

# Contact insert - HC-BB18-I-CT-M - 1584716

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HEAVYCON plug insert, series: BB18, 18-pos., crimp connection, with plastic coding profile, can be coded

## Your advantages

- ✔ For fast coding with plastic profile (Order No. 1410916, type CP-HC-S)



## Key Commercial Data

Packing unit	1 pc
GTIN	 4 046356 149235
GTIN	4046356149235

## Technical data

### General

Note	For HC-B10 housing, crimp contacts CK 2,5-ED (crimp contacts not included in scope of supply)
	Connectors may be operated only when there is no load/voltage.
Connection method	Crimp connection
Torque	0.8 Nm ... 1.2 Nm (PE connection)
	0.5 Nm ... 0.8 Nm (Mounting screws for mounting in the HEAVYCON housing)
Number of connections per position	1
Degree of pollution	3
Overvoltage category	III
Number of positions	18+PE
Insertion/withdrawal cycles	≥ 500
Size	B10
Contact numbering	1 - 18
Conductor cross section	0.5 mm <sup>2</sup> ... 4 mm <sup>2</sup>
Connection cross section AWG	20 ... 12

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## Technical data

### General

Stripping length of the individual wire	7.5 mm
Minimum housing height	72 mm
Assembly instructions	To ensure correct use, installation in housing with IP54 protection or better is required

### Ambient conditions

Ambient temperature (operation)	-40 °C ... 125 °C (including heating up of contacts)
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### Material data

Contact material	Copper alloy
Contact surface material	Ag (alternatively Au)
Contact carrier material	PC
Standards/regulations	PC: Fire protection in rail vehicles - requirement sets R22, R23, and R24 acc. to DIN EN 45545-2 (Risk level HL1 - HL3)

### Electrical characteristics

Rated voltage (III/3)	500 V
Rated surge voltage	6 kV
Rated current	16 A

### Standards and Regulations

Flammability rating according to UL 94	V0
Standards/regulations	acc. to DIN EN 45545-2

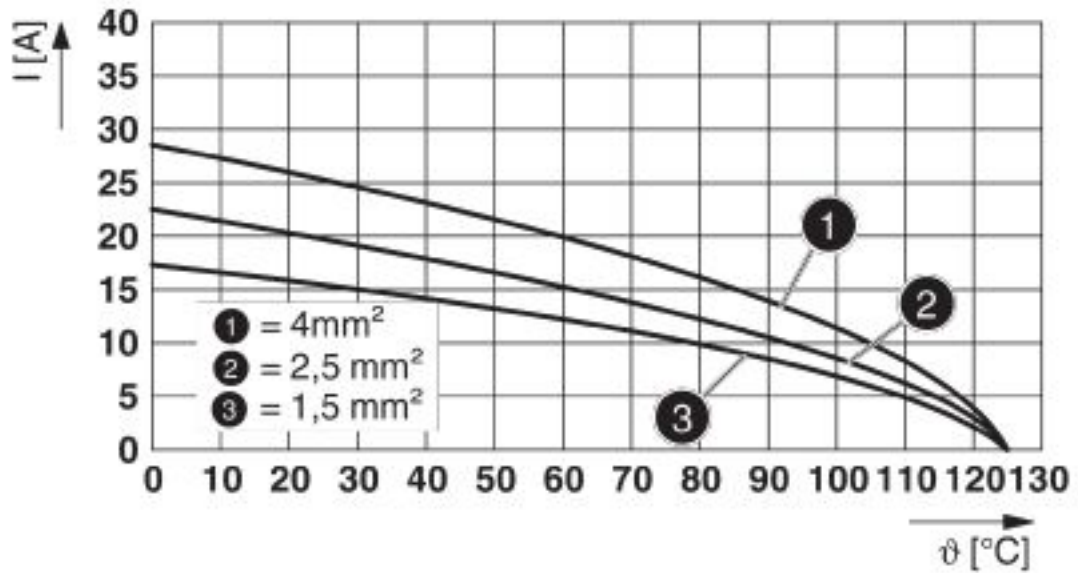
### Environmental Product Compliance

China RoHS	Environmentally friendly use period: unlimited = EFUP-e
	No hazardous substances above threshold values

## Drawings

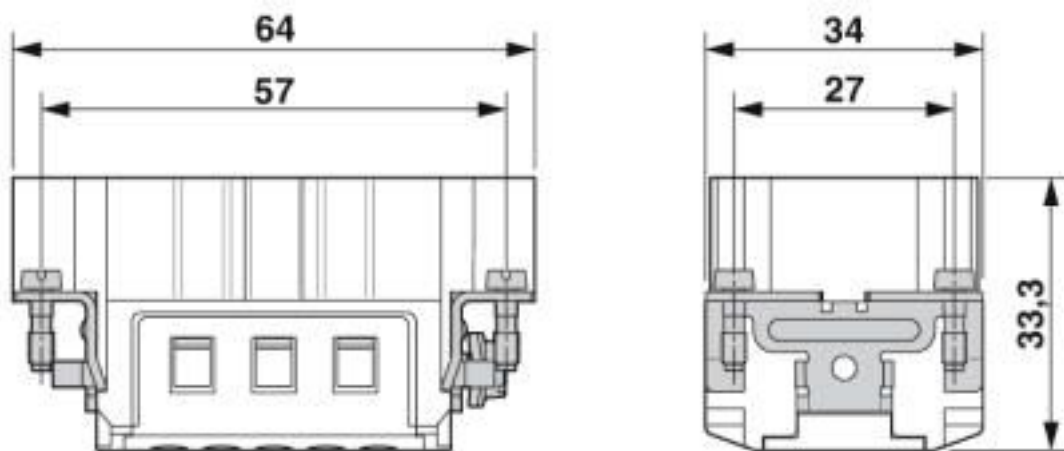
# Contact insert - HC-BB18-I-CT-M - 1584716

Diagram



Derating diagram

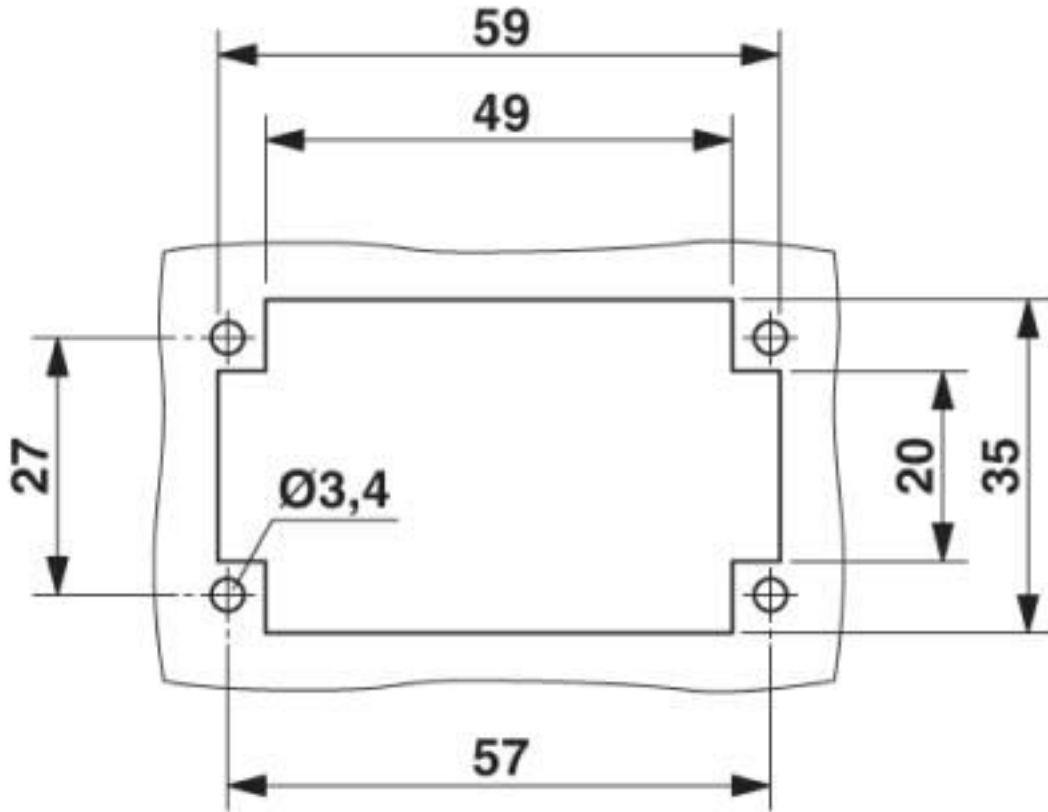
Dimensional drawing



Male insert

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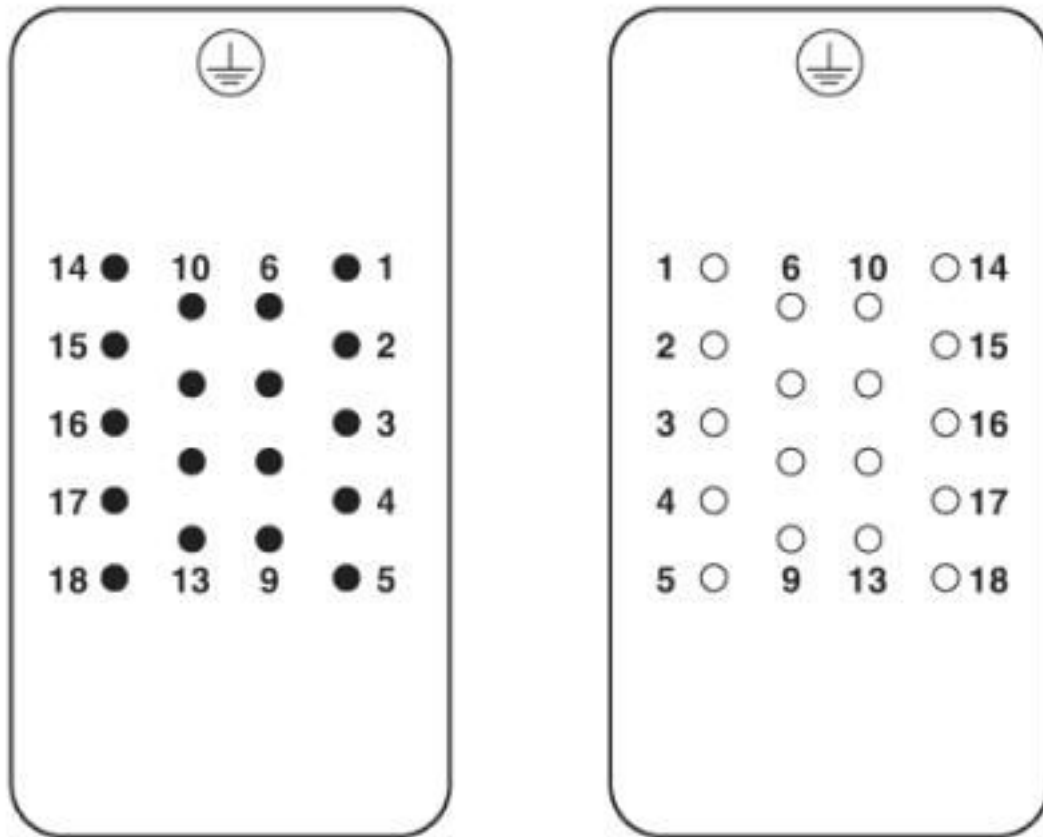
Dimensional drawing



Mounting cutout when used without housing

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Schematic diagram



Connector pin assignment: Left pin - right socket

## Classifications

### eCl@ss

eCl@ss 10.0.1	27440205
eCl@ss 4.0	27140800
eCl@ss 4.1	27140800
eCl@ss 5.0	27143400
eCl@ss 5.1	27261200
eCl@ss 6.0	27261200
eCl@ss 7.0	27440205
eCl@ss 8.0	27440205
eCl@ss 9.0	27440205

### ETIM

ETIM 4.0	EC000438
ETIM 5.0	EC000438
ETIM 6.0	EC000438

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## Classifications

### ETIM

ETIM 7.0	EC000438
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### UNSPSC

UNSPSC 6.01	30211923
UNSPSC 7.0901	39121522
UNSPSC 11	39121522
UNSPSC 12.01	39121522
UNSPSC 13.2	39121522
UNSPSC 18.0	39121522
UNSPSC 19.0	39121522
UNSPSC 20.0	39121522
UNSPSC 21.0	39121522

## Approvals

### Approvals

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Approvals


CSA / UL Recognized / EAC / DNV GL / EAC


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### Ex Approvals

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### Approval details

CSA		<a href="http://www.csagroup.org/services-industries/product-listing/">http://www.csagroup.org/services-industries/product-listing/</a>	013631_0_000
Nominal voltage UN		600 V	
Nominal current IN		16 A	
mm <sup>2</sup> /AWG/kcmil		12	

UL Recognized		<a href="http://database.ul.com/cgi-bin/XYV/template/LISEXT/1FRAME/index.htm">http://database.ul.com/cgi-bin/XYV/template/LISEXT/1FRAME/index.htm</a>	FILE E 118976
Nominal voltage UN		600 V	
Nominal current IN		20 A	
mm <sup>2</sup> /AWG/kcmil		12	

## Contact insert - HC-BB18-I-CT-M - 1584716

### Approvals

EAC		RU C- DE.AI30.B.01102
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DNV GL		<a href="https://approvalfinder.dnvgl.com/">https://approvalfinder.dnvgl.com/</a>	TAE000037S
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EAC		RU C- DE.BL08.B.00511
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### Accessories

#### Accessories

#### Adapter plate

Adapter plate - HC-B 24-ADP-B 10-GY - 1660436



HEAVYCON adapter plate, type B24 on B10, for panel cutouts of type B24, gray

#### Assembly tool

Assembly tool - UNIFOX MT-CK 1.6/2.5 - 1089092



Assembly tool, for CK 1.6... crimp contacts for small conductor cross sections

#### Coding element

Coding element - HC-CBU - 1676860



Coding socket for coding up to 16 connectors

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### Accessories

Coding element - HC-CST - 1676857



Coding peg for coding up to 16 connectors

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Coding element - HC-CST - 1676857



Coding peg for coding up to 16 connectors

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Dummy socket - CK2,5-ED-BB - 1584693



Dummy socket for contact carrier with turned CK 2,5-ED... socket contacts. For HC-A../HC-BB../HC-M... series contact inserts.

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Coding profile - CP-HC-S - 1410916



Coding profile, 4 elements per star, for insertion in a coding keyway, for contact inserts HC-BB... / HC-A10-I-UT... / HC-A16-I-UT...

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Coding bolt - HC-CB - 1772722



Coding pin, prevents mismatching of up to six connectors with an identical number of positions

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### Crimp contact



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### Accessories

Crimp contact - CK2,5-ED-0,50ST AG - 1663572



Turned 2.5 crimp contact, individual male contact, core diameter 0.5 mm<sup>2</sup>, silver-plated

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Crimp contact - CK2,5-ED-0,75ST AG - 1663585



Turned 2.5 crimp contact, individual male contact, core diameter 0.75 mm<sup>2</sup>, silver-plated

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Crimp contact - CK2,5-ED-1,00ST AG - 1663598



Turned 2.5 crimp contact, individual male contact, core diameter 0.75 to 1.00 mm<sup>2</sup>, silver-plated

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Crimp contact - CK2,5-ED-1,50ST AG - 1663608



Turned 2.5 crimp contact, individual male contact, core diameter 1.5 mm<sup>2</sup>, silver-plated

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Crimp contact - CK2,5-ED-2,50ST AG - 1663611



Turned 2.5 crimp contact, individual male contact, core diameter 2.5 mm<sup>2</sup>, silver-plated

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## Contact insert - HC-BB18-I-CT-M - 1584716

### Accessories

Crimp contact - CK2,5-ED-3,00ST AG - 1663624



Turned 2.5 crimp contact, individual male contact, core diameter 3.00 mm<sup>2</sup>, silver-plated

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Crimp contact - CK2,5-ED-4,00ST AG - 1663637



Turned 2.5 crimp contact, individual male contact, core diameter 4.00 mm<sup>2</sup>, silver-plated

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Crimp contact - CK2,5-ED-0,50ST AU - 1674804



Turned 2.5 crimp contact, individual male contact, core diameter 0.5 mm<sup>2</sup>, gold-plated

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Crimp contact - CK2,5-ED-1,00ST AU - 1674781



Turned 2.5 crimp contact, individual male contact, core diameter 0.75 to 1.0 mm<sup>2</sup>, gold-plated

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Crimp contact - CK2,5-ED-1,50ST AU - 1674778



Turned 2.5 crimp contact, individual male contact, core diameter 1.5 mm<sup>2</sup>, gold-plated

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## Contact insert - HC-BB18-I-CT-M - 1584716

### Accessories

Crimp contact - CK2,5-ED-2,50ST AU - 1674817



Turned 2.5 crimp contact, individual male contact, core diameter 2.5 mm<sup>2</sup>, gold-plated

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Crimp contact - CK2,5-ED-4,00ST AU - 1674794



Turned 2.5 crimp contact, individual male contact, core diameter 4.00 mm<sup>2</sup>, gold-plated

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### Crimping tool

Crimping pliers - CRIMPFOX-TC 4 - 1212113



Crimping pliers, for CK 1,6-ED..., CK 2,5-ED..., CK 4,0-ED... turned contacts, 4 marked die stations, unlockable pressure lock, lateral entry, incl. positioning tool

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### DIN rail mounting frame

DIN rail mounting frame - HC-CIF-B10-HFWL-PL - 1424335



HEAVYCON DIN rail mounting frame, for type B10 contact inserts

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DIN rail mounting frame - HC-CIF-B06-24-BFAFL-PL - 1424338



DIN rail mounting frame, type: B6 - B24, for contact inserts

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### Docking frame

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### Accessories

Docking frames - HC-B 10-ANDOCK - 1586125



Docking frame for racks, for contact inserts of B10 type, with four M5 flat headed screws, rack balance x/y axis +/- 1.5 mm

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### Mounting material

Screw - HC-B-PES - 1604997



PE screw, for contact inserts HC-B / HC-BB / HC-DD / HC-D40 / HC-D64

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PE multiplier - HC-B-3PE - 1644326



PE multiplier, for three PE connections, for HC-B (besides HC-B..E..ZZ) / HC-BB / HC-DD / HC-D40 / HC-D64 contact inserts

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Strain relief clamp - HC-B-ZG - 1685327



Strain relief clamps contact inserts of series: B-, BB-, D 40, D 64, DD and HV, straight cable exit

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Strain relief clamp - HC-B-ZS - 1685330



Strain relief clamps contact inserts of series: B-, BB-, D 40, D 64, DD and HV, lateral cable exit

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### Universal tools

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### Accessories

Contact removal tool - UNIFOX RT-CK 2.5 - 1072067



Contact removal tool, for turned CK 2,5... contacts

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### Additional products

Contact insert - HC-BB18-I-CT-F - 1584729



HEAVYCON socket insert, series: BB18, 18-pos., crimp connection, with plastic coding profile, can be coded

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