



October 2011



- Pletronics' THD3002-20.0M is a temperature compensated crystal oscillator
- Optional Voltage Control Function
- HCMOS output.
- The package is designed for high density surface mount designs.
- Tape and Reel packaging is available.

- Select Stratum-III frequencies available
- 3.2 x 5 mm LCC Ceramic Package
- Tape and Reel packaging is available.
- Select Stratum-III frequencies available

Pletronics Inc. certifies this device is in accordance with the RoHS 6/6 (2002/95/EC) and WEEE (2002/96/EC) directives.

Pletronics Inc. guarantees the device does not contain the following: Cadmium, Hexavalent Chromium, Lead, Mercury, PBB's, PBDE's Weight of the Device: 0.10 grams Moisture Sensitivity Level: 1 As defined in J-STD-020D.1 Second Level Interconnect code: e4

Absolute Maximum Ratings:

Parameter	Unit
V _{cc} Supply Voltage	-0.5V to +6.5V
Vi Input Voltage	-0.5V to V _{cc} + 0.5V
Vo Output Voltage	-0.5V to V _{cc} + 0.5V

Thermal Characteristics

The maximum die or junction temperature is 155°C

The thermal resistance junction to board is 30 to 50°C/Watt depending on the solder pads, ground plane and construction of the PCB.

ESD Rating

Model	Minimum Voltage	Conditions	
Human Body Model	1500	MIL-STD-883 Method 3115	
Charged Device Model	1000	JESD 22-C101	



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Electrical Specification for specified Vcc over the specified temperature range

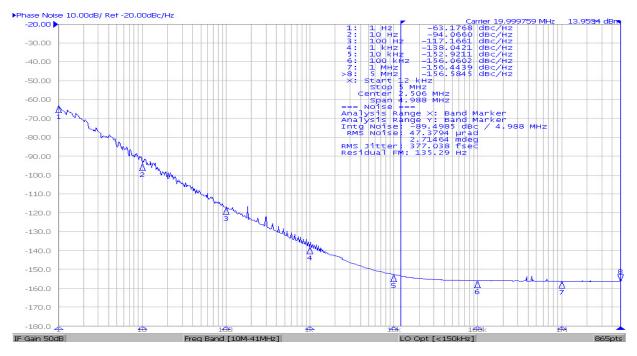
Item	Min	ТҮР	Мах	Unit	Condition
Frequency Range		20.0		MHz	
Frequency Stability vs Temp.	-0.28		+0.28	ppm	Vcontrol = 1.50 volts (Fmax-Fmin)/2
24 Hour Holdover	-0.37		0.37	ppm	GR-1244-CORE
Frequency Calibration	-0.5		+0.5	ppm	Frequency offset at 25 ℃, 60 minutes after reflow
Frequency Stability / Supply	-0.10		+0.10	ppm	Load: 10K ohm // 10 pF & Vcc <u>+</u> 5%
Load Sensitivity	-0.20		+0.20	ppm	$\pm 2\%$ variation in magnitude from 10K ohm $\pm 10\%$ 10 pF
Long Term Stability (Aging)	-3.4		+3.4	ppm	After 15 years.
Output Waveform		CN	NOS		
Output V_{HIGH} as % of Supply	90			%V _S	Load: 10K ohm <u>+</u> 10% // 10 pF
Output V_{LOW} as % of Supply			10	%V _S	
$\rm T_{\rm RISE}$ and $\rm T_{\rm FALL}$ (10% to 90%)			6.5	nS	
Duty Cycle at 50% Supply	40	50	60	%	
Phase Noise 10 Hz 100 Hz 1 kHz 10 kHz		-90 -115 -135 -145	- - -	dBc/Hz	Typical values for a 20.0 MHz oscillator at 25 ℃
Jitter	-	-	1.7	pS	10 Hz to 1 MHz offset from carrier
V Supply Range V _{cc}	2.8	-	5.5	Volts	
Supply Current I _{cc}	-	-	7.0	mA	
Vcontrol Range	0.5		2.50	Volts	1.50 volts nominal
Frequency Pullability	<u>+</u> 9.2	<u>+</u> 10.0	-	ppm	
Linearity	-	0.05	2.0	%	In accordance with MIL-PRF-55310
Operating Temperature Range	-40		+85	°C	Specified by part number
Storage Temperature Range	-55		+95	°C	



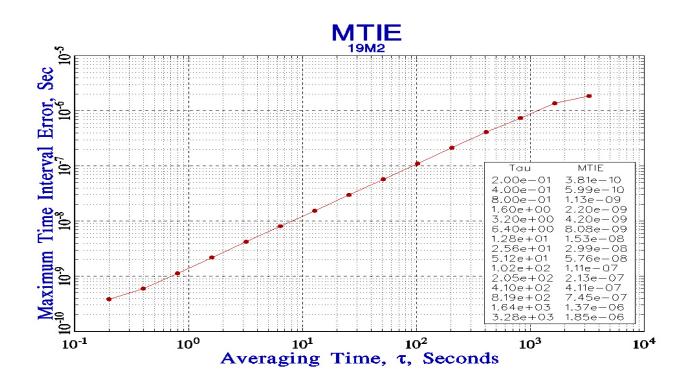
THD3002-20.0MHz Stratum-III TCVCXO

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Phase Noise:









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Reliability: Environmental Compliance

Parameter	Condition
Mechanical Shock	MIL-STD-883 Method 2002, Condition B
Vibration	MIL-STD-883 Method 2007, Condition A
Solderability	MIL-STD-883 Method 2003
Thermal Shock	MIL-STD-883 Method 1011, Condition A

Package Labeling

P/N:								
Custo	THD3002-20.0M Customer P/N:							
Qty: MSL: 1	1000	D/C TC512SA						

Label is 1" x 2.6" (25.4mm x 66.7mm) Font is Courier New Bar code is 39-Full ASCII

RoHS Compliant 2nd LvL Interconnect Category=e4 Max Safe Temp=260C for 10s 2X Max

Label is 1" x 2.6" (25.4mm x 66.7mm) Font is Arial

Part Marking:

ffff.yww • PLE <i>xx.xxxx</i>	or	<i>ffff:yww</i> • PLE <i>xx.xxxx</i>
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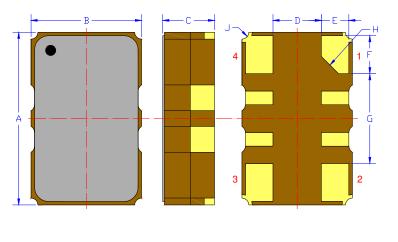
ffff.yww =	frequency in MHz . Year week
PLE =	Pletronics
xx.xxxx =	internal code



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Mechanical:



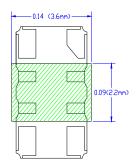
	Inches	mm
Α	0.197 <u>+</u> 0.008	5.00 <u>+</u> 0.20
в	0.126 <u>+</u> 0.008	3.20 <u>+</u> 0.20
С	0.059 max	1.50 max
\mathbf{D}^1	0.0.55	1.40
E1	0.031	0.80
F ¹	0.043	1.10
G ¹	0.102	2.60
H ¹	0.013C	0.50C
\mathbf{J}^1	0.008	0.20R

Pad	Function	Note
1	Vcontrol Input	If this function is not specified, recommend connecting this pad to ground.
2	Ground (GND)	
3	Output	
4	Supply Voltage (V _{cc})	Connect an appropriate power supply bypass capacitors as close as possible.
-	N. C.	All other pads on the bottom shall not be connected. These are internally connected and were for the TCXO compensation process

Layout and application information

All connection points in the designated region have solder mask cover to avoid any electrical connections

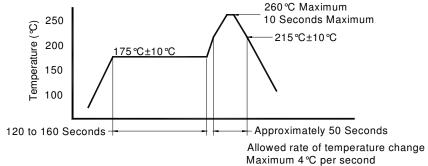
For Optimum Stability and Jitter Performance, Pletronics recommends:



- a ground plane under the device
- no large transient signals (both current and voltage) should be routed under the device
- do not layout near a large magnetic field such as a high frequency switching power supply
- do not place near piezoelectric buzzers or mechanical fans.
- minimize air flow across the device



Reflow Cycle (typical for lead free processing)



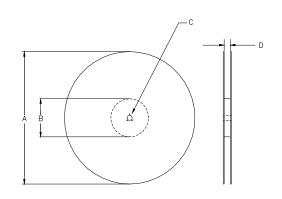
The part may be reflowed 2 times without degradation.

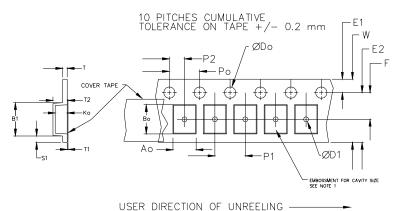
Tape and Reel: available for quantities of 250 to 1000 per reel, cut tape for < 250

Constant Dimensions Table 1								
Tape Size	D0	D1 Min	E1	P0	P2	S1 Min	T Max	T1 Max
8mm		1.0			2.0			
12mm	1.5	1.5	1.75	4.0	<u>+</u> 0.05			
16mm	+0.1 -0.0	1.5	<u>+</u> 0.1	<u>+</u> 0.1	2.0	0.6	0.6	0.1
24mm		1.5			<u>+</u> 0.1			

Variable Dimensions Table 2									
Tape B1 E2 Min F P1 T2 W Ao, Bo Size Max Max Ko									
16 mm	12.1	14.25	7.5 <u>+</u> 0.1	8.0 <u>+</u> 0.1	8.0	16.3	Note 1		

Note 1: Embossed cavity to conform to EIA-481-B scale





		REE			
Α	inches	7.0	10.0	13.0	
	mm	177.8	254.0	330.2	
в	inches	2.50	4.00	3.75	
	mm	63.5	101.6	95.3	Tape Width
с	mm	13	wiath		
D	mm	16.4 +2.0 -0.0	16.4 +2.0 -0.0	16.4 +2.0 -0.0	16.0

Reel dimensions may vary from the above

Dimensions in mm

Not to



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