PHOTOELECTRIC SENSORS

PHOTOELECTRIC SENSORS AREA SENSORS SAFETY LIGHT CURTAINS / SAFETY COMPONENTS PRESSURE /

MICRO

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**SENSORS** 

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PARTICULAR USE SENSORS Ultra-compact Laser Sensor Amplifier Built-in

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This product is classified as a Class 1 Laser Product in IEC / JIS standards and in FDA\* regulations. Do not look at the laser beam through optical system such as a lens.

\*This product complies with 21 CFR 1040.10 and 1040.11 Laser Notice No. 50, dated June 24, 2007, issued by CDRH (Center for Devices and Radiological Health) under the FDA (Food and Drug Administration).





## Introducing ultra-compact amplifier built-in laser sensor

## **Ultra-compact**

Due to the customized IC and optical design, high precision detection is fulfilled with directivity and visibility achievable only by laser. The laser adopted is Class 1 (IEC / JIS / FDA) laser that is safe to use, so that there is no need to separate the areas of sensor usage.

## THRU-BEAM TYPE

## Minute object detection type

**EX-L211** 

Spread the beam and lower its density, thus even a minute object can be detected with a small change in the light received intensity. Spot size: 6 × 4 mm 0.236 × 0.157 in approx. (Visual reference value at a distance from the emitter of 1 m 3.281 ft)

## Long sensing range type

**EX-L212** 

A long range detection of 3 m 9.843 ft is achieved. High precision detection with minimum beam spread is possible even in a long range.

Spot size: 8 × 5.5 mm 0.315 × 0.217 in approx. (Visual reference value at a distance from the emitter of 1 m 3.281 ft)

#### REFLECTIVE TYPE

### Long sensing range type

**EX-L291** 

Achieving ease of installation and 4 m 13.123 ft long sensing

Spot size: 6 × 4 mm 0.236 × 0.157 in approx. (Visual reference value at a distance from the emitter of 1 m 3.281 ft)

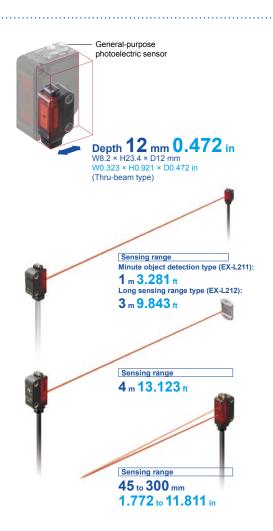
#### SPOT REFLECTIVE TYPE

### Minute object detection type

**EX-L221** 

Highly precise sensing with minimum 0.01 mm 0.0004 in diameter. Many applications are possible due to the 300 mm 11.811 in long sensing range.

Spot size: Ø1 mm Ø0.039 in or less (Reference value at a distance from the emitter of 300 mm 11.811 in)



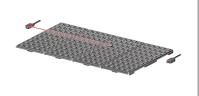
# Amplifier Built-in Amplifier-

separated

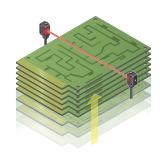
EX-L200

## APPLICATIONS

## Detecting ICs that are out of position in multiple palettes



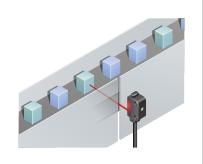
#### Confirming arrival of substrate



## Determining cutting position of sheet



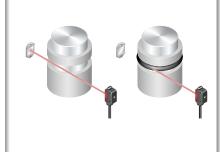
#### Sensing unevenly-colored workpieces



## Sensing glossy or curved-surface workpiece, such as metallic pipes



## **Detecting O-ring**



## **CONVERGENT REFLECTIVE TYPE**

## Spot type

**EX-L261** 

Highly precise sensing with minimum 0.01 mm 0.0004 in diameter. Not affected by the background, and able to reliably sense unevenly-colored workpieces. Spot size: Ø1 mm Ø0.039 in or less (Visual reference value at a sensing distance of 50 mm 1.969 in)

### Line spot type

EX-L262

Able to sense thin, glossy or curved-surface workpieces due to line beam.

Spot size:  $5 \times 1$  mm  $0.197 \times 0.039$  in approx. (Visual reference value at a sensing distance of 50 mm 1.969 in)



## Sensing range

Spot type (EX-L261): **20** to **50** mm

0.787 to 1.969 in

## Sensing range

Line spot type (EX-L262):

20 to 70 mm 0.787 to 2.756 in FIBER SENSORS

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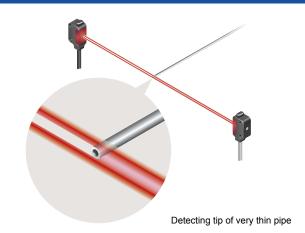
#### **HIGH PRECISION**

# Highly accurate detection EX-L211/L221 Suitable for positioning and minute object detection

A repeatability of 0.02 mm 0.0008 in or less at a range of from 100 to 200 mm 3.937 to 7.874 in makes this type best suitable for positioning applications (typical, **EX-L221**). Moreover, it boasts a top-class detection precision in the compact laser sensor category with the gold wire of Ø0.01 mm Ø0.0004 in.

Model No. (Minute object detection type)	Minimum sensing object (Typical)	Repeatability (Typical)	
EX-L211 (Thru-beam type)	ø0.3 mm ø0.012 in	0.01 mm 0.0004 in or less	
EX-L221 (Spot reflective type)	ø0.01 mm ø0.0004 in	0.02 mm 0.0008 in or less	

<sup>\*</sup> Typical values when the sensitivity adjuster is optimally adjusted.



## Dependable technology yields high precision

# Incorporating a high-precision aspheric glass lens

Light aberrations are reduced and a high definition laser spot is possible by incorporating a molded aspheric glass lens.



## Small receiver aperture for precision detection

EX-L211/L212

Errant beams are eliminated by the Ø0.5 mm Ø0.020 in receiver aperture. Only beams entering the aperture are used, making for high-precision sensing.



## Stable convergent distance sensing

### For sensing when background object presents

Due to convergent distance sensing, the background has very little effect, enabling stable sensing. Sensitivity adjuster allows you to adjust sensitivity to avoid sensing background objects when the distance between the workpiece and background objects is small.



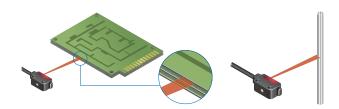
## For sensing unevenly-colored workpieces

Able to reliably sense unevenly-colored workpieces.

# EX-L261/L262 For sensing thin, glossy or curved-surface workpieces

## (Line spot type EX-L262)

Able to sense glossy or curved-surface workpieces, such as PCB and metallic pipes, due to a wide line laser beam.



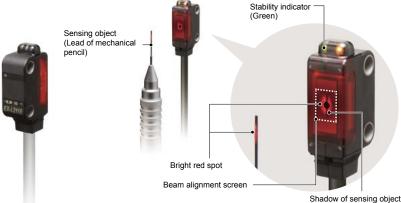
### **EASY ALIGNMENT**

## Easy beam-axis alignment

#### EX-L211/L212

## Visual positioning is easy due to silhouetting a sensing object against a receiver.

Visually confirm the optimal receiver position, adjusting the beam axis by aligning the objects while watching the red spot on the beam alignment screen. The diagram on the right shows an example with the lead of a mechanical pencil being detected through visual adjustment.



Shadow of sensing object (Lead of mechanical pencil

#### **EASY SETTING**

# Same mounting pitch as ultra-compact photoelectric sensor

**EX-L200** series has the same mounting pitch as ultracompact photoelectric sensor **EX-20** series so that the time taken in designing is saved.



#### **ENVIRONMENTAL RESISTANCE**

# Strong against water and dust with protection structure IP67

The sensor can be used even in environment where water or dust present because of its protection structure IP67.



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## **EASY TO USE**

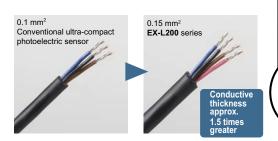
### M3 screw used for secure tightening

The mounting holes have metal sleeves inserted to prevent damage to the sensor due to over tightening of the screws.

(Tightening torque: 0.5 N·m)

# Conductor thickness 1.5 times increased to make wiring easier

The lead wire conductor's thickness is increased to 0.15 mm² from 0.1 mm² of the conventional ultra-compact photoelectric sensor. This makes it easier to perform crimpling work on the cables for better workability. In addition, the tensile strength of the crimpling area has become stronger.



### Sensitivity adjuster (excluding EX-L212□)

A sensitivity adjuster of small size is incorporated to offer strong performance in minute detection or high precision detection.

#### Low current consumption

The laser light source contributes to low current consumption, as it is approx. 5 mA lower than a LED light source.

#### Switchable output operation

Output

The output operation switching input enables the switching of Light-ON or Dark-ON in one unit. This prevents ordering mistake and reduces the maintenance of spare parts.

Output operation switching input
| Thru-beam type 0 V: Light-ON, +V or Open: Dark-ON|
| Reflective type 0 V: Dark-ON, +V or Open: Light-ON|

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EX-L200

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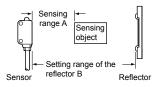
HG-C

## **ORDER GUIDE**

	Typo	Annogrango	Consing range	Mod	el No.	Emission spot size	Sensitivity
	Туре	Appearance	Sensing range	NPN output	PNP output	(Typical)	adjuster
Thru-beam	Minute object detection		1 m 3.281 ft	EX-L211	EX-L211-P	Approx. 6 × 4 mm 0.236 × 0.157 in (at a sensing distance of 1 m 3.281 ft)	Incorporated
Thru-	Long sensing range		3 m 9.843 ft	EX-L212	EX-L212-P	Approx. 8 × 5.5 mm 0.315 × 0.217 in (at a sensing distance of 1 m 3.281 ft)	
Retroreflective	Long sensing range		4 m 13.123 ft (Note 2)	EX-L291	EX-L291-P	Approx. 6 × 4 mm 0.236 × 0.157 in (at a sensing distance of 1 m 3.281 ft)	Incorporated
Spot reflective	Minute object detection		45 to 300 mm 1.772 to 11.811 in	EX-L221	EX-L221-P	ø1 mm ø0.039 in or less (at a sensing distance of 300 mm 11.811 in)	Incorporated
Convergent reflective	Spot		20 to 50 mm 0.787 to 1.969 in (Note 5) (Convergent point: 22 mm 0.866 in)	EX-L261	EX-L261-P	ø1 mm ø0.039 in or less (at a sensing distance of 50 mm 1.969 in)	Incorporated
Converger	Line spot		20 to 70 mm 0.787 to 2.756 in (Note 5) (Convergent point: 22 mm 0.866 in)	EX-L262	EX-L262-P	Approx. 5 × 1 mm 0.197 × 0.039 in (at a sensing distance of 50 mm 1.969 in)	Incorporated

Notes: 1) The model No. with "E" shown on the label affixed to the thru-beam type sensor is the emitter, "D" shown on the label is the receiver.

2) The sensing range is the value for RF-330 reflector. The sensing range represents the actual sensing range of the sensor. The sensing ranges itemized in "A" of the table below may vary depending on the shape of sensing object. Be sure to check the operation with the actual sensing object.



	RF-330		RF-210	
	(Accessory)	With <b>PF-EXL2-1</b> polarizing filters (Note 3)	(Optional)	With <b>PF-EXL2-1</b> polarizing filters (Note 3)
Α	0 to 4 m 0 to 13.123 ft	0 to 4 m 0 to 13.123 ft	0 to 1.8 m 0 to 5.906 ft	0 to 1.2 m 0 to 3.937 ft
В	0.2 to 4 m 0.656 to 13.123 ft	0.4 to 4 m 1.312 to 13.123 ft (Note 4)	0.16 to 1.8 m 0.525 to 5.906 ft	0.25 to 1.2 m 0.820 to 3.937 ft (Note 4)

- 3) Refer to "OPTIONS (p.179)" for the polarizing filter PF-EXL2-1 and the reflector RF-210.
- 4) When positioning the reflector nearby, the angular characteristic become more narrow. Adjust the angle of a sensor or reflector.
- 5) The sensing range is specified for white non-glossy paper (100 × 100 mm 3.937 × 3.937 in) as the object.

#### M8 pigtailed type and 5 m 16.404 ft cable length type

M8 pigtailed type and 5 m 16.404 ft cable length type (standard: 2 m 6.562 ft) are also available.

When ordering these types, suffix "-J" for the M8 pigtailed type, "-C5" for the 5 m 16.404 ft cable length type to the model No. Please order the mating cable for the M8 pigtailed type separately.

(e.g.) M8 pigtailed type of EX-L211-P is "EX-L211-P-J"

5 m 16.404 ft cable length type of EX-L211-P is "EX-L211-P-C5"

## • Mating cable (2 cables are required for the thru-beam type.)

Туре	Model No.	Cable length
Ctroight	CN-24A-C2	2 m 6.562 ft
Straight	CN-24A-C5	5 m 16.404 ft
[]have	CN-24AL-C2	2 m 6.562 ft
Elbow	CN-24AL-C5	5 m 16.404 ft

#### Mating cable

· CN-24A-C2 · CN-24AL-C2 · CN-24A-C5 · CN-24AL-C5



#### Package without reflector

Retroreflective type is also available without the reflector.

Tuno	Model No.		
Туре	NPN output	PNP output	
Retroreflective type	EX-L291-Y	EX-L291-P-Y	
M8 pigtailed type	EX-L291-J-Y	EX-L291-P-J-Y	
5 m 16.404 ft cable length type	EX-L291-C5-Y	EX-L291-P-C5-Y	

#### Accessories

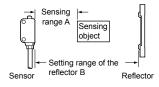
- · MS-EXL2-2 (Mounting plate for thru-beam type): 1 pc.
- · MS-EXL2-3 (Mounting plate for retroreflective/spot reflective/convergent reflective type): 1 pc.
- · RF-330 (Reflector): 1 pc.

### SPECIFICATIONS

						_	
Туре		Thru-	beam	Retroreflective	Spot reflective	Converger	nt reflective
	1	Minute object detection	0 0	Long sensing range	Minute object detection	Spot	Line spot
	NPN output PNP output	EX-L211	EX-L212	EX-L291	EX-L221	EX-L261	EX-L262
Iten	n \ \overline{\overl	EX-L211-P	EX-L212-P	EX-L291-P	EX-L221-P	EX-L261-P	EX-L262-P
CE r	marking directive compliance			EMC Directive,	RoHS Directive		
Sen	sing range	1 m 3.281 ft	3 m 9.843 ft	4 m 13.123 ft (Note 2)	45 to 300 mm 1.772 to 11.811 in (Note 3)	20 to 50 mm 0.787 to 1.969 in (Convergent point: 22 mm 0.866 in) (Note 3)	20 to 70 mm 0.787 to 2.756 in (Convergent point: 22 mm 0.866 in) (Note 3)
Emi	ssion spot size (Typical)	Approx. 6 × 4 mm 0.236 × 0.157 in (vertical × horizontal) (at a sensing distance of 1 m)	Approx. 8 × 5.5 mm 0.315 × 0.217 in (vertical × horizontal) (at a sensing distance of 1 m) (Note 4)	Approx. 6 × 4 mm 0.236 × 0.157 in (vertical × horizontal) (at a sensing distance of 1 m) (Note 4)	ø1 mm ø0.039 in or less (at a sensing distance of 300 mm)	ø1 mm ø0.039 in or less (at a sensing distance of 50 mm)	Approx. 5 × 1 mm 0.197 × 0.039 in (vertical × horizontal) (at a sensing distance of 50 mm)
Sen	sing object	Opaque object of ø2 mm ø0.079 in or more	Opaque object of ø3 mm ø0.118 in or more	Opaque, translucent object of ø25 mm ø0.984 in or more	Opaque, trans	lucent or transparent	object (Note 7)
Minim	num sensing object (Typical) (Note 5)	Opaque object of ø0.3 mm ø0.012 in			Gold wire of ø0.0	11 mm ø0.0004 in	
Hyst	teresis				20 % or less of c	peration distance	
Rep	eatability	Perpendicular to sensing axi	is: 0.05 mm 0.0020 in or less	Perpe	ndicular to sensing ax	tis: 0.2 mm 0.0080 in	or less
Repe	eatability (Typical)	0.01 mm 0.0004 in or less			0.02 mm 0.0008 in or less		
(perp	endicular to sensing axis) (Note 5)	(all area)			(at 100 to 200 mm sensing distance)		
	ply voltage			2 to 24 V DC ±10 % I	Ripple P-P 10 % or les		
Curr	rent consumption	,	Receiver: 10 mA or less			or less	
Output		<npn output="" type=""> NPN open-collector transistor <ul> <li>Maximum sink current: 50 mA</li> <li>Applied voltage: 26.4 V DC or less (between output and 0 V)</li> <li>Residual voltage: 2 V or less (at 50 mA sink current)</li> <li>1 V or less (at 16 mA sink current)</li> </ul> <pnp output="" type=""> <ul> <li>Maximum source current: 50 mA</li> <li>Applied voltage: 26.4 V DC or less (between output and +V)</li> <li>Residual voltage: 2 V or less (at 50 mA source current)</li> <li>1 V or less (at 16 mA source current)</li> </ul></pnp></npn>					
	Output operation	Light-ON / Dark-ON selectable by the output operation switching input					
	Short-circuit protection		Incorporate	ed (short-circuit protec	ction / inverse polarity	protection)	
Res	ponse time			0.5 ms	or less		
Ope	eration indicator	Orar	nge LED (lights up wh	en the output is ON) (	incorporated on the re	eceiver for thru-beam	type)
Stab	pility indicator	Green LED (lights up	under stable light rece	eived condition or stabl	e dark condition) (inco	rporated on the receive	er for thru-beam type)
Pow	ver indicator	Green LED (lights up when the power	er is ON) (incorporated on the emitter)				
Auton	natic interference prevention function			Incorpor	rated (Two sensors ca	n be mounted close t	ogether.)
Sen	sitivity adjuster	Continuously variable adjuster (receiver)			Continuously v	ariable adjuster	
4	Protection			IP67	(IEC)		
ance	Ambient temperature	–10 to +55	°C +14 to +131 °F (No	o dew condensation o	r icing allowed), Stora	ge: -30 to +70 °C -2	2 to +158 °F
sista	Ambient humidity			35 to 85 % RH, Sto	rage: 35 to 85 % RH		
E E	Ambient illuminance		Incandes	scent light: 3,000 & or	less at the light-recei	ving face	
enta	Voltage withstandability	1	1,000 V AC for one mi	n. between all supply	terminals connected t	ogether and enclosur	e
onr	Insulation resistance	20 ΜΩ, α	or more, with 250 V D	C megger between al	supply terminals con	nected together and	enclosure
Environmental resistance	Vibration resistance	10 to 500 Hz f	requency, 1.5 mm 0.0	059 in double amplitud	le (10 G max.) in X, Y	and Z directions for t	wo hours each
ш	Shock resistance		500 m/s <sup>2</sup> accelera	ation (50 G approx.) ir	X, Y and Z directions	three times each	
Red semiconductor laser Class 1 [IEC / JIS / FDA (Note 6)]  (Maximum output: EX-L211a / EX-L212a 390 µW, EX-L291a 0.5 mW, EX-L221a 2 mW, EX-L261a 1 mW, EX-L262a 1.3 mW, Peak emission		/-	velength: 655 nm 0.026 mil)				
Material		Enclo	sure: Polybutylene ter	ephthalate, Front cov	er: Acylic, Lens: Glass	s, Indicator part: Polya	arylate
Cable			0.15 mm <sup>2</sup> 4-core (em	itter of a thru-beam ty	pe: 2-core) cabtyre ca	able, 2 m 6.562 ft long	
Cab	le extension	Extension up to total 5	0 m 164.042 ft is possibl	e with 0.3 mm <sup>2</sup> , or more,	cable (thru-beam type:T	otal 100 m 328.084 ft bot	h emitter and receiver).
Wei	ght	Net weight: Emitter 40 g approx., Receive	r 40 g approx., Gross weight: 90 g approx.	Net	weight: 45 g approx., (	Gross weight: 60 g ap	prox.
Accessories MS-EXL2-2 (Mounting plate): 2 pcs. RF-330 (Reflector): 1 pc. MS-EXL2-3 (Mounting plate): 1 pc. MS-EXL2-3 (Mounting plate): 1 pc.			e): 1 pc.				

Notes: 1) Where measurement conditions have not been specified precisely, the conditions used were an ambient temperature of +23 °C +73.4 °F

2) The sensing range is the value for RF-330 reflector. The sensing range represents the actual sensing range of the sensor. The sensing ranges itemized in "A" of the table below may vary depending on the shape of sensing object. Be sure to check the operation with the actual sensing object.



	RF-330		RF-210	
	(Accesory)	With <b>PF-EXL2-1</b> polarizing filters *1	(Optional)	With <b>PF-EXL2-1</b> polarizing filters *1
Α	0 to 4 m 0 to 13.123 ft	0 to 4 m 0 to 13.123 ft	0 to 1.8 m 0 to 5.906 ft	0 to 1.2 m 0 to 3.937 ft
В	0.2 to 4 m 0.656 to 13.123 ft	0.4 to 4 m 1.312 to 13.123 ft *2	0.16 to 1.8 m 0.525 to 5.906 ft	0.25 to 1.2 m 0.820 to 3.937 ft *2

- \*1 Refer to "OPTIONS" (P.179) for the polarizing filter PF-EXL2-1 and the reflector RF-210.
- \*2 When positioning the reflector nearby, the angular characteristic become more narrow. Adjust the angle of a sensor or reflector.
- 3) The sensing range is specified for white non-glossy papar ( $100 \times 100 \text{ mm } 3.937 \times 3.937 \text{ in}$ ) as the object.
- 4) EX-L212:: In the case sensing distance is 3 m 9.843 ft, the emission spot size is H 17 × W 11 mm H 0.669 × W 0.433 in (visual reference value). EX-L291:: In the case sensing distance is 4 m 13.123 ft, the emission spot size is H 18 × W 10 mm H 0.709 × W 0.394 in (visual reference value).
- 5) Typical values when the sensitivity adjuster is optimally adjusted.
  6) This product complies with 21 CFR 1040.10 and 1040.11 Laser Notice No. 50, dated June 24, 2007, issued by CDRH (Center for Devices and Radiological Health) under the FDA (Food and Drug Administration).
- 7) Make sure to confirm detection with an actual sensor before use.

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#### **OPTIONS**

Designation	nation Model No. Description	
	MS-EXL2-1	Foot angled mounting bracket (The thru-beam type sensor needs two brackets.)
Sensor mounting	MS-EXL2-5	Back angled mounting bracket (The thru-beam type sensor needs two brackets.)
bracket	MS-EXL2-6	Compatible bracket for thru-beam type A bracket to easily mount EX-L21 on the 25.4 mm 1.000 in pitch sensor mounting bracket: Use with the mounting plate attached to the sensor. Two brackets are needed when used for the emitter and the receiver.
Universal sensor mounting bracket	MS-EXL2-4	It can adjust the height and the angle of the sensor. (The thru-beam type sensor needs two brackets.)
Polarizing filter	PF-EXL2-1	For retroreflective type <b>EX-L291</b> Stabilizes sensitivity of the reflective surface.
Reflector	RF-210	For retroreflective type <b>EX-L291</b> □ Sensing range: 1.8 m 5.906 in (Note)
Reflector mounting bracket	MS-RF21-1	Protective mounting bracket for <b>RF-210</b> It protects the reflector from damage and maintains alignment.

Note: Set the distance between the reflector and sensor to be at least 0.16 m 0.525 ft. Refer to "ORDER GUIDE (p.177)" for details.

#### Sensor mounting bracket

· MS-EXL2-1



Material: Stainless steel (SUS304) Two M3 (length 14 mm 0.551 in) screws with

washers (stainless steel (SUS)] are attached.





Material: Stainless steel (SUS304)

MS-EXL2-5

0

Two M3 (length 14 mm 0.551 in) screws with washers [stainless steel (SUS)] are attached

Material: Stainless steel (SUS304)

Two M3 (length 12 mm 0.472 in) screws with washers [stainless steel (SUS)] are attached.

#### Universal sensor mounting bracket

#### · MS-EXL2-4



Material: Die-cast zinc alloy

#### Reflector



## Reflector mounting bracket

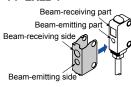
· MS-RF21-1



Two M3 (length 12 mm 0.472 in) screws with washers are attached

#### Polarizing filter

· PF-EXL2-1



Material: Stainless steel (SUS304)

## I/O CIRCUIT DIAGRAMS

## **NPN** output type

#### I/O circuit diagram

Internal circuit

Color code of wire/Terminal No. of pigtailed type (Brown/1) +V (Pink/2) Output input (Note 1, 2, 3) 12 to 24 V DC ±10 % (Black/4) Output (Note 1) 50 mA max. (Blue/3) 0 V

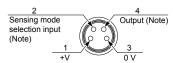
User's circuit Notes: 1) The emitter of a thru-beam type does not incorporate output (black/4) and output operation switching input (pink/2).

2) Be able to select either Light-ON or Dark-ON by wiring the output operation switching input (pink/2) as shown in the following table.

Туре	Light-ON	Dark-ON	
Thru-beam, Retroreflective Connect to 0 V		Connect to +V or, Open	
Spot reflective/ Convergent reflective	Connect to +V or, Open	Connect to 0 V	

- \* Insulate the output operation switching input wire (pink/2) when leaving it open.
- 3) When connecting the mating cable to the pigtailed type, color code of wire is "white".

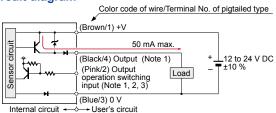
## Connector pin position (pigtailed type)



Note: The emitter of a thru-beam type does not incorporate output and output operation switching input.

## PNP output type

#### I/O circuit diagram



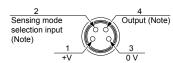
Notes: 1) The emitter of a thru-beam type does not incorporate output (black/4) and output operation switching input (pink/2).

2) Be able to select either Light-ON or Dark-ON by wiring the output operation switching input (pink/2) as shown in the following table.

Туре	Light-ON	Dark-ON	
Thru-beam, Retroreflective	Connect to 0 V	Connect to +V or, Open	
Spot reflective/ Convergent reflective	Connect to +V or, Open	Connect to 0 V	

- \* Insulate the output operation switching input wire (pink/2) when leaving it open.
- 3) When connecting the mating cable to the pigtailed type, color code of wire is "white".

## Connector pin position (pigtailed type)



Note: The emitter of a thru-beam type does not incorporate output and output operation switching input.

SENSOR OPTIONS

MEASURE-MENT SENSORS

CONTROL DEVICES

LASER MARKERS

HUMAN MACHINE INTERFACES

FA COMPONENTS

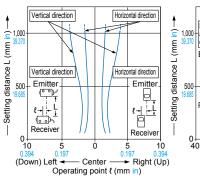
MACHINE VISION SYSTEMS

PLC

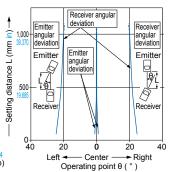
## SENSING CHARACTERISTICS (TYPICAL)

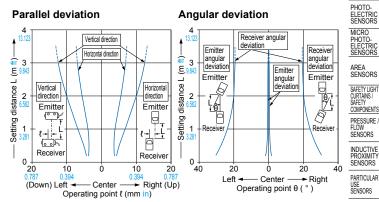
Thru-beam type EX-L212□ Thru-beam type **EX-L211**  $\Box$ 

#### Parallel deviation





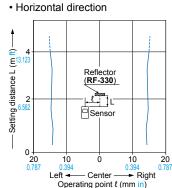




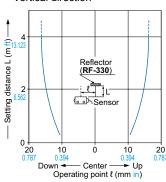
Retroreflective type

#### Parallel deviations

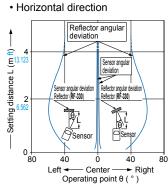
EX-L291□



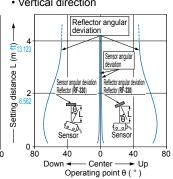




#### Angular deviation

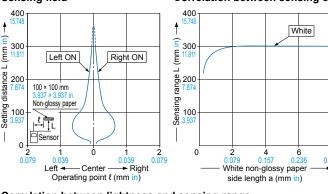


#### Vertical direction



EX-L221□ Spot reflective type

#### Sensing field



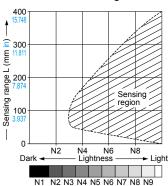
## Correlation between sensing object size and sensing range

As the sensing object size becomes smaller than the standard size (white non-glossy paper 100 × 100 mm 3.937 × 3.937 in), the sensing range shortens, as shown in the left graph.

For plotting the left graph, the sensitivity has been set such that a 100 × 100 mm 3.937 × 3.937 in white non-glossy paper is just detectable at a distance of 300 mm 11.811 in.

HG-C

#### Correlation between lightness and sensing range



The sensing region (typical) is represented by oblique lines in the left figure. However, the sensitivity should be set with an enough margin because of slight variation in products.

The graph is drawn for the maximum sensitirity setting.

Lightness shown on the left may differ slightly from the actual object condition.

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MEASURE-MENT SENSORS STATIC CONTROL DEVICES

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SOLUTIONS FA COMPONENTS MACHINE VISION SYSTEMS

CURING SYSTEMS

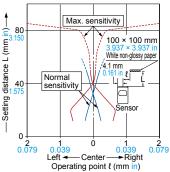
Amplifier-separated

HG-C

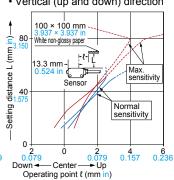
## SENSING CHARACTERISTICS (TYPICAL)

## **EX-L261** Sensing fields

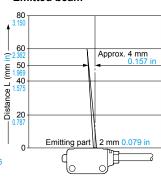
· Horizontal (left and right) direction



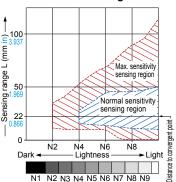
· Vertical (up and down) direction



#### **Emitted beam**



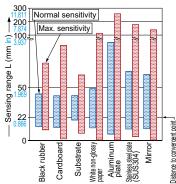
#### Correlation between lightness and sensing range



The sensing region (typical) is represented by oblique lines in the left figure. However, the sensitivity should be set with enough margin because of slight variation in products.

Lightness shown on the left may differ slightly from the actual object condition.

#### Correlation between material and sensing range (face-to-face)



The bars in the graph indicate the sensing range (typical) for the respective material. However, there is a slight variation in the sensing range depending on the product. Further, if there is a reflective object (conveyor, etc.) in the background of the sensing object, since it affects the sensing, separate it by more than twice the sensing range shown in the left graph, or adjust the sensitivity adjuster. Make sure to confirm detection with

Convergent reflective type

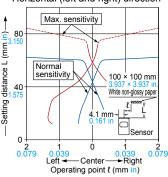
an actual sensor.

Convergent reflective type

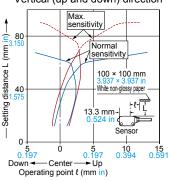
## **EX-L262**□

#### Sensing fields

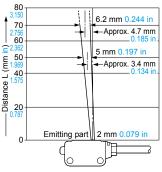
· Horizontal (left and right) direction



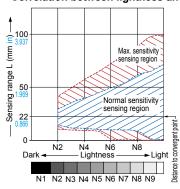
· Vertical (up and down) direction



## **Emitted beam**



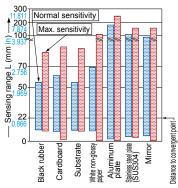
## Correlation between lightness and sensing range



The sensing region (typical) is represented by oblique lines in the left figure. However, the sensitivity should be set with enough margin because of slight variation in products.

Lightness shown on the left may differ slightly from the actual object condition.

#### Correlation between material and sensing range (face-to-face)



The bars in the graph indicate the sensing range (typical) for the respective material. However, there is a slight variation in the sensing range depending on the product. Further, if there is a reflective object (conveyor, etc.) in the background of the sensing object, since it affects the sensing, separate it by more than twice the sensing range shown in the left graph, or adjust the sensitivity adjuster. Make sure to confirm detection with

an actual sensor.

## PRECAUTIONS FOR PROPER USE

Refer to p.1552~ for general precautions and p.1593~ for information about laser beam.

This catalog is a guide to select a suitable product.
 Be sure to read the instruction manual attached to the product prior to its use.

# <u>^</u>

 Never use this product as a sensing device for personnel protection.

 In case of using sensing devices for personnel protection, use products which meet laws and standards, such as OSHA, ANSI or IEC etc., for personnel protection applicable in each region or country.

#### Cautions for laser beams

 This product is classified as a Class 1 Laser Product in IEC / JIS standards and in FDA\* regulations. Do not look at the laser beam through optical system such as a lens.



 The following label is attached to the cable. Handle the product according to the instruction given on the warning label.



\*This product complies with 21 CFR 1040.10 and 1040.11 Laser Notice No. 50, dated June 24, 2007, issued by CDRH (Center for Devices and Radiological Health) under the FDA (Food and Drug Administration).

### Safety standards for laser beam products

 A laser beam can harm human being's eyes, skin, etc., because of its high energy density. IEC has classified laser products according to the degree of hazard and the stipulated safety requirements. EX-L200 series is classified as Class 1 laser.

#### Classification by IEC 60825-1

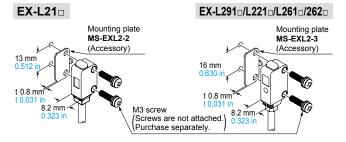
Classification	Description
Class 1	Lasers that are safe under reasonably foreseeable conditions of operation, including the use of optical instruments for intrabeam viewing.

#### Safe use of laser products

 For the purpose of preventing users from suffering injuries by laser products, IEC 60825-1 (Safety of laser products). Kindly check the standards before use. (Refer to p.1593~ for information about laser beam.)

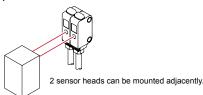
#### **Mounting**

- When mounting this sensor, use a mounting plate (MS-EXL2-2, MS-EXL2-3). Without using the mounting plate, beam misalignment may occur. Also, install the mounting plate in between the sensor and the mounting surface.
- The tightening torque should be 0.5 N·m or less.
   Note: The mounting direction of the mounting plate is fixed. Install in a way so that the bending shape is facing the sensor side.

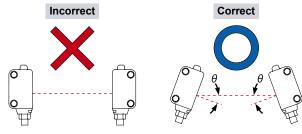


#### **Automatic interference prevention function**

Spot reflective type sensor incorporate this function.
 Up to two sets of sensor can be mounted closely.
 (Thru-beam type sensor does not have this function.)



Note: If two spot reflective type sensor are mounted facing each other, they should be angled so as not to receive the beam from the opposing sensor or to detect its front face.



#### **Others**

- Do not use during the initial transient time (approx. 50ms) after the power supply is switched ON.
- In case the load and this sensor are connected to different power supplies, be sure to turn ON the power from the sensor.
- The cable may break by applying excess stress in low temperature.
- Do not allow any water, oil fingerprints, etc., which may refract light, or dust, dirt, etc., which may block light, to stick to the emitting/receiving surfaces of the sensor head. In case they are present, wipe them with a clean, soft cloth or lens paper. Do not use this sensor in places having excessive vapor, dust, etc., or where it may come in contact with corrosive gas.
- Take care that the sensor does not come in direct contact with oil, grease, organic solvents, such as, thinner etc., or strong acid, and alkaline.
- Make sure that the power is OFF while cleaning the emitting/receiving windows of the sensor head.
- This device is using a laser which has high directional quality. Therefore the beam possibly be out of alignment by the mounting condition of this device or distortion of housing etc. Make sure to adjust the beam axe alignment before use.

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INDUCTIVE PROXIMITY SENSORS

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Amplifier Built-in Amplifierseparated

EX-L200

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Amplifier Built-in

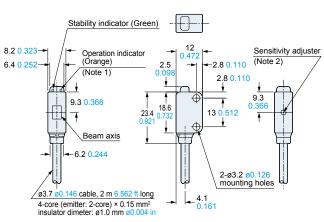
HG-C

Amplifier-separated

## **DIMENSIONS (Unit: mm in)**

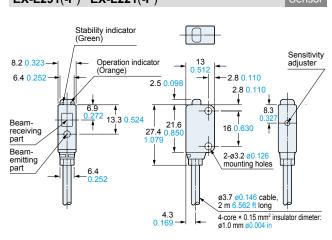
The CAD data can be downloaded from our website.

EX-L211(-P) EX-L212(-P)



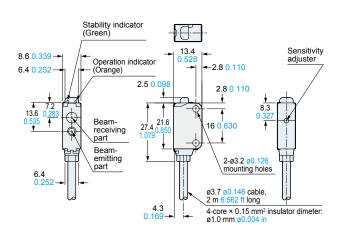
Notes: 1) It is the laser radiation indicator (green) on the emitter. 2) It is incorporated in EX-L211(-P) only.

EX-L291(-P) EX-L221(-P)



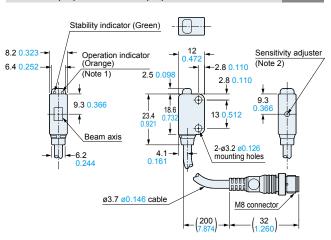
#### Assembly dimensions with polarizing filter (PF-EXL2-1)

Mounting drawing with EX-L291(-P)



#### EX-L211(-P)-J EX-L212(-P)-J

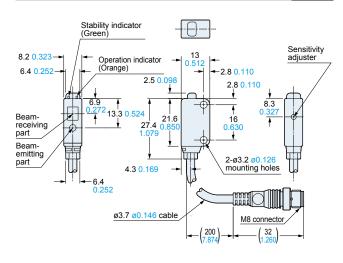
Sensor

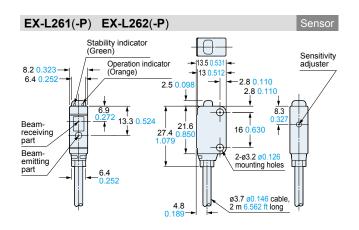


Notes: 1) It is the laser radiation indicator (green) on the emitter.

2) It is incorporated in EX-L211(-P)-J only.

### EX-L291(-P)-J EX-L221(-P)





## DIMENSIONS (Unit: mm in)

The CAD data can be downloaded from our website.

FIBER SENSORS

Reflector (Optional)

M3 nut mounting holes

(for mounting at the back)

Base 2-ø3.4 ø0.134 thru-holes

(for mounting at the side) 2-ø3.4 ø0.134 holes, 6 0.236 deep

(for mounting at the back)

2-M3 nut mounting holes

(for mounting at the side)

ø36

50

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Sensor mounting bracket (Optional)

## **RF-330** Reflector (Accessory for **EX-L291** ) 2-ø3.2 ø0.126 mounting holes -5 5 0 217 -30 1 181 -24 0.945--4.2 0.165 45 1.772 <sub>1</sub> 37 457

Material: Acrylic (Reflector)

# ABS (Base)

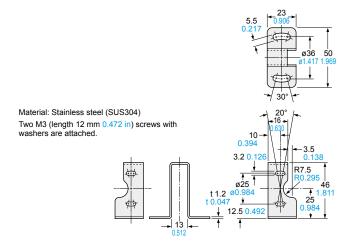
Reflector 3.2 0.126 10 Material: Acrylic (Reflector) ABS (Base) Two M3 (length 8 mm 0.315 in) screws with washers and two nuts are attached.

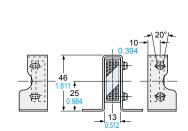
**RF-210** 

MS-RF21-1

Reflector mounting bracket for RF-210 (Optional)

5.5





Assembly dimensions

## MS-EXL2-1

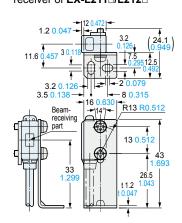
## Foot angled mounting bracket 2 0.079 -3-M3 × 0.5 0.020 **-** 2.5 3.2 0.126 R13 R0 F1 13 0.51 16 3.05 3.05 26.5 t 1.2 t 0.047

Material: Stainless steel (SUS304)

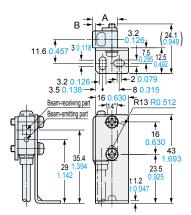
Two M3 (length 14 mm 0.551 in) screws with washers [stainless steel (SUS)] are attached.

#### **Assembly dimensions**

Mounting drawing with the receiver of EX-L211 /L212



Mounting drawing with EX-L291 - / L221 - / L261 - / L262 -



Model No.	Α	В
EX-L291 - / L221 -	13 0.512	2.2 0.087
EX-L261   / L262	13.5 0.532	2.7 0.106

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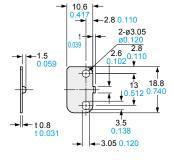
Selection Guide Amplifier Built-in Amplifierseparated

EX-L200 HG-C

## DIMENSIONS (Unit: mm in)

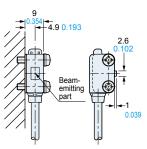
The CAD data can be downloaded from our website.

## Mounting plate (Accessory for **EX-L211**□/**L212**□)



Assembly dimensions

Mounting drawing with the emitter

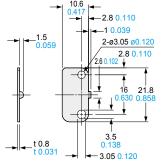


\* Without using the mounting plate, beam misalignment may occur.

2

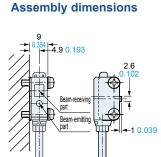
#### MS-EXL2-3

Mounting plate (Accessory for EX-L291 \( \text{L221} \( \text{L26} \) \)



Material: Stainless steel (SUS304)

Note: Screws are not attached. Purchase separately.



\* Without using the mounting plate, beam misalignment may occur.

#### Note Over

#### MS-EXL2-4

Material: Stainless steel (SUS304)

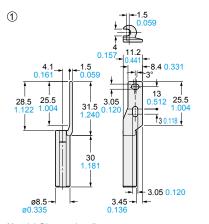
Note: Screws are not attached.

Purchase separately.

MS-EXL2-2

Universal sensor mounting bracket (Optional)

3



Material: Die-cast zinc alloy

3-M3 × 0.5 0.020 0.098 13 0.512 0.630 11.5 1250088 2.5 10° 2.5 0.098

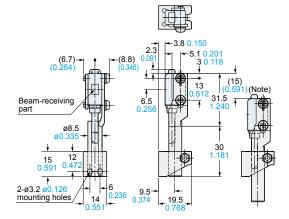
Material: Stainless steel (SUS)

## Material: Die-cast zinc alloy

Two M3 (length 14 mm 0.551 in) screws with washers [stainless steel (SUS)], one M3 (length 10 mm 0.394 in) hexagon socket-head bolt [stainless steel (SUS)], and one M3 hexagon nut [stainless steel (SUS)] are attached.

#### **Assembly dimensions**

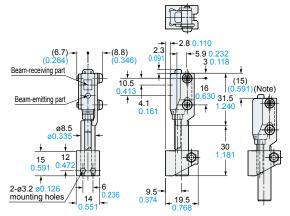
Mounting drawing with the receiver of EX-L211 -/L212 -



Note: This is the adjustable range of the movable part.

#### **Assembly dimensions**

Mounting drawing with EX-L291 -/ L221 -



Note: This is the adjustable range of the movable part.

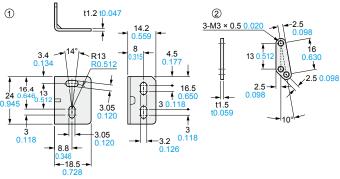
## DIMENSIONS (Unit: mm in)

The CAD data can be downloaded from our website.

#### MS-EXL2-5

Sensor mounting bracket (Optional)

## Back angled mounting bracket



Material: Stainless steel (SUS304)

Two M3 (length 14 mm 0.551 in) screws with washers [stainless steel (SUS)] are attached.

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Amplifier Built-in Amplifierseparated

EX-L200

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