

Positronic Provides Complete Capability

Mission Statement

Experience

"To utilize product flexibility and application assistance to present interconnect solutions which represent value to customers worldwide."

- Founded in 1966
- Involvement in the development of international connector specifications through EIA®, IEC and ISO as well as PICMG® and VITA.
- Introduction of new and unique connector products to the electronics industry.
- Patent holder for many unique connector features and manufacturing techniques.
- Vertically integrated manufacturing raw materials to finished connectors.

Technology

- Expertise with solid machined contacts provides a variety of high reliability connectors including high current density power connectors.
- Quality Assurance lab is capable of testing to IEC, EIA, UL, C.UL, military and customer-specified requirements.
- In-house design and development of connectors based on market need or individual customer requirements.
- Internal manufacturing capabilities include automatic precision contact machining, injection molding, stamping, plating operations and connector assembly.
- Manufacturing locations in southwest Missouri, U.S.A. (headquarters); Puerto Rico, France, China, Singapore, and India. Total square footage: 369,000.

Support

- Quality Systems: Select locations gualified to ISO9001:2000, ISO14001, AS9100, MIL-STD-790 and customer "dock to stock" programs. Applicable products qualified to MIL-DTL-24308, SAE AS39029, DSCC 85039, MIL-DTL-28748, Space D32, GSFC S-311-P-4 and GSFC S-311-P-10.
- Compliance to a variety of international and customer specific environmental requirements.
- Large in-house inventory of finished connectors. Customer specific stocking programs.
- Factory direct technical sales support in major cities worldwide.
- One-on-one customer support from worldwide factory locations.
- World class web site.
- Value-added solutions and willingness to develop custom products with reasonable price and delivery.

Regional Headquarters



Products described protected by one or me		
, , -	5,255,580 6.835.079	#5,329,697 #7.115.002
Patented in Canada.	-,,	, .,

POSITRONIC® IS AN ITAR REGISTERED COMPANY

Positronic Industries' FEDERAL SUPPLY CODE (Cage Code) FOR MANUFACTURERS is 28198

Unless otherwise specified, dimensional tolerances are:

- ±0.001 inches [0.03 mm] for male contact mating diameters. 1)
- 2) ±0.003 inches [0.08 mm] for contact termination diameters.
- ±0.005 inches [0.13 mm] for all other diameters. 3) 4)

±0.015 inches [0.38 mm] for all other dimensions.

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CONNECTOR DESCRIPTIONS





High

D-sub

Performance

SND STANDARD DENSITY D-SUBMINIATURE CONNECTORS

Removable or fixed size 20 contacts. Crimp, solder cup, straight and right angle (90°) printed board mount contact terminations. Five connector variants, 9 through 50 contacts. Conforming to applicable material, dimensional and performance requirements of GSFC S-311-P4, GSFC S-311-P10 and MIL-DLT-24308 Class M.



SDD HIGH DENSITY D-SUBMINIATURE CONNECTORS

Removable or fixed size 22 contacts. Crimp, solder, straight and right angle (90°) printed board contact terminations. Six connector variants, 15 through 104 contacts. Conforming to applicable material, dimensional and performance requirements of GSFC S-311-P4 and MIL-DLT-24308 Class M.



SCBM STANDARD DENSITY COMBINATION D-SUBMINIATURE CONNECTORS

Fixed size 20 signal contacts. Size 8 power, shielded and high voltage contacts. Crimp, solder cup, straight and right angle (90°) printed board mount contact terminations. Twenty-two connector variants, 2WK2 through 46W4, using shell sizes 1 through 6. Conforming to applicable material, dimensional and performance requirements of GSFC S-311-P4, GSFC S-311-P10 and DSCC specification 85039.



SCBC STANDARD DENSITY COMBINATION D-SUBMINIATURE CONNECTORS WITH REMOVABLE CRIMP CONTACTS

Removable size 20 signal contacts. Size 8 power, shielded, and high voltage removable contacts. Crimp and solder terminations. Sixteen connector variants, shell sizes 1 through 6. Conforming to applicable material, dimensional and performance requirements of GSFC S-311-P4, GSFC S-311-P10 and DSCC specification 85039.

continued on next page . . .



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SCBDD HIGH DENSITY COMBINATION D-SUBMINIATURE CONNECTORS

Fixed size 22 signal and size 16 power contacts. Size 8 power, shielded, and high voltage contacts. Crimp, solder cup, straight and right angle (90°) printed board terminations. Four connector variants, shell sizes 1 through 4. Conforming to applicable material, dimensional and performance requirements of GSFC S-311-P4, GSFC S-311-P10 and DSCC specification 85039.



SCBCD HIGH DENSITY COMBINATION D-SUBMINIATURE CONNECTORS WITH REMOVABLE CRIMP CONTACTS

Removable size 22 signal and size 16 power contacts. Size 8 power, shielded, and high voltage removable contacts. Crimp and solder terminations. Three connector variants, shell sizes 1, 2 and 4. Conforming to applicable material, dimensional and performance requirements of GSFC S-311-P4, GSFC S-311-P10 and DSCC specification 85039.



SAD, SADD, SACBMP CONNECTOR SAVER / GENDER CHANGER

Standard density, high density and combination connector savers and gender changers for use with SND, SDD, SCBM and SCBC connectors. Conforming to applicable material, dimensional and performance requirements of GSFC S-311-P4, GSFC S-311-P10 and DSCC specification 85039.



GENERAL R ATION Ν F 0 Μ

What makes Positronic's new "PosiBand®" contact interface a significant improvement?	
The PosiBand® contact system has many advantages over the legacy split tine design	
Temperature Rise Curves	

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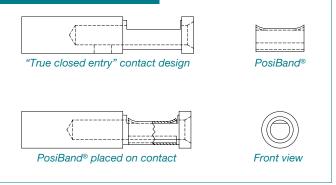
What Makes Positronic's New "PosiBand®" Contact Interface a Significant Improvement?

High reliability connectors utilize female **closed entry contacts** that provide an unbroken ring of solid material at the face of the contact. The closed entry feature is **crucial in preventing damage** to female contacts used in harsh environments, repeated mating cycles, blind mate applications and applications requiring highest reliability.

	FIGURE 1
"Split tine" contact design	Sleeve
Sleeve placed on contact	Front view

The most common **closed entry design** utilized by connector manufacturers is a split tine and sleeve concept. **See figure 1.** With this design, both the mechanical forces and electrical interface are provided only at the tip of the female contact.

FIGURE 2



Positronic's new **PosiBand technology** takes a unique approach to closed entry female contacts.

PosiBand contacts utilize a two-piece contact design. **See figure 2.** Each piece serves a separate function, providing a more mechanically robust contact and more consistent electrical performance.

The main body of the **PosiBand** contact

provides a true closed entry opening to enhance robustness. The **PosiBand** spring clip provides normal force on the male contact. Consistent electrical performance is supported through a larger area of contact interface between the male and female contact along the entire "floor" of the contact body. **PosiBand** contacts are QPL listed under **SAE AS39029** and qualified under **GSFC S-311-P4** to the higher 40 gram contact engagement test requirement.

GENERAL INFO



continued from previous page . . .

The PosiBand[®] contact system has many advantages over the legacy split tine design.

- **X** PosiBand is more robust than the split tine contact, which can be pried open in harsh environments, resulting in reduced normal force and degradation of electrical performance.
- X PosiBand has greater surface area at the male and female contact interface, resulting in more consistent electrical performance.
- **X** PosiBand has lower average insertion forces, resulting in greater ease in mating, especially in larger high density connectors. The average lower insertion force is accomplished while meeting or exceeding performance requirements.
- The **PosiBand's** contact body does not require annealing of the crimp barrels, as does the split tine design. This eliminates concern of unintentionally heat-treating the mating end of the contact, which can cause electrical failure.
- **X** PosiBand is qualified under SAE AS39029 specification. PosiBand is also qualified under GSFC S-311-P4/08 Rev C and GSFC S-311-P4/10 Rev C to the higher 40 gram contact engagement test requirement.

For more details about the *advantages of the PosiBand*[®] system, please visit our web site at www.connectpositronic.com.

TEMPERATURE RISE CURVES

Test conducted in accordance with UL1977.

2

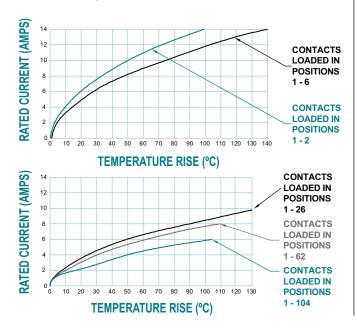
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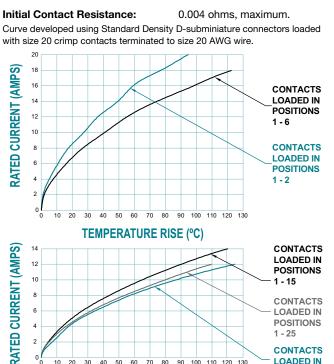
10 20 30 40

Size 20 PosiBand Contacts

Size 22 PosiBand Contacts

Initial Contact Resistance: 0.005 ohms, maximum. Curve developed using High Density D-subminiature connectors loaded with size 22 crimp contacts terminated to size 22 AWG wire.





50 60 70 80 90 100 110 120 130

POSITIONS

CONTACTS

I OADED IN

POSITIONS

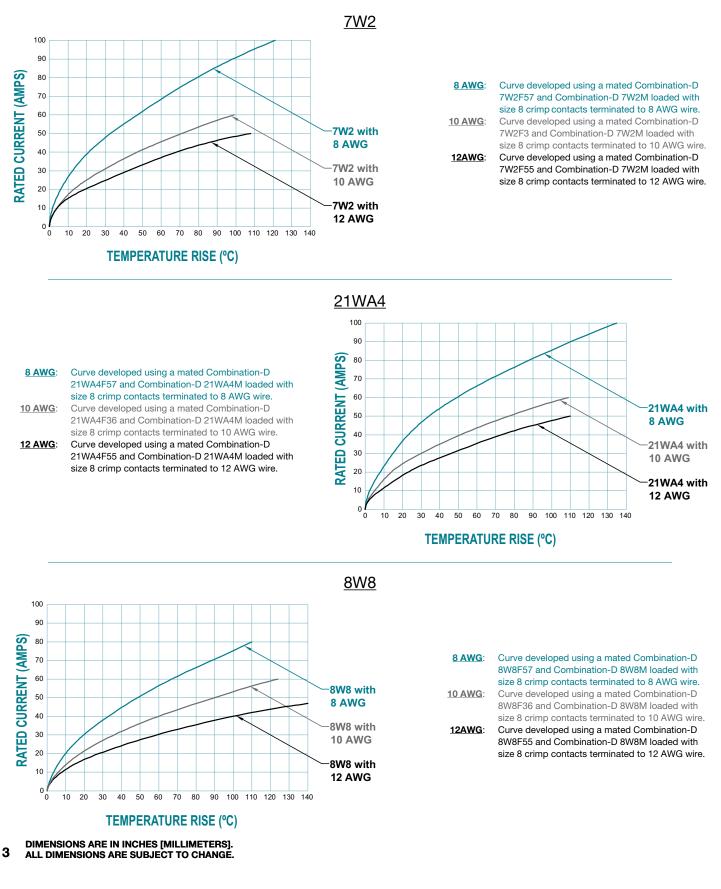
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GENERAL INFO



TEMPERATURE RISE CURVES FOR SIZE 8, 10 AND 12 AWG WIRE

Test conducted in accordance with UL1977. All power contacts under load.





GENERAL INFORMATION

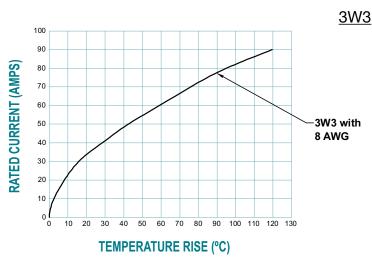
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8W8 with

8 AWG

TEMPERATURE RISE CURVE FOR SIZE 8 AND 12 AWG WIRE

Test conducted in accordance with UL1977. All power contacts under load.



Curve developed using a mated Combination-D 3W3F loaded with size 8 crimp contacts and Combination-D 3W3M loaded with size 8 crimp contacts terminated to 8 AWG wire.

loaded with size 8 crimp contacts and Combination-D 8W8M loaded with size 8 crimp contacts terminated to 8 AWG wire.

Curve developed using a mated Combination-D 8W8F

HIGH DENSITY 8W2

8W8

RATED CURRENT (AMPS)

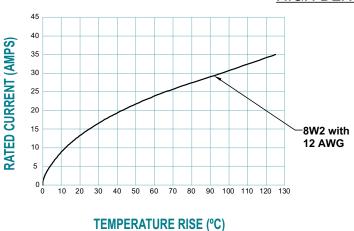
100 90

> 80 70

60

50

40



Curve developed using a mated Combination-D 8W2M loaded with size 8 crimp contacts and Combination-D 8W2S loaded with size 8 crimp contacts terminated to 12 AWG wire.

30 40 50 60 70 80 90 100 110 120 130

TEMPERATURE RISE (°C)

Positronic

SND SERIES MILITARY / SPACE FLIGHT QUALITY

High Performance D-sub



TECHNICAL CHARACTERISTICS

MATERIALS AND FINISHES:

Connector Insert:	Glass-filled DAP per ASTM-D-5948, Type SDG-F, UL 94V-0, ASTM E-595, NASA-RP-1124, green color.
Contacts:	Precision machined copper alloy. 0.000050 inch [1.27 microns] gold over copper plate. Other finishes are available; see page 97.
Connector Housing (Shells):	Brass with 0.000050 inch [1.27 microns] gold over copper plate.
Mounting Spacers	
and Brackets:	Brass with 0.000050 inch [1.27 microns] gold over copper plate.
Push-On Fasteners:	Phosphor bronze or beryllium copper with 0.000050 inch [1.27 microns] gold over copper plate.
Jackscrew Systems:	Brass with 0.000050 inch [1.27 microns] gold over copper plate.

Cable Adapter (Hood):

Brass with 0.000050 inch [1.27 microns] gold over copper plate; aluminum with electroless nickel plate. Other finishes available, contact Technical Sales.

MECHANICAL CHARACTERISTICS:

Contacts:

Size 20 Fixed:

Size 20 Removable:

mating diameter. Female contact -PosiBand closed entry design; see page 1 for details. Install contact to rear face of connector insert and remove from rear face of

Male contact 0.040 inch [1.02 mm]

install contact to rear face of connector insert and remove from rear face of connector insert. Size 20 contact, male contact 0.040 inch [1.02 mm] mating diameter. Female contact - PosiBand closed entry design; see page 1 for details. For removable size 20 contacts, see pages 81 & 82.

DIMENSIONS ARE IN INCHES [MILLIMETERS].

5

MILITARY / SPACE FLIGHT QUALITY

STANDARD DENSITY FIXED OR REMOVABLE CONTACTS



TECHNICAL CHARACTERISTICS, continued

Mounting to

Angle Brackets:

continued from previous page. . . .

MECHANICAL CHARACTERISTICS, continued:

Contact Retention in Connector Insert:	9 lbs. [40 N].	Angle Brackets:	Jackscrews and riveted to 0.120 inch [3.05 mm] cle and threaded riveted fas		
Resistance to Solder Iron Heat:	650°F [350°C] for 10 seconds duration per IEC 60512-6, solder cup contacts.	Mounting to	4-40 thread and polyeste		
Contact Terminations:	Removable, closed barrel crimp - wire sizes 18 AWG [1.0 mm ²] through 30	Printed Board: Locking Systems:	Rapid installation push-o and mounting posts. Jackscrews.		
	AWG [0.05 mm²]. Removable, closed barrel solder - wire size 20 AWG [0.5 mm²] maximum; see page 82 for details.	Mechanical Operations:	1,000 operations minimu per IEC 60512-5.		
	Fixed, solder cup - wire size 20 AWG [0.5 mm²] maximum; see page 8 for details.	ELECTRICAL CHARA			
	Straight solder printed board mount	Contact Current Rating, Tested per UL 1977:			
	- 0.028 inch [0.71 mm] termination diameter and 0.024 inch [0.61 mm] termination diameter.		18 amperes, 2 contacts e 14 amperes, 6 contacts e 11 amperes, 15 contacts		
	Right angle (90°) printed board mount - 0.028 inch [0.71 mm] termination		10 amperes, 25 contact 9 amperes, 50 contact		
	diameter for Inch System footprint, and 0.024 inch. [0.64 mm] termination	See temperature rise curves	s on page 2 for details.		
	diameter for European Metric footprint.	Initial Contact Resistance:	0.004 ohms, maximum.		
	Straight printed circuit board mount,	Proof Voltage:	1,000 V r.m.s.		
	compliant press-fit, see page 10.	Insulation Resistance:	5 G ohms.		
Connector Housing		Clearance and Creepage Distance:	0.039 inch [1.0 mm], min		
(Shells):	Male connector housings may be dimpled for EMI/ESD ground paths.	Working Voltage:	300 V r.m.s.		
Polarization:	Trapezoidally-shaped connector housings and polarized jackscrews.	CLIMATIC CHARACT	ERISTICS:		

Jackscrews and riveted fasteners with ch [3.05 mm] clearance hole, aded riveted fasteners with ead and polyester lock inserts.

stallation push-on fasteners inting posts. ews. perations minimum 60512-5.

TICS:

UL 1977:

eres, 2 contacts energized. eres, 6 contacts energized. eres, 15 contacts energized. eres, 25 contacts energized. es, 50 contacts energized. 2 for details.

ch [1.0 mm], minimum. n.s.

CLIMATIC CHARACTERISTICS:

Temperature Range:	-55°C to +125°C.
Damp Heat, Steady State:	21 days.

CONTACT VARIANTS

FACE VIEW OF MALE OR REAR VIEW OF FEMALE



For information regarding **REMOVABLE CONTACTS**, see contact illustration drawings and charts on pages 79-87.



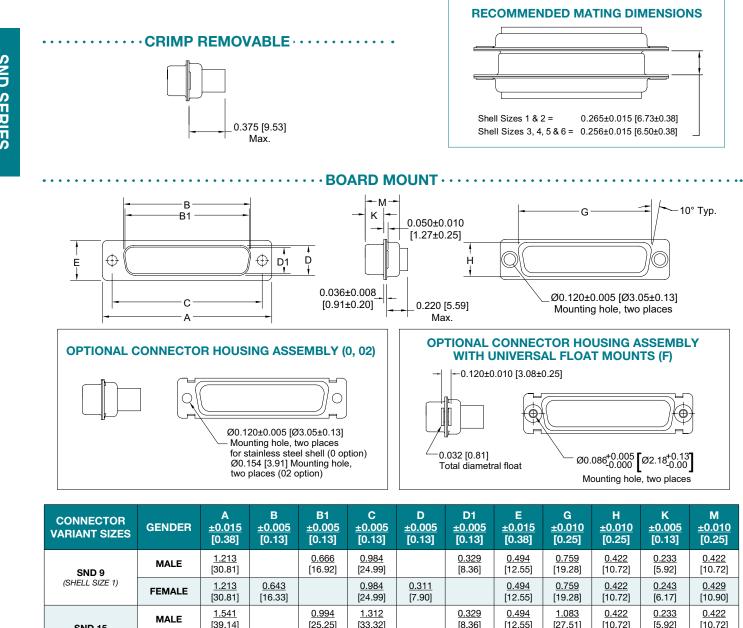
MILITARY / SPACE FLIGHT QUALITY

High Performance

STANDARD DENSITY FIXED OR REMOVABLE CONTACTS

D-sub

STANDARD CONNECTOR HOUSING (SHELLS) ASSEMBLY



		[30.81]	[16.33]		[24.99]	[7.90]		[12.55]	[19.28]	[10.72]	[6.17]	[10.90]
SND 15	MALE	<u>1.541</u> [39.14]		<u>0.994</u> [25.25]	<u>1.312</u> [33.32]		<u>0.329</u> [8.36]	<u>0.494</u> [12.55]	<u>1.083</u> [27.51]	<u>0.422</u> [10.72]	<u>0.233</u> [5.92]	<u>0.422</u> [10.72]
(SHELL SIZE 2)	FEMALE	<u>1.541</u> [39.14]	<u>0.971</u> [24.66]		<u>1.312</u> [33.32]	<u>0.311</u> [7.90]		<u>0.494</u> [12.55]	<u>1.083</u> [27.51]	<u>0.422</u> [10.72]	<u>0.243</u> [6.17]	<u>0.429</u> [10.90]
SND 25	MALE	<u>2.088</u> [53.04]		<u>1.534</u> [38.96]	<u>1.852</u> [47.04]		<u>0.329</u> [8.36]	<u>0.494</u> [12.55]	<u>1.625</u> [41.28]	<u>0.422</u> [10.72]	<u>0.230</u> [5.84]	<u>0.426</u> [10.82]
(SHELL SIZE 3)	FEMALE	<u>2.088</u> [53.04]	<u>1.511</u> [38.38]		<u>1.852</u> [47.04]	<u>0.311</u> [7.90]		<u>0.494</u> [12.55]	<u>1.625</u> [41.28]	<u>0.422</u> [10.72]	<u>0.243</u> [6.17]	<u>0.429</u> [10.90]
SND 37	MALE	<u>2.729</u> [69.32]		<u>2.182</u> [55.42]	<u>2.500</u> [63.50]		<u>0.329</u> [8.36]	<u>0.494</u> [12.55]	<u>2.272</u> [57.71]	<u>0.422</u> [10.72]	<u>0.230</u> [5.84]	<u>0.426</u> [10.82]
(SHELL SIZE 4)	FEMALE	<u>2.729</u> [69.32]	<u>2.159</u> [54.84]		<u>2.500</u> [63.50]	<u>0.311</u> [7.90]		<u>0.494</u> [12.55]	<u>2.272</u> [57.71]	<u>0.422</u> [10.72]	<u>0.243</u> [6.17]	<u>0.429</u> [10.90]
SND 50	MALE	<u>2.635</u> [66.93]		<u>2.079</u> [52.81]	<u>2.406</u> [61.11]		<u>0.441</u> [11.20]	<u>0.605</u> [15.37]	<u>2.178</u> [55.32]	<u>0.534</u> [13.56]	<u>0.230</u> [5.84]	<u>0.426</u> [10.82]
(SHELL SIZE 5)	FEMALE	<u>2.635</u> [66.93]	<u>2.064</u> [52.43]		<u>2.406</u> [61.11]	<u>0.423</u> [10.74]		<u>0.605</u> [15.37]	<u>2.178</u> [55.32]	<u>0.534</u> [13.56]	<u>0.243</u> [6.17]	<u>0.429</u> [10.90]

DIMENSIONS ARE IN INCHES [MILLIMETERS]. ALL DIMENSIONS ARE SUBJECT TO CHANGE.

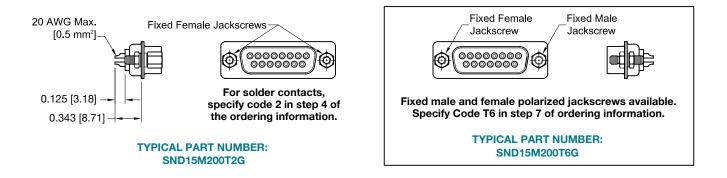
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MILITARY / SPACE FLIGHT QUALITY

STANDARD DENSITY FIXED OR REMOVABLE CONTACTS

SOLDER CUP TERMINATION

CODE 2



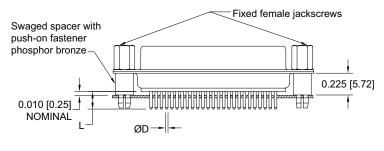


STRAIGHT SOLDER PRINTED BOARD MOUNT TERMINATION CODE 3, 32 AND 36

* ¹ CODE NUMBER	L	ØD
3	0.170 [4.32]	0.028 [0.71]
32	0.375 [9.53]	0.028 [0.71]
36	0.236 [6.00]	0.024 [0.61]

NOTE:

*1 Contact termination code as specified in Step 4 of ordering information.



TYPICAL PART NUMBER: SND25S3S60TG Positronic

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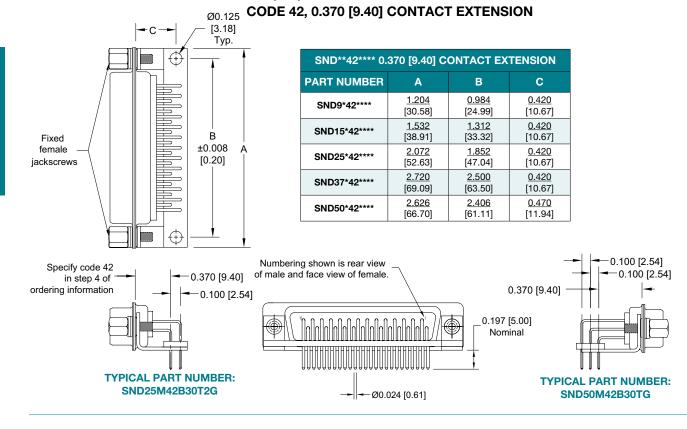
MILITARY / SPACE FLIGHT QUALITY

High Performance

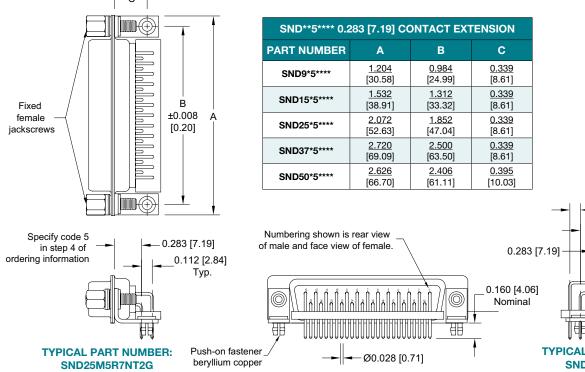
STANDARD DENSITY FIXED OR REMOVABLE CONTACTS

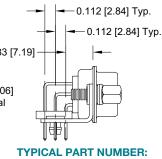
D-sub

RIGHT ANGLE (90°) PRINTED BOARD MOUNT TERMINATION



RIGHT ANGLE (90°) PRINTED BOARD MOUNT TERMINATION CODE 5, 0.283 [7.19] CONTACT EXTENSION C*





SND50S5R7NTG

DIMENSIONS ARE IN INCHES [MILLIMETERS]. 9 ALL DIMENSIONS ARE SUBJECT TO CHANGE.

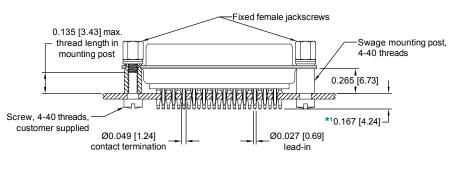
SND SERIES MILITARY / SPACE FLIGHT QUALITY

STANDARD DENSITY FIXED OR REMOVABLE CONTACTS

Positronic connectpositronic.com

STRAIGHT COMPLIANT PRESS-FIT TERMINATION CODE 98

Positronic recommends the practice of using mounting hardware to secure connector to printed circuit board.



TYPICAL PART NUMBER: SND25S98000G



Detail of Omega contacts For straight compliant press-fit contacts, specify code 98 in step 4 of ordering information.

NOTE:

*1 The effective length of the compliant section may also be varied (longer or shorter) and can be selectively positioned and centered at several points along the contact termination length, permitting high or low profile mounting of the connector on printed boards.



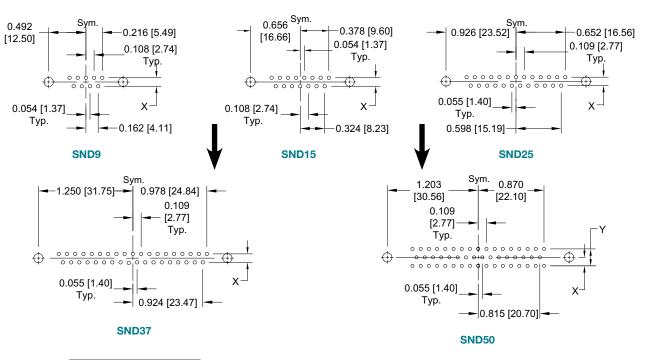
MILITARY / SPACE FLIGHT QUALITY

High Performance D-sub

STANDARD DENSITY FIXED OR REMOVABLE CONTACTS

RIGHT ANGLE (90°) AND STRAIGHT SOLDER PRINTED BOARD CONTACT HOLE PATTERN

HOLE IDENTIFICATION SHOWN FOR MALE CONNECTOR; USE MIRROR IMAGE FOR FEMALE CONNECTOR. MOUNT CONNECTOR WITH MATING FACE POSITIONED TO FOLLOW DIRECTION OF ARROWS.



* ¹ CODE NUMBER	x	Y
3		
5	<u>0.112</u>	<u>0.224</u>
32	[2.84]	[5.69]
36		
*² 42	<u>0.100</u> [2.54]	<u>0.200</u> [5.08]

NOTE:

*1 Contact termination code as specified in Step 4 of ordering information.

*2 Metric system, European contact hole pattern.

SUGGESTED PRINTED BOARD HOLE SIZES:

Suggest 0.039 [0.99] Ø hole for 0.024 [0.61] Ø contact termination positions. Suggest 0.045 [1.14] Ø hole for 0.028 [0.71] Ø contact termination positions. Suggest 0.123 \pm 0.003 [3.12 \pm 0.08] Ø hole for mounting connector with push-on fasteners.

MILITARY / SPACE FLIGHT QUALITY

STANDARD DENSITY FIXED OR REMOVABLE CONTACTS

REMOVABLE CONTACT ORDERING ASSISTANCE CHART

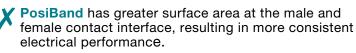
SND SERIES CRIMP AND SOLDER CONTACT TERMINATIONS

ТҮРЕ	PAGE NUMBER REFERENCE IN CATALOG	CONTACT SIZE	FEMALE PART NUMBER	MALE PART NUMBER	WIRE SIZE AWG [mm²]
	see page 81	20	FC6020M2	MC6020M	<u>20 / 22 / 24</u> [0.5 / 0.3 / 0.25]
for additional information CRIMP			FC6026M2	MC6026M	<u>26 / 28 / 30</u> [0.12 / 0.0 8 / 0.05]
	see page 82 for additional information		FC6018M2	MC6018M	18 [1.0] max.
SOLDER	see page 82 for additional information	20	FS6020M2	MS6020M	20 [0.5] max.

NOTE: For ordering crimp contacts on reels, add "R" to part number, see page 79 for details. Examples: FC6020M2R or MC6020MR

The PosiBand[®] contact system has many advantages over the legacy split tine design.

PosiBand is more robust than split tine, which can be pried open in harsh environments, resulting in reduced normal force and degradation of electrical performance.



PosiBand has lower average insertion forces, resulting in greater ease in mating, especially in larger high density connectors. The average lower insertion force is accomplished while meeting or exceeding performance requirements.

The **PosiBand's** main contact body does not require annealing of the crimp barrels, as does the split tine design. This eliminates concern of unintentionally heattreating the mating end of the contact, which can cause electrical failure.

PosiBand is qualified under SAE AS39029 specification. PosiBand is also qualified under GSFC S-311-P4 to the higher 40 gram contact engagement test requirement.



FC8022M2. Deconstructed contact shown for reference only.

For more information on PosiBand closed entry contacts, see page 1 & 2.

For information regarding **REMOVABLE CONTACTS**, see contact illustration drawings and charts on pages 79-87.

For information regarding CRIMP TOOLS & CRIMPING TOOL TECHNIQUES, see page 98.

connectpositronic corr



MILITARY / SPACE FLIGHT QUALITY

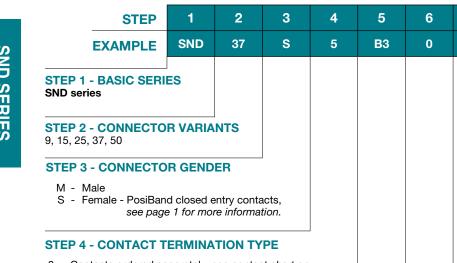
High Performance

STANDARD DENSITY FIXED OR REMOVABLE CONTACTS

D-sub

ORDERING INFORMATION - CODE NUMBERING SYSTEM

Specify Complete Connector By Selecting An Option From Step 1 Through 8



- 0 Contacts ordered separately, see contact chart on page 12 for details.
- 1 Crimp, 20 AWG 24 AWG [0.5 mm² 0.25 mm²]. 12 Crimp, 26 AWG 30 AWG [0.12 mm² 0.05 mm²].
- 2 Fixed, solder cup.
- 3 Solder, straight printed board mount with 0.170 [4.32] tail length.
- 32 Solder, straight printed board mount with 0.375 [9.52] tail length.
- Solder, straight printed board mount with 0.236 [5.99] 36 tail length.
- Solder, metric system right angle (90°) printed board mount with 0.370 [9.40] contact extension.
- 5 Solder, right angle (90°) printed board mount with 0.283 [7.19] contact extension.
- 98 Straight printed circuit board mount, compliant press-fit

*1 STEP 5 - MOUNTING STYLE

- 0 Mounting hole, 0.120[3.05] Ø.
- 02 Mounting hole, 0.154[3.91] Ø.
- C5 Swaged spacer, cul-de-sac style, 4-40 threads, 0.350 [8.89] length. For use with cable connectors only.
- C7 Bracket, mounting, right angle (90°) metal, swaged to connector with cul-de-sac spacer and 4-40 threads with cross bar.
- F Float mounts, universal.
- P Threaded post, brass, length varies according to contact termination code. See page 91.
- R2 Bracket, mounting, right angle (90°) metal, swaged to connector with 4-40 thread fixed female jackscrews with cross bar.
- R6 Bracket, mounting, right angle (90°) metal, swaged to connector with 0.120 [3.05] Ø mounting hole with cross bar.
- R7 Bracket, mounting, right angle (90°) metal, swaged to connector with 4-40 threads with cross bar.
- R8 Bracket, mounting, right angle (90°) metal, swaged to connector with 4-40 locknut with cross bar.
- S Swaged spacer, 4-40 threads, length varies according to contact termination code. See page 90.
- S2 Swaged spacer, 4-40 threads, 0.125[3.18] length.
- S5 Swaged locknut, 4-40 threads.
- S6 Swaged spacer with push-on fastener, 4-40 threads, length varies according to contact termination code. See page 90.

SEE APPENDIX ON PAGE 97.

STEP 9 - SPECIAL OPTIONS

9

STEP 8 - CONNECTOR HOUSING (SHELLS) OPTIONS

- G Gold over copper plate.
- Gold over copper plate and dimpled D (male connectors only).

*1 STEP 7 - LOCKING AND POLARIZING **SYSTEMS**

0 - None.

7

T2

8

G

- Т - Fixed female jackscrews.
- T2 Fixed female jackscrews.
- T6 Fixed male and female polarized jackscrews.
- Rotating male jackscrews. Е
- E2 Rotating male screw locks.
- E3 Rotating male with internal hex for 3/32 hex drives.

*1 STEP 6 - CABLE ADAPTER (HOOD) AND **PUSH-ON FASTENER**

- 0 - None.
- Cable adapter, top opening, brass. н
- Cable adapter, lightweight aluminum, electroless nickel AN plate, see page 93 for details.
- Push-on fastener for right angle (90°) mounting brackets. Ν

NOTE:

*1 For additional information on accessories listed in Step 5, 6, and 7, see the Accessories section, pages 88-96.

E6 - Rotating male and female polarized jackscrews.

High Performance D-sub

SDD SERIES MILITARY / SPACE FLIGHT QUALITY HIGH DENSITY REMOVABLE OR PCB CONTACTS





TECHNICAL CHARACTERISTICS

MATERIALS AND FINISHES:

Connector Insert:	Glass-filled polyester per ASTM-D-5927, UL 94V-0, ASTM E-595, NASA-RP-1124, blue color.				
Contacts:	Precision machined high tensile copper alloy. 0.000050 inch [1.27 microns] gold over copper plate. Other finishes are available; see page 97.				
Connector Housing (Shells):	Brass with 0.000050 inch [1.27 microns] gold over copper plate.				
Mounting Spacers					
and Brackets:	Brass with 0.000050 inch [1.27 microns] gold over copper plate.				
Push-On Fasteners:	Phosphor bronze or beryllium copper with 0.000050 inch [1.27 microns] gold over copper plate.				

Jackscrew Systems:

Cable Adapter (Hood):

Brass with 0.000050 inch [1.27 microns] gold over copper plate.

Brass with 0.000050 inch [1.27 microns] gold over copper plate; aluminum with electroless nickel plate. Other finishes available, contact Technical Sales.

MECHANICAL CHARACTERISTICS:

Contacts: Size 22 Fixed:	Male contact 0.030 inch [0.76 mm] mating diameter. Female contact - PosiBand closed entry design; <i>see page 1 for details.</i>
Size 22 Removable:	Install contact to rear face of connector insert and remove from rear face of connector insert. Male contact - 0.030 inch [0.76 mm] mating diameter. Female contact - PosiBand closed entry design; see page 1 for details. For removable size 22 contacts, see page 80-81.



TECHNICAL CHARACTERISTICS, continued

continued from previous page. . . .

MECHANICAL CHARACTERISTICS, continued:

Contact Retention in		С
Connector Insert:	9 lbs. [40 N].	
Contact Terminations:	Removable closed barrel crimp - wire sizes 20 AWG [0.5 mm ²] through 30 AWG [0.05 mm ²]. 0.020 inch [0.51 mm] diameter.	
	Removable, closed barrel solder - wire size 22 AWG [0.3 mm ²] maximum; see page 81 for details.	S
	Straight solder printed board mount - 0.020 inch [0.51 mm] termination diameter.	P
	Right angle (90°) printed board mount - 0.020 inch [0.51 mm] termination diameter.	С
	Straight printed circuit board mount, compliant press-fit, see page 18.	v
Connector Housing		_
(Shells):	Male connector housings may be dimpled for EMI/ESD ground paths.	C T
Polarization:	Trapezoidally-shaped connector housings and polarized jackscrews.	D
Mounting to Angle Brackets:	Jackscrews and riveted fasteners with 0.120 inch [3.05 mm] clearance hole, and threaded fasteners with 4-40 threads and polyester lock inserts.	
Mounting to Printed Board:	Rapid installation push-on fasteners and mounting posts.	
Locking Systems:	Jackscrews.	
Mechanical Operations:	1,000 operations, minimum, per IEC 60512-5.	

ELECTRICAL CHARACTERISTICS:

Contact Current Rating, Tested per UL 1977:

12 amperes, 2 contacts energized.
10 amperes, 6 contacts energized.
7.5 amperes, 26 contacts energized.
6.5 amperes, 65 contacts energized.
5.0 amperes, 104 contacts energized.
See temperature rise curves on page 2 for details.

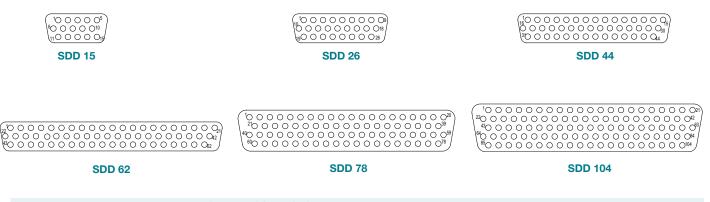
Initial Contact Resistance:	0.005 ohms, maximum.		
Proof Voltage:	1,000 V r.m.s.		
Insulation Resistance:	5 G ohms.		
Clearance and Creepage			
Distance:	0.042 inch [1.06 mm], minimum.		
Working Voltage:	300 V r.m.s.		

CLIMATIC CHARACTERISTICS:

Temperature Range:	-55°C to +125°C.
Damp Heat, Steady State:	21 days.

CONTACT VARIANTS

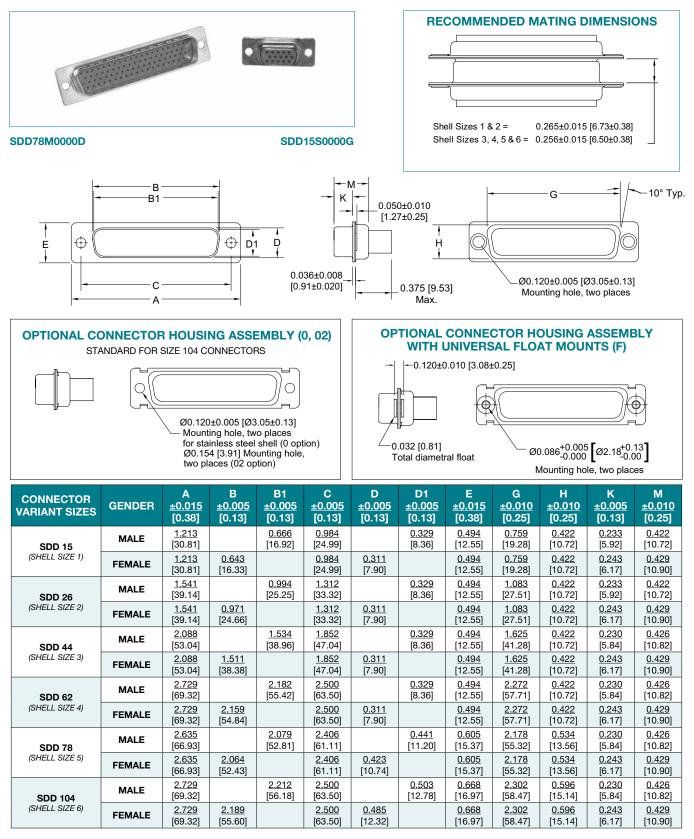
FACE VIEW OF MALE OR REAR VIEW OF FEMALE



For information regarding **REMOVABLE CONTACTS**, see contact illustration drawings and charts on pages 79-87.

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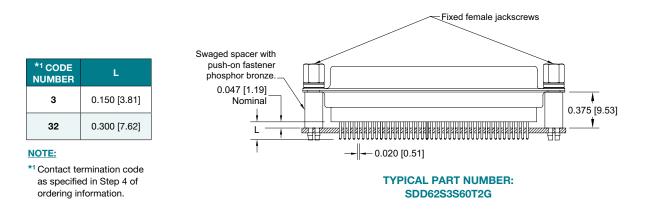
STANDARD CONNECTOR HOUSING (SHELLS) ASSEMBLY



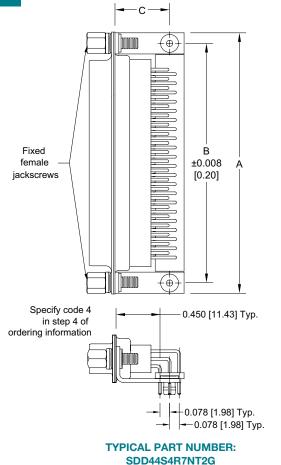


STRAIGHT SOLDER PRINTED BOARD MOUNT TERMINATION

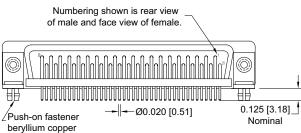
CODE 3 AND 32

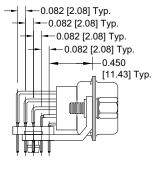


RIGHT ANGLE (90°) PRINTED BOARD MOUNT TERMINATION CODE 4, 0.450 [11.43] CONTACT EXTENSION

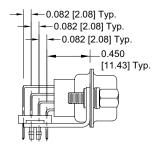


SDD**4**** 0.450 [11.43] CONTACT EXTENSION				
PART NUMBER	А	В	С	
SDD15*4****	<u>1.204</u>	<u>0.984</u>	<u>0.528</u>	
	[30.58]	[24.99]	[13.41]	
SDD26*4****	<u>1.532</u>	<u>1.312</u>	<u>0.528</u>	
	[38.91]	[33.32]	[13.41]	
SDD44*4****	<u>2.072</u>	<u>1.852</u>	<u>0.528</u>	
	[52.63]	[47.04]	[13.41]	
SDD62*4****	<u>2.720</u>	<u>2.500</u>	<u>0.528</u>	
	[69.09]	[63.50]	[13.41]	
SDD78*5****	<u>2.626</u>	<u>2.406</u>	<u>0.573</u>	
	[66.70]	[61.11]	[14.55]	
SDD104*4****	<u>2.720</u>	<u>2.500</u>	<u>0.614</u>	
	[69.09]	[63.50]	[15.60]	





TYPICAL PART NUMBER: SDD104M4R7NT2G



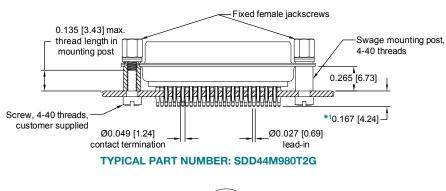
TYPICAL PART NUMBER: SDD78M4R7NT2G High Performance D-sub

SDD SERIES MILITARY / SPACE FLIGHT QUALITY HIGH DENSITY REMOVABLE OR PCB CONTACTS



STRAIGHT COMPLIANT PRESS-FIT TERMINATION CODE 98

Positronic recommends the practice of using mounting hardware to secure connector to printed circuit board.



Detail of Omega contacts For straight compliant press-fit contacts, specify code 98 in step 4 of ordering information.

NOTE:

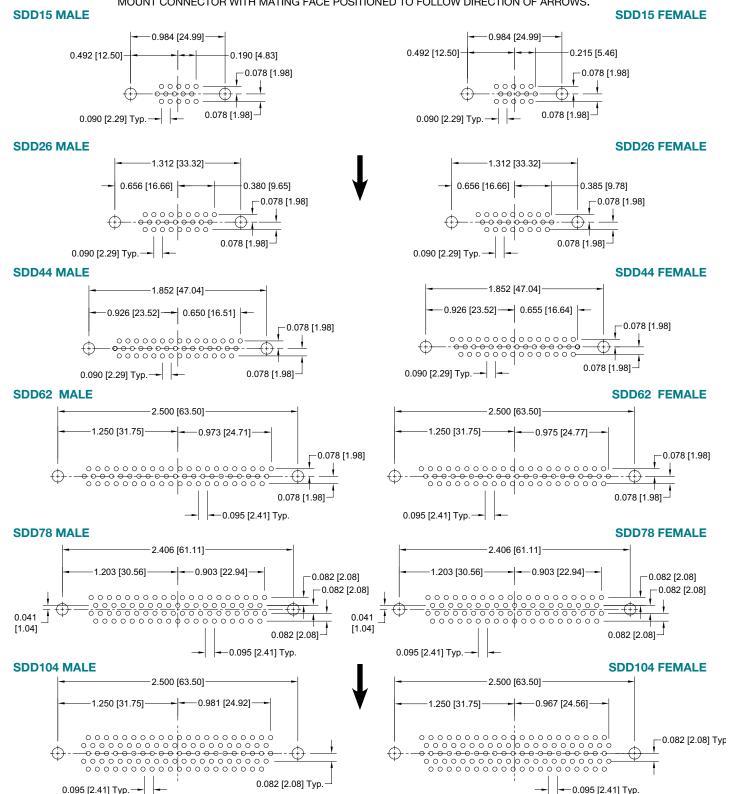
*1 The effective length of the compliant section may also be varied (longer or shorter) and can be selectively positioned and centered at several points along the contact termination length, permitting high or low profile mounting of the connector on printed boards.



High Performance D-sub

RIGHT ANGLE (90°) AND STRAIGHT SOLDER PRINTED BOARD CONTACT HOLE PATTERN

MOUNT CONNECTOR WITH MATING FACE POSITIONED TO FOLLOW DIRECTION OF ARROWS.



SUGGESTED PRINTED BOARD HOLE SIZES:

Suggest 0.035 [0.89] Ø hole for contact termination positions. Suggest 0.123 ±0.003 [3.12 ±0.08] Ø hole for mounting connector with push-on fasteners.

SDD SERIES MILITARY / SPACE FLIGHT QUALITY

HIGH DENSITY REMOVABLE OR PCB CONTACTS

REMOVABLE CONTACT ORDERING ASSISTANCE CHART

ТҮРЕ	PAGE NUMBER REFERENCE IN CATALOG	CONTACT SIZE	FEMALE PART NUMBER	MALE PART NUMBER	WIRE SIZE AWG [mm²]
CRIMP	see page 80 for additional		FC8020M2	MC8020M	20 [0.5] max.
Chilvir	information	22	FC8022M2	MC8022M	<u>22 / 24 / 26 / 28 / 30</u> [0.3 / 0.25 / 0.12 / 0.0 8 / 0.05]
SOLDER	see page 81 for additional information	22	FS8022M2	MS8022M	22 [0.3] max.

SDD SERIES CRIMP AND SOLDER CONTACT TERMINATIONS

NOTE: For ordering crimp contacts on reels, add "R" to part number, see page 79 for details. Examples: FC8022M2R or MC8022MR

For information regarding **REMOVABLE CONTACTS**, see contact illustration drawings and charts on pages 79-87.

For information regarding CRIMP TOOLS & CRIMPING TOOL TECHNIQUES, see page 98.





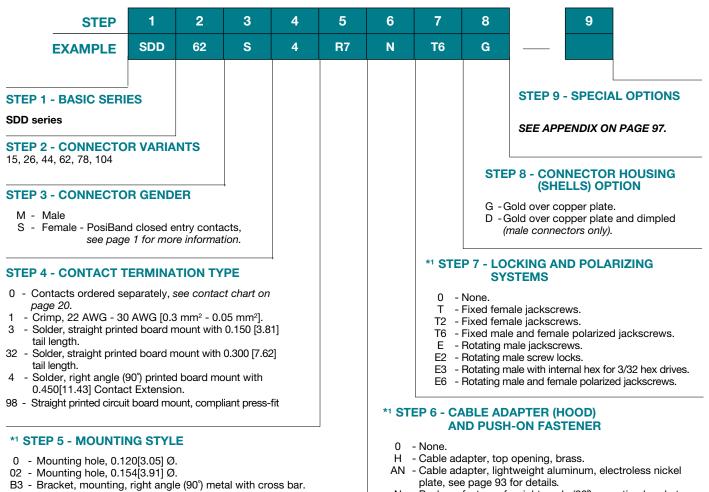
SDD SERIES **MILITARY / SPACE FLIGHT QUALITY**

High Performance **D**-sub

HIGH DENSITY REMOVABLE OR PCB CONTACTS

ORDERING INFORMATION - CODE NUMBERING SYSTEM

Specify Complete Connector By Selecting An Option From Step 1 Through 8



- C5 Swaged spacer, cul-de-sac style, 4-40 threads, 0.350 [8.89] length.
- For use with cable connectors only.
- C7 Bracket, mounting, right angle (90°) metal, swaged to connector with cul-de-sac spacer and 4-40 threads with cross bar.
- F - Float mounts, universal.
- P Threaded post, brass, 0.375 [9.53] length.
- R2 Bracket, mounting, right angle (90°) metal, swaged to connector with 4-40 thread fixed female jackscrews with cross bar.
- R6 Bracket, mounting, right angle (90°) metal, swaged to connector with 0.120 [3.05] Ø mounting hole with cross bar.
- R7 Bracket, mounting, right angle (90°) metal, swaged to connector with 4-40 threads with cross bar.
- Bracket, mounting, right angle (90°) metal, swaged to connector R8 with 4-40 locknut with cross bar.
- S Swaged spacer, 4-40 threads, 0.375[9.53] length.
- S2 Swaged spacer, 4-40 threads, 0.125[3.18] length.
- S5 Swaged locknut, 4-40 threads.
- S6 Swaged spacer with push-on fastener, 4-40 threads, 0.375[9.53] length.

NOTE:

*1 For additional information on accessories listed in Step 5, 6, and 7, see the Accessories section, pages 88-96.

For information regarding CRIMP TOOLS & CRIMPING TOOL TECHNIQUES, see page 98.

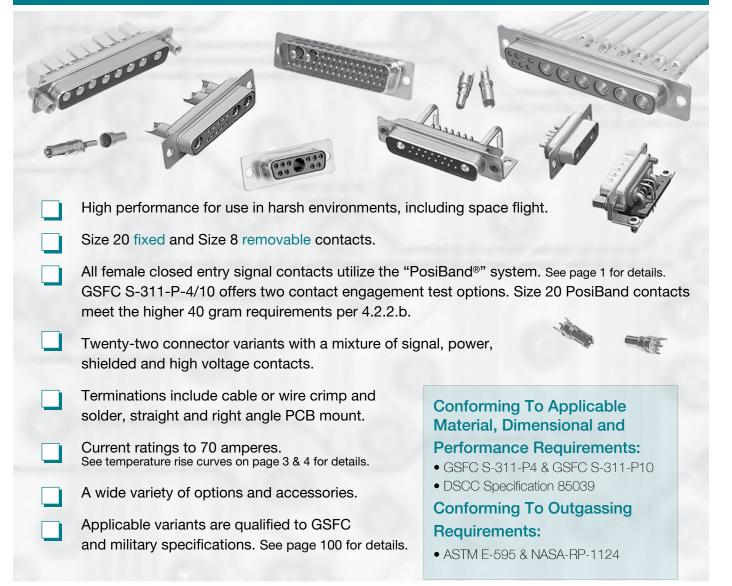
21 ALL DIMENSIONS ARE SUBJECT TO CHANGE. Ν - Push-on fastener for right angle (90°) mounting brackets.

DIMENSIONS ARE IN INCHES [MILLIMETERS].

High Performance **D**-sub

SCBM SERIES MILITARY / SPACE FLIGHT QUALITY STANDARD DENSITY PCB MOUNT





TECHNICAL CHARACTERISTICS

MATERIALS AND FINISHES:

Connector Insert:	Glass-filled polyester per ASTM-D-5927, UL 94V-0, ASTM E-595, NASA-RP-1124, blue color.	
Contacts:		
Size 20:	Precision machined copper alloy. 0.000050 inch [1.27 microns] gold over copper plate. Other finishes are available; see page 97.	
Size 8:		
Power:	Precision machined high conductivity copper alloy. 0.000050 inch [1.27 microns] gold over copper plate. Other finishes are available; see page 97.	
Shielded:	For material and finishes, see page 79.	
High Voltage:	For material and finishes, see page 79.	

Connector Housing (Shells):	Brass with 0.000050 i gold over copper plat
Mounting Spacers	0 11 1
and Brackets:	Brass with 0.000050 gold over copper plat
Push-On Fasteners:	Phosphor bronze or with 0.000050 inch [over copper plate.
Jackscrew Systems:	Brass with 0.000050 gold over copper plat
Cable Adapter (Hood):	Brass with 0.000050 gold over copper pla

inch [1.27 microns] te.

inch [1.27 microns] te.

r beryllium copper 1.27 microns] gold

inch [1.27 microns] te.

inch [1.27 microns] ate; aluminum with electroless nickel plate. Other finishes available, contact Technical Sales.

continued on next page. . . .



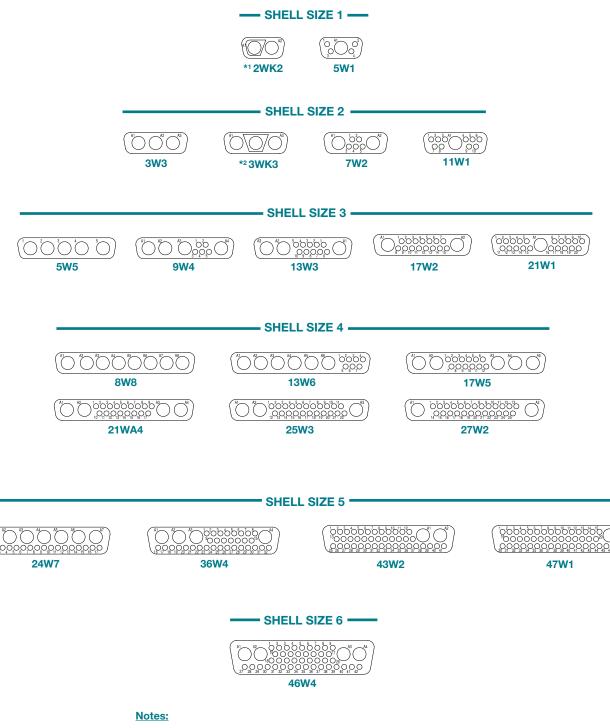
TECHNICAL CHARACTERISTICS, continued

continued from previous page....

MECHANICAL CHARA	ACTERISTICS:	Connector Housing (Shells):	Male connector housings may be
Contacts: Size 20 Fixed: Male contact - 0.040 inch [1.02 mm] mating diameter. Female contact - PosiBand closed entry design; see page 1 for details.		Polarization: Mounting to	dimpled for EMI/ESD ground paths. Trapezoidally-shaped connector housing and polarized jackscrews.
Size 8 Removable: Power:	Install contact to rear face of connector insert and remove from front face of connector insert. Male contact - 0.142 inch [3.61 mm] mating diameter. Female contact - features Large Surface Area (L.S.A.) closed entry design utilizing BeCu mechanical retention member. For removable size 8 contacts, see pages 83-87.	Angle Brackets: Mounting to Printed Board: Locking Systems: Mechanical Operations:	Jackscrews and riveted fasteners with 0.120 inch [3.05 mm] diameter hole, and threaded riveted fasteners with 4-40 threads and polyester inserts. Rapid installation push-on fasteners and threaded posts. Jackscrews. 1,000 operations per IEC 60512-5.
Shielded:	For mechanical characteristics, see page 79.	ELECTRICAL CHARAG	CTERISTICS:
High Voltage:	For mechanical characteristics, see page 79.	SIZE 20 CONTACTS Contact Current Rating:	7.5 amperes, nominal
Contact Retention in Conne Size 20:	e ctor Insert: 9 lbs. [40N].	Initial Contact Resistance Proof Voltage:	•
Size 8 Power / Shielded:		SIZE 8 CONTACTS	
Resistance to Solder Iron Heat:	500°F [260°C] for 10 seconds duration per IEC 60512-6.	POWER CONTACTS Contact Current Rating	- Tested per U.L. 1977:
Contact Terminations: Size 20:	Solder cup - wire size 20 AWG [0.5 mm ²] maximum; see page 26 for details. Straight solder printed board mount - 0.028 inch [0.71 mm] termination diameter. Right angle (90°) printed board mount	0.094 inches diameter	
	- 0.028 inch [0.71 mm] termination diameter.	SHIELDED CONTACTS For electrical characterist	tics, see page 79.
Size 8 Power:	Closed barrel crimp or solder cup - wire sizes 8 [10.0 mm²], 10 [4.3 mm²], 12 [4.0 mm²], and 16 [1.5 mm²] AWG.	HIGH VOLTAGE CONTAC For electrical characterist CONNECTOR Insulation Resistance:	
Straight solder printed board mount - 0.078 inch [1.98 mm], 0.094 inch [2.39 mm] and 0.125 inch [3.18 mm] termination diameters.		Clearance and Creepage Distance: Working Voltage:	0.039 inch [1.0 mm], minimum. 300 V r.m.s.
	Right angle (90°) printed board mount - 0.078 inch [1.98 mm] and 0.125 inch [3.18 mm] termination diameters.	CLIMATIC CHARACTE	
Shielded:	Refer to RF Cable in chart on page 86 for contact terminations.	Temperature Range: Damp Heat, Steady State:	-55°C to +125°C. 21 days.
High Voltage:	Straight and right angle (90°) terminations - 0.041 inch [1.04 mm] minimum hole diameter.		



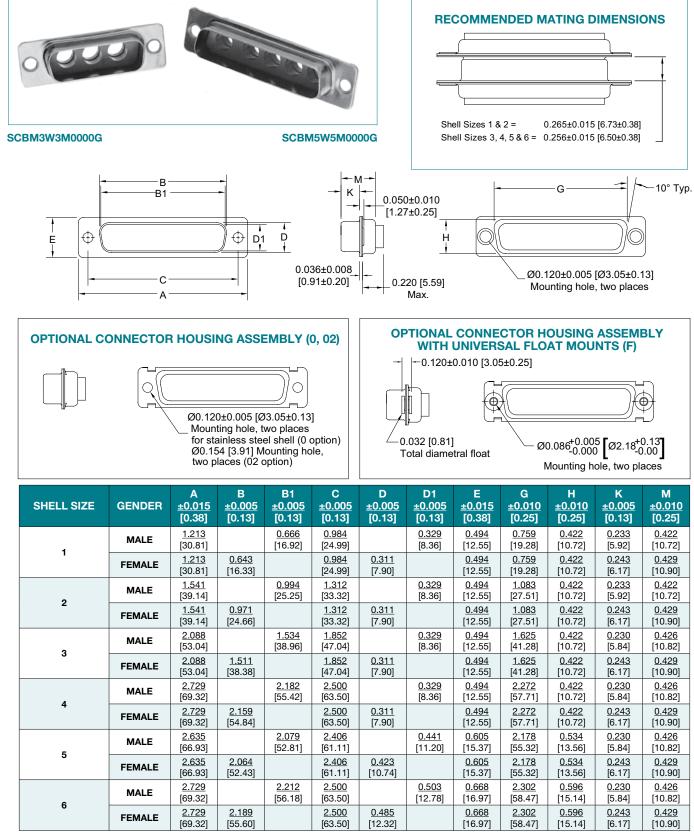
FACE VIEW OF MALE OR REAR VIEW OF FEMALE



- *1 2WK2 connectors have 1 male and 1 female contacts. Female connector should be loaded with female contact in A2 position.
- *2 3WK3 male variant contains 2 male contacts and 1 female contact. Female variant contains 2 female contacts and 1 male contact



STANDARD CONNECTOR HOUSING (SHELLS) ASSEMBLY

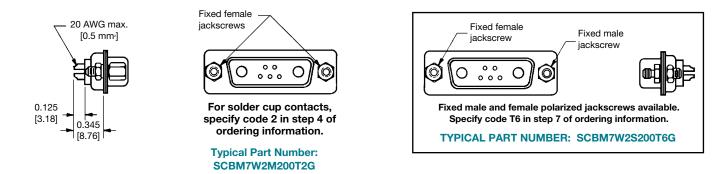


25 DIMENSIONS ARE IN INCHES [MILLIMETERS]. ALL DIMENSIONS ARE SUBJECT TO CHANGE.



SOLDER CUP TERMINATION

CODE 2





SCBM21WA4M2000G WITH MS4820M

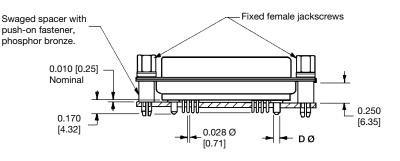
SCBM21WA4S65S00G

STRAIGHT SOLDER PRINTED BOARD MOUNT TERMINATION CODE 3, 35, 36 AND 37

*1 CODE NUMBER	DØ
3	Size 8 contacts not supplied
35	<u>0.078</u> [1.98]
36	<u>0.094</u> [2.39]
37	<u>0.125</u> [3.18]

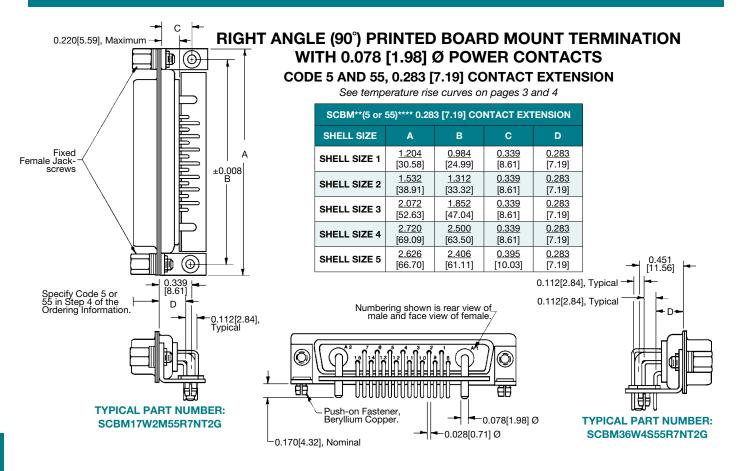
NOTE:

*1 Contact termination code as specified in Step 4 of ordering information.



TYPICAL PART NUMBER: SCBM17W2S35S60T2G



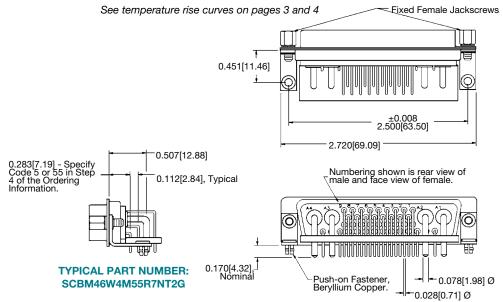


SCBM SERIES

SHELL SIZE 6

RIGHT ANGLE (90°) PRINTED BOARD MOUNT TERMINATION WITH 0.078 [1.98] Ø POWER CONTACTS CODE 5 AND 55, 0.283 [7.19] CONTACT EXTENSION

CONNECTOR VARIANT 46W4

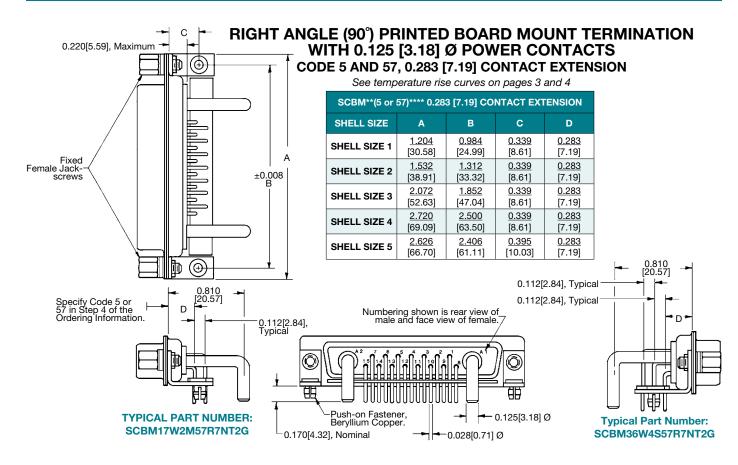


High

D-sub

Performance



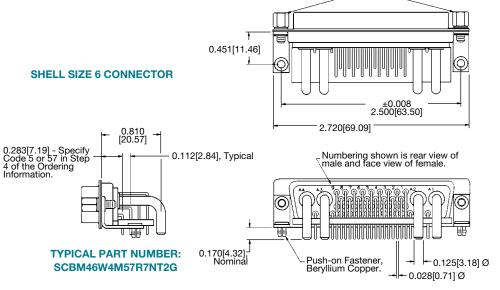


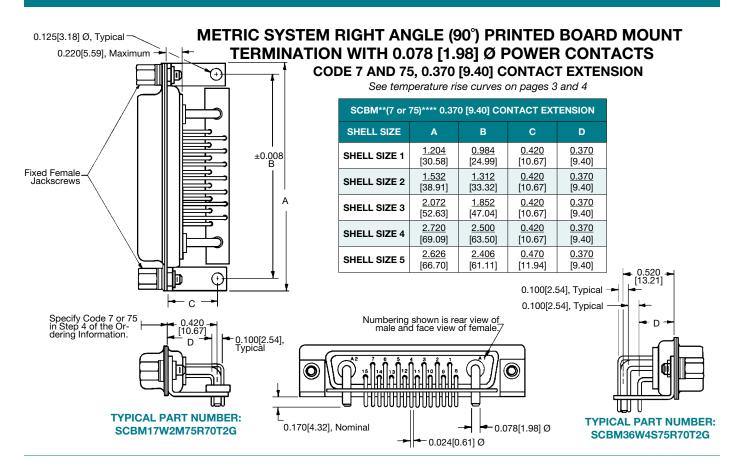
SHELL SIZE 6

RIGHT ANGLE (90°) PRINTED BOARD MOUNT TERMINATION WITH 0.125 [3.18] Ø POWER CONTACTS CODE 5 AND 57, 0.283 [7.19] CONTACT EXTENSION

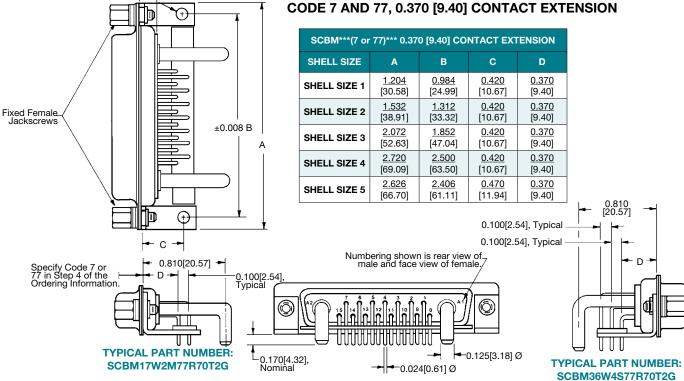
CONNECTOR VARIANT 46W4

See temperature rise curves on pages 3 and 4
Fixed Female Jackscrews





METRIC SYSTEM RIGHT ANGLE (90°) PRINTED BOARD MOUNT TERMINATION WITH 0.125 [3.18] Ø POWER CONTACTS



29 DIMENSIONS ARE IN INCHES [MILLIMETERS]. ALL DIMENSIONS ARE SUBJECT TO CHANGE.

Positronic

connectpositronic com

0.125[3.18] Ø, Typical

0.220[5.59], Maximum

High

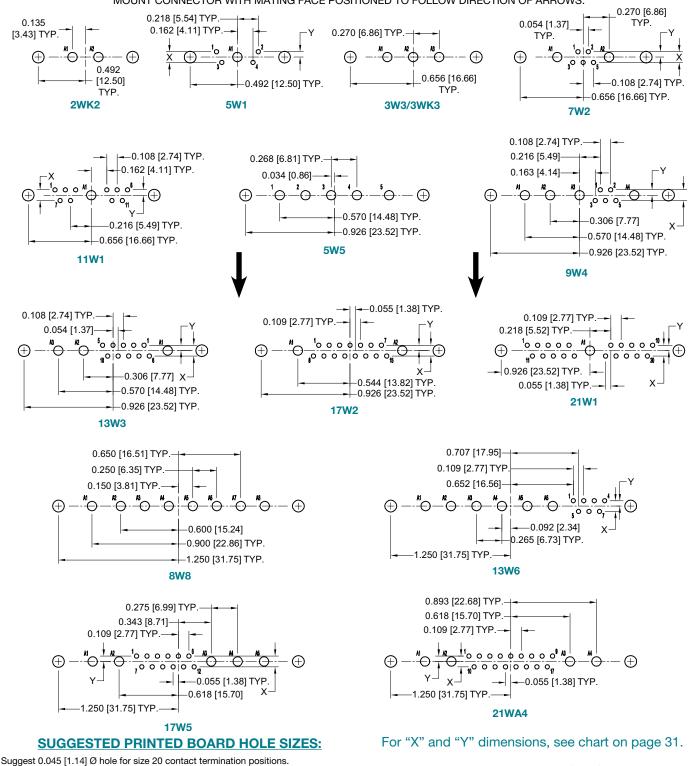
D-sub

Performance



PRINTED BOARD CONTACT HOLE PATTERNS RIGHT ANGLE (90°) WITH 0.078 [1.98] Ø POWER CONTACTS AND STRAIGHT SOLDER PRINTED BOARD MOUNT WITH 0.078 [1.98] Ø, 0.094 [2.39] Ø AND 0.125 [3.18] Ø POWER CONTACTS

HOLE IDENTIFICATION SHOWN FOR MALE CONNECTOR; USE MIRROR IMAGE FOR FEMALE CONNECTOR. MOUNT CONNECTOR WITH MATING FACE POSITIONED TO FOLLOW DIRECTION OF ARROWS.



Suggest 0.045 [1.14] Ø hole for size 20 contact termination positions. Suggest 0.098 [2.49] Ø hole for 0.078 [1.98] Ø power contact termination positions. Suggest 0.114 [2.90] Ø hole for 0.094 [2.39] Ø power contact termination positions. Suggest 0.145 [3.68] Ø hole for 0.125 [3.18] Ø power contact termination positions. Suggest 0.123 \pm 0.003 [3.12] Ø hole for mounting connector with push-on fasteners.

continued on next page. . . .

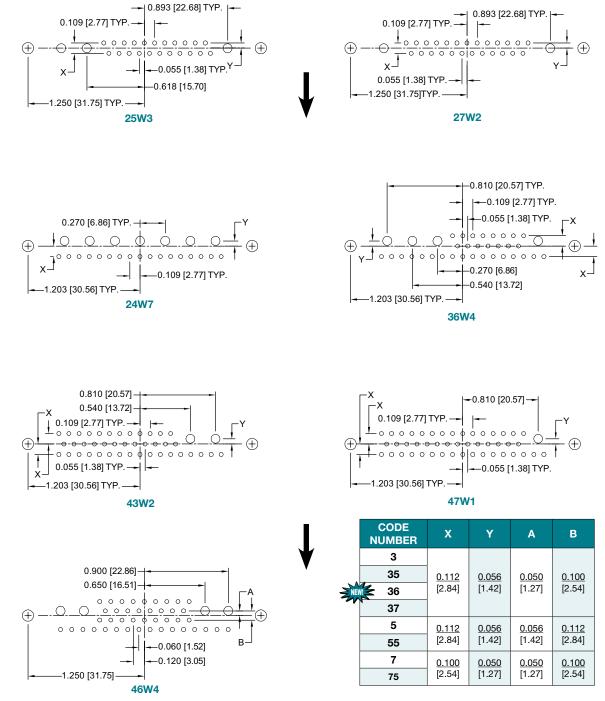
DIMENSIONS ARE IN INCHES [MILLIMETERS]. ALL DIMENSIONS ARE SUBJECT TO CHANGE. 30



PRINTED BOARD CONTACT HOLE PATTERNS RIGHT ANGLE (90°) WITH 0.078 [1.98] Ø POWER CONTACTS AND STRAIGHT SOLDER PRINTED BOARD MOUNT WITH 0.078 [1.98] Ø, 0.094 [2.39] Ø AND 0.125 [3.18] Ø POWER CONTACTS

HOLE IDENTIFICATION SHOWN FOR MALE CONNECTOR; USE MIRROR IMAGE FOR FEMALE CONNECTOR. MOUNT CONNECTOR WITH MATING FACE POSITIONED TO FOLLOW DIRECTION OF ARROWS.

continued from previous page. . . .



SUGGESTED PRINTED BOARD HOLE SIZES:

Suggest 0.045 [1.14] Ø hole for size 20 contact termination positions. Suggest 0.098 [2.49] Ø hole for 0.078 [1.98] Ø power contact termination positions. Suggest 0.114 [2.90] Ø hole for 0.094 [2.39] Ø power contact termination positions. Suggest 0.145 [3.68] Ø hole for 0.125 [3.18] Ø power contact termination positions. Suggest 0.123 \pm 0.003 [3.12] Ø hole for mounting connector with push-on fasteners.



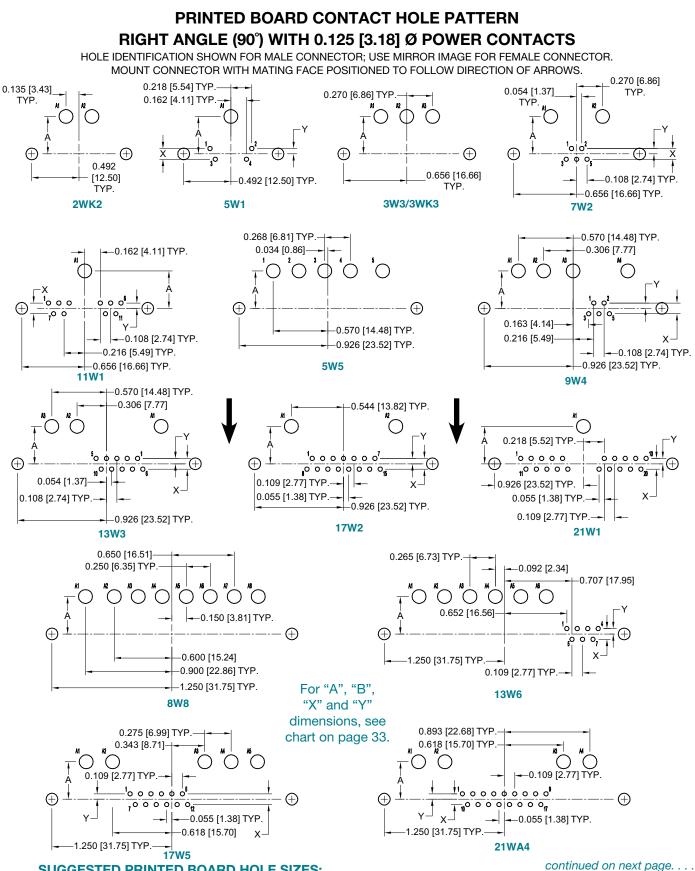


 Image: Suggest 0.045 [1.14] Ø hole for size 20 contact termination positions.
 Dimensions are in inches [Milllimeters].

 Suggest 0.145 [3.68] Ø hole for power contact termination positions.
 Dimensions are subject to change.
 32

Suggest 0.123±0.003 [3.12] Ø hole for mounting connector with push-on fasteners.

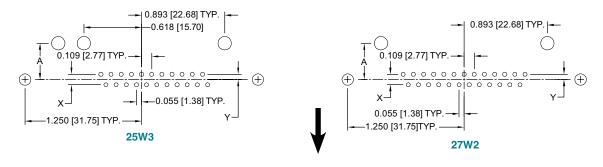


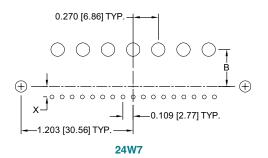
High Performance **D**-sub

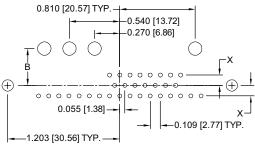
PRINTED BOARD CONTACT HOLE PATTERN RIGHT ANGLE (90°) WITH 0.125 [3.18] Ø POWER CONTACTS

HOLE IDENTIFICATION SHOWN FOR MALE CONNECTOR; USE MIRROR IMAGE FOR FEMALE CONNECTOR. MOUNT CONNECTOR WITH MATING FACE POSITIONED TO FOLLOW DIRECTION OF ARROWS.

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0.109 [2.77] TYP

-1.203 [30.56] TYP.

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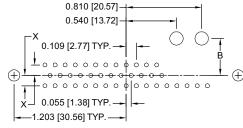
х

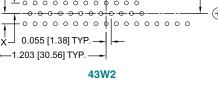
0

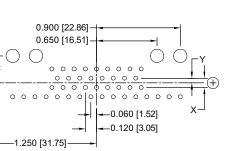
0 0000 0 0

CODE

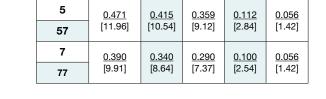
NUMBER











В

С

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Y

-0.810 [20.57] -

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-0.055 [1.38] TYP

0 0000

47W1

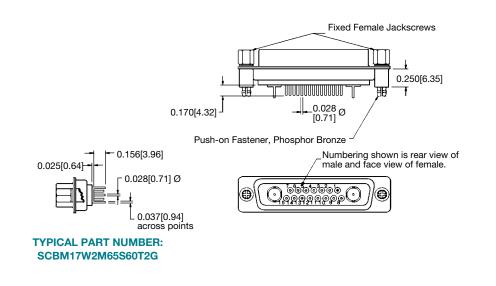
Α

SUGGESTED PRINTED BOARD HOLE SIZES:

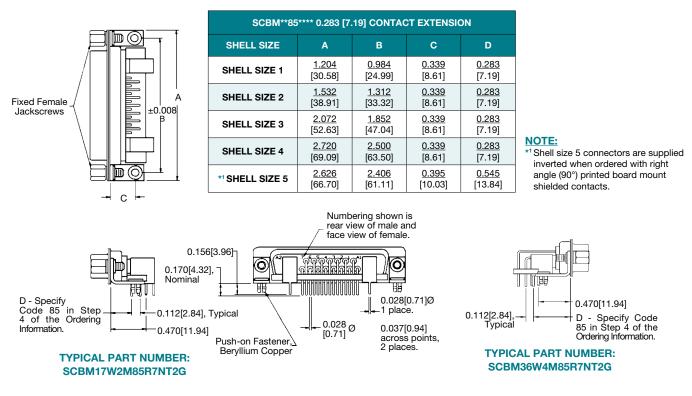
Suggest 0.045 [1.14] Ø hole for size 20 contact termination positions. Suggest 0.145 [3.68] Ø hole for power contact termination positions. Suggest 0.123±0.003 [3.12] Ø hole for mounting connector with push-on fasteners.

Æ

STRAIGHT SOLDER PRINTED BOARD MOUNT TERMINATION WITH SHIELDED CONTACTS CODE 65, CONNECTOR WITH FDS4201M OR MDS4201M CONTACTS



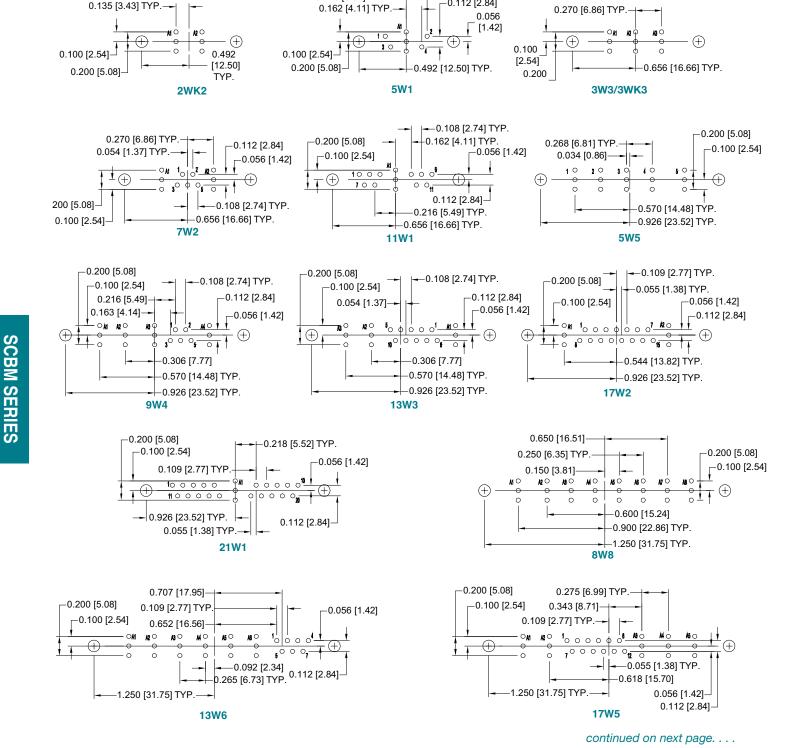
RIGHT ANGLE (90°) PRINTED BOARD MOUNT TERMINATION WITH SHIELDED CONTACTS CODE 85, CONNECTOR WITH FRT4201M OR MRT4201M CONTACTS



Positronic

Suggest 0.045 [1.14] Ø hole for size 20 contact termination position. Suggest 0.123±0.003 [3.12] Ø hole for mounting connector with push-on fasteners.

SUGGESTED PRINTED BOARD HOLE SIZES:



STRAIGHT SOLDER PRINTED BOARD MOUNT CONTACT HOLE PATTERN WITH FDS4201M AND MDS4201M SHIELDED CONTACTS

SCBM SERIES

MILITARY / SPACE FLIGHT QUALITY

STANDARD DENSITY PCB MOUNT

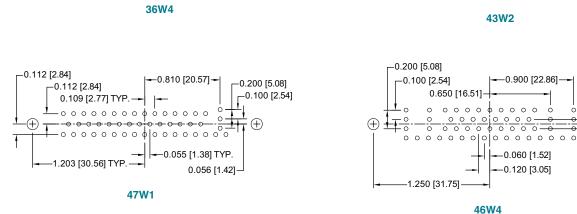
HOLE IDENTIFICATION SHOWN FOR MALE CONNECTOR; USE MIRROR IMAGE FOR FEMALE CONNECTOR.

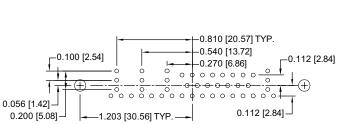
0.112 [2.84]

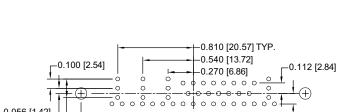
0.218 [5.54] TYP

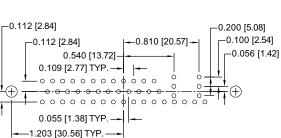


High Performance **D**-sub









-0.900 [22.86]

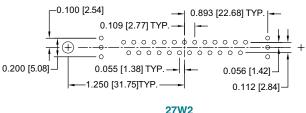
0 0 0 0

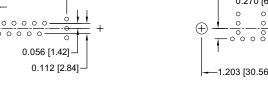
-0.060 [1.52]

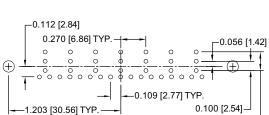
-0.120 [3.05]

0 0 0 0

43W2







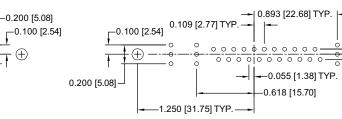
24W7

25W3

0.618 [15.70] TYP. 0.109 [2.77] TYP. 000 0000 Đ 000000 С 0.056 [1.42] -0.055 [1.38] TYP. 0.112 [2.84] -1.250 [31.75] TYP.

0.893 [22.68] TYP.

21WA4



STRAIGHT SOLDER PRINTED BOARD MOUNT CONTACT HOLE PATTERN WITH FDS4201M AND MDS4201M SHIELDED CONTACTS HOLE IDENTIFICATION SHOWN FOR MALE CONNECTOR; USE MIRROR IMAGE FOR FEMALE CONNECTOR.

SCBM SERIES

MILITARY / SPACE FLIGHT QUALITY

STANDARD DENSITY PCB MOUNT

0.050 [1.27]

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-0.100 [2.54] TYP.

-0.112 [2.84]

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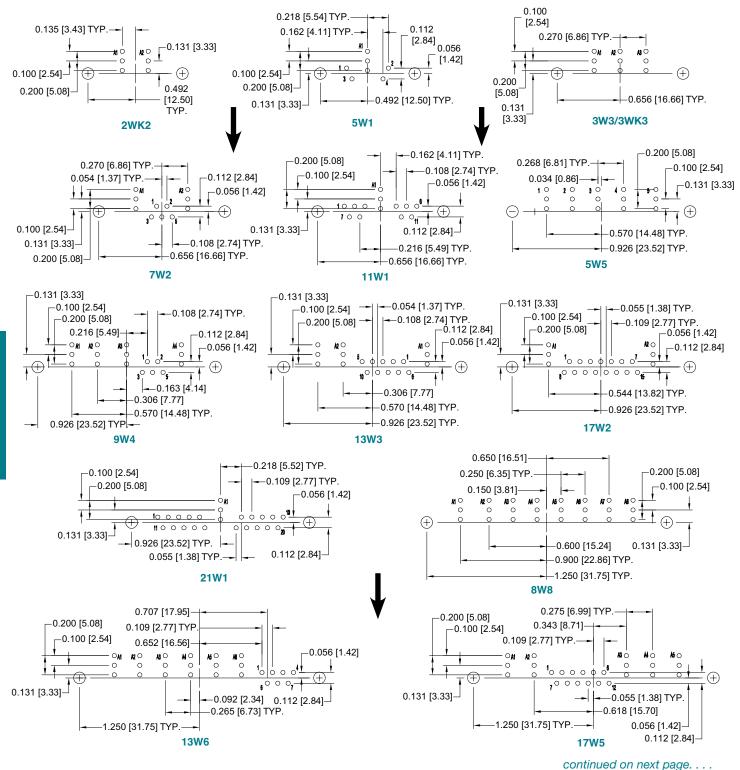
-0.056 [1.42]

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RIGHT ANGLE (90°) PRINTED BOARD MOUNT CONTACT HOLE PATTERN WITH FRT4201M AND MRT4201M SHIELDED CONTACTS

HOLE IDENTIFICATION SHOWN IS FOR MALE CONNECTOR; USE MIRROR IMAGE FOR FEMALE CONNECTOR. MOUNT CONNECTOR WITH MATING FACE POSITIONED TO FOLLOW DIRECTION OF ARROW.



DIMENSIONS ARE IN INCHES [MILLIMETERS]. ALL DIMENSIONS ARE SUBJECT TO CHANGE.

37

Suggest 0.045 [1.14] Ø hole for size 20 contact termination position. Suggest 0.123±0.003 [3.12] Ø hole for mounting connector with push-on fasteners.

SUGGESTED PRINTED BOARD HOLE SIZES:



RIGHT ANGLE (90°) PRINTED BOARD MOUNT CONTACT HOLE PATTERN WITH FRT4201M AND MRT4201M SHIELDED CONTACTS

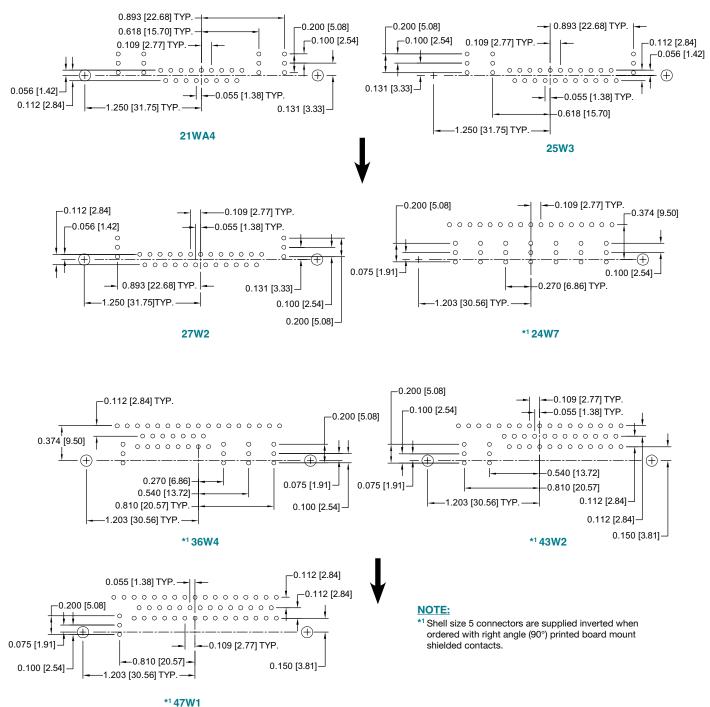
HOLE IDENTIFICATION SHOWN IS FOR MALE CONNECTOR; USE MIRROR IMAGE FOR FEMALE CONNECTOR. MOUNT CONNECTOR WITH MATING FACE POSITIONED TO FOLLOW DIRECTION OF ARROW.

continued from previous page. . . .

High

D-sub

Performance



SUGGESTED PRINTED BOARD HOLE SIZES:



REMOVABLE CONTACT ORDERING ASSISTANCE CHART

SCBM SERIES CRIMP AND SOLDER CUP TERMINATION CONTACTS

ТҮРЕ	PAGE NUMBER REFERENCE IN CATALOG	CONTACT SIZE	FEMALE PART NUMBER	MALE PART NUMBER	WIRE SIZE AWG [mm²]
			FC4008M	MC4008M	8 [10.0]
CRIMP	see page 83 for	8	FC4010M	MC4010M	10 [5.3]
Chilvip	additional information	o	FC4012M	MC4012M	12 [4.0]
			FC4016M	MC4016M	16 [1.5]
	044		FS4008M	MS4008M	8 [10.0]
SOLDER CUP	see page 84 for additional information	8	FS4012M	MS4012M	12 [4.0]
			FS4016M	MS4016M	16 [1.5]
HIGH VOLTAGE Straight Solder Wire	see page 85 for	0	FS4820M	MS4820M	20 [0.5]
HIGH VOLTAGE Right Angle (90°) Solder Wire	additional information	8	FS4920M	MS4920M	20 [0.5]
			FC4101M	MC4101M	RG 178 B/U, 196 B/U
		SOLDER	FC4102M	MC4102M	RG 179 BU/, 316 B/U
		CRIMP	FC4103M	MC4103M	RG 180 B/U
			FC4104M	MC4104M	RG 58 B/U
			FS4101M	MS4101M	RG 178 B/U, 196 B/U
SHIELDED	see page 86 for	SOLDER	FS4102M	MS4102M	RG 179 B/U, 316 B/U
SHILLDLD	additional information	SOLDER	FS4103M	MS4103M	RG 180 B/U
			FS4104M	MS4104M	RG 58 B/U
			FCC4101M	MCC4101M	RG 178 B/U, 196 B/U
		CRIMP	FCC4102M	MCC4102M	RG 179 BU/, 316 B/U
		CRIMP	FCC4103M	MCC4103M	RG 180 B/U
			FCC4104M	MCC4104M	RG 58 B/U

NOTE: For ordering crimp contacts on reels, add "R" to part number, see page 79 for details. Examples: FC4008MR or MC4008MR

SCBM SERIES PRINTED BOARD MOUNT TERMINATION CONTACTS

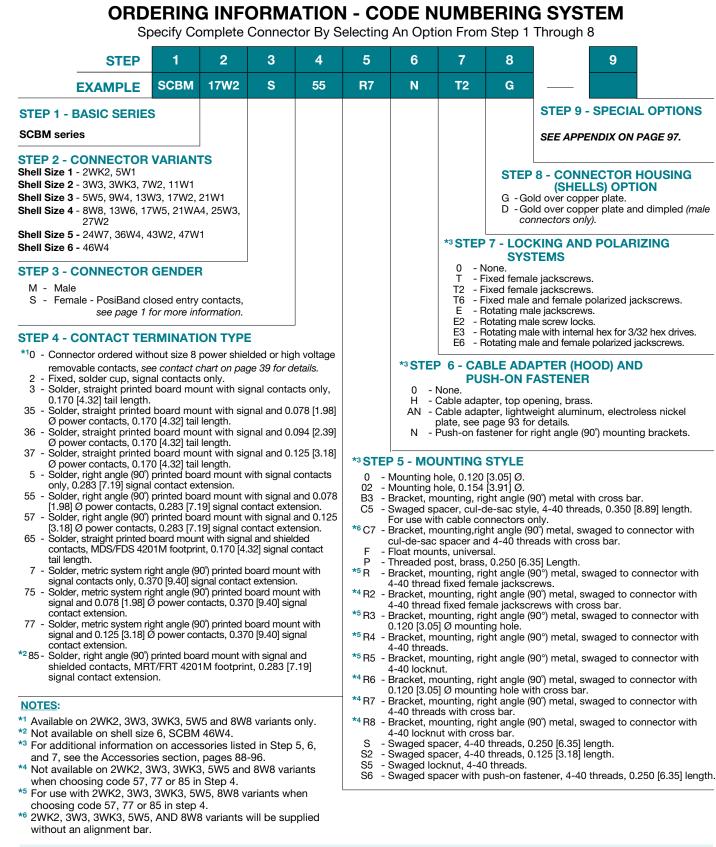
TERMINATION TYPE	PAGE NUMBER REFERENCE IN CATALOG	CONTACT SIZE	FEMALE PART NUMBER	MALE PART NUMBER	TERMINATION LENGTH	TERMINATION DIMENSION	
STRAIGHT			FDS4314M	MDS4314M		0.078 [1.98] Ø	
SOLDER	see page 84 for additional information	8	FDS4312M	MDS4312M	0.170 [4.32]	0.094 [2.39] Ø	
PRINTED			FDS4310M	MDS4310M		0125 [3.18] Ø	
BOARD MOUNT	see page 87 for additional information	SHIELDED	FDS4201M	MDS4201M	0.156 [3.96]	SHIELDED	
	see page 85 for			FRT4314M	MRT4314M	0.339 [8.61]	0.078 [1.98] Ø
				FRT4414M	MRT4414M	0.451 [11.56]	0.078 [1.98] Ø
		8 FRT4714M FRT4814M	0	FRT4714M	MRT4714M	0.420 [10.67]	0.078 [1.98] Ø
ANGLE (90°) PRINTED	additional information		FRT4814M	MRT4814M	0.520 [13.21]	0.078 [1.98] Ø	
BOARD			FRT4310M MRT4310M 0.8	0.810 [20.57]	0125 [3.18] Ø		
MOUNT			FRT4410M	MRT4410M	0.810 [20.57]	0125 [3.18] Ø	
	see page 87 for additional information	SHIELDED	FRT4201M	MRT4201M	0.162 [6.10]	SHIELDED	

NOTE: Positronic recommends printed circuit board contacts be supplied factory installed in the connector. Contact technical sales.

For information regarding **REMOVABLE CONTACTS**, see contact illustration drawings and charts on pages 79-87.

For information regarding CRIMP TOOLS & CRIMPING TOOL TECHNIQUES, see page 98.





For information regarding CRIMP TOOLS & CRIMPING TOOL TECHNIQUES, see page 98.

DIMENSIONS ARE IN INCHES [MILLIMETERS]. ALL DIMENSIONS ARE SUBJECT TO CHANGE. 40



High Performance D-sub

	High performance for use in harsh enviro Size 20 and Size 8 removable contacts. All female closed entry signal contacts ut GSFC S-311-P-4/10 offers two contact e	tilize the	"PosiBand®" sy	rstem. See page 1 for details.
	meet the higher 40 gram requirements per Sixteen connector variants with a mixture shielded and high voltage contacts.	er 4.2.2.b).	
	Terminations include cable or wire crimp and solder.			
	Current ratings to 70 amperes. See temperature rise curves on page 3 & 4 for det A wide variety of options and accessorie Applicable variants are qualified to GSFC and military specifications. See page 100 fo	s.	DSCC Specific Conforming Requirement	fication 85039 To Outgassing
	TECHNICAL CH			
MATERIA Connector I	LS AND FINISHES: nsert: Glass-filled polyester per ASTM-D-5927 UL 94V-0, ASTM E-595, NASA-RP-1124 blue color.	, 4 Mount	ells): ting Spacers Brackets:	Brass with 0.000050 inch [1.27 microns] gold over copper plate. Brass with 0.000050 inch [1.27 microns]
Contacts: Size 20: Size 8:	Precision machined copper alloy 0.000050 inch [1.27 microns] gold ove copper plate.	r	crew Systems: Adapter (Hood):	gold over copper plate. Brass with 0.000050 inch [1.27 microns] gold over copper plate. Brass with 0.000050 inch [1.27 microns] gold over copper plate; aluminum with electroless nickel plate. Other finishes
Power:	Precision machined high conductivity copper alloy. 0.000050 inch [1.27 microns] gold over copper plate.			available, contact Technical Sales.

For material and finishes, see page 79.

For material and finishes, see page 79.

continued on next page. . . .



TECHNICAL CHARACTERISTICS, continued

continued from previous page. . . .

MECHANICAL CHARACTERISTICS:

	NOTENIOTIOS.		
Size 20 Removable:	Male contact - 0.040 inch [1.02 mm] mating diameter. Female contact - PosiBand closed entry design; see	Connector Housing (Shells):	Male connector housings may be dimpled for EMI/ESD ground paths.
	page 1 for details. For removable size 20 contacts, see page 81-83.	Polarization:	Trapezoidally-shaped connector housings and polarized jackscrews.
Size 8 Removable:		Locking Systems:	Jackscrews.
Power:	Male contact - 0.142 inch [3.61 mm] mating diameter. Female contact - features Large Surface Area (L.S.A.)	Mechanical Operations:	1,000 operations per IEC 60512-5.
	closed entry design utilizing BeCu	ELECTRICAL CHARA	CTERISTICS:
	mechanical retention member. For removable size 8 contacts, see pages	SIZE 20 CONTACTS	
	83-87.	Contact Current Rating: Initial Contact Resistance	7.5 amperes, nominal e: 0.004 ohms maximum.
Shielded:	For mechanical characteristics, see page 79.	Proof Voltage:	1000 V r.m.s.
High Voltage:	For mechanical characteristics,	SIZE 8 CONTACTS	
	see page 79.	POWER CONTACTS	
Contact Retention in Conne	ector Insert:	For electrical characteris	tics, see page 23.
Size 20: Size 8 Power / Shielded:	9 lbs. [40 N]. 22 lbs. [98 N].	SHIELDED CONTACTS For electrical characterist	tics, see page 79.
Contact Terminations:		HIGH VOLTAGE CONTAC	STS
Size 20:	Closed barrel crimp - wire sizes 18 AWG [1.0 mm ²] through 30 AWG [0.05 mm ²].	For electrical characterist	tics, see page 79.
	Closed barrel solder - wire size 20 AWG [0.5 mm ²] maximum; see page 82 for details.	Insulation Resistance: Clearance and	5 G ohms.
Size 8:	details.	Creepage Distance:	0.039 inch [1.0 mm], minimum.
Power:	Cleared harrish arises ar colder our wire	Working Voltage:	300 V r.m.s.
Power:	Closed barrel crimp or solder cup - wire sizes 8 [10.0 mm ²], 10 [5.3 mm ²],12 [4.0 mm ²], and 16 [1.5 mm ²] AWG.	CLIMATIC CHARACTI	ERISTICS:
Shielded:	Refer to RF Cable in chart on page 86 for	Temperature Range:	-55°C to +125°C.
	contact terminations.	Damp Heat, Steady State:	21 days.
High Voltage:	Straight and right angle (90°) terminations 0.041 inch [1.04 mm] minimum hole diameter.		



SCBM13W6M55R200D (shown left)

SCBC13W6S1000G WITH FC4008M CONTACTS (shown right)

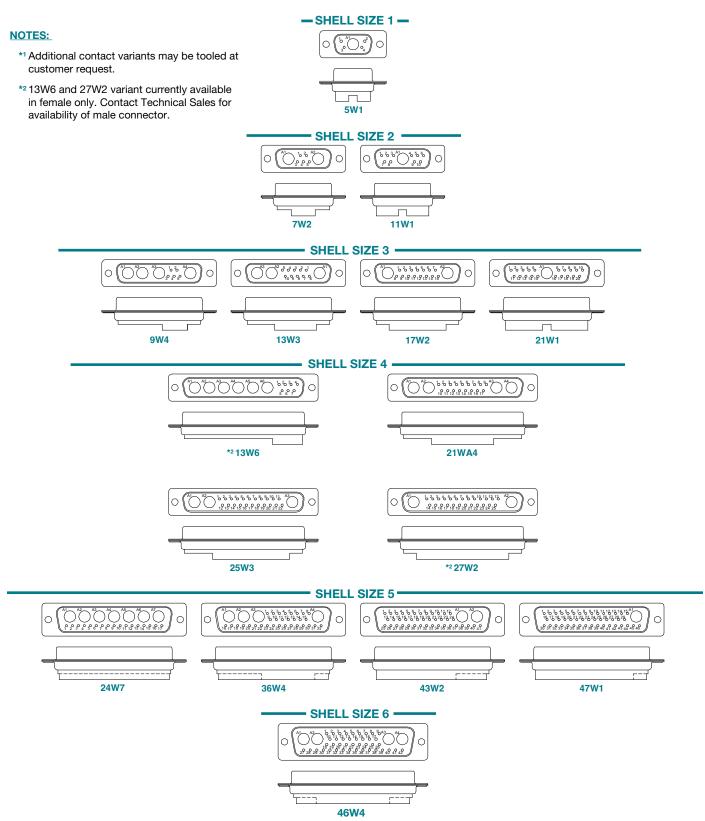
DIMENSIONS ARE IN INCHES [MILLIMETERS]. ALL DIMENSIONS ARE SUBJECT TO CHANGE. 42



High Performance D-sub

***1 CONTACT VARIANTS**

FACE VIEW OF MALE OR REAR VIEW OF FEMALE

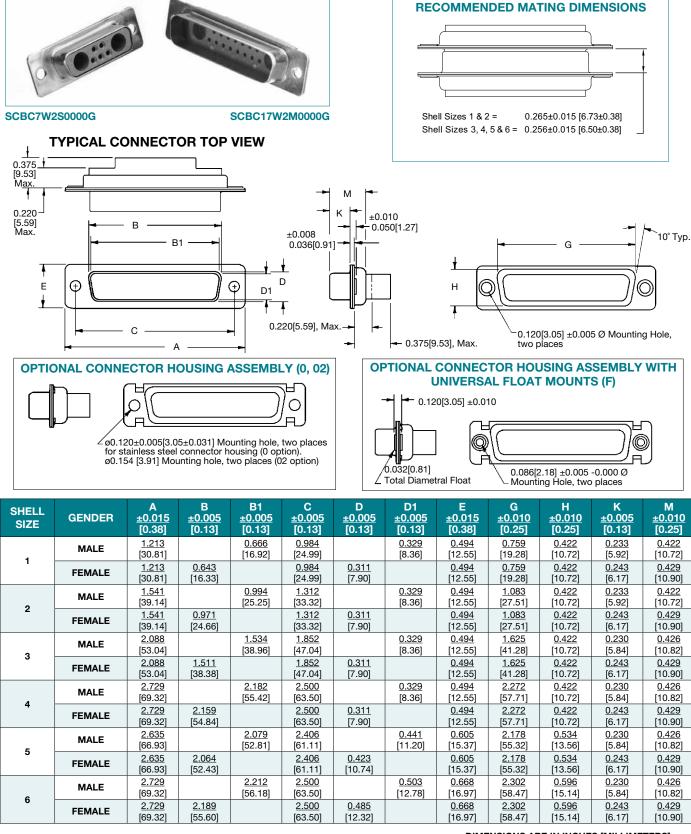


High Performance D-sub

SCBC SERIES MILITARY / SPACE FLIGHT QUALITY STANDARD DENSITY REMOVABLE CONTACTS



STANDARD CONNECTOR HOUSING (SHELLS) ASSEMBLY



DIMENSIONS ARE IN INCHES [MILLIMETERS]. ALL DIMENSIONS ARE SUBJECT TO CHANGE. 44



REMOVABLE CONTACT ORDERING ASSISTANCE CHART

ТҮРЕ	PAGE NUMBER REFERENCE IN CATALOG	CONTACT SIZE	FEMALE PART NUMBER	MALE PART NUMBER	WIRE SIZE AWG [mm²]	
			FC6020M2	MC6020M	20 [0.5] / 22 [0.3] / 24 [0.25]	
	see page 81 for additional information	20	FC6026M2	MC6026M	26 [0.12] / 28 [0.0 8] / 30 [0.5]	
			FC6018M2	MC6018M	18 [1.0] max.	
CRIMP			FC4008M	MC4008M	8 [10.0]	
	see page 83 for	8	FC4010M	MC4010M	10 [5.3]	
	additional information	8	FC4012M	MC4012M	12 [4.0]	
			FC4016M	MC4016M	16 [1.5]	
SOLDER	see page 82 for additional information	20	FS6020M2	MS6020M	20 [0.5] max.	
			FS4008M	MS4008M	8 [10.0]	
SOLDER CUP	see page 84 for additional information	CUP see page 84 for additional information	8	FS4012M	MS4012M	12 [4.0]
			FS4016M	MS4016M	16 [1.5]	
HIGH VOLTAGE Straight Solder Wire	see page 85 for		FS4820M	MS4820M	20 [0.5]	
HIGH VOLTAGE Right Angle (90°) Solder Wire	additional information	8	FS4920M	MS4920M	20 [0.5]	
			FC4101M	MC4101M	RG 178 B/U, 196 B/U	
		SOLDER	FC4102M	MC4102M	RG 179 BU/, 316 B/U	
		CRIMP	FC4103M	MC4103M	RG 180 B/U	
			FC4104M	MC4104M	RG 58 B/U	
			FS4101M	MS4101M	RG 178 B/U, 196 B/U	
SHIELDED	see page 86 for	SOLDER	FS4102M	MS4102M	RG 179 B/U, 316 B/U	
SHIELDED	additional information	SOLDER	FS4103M	MS4103M	RG 180 B/U	
			FS4104M	MS4104M	RG 58 B/U	
			FCC4101M	MCC4101M	RG 178 B/U, 196 B/U	
		CRIMP	FCC4102M	MCC4102M	RG 179 BU/, 316 B/U	
		CRIMP	FCC4103M	MCC4103M	RG 180 B/U	
			FCC4104M	MCC4104M	RG 58 B/U	

SCBC SERIES CRIMP AND SOLDER TERMINATION CONTACTS

NOTE: For ordering crimp contacts on reels, add "R" to part number, see page 79 for details. Examples: FC4008MR or MC4008MR

For information regarding **REMOVABLE CONTACTS**, see contact illustration drawings and charts on pages 79-87.

For information regarding CRIMP TOOLS & CRIMPING TOOL TECHNIQUES, see page 98.

SCBC SERIES

MILITARY / SPACE FLIGHT QUALITY

STANDARD DENSITY REMOVABLE CONTACTS



ORDERING INFORMATION - CODE NUMBERING SYSTEM Specify Complete Connector By Selecting An Option From Step 1 Through 8 2 3 4 5 6 7 8 9 **STEP** 1 SCBC 7W2 Μ 14 0 0 Ε D **EXAMPLE STEP 9 - SPECIAL OPTIONS STEP 1 - BASIC SERIES** SCBC Series SEE APPENDIX ON PAGE 97. *4 STEP 2 - CONNECTOR VARIANTS Shell Size 1 **STEP 8 - CONNECTOR HOUSING** 5W1 (SHELLS) OPTION Shell Size 2 7W2, 11W1 G - Gold over copper plate. Shell Size 3 D - Gold over copper plate and dimpled (male connectors only). 9W4, 13W3, 17W2, 21W1 Shell Size 4 *113W6, 21WA4, 25W3, *127W2 *2 STEP 7 - LOCKING AND POLARIZING Shell Size 5 **SYSTEMS** 24W7, 36W4, 43W2, 47W1 Shell Size 6 0 - None. Т - Fixed female jackscrews. 46W4 T2 - Fixed female jackscrews. T6 - Fixed male and female polarized jackscrews. **STEP 3 - CONNECTOR GENDER** - Rotating male jackscrews. Е E2 - Rotating male screw locks. M - Male E3 - Rotating male with internal hex for 3/32 hex drives S - Female - PosiBand closed entry contacts, E6 - Rotating male and female polarized jackscrews. see page 1 for more information. *2 STEP 6 - CABLE ADAPTER (HOOD) **STEP 4 - CONTACT TERMINATION TYPE** - None. 0 - Contacts ordered separately, see contact chart on page H - Cable adapter, top opening, brass. 45 for details. *3 1 - Signal contacts, 20 AWG - 24 AWG [0.5mm²-0.25mm²] *311 - Signal contacts, 20 AWG - 24 AWG [0.5mm²-0.25mm²] AN - Cable adapter, lightweight aluminum, electroless nickel plate, see page 93 for details. with MC/FC 4012M power contact. *312 - Signal contacts, 20 AWG - 24 AWG [0.5mm²-0.25mm²] with MC/FC 4016M power contact NOTE: *313 - Signal contacts, 20 AWG - 24 AWG [0.5mm²-0.25mm²] with MCC/FCC 4101M shielded contacts. *1 13W6 and 27W2 variant currently available in female only. *314 - Signal contacts, 20 AWG - 24 AWG [0.5mm²-0.25mm²] with MCC/FCC 4102M shielded contacts. Contact Technical Sales for availability of male connector. For additional information on accessories listed in Step 5, 6, and 7, see the Accessories section, pages 88-96. *2 STEP 5 - MOUNTING STYLE *3 Kitted contacts are supplied in sealed bags. 0 - Mounting hole, 0.120 [3.05] Ø.

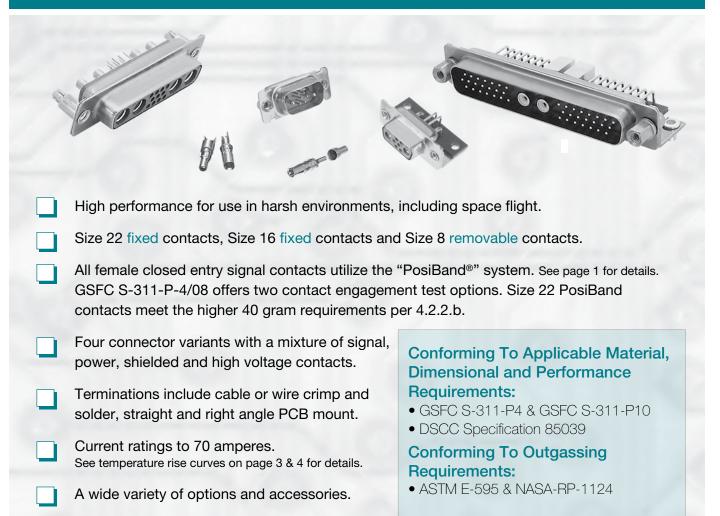
- 02 Mounting hole, 0.154 [3.91] Ø.
- C5 Swaged spacer, cul-de-sac style, 4-40 threads, 0.350 [8.89] length.
- F Float mounts, universal.
- S2 Swaged spacer, 4-40 threads, 0.125 [3.18] Length.
- S5 Swaged locknut, 4-40 threads.

See SCBM series for removable contact versions of 2WK2. 3W3, 3WK3, 5W5 and 8W8 variants.

For information regarding CRIMP TOOLS & CRIMPING TOOL TECHNIQUES, see page 98.



SCBDD SERIES MILITARY / SPACE FLIGHT QUALITY HIGH DENSITY PCB MOUNT



TECHNICAL CHARACTERISTICS

Shielded:

MATERIALS AND FINISHES:

		enioraear	i el material and mierice, ece page i el
Connector Insert:	Glass-filled polyester per ASTM-D-5927, UL 94V-0, ASTM E-595, NASA-RP-1124 blue color.	High Voltage: Connector Housing (Shells):	For material and finishes, see page 79. Brass with 0.000050 inch [1.27 microns]
Contacts:			gold over copper plate.
Size 22:	Precision machined copper alloy. 0.000050 inch [1.27 microns] gold over copper plate. Other finishes are	Mounting Spacers and Brackets:	Brass with 0.000050 inch [1.27 microns] gold over copper plate.
	available; see page 97.	Push-On Fasteners:	Phosphor bronze or beryllium copper
Size 16:	Precision machined high conductivity copper alloy. 0.000050 inch [1.27		with 0.000050 inch [1.27 microns] gold over copper plate.
	microns] gold over copper plate. Other finishes are available; see page 97.	Jackscrew Systems:	Brass with 0.000050 inch [1.27 microns] gold over copper plate.
Size 8:		Cable Adapter (Hood):	Brass with 0.000050 inch [1.27 microns]
Power:	Precision machined high conductivity copper alloy. 0.000050 inch [1.27 microns] gold over copper plate. Other finishes are available; see page 97.		gold over copper plate; aluminum with electroless nickel plate. Other finishes available, contact Technical Sales.

47

For material and finishes, see page 79.



TECHNICAL CHARACTERISTICS, continued

continued from previous page. . . .

MECHANICAL CHARACTERISTICS:

Size 22 Fixed:	Male – 0.030 inch [0.76 mm] mating diameter. Female contact - PosiBand closed entry design; see page 1 for details.	
Size 16 Fixed:	Male – 0.062 inch [1.57 mm] mating diameter. Female contact - PosiBand closed entry design; <i>see page 1 for details</i> .	
Size 8 Removable:	Male – 0.142 inch [3.61mm] mating diameter. Female contact features Large Surface Area (L.S.A.) closed entry contact design utilizing BeCu mechanical retention member.	
Shielded:	For mechanical characteristics, see page 79.	
High Voltage:	For mechanical characteristics, see page 79.	
Contact Retention in Conne	ector Insert:	
Size 22: Size 16 Power: Size 8 Power / Shielded:	5 lbs. [21N] minimum. 6 lbs. [26N] minimum. 22 lbs. [98N].	
Resistance to Solder Iron Heat:	500°F [260°C] for 10 seconds duration per IEC 60512-6.	
Contact Terminations:		
Size 22:	Solder cup - wire size 22 AWG [0.25 mm ²] maximum.	
	Straight solder printed board mount - 0.020 inch [0.51 mm] termination diameter.	
	Right angle (90°) printed board mount - 0.030 inch [0.76 mm] termination diameter.	
Size 16:	Solder cup - wire size 22 AWG [0.25 mm ²] maximum.	
	Straight solder printed board mount - 0.063 inch [1.60 mm] termination diameter.	
	Right angle (90°) printed board mount - 0.062 inch [0.76 mm] termination diameter.	
Size 8:		
Power:	Closed barrel crimp or solder cup - wire sizes 8 [10.0 mm ²], 10 [5.3 mm ²],12 [4.0 mm ²], and 16 [1.5 mm ²] AWG.	
	Straight solder printed board mount - 0.078 inch [1.98 mm], 0.094 inch [2.39 mm] and 0.125 inch [3.18 mm] termination diameters.	
	Right angle (90°) printed board mount - 0.078 inch [1.98 mm] and 0.125 inch [3.18 mm] termination diameters.	
Shielded:	Refer to RF Cable in chart on page 86 for contact terminations.	

High Voltage:	Straight and right angle (90°) terminations 0.041 inch [1.04 mm] minimum hole diameter.
Connector Housing (Shells):	Male connector housings may be dimpled for EMI/ESD ground paths.
Polarization:	Trapezoidally-shaped connector housing and polarized jackscrews.
Mounting to Angle Brackets:	Jackscrews and riveted fasteners with 0.120 inch [3.05 mm] diameter hole, and threaded riveted fasteners with 4-40 threads and polyester inserts.
Mounting to Printed Board:	Rapid installation push-on fasteners and threaded posts.
Locking Systems: Mechanical Operations:	Jackscrews. 1,000 operations per IEC 60512-5.

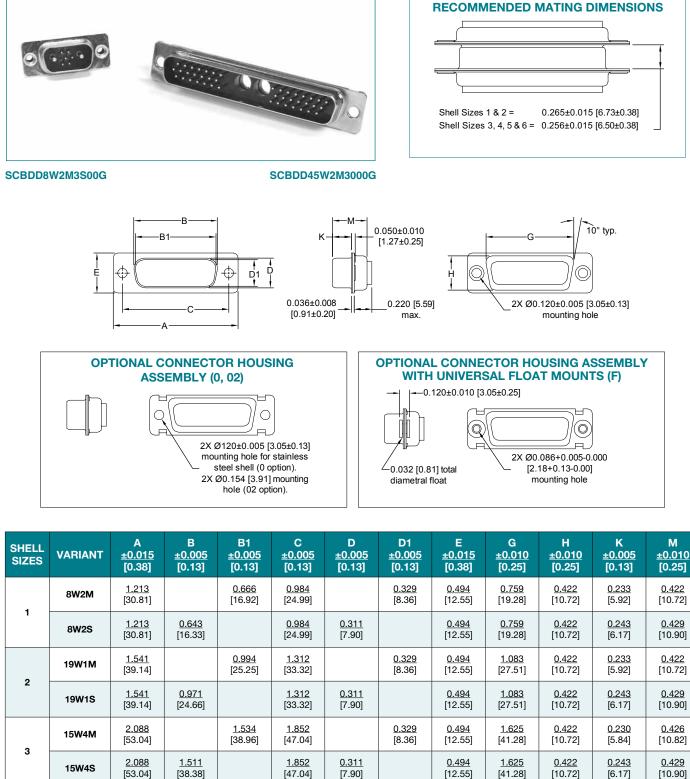
ELECTRICAL CHARACTERISTICS:

ELECTRICAL CHARACTERISTICS:				
SIZE 22 CONTACTS Contact Current Rating: Initial Contact Resistance: Proof Voltage:	5 amperes, nominal 0.005 ohms maximum. 1000 V r.m.s			
SIZE 16 CONTACTS				
Contact Current Rating, Test	ed per UL 1977: 28 amperes			
See temperature rise curves o	n page 4 for details.			
Initial Contact Resistance:	·····, p····=-			
	60512-2, Test 2b.			
Proof Voltage:	1000 V r.m.s.			
SIZE 8 CONTACTS				
POWER CONTACTS For electrical characteristics, see page 23.				
	see page 23.			
SHIELDED CONTACTS For electrical characteristics,				
SHIELDED CONTACTS For electrical characteristics, HIGH VOLTAGE CONTACTS	see page 79.			
SHIELDED CONTACTS For electrical characteristics, HIGH VOLTAGE CONTACTS For electrical characteristics,	see page 79.			
SHIELDED CONTACTS For electrical characteristics, HIGH VOLTAGE CONTACTS For electrical characteristics, CONNECTOR	see page 79. see page 79.			
SHIELDED CONTACTS For electrical characteristics, HIGH VOLTAGE CONTACTS For electrical characteristics, CONNECTOR Insulation Resistance:	see page 79.			
SHIELDED CONTACTS For electrical characteristics, HIGH VOLTAGE CONTACTS For electrical characteristics, CONNECTOR Insulation Resistance: Clearance and	see page 79. see page 79. 5 G ohms.			
SHIELDED CONTACTS For electrical characteristics, HIGH VOLTAGE CONTACTS For electrical characteristics, CONNECTOR Insulation Resistance:	see page 79. see page 79.			
SHIELDED CONTACTS For electrical characteristics, HIGH VOLTAGE CONTACTS For electrical characteristics, CONNECTOR Insulation Resistance: Clearance and Creepage Distance: Working Voltage:	see page 79. see page 79. 5 G ohms. 0.042 inch [1.06 mm], minimum. 300 V r.m.s.			
SHIELDED CONTACTS For electrical characteristics, HIGH VOLTAGE CONTACTS For electrical characteristics, CONNECTOR Insulation Resistance: Clearance and Creepage Distance:	see page 79. see page 79. 5 G ohms. 0.042 inch [1.06 mm], minimum. 300 V r.m.s.			
SHIELDED CONTACTS For electrical characteristics, HIGH VOLTAGE CONTACTS For electrical characteristics, CONNECTOR Insulation Resistance: Clearance and Creepage Distance: Working Voltage:	see page 79. see page 79. 5 G ohms. 0.042 inch [1.06 mm], minimum. 300 V r.m.s.			



SCBDD SERIES MILITARY / SPACE FLIGHT QUALITY HIGH DENSITY PCB MOUNT

STANDARD CONNECTOR HOUSING (SHELLS) ASSEMBLY



4

45W2M

<u>2.729</u>

[69.32]

<u>2.182</u>

[55.42]

2.500

[63.50]

0.329

[8.36]

0.494

[12.55]

2.272

[57.71]

0.422

[10.72]

0.230

[5.84]

0.426

[10.82]

SCBDD SERIES MILITARY / SPACE FLIGHT QUALITY HIGH DENSITY PCB MOUNT



***1 CONTACT VARIANTS**

FACE VIEW OF MALE OR REAR VIEW OF FEMALE

- SHELL SIZE 1 -



Six (6) Size 22 Signal Contacts and Two (2) Size 16 Power Contacts



19W1 Eighteen (18) Size 22 Signal Contacts and One (1) Size 8 Power Contact



15W4 Eleven (11) Size 22 Signal Contacts and Four (4) Size 8 Power Contacts



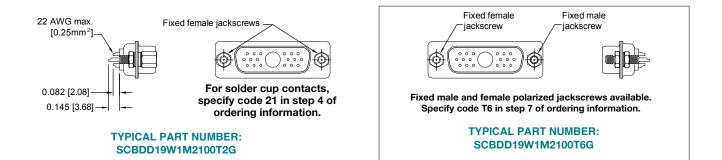
*2 45W2 Forty-three (43) Size 22 Signal Contacts and Two (2) Size 8 Power Contacts

NOTES:

- *1 Additional contact variants may be tooled at customer request. *2 45W2 variant currently available in male only. Contact Technical
- 2 45W2 variant currently available in male only. Contact Te Sales for availability of female connector.

OTHER VARIANTS WILL BE ADDED, CONSULT OUR WEBSITE OR CONTACT TECHNICAL SALES FOR UPDATED INFORMATION.

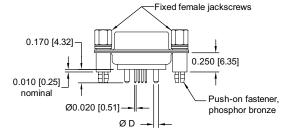
SOLDER CUP TERMINATION CODE 21



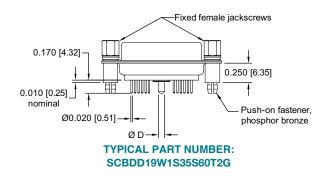


STRAIGHT SOLDER PRINTED BOARD MOUNT TERMINATION

CODE 3, 35, 36, AND 37



Typical Part Number: SCBDD8W2S3S60T2G



3 0.063 [1.60] NOTE: *1 Contact termination code as specified in Step 4 of ordering information.

FOR VARIANTS INCLUDING SIZE 16 CONTACTS

DØ

*1 CONTACT

NUMBER

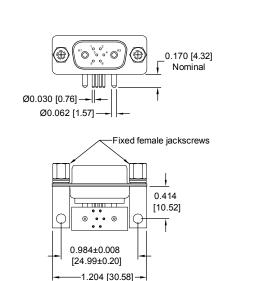
FOR VARIANTS WITH SIZE 8 CAVITY			
*1 CONTACT NUMBER DØ			
3	Size 8 contacts not supplied		
35	0.078 [1.98]		
36	0.094 [2.39]		
37	0.125 [3.18]		

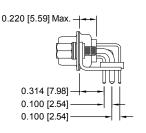
NOTE:

*1 Contact termination code as specified in Step 4 of ordering information.

RIGHT ANGLE (90°) PRINTED BOARD MOUNT TERMINATION SIZE 16 POWER CONTACTS WITH 0.062 [1.57] Ø TERMINATIONS CODE 4, 0.314 [7.98] CONTACT EXTENSION

See temperature rise curves on pages 3 and 4





TYPICAL PART NUMBER: SCBDD8W2M4R70T2G

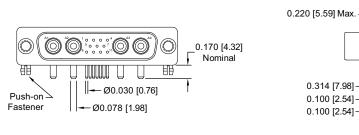
 \odot

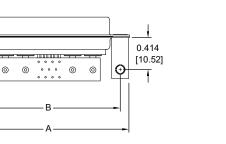
SCBDD SERIES MILITARY / SPACE FLIGHT QUALITY HIGH DENSITY PCB MOUNT

RIGHT ANGLE (90°) PRINTED BOARD MOUNT TERMINATION SIZE 8 POWER CONTACTS WITH 0.078 [1.98] Ø TERMINATIONS CODE 4 AND 45, 0.314 [7.98] CONTACT EXTENSION

E 4 AND 45, 0.514 [7.96] CONTACT EXTEN

See temperature rise curves on pages 3 and 4





TYPICAL PART NUMBER: SCBDD15W4M45R7N0G

SCBDD***(4 or 45)**** 0.314 [7.98] CONTACT EXTENSION			
SHELL SIZE	А	В	
SHELL SIZE 2	<u>1.532</u> [38.91]	<u>1.312</u> [33.32]	
SHELL SIZE 3	<u>2.072</u> [52.63]	<u>1.852</u> [47.04]	
SHELL SIZE 4	<u>2.720</u> [69.09]	<u>2.500</u> [63.50]	

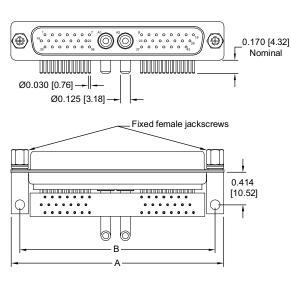
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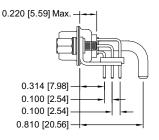
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RIGHT ANGLE (90°) PRINTED BOARD MOUNT TERMINATION SIZE 8 POWER CONTACTS WITH 0.125 [3.18] Ø TERMINATIONS CODE 4 AND 47, 0.314 [7.98] CONTACT EXTENSION

See temperature rise curves on pages 3 and 4



TYPICAL PART NUMBER: SCBDD45W2M47R70T2G



SCBDD***(4 or 47)**** 0.314 [7.98] CONTACT EXTENSION			
SHELL SIZE	А	В	
SHELL SIZE 2	<u>1.532</u> [38.91]	<u>1.312</u> [33.32]	
SHELL SIZE 3	<u>2.072</u> [52.63]	<u>1.852</u> [47.04]	
SHELL SIZE 4	<u>2.720</u> [69.09]	<u>2.500</u> [63.50]	



в

<u>1.312</u>

[33.32]

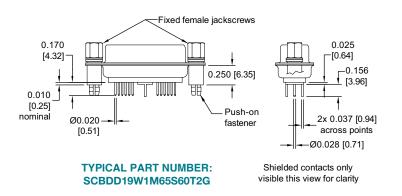
<u>1.852</u>

[47.04]

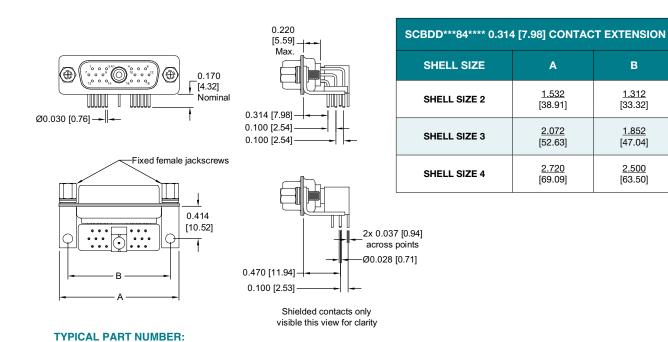
2.500

[63.50]

STRAIGHT SOLDER PRINTED BOARD MOUNT TERMINATION WITH FDS4201M OR MDS4201M SHIELDED CONTACTS **CODE 65**



RIGHT ANGLE (90°) PRINTED BOARD MOUNT TERMINATION WITH FRT4201M OR MRT4201M SHIELDED CONTACTS **CODE 84**



53

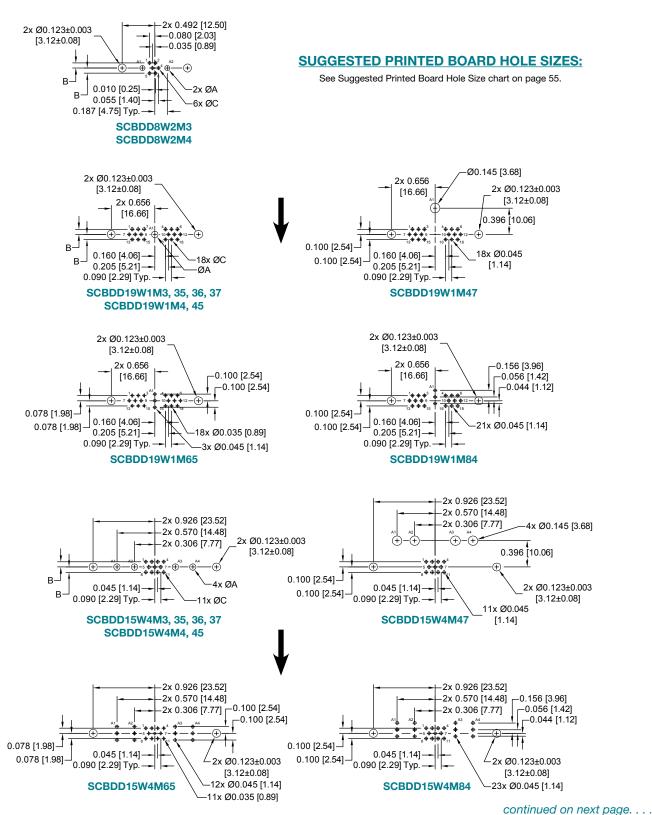
SCBDD19W1M84R70T2G

SCBDD SERIES **MILITARY / SPACE FLIGHT QUALITY HIGH DENSITY PCB MOUNT**



PRINTED BOARD MOUNT CONTACT HOLE PATTERN

HOLE IDENTIFICATION SHOWN FOR MALE CONNECTOR; USE MIRROR IMAGE FOR FEMALE CONNECTOR. MOUNT RIGHT ANGLE (90°) CONNECTOR WITH MATING FACE POSITIONED TO FOLLOW DIRECTION OF ARROWS.

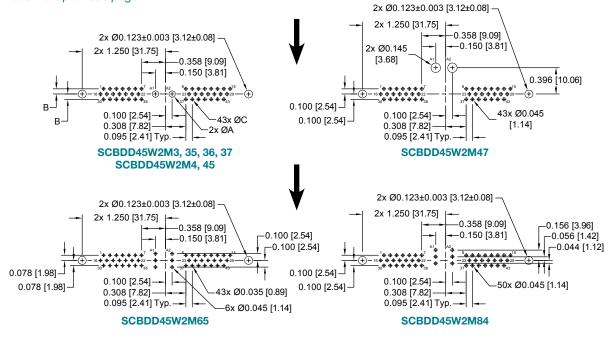




PRINTED BOARD MOUNT CONTACT HOLE PATTERN

HOLE IDENTIFICATION SHOWN FOR MALE CONNECTOR; USE MIRROR IMAGE FOR FEMALE CONNECTOR. MOUNT RIGHT ANGLE (90°) CONNECTOR WITH MATING FACE POSITIONED TO FOLLOW DIRECTION OF ARROWS.

continued from previous page. . . .



SUGGESTED PRINTED BOARD HOLE SIZES								
VARIANT	CODE	ØA	В	øc				
8W2	3	0.080 [2.03]	0.078 [1.98]	0.035 [0.89]				
0W2	4	0.080 [2.03]	0.100 [2.54]	0.045 [1.14]				
	3, 35	0.098 [2.49]						
	36	0.114 [2.90]	0.078 [1.98]	0.035 [0.89]				
	37	0.145 [3.68]						
19W1 15W4	4	N/A 0.100 [2.54]		0.045 [1.14]				
45W2	45	0.098 [2.49]	0.100 [2.54]	0.045 [1.14]				
	47	N/A	N/A	N/A				
	65	N/A	N/A	N/A				
	84	N/A	N/A	N/A				



ORDERING INFORMATION - CODE NUMBERING SYSTEM

Specify Complete Connector By Selecting An Option From Step 1 Through 8

FOR CONNECTORS **NOT INCLUDING SIZE 8 CONTACTS**

STEP	1	2	3	4	5	6	7	8		9]
EXAMPLE	SCBDD	8W2	S	3	S6	0	T2	G			
STEP 1 - BASIC SEF	RIES								STEP 9	- SPECI	AL OPTIONS
SCBDD Series									055 40		
STEP 2 - CONNECTO	OR VARIAN	NTS							SEE APF	PENDIX O	N PAGE 97.
Shell Size 1 - 8W2											
See page 58 for ordering other shell size options.	information	for						STE		NECTOF	R HOUSING
STEP 3 - CONNECT	OR GEND	ER						G-G	iold over co	pper plate	.
M - Male			_								and dimpled
S - Female - PosiBanc see page	1 for more							(/)	nale connec	cors only).	
 STEP 4 - CONTACT *1 21 - Fixed, solder cup *1 3 - Solder, straight p [4.32] tail length. *1 4 - Solder, right ang 0.314 [7.98] sign 	o. orinted boar Ile (90°) prin	d mount, ted board	0.170				0 – T – T2 – T6 – E – E2 – E3 –	None. Fixed fema Fixed fema Fixed male Rotating n Rotating n Rotating n	ale jackscre ale jackscre e and femal nale jackscr nale screw I nale with int	ews. ews. e polarized rews. locks. ternal hex t	d jackscrews. for 3/32 hex dri ized jackscrews
*2 STEP 5 - MOUNT	ING STYL	E						notating n		nale polari	
 0 – Mounting hole, 02 – Mounting hole, C5 – Swaged space length. For use C7 – Bracket, mount with cul-de-sac F – Float mounts, u P – Threaded post, R2 – Bracket, mount 	0.154 [3.91 r, cul-de-sa with cable ting,right an c spacer and universal brass, 0.25) Ø c style, 4- connector gle (90°) m d 4-40 thre 50 [6.35] le	rs only. netal, swag eads with o ength	ged to con cross bar.	inector	0 AN H	Al – None – Cable a plate, se – Cable a	ND PUSH dapter, ligl ee page 93 dapter, top	8 for details. 5 opening, b	TENER uminum, el orass	lectroless nicke nounting bracke
R6 – Bracket, mount connector with R7 – Bracket, mount	d fixed fem ting, right ar 0.120 [3.05	ale jacksc ngle (90°) i] Ø mount	rews with metal, swa ting hole w	cross bar iged to rith cross l		NOTES	<u>5</u>				

- connector with 4-40 threads with cross bar
- R8 Bracket, mounting, right angle (90°) metal, swaged to connector with 4-40 locknut with cross bar
- S - Swaged spacer, 4-40 threads, 0.250 [6.35] length
- S2 Swaged spacer, 4-40 threads, 0.125 [3.18] length
- S5 Swaged locknut, 4-40 threads
- S6 Swaged spacer with push-on fastener, 4-40 threads, 0.250 [6.35] length
- *1 Size 16 power contacts are included when used on 8W2 variant in Step 2.
- *2 For additional information of options listed in steps 5, 6, and 7, see Accessories Section on pages 88-96.



REMOVABLE CONTACT ORDERING ASSISTANCE CHART

ТҮРЕ	PAGE NUMBER REFERENCE IN CATALOG	CONTACT SIZE	FEMALE PART NUMBER	MALE PART NUMBER	WIRE SIZE AWG [mm²]
			FC4008M	MC4008M	8 [10.0]
CRIMP	see page 83 for		FC4010M	MC4010M	10 [5.3]
CRIMP	additional information	8	FC4012M	MC4012M	12 [4.0]
			FC4016M	MC4016M	16 [1.5]
			FS4008M	MS4008M	8 [10.0]
SOLDER CUP	see page 84 for additional information	8	FS4012M	MS4012M	12 [4.0]
			FS4016M	MS4016M	16 [1.5]
HIGH VOLTAGE Straight Solder Wire	see page 85 for additional information	8	FS4820M	MS4820M	20 [0.5]
HIGH VOLTAGE Right Angle (90°) Solder Wire		8	FS4920M	MS4920M	20 [0.5]
			FC4101M	MC4101M	RG 178 B/U, 196 B/U
		SOLDER	FC4102M	MC4102M	RG 179 BU/, 316 B/U
		CRIMP	FC4103M	MC4103M	RG 180 B/U
			FC4104M	MC4104M	RG 58 B/U
			FS4101M	MS4101M	RG 178 B/U, 196 B/U
SHIELDED	see page 86 for	SOLDER	FS4102M	MS4102M	RG 179 B/U, 316 B/U
SHIELDED	additional information	/ SOLDER	FS4103M	MS4103M	RG 180 B/U
			FS4104M	MS4104M	RG 58 B/U
			FCC4101M	MCC4101M	RG 178 B/U, 196 B/U
		CRIMP	FCC4102M	MCC4102M	RG 179 BU/, 316 B/U
		/ CRIMP	FCC4103M	MCC4103M	RG 180 B/U
			FCC4104M	MCC4104M	RG 58 B/U

SCBDD SERIES CRIMP AND SOLDER CUP TERMINATION CONTACTS

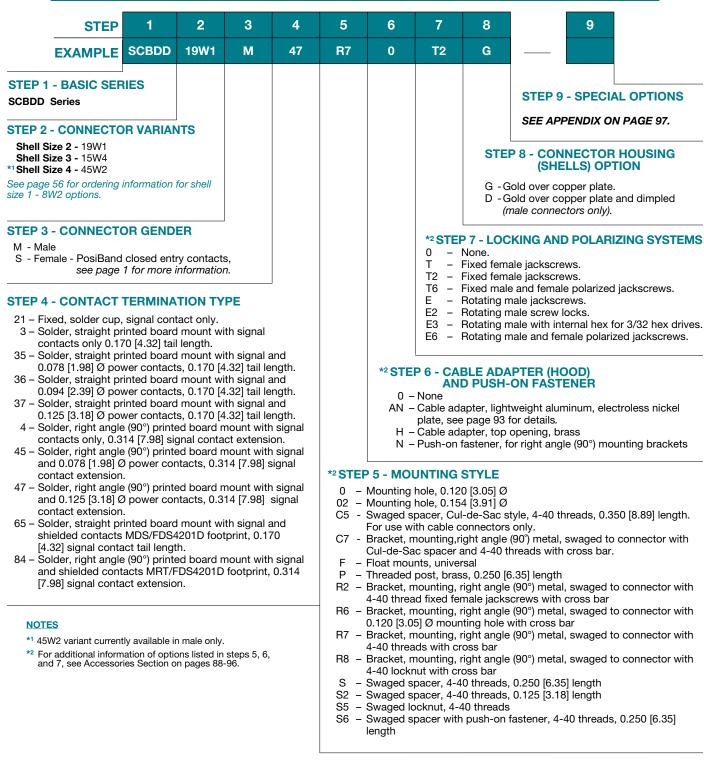
NOTE: For ordering crimp contacts on reels, add "R" to part number, see page 79 for details. Examples: FC4008MR or MC4008MR

For information regarding **REMOVABLE CONTACTS**, see contact illustration drawings and charts on pages 79-87.

For information regarding CRIMP TOOLS & CRIMPING TOOL TECHNIQUES, see page 98.



ORDERING INFORMATION - CODE NUMBERING SYSTEM Specify Complete Connector By Selecting An Option From Step 1 Through 8 FOR CONNECTORS INCLUDING SIZE 8 CONTACTS



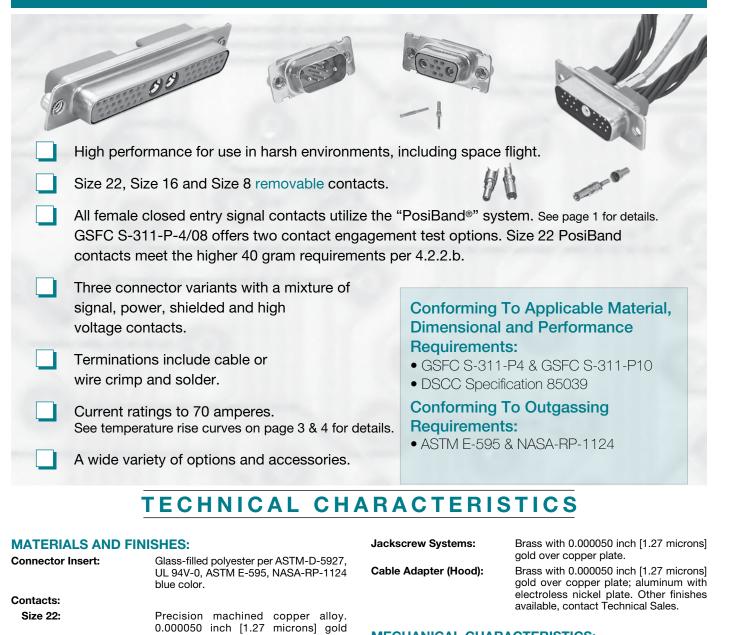


Positronic

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SCBCD SERIES **MILITARY / SPACE FLIGHT QUALITY** HIGH DENSITY REMOVABLE CONTACTS

High Performance **D**-sub



MECHANICAL CHARACTERISTICS:

over copper plate. Other finishes are MECHANICAL CHARACTERISTICS:					
available; see page 97. Precision machined high conductivity copper alloy. 0.000050 inch [1.27 microns] gold over copper plate. Other finishes are available; see page 97.	Size 22 Removable:	Male contact - 0.030 inch [0.76 mm] mating diameter. Female contact - PosiBand closed entry design; see page 1 for details. For removable size 22 contacts, see page 81.			
Precision machined high conductivity copper alloy. 0.000050 inch [1.27	Size 16 Removable:	Male – 0.062 inch [1.57mm] mating diameter. Female contact - PosiBand closed entry design; see page 1 for details. For removable size 16 contacts,			
microns] gold over copper plate. Other finishes are available; see page 97.		see page 83.			
For material and finishes, see page 79.	Size 8 Removable:	Male contact - 0.142 inch [3.61 mm] mating diameter. Female contact -			
For material and finishes, see page 79.		features Large Surface Area (L.S.A.) closed entry design utilizing BeCu			
Brass with 0.000050 inch [1.27 microns] gold over copper plate.		mechanical retention member. Closed crimp barrel. <i>For removable size 8</i> <i>contacts, see pages 83-87.</i>			
Brass with 0.000050 inch [1.27 microns] gold over copper plate.		continued on next page			

DIMENSIONS ARE IN INCHES [MILLIMETERS]. 59 ALL DIMENSIONS ARE SUBJECT TO CHANGE.

Size 16:

Size 8: Power:

Shielded:

High Voltage:

Connector Housing (Shells):

Mounting Spacers and Brackets:

Positronic connectpositronic.com

TECHNICAL CHARACTERISTICS, continued

continued from previous page. . . .

MECHANICAL CHARACTERISTICS, continued: Four wood a la construction de la construction

Shielded:	For mechanical characteristics, see page 79.
High Voltage:	For mechanical characteristics, see page 79.
Contact Retention in Conne	ector Insert:
Size 22: Size 16: Size 8 Power / Shielded:	9 lbs. [40N] minimum. 15 lbs. [67N] minimum. 22 lbs. [98N].
Contact Terminations:	
Size 22:	Closed barrel crimp - wire sizes 20 AWG [0.5 mm ²] through 30 AWG [0.05 mm ²].
	Closed barrel solder - wire size 22 AWG [0.3 mm ²] maximum; see page 81 for details.
Size 16:	Closed barrel crimp - wire sizes 12 AWG [4.0 mm ²] through 24 AWG [0.25 mm ²].
Size 8:	
Power:	Closed barrel crimp or solder cup - wire sizes 8 [10.0 mm ²], 10 [5.3 mm ²], 12 [4.0 mm ²], and 16 [1.5 mm ²] AWG.
Shielded:	Refer to RF Cable in chart on page 86 for contact terminations.
High Voltage:	Straight and right angle (90°) terminations - 0.041 inch [1.04 mm] minimum hole diameter.
Connector Housing (Shells):	Male connector housings may be dimpled for EMI/ESD ground paths.
Polarization:	Trapezoidally-shaped connector housings and polarized jackscrews.

Locking Systems: **Mechanical Operations:**

Jackscrews. 1,000 operations per IEC 60512-5.

ELECTRICAL CHARACTERISTICS:

SIZE 22 CONTACTS Contact Current Rating: Initial Contact Resistance: **Proof Voltage:**

5 amperes, nominal 0.005 ohms maximum. 1000 V r.m.s.

per IEC 60512-2, Test 2b.

1000 V r.m.s.

5 G ohms.

300 V r.m.s.

SIZE 16 CONTACTS Contact Current Rating, Tested per UL 1977: 28 amperes See temperature rise curves on page 4 for details. 0.0016 ohms maximum,

Initial Contact Resistance:

Proof Voltage:

SIZE 8 CONTACTS

POWER CONTACTS For electrical characteristics, see page 23.

SHIELDED CONTACTS For electrical characteristics, see page 79.

HIGH VOLTAGE CONTACTS For electrical characteristics, see page 79.

CONNECTOR

Insulation Resistance:

Clearance and Creepage Distance:

Working Voltage:

CLIMATIC CHARACTERISTICS:

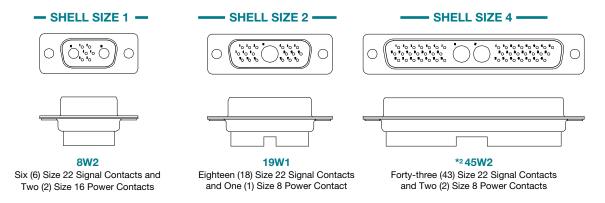
Temperature Range: Damp Heat, Steady State: 10 days.

-55°C to +125°C.

0.042 inch [1.06 mm], minimum.

***1 CONTACT VARIANT**

FACE VIEW OF MALE OR REAR VIEW OF FEMALE



OTHER VARIANTS WILL BE ADDED, CONSULT OUR WEBSITE OR CONTACT TECHNICAL SALES FOR UPDATED INFORMATION.

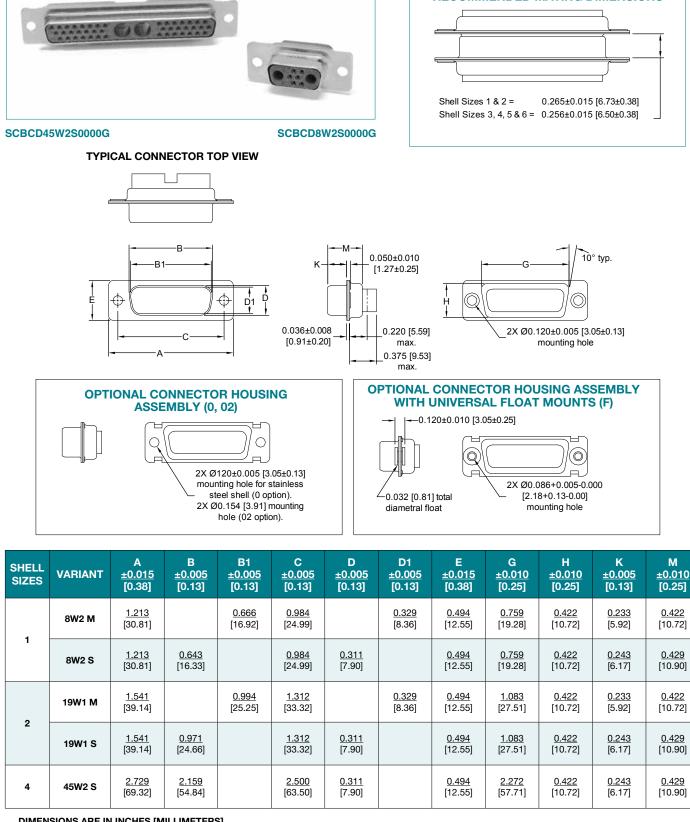
NOTES:

*1 Additional contact variants may be tooled at customer request. *2 45W2 variant currently available in female only. Contact Technical Sales for availability of male connector.



RECOMMENDED MATING DIMENSIONS

STANDARD CONNECTOR HOUSING (SHELLS) ASSEMBLY



REMOVABLE CONTACT ORDERING ASSISTANCE CHART

ТҮРЕ	PAGE NUMBER REFERENCE IN CATALOG		FEMALE PART NUMBER	MALE PART NUMBER	WIRE SIZE AWG [mm ²]
	see page 80 for	22	FC8022M2	MC8022M	22 [0.3] / 24 [0.25] / 26 [0.12] / 28 [0.0 8] / 30 [0.5]
	additional information	22	FC8020M2	MC8020M	20 [0.5] max.
			FC112N4-50	MC112N-50-133.0	12 [4.0]
	see page 83 for	16	FC114N4-50	MC114N-50-133.0	14 [2.5] / 16 [1.5]
CRIMP	additional information	10	FC116N4-50	MC116N-50-133.0	16 [1.5] / 18 [1.0]
			FC120N4-50	MC120N-50-133.0	20 [0.5] / 22 [0.3] / 24 [0.25]
			FC4008M	MC4008M	8 [10.0]
	see page 83 for	8	FC4010M	MC4010M	10 [5.3]
	additional information	0	FC4012M	MC4012M	12 [4.0]
			FC4016M	MC4016M	16 [1.5]
SOLDER	see page 81 for additional information	22	FS8022M2	MS8022M	22 [0.3] max.
	see page 84 for additional information	8	FS4008M	MS4008M	8 [10.0]
SOLDER CUP			FS4012M	MS4012M	12 [4.0]
			FS4016M	MS4016M	16 [1.5]
HIGH VOLTAGE Straight Solder Wire	see page 85 for	8	FS4820M	MS4820M	20 [0.5]
HIGH VOLTAGE Right Angle (90°) Solder Wire	additional information	8	FS4920M	MS4920M	20 [0.5]
			FC4101M	MC4101M	RG 178 B/U, 196 B/U
		SOLDER	FC4102M	MC4102M	RG 179 BU/, 316 B/U
		CRIMP	FC4103M	MC4103M	RG 180 B/U
			FC4104M	MC4104M	RG 58 B/U
			FS4101M	MS4101M	RG 178 B/U, 196 B/U
SHIELDED	see page 86 for	SOLDER	FS4102M	MS4102M	RG 179 B/U, 316 B/U
	additional information	/ SOLDER	FS4103M	MS4103M	RG 180 B/U
			FS4104M	MS4104M	RG 58 B/U
			FCC4101M	MCC4101M	RG 178 B/U, 196 B/U
		CRIMP	FCC4102M	MCC4102M	RG 179 BU/, 316 B/U
		CRIMP	FCC4103M	MCC4103M	RG 180 B/U
			FCC4104M	MCC4104M	RG 58 B/U

SCBCD SERIES CRIMP AND SOLDER TERMINATION CONTACTS

NOTE: For ordering crimp contacts on reels, add "R" to part number, see page 79 for details. Examples: FC4008MR or MC4008MR

For information regarding REMOVABLE CONTACTS, see contact illustration drawings and charts on pages 79-87.

For information regarding CRIMP TOOLS & CRIMPING TOOL TECHNIQUES, see page 98.

Positronic

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High Performance D-sub

ORDERING INFORMATION - CODE NUMBERING SYSTEM Specify Complete Connector By Selecting An Option From Step 1 Through 8 2 4 5 6 7 9 **STEP** 1 3 8 SCBCD 8W2 S 0 0 0 0 G EXAMPLE **STEP 1 - BASIC SERIES STEP 9 - SPECIAL OPTIONS** SCBCD Series SEE APPENDIX ON PAGE 97. **STEP 2 - CONNECTOR VARIANTS** Shell Size 1 - 8W2 Shell Size 2 - 19W1 *1 Shell Size 4 - 45W2 **STEP 8 - CONNECTOR HOUSING** (SHELLS) OPTION **STEP 3 - CONNECTOR GENDER** G - Gold over copper plate. M - Male D - Gold over copper plate and dimpled S - Female - PosiBand closed entry contacts, (male connectors only). see page 1 for more information. **STEP 4 - CONTACT TERMINATION TYPE** *3 STEP 7 - LOCKING AND POLARIZING SYSTEMS 0 - Contacts ordered separately, see contact chart on - None. page 62 for details. Т Fixed female jackscrews. - Signal contacts, 22 AWG-30 AWG [0.03mm²-T2 _ Fixed female jackscrews. 0.05mm²]. Fixed male and female polarized jackscrews. T6 *2 11- Signal contacts, 22 AWG-30 AWG [0.03mm²-Е Rotating male jackscrews. 0.05mm²] with MC/FC 4012M power contact. E2 Rotating male screw locks. *2 12- Signal contacts, 22 AWG-30 AWG [0.03mm2-E3 Rotating male with internal hex for 3/32 hex drives _ Rotating male and female polarized jackscrews. E6 0.05mm²] with MC/FC 4016M power contact. *2 13- Signal contacts, 22 AWG-30 AWG [0.03mm2-0.05mm²] with MCC/FCC 4101M shielded contacts. *2 14- Signal contacts, 22 AWG-30 AWG [0.03mm²-*3 STEP 6 - CABLE ADAPTER (HOOD) 0.05mm²] with MCC/FCC 4102M shielded contacts. AND PUSH-ON FASTENER 0 - None AN - Cable adapter, lightweight aluminum, electroless nickel plate, see page 93 for details. *3 STEP 5 - MOUNTING STYLE н - Cable adapter, top opening, brass N – Push-on fastener, for right angle (90°) mounting brackets 0 - Mounting hole, 0.120 [3.05] Ø 02 - Mounting hole, 0.154 [3.91] Ø C5 - Swaged spacer, Cul-de-Sac style, 4-40 threads, 0.350 [8.89] length. **NOTES** F - Float mounts, universal *1 45W2 variant currently available in female only. S2 - Swaged spacer, 4-40 threads, 0.125 [3.18] length

S5 – Swaged locknut, 4-40 threads

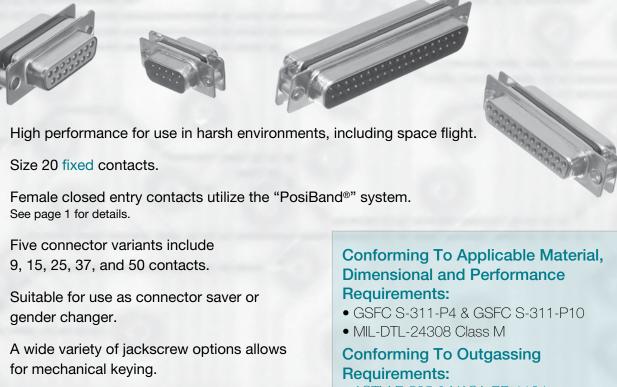
- *2 Available on 19W1 and 45W2 connectors only.
- *³ For additional information of options listed in steps 5, 6, and 7, see Accessories Section on pages 88-96.

For information regarding CRIMP TOOLS & CRIMPING TOOL TECHNIQUES, see page 98.

High Performance **D**-sub

SAD SERIES **MILITARY / SPACE FLIGHT QUALITY** STANDARD DENSITY CONNECTOR SAVER





• ASTM E-595 & NASA-RP-1124

TECHNICAL CHARACTERISTICS

MATERIALS AND FINISHES:

Contact Retention:

(Shells):

Connector Insulator: Glass-filled DAP per ASTM-D-5948, UL 94V-0, ASTM E-595, NASA-RP-1124. Contacts: Precision machined copper alloy. 0.000050 inch [1.27 microns] gold over copper plate. Other finishes are available; see page 97. **Connector Housing** Brass with 0.000050 inch [1.27 microns] (Shells), Spacers and Jackscrew Systems: gold over copper plate. **MECHANICAL CHARACTERISTICS:** Size 20 Fixed: Male contact - 0.040 inch [1.02 mm] mating diameter. Female contact -PosiBand closed entry design; see page 1 for details. **Connector Saver:**

Male to female, or male to male. 9 lbs. [40 N]. **Connector Housing**

> Male connector housings may be dimpled for EMI/ESD ground paths.

Polarization:

Mechanical Operations:

Trapezoidally-shaped connector housings. 1,000 operations, minimum,

per IEC 60512-5.

ELECTRICAL CHARACTERISTICS:

Contact Current Rating: Initial Contact Resistance:	7.5 amperes, nominal. 0.008 ohms, maximum.
Proof Voltage:	1,000 V r.m.s.
Insulator Resistance:	5 G ohms.
Clearance and Creepage Distance:	0.039 inch [1.0 mm], minimum.
Working Voltage:	300 V r.m.s.

CLIMATIC CHARACTERISTICS:

Temperature	Range
-------------	-------

-55°C to +125°C.

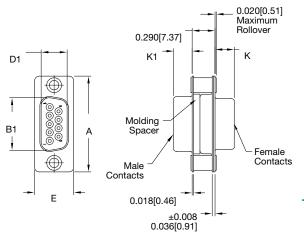


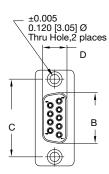
SAD SERIES MILITARY / SPACE FLIGHT QUALITY STANDARD DENSITY CONNECTOR SAVER

SAD SERIES SIZE 20 CONTACT CONNECTOR SAVER

CONTACT VARIANTS FACE VIEW OF MALE OR REAR VIEW OF FEMALE 100000 10^{2} 000^{4} 000^{5} 000^{6} 0000 $\underset{14}{\bigcirc} \underset{15}{\bigcirc} \underset{16}{\bigcirc} \underset{17}{\bigcirc} \underset{18}{\bigcirc} \underset{19}{\bigcirc} \underset{20}{\bigcirc} \underset{20}{\bigcirc} \underset{21}{\bigcirc} \underset{21}{\bigcirc} \underset{22}{\bigcirc} \underset{23}{\bigcirc} \underset{24}{\bigcirc} \underset{25}{\bigcirc} \underset{25}{\bigcirc} \underset{24}{\bigcirc} \underset{25}{\bigcirc} \underset{25}{)} \underset$ $\mathcal{P} \mathcal{P} \mathcal{P} \mathcal{P} \mathcal{P} \mathcal{Q} \mathcal{Q} \mathcal{Q} \mathcal{Q}$ SAD 9 **SAD 15 SAD 25** $\frac{1}{2}$ $\underset{20}{\overset{0}{_{21}}}, \underset{22}{\overset{0}{_{22}}}, \underset{24}{\overset{0}{_{25}}}, \underset{26}{\overset{0}{_{26}}}, \underset{27}{\overset{0}{_{26}}}, \underset{29}{\overset{0}{_{29}}}, \underset{30}{\overset{0}{_{31}}}, \underset{32}{\overset{0}{_{32}}}, \underset{33}{\overset{0}{_{34}}}, \underset{35}{\overset{0}{_{35}}}, \underset{36}{\overset{0}{_{37}}}, \underset{37}{\overset{0}{_{35}}}, \underset{37$ **SAD 37 SAD 50**

STANDARD CONNECTOR HOUSING (SHELLS) ASSEMBLY DIMENSIONS SIZE 20 CONTACTS





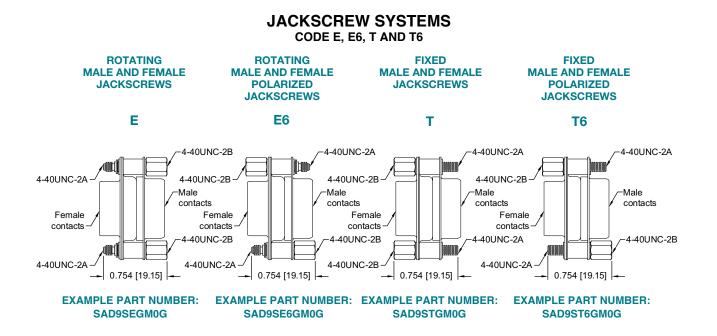
TYPICAL PART NUMBER: SAD9S0GM0G

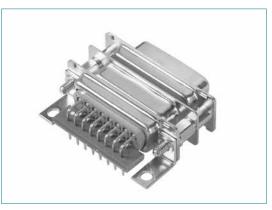
CONNECTOR VARIANT SIZES	A <u>±0.015</u> [0.38]	B <u>±0.005</u> [0.13]	B1 <u>±0.005</u> [0.13]	C <u>±0.005</u> [0.13]	D <u>±0.005</u> [0.13]	D1 <u>±0.005</u> [0.13]	E <u>±0.015</u> [0.38]	K <u>±0.005</u> [0.13]	K1 <u>±0.005</u> [0.13]
9 M	<u>1.213</u> [30.81]		<u>0.666</u> [16.92]	<u>0.984</u> [24.99]		<u>0.329</u> [8.36]	<u>0.494</u> [12.55]		<u>0.233</u> [5.92]
9 S	<u>1.213</u> [30.81]	<u>0.643</u> [16.33]		<u>0.984</u> [24.99]	<u>0.311</u> [7.90]		<u>0.494</u> [12.55]	<u>0.243</u> [6.17]	
15 M	<u>1.541</u> [39.14]		<u>0.994</u> [25.25]	<u>1.312</u> [33.32]		<u>0.329</u> [8.36]	<u>0.494</u> [12.55]		<u>0.233</u> [5.92]
15 S	<u>1.541</u> [39.14]	<u>0.971</u> [24.66]		<u>1.312</u> [33.32]	<u>0.311</u> [7.90]		<u>0.494</u> [12.55]	<u>0.243</u> [6.17]	
25 M	<u>2.088</u> [53.04]		<u>1.534</u> [38.96]	<u>1.852</u> [47.04]		<u>0.329</u> [8.36]	<u>0.494</u> [12.55]		<u>0.230</u> [5.84]
25 S	<u>2.088</u> [53.04]	<u>1.511</u> [38.38]		<u>1.852</u> [47.04]	<u>0.311</u> [7.90]		<u>0.494</u> [12.55]	<u>0.243</u> [6.17]	
37 M	<u>2.729</u> [69.32]		<u>2.182</u> [55.42]	<u>2.500</u> [63.50]		<u>0.329</u> [8.36]	<u>0.494</u> [12.55]		<u>0.230</u> [5.84]
37 S	<u>2.729</u> [69.32]	<u>2.159</u> [54.84]		<u>2.500</u> [63.50]	<u>0.311</u> [7.90]		<u>0.494</u> [12.55]	<u>0.243</u> [6.17]	
50 M	<u>2.635</u> [66.93]		<u>2.079</u> [52.81]	<u>2.406</u> [61.11]		<u>0.441</u> [11.20]	<u>0.605</u> [15.37]		
50 S	<u>2.635</u> [66.93]	<u>2.064</u> [52.43]		<u>2.406</u> [61.11]	<u>0.423</u> [10.74]		<u>0.605</u> [15.37]	<u>0.243</u> [6.17]	

65 DIMENSIONS ARE IN INCHES [MILLIMETERS]. ALL DIMENSIONS ARE SUBJECT TO CHANGE. High Performance D-sub

SAD SERIES MILITARY / SPACE FLIGHT QUALITY STANDARD DENSITY CONNECTOR SAVER







SAD15S0GM0G connector saver mated to SND15S5R70T2G connector.



CTED

ORDERING INFORMATION - CODE NUMBERING SYSTEM

Specify Complete Connector By Selecting An Option From Step 1 Through 8

	STEP		2	3	4	5	6	1	8		9	
EXA	AMPLE	SAD	9	S	S	G	М	S	D			
STEP 1 - BA SAD series STEP 2 - CO 9, 15, 25, 37, 5	NNECTO		NT									AL OPTIONS N PAGE 97.
STEP 3 - 1 ST CONNECTOR GENDER M - Male S - Female - PosiBand closed entry contacts, see page 1 for more information.									G -G D -G	(SHE	pper plate	
S - Swag *2 E - Rotat (Selec *2 E6 - Rotat (Selec *2 T - Fixed (Selec *2 T6 - Fixed	led spacer led spacer ing male a ct 0 in Step ing male a ct 0 in Step male and ct 0 in Step	0.120 [3.0 4-40 UNC and female 57 and female 57 female jac 77 female pol	5µ] mount -2B thread jackscrew polarized j :kscrews	ing hole ds s ackscrew				0 - S - *2 E - *2 E6 - *2 T -	Swaged Swaged Rotating (Select 0 Rotating (Select 0 Fixed ma (Select 0 Fixed ma	spacer 0.12 spacer 4-40 male and fe <i>in Step 4</i>) male and fe in Step 4) le and fema <i>in Step 4</i>)	0 [3.05µ] r) UNC-2B emale jacks emale pola ale jackscro	screws rized jackscrew

STEP 5 - 1ST CONNECTOR HOUSING (SHELLS) OPTION

G -Gold over copper plate.

D - Gold over copper plate and dimpled (male connectors only).

STEP 6 - 2ND CONNECTOR GENDER

M - Male

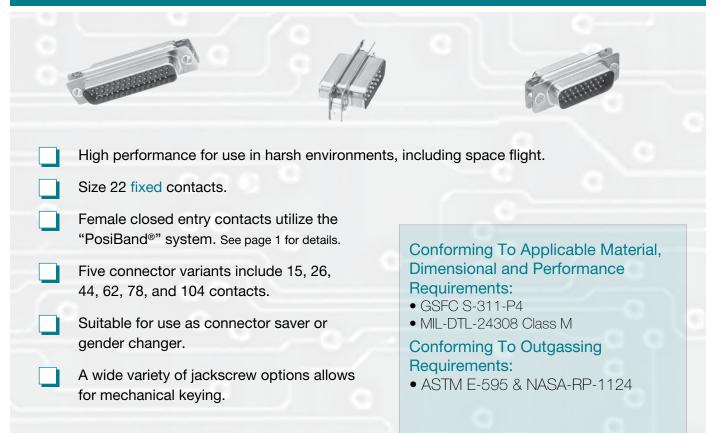
NOTES

- *1 Connector mating style for both connectors must be the same if 0 or S is used. If E or E6 is used in either Step 4 or 8 the other step must be 0.
- *2 For hardware information, see page 66.

High Performance D-sub

SADD SERIES MILITARY / SPACE FLIGHT QUALITY HIGH DENSITY CONNECTOR SAVER





TECHNICAL CHARACTERISTICS

MATERIALS AND FINISHES:

neeter Inculater

Connector Insulator:	UL 94V-0, ASTM E-595, NASA-RP-1124.				
Contacts:	Precision machined copper alloy. 0.000050 inch [1.27 microns] gold over copper plate. Other finishes are avail- able; see page 97.				
Connector Housing					
(Shells), Spacers and Jackscrew Systems:	Brass with 0.000050 inch [1.27 microns] gold over copper plate.				
MECHANICAL CHARACTERISTICS:					

Debugster gloss filled per ACTM D 5007

Size 20 Fixed: Male contact - 0.030 inch [0.76 mm] mating diameter. Female contact -

PosiBand closed entry design; see page 1 for details.
Male to female (or male to male, Size 78 only).
9 lbs. [40 N].

Connector Housing

(Shells):	Male connector housings may be dimpled for EMI/ESD ground paths.
Polarization:	Trapezoidally-shaped connector housings.
Mechanical Operations:	1,000 operations, minimum, per IEC 60512-5.

ELECTRICAL CHARACTERISTICS:

Contact Current Rating:	5 amperes, nominal.
Initial Contact Resistance:	0.008 ohms, maximum.
Proof Voltage:	1,000 V r.m.s.
Insulator Resistance:	5 G ohms.
Clearance and	
Creepage Distance:	0.039 inch [1.0 mm], minimum.
Working Voltage:	300 V r.m.s.

CLIMATIC CHARACTERISTICS:

Temperature Range:

-55°C to +125°C.

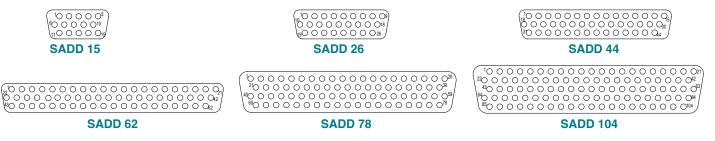


High Performance D-sub

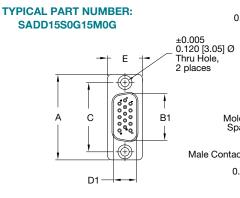
SADD SERIES SIZE 22 CONTACT CONNECTOR SAVER

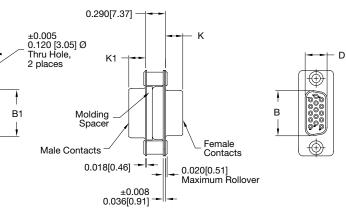
CONTACT VARIANTS

FACE VIEW OF MALE OR USE MIRROR IMAGE FOR FEMALE



STANDARD CONNECTOR HOUSING (SHELLS) ASSEMBLY DIMENSIONS SIZE 22 CONTACTS



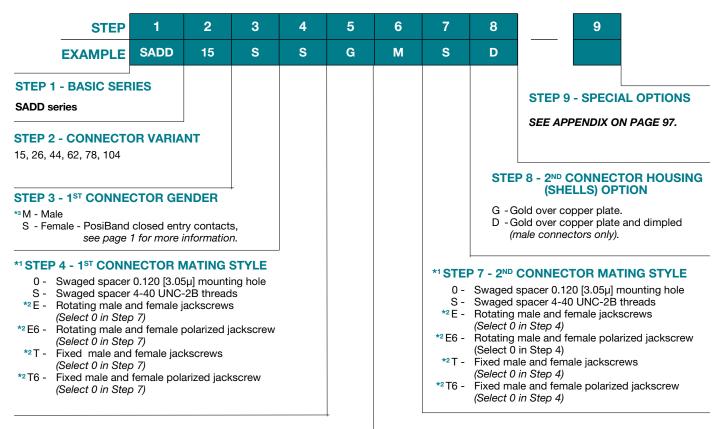


CONNECTOR VARIANT SIZES	A <u>±0.015</u> [0.38]	B <u>±0.005</u> [0.13]	B1 <u>±0.005</u> [0.13]	C <u>±0.005</u> [0.13]	D <u>±0.005</u> [0.13]	D1 <u>±0.005</u> [0.13]	E <u>±0.015</u> [0.38]	K <u>±0.005</u> [0.13]	K1 <u>±0.005</u> [0.13]
15 M	<u>1.213</u> [30.81]		<u>0.666</u> [16.92]	<u>0.984</u> [24.99]		<u>0.329</u> [8.36]	<u>0.494</u> [12.55]		<u>0.233</u> [5.92]
15 S	<u>1.213</u> [30.81]	<u>0.643</u> [16.33]		<u>0.984</u> [24.99]	<u>0.311</u> [7.90]		<u>0.494</u> [12.55]	<u>0.243</u> [6.17]	
26 M	<u>1.541</u> [39.14]		<u>0.994</u> [25.25]	<u>1.312</u> [33.32]		<u>0.329</u> [8.36]	<u>0.494</u> [12.55]		<u>0.233</u> [5.92]
26 S	<u>1.541</u> [39.14]	<u>0.971</u> [24.66]		<u>1.312</u> [33.32]	<u>0.311</u> [7.90]		<u>0.494</u> [12.55]	<u>0.243</u> [6.17]	
44 M	<u>2.088</u> [53.04]		<u>1.534</u> [38.96]	<u>1.852</u> [47.04]		<u>0.329</u> [8.36]	<u>0.494</u> [12.55]		<u>0.230</u> [5.84]
44 S	<u>2.088</u> [53.04]	<u>1.511</u> [38.38]		<u>1.852</u> [47.04]	<u>0.311</u> [7.90]		<u>0.494</u> [12.55]	<u>0.243</u> [6.17]	
62 M	<u>2.729</u> [69.32]		<u>2.182</u> [55.42]	<u>2.500</u> [63.50]		<u>0.329</u> [8.36]	<u>0.494</u> [12.55]		<u>0.230</u> [5.84]
62 S	<u>2.729</u> [69.32]	<u>2.159</u> [54.84]		<u>2.500</u> [63.50]	<u>0.311</u> [7.90]		<u>0.494</u> [12.55]	<u>0.243</u> [6.17]	
78 M	<u>2.635</u> [66.93]		<u>2.079</u> [52.81]	<u>2.406</u> [61.11]		<u>0.441</u> [11.20]	<u>0.605</u> [15.37]		
78 S	<u>2.635</u> [66.93]	<u>2.064</u> [52.43]		<u>2.406</u> [61.11]	<u>0.423</u> [10.74]		<u>0.605</u> [15.37]	<u>0.243</u> [6.17]	
104 M	<u>2.729</u> [69.32]		<u>2.212</u> [56.18]	<u>2.500</u> [63.50]		<u>0.503</u> [12.78]	<u>0.668</u> [16.97]		<u>0.230</u> [5.84]
104 S	<u>2.729</u> [69.32]	<u>2.189</u> [55.60]		<u>2.500</u> [63.50]	<u>0.485</u> [12.32]		<u>0.668</u> [16.97]	<u>0.243</u> [6.17]	



ORDERING INFORMATION - CODE NUMBERING SYSTEM

Specify Complete Connector By Selecting An Option From Step 1 Through 8



STEP 5 - 1ST CONNECTOR HOUSING (SHELLS) OPTION

G - Gold over copper plate.

D - Gold over copper plate and dimpled (male connectors only).

STEP 6 - 2ND CONNECTOR GENDER

M - Male

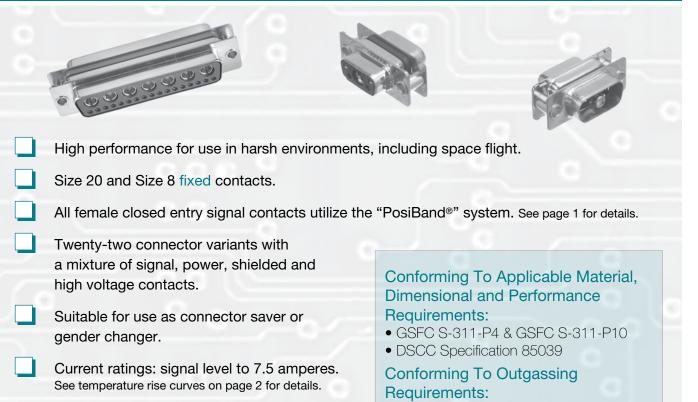
NOTES

- *1 Connector mating style for both connectors must be the same if 0 or S is used. If E or E6 is used in either Step 4 or 8 the other step must be 0.
- *2 For hardware information, see page 66.
- *3 Male option available only on connector variant 78.



SACBMP SERIES MILITARY / SPACE FLIGHT QUALITY STANDARD DENSITY COMBO-D CONNECTOR SAVER

High Performance D-sub



A wide variety of jackscrew options allows for mechanical keying.

• ASTM E-595 & NASA-RP-1124

MECHANICAL CHARACTERISTICS:

TECHNICAL CHARACTERISTICS

MATERIALS AND FINISHES:

Connector Insulator: Contacts:	Glass-filled polyester per ASTM-D-5927, UL 94-V0, ASTM E-595, NASA-RP-1124, blue color.	Size 20 Fixed:	Male contact - 0.040 inch [1.02 mm] mating diameter. Female contact - PosiBand closed entry design; see page 1 for details.				
Size 20:	Precision machined copper alloy. 0.000050 inch [1.27 microns] gold over copper plate. Other finishes are available; see page 97.	Size 8 Fixed:	Male - 0.142 inch [3.61mm] mating diameter. Female contact features Large Surface Area (L.S.A.) closed entry contact design utilizing BeCu mechanical retention member. Closed crimp barrel.				
Size 8:	Precision machined high conductivity copper alloy. 0.000050 inch [1.27 microns] gold over copper plate. Other	Connector Saver:	Male to female, male to male see page 74 for available variants.				
Connector Housing	finishes are available; see page 97.	Contact Retention:	9 lbs. [40 N].				
(Shells), Spacers and Jackscrew Systems:	Brass with 0.000050 inch [1.27 microns] gold over copper plate.	Connector Housing (Shells):	Male connector housings may be dimpled for EMI/ESD ground paths.				
		Polarization:	Trapezoidally-shaped connector housings.				
		Mechanical Operations:	1,000 operations, minimum, per IEC 60512-5.				

SACBMP SERIES

MILITARY / SPACE FLIGHT QUALITY

STANDARD DENSITY COMBO-D CONNECTOR SAVER



TECHNICAL CHARACTERISTICS, continued

continued from previous page. . . .

ELECTRICAL CHARACTERISTICS:

SIZE 20 CONTACTS Contact Current Rating: Initial Contact Resistance: Proof Voltage:

SIZE 8 CONTACTS Contact Current Rating: Initial Contact Resistance: Proof Voltage: 7.5 amperes, nominal 0.008 ohms maximum. 1000 V r.m.s.

40 amperes, nominal 0.008 ohms maximum. 1000 V r.m.s.

CONNECTOR

Insulation Resistance: Clearance and Creepage Distance: Working Voltage: 5 G ohms.

0.039 inch [1.0 mm], minimum. 300 V r.m.s.

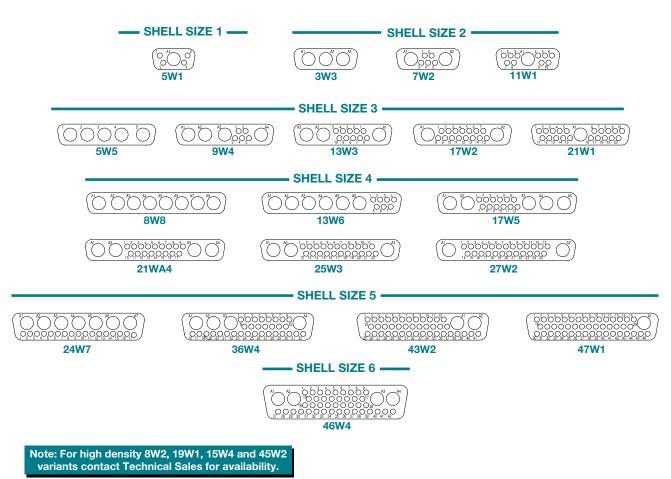
CLIMATIC CHARACTERISTICS:

Temperature Range:

-55°C to +125°C.

SACBMP SERIES SIZE 20 AND SIZE 8 CONTACT CONNECTOR SAVER

CONTACT VARIANTS FACE VIEW OF MALE OR REAR VIEW OF FEMALE



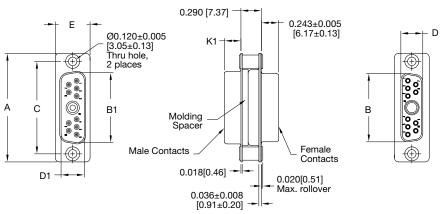
SACBMP SERIES MILITARY / SPACE FLIGHT QUALITY



High Performance ____ D-sub

STANDARD DENSITY COMBO-D CONNECTOR SAVER

STANDARD CONNECTOR HOUSING (SHELLS) ASSEMBLY DIMENSIONS SIZE 20 AND SIZE 8 CONTACTS



NOTE: Code S = Swaged spacer with 4-40 UNC-2B threads.

TYPICAL PART NUMBER: SACBMP11W1S0GM0G

SHELL SIZES	CONNECTOR VARIANT	A <u>±0.015</u> [0.38]	B <u>±0.005</u> [0.13]	B1 <u>±0.005</u> [0.13]	C <u>±0.005</u> [0.13]	D <u>±0.005</u> [0.13]	D1 <u>±0.005</u> [0.13]	E <u>±0.015</u> [0.38]	K1 <u>±0.005</u> [0.13]
1	5W1	<u>1.213</u> [30.81]	<u>0.643</u> [16.33]	<u>0.666</u> [16.92]	<u>0.984</u> [24.99]	<u>0.311</u> [7.90]	<u>0.329</u> [8.36]	<u>0.494</u> [12.55]	<u>0.233</u> [5.92]
2	3W3, 7W2, 11W1	<u>1.541</u> [39.14]	<u>0.971</u> [24.66]	<u>0.994</u> [25.25]	<u>1.312</u> [33.32]	<u>0.311</u> [7.90]	<u>0.329</u> [8.36]	<u>0.494</u> [12.55]	<u>0.233</u> [5.92]
3	5W5, 9W4, 13W3, 17W2, 21W1	<u>2.088</u> [53.04]	<u>1.511</u> [38.38]	<u>1.534</u> [38.96]	<u>1.852</u> [47.04]	<u>0.311</u> [7.90]	<u>0.329</u> [8.36]	<u>0.494</u> [12.55]	<u>0.230</u> [5.84]
4	8W8, 13W6, 17W5, 21WA4, 25W3, 27W2	<u>2.729</u> [69.32]	<u>2.159</u> [54.84]	<u>2.182</u> [55.42]	<u>2.500</u> [63.50]	<u>0.311</u> [7.90]	<u>0.329</u> [8.36]	<u>0.494</u> [12.55]	<u>0.230</u> [5.84]
5	24W7, 36W4, 43W2, 47W1	<u>2.635</u> [66.93]	<u>2.064</u> [52.43]	<u>2.079</u> [52.81]	<u>2.406</u> [61.11]	<u>0.423</u> [10.74]	<u>0.441</u> [11.20]	<u>0.605</u> [15.37]	<u>0.230</u> [5.84]
6	46W4	<u>2.729</u> [69.32]	<u>2.189</u> [55.60]	<u>2.212</u> [56.18]	<u>2.500</u> [63.50]	<u>0.485</u> [12.32]	<u>0.503</u> [12.78]	<u>0.668</u> [16.97]	<u>0.230</u> [5.84]

SACBMP SERIES

MILITARY / SPACE FLIGHT QUALITY

STANDARD DENSITY COMBO-D CONNECTOR SAVER



ORDERING INFORMATION - CODE NUMBERING SYSTEM

Specify Complete Connector By Selecting An Option From Step 1 Through 8

STEP	1	2	3	4	5	6	7	8		9	
EXAMPLE	SACBMP	11W1	S	S	G	м	S	D			
STEP 1 - BASIC SE SACBMP series								STEP 9	- SPECI	AL OPTIONS	
STEP 2 - CONNECTOR VARIANT Shell Size 1 5W1 Shell Size 2 3W3, 7W2, 11W1 Shell Size 3 5W5, 9W4, 13W3, 17W2, 21W1 Shell Size 4 8W8, 13W6, 17W5, 21WA4, 25W3, 27W2 Shell Size 5 24W7, 36W4, 43W2, 47W1 Shell Size 6 46W4 Note: For high density 8W2, 19W1, 15W4 and 45W2 variants contact Technical Sales for availability. STEP 3 - 1 ST CONNECTOR GENDER *1 M - Male S - Female - PosiBand closed entry contacts,							0 - S - *3 E - *3 E6 - *3 T -	G - G D - G (<i>i</i> P 7 - 2 ND Swaged s Swaged s Rotating r (<i>Select 0 i</i> Fixed mal (<i>Select 0 i</i>	P 8 - 2ND C (SHE aold over co aold over co male connect connect pacer 0.12C pacer 4-40 male and fer <i>in Step 4</i>) nale and fer <i>in Step 4</i>) e and femal <i>in Step 4</i>) e and femal	CONNEC ELLS) OP opper plate ctors only). TOR MA D [3.05µ] m UNC-2B t male jacks male polar le jackscre	e and dimpled TING STYLE nounting hole hreads icrews ized jackscrew
 see page 1 for more information. *2 STEP 4 - 1ST CONNECTOR MATING STYLE Swaged spacer 0.120 [3.05µ] mounting hole Swaged spacer 4-40 UNC-2B threads *3 E - Rotating male and female jackscrews (Select 0 in Step 7) *3 E6 - Rotating male and female polarized jackscrew (Select 0 in Step 7) *3 T - Fixed male and female jackscrews (Select 0 in Step 7) *3 T - Fixed male and female polarized jackscrew (Select 0 in Step 7) 						M - N NOT *1 Ma 7W *2 Cc	Male ES Ile option in /2, 11W1,17 onnector ma	Step 3 avai W2, 21W1, ting style fo	21WA4, 27W	connector v /2, 24W7, 46	variants 5W1, 3W3, SW4. oe the same if 0 or or 8 the other step

STEP 5 - 1ST CONNECTOR HOUSING (SHELLS) OPTION

G - Gold over copper plate.

D -Gold over copper plate and dimpled (male connectors only).

*3 For hardware information, see page 66.

must be 0.



UNIQUE FEATURES

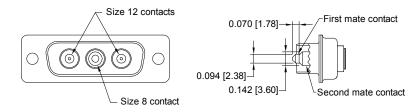
UNIQUE FEATURE SECTION

Positronic Industries is known around the world for offering our customers flexibility when choosing connectors.

In addition to allowing **customers** to **create** part numbers for **particular applications**, Positronic offers a **wide variety** of features and accessories within our products.

Positronic is **able** to modify existing products **to meet unique customer requirements.** We are also eager to develop **custom connectors** for specific customer applications. If you do not find what you need in this catalog, please contact us for **assistance**.

SEQUENTIAL MATING CONTACTS



Note: A third level can be accomplished with signal contacts if needed.

Three levels of sequential mating are possible:

- First mate accomplished by a size 12 power contact. Male contact diameter is 0.094 inch. Contact Technical Sales for first mate size 8 (0.125 inch) diameter contacts.
- Second mate accomplished by a size 8 power contact. Male contact diameter is 0.142 inch.
- Third mate can be accomplished by size 20 signal contacts.

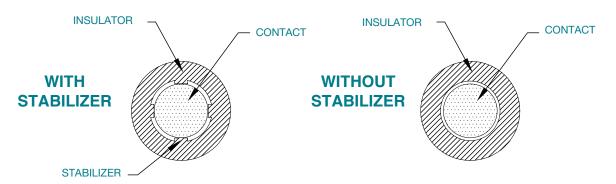
CONTACT TECHNICAL SALES FOR MORE INFORMATION!

UNIQUE FEATURES



SIZE 8 CONTACT STABILIZATION FEATURE

MINIMIZES FLOAT IN SIZE 8 CONTACT POSITIONS

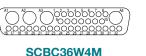


SCBM size 8 male contacts are removed toward the rear after utilizing front release tooling. Space must be provided between the contact and the connector molding so the tooling can slide over the mating portion of the contact. This fact allows the contact to float. In some applications this float creates problems in alignment during mating. Many male contact SCBM variants offer an integral stabilizing feature to minimize problems created by float in size 8 contacts. An alternate tool is used to remove the contact if necessary. Tool number is 4311-0-1-0.

The stabilization feature is currently available for the following male contact variants:









SCBC43W2M

Add MOS -1570.4 to end of part number. Example: SCBM3W3M00000-1570.4

CONTACT TECHNICAL SALES FOR MORE INFORMATION!

SELECTIVELY LOADED CONNECTOR

Select loading may be advantageous in applications requiring additional creepage and clearance distances.



SCBM3W3 loaded in 2 positions

SND25

UNIQUE FEATURES

Note:

SCBM3W3 and SND25 variants shown for reference. Selectively loading available on all series and variants.

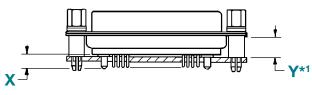
CONTACT TECHNICAL SALES FOR MORE INFORMATION!



CUSTOMER SPECIFIED CONTACT TERMINATION LENGTH

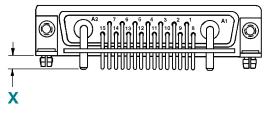
Positronic can supply high performance D-subminiature series connectors with customer specified termination lengths. A wide variety of options are available.

STRAIGHT SOLDER PRINTED BOARD MOUNT



Note: *1 PCB spacer height can be adjusted according to contact termination length

RIGHT ANGLE (90°) PRINTED BOARD MOUNT



Note: Combination-D variants shown for reference only. This option is available with SND, SDD, SCBM, SCBC and SCBCD.

X and Y contact termination lengths can be custom designed to fit specific application requirements.

CONTACT TECHNICAL SALES FOR MORE INFORMATION!

LOW PROFILE INSULATOR

Positronic can supply high performance high density D-subminiature series connectors with a low profile insulator.



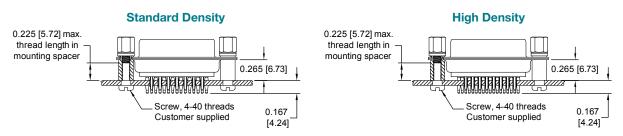
STANDARD PROFILE



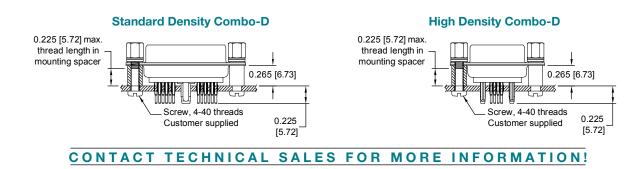
UNIQUE FEATURES

Positronic connectpositronic.com

COMPLIANT PRESS-IN CONNECTOR

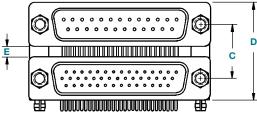


Customers may determine press-in terminations are a viable option based on their application parameters.

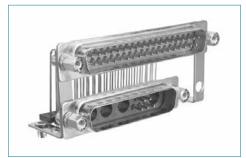


DUAL PORT CONNECTOR

Connectors can be stacked to conserve printed circuit board space.



Standard density over high density shown for reference.



THREE HEIGHT OPTIONS!

SPACING BETWEEN CONNECTORS	С	D	E
OPTION 1	<u>0.625</u>	<u>1.119</u>	<u>0.131</u>
	[15.88]	[28.42]	[3.33]
OPTION 2	<u>0.750</u>	<u>1.244</u>	<u>0.256</u>
	[19.05]	[31.60]	[6.50]
OPTION 3	<u>0.900</u>	<u>1.394</u>	<u>0.406</u>
	[22.86]	[35.41]	[10.31]

Connectors can be stacked in a variety of configurations:

- Standard / Standard Density
- High Density / High Density
- Standard / High Density
- Combination / Combination
- Combination / Standard or High Density

CONTACT TECHNICAL SALES FOR MORE INFORMATION!



REMOVABLE CONTACT TECHNICAL CHARACTERISTICS

SIZE 22 CONTACT

MATERIALS AND FINISHES:

Precision machined copper alloy. 0.000050 inch [1.27 microns] gold over copper plate. Other finishes are available; see page 97.

MECHANICAL CHARACTERISTICS:

Install contact to rear face of connector insert and remove from rear face of connector insert. Size 22 contacts, male - 0.030 inch [0.76 mm] mating diameter. Female contact - PosiBand closed entry design; see page 1 for details. Terminations for 20, 22, 24, 26, 28, and 30 AWG. Closed barrel crimp or solder.

ELECTRICAL CHARACTERISTICS:

For electrical characteristics, see page 15. For SDD series: For SCBCD series: For electrical characteristics, see page 60.

SIZE 20 CONTACT

MATERIALS AND FINISHES:

Precision machined copper alloy. 0.000050 inch [1.27 microns] gold over copper plate. Other finishes are available; see page 97.

MECHANICAL CHARACTERISTICS:

Install contact to rear face of connector insert and remove from rear face of connector insert. Size 20 contact, male - 0.040 inch [1.02 mm] mating diameter. Female contact - PosiBand closed entry design; see page 1 for details. Terminations for 18, 20, 22, 24, 26, 28, and 30 AWG. Closed barrel crimp or solder.

ELECTRICAL CHARACTERISTICS:

For electrical characteristics, see page 6. For SND series: For SCBC series: For electrical characteristics, see page 42.

SIZE 16 CONTACT

MATERIALS AND FINISHES:

Precision machined copper alloy. 0.000050 inch [1.27 microns] gold over copper plate. Other finishes are available; see page 97.

MECHANICAL CHARACTERISTICS:

Install contact to rear face of insulator, release from front face of insulator. Size 16 contacts, male - 0.062 inch [1.57mm] mating diameter. Female contact - PosiBand closed entry design; see page 1 for details. Terminations for 12, 14, 16, 18, 20, 22 and 24 AWG. Closed barrel crimp.

ELECTRICAL CHARACTERISTICS:

For electrical characteristics, see SCBCD series on page 60.

PTFF teflon

SIZE 8 CONTACT

MATERIALS AND FINISHES: POWER:

Precision machined copper alloy. 0.000050 inch [1.27 microns] gold over copper plate. Other finishes are available; see page 97.

Precision machined copper alloy. 0.000050

inch [1.27 microns] gold over copper plate.

Other finishes are available; see page 97.

HIGH VOLTAGE: Insulator Material: Contacts:

SHIELDED:

Dielectric Material: Inner Contacts:

PTFF teflon Precision machined copper alloy. 0.000050 inch [1.27 microns] gold over copper plate Other finishes are available; see page 97.

Outer Contacts:

Precision machined copper alloy. 0.000050 inch [1.27 microns] gold over copper plate. Other finishes are available; see page 97.

POWER: Install contact to rear face of connector insert and remove from front face of connector insert. Size 8 contacts. male -0.142 inch

MECHANICAL CHARACTERISTICS:

SHIELDED:

Durability: Vibration: Shock: **HIGH VOLTAGE:**

Durability:

Vibration:

Shock:

[3.61 mm] mating diameter. Female contact - features Large Surface Area (L.S.A.) closed entry design utilizing BeCu mechanical retention member. Closed barrel crimp. Install contact to rear face of insulator and remove from front face of insulator. Size 8 contacts. See page 86 table of cable sizes for contact termination dimensions. 500 cycles minimum.

20g from 10 Hz to 500 Hz.

30g-11ms.

Install contact to rear face of insulator and remove from front face of insulator. Size 8 contacts. Straight and right angle (90°) terminations. 0.041 inch [1.04 mm] minimum hole diameter. 500 cvcles minimum. 20g from 10 Hz to 500 Hz. 30g-11ms.

ELECTRICAL CHARACTERISTICS:

POWER:

For electrical characteristics, see page 23.

SHIELDED:	
Initial Contact Resistance:	0.008 ohms maximum.
Nominal Impedance:	50 ohms.
Insertion Loss:	-0.46 dB at 1 GHz
	-1.5 dB at 2 GHz
VSWR:	1.15 average at 1 GHz
	1.56 average at 2 GHz
Above values measured using t	frequency domain techniques.
Proof Voltage:	1000 V r.m.s.

Proof Voltage:

HIGH VOLTAGE:

-54

Flash over Voltage:	3600 V r.m.s.
Proof Voltage:	2700 V r.m.s.
Initial Contact Resistance:	0.008 ohms maximum.

OPTIONAL PLATING FINISHES

0.000100 [2.54 µ] gold over copper by adding "-54" suffix onto part number. Example: FC6026M2-54.

REELED CONTACTS:

Contacts may be supplied in plastic carriers, packaged in reels holding 2,000 contacts for use with the automatic pneumatic crimp tools, catalog part number 9550-1. The same type carrier is used for both male and female contacts.

All male and female crimp contacts can be ordered in reels by adding letter "R" after the contact part number, such as MC4008MR for a male contact and FC120N4R-50 for female contact.



Enlarged section of plastic contact carriers



REMOVABLE CRIMP CONTACTS

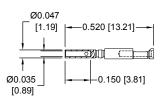


SIZE 22

Note: Connectors can be kitted with all applicable crimp/solder contacts, contact Technical Sales for connector part number.

FEMALE CONTACT

"PosiBand" Closed Entry Design



FEMALE	WIRE SIZE	
PART NUMBER	AWG/[mm ²]	
FC8022M2	<u>22 / 24 / 26 / 28 / 30</u> [0.3/0.25/0.12/0.08/0.05]	



MALE CONTACT

MALE	WIRE SIZE
PART NUMBER	AWG/[mm²]
MC8022M	<u>22 / 24 / 26 / 28 / 30</u> [0.3/0.25/0.12/0.08/0.05]

REMOVABLE CRIMP CONTACT FOR USE WITH SDD AND SCBCD SERIES CONNECTORS CONTACTS USED WITH 20 AWG WIRE **SIZE 22** The crimp area of these contacts is not protected when fully seated in the connector molding. These contacts require shrink tubing after installation. Not suitable for fully loaded connector. FEMALE CONTACT MALE CONTACT "PosiBand" Closed Entry Design Ø0.066 Note: Connectors can be kitted with Ø0.066 all applicable crimp/solder [1.68] 0.843 [21.41] 0.853 [21.67] [1.68] contacts, contact Technical Sales for connector part number. T C Ø0.030 Ø0.045 -0.179 [4.55] 0.179 [4.55] Ø0.045 [0.76] [1.14] [1.14] Crimp area extends above connector molding. WIRE SIZE **WIRE SIZE** FEMALE MALE AWG/[mm²] PART NUMBER PART NUMBER AWG/[mm²] FC8020M2 20 [0.5] max MC8020M 20 [0.5] max



REMOVABLE CLOSED BARREL SOLDER CONTACTS

FOR USE WITH SDD AND SCBCD SERIES CONNECTORS

SIZE 22

Note: Connectors can be kitted with all applicable crimp/solder contacts, contact Technical Sales for connector part number.

Ø0.047

[1.19]

Ø0.035

[0.89]

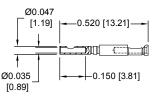
MALE CONTACT

0.531 [13.49]

0.150 [3.81]



"PosiBand" Closed Entry Design



FEMALE	WIRE SIZE	MALE	WIRE SIZE
PART NUMBER	AWG/[mm²]	PART NUMBER	AWG/[mm ²]
FS8022M2	22 [0.3] max	MS8022M	22 [0.3] max

Ø0.030 [0.76]

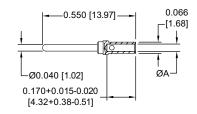
REMOVABLE CRIMP CONTACT

FOR USE WITH SND AND SCBC SERIES CONNECTORS

SIZE 20

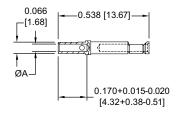
Note: Connectors can be kitted with all applicable crimp/solder contacts, contact Technical Sales for connector part number.

MALE CONTACT



MALE PART NUMBER	WIRE SIZE AWG/[mm ²]	ØA
MC6020M	<u>20 / 22 / 24</u> [0.5/0.3/0.25]	<u>0.045</u> [1.14]
MC6026M	<u>26 / 28 / 30</u> [0.12/0.08/0.05]	<u>0.027</u> [0.69]

FEMALE CONTACT "PosiBand" Closed Entry Design



FEMALE PART NUMBER	WIRE SIZE AWG/[mm ²]	ØA
FC6020M2	<u>20 / 22 / 24</u> [0.5/0.3/0.25]	<u>0.045</u> [1.14]
FC6026M2	<u>26 / 28 / 30</u> [0.12/0.08/0.05]	<u>0.027</u> [0.69]

Ø0.086

[2.18]



REMOVABLE CRIMP CONTACT

FOR USE WITH SND AND SCBC SERIES CONNECTORS

CONTACTS USED WITH 18 AWG WIRE

SIZE 20

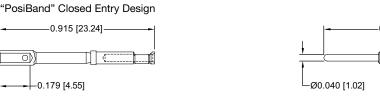


The crimp area of these contacts is not protected when fully seated in the connector molding. These contacts require shrink tubing after installation. Not suitable for fully loaded connector.



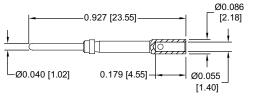
0.915 [23.24]

đ



0)

FEMALE	WIRE SIZE	
PART NUMBER	AWG/[mm ²]	
FC6018M2	18 [1.0] max	



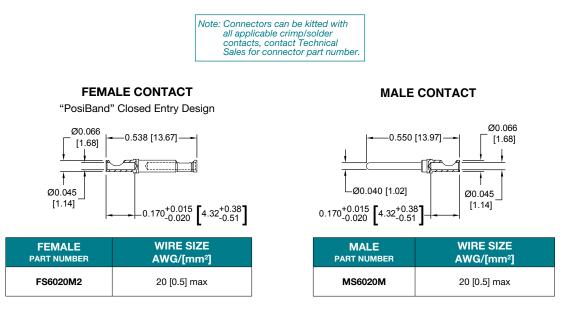
MALE CONTACT

MALE	WIRE SIZE
PART NUMBER	AWG/[mm²]
MC6018M	18 [1.0] max

REMOVABLE CLOSED BARREL SOLDER CONTACTS

FOR USE WITH SND AND SCBC SERIES CONNECTORS

SIZE 20



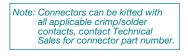
CONTACTS



REMOVABLE CRIMP POWER CONTACT

FOR USE WITH SCBCD SERIES CONNECTORS

SIZE 16



MALE CONTACT

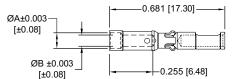
-0.684 [17.37]

0.255 [6.48]

ίo

FEMALE CONTACT

"PosiBand" Closed Entry Design



0.062 [1.57]

FEMALE PART NUMBER	WIRE SIZE [AWG] mm ²	ØA	ØВ
FC112N4-50	12 / [4.0]	N/A	0.098 [2.49]
FC114N4-50	14-16 [2.5-1.5]	0.105 [2.67]	0.081 [2.06]
FC116N4-50	16-18 [1.5-1.0]	0.093 [2.36]	0.067 [1.70]
FC120N4-50	20-22-24 [0.5-0.3-0.25]	0.065 [1.65]	0.045 [1.14]

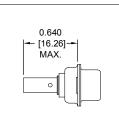
MALE PART NUMBER	WIRE SIZE mm ² [AWG]	ØA	ØB
MC112N-50-133.0	12 / [4.0]	N/A	0.098 [2.49]
MC114N-50-133.0	14-16 [2.5-1.5]	0.105 [2.67]	0.081 [2.06]
MC116N-50-133.0	16-18 [1.5-1.0]	0.093 [2.36]	0.067 [1.70]
MC120N-50-133.0	20-22-24 [0.5-0.3-0.25]	0.065 [1.65]	0.045 [1.14]

REMOVABLE CRIMP POWER CONTACT

FOR USE WITH SCBM, SCBC, SCBDD AND SCBCD SERIES CONNECTORS

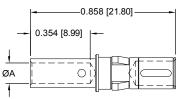
SIZE 8

For contact current rating, see page 23.



FC4016M

*1 FEMALE CONTACT	
"CLOSED ENTRY" DESIGN, L.S.A.	



Ø0.142 [3.61]

Note: Connectors can be kitted with all applicable crimp/solder contacts, contact Technical Sales for connector part number.

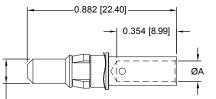
ØA ±0.003

[±0.08]

ØB +0 003

[±0.08]

MALE CONTACT



MALE PART NUMBER	WIRE SIZE [AWG] mm ²	ØA
MC4008M	8 [10.0]	<u>0.181</u> [4.60]
MC4010M	10 [5.3]	<u>0.122</u> [3.10]
MC4012M	12 [4.0]	<u>0.101</u> [2.57]
MC4016M	16 [1.5]	<u>0.067</u> [1.70]

WIRE SIZE FEMALE ØΑ [AWG] mm² PART NUMBER <u>0.181</u> FC4008M 8 [10.0] [4.60] 0.122 FC4010M 10 [5.3] [3.10] <u>0.101</u> FC4012M 12 [4.0] [2.57]

16 [1.5]

NOTE: ^{*1} Female contacts feature Large Surface Area (L.S.A.) closed entry contact design which provides maximum mating surfaces between male and female contact and reduced contact resistance during operation.

0.067

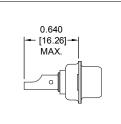
[1.70]

REMOVABLE SOLDER CUP POWER CONTACT

FOR USE WITH SCBM, SCBC, SCBDD AND SCBCD SERIES CONNECTORS

SIZE 8

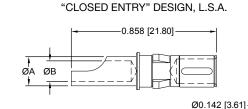
For contact current rating, see page 23



High

D-sub

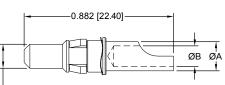
Performance



***1 FEMALE CONTACT**



MALE CONTACT



WIRE SIZE FEMALE ØΑ ØВ PART NUMBER [AWG] mm² 0.219 0.188 FS4008M 8 [10.0] [5.56] [4.78] <u>0.143</u> <u>0.112</u> FS4012M 12 [4.0] [3.63] [2.84] 0.069 0.100 FS4016M 16 [1.5] [2.54] [1.75]

MALE PART NUMBER	WIRE SIZE [AWG] mm ²	ØA	ØВ
MS4008M	8 [10.0]	<u>0.219</u> [5.56]	<u>0.188</u> [4.78]
MS4012M	12 [4.0]	<u>0.143</u> [3.63]	<u>0.112</u> [2.84]
MS4016M	16 [1.5]	<u>0.100</u> [2.54]	<u>0.069</u> [1.75]

NOTE: ^{*1} Female contacts feature Large Surface Area (L.S.A.) closed entry contact design which provides maximum mating surfaces between male and female contact and reduced contact resistance during operation.

STRAIGHT SOLDER PRINTED BOARD MOUNT POWER CONTACT FOR USE WITH SCBM AND SCBDD SERIES CONNECTORS

SIZE 8

ØA

CONTACT

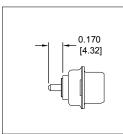
CODE

35

36

37

For contact current rating, see page 23.



ØΑ

0.078

[1.98] 0.094

[2.39] <u>0.125</u>

[3.18]

FEMALE

PART NUMBER

FDS4314M

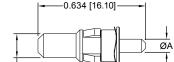
FDS4312M

FDS4310M

*1 FEMALE CONTACT
"CLOSED ENTRY" DESIGN, L.S.A.

Note: Connectors can be kitted with all applicable crimp/solder contacts, contact Technical Sales for connector part number.

MALE CONTACT



Ø0.142 [3.61]

MALE PART NUMBER	ØA	CONTACT CODE
MDS4314M	<u>0.078</u> [1.98]	35
MDS4312M	<u>0.094</u> [2.39]	36
MDS4310M	0.125	37

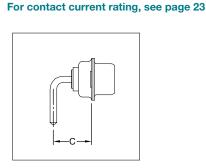
[3.18]

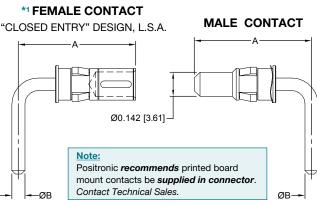
NOTE: *1 Female contacts feature Large Surface Area (L.S.A.) closed entry contact design which provides maximum mating surfaces between male and female contact and reduced contact resistance during operation.



RIGHT ANGLE (90°) PRINTED BOARD MOUNT POWER CONTACT

FOR USE WITH SCBM AND SCBDD SERIES CONNECTORS SIZE 8





NOTE:

** Female contacts feature Large Surface Area (L.S.A.) closed entry contact design which provides maximum mating surfaces between male and female contact and reduced contact resistance during operation.

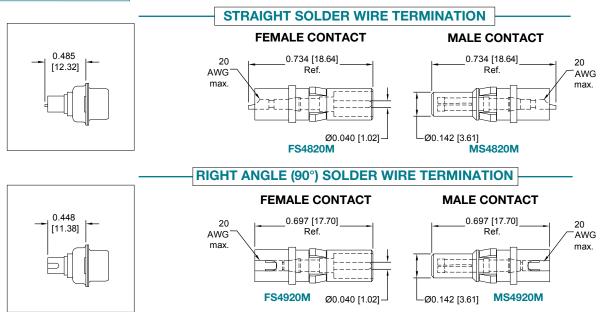
FEMALE PART NUMBER	A REF.	ØВ	С	SHELL SIZE	CONTACT CODE	MALE PART NUMBER	A REF.	ØВ	С	SHELL SIZE	CONTACT CODE
FRT4314M	0.580 [14.73]	0.078 [1.98]	0.339 [8.61]	1, 2, 3 & 4	55	MRT4314M	0.580 [14.73]	0.078 [1.98]	0.339 [8.61]	1, 2, 3 & 4	55
FRT4414M	0.692 [17.58]	0.078 [1.98]	0.451 [11.46]	5	55	MRT4414M	0.692 [17.58]	0.078 [1.98]	0.451 [11.46]	5	55
FRT4714M	0.661 [16.79]	0.078 [1.98]	0.420 [10.67]	1, 2, 3 & 4	75	MRT4714M	0.661 [16.79]	0.078 [1.98]	0.420 [10.67]	1, 2, 3 & 4	75
FRT4814M	0.773 [19.63]	0.078 [1.98]	0.520 [13.21]	5	75	MRT4814M	0.773 [19.63]	0.078 [1.98]	0.520 [13.21]	5	75
FRT4310M	1.051 [26.70]	0.125 [3.18]	0.810 [20.57]	1, 2, 3 & 4	57, 77	MRT4310M	1.051 [26.70]	0.125 [3.18]	0.810 [20.57]	1, 2, 3 & 4	57, 77
FRT4410M	1.051 [26.70]	0.125 [3.18]	0.810 [20.57]	5	57, 77	MRT4410M	1.051 [26.70]	0.125 [3.18]	0.810 [20.57]	5	57, 77

REMOVABLE HIGH VOLTAGE POWER CONTACT

FOR USE WITH SCBM, SCBC, SCBDD AND SCBCD SERIES CONNECTORS

Note: Connectors can be kitted with all applicable crimp/solder contacts, contact Technical Sales for connector part number.



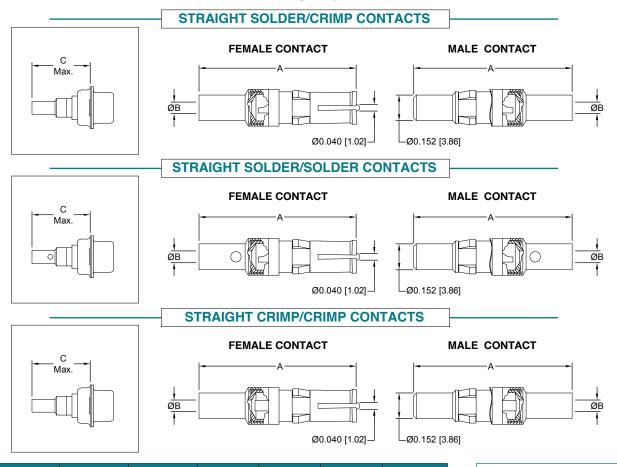




REMOVABLE SHIELDED CONTACT

FOR USE WITH SCBM, SCBC, SCBDD AND SCBCD SERIES CONNECTORS

SIZE 8



TYPE OF CONTACT	FEMALE PART NUMBER	MALE PART NUMBER	А	ØВ	C MAX.	RG CABLE NUMBER
	FC4101M	MC4101M	0.929 [23.60]	0.040 [1.02]	0.739 [18.77]	178 B/U 196 B/U
SOLDER/CRIMP	FC4102M	MC4102M	0.929 [23.60]	0.067 [1.70]	0.739 [18.77]	179 B/U 316 /U
	FC4103M	MC4103M	1.037 [26.34]	0.108 [2.74]	0.847 [21.51]	180 B/U
1	FC4104M	MC4104M	1.037 [26.34]	0.120 [3.05]	0.847 [21.51]	58 B/U
	FS4101M	MS4101M	0.929 [23.60]	0.040 [1.02]	0.739 [18.77]	178 B/U 196 B/U
SOLDER/SOLDER	FS4102M	MS4102M	0.929 [23.60]	0.067 [1.70]	0.739 [18.77]	179 B/U 316 /U
	FS4103M	MS4103M	1.037 [26.34]	0.108 [2.74]	0.847 [21.51]	180 B/U
	FS4104M	MS4104M	1.037 [26.34]	0.120 [3.05]	0.847 [21.51]	58 B/U
	FCC4101M	MCC4101M	0.929 [23.60]	0.040 [1.02]	0.739 [18.77]	178 B/U 196 B/U
CRIMP/CRIMP	FCC4102M	MCC4102M	0.929 [23.60]	0.067 [1.70]	0.739 [18.77]	179 B/U 316 /U
	FCC4103M	MCC4103M	1.037 [26.34]	0.108 [2.74]	0.847 [21.51]	180 B/U
	FCC4104M	MCC4104M	1.037 [26.34]	0.120 [3.05]	0.847 [21.51]	58 B/U

Note: Connectors can be kitted with all applicable crimp/solder	i -
contacts, contact Technical Sales for connector part numl	ber.



SHIELDED CONTACTS

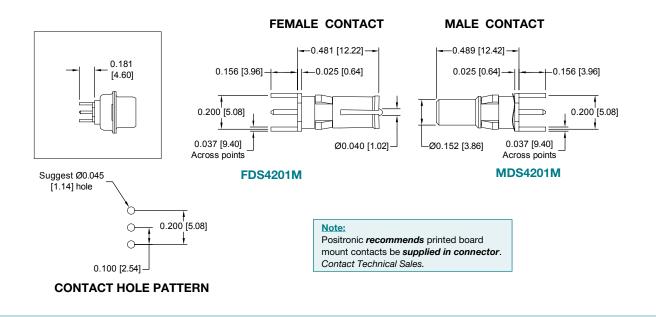
Two-step crimping action for signal and shielding conductors.



STRAIGHT SOLDER PRINTED BOARD MOUNTED SHIELDED CONTACT

FOR USE WITH SCBM AND SCBDD SERIES CONNECTORS

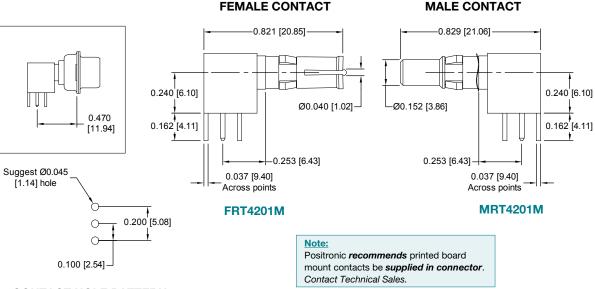
SIZE 8



RIGHT ANGLE (90°) PRINTED BOARD MOUNT SHIELDED CONTACTS

FOR USE WITH SCBM AND SCBDD SERIES CONNECTORS

SIZE 8

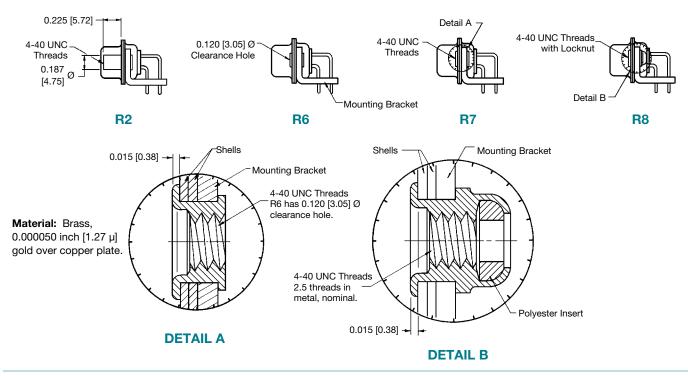


CONTACT HOLE PATTERN

RIVETED ON RIGHT ANGLE (90°) MOUNTING BRACKETS WITH CROSS BAR

CODE R2, R6, R7 AND R8

CONTACT ALIGNMENT BAR IS SUPPLIED WITH R2, R6, R7, AND R8. EXCEPTION: SCBM2WK2, SCBM3W3, SCBM3WK3, SCBM5W5 AND SCBM8W8 VARIANTS. SEE PAGE 40 FOR MORE INFORMATION.



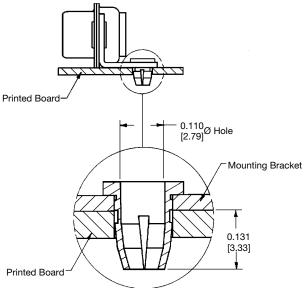
PUSH-ON FASTENER FOR RIVETED ON RIGHT ANGLE (90°) MOUNTING BRACKETS CODE N



SCBM17W2S5R7N0G (shown left) SDD26S4R7N0G (shown right)

TYPICAL PERFORMANCE EVALUATION DATA

SAMPLE #	PRINTED BOARD HOLE Ø	INSERTION FORCE [LBS.]	RETENTION FORCE [LBS.]
1	0.120 [3.05]	7-1/4	5-3/4
2	0.123 [3.12]	5-3/4	5-1/2
3	0.125 [3.18]	2-3/4	2-1/2
4	0.128 [3.25]	1-3/4	2-1/4
5	0.126 [3.20] PLATED	1-3/4	2-1/4



Printed board mounting hole to be 0.123 [3.12] Ø ± 0.003 for use with push-on fastener.

Material: Beryllium copper, 0.000050 inch [1.27 µ] gold over copper plate.

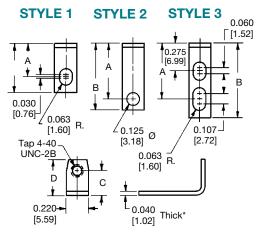
ACCESSORIES



ACCESSORIES MILITARY / SPACE FLIGHT QUALITY

RIGHT ANGLE (90°) METAL MOUNTING BRACKET CODE B3

PART NO.	STYLE	Α	в	с	D	SIZE	SND	SDD	SCBM	SCBDD
4535-2-0	1	<u>0.324</u> [8.23]	<u>0.484</u> [12.29]	<u>0.244</u> [6.20]	<u>0.358</u> [9.09]	9-37	5		5, 55, 57	
4535-3-0	1	<u>0.380</u> [9.65]	<u>0.594</u> [15.09]	<u>0.303</u> [7.70]	<u>0.417</u> [10.59]	50	5		5, 55, 57	
4535-5-0	3	<u>0.554</u> [14.07]	<u>0.739</u> [18.77]	<u>0.244</u> [6.20]	<u>0.358</u> [9.09]	15-62		4		
4535-6-0	3	<u>0.604</u> [15.34]	<u>0.800</u> [20.32]	<u>0.303</u> [7.70]	<u>0.417</u> [10.59]	78		4		
4535-8-0	2	<u>0.405</u> [10.29]	<u>0.522</u> [13.26]	<u>0.246</u> [6.25]	<u>0.358</u> [9.09]	9-37	42		7, 75, 77	
4535-9-0	2	<u>0.455</u> [11.56]	<u>0.572</u> [14.53]	<u>0.303</u> [7.70]	<u>0.414</u> [10.52]	50	42		7, 75, 77	
4535-32-0	2	<u>0.399</u> [10.13]	<u>0.516</u> [13.11]	<u>0.246</u> [6.25]	<u>0.358</u> [9.09]	15-62				4
4535-33-0	2	<u>0.399</u> [10.13]	<u>0.516</u> [13.11]	<u>0.303</u> [7.70]	<u>0.414</u> [10.52]	78				4
4535-62-0	2	<u>0.614</u> [15.60]	<u>0.731</u> [18.57]	<u>0.334</u> [8.48]	<u>0.445</u> [11.30]	104		4		
		NOTE:	Sold o	nly as p	part of a	a conne	ctor ass	sembly.		



*0.062 [1.57] thick for Size 104 SDD series and SCBM46W4 variant.

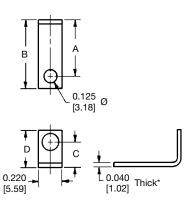
Material: Brass, 0.000050 inch [1.27 µ] gold over copper plate.

Note: Contact alignment bar is supplied with B3 option.

RIGHT ANGLE (90°) METAL MOUNTING BRACKET SUPPLIED WITH R, R2, R3, R4, R5, R6, R7 AND R8 RIVETED-ON BRACKET ASSEMBLIES CODE R, R2, R3, R4, R5, R6, R7 AND R8

PART NO.	Α	В	С	D	SIZE	SND	SDD	SCBM	SCBDD
4535-2-1	<u>0.339</u> [8.61]	<u>0.456</u> [11.58]	<u>0.246</u> [6.25]	<u>0.358</u> [9.09]	9 - 37	5		5, 55, 57	
4535-3-1	<u>0.395</u> [10.03]	<u>0.512</u> [13.00]	<u>0.303</u> [7.70]	<u>0.414</u> [10.52]	50	5		5, 55, 57	
4535-8-1	<u>0.420</u> [10.67]	<u>0.537</u> [13.64]	<u>0.246</u> [6.25]	<u>0.358</u> [9.09]	9 - 37	42		7, 75, 77	
4535-9-1	<u>0.470</u> [11.94]	<u>0.587</u> [14.91]	<u>0.303</u> [7.70]	<u>0.414</u> [10.52]	50	42		7, 75, 77	
4535-32-1	<u>0.414</u> [10.52]	<u>0.531</u> [13.49]	<u>0.246</u> [6.25]	<u>0.358</u> [9.09]	15-62				4
4535-33-1	<u>0.414</u> [10.52]	<u>0.531</u> [13.49]	<u>0.303</u> [7.70]	<u>0.414</u> [10.52]	78				4
4535-34-1	<u>0.528</u> [13.41]	<u>0.645</u> [16.38]	<u>0.246</u> [6.25]	<u>0.358</u> [9.09]	15 - 62		4		
4535-35-1	<u>0.573</u> [14.55]	<u>0.690</u> [17.53]	<u>0.303</u> [7.70]	<u>0.414</u> [10.52]	78		4		
4535-62-1	<u>0.614</u> [15.60]	<u>0.731</u> [18.57]	<u>0.334</u> [8.48]	<u>0.445</u> [11.30]	104		4		
		NOTE:	Sold on	ly as par	t of a coi	nnector a	issembly.		·

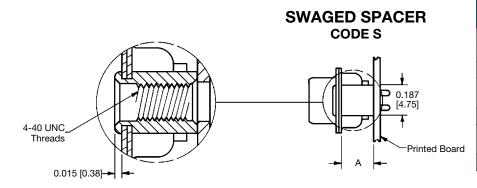
Note: Contact alignment bar is supplied with R2, R6, R7 and R8 options only.



 *0.062 [1.57] thick for Size 104 SDD series and SCBM46W4 variant.
 Material: Brass, 0.000050 inch [1.27 μ] gold over copper plate.

ACCESSORIES MILITARY / SPACE FLIGHT QUALITY

Positronic

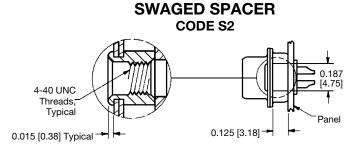


CONNECTOR SERIES *1 CODE NUMBER Α 0.375 [9.53] 0, 1, 12 SND 2, 3, 32, 36, 42, 5 0.225 [5.72] SDD 0, 1, 3, 32, 4 0.375 [9.53] 0, 2, 3, 35, 36, 37, 5, 55, SCBM 0.250 [6.35] 57, 65, 7, 75, 77, 85 SCBC 0, 1, 12, 13, 14 0.375 [9.53] 21, 3, 35, 36, 37, SCBDD 0.250 [6.35] 4, 45, 47, 65, 84 SCBCD 0, 1, 12, 13, 14 0.375 [9.53]

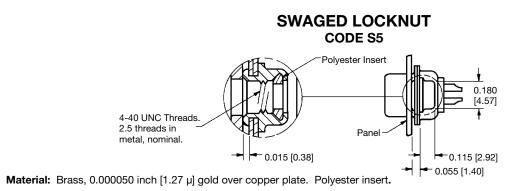
NOTE:

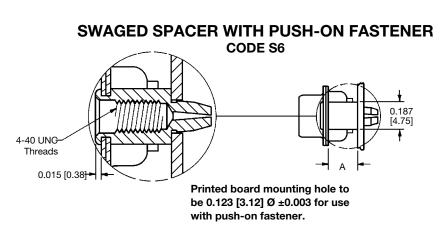
*1 Contact termination code as specified in Step 4 of ordering information.

Material: Brass, 0.000050 inch [1.27 μ] gold over copper plate.



Material: Brass, 0.000050 inch [1.27 μ] gold over copper plate.





Material: Phosphor bronze, 0.000050 inch [1.27 µ] gold over copper plate.

	*1 CODE NUMBER	А
SND	0, 1, 12	0.375 [9.53]
SND	2, 3, 32, 36, 42, 5	0.225 [5.72]
SDD	0, 1, 3, 32, 4	0.375 [9.53]
SCBM	0, 2, 3, 35, 36, 37, 5, 55, 57, 65, 7, 75, 77, 85	0.250 [6.35]
SCBC	0, 1, 12, 13, 14	0.375 [9.53]
SCBDD	21, 3, 35, 36, 37, 4, 45, 47, 65, 84	0.250 [6.35]
SCBCD	0, 1, 12, 13, 14	0.375 [9.53]

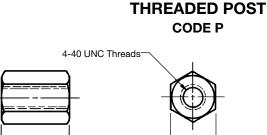
NOTE:

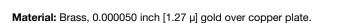
*1 Contact termination code as specified in Step 4 of ordering information.

Positronic

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ACCESSORIES MILITARY / SPACE FLIGHT QUALITY





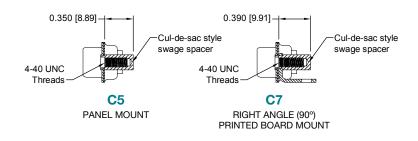
CONNECTOR SERIES	*1 CODE NUMBER	А
SND	0, 1, 12	0.375 [9.53]
3110	2, 3, 32, 36, 42, 5	0.225 [5.72]
SDD	0, 1, 3, 32, 4	0.375 [9.53]
SCBM	0, 2, 3, 35, 36, 37, 5, 55, 57, 65, 7, 75, 77, 85	0.250 [6.35]
SCBC	0, 1, 12, 13, 14	0.375 [9.53]
SCBDD	21, 3, 35, 36, 37, 4, 45, 47, 65, 84	0.250 [6.35]
SCBCD	0, 1, 12, 13, 14	0.375 [9.53]

NOTE:

*1 Contact termination code as specified in Step 4 of ordering information.

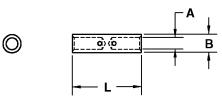
CUL-DE-SAC STYLE MOUNTING ACCESSORIES CODE C5 AND C7

0.187 [4.75]



Material: Brass, 0.000050 inch [1.27 µ] gold over copper plate.

IN-LINE CRIMP SPLICE



Consult Technical Sales for crimp tool part number.

NOTE:	PART NUMBER	WIRE SIZE AWG / [mm²]	L	А	В
*1 To order crimp splice with	PSK43636-*1	<u>20-26</u>	<u>0.500</u>	<u>0.045</u>	<u>0.076</u>
insulating sleeve, add		[0.5/0.12]	[12.70]	[1.14]	[1.93]
"-W" suffix to part num-	PSK43637-*1	<u>16-20</u>	<u>0.575</u>	<u>0.066</u>	<u>0.101</u>
ber. To order without		[1.5/0.5]	[14.61]	[1.68]	[2.57]
sleeve, add "-N" suffix.	PSK43638-*1	<u>12-18</u> [4.0-1.0]	<u>0.577</u> [14.66]	<u>0.097</u> [2.46]	<u>0.150</u> [3.81]

Materials:

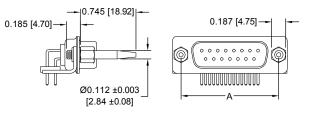
Splice:	Copper alloy, 0.000050
	[1.27 µ] gold over copper.

Sleeve: Shrink-fit polyvinylidene fluoride.

ACCESSORIES MILITARY / SPACE FLIGHT QUALITY

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BLIND MATING GUIDES TO OBTAIN BLIND MATING GUIDES, ADD THE SUFFIX "-759.42" TO THE END OF THE PART NUMBER.

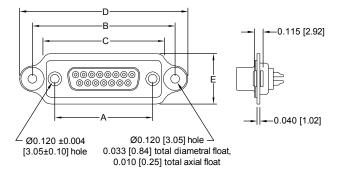


TYPICAL PART NUMBER: SND15M5R700G-759.42

Material: Brass, 0.000050 inch [1.27 µ] gold over copper plate.

CONNECTOR VARIANT (SHELL SIZE)	А	В	С	D	E
9/15	<u>0.984</u>	<u>1.586</u>	<u>1.333</u>	<u>1.930</u>	<u>0.677</u>
(SHELL SIZE 1)	[24.99]	[40.28]	[33.86]	[49.02]	[17.20]
15/26	<u>1.312</u>	<u>1.914</u>	<u>1.661</u>	<u>2.258</u>	<u>0.677</u>
(SHELL SIZE 2)	[33.32]	[48.62]	[42.19]	[57.35]	[17.20]
25/44	<u>1.852</u>	<u>2.461</u>	<u>2.208</u>	<u>2.805</u>	<u>0.677</u>
(SHELL SIZE 3)	[47.04]	[62.51]	[56.08]	[71.25]	[17.20]
37/62	<u>2.500</u>	<u>3.102</u>	<u>2.849</u>	<u>3.446</u>	<u>0.677</u>
(SHELL SIZE 4)	[63.50]	[78.79]	[72.36]	[87.53]	[17.20]
50/78	<u>2.406</u>	<u>3.008</u>	<u>2.755</u>	<u>3.352</u>	<u>0.789</u>
(SHELL SIZE 5)	[61.11]	[76.40]	[69.98]	[85.14]	[20.04]

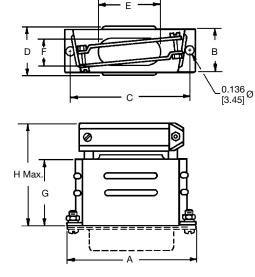
PANEL MOUNTING TO OBTAIN PANEL MOUNTING, ADD THE SUFFIX "-759.43" TO THE END OF THE PART NUMBER.



TYPICAL PART NUMBER: SND15S2000G-759.43

Material: Aluminum, yellow anodize standard.

METAL CABLE ADAPTER (HOOD) CODE H



TYPICAL PART NUMBER: SND15M00H0G

CONNECTOR VARIANT (SHELL SIZE)	PART NO.	A	В	с	D MAX.	E	F	G	H MAX.
15/26	SND15000H0G	<u>1.531</u>	<u>0.492</u>	<u>1.312</u>	<u>0.578</u>	<u>0.713</u>	<u>0.312</u>	<u>0.750</u>	<u>1.219</u>
(SHELL SIZE 2)		[38.88]	[12.50]	[33.32]	[14.68]	[18.11]	[7.92]	[19.05]	[30.96]
25/44	SND25000H0G	<u>2.078</u>	<u>0.492</u>	<u>1.852</u>	<u>0.578</u>	<u>1.000</u>	<u>0.312</u>	<u>1.000</u>	<u>1.532</u>
(SHELL SIZE 3)		[52.78]	[12.50]	[47.04]	[14.68]	[25.40]	[7.92]	[25.40]	[38.91]
37/62	SND37000H0G	<u>2.718</u>	<u>0.492</u>	<u>2.500</u>	<u>0.578</u>	<u>1.375</u>	<u>0.312</u>	<u>1.000</u>	<u>1.532</u>
(SHELL SIZE 4)		[69.03]	[12.50]	[63.50]	[14.68]	[34.93]	[7.92]	[25.40]	[38.91]
50/78	SND50000H0G	<u>2.625</u>	<u>0.601</u>	<u>2.406</u>	<u>0.687</u>	<u>1.406</u>	<u>0.406</u>	<u>1.125</u>	<u>1.657</u>
(SHELL SIZE 5)		[66.68]	[15.27]	[61.11]	[17.45]	[35.71]	[10.31]	[28.58]	[42.09]

Material: Brass, 0.000050 inch [1.27 μ] gold over copper plate.



ACCESSORIES MILITARY / SPACE FLIGHT QUALITY

High Performance **D**-sub

LIGHTWEIGHT ALUMINUM CABLE ADAPTER (HOOD)

CODE AN

TECHNICAL CHARACTERISTICS

Range of Operation,

Calculated Method:

MATERIAL AND FINISHES:

Hood & Cable Clamps:	Aluminum with electroless nickel plate. Zinc content is 1% maximum.
Jackscrews &	Brass, 0.000050 inch [1.27 μ]

Screws: gold over copper plate.

Other plating and finishes are available, contact Technical Sales.

MECHANICAL CHARACTERISTICS:

- Ground Screws: Can accept up to 0.250 inch [6.35mm] diameter ring terminal. Locking System: Jackscrews, see below and
- page 94 for more information.

CLIMATIC CHARACTERISTICS:

Temperature Range:

-55°C to +125°C

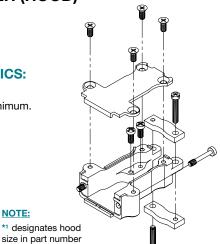
WEIGHT CHART: D*1000ANE ounces [grams] HOOD SIZE 9 1.08 [30.54] 15 1.32 [37.44] 25 1.62 [45.92] 37 2.19 [62.06] 50 2.26 [63.94]

ELECTRICAL CHARACTERISTICS:

2 GHz minimum.

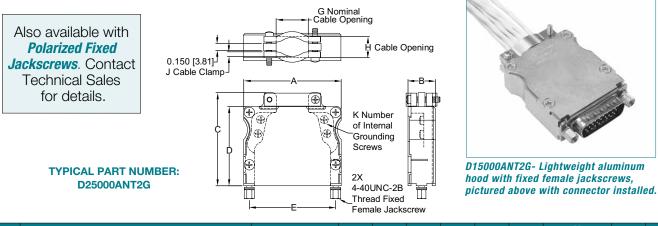
NOTE:

104	2.41 [68.44]
	hood assembly including mps, screws, etc.



Contact Technical Sales for weights on T2, E6, and E7 hardware options.

LIGHTWEIGHT ALUMINUM CABLE ADAPTER (HOOD) WITH FIXED FEMALE JACKSCREWS CODE ANT2



SHELL	CONN	IECTOR / CONTACT VARIANT	PART NUMBER	•	в	С	D	Е	G	ŀ	-		v
SIZE		COMPATIBILITY	PART NUMBER	A	P	U U	U	E	G	Min.*2	Max.	J	r
1	Std-D: 9 High-D: 15	Combo-D: 5W1, 2WK2 Combo-D High-D: 8W2	D9000ANT2G	<u>1.219</u> [30.96]	<u>0.586</u> [14.88]	2.000 [50.08]	<u>1.700</u> [43.18]	<u>0.984</u> [24.99]	<u>0.362</u> [9.19]	<u>0.240</u> [6.10]	<u>0.453</u> [11.51]	<u>0.050</u> [1.27]	4
2	Std-D: 15 High-D: 26	Combo-D: 3W3, 3WK3, 7W2, 11W1 Combo-D High-D: 19W1	D15000ANT2G	<u>1.547</u> [39.29]		<u>2.000</u> [50.08]		<u>1.312</u> [33.32]	<u>0.690</u> [17.53]	<u>0.350</u> [8.89]	<u>0.453</u> [11.51]	<u>0.100</u> [2.54]	4
3	Std-D: 25 High-D: 44	Combo-D: 5W5, 9W4, 13W3, 17W2, 21W1 Combo-D High-D: 15W4	D25000ANT2G	<u>2.094</u> [53.19]	<u>0.586</u> [14.88]	2.000 [50.08]	<u>1.700</u> [43.18]	<u>1.852</u> [47.04]	<u>0.690</u> [17.53]	<u>0.350</u> [8.89]	<u>0.453</u> [11.51]	<u>0.100</u> [2.54]	4
4	Std-D: 37 High-D: 62	Combo-D: 8W8, 13W6, 17W5, 21WA4, 25W3, 27W2 Combo-D High-D: 45W2	D37000ANT2G	2.736 [69.49]	<u>0.586</u> [14.88]	2.250 [57.15]		2.500 [63.50]	<u>1.242</u> [31.55]			<u>0.130</u> [3.30]	6
5	Std-D: 50 High-D: 78	Combo-D: 24W7, 36W4, 43W2, 47W1 Combo-D High-D: n/a	D50000ANT2G	<u>2.642</u> [67.11]	<u>0.689</u> [17.73]	<u>2.250</u> [57.15]	<u>1.950</u> [49.53]	<u>2.406</u> [61.11]	<u>1.242</u> [31.55]			<u>0.130</u> [3.30]	6
6	Std-D: n/a High-D: 104	Combo-D: 46W4 Combo-D High-D: n/a	D104000ANT2G	<u>2.736</u> [69.49]	<u>0.760</u> [19.30]	<u>2.250</u> [57.15]	<u>1.950</u> [49.53]	<u>2.500</u> [63.50]	<u>1.242</u> [31.55]		<u>0.627</u> [15.93]	<u>0.130</u> [3.30]	6

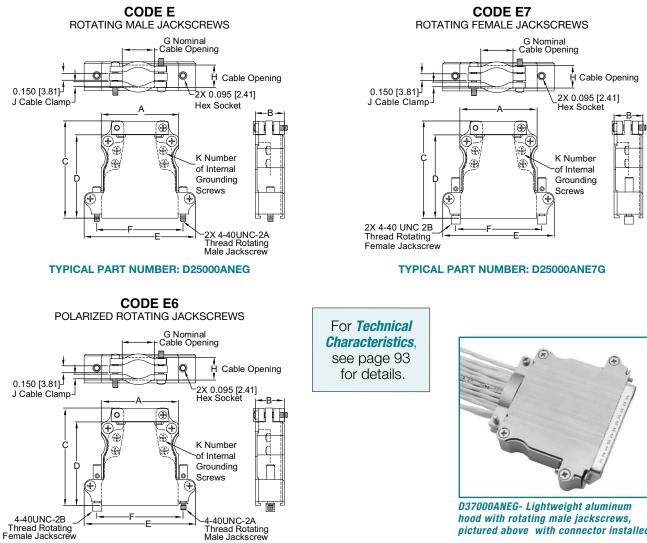
DIMENSIONS ARE IN INCHES [MILLIMETERS]. 93 ALL DIMENSIONS ARE SUBJECT TO CHANGE. NOTE: *1 Smaller cable openings may be achieved by inverting one or both cable clamps.

ACCESSORIES MILITARY / SPACE FLIGHT QUALITY

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LIGHTWEIGHT ALUMINUM CABLE ADAPTER (HOOD) WITH ROTATING JACKSCREWS

CODE ANE, ANE6, AND ANE7



TYPICAL PART NUMBER: D25000ANE6G

High

D-sub

Performance

pictured above with connector installed.

SHELL SIZE	CONN	IECTOR / CONTACT VARIANT COMPATIBILITY	PART NUMBER	Α	в	с	D	E	F	G	۲ Min.*²	l Max.	J	к
1	Std-D: 9 High-D: 15	Combo-D: 5W1, 2WK2 Combo-D High-D: 8W2	D9000AN*1G								<u>0.240</u> [6.10]			4
2	Std-D: 15 High-D: 26	Combo-D: 3W3, 3WK3, 7W2, 11W1 Combo-D High-D: 19W1	D15000AN*1G								<u>0.350</u> [8.89]			4
3	Std-D: 25 High-D: 44	Combo-D: 5W5, 9W4, 13W3, 17W2, 21W1 Combo-D High-D: 15W4	D25000AN*1G								<u>0.350</u> [8.89]			4
4	Std-D: 37 High-D: 62	Combo-D: 8W8, 13W6, 17W5, 21WA4, 25W3, 27W2 Combo-D High-D: 45W2	D37000AN*1G								<u>0.410</u> [10.41]			6
5	Std-D: 50 High-D: 78	Combo-D: 24W7, 36W4, 43W2, 47W1 Combo-D High-D: n/a	D50000AN*1G								<u>0.410</u> [10.41]			6
6	Std-D: n/a High-D: 104	Combo-D: 46W4 Combo-D High-D: n/a	D104000AN*1G								<u>0.410</u> [10.41]			6

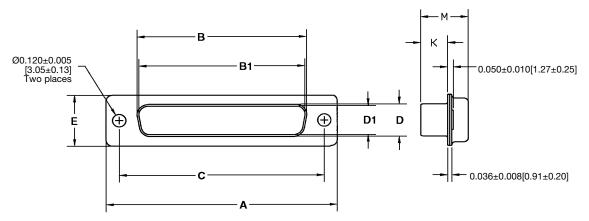
ACCESSORIES

NOTES: *1 For completed part number, insert the desired code (E, E6 or E7) for required jackscrew option. *2 Smaller cable openings may be achieved by inverting one or both cable clamps.

DIMENSIONS ARE IN INCHES [MILLIMETERS]. ALL DIMENSIONS ARE SUBJECT TO CHANGE. 94



EMI/RFI PROTECTIVE COVER

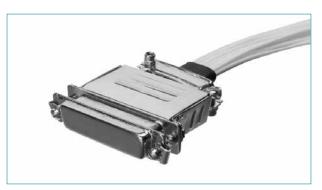


COVER PART NUMBER	COVER MATES TO	A <u>±0.015</u> [0.38]	B <u>±0.005</u> [0.13]	B1 <u>±0.005</u> [0.13]	C <u>±0.005</u> [0.13]	D <u>±0.005</u> [0.13]	D1 <u>±0.005</u> [0.13]	E <u>±0.015</u> [0.38]	K <u>±0.005</u> [0.13]	M <u>±0.010</u> [0.25]
PSK633-9MG*1	Female 9 / 15	<u>1.213</u> [30.81]		<u>0.666</u> [16.92]	<u>0.984</u> [24.99]		<u>0.329</u> [8.36]	<u>0.494</u> [12.55]	<u>0.233</u> [5.92]	<u>0.422</u> [10.72]
PSK633-9FG*1	Male 9 / 15	<u>1.213</u> [30.81]	<u>0.643</u> [16.33]		<u>0.984</u> [24.99]	<u>0.311</u> [7.90]		<u>0.494</u> [12.55]	<u>0.243</u> [6.17]	<u>0.429</u> [10.90]
PSK633-15MG*1	Female 15 / 26	<u>1.541</u> [39.14]		<u>0.994</u> [25.25]	<u>1.312</u> [33.32]		<u>0.329</u> [8.36]	<u>0.494</u> [12.55]	<u>0.233</u> [5.92]	<u>0.422</u> [10.72]
PSK633-15FG*1	Male 15 / 26	<u>1.541</u> [39.14]	<u>0.971</u> [24.66]		<u>1.312</u> [33.32]	<u>0.311</u> [7.90]		<u>0.494</u> [12.55]	<u>0.243</u> [6.17]	<u>0.429</u> [10.90]
PSK633-25MG*1	Female 25 / 44	<u>2.088</u> [53.04]		<u>1.534</u> [38.96]	<u>1.852</u> [47.04]		<u>0.329</u> [8.36]	<u>0.494</u> [12.55]	<u>0.230</u> [5.84]	<u>0.426</u> [10.82]
PSK633-25FG*1	Male 25 / 44	<u>2.088</u> [53.04]	<u>1.511</u> [38.38]		<u>1.852</u> [47.04]	<u>0.311</u> [7.90]		<u>0.494</u> [12.55]	<u>0.243</u> [6.17]	<u>0.429</u> [10.90]
PSK633-37MG*1	Female 37 / 62	<u>2.729</u> [69.32]		<u>2.182</u> [55.42]	<u>2.500</u> [63.50]		<u>0.329</u> [8.36]	<u>0.494</u> [12.55]	<u>0.230</u> [5.84]	<u>0.426</u> [10.82]
PSK633-37FG*1	Male 37 / 62	<u>2.729</u> [69.32]	<u>2.159</u> [54.84]		<u>2.500</u> [63.50]	<u>0.311</u> [7.90]		<u>0.494</u> [12.55]	<u>0.243</u> [6.17]	<u>0.429</u> [10.90]
PSK633-50MG*1	Female 50 / 78	<u>2.635</u> [66.93]		<u>2.079</u> [52.81]	<u>2.406</u> [61.11]		<u>0.441</u> [11.20]	<u>0.605</u> [15.37]	<u>0.230</u> [5.84]	<u>0.426</u> [10.82]
PSK633-50FG*1	Male 50 / 78	<u>2.635</u> [66.93]	<u>2.064</u> [52.43]		<u>2.406</u> [61.11]	<u>0.423</u> [10.74]		<u>0.605</u> [15.37]	<u>0.243</u> [6.17]	<u>0.429</u> [10.90]
PSK633-104MG*1	Female - / 104	<u>2.729</u> [69.32]		<u>2.212</u> [56.18]	<u>2.500</u> [63.50]		<u>0.503</u> [12.78]	<u>0.668</u> [16.97]	<u>0.230</u> [5.84]	<u>0.426</u> [10.82]
PSK633-104FG*1	Male - / 104	<u>2.729</u> [69.32]	<u>2.189</u> [55.60]		<u>2.500</u> [63.50]	<u>0.485</u> [12.32]		<u>0.668</u> [16.97]	<u>0.243</u> [6.17]	<u>0.429</u> [10.90]

Material: Brass, 0.000050 [1.27 µ] gold over copper.

NOTE:

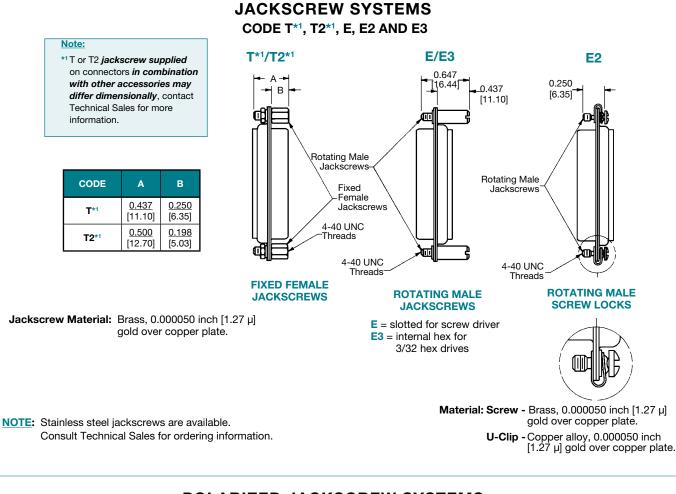
*1 To order protective cover with E2 rotating male screw locks (see page 96), insert "N" into the last digit of part number. Omit this digit if thread locks are not required.

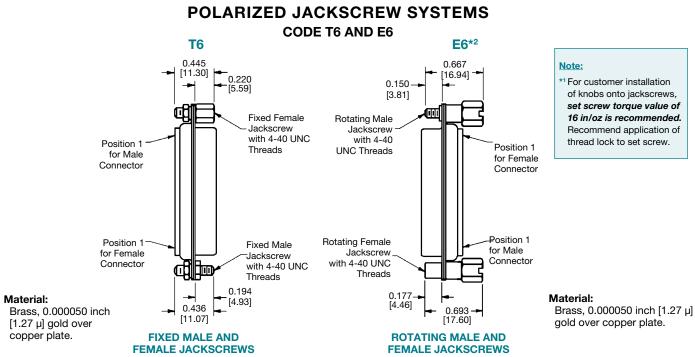


SND25M1000G with PSK633-25FGN installed.

ACCESSORIES MILITARY / SPACE FLIGHT QUALITY

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MODIFICATION (MOS) SUFFIXES

Specify complete connector by selecting a base part number from the desired series **Ordering Information Page**. Once base part number is selected, add desired modifications (MOS) number below to the end of the part number.

Example part number: SND9M5R7SNT2G-1768.33

(Ordering information pages can be found at the end of each series)

SERIES	CONNECTOR VARIANT	GENDER	TERMINATION TYPE AVAILABLE	MODIFICATION OF STANDARD (MOS) SUFFIXES	DESCRIPTION OF MODIFICATION
SND, SDD, SCBM, SCBC, SCBDD, SCBCD, SAD, SADD, SACBMP	ALL	MALE FEMALE	ALL	-54	Allows connector with contacts installed, for size 22, size 20 and size 16 contacts only to be plated 0.0000100 [2.54 μ] gold over copper.
SND, SDD, SCBM, SCBDD	ALL	MALE FEMALE	4, 5	-367.9	Allows connector to be supplied with contacts inverted.
SND, SDD, SCBC, SCBM, SCBDD, SCBCD	ALL	MALE FEMALE	ALL	-759.42	Allows connector to be supplied with blind mate guides, lockwashers and hexnuts installed. For connectors with a 4-40 threaded mounting style install blind mate guides only. For connectors with a R3/R6 mounting style install special blind mate guides with lockwashers and hexnuts. See page 92 in accessories section for more information.
SND, SDD, SCBM, SCBC, SCBDD, SCBCD, SAD, SADD	ALL	MALE FEMALE	ALL	-759.43	Allows connector, with any contacts to include blind mate mounting plate. See page 92 in accessories section for more information.
SND, SDD, SCBC, SCBM, SCBDD, SCBCD	ALL	MALE FEMALE	ALL	-1144.8	Allows connector to have Group A inspection per Goddard Spec GSFC- S-311-P-4 performed. Certifications included with shipment.
SCBM	3W3, 8W8	MALE	0	-1570.4	Integral stabilizing feature used to minimize size 8 contacts from floating in the molding. Use tool number 4311-0-1-0 to removed contact if
SCBC	36W4,43W3	FEMALE	0	-1570.4	necessary. See page 76 in unique feature section for more information.
SND, SDD ALL MALE ALL -1768.33				Allows connector to be permanently marked with single lot/date code. Individual package and label per MIL-C-5530. Inspect per GSFC-S- 311-P-4. Failure analysis reports. Certifications included with shipment.	
	MANY	OTHER S	PECIAL OPTIC	NS ARE AVAIL	ABLE CONSULT TECHNICAL SALES

ANY OTHER SPECIAL OPTIONS ARE AVAILABLE CONSULT TECHNICAL SAL OR VISIT OUR WEB SITE AT WWW.CONNECTPOSITRONIC.COM

Connectors Designed To Customer Specifications

Positronic High Performance D-subminiature connectors can be modified to customers specifications.

Examples: select loading of contacts for cost savings or to gain creepage and clearance distances; longer PCB terminations; customer specified hardware; sealing for water resistance.

Contact Technical Sales with your particular requirements.



CAT Ν Т S S E Ρ Ρ 0 0 0 L С Т Ν Α Ο

High Performance D-subminiature connectors are

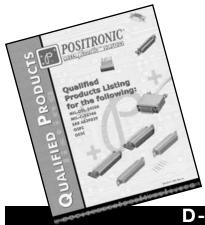
offered with *removable crimp contacts*. Positronic Industries recognizes the *importance of* supplying *application tooling* to support our customers' use of our products. Information on application tooling is *available* on our web site at *http://www.connectpositronic.com/tooling* There you will find *downloadable PDF* cross reference charts for removable contacts. These charts will supply part numbers for insertion, removal and crimping tools, along with *information regarding use* of tools and techniques.



CONTACT APPLICATION TOOLS CROSS REFERENCE LIST

USE INDICATED POSITRONIC TOOLS FOR BEST RESULTS

	PSK43638-*	PSK43637-*	PSK43636-*	MS8022M2	MS6020M2	MS4*20M	MS401*M		MDS4***M	MCC4104M	MCC4103M	MCC4102M	MCC4101M	MC8022M	MC8020M	MC6026M	MCGOODM	MC410°M	MC401*M	MC4008M	MC120N-133.0	MC11*N50-133.0	M39029/64-369	M39029/63-368	M30029/58-360	G10S1, G10S2	G10P1	G08S1, G08S2	G08P1	FS8022M2	FS6020M2	FS4*20M	ES410*M	FS4008M	FRT4***M	FDS4**M	FCC4104M	FCC4103M	FCC4101M	FC8022M2	FC8020M2	FC6026M2	FC6020M2	FC6018M2	FC410*M	FC401*M	FC4008M	FC11*N4-50 FC120N4-50	Contact P/N	Positronic
	Splice	In-Line	T	22	20				œ	,				8	3	5	3		8		ō		20		22		20		12	Ę	20				c	ø					22		20			00		16	Size	c
To dow	9504-18-0-0	9504-18-0-0	9504-18-0-0							9504-15-0-0	9504-13-0-0	9504-13-0-0	9504-14-0-0					9504-0-0-0	9509-0-0-0	9504-19-0-0																	9504-15-0-0	9504-13-0-0	9504-14-0-0						9504-0-0-0	9509-0-0-0	9504-19-0-0		P/N	Handle & Positioner
nload a P	9504-1-0-0	9504-1-0-0	9504-1-0-0							9504-1-0-0	9504-1-0-0	9504-1-0-0	9504-1-0-0	9507-0-0-0	9507-0-0-0	9507-0-0-0	9507-0-0-0	9504-1-0-0	9509-1-0-0	9504-1-0-0	9501-0-0-0	9501-0-0-0	9507-0-0-0	9507-0-0-0	0507-0-0-0	9507-0-0-0	9507-0-0-0	9507-0-0-0	9507-0-0-0								9504-1-0-0	9504-1-0-0	9504-1-0-0	9507-0-0-0	9507-0-0-0	9507-0-0-0	9507-0-0-0	9507-0-0-0	9504-1-0-0	9509-1-0-0	9504-1-0-0	9501-0-0-0	P/N	Hand
DF file,	HX4	HX4	HX4							HX4	HX4	HX4	HX4	AFM8	AFM8	AFM8			M310	HX4	AF8	AF8	AFM8	AFM8		AFM8	AFM8	AFM8	AFM8								HX4	HX4	HX4	AFM8	AFM8	AFM8	AFM8	AFM8	HX4	M310	HX4	AF8	Cross	Mfg.
To download a PDF file, visit our web site at http://www.connectpositronic.com/too	M22520/5-01	M22520/5-01	M22520/5-01							M22520/5-01	M22520/5-01	M22520/5-01	M22520/5-01	M22520/2-01	M22520/2-01	M22520/2-01	M00500/0-01	M22520/5-01			M22520/1-01	M22520/1-01	M22520/2-01	M22520/2-01	M22520/2-01	M22520/2-01	M22520/2-01	M22520/2-01	M22520/2-01								M22520/5-01	M22520/5-01	M22520/5-01	M22520/2-01	M22520/2-01	M22520/2-01	M22520/2-01	M22520/2-01	M22520/5-01		M22520/5-05	M22520/1-01 M22520/1-01	Equiv	Mii
web site a	9504-18-1-0	9504-18-1-0	9504-18-1-0							9504-15-1-0	9504-13-1-0	9504-13-1-0	9504-14-1-0	9502-4-0-0	9502-29-0-0	9502-5-0-0	9502-11-0-0	9504-2-0-0	9509-2-0-0	9504-19-1-0	9502-17-0-0	9502-17-0-0	9502-5-0-0	9502-4-0-0	9502-3-0-0	9502-5-0-0	9502-5-0-0	9502-3-0-0	9502-4-0-0								9504-15-1-0	9504-13-1-0	9504-14-1-0	9502-3-0-0	9502-29-0-0	9502-5-0-0	9502-5-0-0	9502-11-0-0	9504-2-0-0	9509-2-0-0	9504-19-1-0	9502-39-0-0 9502-39-0-0		Positioner
t http:/	Y516	Y516	Y516							1/8/	Y937	Y937	Y878	K-42	K1665	K13-1	K12-1	Y322	TP-974	Y524	TP1110	TP1110	K13-1	K13-1	K-49	K13-1	K13-1	K-41	K-42								Y877	Y937	7878 7878	K-41	K1665	K13-1	K13-1	K774	Y322	TP-974	Y594	TH713 TH713	Cross	Mfg.
/www.con														M22520/2-09		M22520/2-08	M22220/2-08						M22520/2-08	M22520/2-08	M22220/2-00	M22520/2-08	M22520/2-08	M22520/2-06	M22520/2-09											M22520/2-06		M22520/2-08	M22520/2-08						Equiv	Mii
inectposit	N/A	N/A	N/A	4811-2-0-0	4711-2-0-0	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	4811-2-0-0	4811-2-0-0	4711-2-0-0	4711-2-0-0	N/A	N/A	N/A	0-0-0-0-000	0-0-0-0909-0-0-0	4711-2-0-0	4711-2-0-0	4011-2-0-0	4/11-2-0-0	4711-2-0-0	4811-2-0-0	4811-2-0-0	4811-2-0-0	4711-2-0-0	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	4811-2-0-0	N/A	4711-2-0-0	4711-2-0-0	4711-2-0-0	N/A	N/A	N/A	0-0-0-6606	Tool	Insertion
tronic.c				91067-1	91067-2									91067-1	91067-1	91067-2	2-10016	01067.0			ITH 1094	ITH 1094	91067-2	91067-2	01067-1	91067-2	91067-2	91067-1	91067-1	91067-1	91067-2									91067-1		91067-2	91067-2	91067-2				ITH 1094	Cross	Mfg.
om/tooling				M81969/1-04	M81969/1-02									M81969/1-04	M81969/1-04	M81969/1-02	M81060/1-02	M01020/1-02			M81969/18-01	M81969/18-01	M81969/1-02	M81969/1-02	M81969/1-04	M81969/1-02	M81969/1-02	M81969/1-04	M81969/1-04		M81969/1-02									M81969/1-04		M81969/1-02		M81969/1-02				M81969/18-01 M81969/18-01	Equiv	M
	N/A	N/A	N/A	4811-2-0-0	4711-2-0-0	4311-0-0-0	4311-0-0-0	A311_0_0_0	4311-0-0-0	4311-0-0-0	4311-0-0-0	4311-0-0-0	4311-0-0-0	4811-2-0-0			4711_2_0_0	4311-0-0-0	4311-0-0-0	4311-0-0-0	9081-0-0-0	9081-0-0-0	4711-2-0-0	4711-2-0-0	4011-2-0-0	4/11-2-0-0	4711-2-0-0	4811-2-0-0	4811-2-0-0	4811-2-0-0	4711-2-0-0	4311-0-0-0	4311-0-0-0	4311-0-0-0	4311-0-0-0	4311-0-0-0	4311-0-0-0	4311-0-0-0	4311-0-0-0	4811-2-0-0	N/A	4711-2-0-0	4711-2-0-0	4711-2-0-0	4311-0-0-0	4311-0-0-0	4311-0-0-0	9081-0-0-0 9081-0-0-0	Tool	Removal
				91067-1	91067-2	P+	₽ 7	₽ 7	P +	, 1	, P+	P +	P+	91067-1	91067-1	91067-2	2-10016	01067 o	P+	P+	RTG 2103	RTG 2103	91067-2	91067-2	91067-1	91067-2	91067-2	91067-1	91067-1	91067-1	91067-2	P+ -	₽₹	P. +	P+	P+	P+	P+ -	P +	91067-1		91067-2	91067-2	91067-2	P+	P+ -	P+	RTG 2103 RTG 2103	Cross	Mfg.
				M81969/1-04	M81969/1-02									M81969/1-04	M81969/1-04	M81969/1-02	M81060/1_02	CO_ F/02019M			M81969/20-01	M81969/20-01	M81969/1-02	M81969/1-02	M81969/1-04	M81969/1-02	M81969/1-02	M81969/1-04	M81969/1-04	M81969/1-04	M81969/1-02									M81969/1-04		M81969/1-02	M81969/1-02	M81969/1-02				RTG 2103 M81969/20-01 RTG 2103 M81969/20-01	Equiv	Mii



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MIL-DTL-24308/3	HDC
MIL-DTL-24308/4	RD, DD
MIL-DTL-24308/5	HDC
MIL-DTL-24308/6	RD, DD
MIL-DTL-24308/7	HDC
MIL-DTL-24308/8	RD, DD
MIL-DTL-24308/23	HDC, DD

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MIL-DTL-24308/26	HDC, RD, DD
GSFC S-311-P4	SND, SDD, SCBC, SCBM
GSFC S-311-P10	SND, SCBM
SAE AS39029/57	DD
SAE AS39029/58	DD
SAE AS39029/63	RD
SAE AS39029/64	RD

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MIL-DTL-28748/5	GM	MIL-C-28748/14	SGMC
MIL-DTL-28748/6	GM	SAE AS39029/34	SGMC, GMCT
MIL-DTL-28748/7	SGM	SAE AS39029/35	SGMC, GMCT

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Positronic Hermetic Connector Assemblies



- Leakage Rate: 5x10⁻⁹ mbar.l/s @ vacuum 1.5 x 10⁻⁵ atm
- Shock and vibration resistant
- Application Specific Design



Positronic Industries can supply hermetic connector assemblies for use in vacuum applications. All Positronic hermetic connectors are designed to act as feedthroughs through the bulkhead/chamber wall. Typically both sides of the connector have mating faces, but certain contact terminations are also available per customer requirement. Typical configurations include:

- Standard Density D-subminiature (Contact size 20)
- High Density D-subminiature (Contact size 22)
- Mixed Density D-subminiature (Contact sizes 8 and 20 in a single package)
- Circular (Variety of contact sizes and configurations)

In addition to simply providing the hermetic connector itself, Positronic can provide a fully-assembled flange/plate according to customer specification (see above).

For more information on Positronic hermetic capabilities, please call (800) 641-4054 and request to speak to someone about the Positronic hermetic product line.



Charles I and

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