

NI-MH HANDBOOK

ENGLISH

INDUSTRIAL BATTERIES



PANASONIC BATTERIES



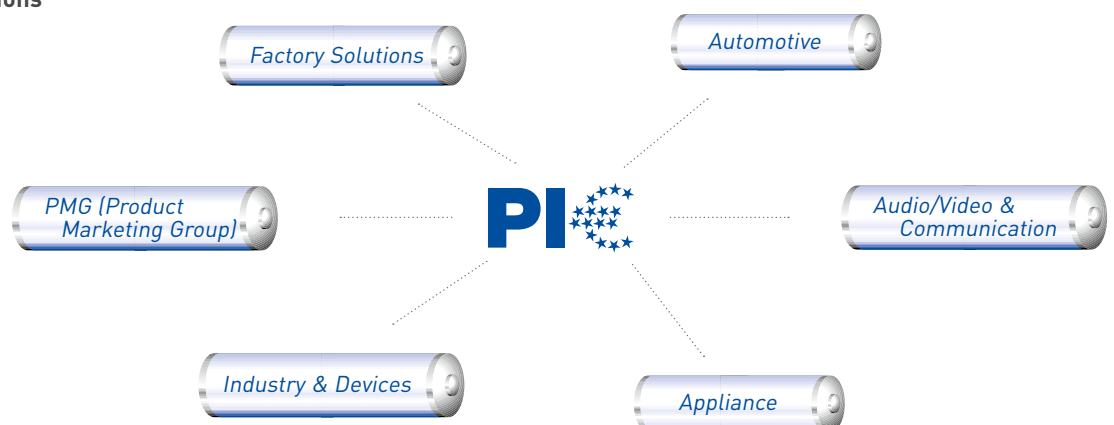
PANASONIC INDUSTRIAL EUROPE

Panasonic Corporation, founded in Osaka 1918, is one of the world's largest manufacturers of quality electronic and electrical equipment. Its subsidiary, Panasonic Industrial Europe GmbH (PIE) deals with a wide diversified range of industrial products for all European countries. This company was formed in 1998 to strengthen Panasonic's Pan-European industry operation, and today is active in such different business fields as Automotive, Audio/Video & Communication, Appliance and Industry & Devices to satisfy its customer's needs.

We are able to offer you a wide range of individual power solutions for portable and stationary applications. Our product range includes high reliability batteries such as Lithium-Ion, Lithium, Nickel-Metal-Hydride, Valve-Regulated-Lead-Acid (VRLA), Alkaline and Zinc-Carbon. Based on this battery range we can power your business in virtually all applications.

Panasonic Energy Company (PEC) started its battery production in 1931. Today PEC is the most diversified global battery manufacturer with a network of 16 manufacturing companies in 14 countries. More than 12,600 employees are dedicated to the research & development and in the production of new batteries for a new world.

PIE Organisation Divisions





PANASONIC LEADS THE WAY ... WITH 'ECO IDEAS'

Pursuing coexistence with the global environment in its business vision, Panasonic places reduction of the environmental impact in all its business activities as one of the important themes in its mid-term management plan. In its 'eco ideas' Strategy, which focuses in particular on rapid implementation of measures to prevent global warming and global promotion of environmental sustainability management, Panasonic is advancing three key initiatives: 'eco ideas' for Manufacturing, 'eco ideas' for Products, and 'eco ideas' for Everybody, Everywhere.

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Our **energy** will Drive **eco** Innovation.

The Panasonic 'eco ideas' House

We are approaching a global turning corner and it would not be an exaggeration to call it the 'Environmental Industrial Revolution'. Based on this recognition, Panasonic has built an 'eco ideas' House on the premise of our showroom, Panasonic Center Tokyo in April 2009 in order to help create a carbon-free society and reduce CO₂ emissions from a household sector.

The concept of this 'eco ideas' House can be described as follows:

1. Virtually zero CO₂ emissions in an entire house envisaged in three to five years into the future
 2. Synergy of technology and nature
- Aforementioned concepts shows that Panasonic is not only aware of it's environmental responsibility moreover this Panasonic takes action.

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STORAGE

Storage temperature and humidity (short-term)

Store batteries in a dry location with low humidity, no corrosive gases, and at a temperature range of -20°C to $+45^{\circ}\text{C}$.

Storing batteries in a location where humidity is extremely high or where temperatures fall below -20°C or rise above $+45^{\circ}\text{C}$ can lead to the rusting of metallic parts and battery leakage due to expansion or contraction in parts composed of organic materials.

Long-term storage (1 year, -20°C to $+35^{\circ}\text{C}$)

Because long-term storage can accelerate battery self-discharge and lead to the deactivation of reactants, locations where the temperature ranges between $+10^{\circ}\text{C}$ and $+30^{\circ}\text{C}$ are suitable for long-term storage.

When charging for the first time after long-term storage, deactivation of reactants may lead to increased battery voltage and decreased battery capacity. Restore such batteries to original performance by repeating several cycles of charging and discharging.

When storing batteries for more than 1 year, charge at least once a year to prevent leakage and deterioration in performance due to self-discharging.

SERVICE LIFE OF BATTERIES

Cycle life

Batteries used under proper conditions of charging and discharging can be used 500 cycles or more. Significantly reduced service time in spite of proper charging means that the life of the battery has been exceeded.

Also, at the end of service life, an increase in internal resistance, or an internal short-circuit failure may occur. Chargers and charging circuits should therefore be designed to ensure safety in the event of heat generated upon battery failure at the end of service life.

Service life with long-term use

Because batteries are chemical products involving internal chemical reactions, performance deteriorates not only with use but also during prolonged storage.

Normally, a battery will last 2 years (or 500 cycles) if used under proper conditions and not overcharged or overdischarged. However, failure to satisfy conditions concerning charging, discharging, temperature and other factors during actual use can lead to shortened life (or cycle life) damage to products and deterioration in performance due to leakage and shortened service life.

DESIGN OF PRODUCTS WHICH USE BATTERIES

Connecting batteries and products

Never solder a lead wire and other connecting materials directly to the battery, as doing so will damage the battery's internal safety vent, separator, and other parts made of organic materials. To connect a battery to a product, spot-weld a tab made of nickel or nickel-plated steel to the battery's terminal strip, then solder a lead wire to the tab. Perform soldering in as short a time as possible.

Use caution in applying pressure to the terminals in cases where the battery pack can be separated from the equipment.

Material for terminals in products using the batteries

Because small amounts of alkaline electrolyte can leak from the battery seal during extended use or when the safety vent is activated during improper use, a highly alkaline-resistant material should be used for a product's contact terminals in order to avoid problems due to corrosion.

| High alkaline-resistant metals | Low alkaline-resistant metals |
|--|--|
| Nickel, stainless steel, nickel-plated steel, etc. | Tin, aluminum, zinc, copper, brass, etc. |

(Note that stainless steel generally results in higher contact resistance.)

Short-circuiting of battery packs

Special caution is required to prevent short circuits. Care must be taken during the design of the battery pack shape to ensure batteries cannot be inserted in reverse. Also, caution must be given to certain structures or product terminal shapes which can make short-circuiting more likely.

Using old and new batteries together

Avoid using old and new batteries together. Also avoid using these batteries with ordinary dry-cell batteries, Ni-Cd batteries or with another manufacturer's batteries. Differences in various characteristic values, etc., can cause damage to batteries or the product.

OTHER PRECAUTIONS

Batteries should always be charged prior to use. Be sure to charge correctly.

NI-MH BATTERY TRANSPORTATION SITUATION*1

Transport by sea

Ni-MH batteries are classified as no dangerous goods under IMDG-Code 34-08 (International Maritime Dangerous Goods Code), valid until 31.12.2011.

From 01.01.2012 new UN 3496 takes place under IMDG-Code 35-10 with Special Provision 963. Ni-MH batteries are then classified as dangerous goods in class 9. Batteries shall be securely packed and protected from short circuit.

When loaded in a cargo transport unit with 100kg gross mass or more, special stowage is requested away from heat source. Furthermore an information on the IMO (International Maritime Organization) document is required.

Transport by air

As of today there are no fixed regulations for the worldwide transportation of Ni-MH batteries by air.

Transport by road

As of today there are no fixed regulations for the worldwide transportation of Ni-MH batteries by road.

FINAL POINT TO KEEP IN MIND

In order to ensure safe battery use and to prolong the battery performance, please consult Panasonic regarding charge and discharge conditions for use and product design prior to the release of a battery-operated product.



OVERVIEW

More and more electric products with sophisticated functions require extremely compact and light battery solutions delivering a high level of energy density. To meet these needs Panasonic Ni-MH batteries have been developed and manufactured with nickel hydroxide for the positive electrode and hydrogen-absorbing alloys, capable of absorbing and releasing hydrogen at high-density levels, for the negative electrode. The Ni-MH battery technology is nowadays the Ni-Cd (nickel cadmium) successor technology for rechargeable and portable devices. All of our Ni-MH batteries are cadmium-free, in order not to be harmful to human beings and our environment.

CONSTRUCTION

Ni-MH batteries consist of a positive plate containing nickel hydroxide as its principal active material, a negative plate mainly composed of hydrogen-absorbing alloys, a separator made of fine fibers, an alkaline electrolyte, a metal case and a sealing plate provided with a self-resealing safety vent. Their basic structure is identical to that of Ni-Cd batteries. With cylindrical Ni-MH batteries, the positive and negative plates are divided by the separator, wound into a coil, inserted into the case, and sealed by the sealing plate through an electrically insulated gasket, see page 13.

Panasonic expands the line of Ni-MH cells that are superior to standard Ni-MH products in applications with low-rate charge at high temperatures. Improvements were made in

existing Panasonic Ni-MH cells to the negative plate alloy and separator fiber density. A different electrolyte composition was achieved to improve performance. Superior long-life characteristics can be achieved when combined with appropriate intermittent charge control circuitry. The intermittent charge consumes 1/30th the electricity compared to trickle charge and more than doubles the expected life of the Ni-MH cells compared to Ni-Cd cells that have been trickle charged.

APPLICATIONS

Panasonic Ni-MH batteries can either be used for standard applications with a moderate ambient temperature or for applications which requires high temperature resistance.

Standard ambient temperature

E-Bikes, Pedelecs, Scooters, Golf-Trollies, Powertools, Grape-Cutters, Multimeters, Voting Machine, Barcode Readers, Handheld Scanners, Labelprinters, Vacuum Cleaners, Muscle Electro-Stimulations, Toothbrushes, etc.

High temperature resistance (for back-up use)

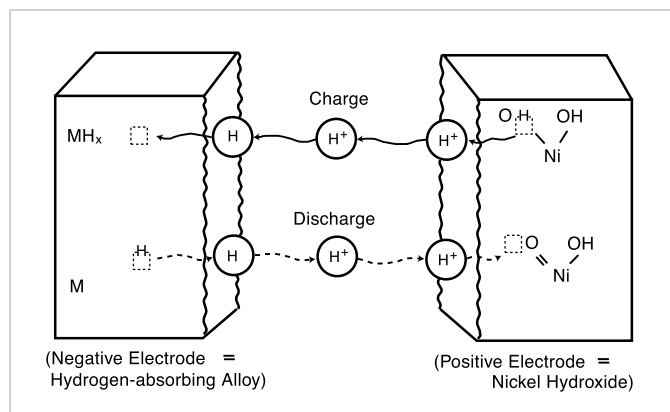
Combined Solar Applications, Portable Medical Devices, POS Terminals, Emergency Light for buildings and trains, Elevator Safety Systems, etc.

faces of the positive and negative electrodes, and to assist one in understanding the principle, the figure shows how the reactions proceed by the transfer of protons (H+).

The hydrogen-absorbing alloy negative electrode successfully reduces the gaseous oxygen given off from the positive electrode during overcharge by sufficiently increasing the capacity of the negative electrode which is the same method employed by Ni-Cd batteries.

By keeping the battery's internal pressure constant in this manner, it is possible to seal the battery.

Schematic discharge of Ni-MH battery



Cycle life equivalent to 500 charge and discharge cycles

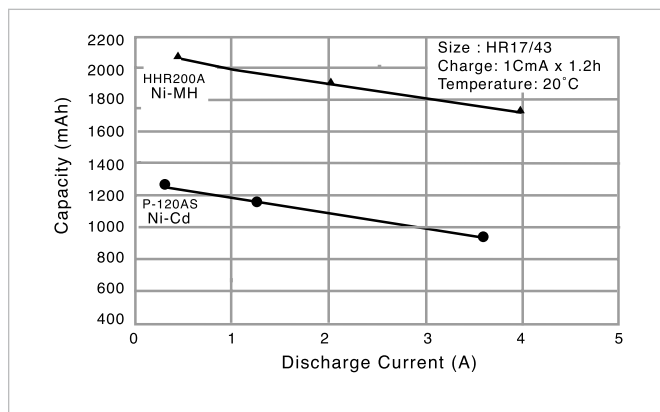
Like Ni-Cd batteries, Ni-MH batteries can be repeatedly charged and discharged for about 500 cycles. (example: IEC charge and discharge conditions)

Rapid charge in approx. 1 hour

Ni-MH batteries can be rapidly charged in about an hour using a specially designed charger.

Excellent discharge characteristics

Since the internal resistance of Ni-MH batteries is low, continuous high-rate discharge up to 3CmA is possible.



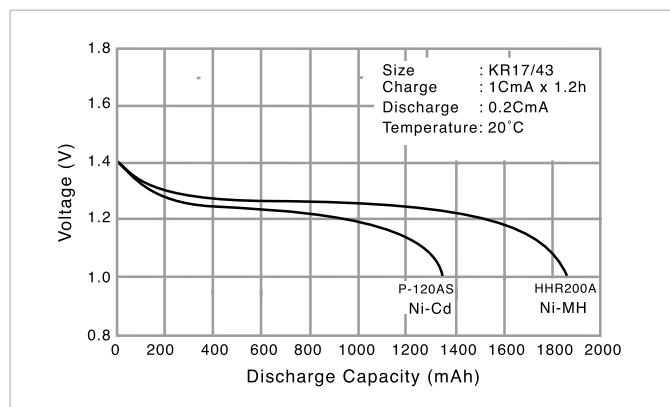
FEATURES

Similarity with Ni-Cd batteries

These batteries have similar discharge characteristics to those of Ni-Cd batteries.

Double the energy density of conventional batteries

Ni-MH batteries have approximately double the capacity compared with Panasonic's standard Ni-Cd batteries.



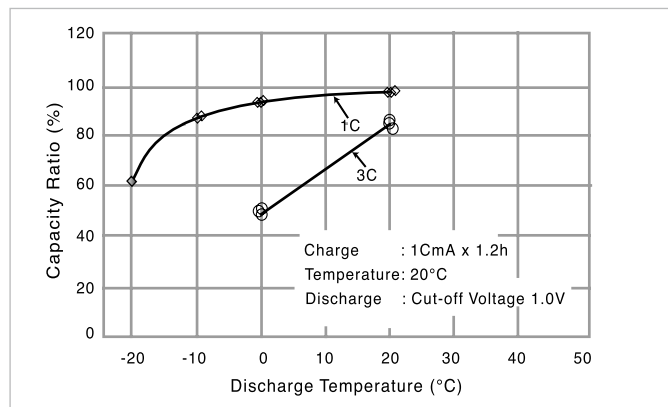
FIVE MAIN CHARACTERISTICS

As with Ni-Cd batteries, Ni-MH batteries have five main characteristics: charge, discharge, storage life, cycle life and safety.

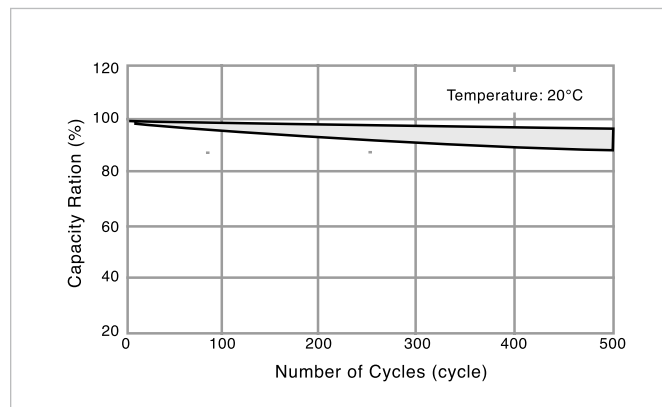
1. Charge characteristics

The charge characteristics of Ni-MH batteries are affected by current, time and temperature. The battery voltage rises when the charge current is increased or when the temperature is low. The charge efficiency differs depending on the current, time, temperature and other factors. Ni-MH batteries should be charged at a temperature ranging from 0°C to 40°C using a constant current of 1C or less. The charge efficiency is particularly good at a temperature of 10°C to 30°C. Repeated charge at high or low temperatures causes the battery performance to deteriorate. Furthermore, repeated overcharge should be avoided since it will downgrade the battery performance. Refer to the section on recommended

Discharge temperature characteristics



Cycle life characteristics



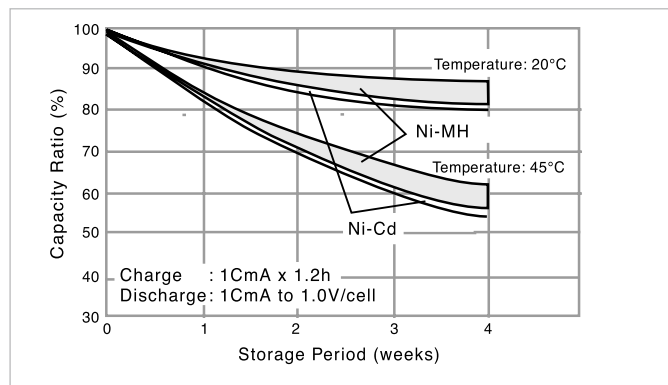
3. Storage characteristics

These characteristics include self-discharge characteristics and restoration characteristics after long-term storage. When batteries are left standing, their capacity generally drops due to self-discharge, but this is restored by charge.

5. Safety

When the internal pressure of these batteries rises due to overcharge, short-circuiting, reverse charge or other abuse or misuse, the self-sealing safety vent is activated to prevent battery damage.

Self discharge characteristics



Self-discharge is affected by the temperature at which the batteries are left standing and the length of time during which they are left standing. It increases in proportion as the temperature or the shelf-standing time increases. Panasonic's Ni-MH batteries have excellent self-discharge characteristics.

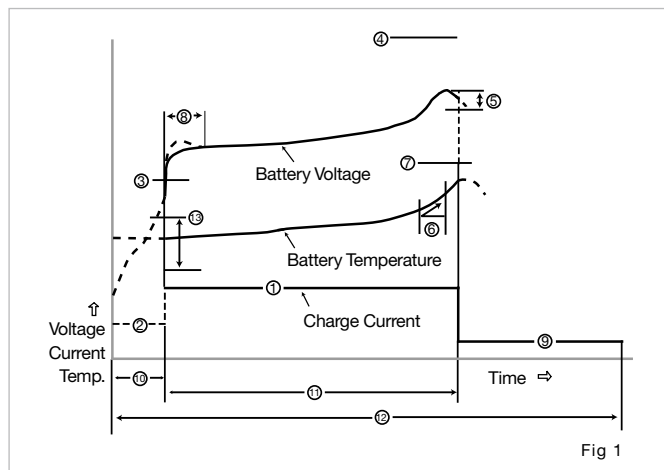
4. Cycle life characteristics

The cycle life of these batteries is governed by the conditions under which they are charged and discharged, temperature and other conditions of use. Under proper conditions of use (example: IEC charge and discharge conditions), these batteries can be charged and discharged for more than 500 cycles.

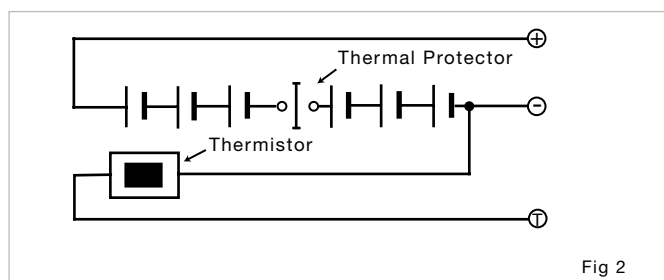
Panasonic should be consulted for more detailed information on the referenced charge control values. The charge methods described previously can be applied also when Ni-MH batteries are employed in a product, but Panasonic should be consulted for the control figures and other details.

| Recommended Ni-MH battery charge system*1 | |
|--|--|
| 1. Rapid charge current | Max. 1CmA to 0.5CmA |
| 2. Rapid charge transition voltage restoration current | 0.2 to 0.3CmA |
| 3. Rapid charge start voltage | Approx. 0.8V/cell |
| 4. Charge terminating voltage | 1.8V/cell |
| 5. ΔV value | 5 to 10mV/cell |
| 6. Battery temperature rising rate dT/dt value | 1 to 2°C/min |
| 7. Maximum battery temperature TCO | 60°C (for L-A, L-fatA and SC size) 55°C (for A, AA and D size) 50°C (for QA, AAA and prismatic size) |
| 8. Initial $-\Delta V$ detection disabling timer | 5 to 10 min |
| 9. Trickle current (after rapid charge) | 0.033 to 0.05CmA |
| 10. Rapid charge transfer timer | 60 min |
| 11. Rapid charge timer | 90 min (at 1CmA charge) |
| 12. Total timer | 10 to 20 hours |
| 13. Rapid charge temperature range | 0° to 40°C |

Example of a rapid charge system



Basic pack configuration circuit



NI-MH HIGH-TEMPERATURE SERIES RECOMMENDED CHARGE FOR BACK-UP POWER APPLICATIONS

The optimal charge system for the Ni-MH "H" Series for back-up power applications is an intermittent timer charge. An intermittent timer charge improves charge efficiency, extends battery life (-vs- trickle charge) and reduces electricity consumption up to 30% compared to trickle charge*2.

Intermittent timer charge: (See diagram) At the beginning of the charge, an IC timer is started and charging is activated at a current of 0.1It until the timer stops and the charge is terminated. When the batteries self discharge down to a set point (1.3V), the timer charge is re-activated.

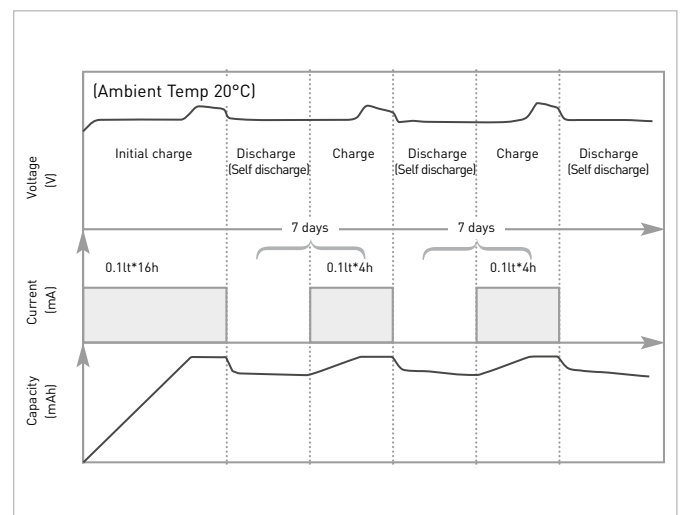
Example of intermittent timer charger system:

Average charge current: 0.1ItA

Re-charge time: 16 hours

Pulse charging can be used

Intermittent charge



*1 Matching test is required because these values vary depending on rapid charge current, number of cells, configuration of battery pack, etc.

*2 Trickle charge is not recommended in general for Ni-MH batteries. Please consult Panasonic on any Ni-MH applications requiring trickle charge.

6 SPECIFICATION TABLE

CYLINDRICAL

| Model | Diameter | Size | Nominal voltage (V) | Discharge capacity*1 (mAh) | | Dimensions with tube (mm) | | Approx. weight (g) | IEC | Page |
|-----------------|----------|--------|---------------------|----------------------------|------------|---------------------------|--------------|--------------------|---------|------|
| | | | | Average*2 | Rated/min. | Diameter | Height | | | |
| HHR-70AAA/FT | AAA | AAA | 1.2 | 730 | 700 | 10.5 +0/-0.7 | 44.5 +0/-1.0 | 12 | HR11/45 | 21 |
| HHR-75AAA/HT*3 | AAA | AAA | 1.2 | 730 | 700 | 10.5 +0/-0.7 | 44.5 +0/-1.0 | 12 | HR11/45 | 22 |
| HHR-80AAA/HT*3 | AAA | AAA | 1.2 | 780 | 750 | 10.5 +0/-0.7 | 44.5 +0/-1.0 | 13 | HR11/45 | 23 |
| HHR-35AA/FT | AA | 2/3AA | 1.2 | 390 | 350 | 14.5 +0/-0.7 | 28.5 +0/-1.0 | 10.5 | - | 24 |
| HHR-120AA/FT | AA | 4/5AA | 1.2 | 1,220 | 1,150 | 14.5 +0/-0.7 | 43.0 +0/-1.0 | 23 | HR15/43 | 25 |
| HHR-70AA/FT | AA | AA | 1.2 | 780 | 700 | 14.5 +0/-0.7 | 48.8 +0/-1.5 | 21 | HR15/49 | 26 |
| HHR-70AA/HT*4 | AA | AA | 1.2 | 780 | 700 | 14.5 +0/-0.7 | 50.5 +0/-1.5 | 21 | HR15/49 | 27 |
| HHR-110AA/FT | AA | AA | 1.2 | 1,180 | 1,100 | 14.5 +0/-0.7 | 50.0 +0/-1.0 | 24 | HR15/51 | 28 |
| HHR-150AA/FT | AA | AA | 1.2 | 1,580 | 1,500 | 14.5 +0/-0.7 | 50.0 +0/-1.0 | 26 | HR15/51 | 29 |
| HHR-210AA/HT*4 | AA | AA | 1.2 | 2,080 | 2,000 | 14.5 +0/-0.7 | 50.5 +0/-1.0 | 29 | HR15/51 | 30 |
| HHR-200A/FT | A | 4/5A | 1.2 | 2,040 | 2,000 | 17.0 +0/-0.7 | 43.0 +0/-1.5 | 32 | HR17/43 | 31 |
| HHR-210A/FT | A | A | 1.2 | 2,200 | 2,100 | 17.0 +0/-0.7 | 50.0 +0/-1.5 | 38 | HR17/50 | 32 |
| HHR-380A/FT | A | L-A | 1.2 | 3,800 | 3,700 | 17.0 +0/-0.7 | 67.0 +0/-1.5 | 53 | HR17/67 | 33 |
| HHR-450A/FT | A | LFat/A | 1.2 | 4,500 | 4,200 | 18.2 +0/-0.7 | 67.0 +0/-1.5 | 60 | - | 34 |
| HHR-200SCP/FT*5 | SC | 4/5SC | 1.2 | 2,100 | 1,900 | 23.0 +0/-1.0 | 34.0 +0/-1.5 | 43 | - | 35 |
| HHR-260SCP/FT*5 | SC | SC | 1.2 | 2,600 | 2,450 | 23.0 +0/-1.0 | 43.0 +0/-1.5 | 55 | HR23/43 | 36 |
| HHR-300SCP/FT*5 | SC | SC | 1.2 | 3,050 | 2,800 | 23.0 +0/-1.0 | 43.0 +0/-1.5 | 57 | HR23/43 | 37 |

CYLINDRICAL FOR BACK-UP USE (HIGH TEMPERATURE TYPE)

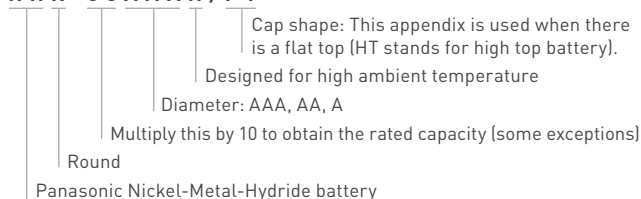
| Model | Diameter | Size | Nominal voltage (V) | Discharge capacity*1 (mAh) | | Dimensions with tube (mm) | | Approx. weight (g) | IEC | Page |
|-----------------|----------|--------|---------------------|----------------------------|------------|---------------------------|--------------|--------------------|---------|------|
| | | | | Average*2 | Rated/min. | Diameter | Height | | | |
| HHR-60AAAH/FT | AAA | AAA | 1.2 | 550 | 500 | 10.5 +0/-0.7 | 44.5 +0/-1.0 | 13 | HR11/45 | 38 |
| HHR-70AAH/FT | AA | AA | 1.2 | 750 | 700 | 14.5 +0/-0.7 | 48.3 +0/-1.0 | 18 | HR15/49 | 39 |
| HHR-210AH/FT | A | A | 1.2 | 2,050 | 1,900 | 17.0 +0/-0.7 | 50.0 +0/-1.5 | 36 | HR17/50 | 40 |
| HHR-330APH/FT*5 | A | LFat/A | 1.2 | 3,300 | 3,200 | 18.2 +0/-0.7 | 67.0 +0/-1.5 | 60 | - | 41 |
| HHR-370AH/FT | A | LFat/A | 1.2 | 3,700 | 3,500 | 18.2 +0/-0.7 | 67.0 +0/-1.5 | 60 | - | 42 |
| HHR-250SCH/FT*5 | SC | SC | 1.2 | 2,650 | 2,500 | 23.0 +0/-1.0 | 43.0 +0/-1.5 | 55 | HR23/43 | 43 |
| HHR-300CH/FT*5 | C | C | 1.2 | 3,300 | 3,100 | 26.0 +0/-1.0 | 50.0 +0/-2.0 | 80 | HR26/50 | 44 |

E-BLOCK

| Model | Diameter | Nominal voltage (V) | Discharge capacity*1 (mAh) | | Dimensions with tube (mm) | | | Approx. weight (g) | IEC |
|--------------|----------|---------------------|----------------------------|------------|---------------------------|--------|-----------|--------------------|-----|
| | | | Average*2 | Rated/min. | Diameter | Height | Thickness | | |
| HHR-9SRE/BA1 | E-Block | 8.4 | 175 | 170 | 26.0 | 48.5 | 16.3 | 42 | - |

Model number (example)

H H R - 6 0 A A A H / F T



*1 After charging at 0.1CmA for 16 hours, discharging at 0.2CmA.

*2 For reference only.

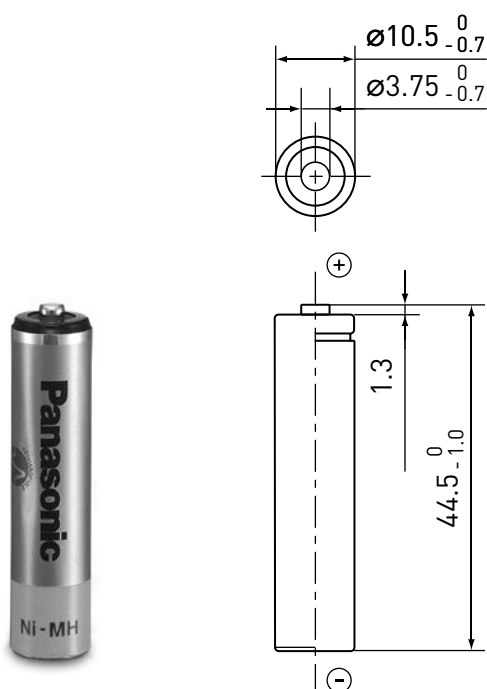
*3 Compatible with consumer AAA size.

*4 Compatible with consumer AA size.

*5 For high power use applications such as Powertools.

HHR-75AAA/HT CYLINDRICAL AAA SIZE (HR11/45)

DIMENSIONS (MM)



SPECIFICATIONS

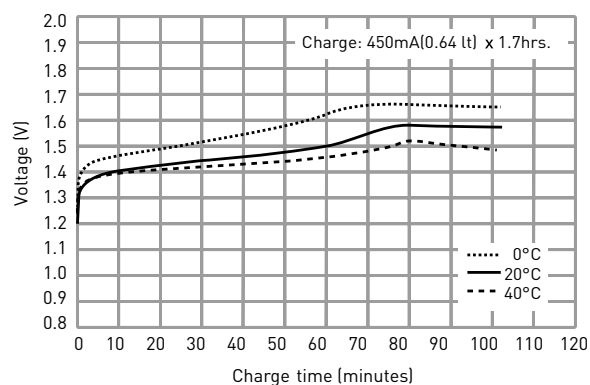
| Name | | HHR-75AAA/HT | |
|---|----------------------|--------------|----------|
| Diameter (mm) | | 10.5 +0/-0.7 | |
| Height (mm) | | 44.5 +0/-1.0 | |
| Approximate weight (g) | | 12 | |
| Nominal voltage (V) | | 1.2 | |
| Discharge capacity*1 | Average*2 (mAh) | 730 | |
| | Rated/min. (mAh) | 700 | |
| Approx. internal impedance at 1,000Hz at charged state (mΩ) | | 35 | |
| Charge | Standard (mA x hrs.) | 70 x 16 | |
| | Rapid*3 (mA x hrs.) | 450 x 1.7 | |
| Ambient temperature | Charge (°C) | Standard | 0 to +45 |
| | | Rapid | 0 to +40 |
| Discharge (°C) | | -10 to +65 | |
| Storage (°C) | <1 year | -20 to +35 | |
| | <6 months | -20 to +45 | |
| | <1 month | -20 to +55 | |

*1 After charging at 0.1It for 16 hours, discharging at 0.2It.

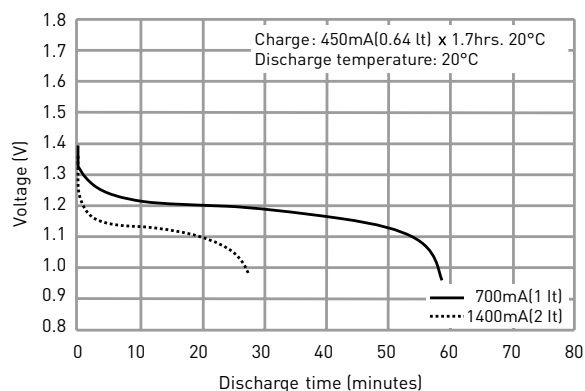
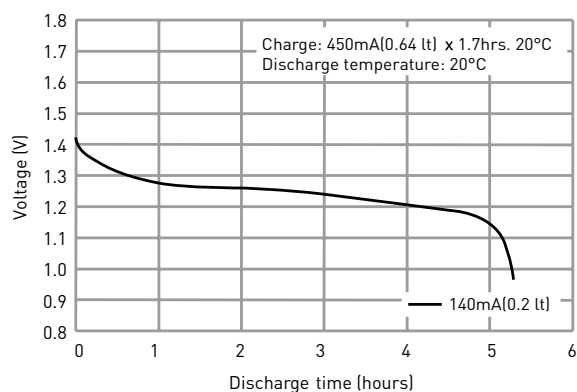
*2 For reference only.

*3 Need specially designed control system. Please contact Panasonic for details.

TYPICAL CHARGE CHARACTERISTICS

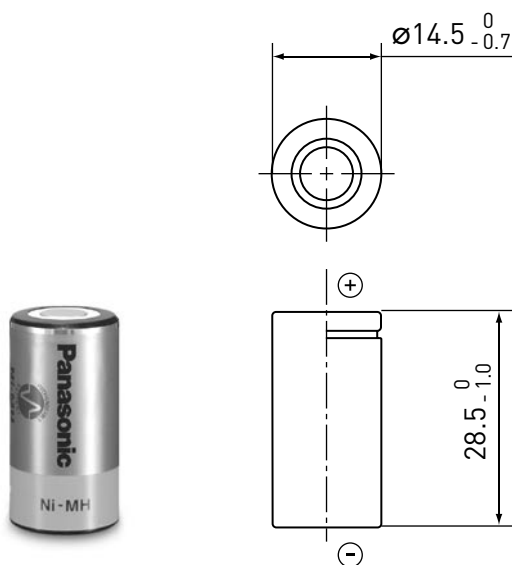


TYPICAL DISCHARGE CHARACTERISTICS



HHR-35AA/FT CYLINDRICAL 2/3AA SIZE

DIMENSIONS (MM)



SPECIFICATIONS

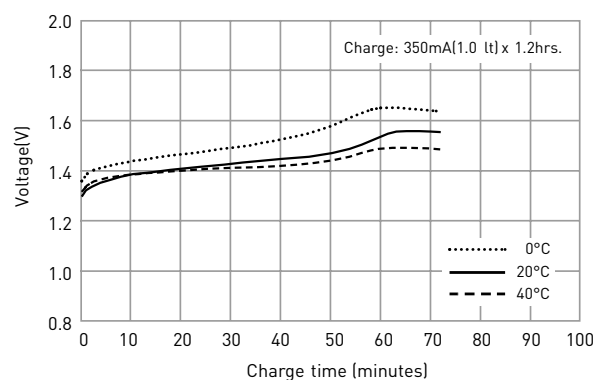
| Name | | HHR-35AA/FT | |
|---|----------------------|--------------|----------|
| Diameter (mm) | | 14.5 +0/-0.7 | |
| Height (mm) | | 28.5 +0/-1.0 | |
| Approximate weight (g) | | 10,5 | |
| Nominal voltage (V) | | 1.2 | |
| Discharge capacity*1 | Average*2 (mAh) | 390 | |
| | Rated/min. (mAh) | 350 | |
| Approx. internal impedance at 1,000Hz at charged state (mΩ) | | 30 | |
| Charge | Standard (mA x hrs.) | 35 x 16 | |
| | Rapid*3 (mA x hrs.) | 350 x 1.2 | |
| Ambient temperature | Charge (°C) | Standard | 0 to +45 |
| | | Rapid | 0 to +40 |
| Discharge (°C) | | -10 to +65 | |
| Storage (°C) | <1 year | -20 to +35 | |
| | <6 months | -20 to +45 | |
| | <1 month | -20 to +55 | |

*1 After charging at 0.1It for 16 hours, discharging at 0.2It.

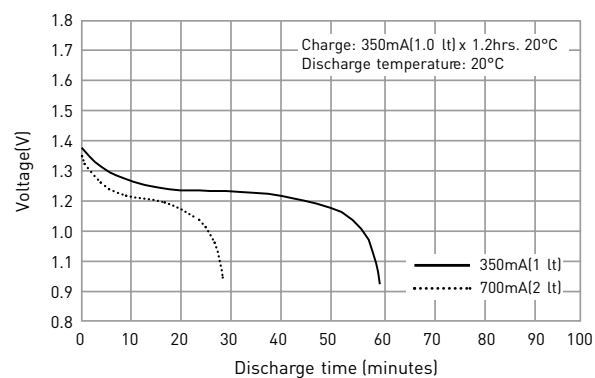
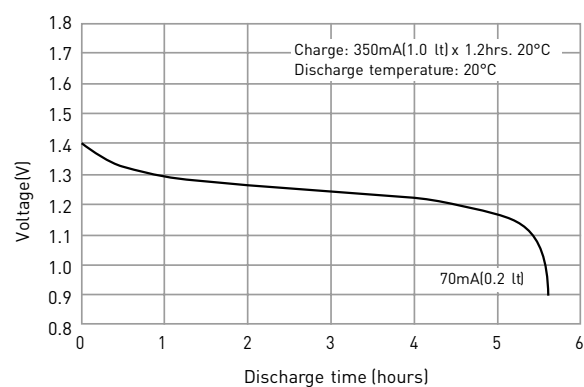
*2 For reference only.

*3 Need specially designed control system. Please contact Panasonic for details.

TYPICAL CHARGE CHARACTERISTICS

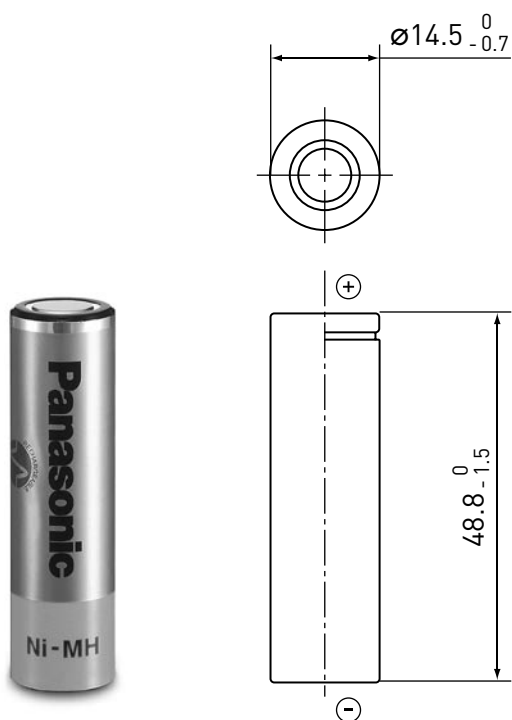


TYPICAL DISCHARGE CHARACTERISTICS



HHR-70AA/FT CYLINDRICAL AA SIZE (HR15/49)

DIMENSIONS (MM)



SPECIFICATIONS

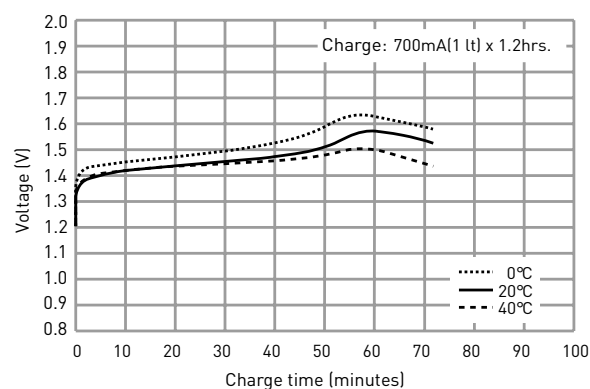
| Name | | HHR-70AA/FT | |
|---|----------------------|--------------|----------|
| Diameter (mm) | | 14.5 +0/-0.7 | |
| Height (mm) | | 48.8 +0/-1.5 | |
| Approximate weight (g) | | 21 | |
| Nominal voltage (V) | | 1.2 | |
| Discharge capacity*1 | Average*2 (mAh) | 780 | |
| | Rated/min. (mAh) | 700 | |
| Approx. internal impedance at 1,000Hz at charged state (mΩ) | | 25 | |
| Charge | Standard (mA x hrs.) | 70 x 16 | |
| | Rapid*3 (mA x hrs.) | 700 x 1.2 | |
| Ambient temperature | Charge (°C) | Standard | 0 to +45 |
| | | Rapid | 0 to +40 |
| Discharge (°C) | | -10 to +65 | |
| Storage (°C) | <1 year | -20 to +35 | |
| | <6 months | -20 to +45 | |
| | <1 month | -20 to +55 | |

*1 After charging at 0.1It for 16 hours, discharging at 0.2It.

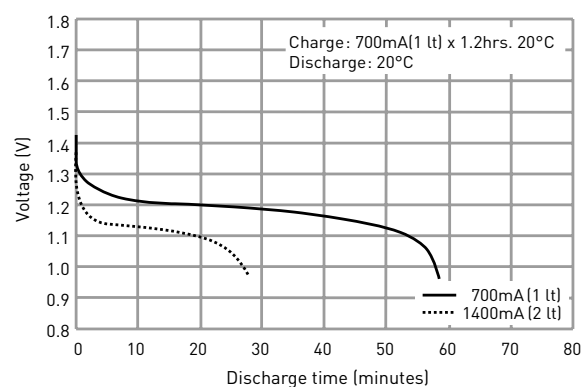
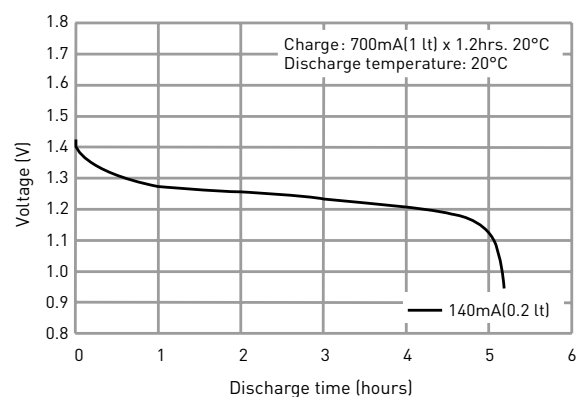
*2 For reference only.

*3 Need specially designed control system. Please contact Panasonic for details.

TYPICAL CHARGE CHARACTERISTICS

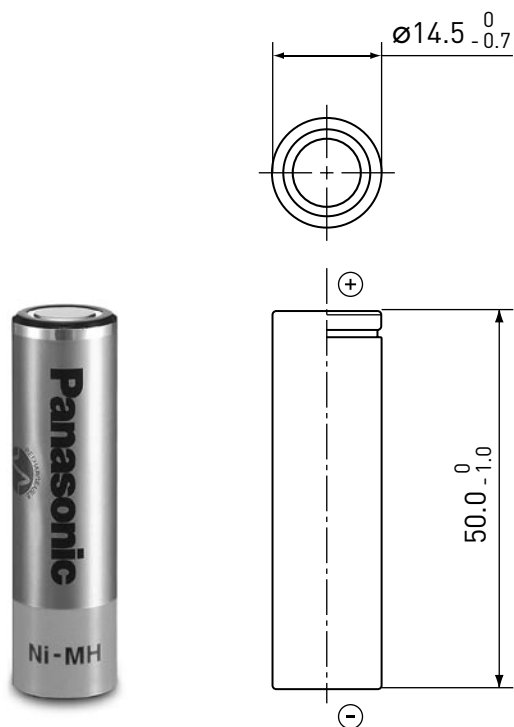


TYPICAL DISCHARGE CHARACTERISTICS



HHR-110AA/FT CYLINDRICAL AA SIZE (HR15/51)

DIMENSIONS (MM)



SPECIFICATIONS

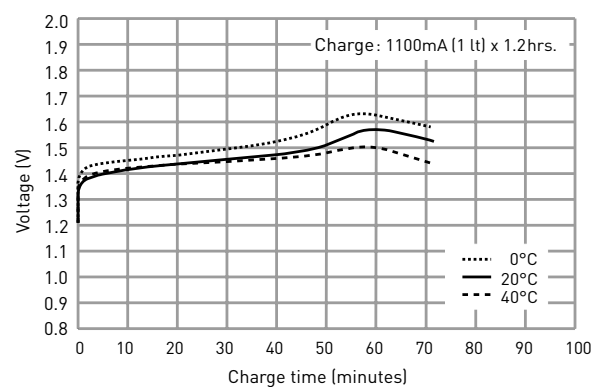
| | | | |
|---|----------------------|--------------|----------|
| Name | | HHR-110AA/FT | |
| Diameter (mm) | | 14.5 +0/-0.7 | |
| Height (mm) | | 50.0 +0/-1.0 | |
| Approximate weight (g) | | 24 | |
| Nominal voltage (V) | | 1.2 | |
| Discharge capacity*1 | Average*2 (mAh) | 1,180 | |
| | Rated/min. (mAh) | 1,100 | |
| Approx. internal impedance at 1,000Hz at charged state (mΩ) | | 16 | |
| Charge | Standard (mA x hrs.) | 110 x 16 | |
| | Rapid*3 (mA x hrs.) | 1,100 x 1.2 | |
| Ambient temperature | Charge (°C) | Standard | 0 to +45 |
| | | Rapid | 0 to +40 |
| Discharge (°C) | | -10 to +65 | |
| Storage (°C) | <1 year | -20 to +35 | |
| | <3 months | -20 to +45 | |
| | <1 month | -20 to +55 | |

*1 After charging at 0.1It for 16 hours, discharging at 0.2It.

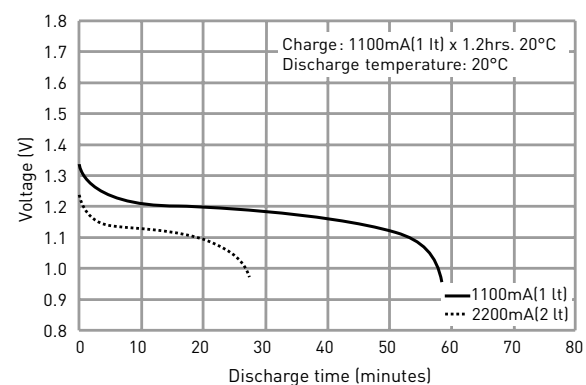
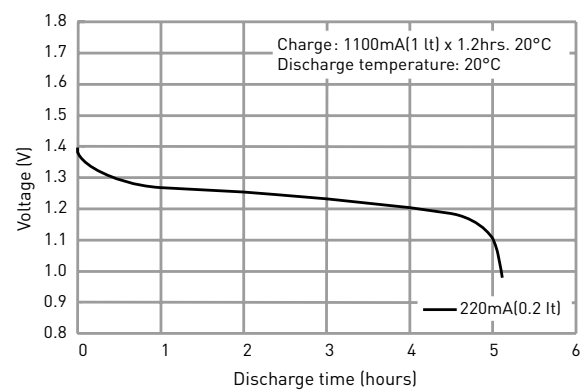
*2 For reference only.

*3 Need specially designed control system. Please contact Panasonic for details.

TYPICAL CHARGE CHARACTERISTICS

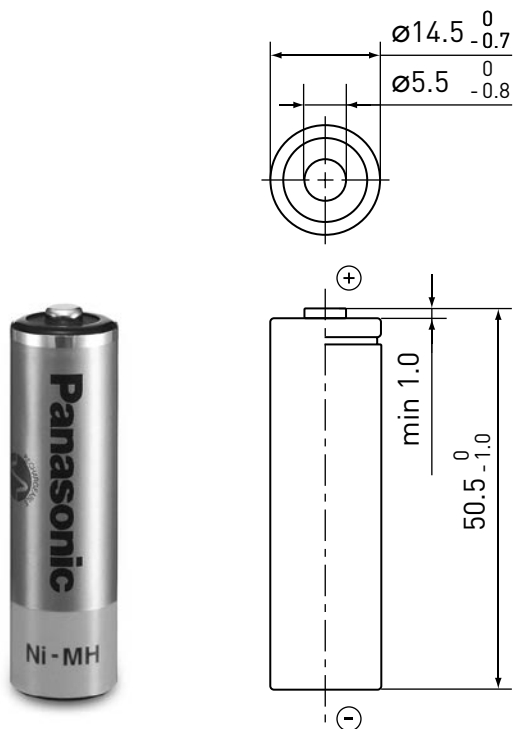


TYPICAL DISCHARGE CHARACTERISTICS



HHR-210AA/HT CYLINDRICAL AA SIZE (HR15/51)

DIMENSIONS (MM)



SPECIFICATIONS

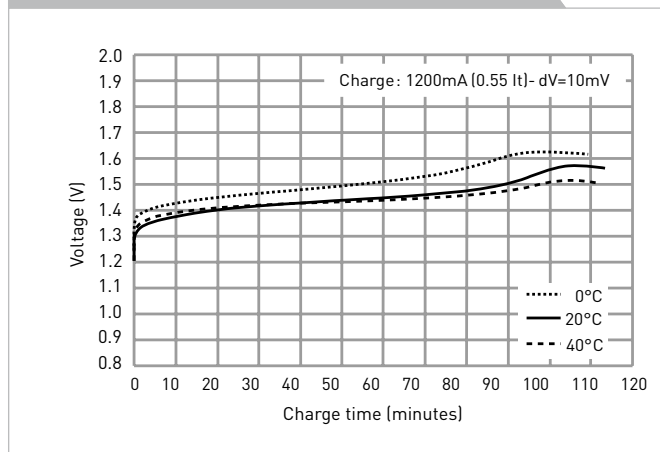
| | | |
|--|-----------------------------|---------------------------------------|
| Name | | HHR-210AA/HT |
| Diameter (mm) | | 14.5 +0/-0.7 |
| Height (mm) | | 50.5 +0/-1.0 |
| Approximate weight (g) | | 29 |
| Nominal voltage (V) | | 1.2 |
| Discharge capacity*1 | Average*2 (mAh) | 2,080 |
| | Rated/min. (mAh) | 2,000 |
| Approx. internal impedance at 1,000Hz at charged state (mΩ) | | 20 |
| Charge | Standard (mA x hrs.) | 200 x 16 |
| | Rapid*3 (mA x hrs.) | 1,200 x 2 |
| Ambient temperature | Charge (°C) | Standard: 0 to +45 Rapid: 0 to +40 |
| | Discharge (°C) | -10 to +65 |
| Storage (°C) | <1 year | -20 to +35 |
| | <3 months | -20 to +45 |
| | <1 month | -20 to +55 |

*1 After charging at 0.1It for 16 hours, discharging at 0.2It.

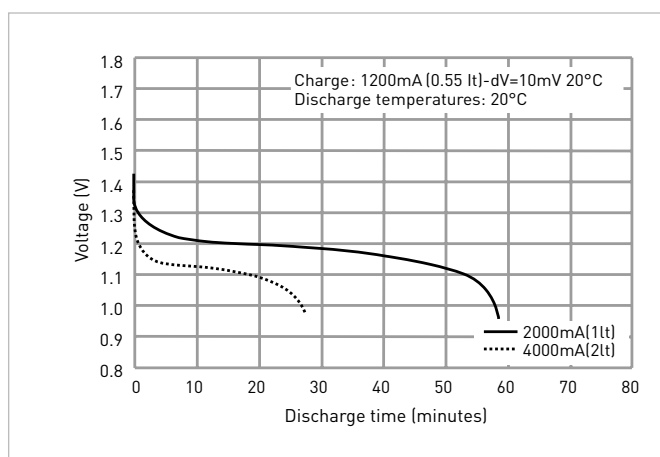
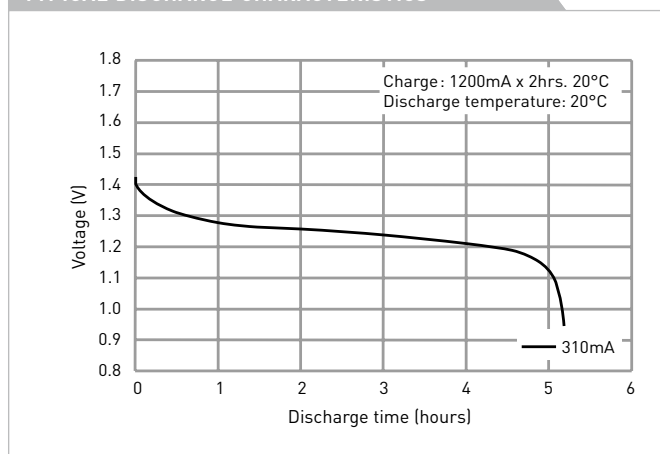
*2 For reference only.

*3 Need specially designed control system. Please contact Panasonic for details.

TYPICAL CHARGE CHARACTERISTICS

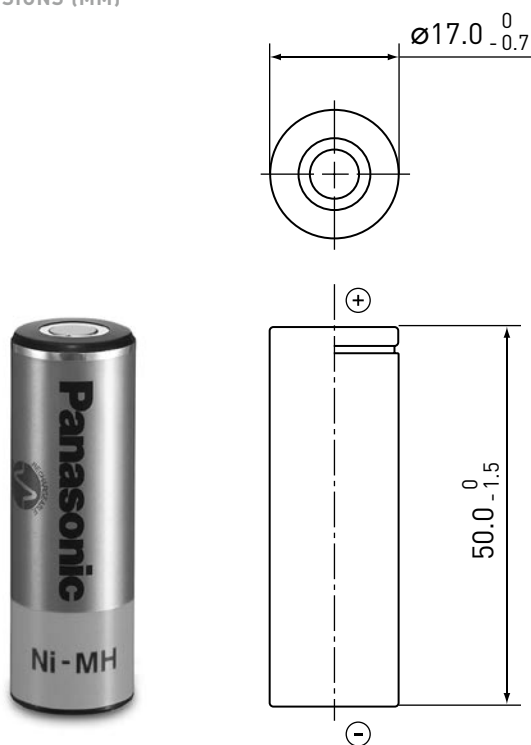


TYPICAL DISCHARGE CHARACTERISTICS



HHR-210A/FT CYLINDRICAL A SIZE (HR17/50)

DIMENSIONS (MM)



SPECIFICATIONS

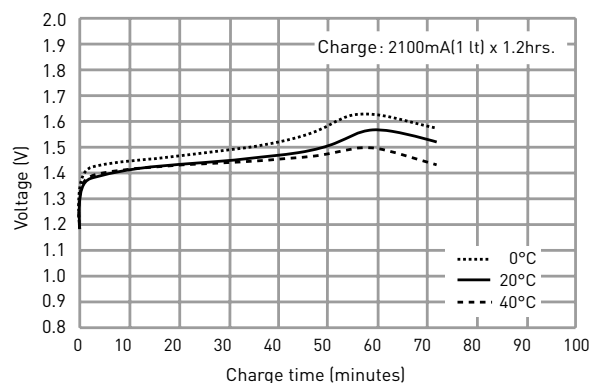
| Name | | HHR-210A/FT | |
|---|----------------------|--------------|----------|
| Diameter (mm) | | 17.0 +0/-0.7 | |
| Height (mm) | | 50.0 +0/-1.5 | |
| Approximate weight (g) | | 38 | |
| Nominal voltage (V) | | 1.2 | |
| Discharge capacity*1 | Average*2 (mAh) | 2,200 | |
| | Rated/min. (mAh) | 2,100 | |
| Approx. internal impedance at 1,000Hz at charged state (mΩ) | | 20 | |
| Charge | Standard (mA x hrs.) | 210 x 16 | |
| | Rapid*3 (mA x hrs.) | 2,100 x 1.2 | |
| Ambient temperature | Charge (°C) | Standard | 0 to +45 |
| | | Rapid | 0 to +40 |
| Discharge (°C) | | -10 to +65 | |
| Storage (°C) | <1 year | -20 to +35 | |
| | <3 months | -20 to +45 | |
| | <1 month | -20 to +55 | |

*1 After charging at 0.1It for 16 hours, discharging at 0.2It.

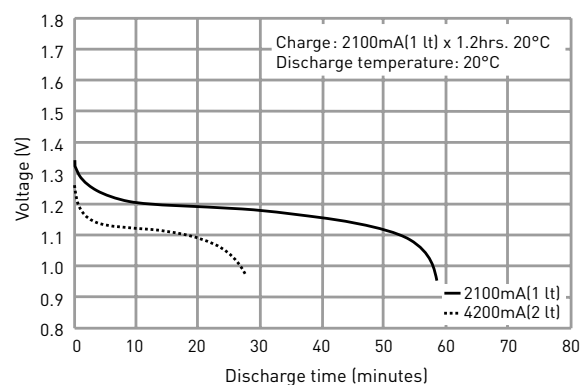
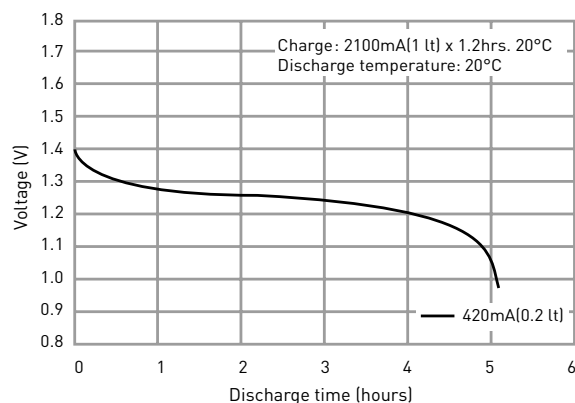
*2 For reference only.

*3 Need specially designed control system. Please contact Panasonic for details.

TYPICAL CHARGE CHARACTERISTICS

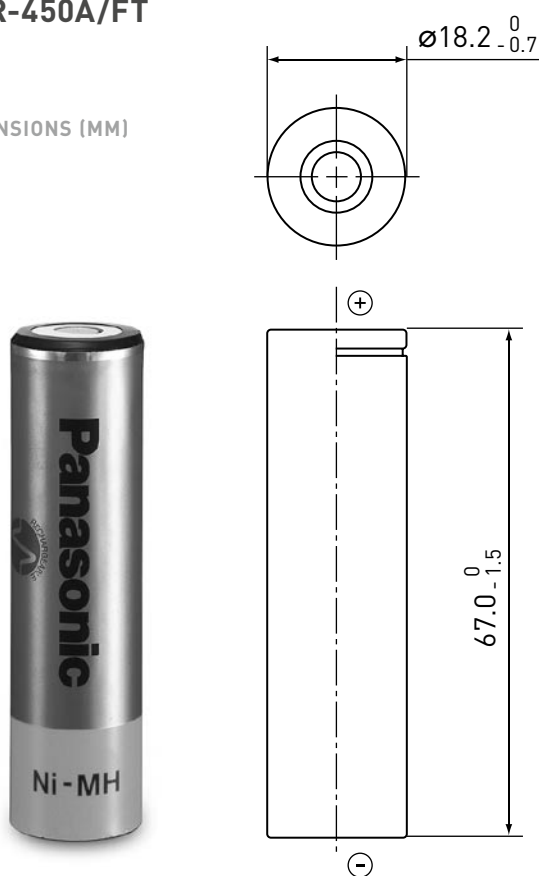


TYPICAL DISCHARGE CHARACTERISTICS



HHR-450A/FT

DIMENSIONS (MM)



SPECIFICATIONS

| Name | | HHR-450A/FT | |
|---|----------------------|--------------|----------|
| Diameter (mm) | | 18.2 +0/-0.7 | |
| Height (mm) | | 67.0 +0/-1.5 | |
| Approximate weight (g) | | 60 | |
| Nominal voltage (V) | | 1.2 | |
| Discharge capacity*1 | Average*2 (mAh) | 4,500 | |
| | Rated/min. (mAh) | 4,200 | |
| Approx. internal impedance at 1,000Hz at charged state (mΩ) | | 25 | |
| Charge | Standard (mA x hrs.) | 450 x 16 | |
| | Rapid*3 (mA dT/dt) | 2,000 x 1.2 | |
| Ambient temperature | Charge (°C) | Standard | 0 to +45 |
| | | Rapid | 0 to +40 |
| Discharge (°C) | | -10 to +65 | |
| Storage (°C) | <1 year | -20 to +35 | |
| | <3 months | -20 to +45 | |
| | <1 month | -20 to +55 | |

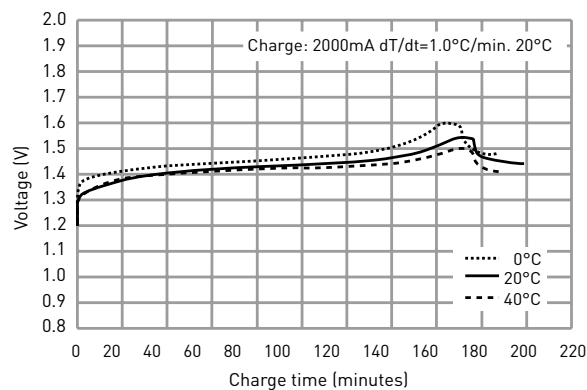
*1 After charging at 0.1It for 16 hours, discharging at 0.2It.

*2 For reference only.

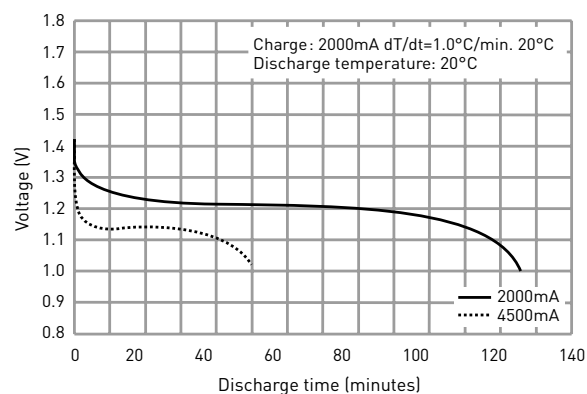
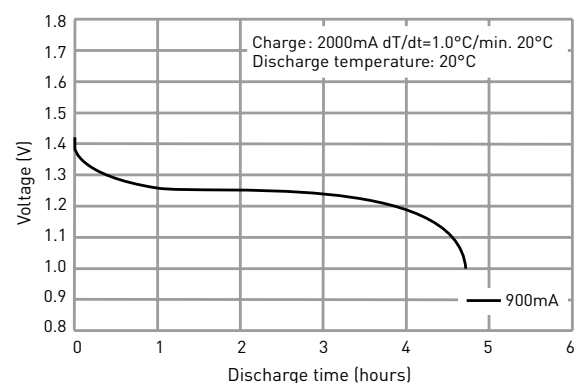
*3 Need specially designed control system. Please contact Panasonic for details.

CYLINDRICAL LFAT/A SIZE

TYPICAL CHARGE CHARACTERISTICS

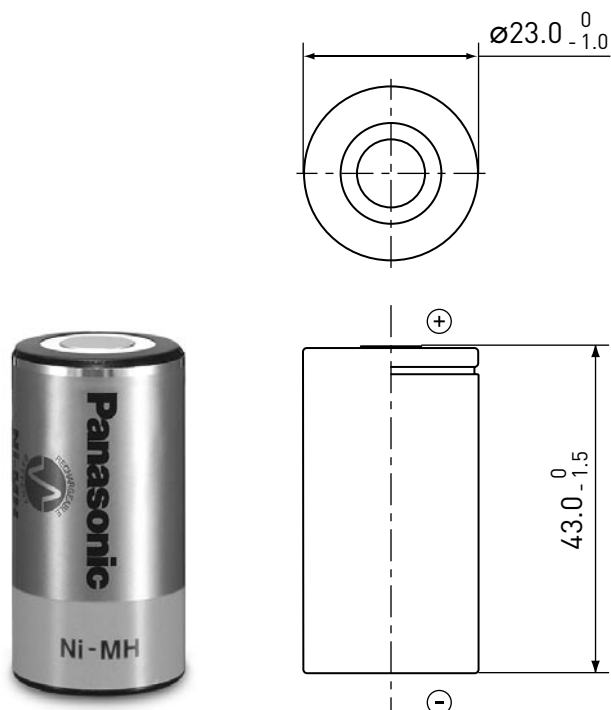


TYPICAL DISCHARGE CHARACTERISTICS



HHR-260SCP/FT CYLINDRICAL SC SIZE (HR23/43)

DIMENSIONS (MM)



SPECIFICATIONS

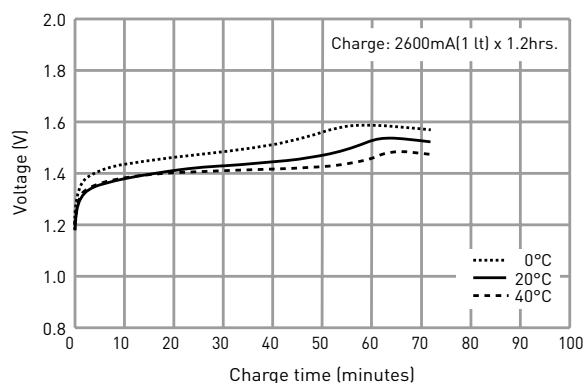
| Name | | HHR-260SCP/FT |
|---|----------------------|---------------------------------------|
| Diameter (mm) | | 23.0 +0/-1.0 |
| Height (mm) | | 43.0 +0/-1.5 |
| Approximate weight (g) | | 55 |
| Nominal voltage (V) | | 1.2 |
| Discharge capacity*1 | Average*2 (mAh) | 2,600 |
| | Rated/min. (mAh) | 2,450 |
| Approx. internal impedance at 1,000Hz at charged state (mΩ) | | 5 |
| Charge | Standard (mA x hrs.) | 260 x 16 |
| | Rapid*3 (mA x hrs.) | 2,600 x 1.2 |
| Ambient temperature | Charge (°C) | Standard: 0 to +45 Rapid: 0 to +40 |
| | Discharge (°C) | -10 to +65 |
| Storage (°C) | <1 year | -20 to +35 |
| | <3 months | -20 to +45 |
| | <1 month | -20 to +55 |

*1 After charging at 0.1It for 16 hours, discharging at 0.2It.

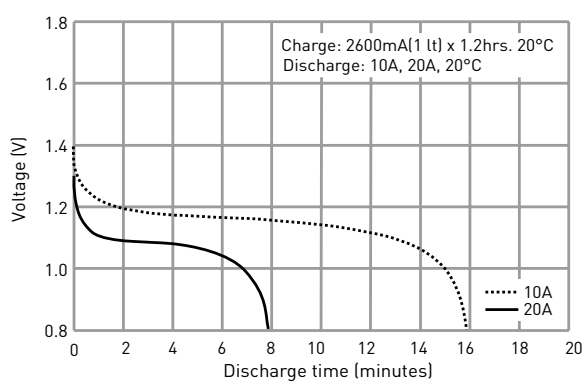
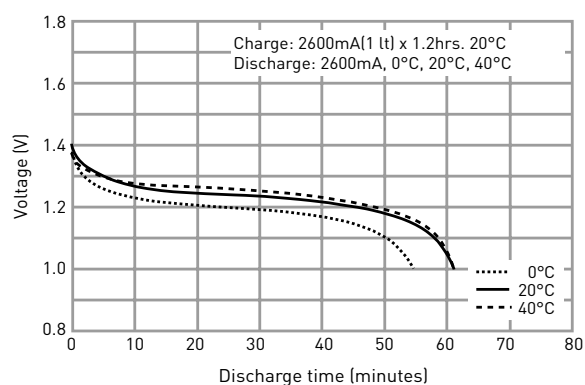
*2 For reference only.

*3 Need specially designed control system. Please contact Panasonic for details.

TYPICAL CHARGE CHARACTERISTICS

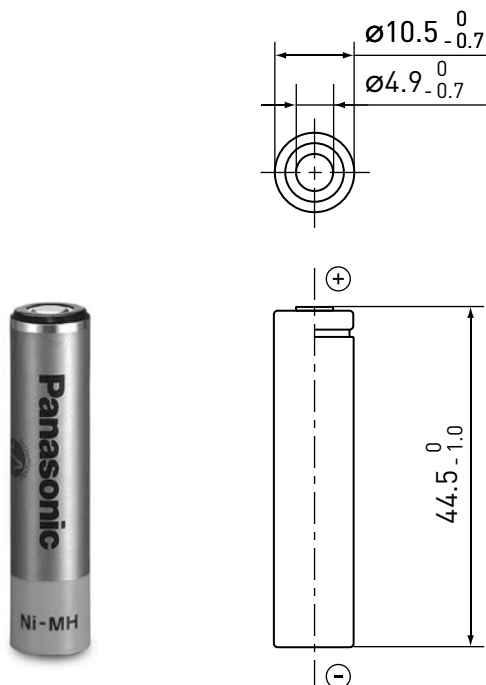


TYPICAL DISCHARGE CHARACTERISTICS



HHR-60AAA/FT CYLINDRICAL AAA SIZE (HR11/45) FOR BACK-UP USE

DIMENSIONS (MM)



SPECIFICATIONS

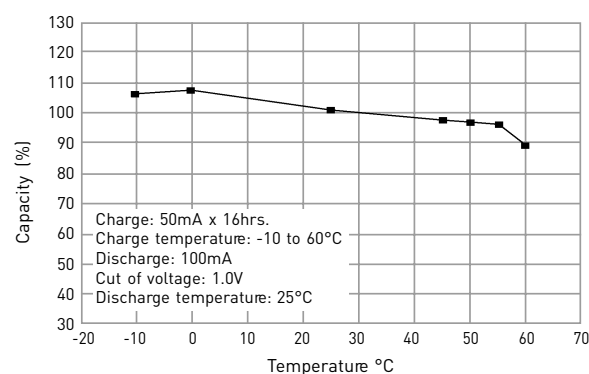
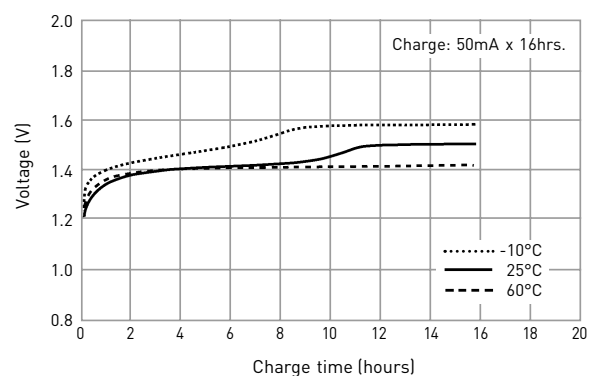
| Name | | HHR-60AAA/FT | |
|---|----------------------|--------------|------------|
| Diameter (mm) | | 10.5 +0/-0.7 | |
| Height (mm) | | 44.5 +0/-1.0 | |
| Approximate weight (g) | | 13 | |
| Nominal voltage (V) | | 1.2 | |
| Discharge capacity*1 | Average*2 (mAh) | 550 | |
| | Rated/min. (mAh) | 500 | |
| Approx. internal impedance at 1,000Hz at charged state (mΩ) | | 35 | |
| Charge | Standard (mA x hrs.) | 50 x 16 | |
| | Rapid*3 (mA x hrs.) | 250 x 2.4 | |
| | Low rate (mA x hrs.) | | 25 x 32 |
| | | | 17 x 48 |
| Charge (°C) | Standard | -10 to +60 | |
| | Rapid | -10 to +45 | |
| | Low rate | -10 to +60 | |
| Discharge (°C) | | -10 to +60 | |
| Ambient temperature | Storage (°C) | <1 year | -20 to +35 |
| | | <6 months | -20 to +45 |
| | <1 month | -20 to +55 | |
| | <1 week | -20 to +65 | |

*1 After charging at 0.1It for 16 hours, discharging at 0.2It.

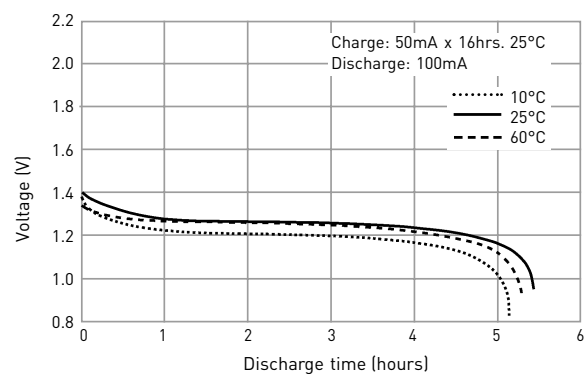
*2 For reference only.

*3 Need specially designed control system. Please contact Panasonic for details.

TYPICAL CHARGE CHARACTERISTICS

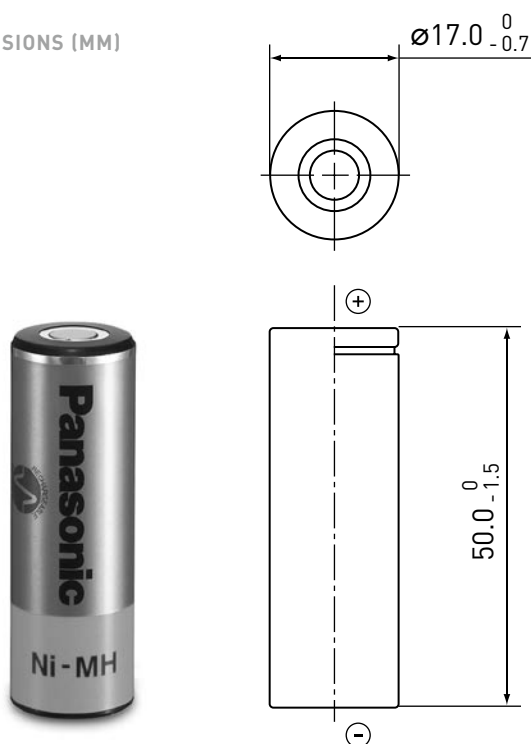


TYPICAL DISCHARGE CHARACTERISTICS



HHR-210AH/FT CYLINDRICAL A SIZE (HR17/50) FOR BACK-UP USE

DIMENSIONS (MM)



SPECIFICATIONS

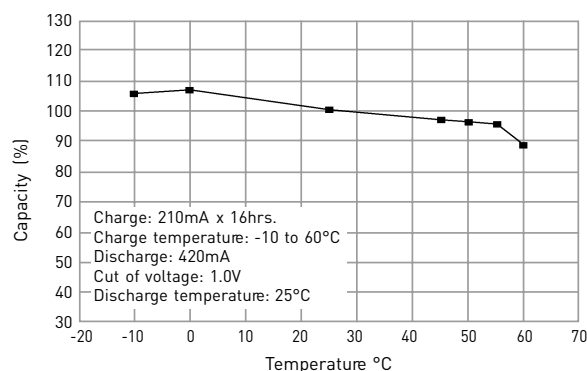
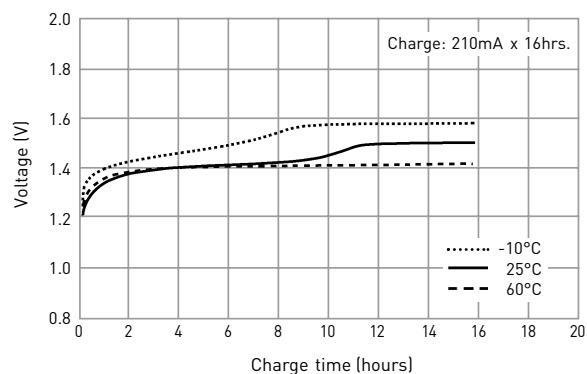
| Name | | HHR-210AH/FT | |
|---|----------------------|--------------|------------|
| Diameter (mm) | | 17.0 +0/-0.7 | |
| Height (mm) | | 50.0 +0/-1.5 | |
| Approximate weight (g) | | 36 | |
| Nominal voltage (V) | | 1.2 | |
| Discharge capacity*1 | Average*2 (mAh) | 2,050 | |
| | Rated/min. (mAh) | 1,900 | |
| Approx. internal impedance at 1,000Hz at charged state (mΩ) | | 20 | |
| Charge | Standard (mA x hrs.) | 210 x 16 | |
| | Rapid*3 (mA x hrs.) | 1,000 x 2.3 | |
| | Low rate (mA x hrs.) | | 105 x 32 |
| | | | 70 x 48 |
| Charge (°C) | Standard | -10 to +60 | |
| | Rapid | -10 to +45 | |
| | Low rate | -10 to +45 | |
| Discharge (°C) | | -10 to +60 | |
| Ambient temperature | Storage (°C) | <1 year | -20 to +35 |
| | | <6 months | -20 to +45 |
| | <1 month | -20 to +55 | |
| | <1 week | -20 to +65 | |

*1 After charging at 0.1It for 16 hours, discharging at 0.2It.

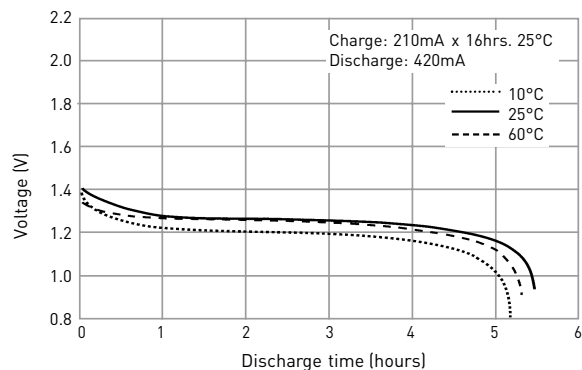
*2 For reference only.

*3 Need specially designed control system. Please contact Panasonic for details.

TYPICAL CHARGE CHARACTERISTICS

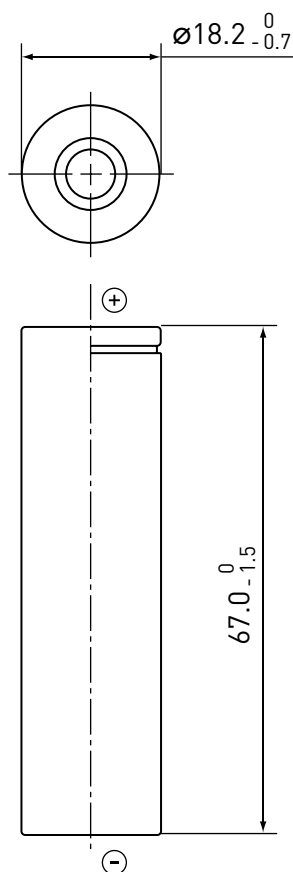


TYPICAL DISCHARGE CHARACTERISTICS



HHR-370AH/FT

DIMENSIONS (MM)



SPECIFICATIONS

| Name | | HHR-370AH/FT | |
|---|----------------------|--------------|------------|
| Diameter (mm) | | 18.2 +0/-0.7 | |
| Height (mm) | | 67.0 +0/-1.5 | |
| Approximate weight (g) | | 60 | |
| Nominal voltage (V) | | 1.2 | |
| Discharge capacity*1 | Average*2 (mAh) | 3,700 | |
| | Rated/min. (mAh) | 3,500 | |
| Approx. internal impedance at 1,000Hz at charged state (mΩ) | | 20 | |
| Charge | Standard (mA x hrs.) | 370 x 16 | |
| | Rapid*3 (mA x hrs.) | 3,000 x 2.4 | |
| | Low rate (mA x hrs.) | | 185 x 32 |
| | | | 123 x 48 |
| Charge (°C) | Standard | -10 to +60 | |
| | Rapid | -10 to +45 | |
| | Low rate | -10 to +45 | |
| Discharge (°C) | | -10 to +60 | |
| Ambient temperature | Storage (°C) | <1 year | -20 to +35 |
| | | <6 months | -20 to +45 |
| | <1 month | -20 to +55 | |
| | <1 week | -20 to +65 | |

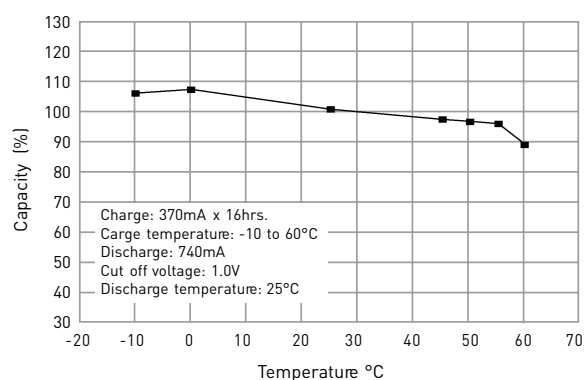
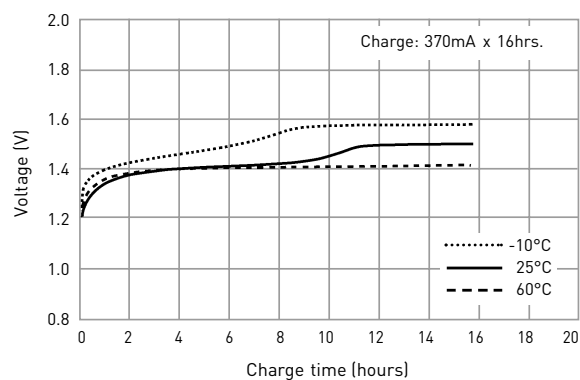
*1 After charging at 0.1It for 16 hours, discharging at 0.2It.

*2 For reference only.

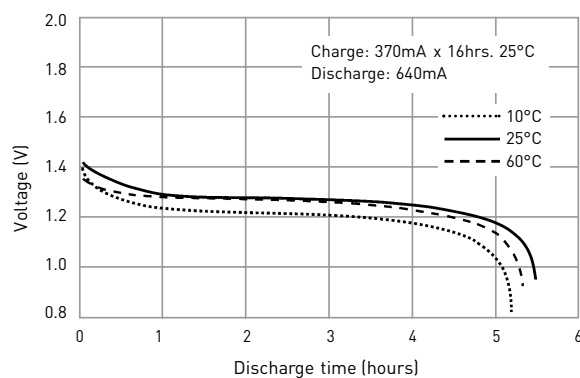
*3 Need specially designed control system. Please contact Panasonic for details.

CYLINDRICAL LFAT/A SIZE FOR BACK-UP USE

TYPICAL CHARGE CHARACTERISTICS

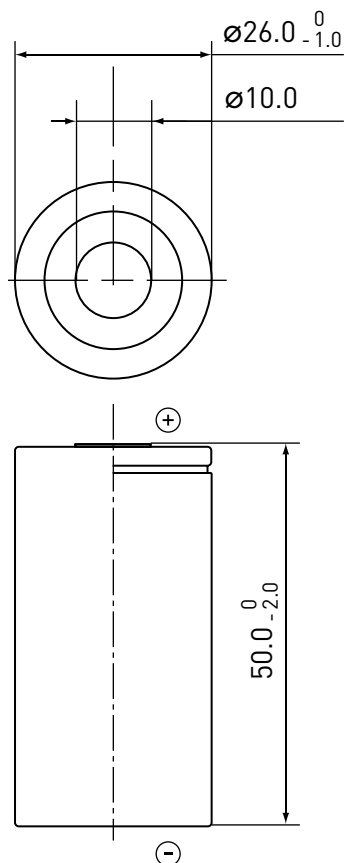


TYPICAL DISCHARGE CHARACTERISTICS



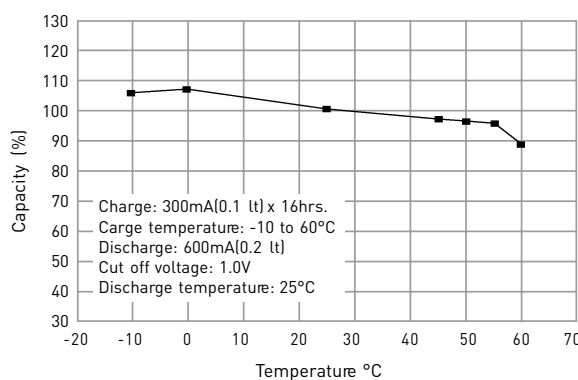
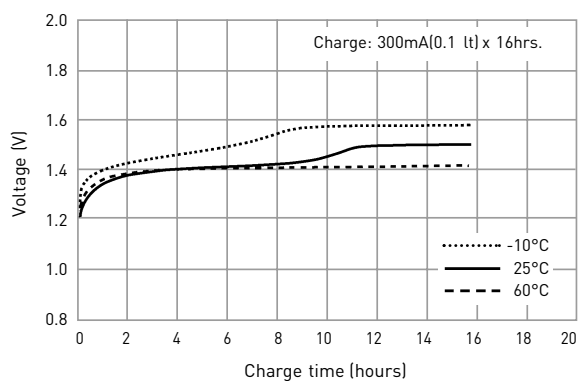
HHR-300CH/FT

DIMENSIONS (MM)



CYLINDRICAL C SIZE (HR26/50) FOR BACK-UP USE

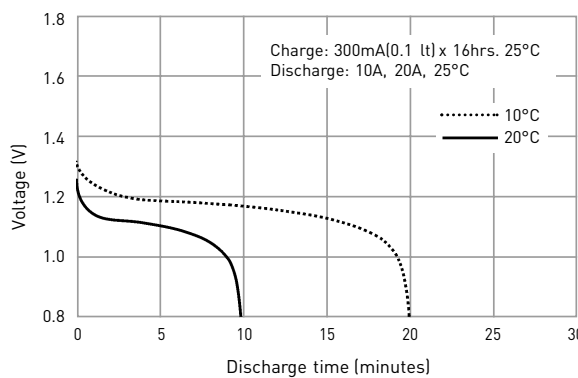
TYPICAL CHARGE CHARACTERISTICS



SPECIFICATIONS

| Name | | HHR-300CH/FT | |
|---|----------------------|----------------------|------------|
| Diameter (mm) | | 26.0 +0/-1.0 | |
| Height (mm) | | 50.0 +0/-2.0 | |
| Approximate weight (g) | | 80 | |
| Nominal voltage (V) | | 1.2 | |
| Discharge capacity*1 | Average*2 (mAh) | 3,300 | |
| | Rated/min. (mAh) | 3,100 | |
| Approx. internal impedance at 1,000Hz at charged state (mΩ) | | 5 | |
| Charge | Standard (mA x hrs.) | 300 x 16 | |
| | Rapid*3 (mA x hrs.) | 1,500 x 2.4 | |
| | Low rate (mA x hrs.) | 150 x 32 100 x 48 | |
| Ambient temperature | Charge (°C) | Standard | -10 to +60 |
| | | Rapid | -10 to +45 |
| | | Low rate | -10 to +45 |
| Discharge (°C) | | -10 to +60 | |
| Storage (°C) | <1 year | -20 to +35 | |
| | <6 months | -20 to +45 | |
| | <1 month | -20 to +55 | |
| | <1 week | -20 to +65 | |

TYPICAL DISCHARGE CHARACTERISTICS



*1 After charging at 0.1It for 16 hours, discharging at 0.2It.
 *2 For reference only.
 *3 Need specially designed control system. Please contact Panasonic for details.

STRUCTURAL-RELATED ITEMS

Active material

The electro-chemical materials of the electrodes. In rechargeable Ni-MH battery, nickel-hydroxide is the active material of the positive electrode and hydrogen-absorbing alloy is the active material of the negative electrode.

Cell

Each of the individual batteries which comprise a rechargeable battery.

Electrolyte

The medium through which ions are conducted during the electro-chemical reaction inside a rechargeable battery. In rechargeable Ni-MH battery, a potassium hydroxide water solution is generally used as the electrolyte.

Hydrogen-absorbing alloy

Alloy which can absorb/release hydrogen reversibly. AB_5 or AB_2 type alloy is used for batteries. $(MmNi_5)$ AB_5 type is employed in Panasonic's products.

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Negative electrode

The electrode that has a lower electrical potential than the positive electrode to which electrical current flows from the external circuit during the discharge of a storage battery.

Nickel Oxyhydroxide

Expressed in chemical notation as $NiOOH$, this indicates that the positive electrode material of the Ni-MH battery is in a charged state. When in the discharged state, the positive electrode material becomes nickel hydroxide, or $Ni(OH)_2$.

Pasted type electrode plate

An electrode plate made by applying the active material (hydrogen-absorbing compound) in a paste form onto a nickel-plated steel porous plate. Used as the negative electrode.

Positive electrode

The positive electrode that has a higher electrical potential than the negative electrode from which electrical current

flows to the external circuit during the discharge of a rechargeable battery.

Safety vent

Functions to release the gas when the internal pressure exceeds a predetermined level. In addition to preventing the absorption of external air into the rechargeable battery, this vent also prevents the rupture of the rechargeable battery that would result from the increase in the internal pressure caused by the generation of gas during charge or at other times.

Separator

A porous or micro-porous thin plate, cloth, bar or frame which is inserted as a spacer between the positive and negative electrode plates for the purpose of preventing short-circuits. The separator must be non-oxidizing, resistant to chemicals, and be an electrical insulator, and it must not obstruct in any way the ionic conduction or diffusion of the electrolyte. The separator also functions to retain the electrolyte.

ELECTRICAL-RELATED ITEMS

Capacity

The electrical capacity of a rechargeable battery. Normally used to mean the capacity as measured in ampere-hours. Indicated in units of Ah (ampere hours) or C (coulombs).

Charge efficiency

A general term meaning either ampere-hour efficiency or watt-hour efficiency. More commonly used to mean ampere-hour efficiency.

Charge level

The amount of electricity used for charge. For constant current charge, it is the product of multiplying the current value by the charge time. Measured in units of ampere-hours (Ah).

C (Coulomb)

Used to express the amount of the charge or discharge current. Expressed by attaching the current units to a

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