### Fully Automatic Cable Tie Installation Systems

A complete single-source solution for high volume harnessing, assembly, fastening, and packaging applications. With cycle times of less than one second, the systems are up to six times faster than conventional manual cable tie installations.







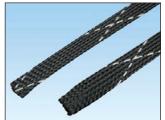
**PAT/Robot Integration Kit** 

### Abrasion Protection Products

Panduit Abrasion protection products provide an economical and easy way to insulate, protect, bundle, and color-code components and cable. A wide variety of sizes and materials are available to meet a broad range of indoor and outdoor applications.









Pan-Wrap<sup>™</sup> Split Harness Wrap

**Corrugated Loom Tubing** 

Braided Expandable Sleeving

**Spiral Wrap** 

### Terminals, Disconnects, Ferrules and Splices

Connectors are available loose piece for manual installation and continuously molded for high volume automated installation. Panduit's manual and automated installation tooling improve productivity and reliability for industrial settings.



Wide Variety of Terminals, **Disconnects, and Splices** 



4-Ton Press and Universal Applicator



Reel Smart<sup>™</sup> Continuously Molded Connectors

Dimensions are in inches (Dimensions in parentheses are metric)

### WORLDWIDE SUBSIDIARIES AND SALES OFFICES

PANDUIT CANADA PANDUIT EUROPE LTD. Markham, Ontario London, UK cs-cdn@panduit.com cs-emea@panduit.com Phone: 800.777.3300 Phone: 44.20.8601.7200

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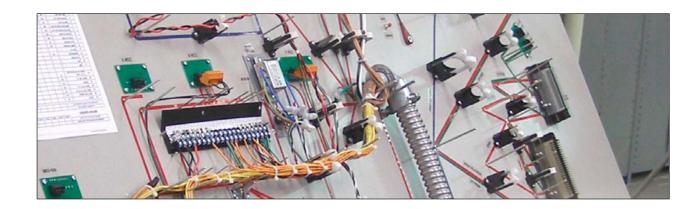
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# PANDUIT®

# Harness Board Accessories

Panduit harness board accessories allow an installer to quickly configure a specific arrangement of wires, to aid in required wire bundling and termination. Panduit's comprehensive line of harness board accessories can significantly reduce the labor input required for field installation of wires and cables and simplify harness board operations. These products hold wire bundles at a uniform height from a harness board to ease manual or automatic cable tie installation. These accessories help maintain end product consistency, reduce costly rework and maximize workplace safety.

Key Features	Benefits
Large selection of board-mounted accessories	Comprehensive every harness
A wide range of sizes	Panduit harnes configurations
Uniform standoff height	Accessories sp harness board tooling to spee
Mounts designed to work with harness board accessories	Panduit mounts board to simpli speed installati
Snap-in, snap-out functionality	Harness board completed har
Spring wire breakout and wire end holders	Individual wires allowing consis



# PRODUCT BULLETIN

ve and versatile offering ensures there is a product to fit virtually board application

ss board accessories can be used to manage wire up to 2 inches bundle diameter for maximum flexibility

pace the wire bundle at a uniform distance and height from the to allow simple cable tie application using manual or automatic ed installation

ts can be integrated into the wiring harness at the harness lify deploying the harness onto the finished assembly to tion

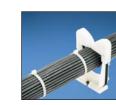
d accessories hold the wires in a tight bundle, yet allow rness to be easily removed by lifting upward on the harness

es are held in the bundle to maintain harness structure while stent termination of wires

### Elastic Retainers

- Cable bundles are formed as individual wires are inserted
- Completed bundles can be easily removed





**RER2.0** 

• The elastic band is replaceable

Part

Number

RER.5E-X

RER.75E-X

RER1.25E-X

RER2.0E-X

**Replacement Elastic** 

Pkg.

Qty.

10

10

10

10

For economy, the

elastic band can

be replaced in the

**Retainers without** 

**RER Elastic** 

removing the

RER base.

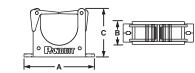
	Max. Bundle Diameter		Length A		Width B		Height C				Mounting	Std. Pkg.	Std. Ctn.
Part Number	In.	mm	In.	mm	In.	mm	In.	mm	Material	Color	Method	Qty.	Qty.
RER.5-S6-X	0.50	12.7	1.18	30.0	0.84	21.3	1.89	48.0		Black Base, White Arm Natural		10	50
RER.75-S6-X	0.75	19.0	1.18	30.0	1.12	28.4	2.21	56.1			Two #6 (M3)	10	50
RER1.25-S6-X	1.25	31.8	1.18	30.0	1.64	41.7	2.86	72.6	Nylon 6.6		Screws	10	50
RER2.0-S6-X	2.00	50.8	1.31	33.3	2.81	71.4	3.94	100.2				10	50

### Elastic Retainers - Low Profile

• Cable bundles are formed as cable bundles are inserted

• Completed bundles can be easily removed



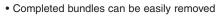


Color: Black

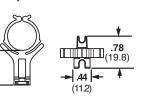
		Bundle neter		igth A		dth B	Hei (	ght C			Mounting	Std. Pkg.	Std. Ctn.
Part Number	In.	mm	In.	mm	In.	mm	In.	mm	Material	Color	Method	Qty.	Qty.
ER.5-E4-X	.50	12.7	1.96	49.8	.56	14.2	1.00	25.4	Nvlon 6.6	Black	Two #6 (M3)	10	100
ER1.25-E4-X	1.25	31.8	2.90	73.7	.95	24.1	2.00	50.8	NyION 6.6	DIACK	Screws	10	100

### **Bundle Retainers**

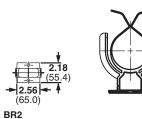
• Funnel entry allows fast cable insertion







BR.5 and BR.75



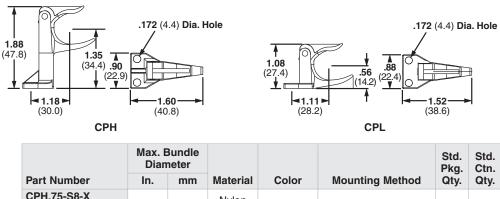
X			
	+	2.25	
T	Α		
	•	<b>2.50</b> (63.5)	
	в	R2-1.3	

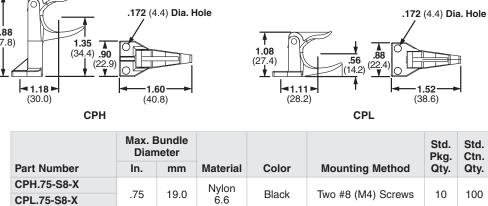
		BR	ľ

		Standoff Bundle Height meter A		Mounting	Std. Pkg.	Std. Ctn.		
Part Number	In.	mm	In.	mm	Material	Method	Qty.	Qty.
BR.5-E6-C	0.50	12.7	1.07	27.2	Impact Resistant Nylon 6.6	T	100	500
BR.75-E6-C	0.75	19.0	0.95	24.1		Two #6 (M3) Screws	100	500
BR2-1.3-X	2.00	50.8	1.32	33.5		Two 1/4" (M6) Screws	10	10
BR2-1.3-A-X	2.00	50.8	1.35	34.3		Rubber Adhesive Tape	10	10
BR2-1.5-X	2.00	50.8	1.59	40.4	Glass Filled Nylon 6.6		10	10
BR2-4-X	2.00	50.8	4.06	103.1		Two 1/4" (M6) Screws	10	10
BR2-6-X	2.00	50.8	6.02	152.9			10	10

· Designed to pre-form tight bundles at harness corners and breakouts







• Forms cable junctions



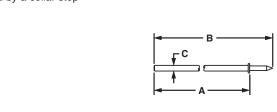


	Max. Bundle Diameter				Mounting	Std. Pkg.	Std. Ctn.
Part Number	In.	mm	Material	Color	Method	Qty.	Qty.
TJF-X	1.34	34.0	Nylon 6.6 and Nickel Plated Steel	Black	Nail	10	100

• Speed routing of wires

• Uniform driving depth is insured by a collar stop





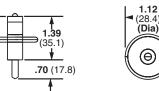
	Length A		Overall Length B		Thickness C			Mounting	Std. Pkg.	Std. Ctn.
Part Number	In.	mm	In.	mm	In.	mm	Material	Method	Qty.	Qty.
HBN.75-T	.75	19.1	1.40	35.56	.07	1.9			200	1000
HBN1-T	1.00	25.4	1.65	41.91	.07	1.9	-		200	1000
HBN1.5-T	1.50	38.1	2.16	54.86	.08	2.1	-		200	1000
HBN2-T	2.00	50.8	2.66	67.56	.09	2.4	Nickel Plated	Hammered into harness board	200	1000
HBN2.5-T	2.50	63.5	3.16	80.26	.11	2.8	Steel	namess board	200	1000
HBN3-T	3.00	76.2	3.67	93.22	.12	3.0			200	1000
HBN4-T	4.00	101.6	4.67	118.62	.14	3.7			200	1000

### **Corner Posts**

• Top arm rotates upward for easy removal of completed harness

### **T-Junction Fixture**

• Fixture moves down for easy harness removal



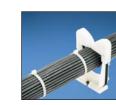
### Harness Board Nails

· Smooth finish on nails prevents abrasion to wire jackets

### Elastic Retainers

- Cable bundles are formed as individual wires are inserted
- Completed bundles can be easily removed





**RER2.0** 

• The elastic band is replaceable

Part

Number

RER.5E-X

RER.75E-X

RER1.25E-X

RER2.0E-X

**Replacement Elastic** 

Pkg.

Qty.

10

10

10

10

For economy, the

elastic band can

be replaced in the

**Retainers without** 

**RER Elastic** 

removing the

RER base.

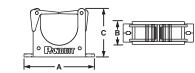
	Max. Bundle Diameter		Length A		Width B		Height C				Mounting	Std. Pkg.	Std. Ctn.
Part Number	In.	mm	In.	mm	In.	mm	In.	mm	Material	Color	Method	Qty.	Qty.
RER.5-S6-X	0.50	12.7	1.18	30.0	0.84	21.3	1.89	48.0		Black Base, White Arm Natural		10	50
RER.75-S6-X	0.75	19.0	1.18	30.0	1.12	28.4	2.21	56.1			Two #6 (M3)	10	50
RER1.25-S6-X	1.25	31.8	1.18	30.0	1.64	41.7	2.86	72.6	Nylon 6.6		Screws	10	50
RER2.0-S6-X	2.00	50.8	1.31	33.3	2.81	71.4	3.94	100.2				10	50

### Elastic Retainers - Low Profile

• Cable bundles are formed as cable bundles are inserted

• Completed bundles can be easily removed



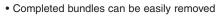


Color: Black

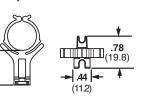
		Bundle neter		igth A		dth B	Hei (	ght C			Mounting	Std. Pkg.	Std. Ctn.
Part Number	In.	mm	In.	mm	In.	mm	In.	mm	Material	Color	Method	Qty.	Qty.
ER.5-E4-X	.50	12.7	1.96	49.8	.56	14.2	1.00	25.4	Nvlon 6.6	Black	Two #6 (M3)	10	100
ER1.25-E4-X	1.25	31.8	2.90	73.7	.95	24.1	2.00	50.8	NyION 6.6	DIACK	Screws	10	100

### **Bundle Retainers**

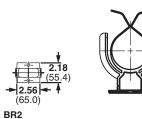
• Funnel entry allows fast cable insertion







BR.5 and BR.75



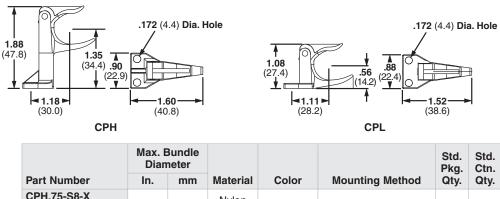
X			
	+	2.25	
T	Α		
	•	<b>2.50</b> (63.5)	
	в	R2-1.3	

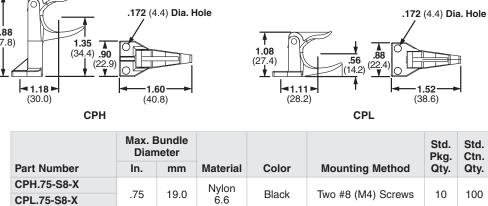
		BR	ľ

		Bundle neter	Hei	ndoff ight A		Mounting	Std. Pkg.	Std. Ctn.
Part Number	In.	mm	In.	mm	Material	Method	Qty.	Qty.
BR.5-E6-C	0.50 12.		1.07	27.2	Impact Resistant	T	100	500
BR.75-E6-C	0.75	5 19.0 0.9		24.1	Nylon 6.6	Two #6 (M3) Screws	100	500
BR2-1.3-X	2.00	50.8	1.32	33.5		Two 1/4" (M6) Screws	10	10
BR2-1.3-A-X	2.00	50.8	1.35	34.3		Rubber Adhesive Tape	10	10
BR2-1.5-X	2.00	50.8	1.59	40.4	Glass Filled Nylon 6.6		10	10
BR2-4-X	2.00	2.00 50.8 4.0	4.06	103.1		Two 1/4" (M6) Screws	10	10
BR2-6-X	2.00	50.8	6.02	152.9			10	10

· Designed to pre-form tight bundles at harness corners and breakouts







• Forms cable junctions



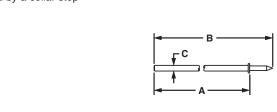


		Bundle neter			Mounting	Std. Pkg.	Std. Ctn.
Part Number	In.	mm	Material	Color	Method	Qty.	Qty.
TJF-X	1.34	34.0	Nylon 6.6 and Nickel Plated Steel	Black	Nail	10	100

• Speed routing of wires

• Uniform driving depth is insured by a collar stop





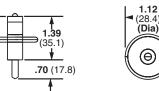
	-	Length A In. mm		Length B		kness C		Mounting	Std. Pkg.	Std. Ctn.
Part Number	In.	mm	In.	mm	In.	mm	Material	Method	Qty.	Qty.
HBN.75-T	.75		1.40	35.56	.07	1.9			200	1000
HBN1-T	1.00	25.4	1.65	41.91	.07	1.9			200	1000
HBN1.5-T	1.50	38.1	2.16	54.86	.08	2.1	-		200	1000
HBN2-T	2.00	50.8	2.66	67.56	.09	2.4	Nickel Plated	Hammered into	200	1000
HBN2.5-T	2.50	63.5	3.16	80.26	.11	2.8	Steel	harness board	200	1000
HBN3-T	3.00	3.00 76.2	3.00 76.2 3.67	93.22	.12	3.0			200	1000
HBN4-T	4.00 101.6	4.67	118.62	.14	3.7			200	1000	

### **Corner Posts**

• Top arm rotates upward for easy removal of completed harness

### **T-Junction Fixture**

• Fixture moves down for easy harness removal

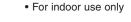


### Harness Board Nails

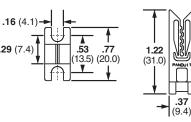
· Smooth finish on nails prevents abrasion to wire jackets

### Wire End Holder

· Secures wire ends while harness is being fabricated • Used with #28 thru #16 AWG wires





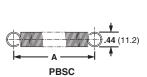


Part Number	Material	Color	Mounting Method	Std. Pkg. Qty.	Std. Ctn. Qty.
WEH-E8-C	Acetal	Black	Two #8 (M4) Screws	100	1000

### Spring Wire Breakout System

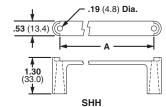
- Harness board spring and spring holder holds wire ends secure while harness is being fabricated
- Wires simply pull out from spring when harness is removed





• Each SHH Spring Holder is supplied with one rigid wire piece to hold the spring laterally and two #8 (M4), 2 inch (50.8mm) hex head wood screws; purchase spring separately

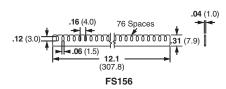
.18



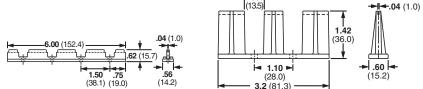
	Hole S	pacing A				Std. Pkg.	Std. Ctn.
Part Number	In.	mm	Material	Color	Mounting Method	Qty.	Qty.
PBSC1-X		25.4		_	SHH1 Spring Holder	10	100
PBSC3-X	3.00 76.2		01	_	Two #8 (M4) Screws	10	100
PBSC6-X	6.00	152.4	Steel	_	SHH3 Spring Holder	10	100
PBSC12-X	12.00	304.8		_	Two #8 (M4) Screws	10	100
SHH1-S8-X	HH1-S8-X 1.85		No.	Network	Two #8 (M4) Screws	10	100
SHH3-S8-X 6.80	6.80	172.7	Nylon 6.6	Natural	Two #8 (M4) Screws	10	100

### Fanning Strip System

- Holds wires in a specific orientation
- No sharp edges to damage wire insulation



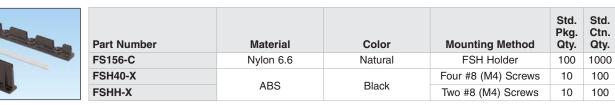




• Fanning strip can remain as part of completed harness

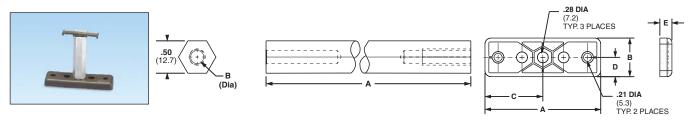
FSHH

• Will accept wires up to 18 AWG



FSH40

• Used to hold a push mount accessory or cable tie at a specific location on a harness board



		ight A	Hole Diameter Length Width B C D				Mounting	Std. Pkg.	Std. Ctn.				
Part Number	In.	mm	In.	mm	In.	m	In.	mm	For Use With	Material	Method	Qty.	Qty.
HB2SP19-X	2.00	50.8	.20	5.2	2.00	50.8	.50	12.7	PLWP, PRWP, WS, VWS, HWS, TPM	Aluminum	M6 Screw	10	100
HB2SP25-X	2.00	50.8	.30	7.5	4.00	101.6	.50	12.7	PLWP, PRWP, PLP, THMS, HCMP, PMCC	Aluminum	M6 Screw	10	100
HBUA-X	.31	7.9	.28	7.1	3.00	76.2	1.00	25.4	HB2SP19-X, HB2SP25-X	Nylon 6.6	#10 (M5) Screw	10	100

- · Designed to be attached to the wire harness during assembly
- · Cable ties can be installed by hand or with Panduit automatic cable tie tools
- · Used with harness board standoff posts



	Used with Cable	Maxi Par Thick	nel	Panel Hole Diameter				Mounting	Std. Pkg.	Std. Ctn.
Part Number	Ties*	In.	mm	ln.	mm	Material	Color	Method	Qty.	Qty.
FOR CORRUGATED	TUBING -					aligns with the couring assembly	orrugated	tubing groo	ves	
THMSP20-C	M, I, S	.160	4.1	.244 – .283	6.2 – 7.2	Nylon 6.6	Natural	Push barb	100	1000
THMSP20-C30	M, I, S	.160	4.1	.244 – .283	6.2 – 7.2	Heat Stabilized Nylon 6.6	Black	Push barb	100	1000
THMSP25-C	M, I, S	.230	5.8	.244 – .283	6.2 – 7.2	Nylon 6.6	Natural	Push barb	100	1000
THMSP25-C30	M, I, S	.230	5.8	.244 – .283	6.2 – 7.2	Heat Stabilized Nylon 6.6	Black	Push barb	100	1000
FOR DISCRETE WIRI	NG – No	location	n tab							
THMSP20F-C	M, I, S	.160	4.1	.244 – .283	6.2 - 7.2	Nylon 6.6	Natural	Push barb	100	1000
THMSP20F-C30	M, I, S	.160	4.1	.244 – .283	6.2 – 7.2	Heat Stabilized Nylon 6.6	Black	Push barb	100	1000
THMSP25F-C	M, I, S	.230	5.8	.244 – .283	6.2 – 7.2	Nylon 6.6	Natural	Push barb	100	1000
THMSP25F-C30	M, I, S	.230	5.8	.244 – .283	6.2 – 7.2	Heat Stabilized Nylon 6.6	Black	Push barb	100	1000

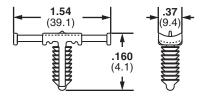
\*Cable tie cross section sizes: M = Miniature, I = Intermediate, S = Standard.

### Harness Board Accessories – Tie Mount Fixtures

### Harness Board Standoff Posts and Adapter

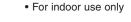
### N Tie Harness Mounts – Nylon and Heat Stabilized Nylon 6.6

- Available with or without corrugated tubing location tab
- Natural nylon material for indoor use
- Heat stabilized nylon material (30) for high temperature applications - indoor use

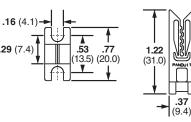


### Wire End Holder

· Secures wire ends while harness is being fabricated • Used with #28 thru #16 AWG wires





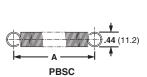


Part Number	Material	Color	Mounting Method	Std. Pkg. Qty.	Std. Ctn. Qty.
WEH-E8-C	Acetal	Black	Two #8 (M4) Screws	100	1000

### Spring Wire Breakout System

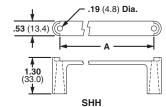
- Harness board spring and spring holder holds wire ends secure while harness is being fabricated
- Wires simply pull out from spring when harness is removed





• Each SHH Spring Holder is supplied with one rigid wire piece to hold the spring laterally and two #8 (M4), 2 inch (50.8mm) hex head wood screws; purchase spring separately

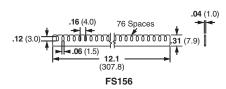
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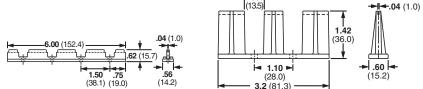
	Hole S	pacing A				Std. Pkg.	Std. Ctn.
Part Number	In.	mm	Material	Color	Mounting Method	Qty.	Qty.
PBSC1-X		25.4		_	SHH1 Spring Holder	10	100
PBSC3-X	3.00 76.2		01	_	Two #8 (M4) Screws	10	100
PBSC6-X	6.00	152.4	Steel	_	SHH3 Spring Holder	10	100
PBSC12-X	12.00	304.8		_	Two #8 (M4) Screws	10	100
SHH1-S8-X	HH1-S8-X 1.85		No.	Network	Two #8 (M4) Screws	10	100
SHH3-S8-X 6.80	6.80	172.7	Nylon 6.6	Natural	Two #8 (M4) Screws	10	100

### Fanning Strip System

- Holds wires in a specific orientation
- No sharp edges to damage wire insulation



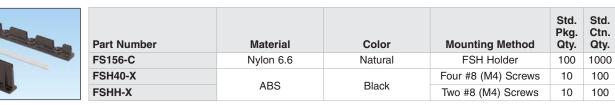




• Fanning strip can remain as part of completed harness

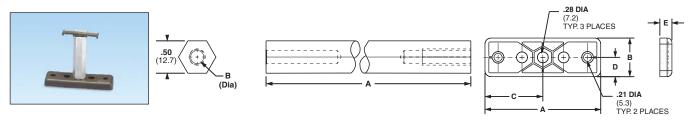
FSHH

• Will accept wires up to 18 AWG



FSH40

• Used to hold a push mount accessory or cable tie at a specific location on a harness board



		ight A	Hole Diameter Length Width B C D				Mounting	Std. Pkg.	Std. Ctn.				
Part Number	In.	mm	In.	mm	In.	m	In.	mm	For Use With	Material	Method	Qty.	Qty.
HB2SP19-X	2.00	50.8	.20	5.2	2.00	50.8	.50	12.7	PLWP, PRWP, WS, VWS, HWS, TPM	Aluminum	M6 Screw	10	100
HB2SP25-X	2.00	50.8	.30	7.5	4.00	101.6	.50	12.7	PLWP, PRWP, PLP, THMS, HCMP, PMCC	Aluminum	M6 Screw	10	100
HBUA-X	.31	7.9	.28	7.1	3.00	76.2	1.00	25.4	HB2SP19-X, HB2SP25-X	Nylon 6.6	#10 (M5) Screw	10	100

- · Designed to be attached to the wire harness during assembly
- · Cable ties can be installed by hand or with Panduit automatic cable tie tools
- · Used with harness board standoff posts



	Used with Cable	Maxi Par Thick	nel	Panel Hole Diameter				Mounting	Std. Pkg.	Std. Ctn.
Part Number	Ties*	In.	mm	ln.	mm	Material	Color	Method	Qty.	Qty.
FOR CORRUGATED	TUBING -					aligns with the couring assembly	orrugated	tubing groo	ves	
THMSP20-C	M, I, S	.160	4.1	.244 – .283	6.2 – 7.2	Nylon 6.6	Natural	Push barb	100	1000
THMSP20-C30	M, I, S	.160	4.1	.244 – .283	6.2 – 7.2	Heat Stabilized Nylon 6.6	Black	Push barb	100	1000
THMSP25-C	M, I, S	.230	5.8	.244 – .283	6.2 – 7.2	Nylon 6.6	Natural	Push barb	100	1000
THMSP25-C30	M, I, S	.230	5.8	.244 – .283	6.2 – 7.2	Heat Stabilized Nylon 6.6	Black	Push barb	100	1000
FOR DISCRETE WIRI	NG – No	location	n tab							
THMSP20F-C	M, I, S	.160	4.1	.244 – .283	6.2 - 7.2	Nylon 6.6	Natural	Push barb	100	1000
THMSP20F-C30	M, I, S	.160	4.1	.244 – .283	6.2 – 7.2	Heat Stabilized Nylon 6.6	Black	Push barb	100	1000
THMSP25F-C	M, I, S	.230	5.8	.244 – .283	6.2 – 7.2	Nylon 6.6	Natural	Push barb	100	1000
THMSP25F-C30	M, I, S	.230	5.8	.244 – .283	6.2 – 7.2	Heat Stabilized Nylon 6.6	Black	Push barb	100	1000

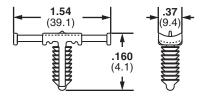
\*Cable tie cross section sizes: M = Miniature, I = Intermediate, S = Standard.

### Harness Board Accessories – Tie Mount Fixtures

### Harness Board Standoff Posts and Adapter

### N Tie Harness Mounts – Nylon and Heat Stabilized Nylon 6.6

- Available with or without corrugated tubing location tab
- Natural nylon material for indoor use
- Heat stabilized nylon material (30) for high temperature applications - indoor use



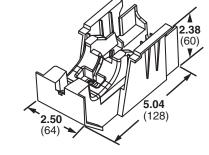
### Automatic Cable Tie Mounts



- Multiple sizes work with industry standard panel thickness and hole diameters for greater application flexibility
- Low profile design keeps bundle close to mounting surface saving space where tight assemblies are required, and providing greater protection for bundles in high vibration applications

B

Load rating of mounts supports compatible BT1.5M-XMR and PLT1.5M-XMR cable ties



- additional inspection • Activation device on harness board fixture prevents tool from operating unless it is properly engaged in the fixture for operator safety

ATMB (Base)



	Used with		A ngth	B Width		C Height		Maximum Panel Thickness		Panel Hole Diameter Range				Std.	Std.
Part Number	Cable Ties	In.	mm	In.	mm	In.	mm	In.	mm	In.	mm	Material	Color	Pkg. Qty.	Ctn. Qty.
ATM-W187-M													Natural	1000	5000
ATM-W187-M20												Nylon 6.6	Black	1000	5000
ATM-W187-M30	BT1.5M-XMR.					.58	14.6			.17 – .20	4.3 – 4.9	Heat Stabilized Nylon 6.6	Black	1000	5000
ATM-W250-M	PLT1.5M-XMR	· · · · · · · · · · · · · · · · · · ·	20.5	.35	9.0			.12	3.0				Natural	1000	5000
ATM-W250-M20												Nylon 6.6	Black	1000	5000
ATM-W250-M30						.66	16.6		.23 – .26	.26 5.7 – 6.6	Heat Stabilized Nylon 6.6	Black	1000	5000	

	Part Number	Description				
	АТМВ	Base				
<b>()</b>	ATMI-W187-X	Insert for ATM-W187 mount				
	ATMI-W250-X	Insert for ATM-W250 mount				
	ATMI-XMR	Used for cable tie installations where mounts are NOT required				
	АТМС	Clamp used to secure the ATMB (base) in a vertical or 45° position				
	*The Omron Electron be suitable.	ces required, in multiples o hics D2SW-3L1HS switch is				

Omron is a registered trademark of Omron Corporation.

Order number of pieces required, in multiples of Standard Package Quantity.

### Harness Board Fixtures

- Automatic alignment orients the tool head with the mount for reliable feeding of the cable tie through the mount to speed installation
- Multiple fixture configurations allow mounting in horizontal, vertical, or 45° orientation to reduce installation time and improve ergonomics
- Color designation ensures inserts and mounts are correctly matched
- Integrated switch\* capability enables placement of a switch to detect the mount's presence providing an input to a quality control system, eliminating the need for

n	Mounting	Color	Material	Std. Pkg. Qty.*	Std. Ctn. Qty.
	Screw base to harness board with 1/4" screws	Black	Acetal	10	10
nt	Snaps into ATMB	Yellow	Acetal	10	50
nt	Snaps into ATMB	Red	Acetal	10	50
e re	Snaps into ATMB	Black	Acetal	10	50
ecure in a sition	Screw clamp to harness board with 1/4" screws	Black	Steel	10	10

oles of Standard Package Quantity.

itch is compatible with the ATM system. Similar switches from other manufacturers may also

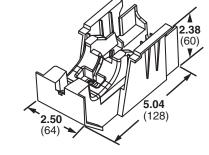
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Load rating of mounts supports compatible BT1.5M-XMR and PLT1.5M-XMR cable ties



- additional inspection • Activation device on harness board fixture prevents tool from operating unless it is properly engaged in the fixture for operator safety

ATMB (Base)



	Used with Cable Ties	A Length		B Width		C Height		Maximum Panel Thickness		Panel Hole Diameter Range				Std.	Std.
Part Number		In.	mm	In.	mm	In.	mm	In.	mm	In.	mm	Material	Color	Pkg. Qty.	Ctn. Qty.
ATM-W187-M		1 5M-XMB								.17 – .20	4.3 – 4.9	Nylon 6.6	Natural	1000	5000
ATM-W187-M20	BT1.5M-XMR.												Black	1000	5000
ATM-W187-M30						.58	14.6					Heat Stabilized Nylon 6.6	Black	1000	5000
ATM-W250-M	PLT1.5M-XMR	.80	20.5	.35	9.0			.12	3.0				Natural	1000	5000
ATM-W250-M20					Nylon 6.6	Black	1000	5000							
ATM-W250-M30						.66	16.6			.23 – .26	5.7 – 6.6	Heat Stabilized Nylon 6.6	Black	1000	5000

	Part Number	Description			
	АТМВ	Base			
<b>~</b>	ATMI-W187-X	Insert for ATM-W187 mount			
	ATMI-W250-X	Insert for ATM-W250 mount			
	ATMI-XMR	Used for cable tie installations where mounts are NOT required			
	АТМС	Clamp used to secure the ATMB (base) in a vertical or 45° position			
	Order number of pieces required, in multiples of *The Omron Electronics D2SW-3L1HS switch i be suitable.				

Omron is a registered trademark of Omron Corporation.

Order number of pieces required, in multiples of Standard Package Quantity.

### Harness Board Fixtures

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	Mounting	Color	Material	Std. Pkg. Qty.*	Std. Ctn. Qty.
	Screw base to harness board with 1/4" screws	Black	Acetal	10	10
	Snaps into ATMB	Yellow	Acetal	10	50
	Snaps into ATMB	Red	Acetal	10	50
	Snaps into ATMB	Black	Acetal	10	50
re a on	Screw clamp to harness board with 1/4" screws	Black	Steel	10	10

iples of Standard Package Quantity.

witch is compatible with the ATM system. Similar switches from other manufacturers may also

### Fully Automatic Cable Tie Installation Systems

A complete single-source solution for high volume harnessing, assembly, fastening, and packaging applications. With cycle times of less than one second, the systems are up to six times faster than conventional manual cable tie installations.







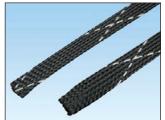
**PAT/Robot Integration Kit** 

### Abrasion Protection Products

Panduit Abrasion protection products provide an economical and easy way to insulate, protect, bundle, and color-code components and cable. A wide variety of sizes and materials are available to meet a broad range of indoor and outdoor applications.









Pan-Wrap<sup>™</sup> Split Harness Wrap

**Corrugated Loom Tubing** 

Braided Expandable Sleeving

**Spiral Wrap** 

### Terminals, Disconnects, Ferrules and Splices

Connectors are available loose piece for manual installation and continuously molded for high volume automated installation. Panduit's manual and automated installation tooling improve productivity and reliability for industrial settings.



Wide Variety of Terminals, **Disconnects, and Splices** 



4-Ton Press and Universal Applicator



Reel Smart<sup>™</sup> Continuously Molded Connectors

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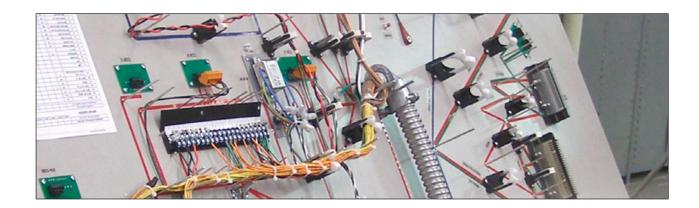
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# PANDUIT®

# Harness Board Accessories

Panduit harness board accessories allow an installer to quickly configure a specific arrangement of wires, to aid in required wire bundling and termination. Panduit's comprehensive line of harness board accessories can significantly reduce the labor input required for field installation of wires and cables and simplify harness board operations. These products hold wire bundles at a uniform height from a harness board to ease manual or automatic cable tie installation. These accessories help maintain end product consistency, reduce costly rework and maximize workplace safety.

Key Features	Benefits
Large selection of board-mounted accessories	Comprehensive every harness
A wide range of sizes	Panduit harnes configurations
Uniform standoff height	Accessories sp harness board tooling to spee
Mounts designed to work with harness board accessories	Panduit mounts board to simpli speed installati
Snap-in, snap-out functionality	Harness board completed har
Spring wire breakout and wire end holders	Individual wires allowing consis



# PRODUCT BULLETIN

ve and versatile offering ensures there is a product to fit virtually board application

ss board accessories can be used to manage wire up to 2 inches bundle diameter for maximum flexibility

pace the wire bundle at a uniform distance and height from the to allow simple cable tie application using manual or automatic ed installation

ts can be integrated into the wiring harness at the harness lify deploying the harness onto the finished assembly to tion

d accessories hold the wires in a tight bundle, yet allow rness to be easily removed by lifting upward on the harness

es are held in the bundle to maintain harness structure while stent termination of wires

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