzle and cable with connector are not supplied with the ionizer main unit. Please order them separately.

Туре	Appearance	Charge removal time (±1,000 V → ±100 V)	Ion balance	Model No.
Spot type	* The photograph shows the unit fitted with a shower nozzle.	1 sec. or less (Note)	±10 V or less (Note)	ER-VS02

Note: A typical sample applied with a supply voltage of 24 V, a distance of 100 mm 3.937 in from the front surface of the air flow outlet and a pressure of 0.25 MPa while the shower nozzle is in use.

(Measured on a sample left in the atmosphere at a relative humidity of 65 % RH or less for 24 hours or more.)

Nozzles Nozzle is not supplied with the ionizer main unit. Please order it separately.

Туре	Appearance	Model No.	Description		
Shower nozzle		ER-VAS	Air dispersal type		
Straight bar	Effective charge removal length	ER-VAB020	Effective charge removal length 200 mm 7.874 in	straight-line bar	
nozzle		ER-VAB032	Effective charge removal length 320 mm 12.598 in	containing a series	
(Note)		ER-VAB065	Effective charge removal length 650 mm 25.591 in	of holes	

Note: In addition to the effective charge removal lengths listed above, we can supply models with an effective charge removal length ranging from 100 to 640 mm 3.937 to 25.197 in in 10 mm 0.394 in increments on a special-order basis.

Model number: **ER-VAB**□**N** (for an effective charge removal length of 180 mm 7.087 in: **ER-VAB018N**) For details, please contact our sales office.

ORDER GUIDE

Nozzles / Tubes Nozzle is not supplied with the ionizer main unit. Please order it separately.

	TOPE TO THE CORPTION WITH THE TOP			
Туре	Appearance	Model No.	Description	
Joint nozzle		ER-VAJK	Joint nozzle for ionizer main unit	and shape-preserving tube
	ER-VAJK	ER-VAK10	Tube length 112 mm 4.409 in	Bends easily and holds its bent shape so
Shape-preserving tube (Note)	ER-VAK:	ER-VAK30	Tube length 312 mm 12.283 in	the tube does not need to be secured Tube diameter: Ø 10 mm Ø 0.394 in Minimum bending radius: R40 mm R1.575 in
,		ER-VAK50	Tube length 512 mm 20.157 in	willimum bending radius. R40 mm R1.575 m
Joint nozzle		ER-VAJT-64	Joint nozzle for ionizer main unit	and conductive tube
Conductive tube	ER-AT50	ER-AT50	Tube length 500 mm 19.685 in	This flexible conductive tube is suitable for a variety of applications since it can be cut to the desired length. (Tube diameter: Ø 6 mm Ø 0.236 in Minimum bending radius: R15 mm R0.591 in)
Tolo island	ER-VAB- (Option) ER-VAB-AT	ER-VAB-AT	Tube length 500 mm 19.685 in	This set includes flexible, free-cut conductive tube and a joint nozzle. Tube diameter: Ø 8 mm Ø 0.315 in
Tube joint set	ER-VAB (Option) ER-VAB-ATL	ER-VAB-ATL	Tube length 500 mm 19.685 in	Minimum bending radius: R25 mm R0.984 in Compatible nozzles: straight nozzles (Effective charge removal length 320 mm 12.598 in or less)

Note: We can also supply shape-preserving tubes at lengths shorter than the tube lengths noted above on a special-order basis. For details, please contact our

Cables with connector Cable with connector is not supplied with the ionizer main unit. Please order it separately.

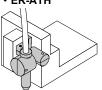
Appearance	Model No.	Description	
	ER-VCCJ2	Length: 2 m 6.562 ft, Net weight: 52 g approx.	0.15mm ² 8-core cabtyre cable
	ER-VCCJ5	Length: 5 m 16.404 ft, Net weight: 120 g approx.	with connector Cable outer diameter: ø4.2 mm
	ER-VCCJ9	Length: 9 m 29.528 ft, Net weight: 240 g approx.	ø0.165 in

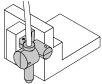
OPTIONS

Туре	Model No.	Description		
Conductive tube holder	ER-ATH	Used to secure conductive tubes		
Mini line Ellen	ER-AF10	Processed air volume 40 ℓ/min. (ANR)	Removes solid particles such as dirt and dust from air supply	
Mini line filter	ER-AF20	Processed air volume 80 l/min. (ANR)	Collected particle dia.: 0.1 µm 0.004 mil Collection efficiency: 99.9 %	
AC adapter ER-VAPS1		• IN: 100-240 V AC, 50/60 Hz, 40 VA • OUT: 24 V DC, 750 mA • Ambient temperature: 0 to +40 °C +32 to +104 °F		
Discharge needle unit	ER-VANT2	Unit with tungsten needle (1 set)		

Conductive tube holder

· ER-ATH





AC adapter





Mini line filter

• ER-AF10 • ER-AF20



* The photograph shows ER-AF10

Discharge needle unit

• ER-VANT2



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SPECIFICATIONS

Main unit

Туре		Spot type		
Item Model No.		ER-VS02		
CE r	marking directive compliance	EMC Directive, RoHS Directive		
Charge removal time (±1,000 V → ±100 V)		1 sec. or less (Note 2)		
lon b	palance	±10 V or less (Note 2)		
Ozo	ne generation	0.03 ppm or less (Note 3)		
App	licable fluid	Air (dried clean air) (Note 4)		
Sup	plied air flow	500 t/min. (ANR) or less (Note 5)		
Air p	pressure range	0.05 to 0.7 MPa (Note 5)		
Sup	ply voltage	24 V DC ±10 %		
Curr	ent consumption	70 mA or less		
Disc	harge method	High frequency AC method		
Disc	harge output voltage	2,000 V approx.		
Check output (CHECK)		NPN open-collector transistor • Maximum sink current: 50 mA • Applied voltage: 30 V DC or less (between check output and 0 V) • Residual voltage: 1 V or less (at 50 mA sink current)		
	Output operation	ON when a dirt or worn etc. of the discharge needle is detected for 1.5 sec. or more continuously, OFF when operation is normal (Note 6)		
	Short-circuit protection	Incorporated		
Erro	r output (ERROR)	NPN open-collector transistor • Maximum sink current: 50 mA • Applied voltage: 30 V DC or less (between error output and 0 V) • Residual voltage: 1 V or less (at 50 mA sink current)		
	Output operation	OFF when abnormal discharge is detected, ON when operation is normal		
	Short-circuit protection	Incorporated		
	harge halt input C OFF) (Note 7)	Short-circuit to 0 V: Discharge halt, Open: Discharge allowed (operation start)		
Res	et input	When abnormal discharge is detected, discharge is halted due to an error. Reset the discharge halt by briefly shorting the power supply's 0 V line.		
	Power (POWER)	Green LED (lights up when the power is ON)		
ators	Discharge (DSC) (Note 7)	Green LED (lights up when discharging)		
Indicators	Check (CHECK)	Orange LED (lights up when the discharge needle is worn or dirty, etc.) (Note 6)		
_	Error (ERROR)	Red LED (lights up when abnormal discharge is detected)		
istance	Ambient temperature	0 to +55 °C +32 to +131 °F (No dew condensation allowed)		
Environmental resistance	Ambient humidity	35 to 65 % RH		
Environ	Vibration resistance	10 to 150 Hz frequency, 0.75 mm 0.030 in double amplitude in X, Y and Z directions for two hours each		
Cab	le	Cable with a connector, 0.5 m 1.640 ft long		
Mate	erial	Enclosure: PPS, Cover: Stainless steel, Discharge needle: Tungsten		
Wei	ght	Net weight: 120 g approx.		
Accessory		Connector for wiring: 1 set [Manufactured by Molex: Housing (5557-08R), Terminal (5556TL)]		

Notes: 1) Where measurement conditions have not been specified precisely, the conditions used were an ambient temperature of +20 °C +68 °F.

- 2) A typical sample applied with a supply voltage of 24 V, a distance of 100 mm 3.937 in from the front surface of the air flow outlet and a pressure of 0.25 MPa while the shower nozzle is in use. (Measured on a sample left in the atmosphere at a relative humidity of 65 % RH or less for 24 hours or more.)
- 3) A typical sample applied with a power voltage of 24 V, a distance of 300 mm 11.811 in from the front surface of the air flow outlet and a pressure of 0.25 MPa while the shower nozzle is in use.
- 4) Dried clean air is the air passing through air dryer (dew point -20 °C -4 °F approx.) and air filter (mesh size 0.01 µm 0.0004 mil approx.)
- 5) The applicable pressure range depends on the nozzle to be used.
- 6) When confirming the check output, carry out discharge for 2 sec. or more.
- 7) "DSC" is an abbreviated name of "DISCHARGE".

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SPECIFICATIONS

Nozzles/Tubes

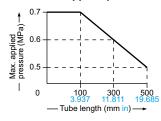
Туре	Shower nozzle	Straight bar nozzle 200 mm 7.874 in	Straight bar nozzle 320 mm 12.598 in	Straight bar nozzle 650 mm 25.591 in	
Item Model No.	ER-VAS	ER-VAB020	ER-VAB032	ER-VAB065	
Supplied air pressure range	0.05 to 0.4 MPa				
Charge removal range		200 mm 7.874 in 320 mm 12.598 in 650 mm 25.591 in		650 mm 25.591 in	
Material	Stainless steel				
Accessories	Attachment and insulation pipe: 1 pc. each	pipe: 1 pc. each Attachment and insulation pipe: 1 pc. each, Straight bar nozzle holder: 1 set			

	Туре	Shape-preserving tube joint nozzle	Conductive tube joint nozzle
Item	Model No.	ER-VAJK	ER-VAJT-64
Air pressure range		0.02 to 0.5 MPa	0.02 to 0.7 MPa (Maximum applied pressure depends on the tube length. Refer to the following figure)
Material		Stainless steel	Stainless steel
Supplied air flow		30 to 250 ℓ/min. (ANR)	20 to 160 t/min. (ANR) (at applied pressure of 0.02 to 0.7 MPa)
Accessories		Attachment (White): 1pc., Insulation pipe: 1pc.	Attachment (White): 1pc., Insulation pipe: 1pc.

	Туре	Shape-preserving tube			Conductive tube
Item	Model No.	ER-VAK10	ER-VAK30	ER-VAK50	ER-AT50
Tube length		112 mm 4.409 in	312 mm 12.283 in	512 mm 20.157 in	500 mm 19.685 in
Material		Tube interior: Aluminum, Tube sheath: High-density polyethylene, Terminal cap: Stainless steel			Urethane
Air pressure range		0.02 to 0.5 MPa			0.02 to 0.7 MPa
Minimum bending radius		R40 mm R1.575 in or more			R15 mm R0.591 in or more

	Туре	Tube and joint set	
Item Mo	del No.	ER-VAB-AT	
Compatible nozzles		Straight nozzle (effective charge removal length 320 mm 12.598 in or less)	
Tube length		500 mm 19.685 in	
Material		Nozzle: Stainless steel (SUS), Conductive tube: Urethane	
Supplied air flow		Max. 200 ℓ/min. (ANR)	
Air pressure range		0.05 to 0.4 MPa	
Minimum bending radius		radius R25 mm R0.984 in (conductive tube portion)	
Accessories		Attachment (Black) 1 pc., insulated pipe: 1pc., Straight bar nozzle holder: 1 set	

Correlation between tube length and maximum applied pressure

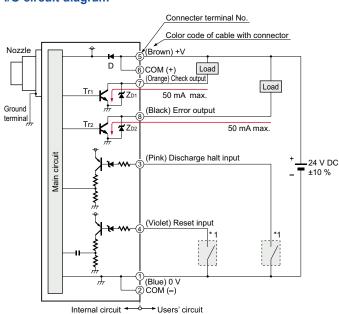


Note: Where measurement conditions have not been specified precisely, the conditions used were an ambient temperature of +20 °C +68 °F.

I/O CIRCUIT AND WIRING DIAGRAMS

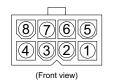
ER-VS02

I/O circuit diagram



Symbols ... D: Reverse supply polarity protection diode ZD1, ZD2: Surge absorption zener diode Tr1, Tr2 : NPN output transistor

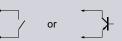
Connector terminal arrangement



Terminal No.	Description	Color code of cable with connector	
1	0 V	Blue	
2	COM (-)		
3	Discharge halt input	Pink	
4	Reset input	Violet	
(5)	24 V	Brown	
6	COM (+)		
7	Check output	Orange	
8	Error output	Black	

Note: ① and ② are short-circuited at the connector side. ⑤ and ⑥ are short-circuited at the connector side.

Non-voltage contact or NPN open-collector transistor



- Discharge halt input Low (0 V): Discharge halt
- High (Open): Discharge allowed (Operation starts)
- Reset input
 When abnormal discharge is detected, discharge is halted due to an error.
 Reset the discharge halt by briefly shorting the power supply's 0 V line.

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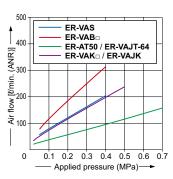
ER-F

CHARGE REMOVAL CHARACTERISTICS (TYPICAL) Please contact our office for details on data that is not listed here.

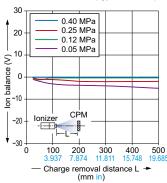
Measured using a 150 mm × 150 mm 5.906 in × 5.906 in CPM (charge plate monitor). (At center of CPM)

Common to all nozzles





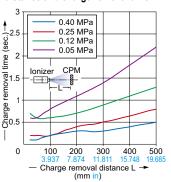
Correlation between charge removal distance and ion balance (Typical: ER-VAS)



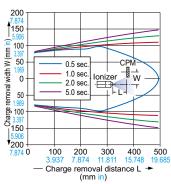
ER-VAS

Shower nozzle

Correlation between charge removal distance and charge removal time



Charge removal field (0.40 MPa)



ER-VAB020

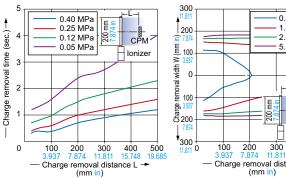
Straight bar nozzle

ER-VAB032

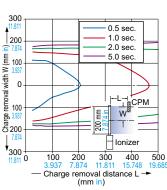
removal time (sec.

Straight bar nozzle

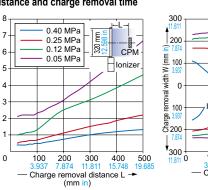
Correlation between charge removal distance and charge removal time



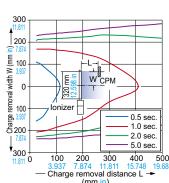
Charge removal field (0.40 MPa)



Correlation between charge removal distance and charge removal time



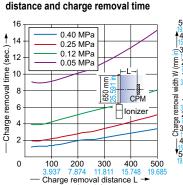
Charge removal field (0.40 MPa)



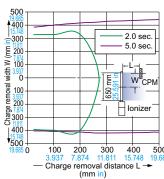
ER-VAB065

Straight bar nozzle

Correlation between charge removal



Charge removal field (0.40 MPa)



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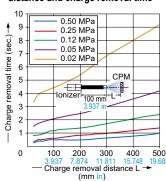
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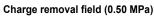
PARTICULAR USE SENSORS

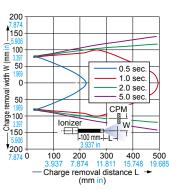
CHARGE REMOVAL CHARACTERISTICS (TYPICAL) Please contact our office for details on data that is not listed here.

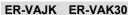
ER-VAJK ER-VAK10 Shape-preserving tube joint nozzle, Shape-preserving tube

Correlation between charge removal distance and charge removal time



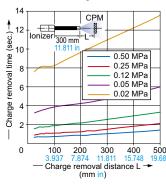




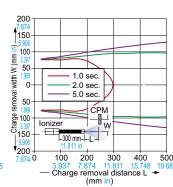


ER-VAK30 Shape-preserving tube joint nozzle, Shape-preserving tube

Correlation between charge removal distance and charge removal time



Charge removal field (0.50 MPa)



Conductive tube joint nozzle, Conductive tube

(MPa)

pressure

applied

۸ax

0

Correlation between tube length

and max. applied pressure

100

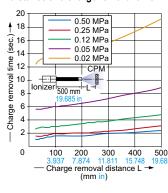
Tube length (mm in)

300

ER-VAJK ER-VAK50

Shape-preserving tube joint nozzle, Shape-preserving tube

Correlation between charge removal distance and charge removal time



Correlation between charge removal distance and

0.70 MPa 0.25 MPa

0.12 MPs

0.05 MPa

0.02 MPa

charge removal time (Tube length 100 mm 3.937 in)

ER-AT50

onizer-100 mm-l-L-1

300 400 500

Charge removal distance L -

ER-VAJT-64

12

8

6

0

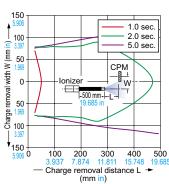
100 200

% 10

time

Charge removal

Charge removal field (0.50 MPa)



Correlation between charge removal distance and

charge removal time (Tube length 300 mm 11.811 in)

0.60 MPa

0.25 MPa

0.12 MPa

0.05 MPs

0.02 MPa

20

18

36C.)

و 12 إي

removal 10

Charge 6

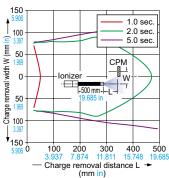
СРМ

14

8

4

2



SENSOR OPTIONS

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PLC

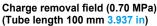
HUMAN MACHINE INTERFACES

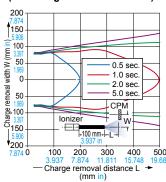
ENERGY MANAGEMENT SOLUTIONS

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MACHINE VISION SYSTEMS

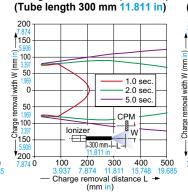
Pulse Air-gun Cleaning Box 500





200 100 300 Charge removal distance L →

Charge removal field (0.60 MPa)



Charge removal field (0.50 MPa)

Correlation between charge removal distance and

0.50 MPa

0.25 MPa

0.12 MPa

0.05 MPa

0.02 MPa

nizer-500 mm-l-L-

CPM

300 400

Charge removal distance L →

1 35

% 30

<u>2</u>5

'emo

Charge 10

20

15

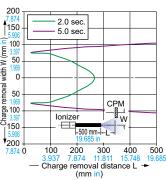
0

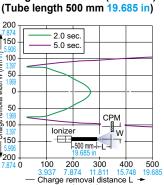
100 200

CPM

-300 mm-l--L

charge removal time (Tube length 500 mm 19.685 in)





ER-X

ER-TF

ER-VS02 FR-VW

ER-Q

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ER-X ER-TF

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ER-F

PRECAUTIONS FOR PROPER USE

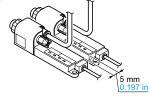
Refer to p.1595 for general precautions.



This product is designed to remove static electricity for industrial use. It is not intended to be used to prevent accidents, either to humans or properties, or for safety maintenance.

Mounting

- When this product is mounted in a housing, use M4 screws (please arrange separately).
- If more than 2 units are mounted close together, keep 5 mm 0.197 in or more between them. If used at distances within 5 mm



0.197 in, performance may be affected.

- Ensure sufficient space for daily check and maintenance.
- If AC adapter **ER-VAPS1** is used, be sure to connect the ground terminal to the power supply common earth.
- Make sure to ground this product. If the grounding is not proper, charge removal may be impaired. (Direct earth or power supply common earth)
- If an electrostatically charged object is in contact with or near another object, charge removal may be impaired.
 Install this product such that ions are blown against the electrostatically charged object, when the object is at a distance from other objects or is floating in mid-air.

Nozzle

The ionizer main unit cannot be used by itself.
 Always be sure to attach a nozzle (optional) before use.



- Never modify the optional nozzle. If the modified nozzle is used, the pressure inside of the nozzle increases, and the check output works as the monitoring function of the discharge part is activated.
- For the details of the optional nozzle, refer to the instruction manual enclosed with the nozzle.
- There are Select the suitable model for your application.
- Appropriate air pressure for each nozzle should be used.
- To fit the air nozzle, screw it to the product till it stops.

Piping

- The outer diameter of the air tube for the air inlet of this product should be ø6 mm ø0.236 in.
- Make sure that clean air (air containing no water, no oil and no dust) should be supplied.

Wiring



- Make sure that the power supply is off while wiring. Otherwise, there is a danger of electric shock.
- After wiring, reconfirm the wiring connections before switching on the power supply.
- Note, wrong wiring will damage the product.
- Verify that the supply voltage variation is within the rating.
- Do not run the wires together with high-voltage lines or power lines or put them in the same raceway. This can cause malfunction due to induction.

Maintenance



- Always be sure that the power supply and the air supply are both turned off before inspection and cleaning.
- Since the tip of the discharge needle is pointed, take sufficient care when cleaning.
- The charge removal effect will deteriorate if dirt is stuck to the tip of the discharge needle. If a check signal is output, clean the discharge needle.
- Clean the discharge needle periodically even if no check signal is output.
- The discharge needle's life-time is approximately 20,000 hours.

Please change it after this period has elapsed. Use only discharge needle **ER-VANT2** (optional).

- If a check signal is output even after the discharge needle has been cleaned, replace the discharge needle.
- If an error signal is output, it may indicate an abnormal discharge.

Check the following points:

- ① Make sure that the supply voltage is within the tolerance as per specifications.
- ② Make sure that the discharge needle unit is mounted correctly on the main unit. Check the tip of the discharge needle for a chip or contamination. If the discharge needle is chipped or dirty, clean it or replace it with a new needle.
- ③ Check that no foreign materials are inside the nozzle, that the nozzle is mounted correctly and that the ionizer is set up correctly.
- ④ Make sure that the ground terminal is connected completely.
- To reset the ionizer after an error signal has been output, input a reset signal.

Procedure for cleaning

- ① Check that the power supply and the air supply are both turned off.
- ② Remove the discharge needle from the rear of the main unit
- ③ Remove the dirt on and around the discharge needle with a cotton swab soaked in alcohol.
- ④ Check the discharge needle once more to make sure it is free from foreign particles such as thread scraps.
- (5) After cleaning the discharge needle, mount it.

Replacing the discharge needle

- ① Check that the power supply and the air supply are both turned off.
- ② Remove the discharge needle from the rear of the main unit.
- ③ After checking the there is no contamination on or around the new discharge needle, mount the nozzle.

PRECAUTIONS FOR PROPER USE

Refer to p.1595 for general precautions.

Others

- · Only connect an isolated DC power supply, for example one equipped with an isolating transformer, or the optional AC adapter ER-VAPS1 to the product.
- If an auto-transformer, etc. (single winding transformer) is used, this product or the power supply may be damaged due to short-circuit.
- Do not use this product beyond its rated specifications. Doing so can cause product breakdown, non-function, or damage. Furthermore, it will also cause a marked reduction in product life.
- · Never disassemble, repair, modify, or misuse this product, as this can cause an accident or malfunction.
- · Do not throw this product into fire: it may explode or generate poisonous gas.
- Since high voltage is applied to the discharge needle. keep your fingers, body, metal, e.g. wires or tools, etc., away from the needle. If you fail to keep away from the needle, electric shock or malfunction may be the result.
- This product is not explosion-proof. Do not use it in places where combustible or flammable material is present. There is a danger of catching fire.
- If the power supply is switched on immediately after being switched off, fault output may be generated. After the power supply is switched off, wait at least 1 sec. before switching it on again.

- Do not use this product in steamy or dusty places, in places where water and oil splash, or where spatter flies when welding.
- Since this product emits ozone into the atmosphere, circulate air to prevent foul smells. If ozone lingers for long periods, metals, etc. may oxidize / decay. Furthermore, do not try to confirm that foul smells are caused by the ozone by drawing your face near the nozzle outlet and air outlet: you may hurt your nose, throat, etc.
- · Confirm the wiring and piping state before supplying power or air. Wrong wiring and piping may cause malfunction.
- Do not use this product for any purpose other than charge removal.
- When this product is no longer usable or required. dispose of properly as industrial waste.
- If the air supplied to this product is turned ON/OFF by a solenoid valve, for example, make sure to turn the discharge halt input ON/OFF simultaneously.
- Use air (dry, clean air) for the fluid. Any fluid other than air (dry, clean air) or even air containing corrosive gas may cause an accident or malfunction.
- Do not use air that contains foreign particles, e.g. carbon dust, dust, water or oil. Since these substances may cause electric shock or malfunction, take appropriate countermeasures, e.g. install an airfilter, air-drier, etc.

Mini line filter

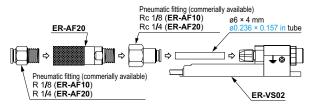
Specifications

Designation	Mini line filter				
Item Model No.	ER-AF10	ER-AF20			
Applicable ionizer	ER-VS02	, ER-SP□			
Applicable fluid	A	ir			
Pipe connection port	R 1/8, Rc 1/8	R 1/4, Rc 1/4			
Collected particle dia.	0.1 µm 0.0004 mil				
Collection efficiency	99.9 %				
Processed air volume (Note)	40 ℓ/min. (ANR)	80 l/min. (ANR)			
Membrane area	29.9 cm ²	68.7 cm ²			
Max. operating pressure	0.97 MPa				
Warranted withstand pressure	1.47 MPa				
Ambient temperature	+5 to +45 °C +41 to +113 °F				
Material	Main body: Aluminum alloy (Almite processed) Element: Porous, hollow fiber membrane				
Net weight	11 g approx.	18 g approx.			

Note: Maximum processed air volume that the filter performance can be maintained.

Approximately 0.1 MPa of pressure drop occurs with the max. processed air volume.

<Mounting example of ER-AF20 + ER-VS02>



• Fit the pneumatic fittings on the both sides of this product to connect to the pneumatic tube, as the figure shown above.

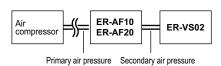
Notes: 1) Since this product is made by aluminum alloy, make sure that excessive force is not applied.

2) This product is for removal of solid particles. Remove water, oil, etc., in the primary pressure side.

Cautions

- Before the piping, make sure to sufficiently carry out internal flashing (blowing of compressed air) of the pipe. If scrap or sealing tape, generated during work, or rust, etc., gets inserted, it will cause clogging.
- Use air (dry, clean air) which does not contain water, oil, etc. Water or oil will cause clogging or reduction in performance.
- · Do not use with a fluid or in an environment containing the following substances:
 - Organic solvents, Ester phosphate type hydraulic fluid
 - · Sulfuric acid gas, Chlorine gas, Acids
- This product is for industrial use. Do not use it in equipment affecting human life.
- Never disassemble or modify this product.
- When disposing this product, dispose it as industrial waste.

Pressure drop



- When the mini line filter (ER-AF10/AF20) is fitted, a pressure drop occurs. Adjust the primary air pressure so that the secondary air pressure is within the air pressure range of the ionizer. (Take are that the air pressure range differs depending on the nozzle. Furthermore, in case the filter is used with the max. processed air volume, approximately 0.1 MPa of pressure drop occurs.)
- Take care that if the air more than the specified processed air volume is applied, the efficiency will deteriorate.

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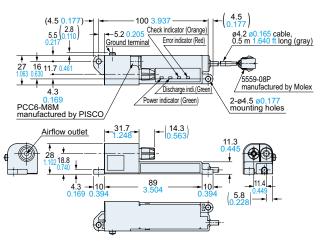
Selection Guide Static Removers Pulse Air-gun Cleaning Box Electrostatic Sensor

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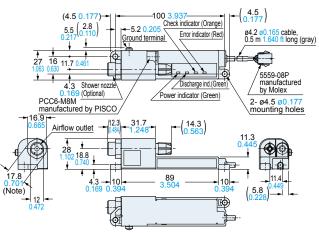
DIMENSIONS (Unit: mm in)

The CAD data can be downloaded from our website.

ER-VS02 Ionizer main unit

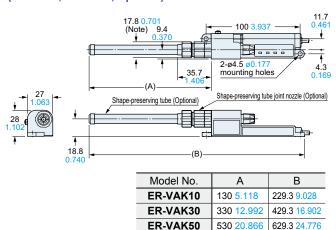


Mounting drawing with shower nozzle (ER-VAS, Optional)



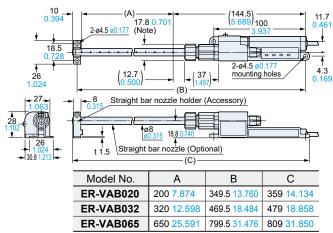
Note: Hexagonal clamping part is 16.9 mm $0.665 \ \text{in}.$

Mounting drawing with shape-preserving tube and joint nozzle (ER-VAK□, ER-VAJK, Optional)



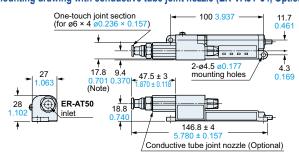
Note: Hexagonal clamping part is 16.9 mm 0.665 in.

Mounting drawing with straight bar nozzle (ER-VAB□, Optional)



Note: Hexagonal clamping part is 16.9 mm 0.665 in.

Mounting drawing with conductive tube joint nozzle (ER-VAJT-64, Optional)

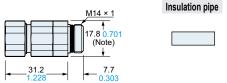


Note: Hexagonal clamping part is 16.9 mm 0.665 in.

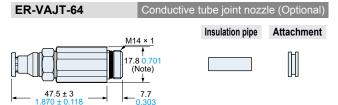
DIMENSIONS (Unit: mm in)

Please contact our office for details on data that is not listed here. The CAD data can be downloaded from our website.

ER-VAJK Shape-preserving tube joint nozzle (Optional)

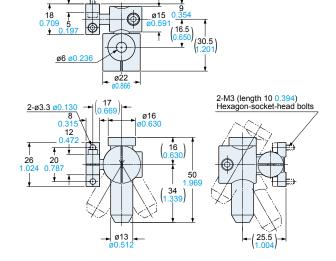


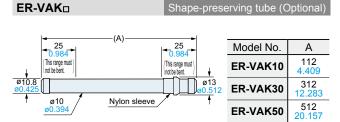
Attachment Note: Hexagonal clamping part is 16.9 mm 0.665 in.



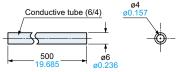
Note: Hexagonal clamping part is 16.9 mm 0.665 in.

ER-ATH Conductive tube holder (Optional)

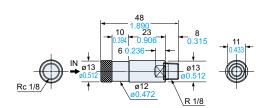




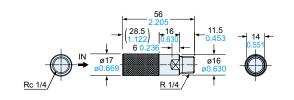


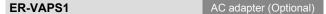


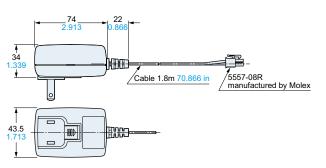
ER-AF10 Mini line filter (Optional)











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