LASER SENSORS

PHOTOELECTRIC SENSORS

MICRO PHOTOELECTRIC SENSORS

> AREA SENSORS

SAFETY COMPONENTS

PRESSURE SENSORS

INDUCTIVE PROXIMITY SENSORS

PARTICULAR USE SENSORS

SENSOR OPTIONS

WIRE-SAVING SYSTEMS

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> Selection Guide

EX-10 EX-20

**EX-30** 

EX-40

**EQ-30** 

**EQ-500** 

MQ-W

RX

CY

PX-2

NX5

RT-610 Power Supply Built-in

Amplifier-

separated

**RX-LS200** 

# Ultra-compact Photoelectric Sensor Amplifier Built-in

# EX-20 SERIES

Related Information

- General terms and conditions.................P.1
- Glossary of terms / General precautions .... P.983~ / P.986~
- Sensor selection guide.....P.11~ / P.229~
- Korea's S-mark......P.1034~













#### Miniature-sized and still mountable with M3 screws

#### Miniaturization by using single chip optical IC

The beam-receiving photodiode and the A/D conversion circuit have been fabricated on a single chip optical IC (full custom). Hence, in spite of its miniature size, it has a performance and reliability which is equal to or better than the conventional product.



#### Incorporates a sensitivity adjuster even in this size

The sensor incorporates a sensitivity adjuster in spite of its miniature size. It is convenient when you need fine adjustment. Further, the receiver of the thru-beam, side sensing type sensor incorporates an operation mode switch which can change the output operation.



#### **BASIC PERFORMANCE**

#### Long sensing range

The **EX-20** series achieves long distance sensing [thru-beam type: 2 m 6.562 ft, retroreflective type: 200 mm 7.874 in (when using the attached reflector), diffuse reflective type: 160 mm 6.299 in], despite its miniature size.

Hence, it is usable even on a wide conveyor.

#### Thru-beam type



Retroreflective type

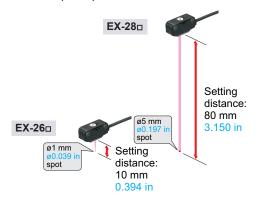


Diffuse reflective type



#### Clear beam spot using red LED dot light source

The emission area of a dot light source is smaller than that of a conventional LED flat light source, and it is possible to design a high power, narrow beam. Since a red LED dot light source is used, the red beam spot is clear even at a far place, so that alignment and confirmation of sensing position is easy. Further, since the thru-beam type, too, incorporates a visible narrow beam, it can also reliably detect small parts, such as, chip components, lead frames, etc.







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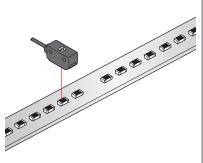
SENSOR OPTIONS

WIRE-SAVING

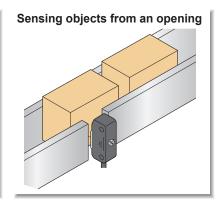
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#### **APPLICATIONS**

#### **Detecting chip components**







#### **ENVIRONMENTAL RESISTANCE**

#### Waterproof IP67 (IEC)

The sensor can be hosed down because of its IP67 construction. Further, the sensor mounting bracket is also made of stainless steel.

Note: However, take care that if it is exposed to water splashes during operation, it may detect a water drop itself.

#### **FUNCTIONS**

#### **Bright 2-color indicator**

A bright 2-color indicator has been incorporated in all types. (Orange LED: Operation indicator, Green LED: Stability indicator)

#### **VARIETIES**

#### Two types for suitable mounting

Two types, side sensing type and front sensing type sensors are available. Select depending on the place of mounting.



(With sensitivity adjuster)



(Without sensitivity adjuster)

**SYSTEMS** MEASUREMENT SENSORS

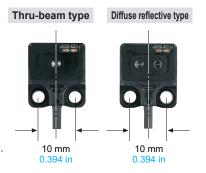
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#### MOUNTING

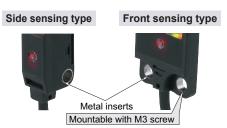
#### **Identical size**

Front sensing type of thru-beam type and diffuse reflective type sensors have identical appearance. Moreover, since the mounting holes are symmetrical with respect to the beam axis center, the design becomes easy.



#### Mounting section reinforced

It can be tightened with M3 screws. Moreover, metal inserts have been provided in the mounting holes so that the product is not damaged even in case of excess tightening.



#### **OPTIONS**

#### Universal sensor mounting bracket is available

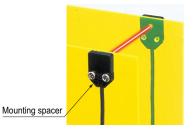
Universal sensor mounting bracket (for thru-beam side sensing type EX-23 only) which can freely adjust the height and the angle of the sensor is available.





#### Mounting spacer for front sensing type is available

Mounting of the front sensing type is possible from the rear side by using the mounting spacer.



#### Slit mask is available

ø0.5 mm ø0.020 in round slit mask and 0.5 × 3 mm 0.020 × 0.118 in rectangular slit mask are available for both side sensing type and front sensing type sensors. Selection Guide

CX-400 **EX-10** 

**EX-20** EX-30

**EX-40** 

**EQ-30** EQ-500

MQ-W

**RX-LS200** RX

CY

PX-2

**RT-610** 

Power Supply Built-in

NX5

Amplifier-separated SU-7 / SH

SS-A5 / SH



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CY PX-2 RT-610 Power Supply Built-in

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Other Products

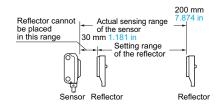
#### **ORDER GUIDE**

Туре			Appearance	Sensing range	Model No. (Note 3)	Output	Output operation	
Thri-beam		ng		1 m 3.281 ft	EX-21A	NPN open-collector transistor	Light ON	
		Front sensing			EX-21A-PN	PNP open-collector transistor	Light-ON	
	<b>=</b>		ļ Џ		EX-21B	NPN open-collector transistor	Darls ON	
	- DG -		W W		EX-21B-PN	PNP open-collector transistor	Dark-ON	
		Side sensing		2 m 6.562 ft	EX-23	NPN open-collector transistor	Switchable either Light-ON or Dark-ON	
		Side s			EX-23-PN	PNP open-collector transistor		
	ນ >	Side sensing		30 to 200 mm 1.181 to 7.874 in (Note 1)	EX-29A	NPN open-collector transistor	Light-ON	
Retroreflective	5				EX-29A-PN	PNP open-collector transistor	Light-ON	
					EX-29B	NPN open-collector transistor	- Dark-ON	
	ž 	S			EX-29B-PN	PNP open-collector transistor	Dark-ON	
9	בווא בווא	βι		5 to 160 mm 0.197 to 6.299 in (Note 2)	EX-22A	NPN open-collector transistor	- Light-ON	
Diffuse reflective	<u>ប</u> ប	Side sensing			EX-22A-PN	PNP open-collector transistor		
	ב מאמר מ				EX-22B	NPN open-collector transistor	- Dark-ON	
		S	T		EX-22B-PN	PNP open-collector transistor	Bulk ON	
	type	Front sensing		2 to 25 mm 0.079 to 0.984 in (Convergent point: 10 mm 0.394 in)	EX-24A	NPN open-collector transistor	Light-ON	
e	eam				EX-24A-PN	PNP open-collector transistor	Light-ON	
lecti	sedt				EX-24B	NPN open-collector transistor	- Dark-ON	
Convergent reflective	Diff.	뇬	<b>G</b>		EX-24B-PN	PNP open-collector transistor	Daik-ON	
	type t	βι			EX-26A	NPN open-collector transistor	Light-ON	
	Small spot beam type Diffused beam type	Side sensing	* · · · · · · · · · · · · · · · · · · ·	6 to 14 mm 0.236 to 0.551 in (Convergent point: 10 mm 0.394 in)	EX-26A-PN	PNP open-collector transistor	Light-ON	
					EX-26B	NPN open-collector transistor	Dark-ON	
		S	T		EX-26B-PN	PNP open-collector transistor	Daik-ON	
Narrow-view reflective	ong distance spot beam type	Вu	Side sensing	45 to 115 mm 1.772 to 4.528 in	EX-28A	NPN open-collector transistor	Light-ON	
	spot bea	ensi			EX-28A-PN	PNP open-collector transistor	Light-ON	
	istance	ide s			EX-28B	NPN open-collector transistor	- Dark-ON	
Narro	Long c	S			EX-28B-PN	PNP open-collector transistor	Daik-UN	

NOTE: Mounting bracket is not supplied with the sensor. Please select from the range of optional sensor mounting brackets (four types) or universal sensor mounting bracket (for EX-23□ only). (Refer to p.273)

- Notes: 1) The sensing range of the retroreflective type sensor is specified for the RF-200 reflector. Further, the sensing range is the possible setting range for the reflector. The sensor can detect an object less than 30 mm 1.181 in away. However, if the reflector is set 100 mm 3.937 in or less away, the sensing object should be
  - 2) In case of using this product at a sensing range of 50 mm 1.969 in or less, take care that the sensitivity adjustment range becomes extremely narrow.
  - 3) The model No. with suffix "P" shown on the label affixed to the thru-beam type sensor is the emitter, "D" shown on the label is the receiver.

(e.g.) Emitter of EX-21A: EX-21P, Receiver of EX-21A: EX-21AD





#### ORDER GUIDE

#### Package without reflector

Retroreflective type is also available without the reflector RF-200. When ordering this type, suffix "-Y" to the model No. (e.g.) Without reflector type of EX-29A-PN is "EX-29A-PN-Y".

#### 5 m 16.404 ft cable length type

5 m 16.404 ft cable length type (standard: 2 m 6.562 ft) is also available for NPN output type (including package without reflector of retroreflective type sensor). When ordering this type, suffix "-C5" to the model No. (e.g.) 5 m 16.404 ft cable length type of **EX-29A-Y-C5**".

#### **Accessory**

• RF-200 (Reflector)



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RX CY

PX-2 RT-610

Power Supply Built-in NX5 ۷F

Amplifier-separated SU-7 / SH

SS-A5 / SH

Other Products

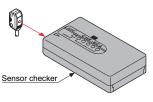
#### **OPTIONS**

Designation		Model No.	Description			
Oe O	For front sensing type	OS-EX20-05 / Slit size ø0.5 mm \	Slit on one side  • Sensing range: 200 mm 7.874 in • Min. sensing object: Ø2.6 mm Ø0.102 in			
Round slit mask For thru-beam type` sensor only		0.020 in	• Sensing range: 40 mm 1.575 in • Min. sensing object: Ø0.5 mm Ø0.020 in			
Round slit mask / For thru-beam t , sensor only	For side sensing type	OS-EX20E-05 / Slit size ø0.5 mm \		Sensing range: 350 mm 13.780 in     Min. sensing object: ø3 mm ø0.118 in		
Rou (Fo		0.020 in		• Sensing range: 70 mm 2.756 in • Min. sensing object: ø0.5mm ø0.020 in		
ask	For front sensing type	OS-EX20-05×3 / Slit size 0.5 × 3 mm \	Slit on one side  • Sensing range: 600 mm 23.622 in • Min. sensing object: Ø2.6 mm Ø0.102 in			
rr slit ma eam typ nly		(0.020 × 0.118 in	Slit on both sides  • Sensing range: 300 mm 11.811 in  • Min. sensing object: 0.5 × 3 mm 0.020 × 0.118 in			
Rectangular slit mask /For thru-beam type   sensor only	side sensing type	OS-EX20E-05×3 / Slit size 0.5 × 3 mm	Slit on one side • Sensing range: 800 mm 31.496 in • Min. sensing object: ø3 mm ø0.118 in			
Rec (Fo	For side s	(0.020 × 0.118 in	Slit on both sides  • Sensing range: 400 mm 15.748 in  • Min. sensing object: 0.5 × 3 mm 0.020 × 0.118 in			
Reflector For retroreflective type sensor only		RF-210	Sensing range: 50 to 400 mm 1.969 to 15.748 in     Min. sensing object: ø30 mm ø1.181 in			
Reflector mounting bracket		MS-RF21-1	Protective mounting bracket for <b>RF-210</b> It protects the reflector from damage and maintains alignment.			
Reflective tag		RF-11	Ambient temperature:     -25 to +50 °C -13 to +122 °F     Ambient humidity: 35 to 85 % RH      Notes     Keep the tape free from stress. If it is pressed too much, its capability may deteriorate.     Do not cut the tape. It will deteriorate the sensing performance.      Sensing range:     One of the tape of the sensing performance.      Sensing range:     One of the tape of the sensing performance.			
For retroreflective type sensor only		RF-12				
		MS-EX20-1		ck angled mounting bracket for front sensing type sensor ne thru-beam type sensor needs two brackets.)		
Sensor mount	ing	MS-EX20-2	Foot angled mounting bracket for side sensing type sensor (The thru-beam type sensor needs two brackets.)			
bracket		MS-EX20-3	L-shaped mounting bracket for front sensing type sensor (The thru-beam type sensor needs two brackets.)			
		MS-EX20-4	Back angled mounting bracket for side sensing type sensor (The thru-beam type sensor needs two brackets.)			
Universal sensor mounting bracket [For EX-23 only]		MS-EX20-5	It can adjust the height and the angle of the sensor. (Two brackets are needed.)			
Mounting spacer (For front sensing type sensor only)		MS-EX20-FS	It is used when mounting the front sensing type from the rear side. (One set consists of 10 pcs.)			
Sensor checker (Note)		CHX-SC2	t is useful for beam alignment of thru-beam type sensors. The optimum eceiver position is given by indicators, as well as an audio signal.			

Note: Refer to p.800 for details of the sensor checker CHX-SC2.

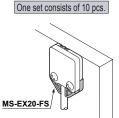
#### Sensor checker

• CHX-SC2



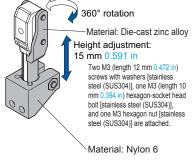
#### **Mounting spacer**

• MS-EX20-FS



## Universal sensor mounting bracket

• MS-EX20-5

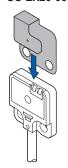


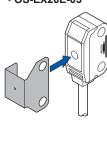
#### Round slit mask

Fitted on the front face of the sensor with one-touch.

• OS-EX20-05

• OS-EX20E-05



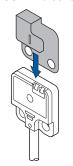


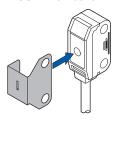
#### Rectangular slit mask

Fitted on the front face of the sensor with one-touch.

• OS-EX20-05×3

• OS-EX20E-05×3





#### Reflector

• RF-210

11 mm 33.3 mm

#### Reflector mounting bracket

• MS-RF21-1



Two M3 (length 12 mm 0.472 in) screws with washers are attached.

#### Reflective tape

• RF-11 0.7 mm 30 mm 0. 8 mm 7



#### Sensor mounting bracket

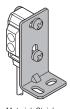
• MS-EX20-1

• MS-EX20-2



Material: Stainless steel (SUS304)

Two M3 (length 5 mm 0.197 in) pan head screws [stainless steel (SUS304)] are attached.



Material: Stainless steel (SUS304) Two M3 (length 14 mm 0.551 in) screws with washers [stainless steel (SUS304)] are attached.

• MS-EX20-3



Material: pan head screws [stainless steel (SUS304)] are attached.



MS-EX20-4

Stainless steel (SUS304) Material: Stainless steel (SUS304) Two M3 (length 5 mm 0.197 in) Two M3 (length 14 mm 0.551 in) screws with washers [stainless steel (SUS304)] are attached



#### SPECIFICATIONS

			Thru boom		Dotrorofloativo	Diffuse reflective	Convergent reflective		Narrow-view reflective	
//		Туре	Thru-beam		Retroreflective	Diffuse reflective	Diffused beam type	Small spot beam type	Long distance spot beam type	
\			Front sensing	Side sensing	Side sensing	Side sensing	Front sensing	Side sensing	Side sensing	
\	Model No.	Light-ON	EX-21A(-PN)	EX-23(-PN)	EX-29A(-PN)	EX-22A(-PN)	EX-24A(-PN)	EX-26A(-PN)	EX-28A(-PN)	
Item	(Note 2)	Dark-ON	EX-21B(-PN)	(Note 3)	EX-29B(-PN)	EX-22B(-PN)	EX-24B(-PN)	EX-26B(-PN)	EX-28B(-PN)	
Sens	sing range		1 m 3.281 ft	2 m 6.562 ft	30 to 200 mm 1.181 to 7.874 in (Note 4)	5 to 160 mm 0.197 to 6.299 in (Note 5) with white non-glossy paper (200 × 200 mm) (7.874 × 7.874 in)	2 to 25 mm 0.079 to 0.984 in (Conv. point: 10 mm 0.394 in) with white non-glossy paper (50 × 50 mm) (1.969 × 1.969 in)	6 to 14 mm 0.236 to 0.551 in (Corv. point: 10 mm 0.394 in) with white non-glossy paper (50 × 50 mm 1.969 × 1.969 in), spot diameter of mm 0.0394 in with setting distance 10 mm 0.394 in	45 to 115 mm 1.772 to 4.528 in with white non-glossy paper (100 × 100 mm 3.937 × 3.937 in), spot diameter a5 mm ø0.197 in with setting distance 80 mm 3.150 in	
Sensing object			Min. ø2.6 mm ø0.102 in opaque object / Setting distance between emitter and receiver: 1 m 3.281 ft	Min. ø3 mm ø0.118 in opaque object Setting distance between emitter and receiver: 2 m 6.562 ft	ø15 mm ø0.591 in or more opaque or tran slucent object (Note 4, 6)	Opaque, translucent or transparent object (Note 6)	Min. Ø0.1 mm Ø0.004 in copper wire (Setting distance: 10 mm 0.394 in	Min. Ø0.1 mm Ø0.004 in copper wire (Setting distance: 10 mm 0.394 in	Opaque, translucent or transparent object (Note 6)  Min. Ø1 mm Ø0.039 in copper wire at setting distance 80 mm 3.150 in	
Hyst	eresis			15 % or less of operation distance [50 × 50 mm 1.969 × 1.969 in (EX-22∷ 200 × 200 mm 7.874 × 7.874 in, EX-28∷ 100 × 100 mm 3.937 × 3.937 in) (with white non-glossy paper)]					<b>X-22</b> □: 200 × 200 mm ite non-glossy paper)]	
	eatability pendicular to	sensing axis)				0.3 mm 0.012 in or less				
Supp	ply voltage			12 to 24 V DC ± 10 % Ripple P-P 10 % or less						
Curr	ent consump	otion	Emitter: 10 mA or less, I	Receiver: 15 mA or less			20 mA or less			
Output		<npn output="" type=""> NPN open-collector transistor <ul> <li>Maximum sink current: 50 mA</li> <li>Applied voltage: 30 V DC or less (between output and 0 V)</li> <li>Residual voltage: 1 V or less (at 50 mA sink current)</li> <li>0.4 V or less (at 16 mA sink current)</li> <li>0.4 V or less (at 16 mA source current)</li> </ul> <li>PNP output type&gt; <ul> <li>PNP open-collector transistor</li> <li>Maximum source current: 50 mA</li> <li>Applied voltage: 30 V DC or less (between output and +V)</li> <li>Residual voltage: 1 V or less (at 50 mA source current)</li> <li>Residual voltage: 1 V or less (at 16 mA source current)</li> </ul></li></npn>								
	Utilization of	category				DC-12 or DC-13				
Short-circuit protection		Incorporated								
Res	ponse time		0.5 ms or less							
Ope	ration indica	tor	Orange LED (lights up when the output is ON) (thru-beam type: located on the receiver)							
Stability indicator			Green LED (lights up under stable light received condition or stable dark condition) or stable dark condition), located on the receiver  Green LED (lights up under stable light received condition or stable dark condition)							
Sens	sitivity adjust	ter		Continuously variable adjuster, located on the emitter	Continuously variable adjuster — Continuously variable a			ariable adjuster		
Оре	ration mode	switch		Located on the receiver						
	Pollution de	egree	3 (Industrial environment)							
	Protection		IP67 (IEC) (Refer to p.984 for details of standards.)							
sistance	Ambient tei	mperature	-25 to +55 °C -13 to +131 °F (No dew condensation or icing allowed), Storage: -30 to +70 °C -22 to +158 °F					+158 °F		
sista	Ambient hu	ımidity			35 to 85 % RH, Storage: 35 to 85 % RH					
ē	Ambient illu	ıminance			Incandescent light: 3,000 fx at the light-receiving face					
ents	EMC		EN 60947-5-2							
muc	Voltage with	nstandability	1,000 V AC for one min. between all supply terminals connected together and enclosure							
Environmental	Insulation r	<del>-</del>	20 Mg						osure	
Ш	Vibration re		20 MΩ, or more, with 250 V DC megger between all supply terminals connected together and enclosure  10 to 500 Hz frequency, 3 mm 0.118 in amplitude (20 G max.) in X, Y and Z directions for two hours each							
	Shock resis		500 m/s² acceleration (50 G approx.) in X, Y and Z directions for three times each							
Emitting element		Red LED (modulated)								
Peak emission wavelength										
Material		640 nm 0.025 mil 650 nm 0.026 mil 680 nm 0.027 mil 680 nm 0.027 mil 680 nm 0.027 mil 650 nm 0.026 mil 650 nm 0.026 mil 650 nm 0.026 mil								
		Enclosure: Polyethylene terephthalate, Lens: Polyalylate								
Cable extension		0.1 mm² 3-core (thru-beam type sensor emitter: 2-core) cabtyre cable, 2 m 6.562 ft long  Extension up to total 50 m 164.042 ft is possible with 0.3 mm², or more, cable (thru-beam type: both emitter and receiver).								
Weight			Net weight (each emitter at Gross weight: 60 g	nd receiver): 20 g approx.	- A TO POOLING WIL	<del>-</del>	approx., Gross we			
Acce	essories				RF-200 (Reflector): 1 pc. Adjusting screwdriver: 1 pc.	Adjusting screwdriver: 1 pc.		Adjusting scre	ewdriver: 1 pc.	
Notes: 1) Where measurement cond			onditions have not	•		1	Pofloctor cannot	1		

Notes: 1) Where measurement conditions have not been specified precisely, the conditions used were an ambient temperature of +23 °C +73.4 °F.

2) Model Nos. having the suffix "-PN" are PNP output type.

- 3) Either Light-ON or Dark-ON can be selected by the operation mode switch (located on the receiver).
- 4) The sensing range and the sensing object of the retroreflective type sensor are specified for the RF-200 reflector. Further, the sensing range is the possible setting range for the reflector. The sensor can detect an object less than 30 mm 1.181 in away. However, if the reflector is set 100 mm 3.937 in or less away, the sensing object should be opaque.
- 5) In case of using this product at a sensing range of 50 mm 1.969 in or less, take care that the sensitivity adjustment range becomes extremely narrow
- 6) Make sure to confirm detection with an actual sensor before use.

Actual sensing range 200 mm 7.874 in of the sensor Reflector cannot 30 mm 1.18 in this range Setting range of the reflector

Reflector

Sensor

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EX-20

**EQ-30** EQ-500 MQ-W

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RX-LS200

PX-2 RT-610

Power Supply Built-in NX5

Amplifier-

separated SU-7 / SH

SS-A5 / SH

Other Products



Reflector

LASER SENSORS

MICRO PHOTO-ELECTRIC SENSORS

ARFA SENSORS SAFETY COMPONENTS

PRESSURE SENSORS

INDUCTIVE PROXIMITY SENSORS PARTICULAR SENSORS

SENSOR OPTIONS WIRE-SYSTEMS MEASURE-MENT SENSORS STATIC DEVICES

LASER MARKERS

Selection Guide Amplifier Built-in

CX-400

EX-10

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EX-30

EX-40

**EQ-30** EQ-500 MQ-W

RX-LS200

RX

CY

PX-2

RT-610

Power Supply Built-in

NX5

۷F

Amplifier-

separated

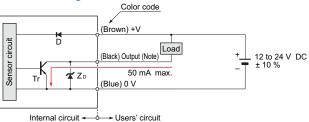
SU-7 / SH

SS-A5 / SH

#### I/O CIRCUIT AND WIRING DIAGRAMS

#### **NPN** output type

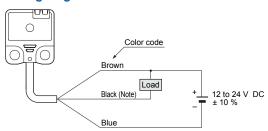
#### I/O circuit diagram



Note: The emitter of the thru-beam type sensor does not incorporate the output.

Symbols ... D : Reverse supply polarity protection diode ZD: Surge absorption zener diode Tr : NPN output transistor

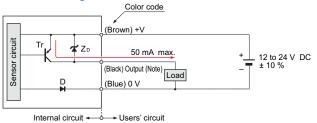
#### Wiring diagram



Note: The emitter of the thru-beam type sensor does not incorporate the black wire.

#### PNP output type

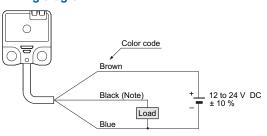
#### I/O circuit diagram



Note: The emitter of the thru-beam type sensor does not incorporate the output.

Symbols ... D: Reverse supply polarity protection diode ZD: Surge absorption zener diode Tr : PNP output transistor

#### Wiring diagram

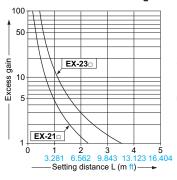


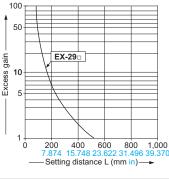
Note: The emitter of the thru-beam type sensor does not incorporate the

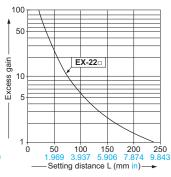
#### **SENSING CHARACTERISTICS (TYPICAL)**

#### 

#### Correlation between setting distance and excess gain



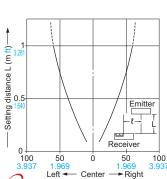




#### EX-21□

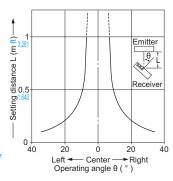
### Thru-beam type

#### Parallel deviation

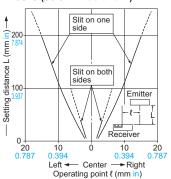


Operating point  $\ell$  (mm in)

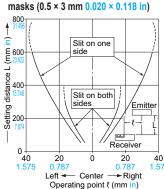
#### **Angular deviation**



#### Parallel deviation with round slit masks (Ø0.5 mm Ø0.020 in)



#### Parallel deviation with rectangular slit



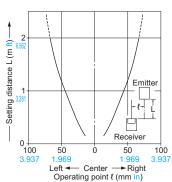
Other Products

SUNX

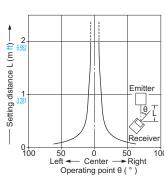
#### SENSING CHARACTERISTICS (TYPICAL)

EX-23□ Thru-beam type

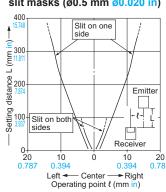
#### Parallel deviation



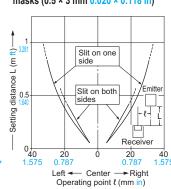
#### Angular deviation



#### Parallel deviation with round slit masks (ø0.5 mm ø0.020 in)

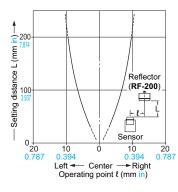


Parallel deviation with rectangular slit masks (0.5 × 3 mm 0.020 × 0.118 in)

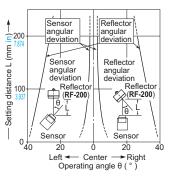


EX-29□ Retroreflective type

#### Parallel deviation

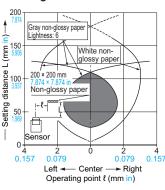


#### Angular deviation

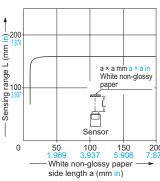


Diffuse reflective type EX-22□

#### Sensing field



#### Correlation between sensing object size and sensing range

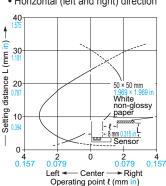


As the sensing object size becomes smaller than the standard size (white non-glossy paper 200 × 200 mm 7.874 × 7.874 in), the sensing range shortens, as shown in the left graph.

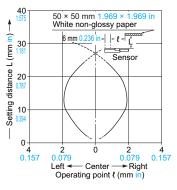
EX-24□

#### Sensing fields

· Horizontal (left and right) direction



· Vertical (up and down) direction



Convergent reflective type

Selection Guide

CX-400 EX-10

EX-20 EX-30

**EX-40 EQ-30** 

EQ-500 MQ-W

RX-LS200

CY

PX-2

RT-610

Power Supply

NX5

Amplifier-

SU-7 / SH SS-A5 / SH



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**EQ-30** 

EQ-500

MQ-W

RX-LS200

RX CY

PX-2

RT-610

Power Supply

NX5

VF

Amplifier-

separated SU-7 / SH

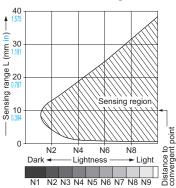
SS-A5 / SH

Products

Other

## EX-24 Convergent reflective type

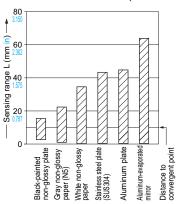
#### Correlation between lightness and sensing range



The sensing region (typical) is represented by oblique lines in the left figure. However, the sensitivity should be set with enough margin because of slight variation in products.

Lightness shown on the left may differ slightly from the actual object condition.

#### Correlation between material (50 × 50 mm 1.969 × 1.969 in) and sensing range

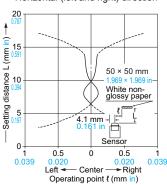


The bars in the graph indicate the sensing range (typical) for the respective material. However, there is a slight variation in the sensing range depending on the product. Further, if there is a reflective object (conveyor, etc.) in the background of the sensing object, since it affects the sensing, separate it by more than twice the sensing range shown in the left graph.

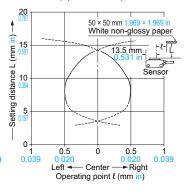
EX-26□ Convergent reflective type

#### Sensing fields

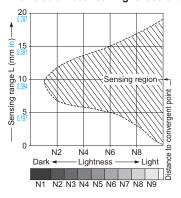
• Horizontal (left and right) direction



· Vertical (up and down) direction



#### Correlation between lightness and sensing range

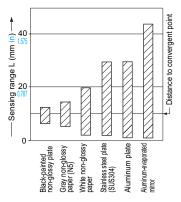


The sensing region (typical) is represented by oblique lines in the left figure. However, the sensitivity should be set with enough margin because of slight variation in products.

The graph is drawn for the maximum sensitivity setting.

Lightness shown on the left may differ slightly from the actual object condition.

#### Correlation between material (50 × 50 mm 1.969 × 1.969 in) and sensing range



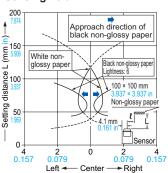
The bars in the graph indicate the sensing range (typical) for the respective material. However, there is a slight variation in the sensing range depending on the product. Further, if there is a reflective object (conveyor, etc.) in the background of the sensing object, since it affects the sensing, separate it by more than twice the sensing range shown in the left graph, or adjust the sensitivity adjuster.

The graph is drawn for the maximum sensitivity setting.

#### EX-28□

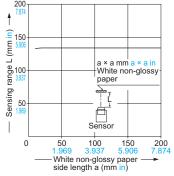
#### Narrow-view reflective type

#### Sensing field



Operating point & (mm in)

#### Correlation between sensing object size and sensing range



As the sensing object size becomes smaller than the standard size (white non-glossy paper  $100 \times 100$  mm  $3.937 \times 3.937$  in), the sensing range shortens, as shown in the left graph.

SUNX

#### PRECAUTIONS FOR PROPER USE

Refer to p.986~ for general precautions.

 Never use this product as a sensing device for personnel protection.

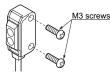
· In case of using sensing devices for personnel protection, use products which meet laws and standards, such as OSHA, ANSI or IEC etc., for personnel protection applicable in each region or country.

#### Mounting

 Mount using M3 screws. The tightening torque should be 0.5 N·m or less.

# Front sensing

#### Side sensing

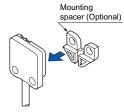


Note: When mounting the front sensing type sensor, use M3 pan head screws without washers etc.

· When mounting the front sensing type from the backside, fit the mounting spacer (MS-EX20-FS) and fix with screws.

#### Mounting method

1) Fit the mounting spacer on the sensor.



② Align the mounting holes of the mounting spacer and the sensor and mount with M3 screws. The tightening torque should be 0.5 N·m or less.



#### Sensitivity adjustment (side sensing type only)

	ı	
Step	Sensitivity adjuster	Description
1)	MAX	Turn the sensitivity adjuster fully counterclockwise to the minimum sensitivity position (• mark).
2	MAX A	In the light received condition, turn the sensitivity adjuster slowly clockwise and confirm the point (A) where the sensor enters the "Light" state operation.
3	B MAX	In the dark condition, turn the sensitivity adjuster further clockwise until the sensor enters the "Light" state operation and then bring it back to confirm point (a) where the sensor just returns to the "Dark" state operation.  (If the sensor does not enter the "Light" state operation even when the sensitivity adjuster is turned fully clockwise, this extreme position is point (a).
4	Optimum position  B  WAX	The position at the middle of points (A) and (B) is the optimum sensing position.

Notes: 1) Use the attached adjusting screwdriver to turn the adjuster slowly. Turning with excessive strength will damage the adjuster.

2) In case of using EX-22 at a sensing distance of 50 mm 1.969 in or less, take care that the sensitivity adjustment range becomes extremely narrow.

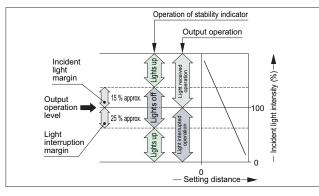
#### Operation mode switch (EX-23 only)

Switch	Description
position	
	Light-ON mode is obtained when the operation mode switch (located on the receiver) is turned fully clockwise (L side).
	Dark-ON mode is obtained when the operation mode switch (located on the receiver) is turned fully counterclockwise (D side).

#### Stability indicator

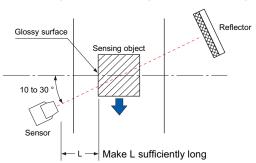
• The stability indicator (green) lights up when the incident light intensity has sufficient margin with respect to the operation level.

If the incident light intensity level is such that the stability indicator lights up, stable sensing can be done without the light received operation and the light interrupted operation being affected by a change in ambient temperature or supply voltage.



#### Glossy object sensing (EX-29<sub>□</sub>)

- Please take care of the following points when detecting materials having a gloss.
- 1 Make L, shown in the diagram, sufficiently long.
- 2) Install at an angle of 10 to 30 degrees to the sensing object.



#### Wiring

• Excess bending of the cable or stress applied to the cable may disconnect the internal lead wire.

#### **Others**

- Do not use during the initial transient time (50 ms) after the power supply is switched on.
- · If sensors are mounted close together and the ambient temperature is near the maximum rated value, provide for enough heat radiation / ventilation.
- · If a reflective object is present in the background, the sensing of EX-28□ may be affected. When setting the sensor, make sure to confirm that the reflective object has no effect. In case the reflective object affects the sensing, take measures such as removing the reflective object or coloring it in black, etc.

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EX-30 EX-40

**EQ-30** EQ-500

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RX CY

PX-2

RT-610 Power Supply Built-in

NX5

Amplifier

SU-7 / SH SS-A5 / SH



Note: Operation mode switch should be turned fully till it stops.

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CY PX-2

RX

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NX5 VF Amplifier-

SU-7 / SH

SS-A5 / SH Other Products

LASER SENSORS

**EX-21** 

Stability indicator (Green) Beam axis 4.5 0.177 Operation indicator (Orange) 16 (Note) 9 0.

> #  $\bigoplus$

> > 10

0.354

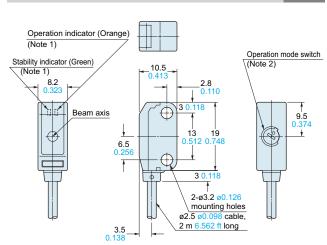
2-ø3.2 ø0.126 mounting holes

ø2.5 ø0.098 cable, 2 m 6.562 ft long

Note: Not incorporated on the emitter.

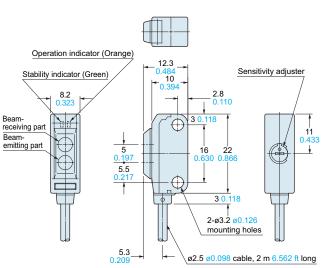
EX-23□

DIMENSIONS (Unit: mm in) The CAD data in the dimensions can be downloaded from the SUNX website: http://www.sunx.com

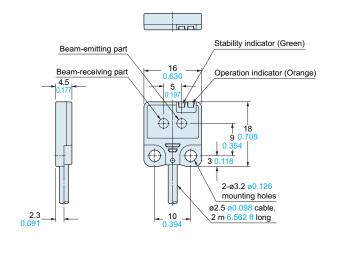


Notes: 1) Not incorporated on the emitter.

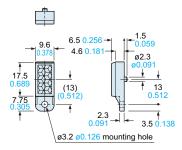
2) It is the sensitivity adjuster on the emitter.



EX-24□



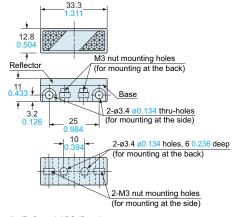
**RF-200** Reflector (Accessory for the retroreflective type sensor)



Material: Acrylic (Reflector) ABŚ (Base)

**RF-210** 

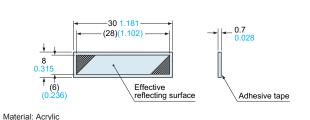
Reflector (Optional)



Material: Acrylic (Reflector) ABS (Base) Two M3 (length 8 mm 0.315 in) screws with washers and two nuts are attached

#### DIMENSIONS (Unit: mm in) The CAD data in the dimensions can be downloaded from the SUNX website: http://www.sunx.com

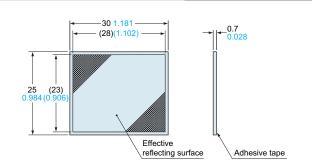
RF-11 Reflective tape (Optional)



RF-12

Reflective tape (Optional)

50

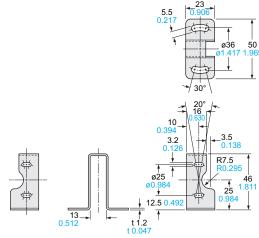


Material: Acrylic

MS-RF21-1

Reflector mounting bracket for **RF-210** (Optional)

#### **Assembly dimensions**



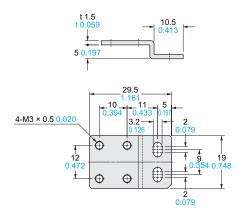
0.394

-12.8 0.504 -13 0.512

Material: Stainless steel (SUS304)

Two M3 (length 12 mm 0.472 in) screws with washers are attached.

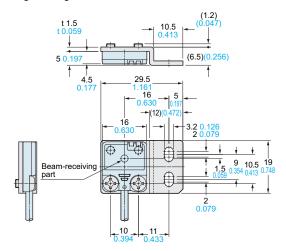
MS-EX20-1 Sensor mounting bracket (Optional)



Material: Stainless steel (SUS304)
Two M3 (length 5 mm 0.197 in) pan head screws [stainless steel (SUS304)] are attached.

#### **Assembly dimensions**

Mounting drawing with EX-21□



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RT-610

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NX5 VF

Amplifierseparated

SS-A5 / SH

3.2 0.126 3 .118

3.2

16

12.5 7.5

t 1.5

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MS-EX20-2

3.2 0.12

16

1

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NX5 ۷F Amplifierseparated

SU-7 / SH SS-A5 / SH

Other Products

#### DIMENSIONS (Unit: mm in) The CAD data in the dimensions can be downloaded from the SUNX website: http://www.sunx.com

#### **Assembly dimensions**

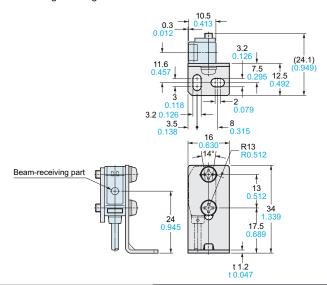
Material: Stainless steel (SUS304)

Two M3 (length 14 mm 0.551 in) screws with washers [stainless steel

(SUS304)] are attached.

2.5

Mounting drawing with the receiver of  $\text{EX-23}\square$ 



MS-EX20-3

Sensor mounting bracket (Optional)

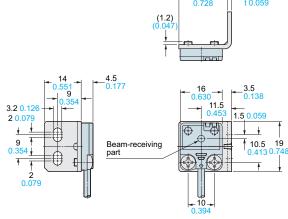
Sensor mounting bracket (Optional)

20 0.78 4-M3 × 0.5 3.2 0.12 10 - 6.5 2 0.07 Ф Ф 12 19 12 0.748 0.472 Φ Φ 2 0.079

Material: Stainless steel (SUS304) Two M3 (length 5 mm 0.197 in) pan head screws [stainless steel (SUS304)] are attached.

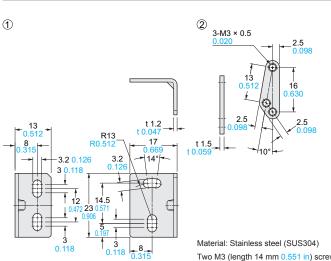
#### **Assembly dimensions**

Mounting drawing with the receiver of EX-21 =



#### MS-EX20-4

Sensor mounting bracket (Optional)

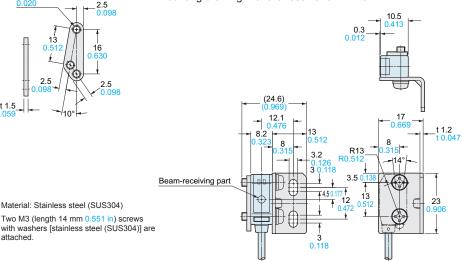


Two M3 (length 14 mm 0.551 in) screws

attached.

### **Assembly dimensions**

Mounting drawing with the receiver of EX-23□





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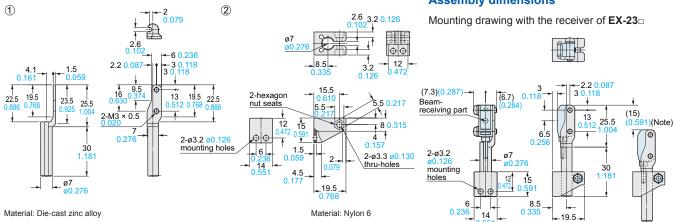
MS-EX20-5

Universal sensor mounting bracket (Optional)

Assembly dimensions

2.6 3.2 0.126

Mounting drawing with the receiver of EX 23 =



Two M3 (length 12 mm 0.472 in) screws with washers [stainless steel (SUS304]), one M3 (length 10 mm 0.394 in) hexagon sock(et-head bolt [stainless steel (SUS304)], and one M3 hexagon nut [stainless steel (SUS304)] are attached.

Note: This is the adjustable range of the movable part.

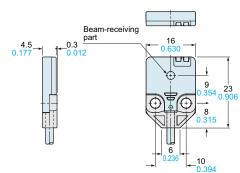
MS-EX20-FS Mounting spacer (Optional)

# 2.5 0.098 2-ø3.4 ø0.134 10 0.394 10 0.394 10 0.394 10 0.394 10 0.394 10 0.394 10 0.394 10 0.394 10 0.394 10 0.395 10 0.305 10 0.305 10 0.305 10 0.305 10 0.305 10 0.305 10 0.305 10 0.305 10 0.3

Material: Polycarbonate

#### **Assembly dimensions**

Mounting drawing with the receiver of EX-21



Selection Guide Amplifier Built-in

EX-10

EX-30 EX-40

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Power Supply Built-in

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Amplifierseparated

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