

SPECIFICATIONS

CUSTOMER	:	PTC
SAMPLE CODE	:	SC2002LRU-LWT-H-Q
MASS PRODUCTION CODE	:	PC2002LRU-LWT-H-Q
SAMPLE VERSION	:	01
SPECIFICATIONS EDITION	:	002
DRAWING NO. (Ver.)	:	JLMD-PC2002LRU-LWT-H-Q_001
PACKAGING NO. (Ver.)	:	JPKG-PC2002LRU-LWT-H-Q_001

Customer Approved

Date:

Approved	Checked	Designer
閔偉	劉進	陳璐

- Preliminary specification for design input
- Specification for sample approval

POWERTIP TECH. CORP.

<p>Headquarters: No.8, 6th Road, Taichung Industrial Park, Taichung, Taiwan 台中市 407 工業區六路 8 號</p>	<p>TEL: 886-4-2355-8168 FAX: 886-4-2355-8166</p>	<p>E-mail: sales@powertip.com.tw Http://www.powertip.com.tw</p>
---	--	--

Contents

1. SPECIFICATIONS

- 1.1 Features
- 1.2 Mechanical Specifications
- 1.3 Absolute Maximum Ratings
- 1.4 DC Electrical Characteristics
- 1.5 Optical Characteristics
- 1.6 Backlight Characteristics

2. MODULE STRUCTURE

- 2.1 Counter Drawing
- 2.2 Interface Pin Description
- 2.3 Timing Characteristics
- 2.4 Display Command
- 2.5 Character Pattern
- 2.6 JUMPER

3. QUALITY ASSURANCE SYSTEM

- 3.1 Quality Assurance Flow Chart
- 3.2 Inspection Specification

4. RELIABILITY TEST

- 4.1 Reliability Test Condition

5. PRECAUTION RELATING PRODUCT HANDLING

- 5.1 Safety
- 5.2 Handling
- 5.3 Storage
- 5.4 Terms of Warranty

- Appendix: 1. LCM Drawing
2. LCM Packaging

1. SPECIFICATIONS

1.1 Features

Item	Standard Value
Display Type	20*2 Characters
LCD Type	STN Y/G Positive Transflective Normal Temp.
Driver Condition	LCD Module : 1/16 Duty , 1/4 Bias
Viewing Direction	6 O'clock
Interface	4-bit or 8-bit MPU interface
Other(controller / driver IC)	ST7066U、ST7063C
ROHS	THIS PRODUCT CONFORMS THE ROHS OF PTC Detail information please refer web site : http://www.powertip.com.tw/news.php?area_id_view=1085560481/

1.2 Mechanical Specifications

Item	Standard Value	Unit
Outline Dimension	146.0(L) * 43.0(w) * 13.7(H)	mm
Viewing Area	123.0(L) * 23.0(w)	mm
Active Area	118.84(L) * 18.97(w)	mm
Dot Size	0.92(L) * 1.10(w)	mm
Dot Pitch	0.98(L) * 1.16(w)	mm

Note : For detailed information please refer to LCM drawing

1.3 Absolute Maximum Ratings

Item	Symbol	Condition	Min.	Max.	Unit
Power Supply Voltage	V _{DD}	—	-0.3	7.0	V
LCD Driver Supply Voltage	V _{LCD}	—	V _{DD} -10.0	V _{DD} +0.3	V
Input Voltage	V _{IN}	—	-0.3	V _{DD} +0.3	V
Operating Temperature	T _{OP}	-	-20	70	°C
Storage Temperature	T _{ST}	-	-30	80	°C
Storage Humidity	H _D	T _a < 40 °C	-	90	%RH

1.4 DC Electrical Characteristics

$V_{DD} = 5.0\text{ V} \pm 10\%$, $V_{SS} = 0\text{V}$, $T_a = 25^\circ\text{C}$

Item	Symbol	Condition	Min.	Typ.	Max.	Unit
Logic Supply Voltage	V_{dd}	-	4.5	5.0	5.5	V
“H” Input Voltage	V_{IH}	-	$0.7 V_{DD}$	-	V_{DD}	V
“L” Input Voltage	V_{IL}	-	-0.3	-	0.6	V
“H” Output Voltage	V_{OH}	$I_{OH} = -0.1\text{mA}$	3.9	-	V_{DD}	V
“L” Output Voltage	V_{OL}	$I_{OL} = 0.1\text{mA}$	-	-	0.4	V
Supply Current	I_{dd}	$V_{DD} = 5.0\text{V}; V_{OP} = 6.0\text{V};$	-	2.0	3.0	mA
LCM Driver Voltage	V_{OP}^{*1}	-20°C	6.0	6.2	6.4	V
		25°C	5.8	6.0	6.2	
		70°C	5.6	5.8	6.0	

NOTE: *1 The VOP test point is $V_{DD} - V_{O}$.

1.5 Optical Characteristics

LCD Panel : 1/16Duty , 1/4Bias , $V_{LCD} = 4.1V$, $T_a = 25^{\circ}C$

Item		Symbol	Conditions	Min.	Typ.	Max.	Unit	Reference
Response Time	Rise	tr	CR \geq 2	-	150	-	ms	Note2
	Fall	tf		-	300	-		
Viewing angle range	Top	$\Theta Y+$		-	40	-	Deg.	Notes 1
	Bottom	$\Theta Y-$		-	40	-		
	Left	$\Theta X-$	-	45	-			
	Right	$\Theta X+$	-	45	-			
Contrast Ratio		C	-	5	7	-	-	Note 3
Average Brightness (with LCD) *1		IV	IF=270mA	34	60	-	cd/m ²	
Wavelength		Hue		566	569	573	nm	Note 4
Uniformity *2		ΔB	IF=270mA	70	-	-	%	

Note 4 :

1 : $\Delta B = B(\min) / B(\max) * 100\%$

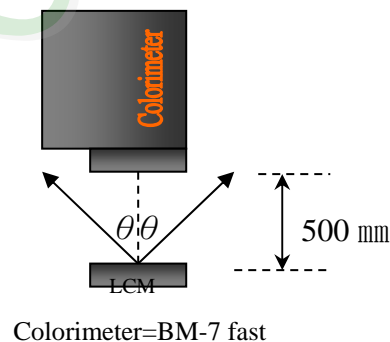
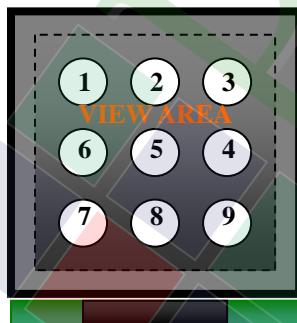
2 : Measurement Condition for Optical Characteristics:

a : Environment: $25^{\circ}C \pm 5^{\circ}C$ / $60 \pm 20\%R.H$, no wind , dark room below 10 Lux at typical lamp current and typical operating frequency.

b : Measurement Distance: 500 ± 50 mm , ($\theta = 0^{\circ}$)

c : Equipment: TOPCON BM-7 fast , (field 1°) , after 10 minutes operation.

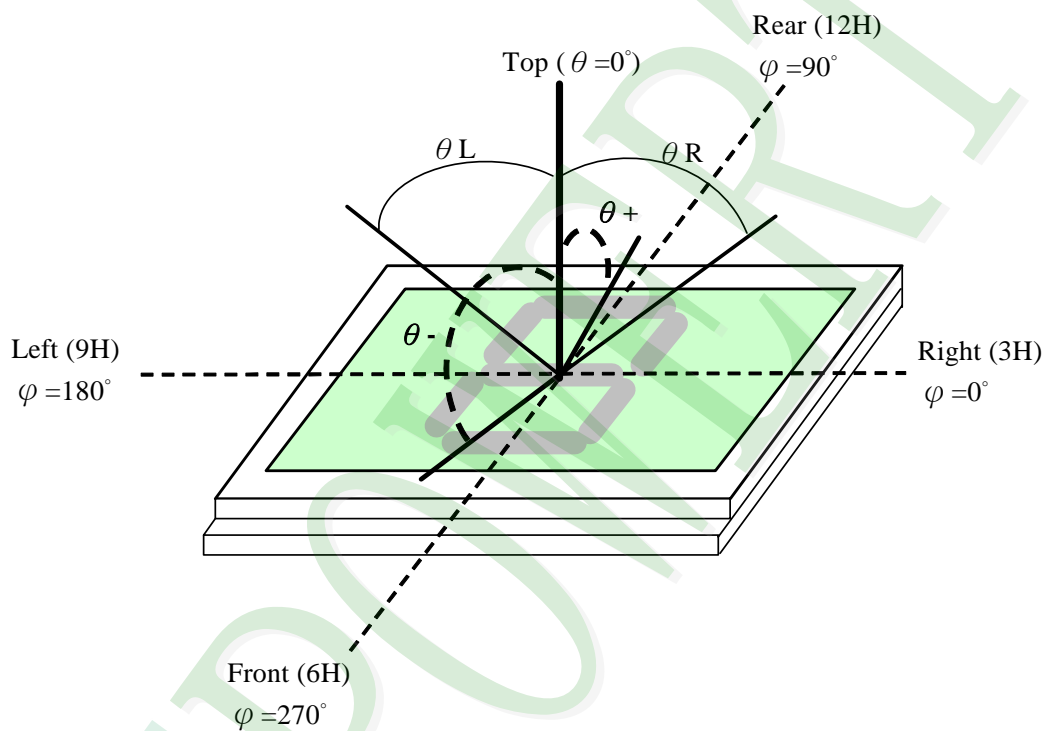
d : The uncertainty of the C.I.E coordinate measurement ± 0.01 , Average Brightness $\pm 4\%$



Note 1.

Optical characteristics-2

Viewing angle

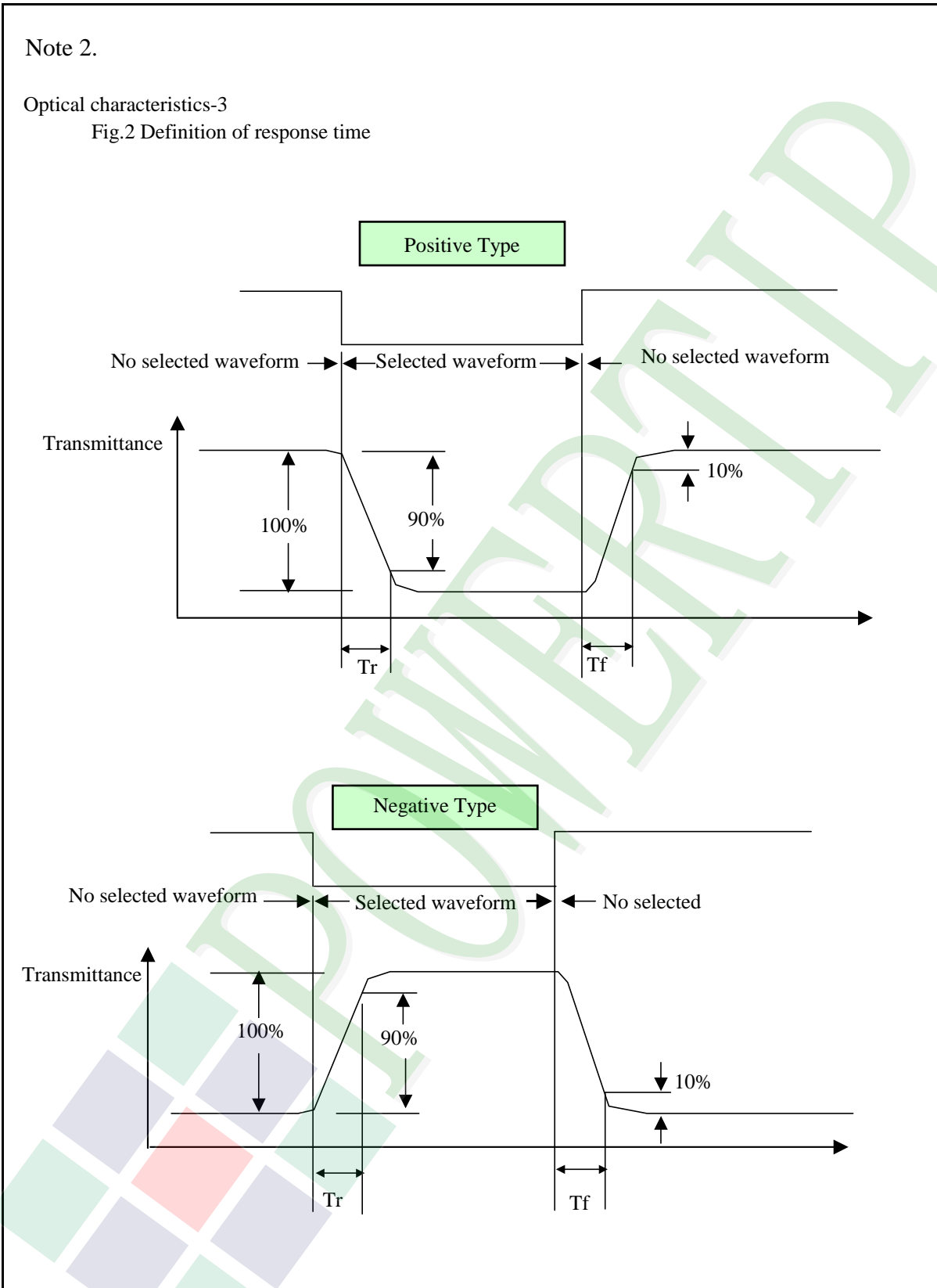


Viewing angle

Note 2.

Optical characteristics-3

Fig.2 Definition of response time



Electrical characteristics-2

※2 Drive waveform

V_{op} : Drive voltage

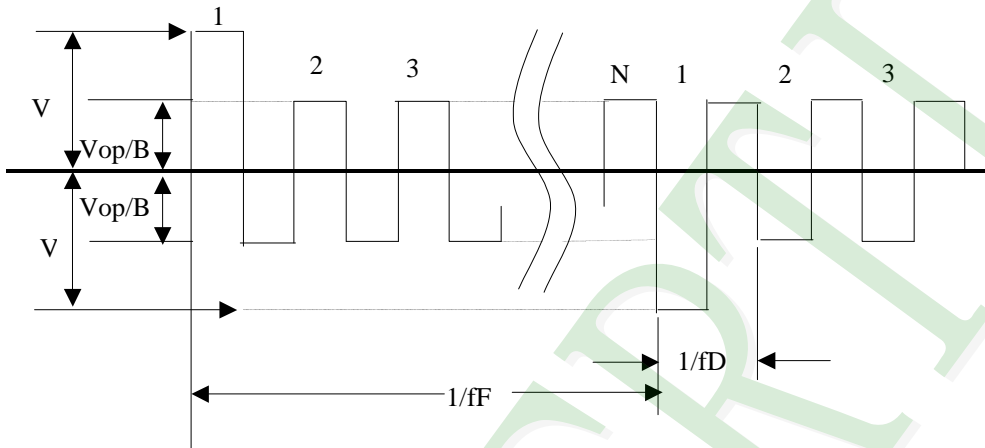
f_F : Frame frequency

$1/B$: Bias

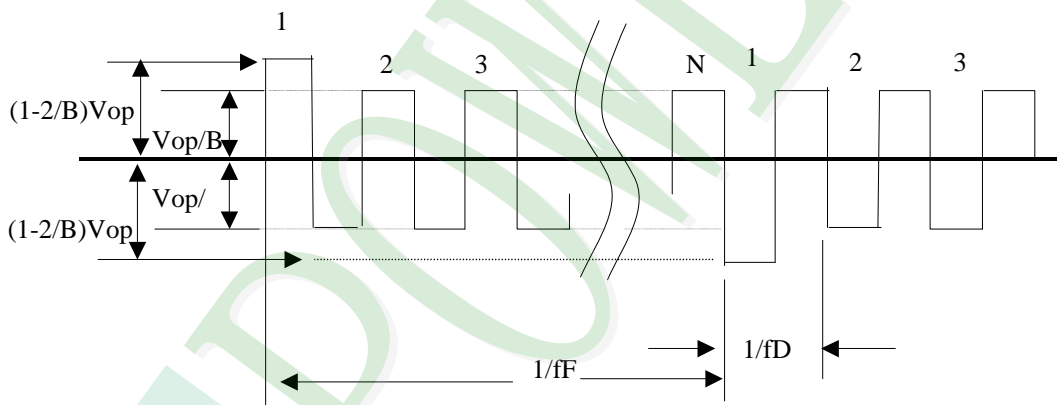
f_D : Drive frequency

N : Duty

(1) Selected waveform



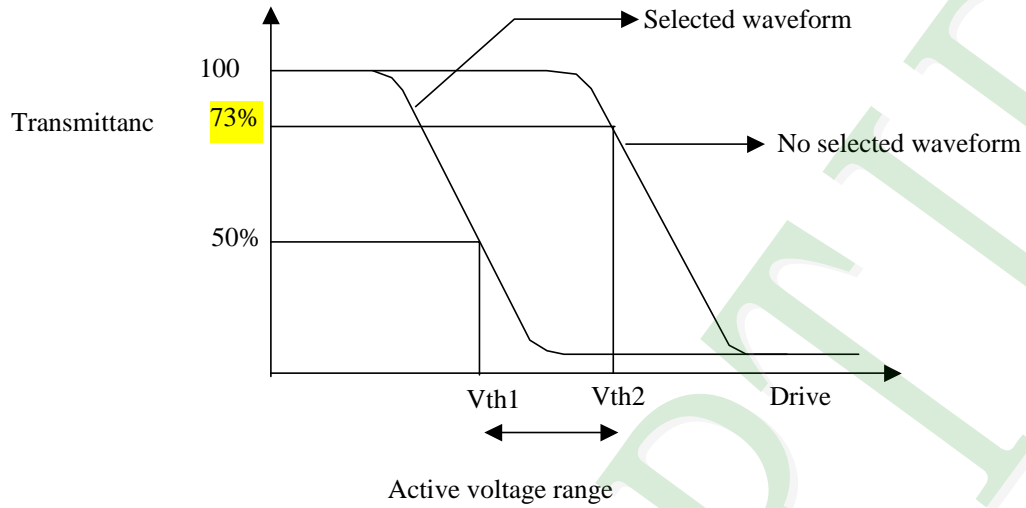
(2) Non- Selected wave form



Note:

Frame frequency is defined as follows: Common side supply voltage peak - to - peak / 2 = 1 period

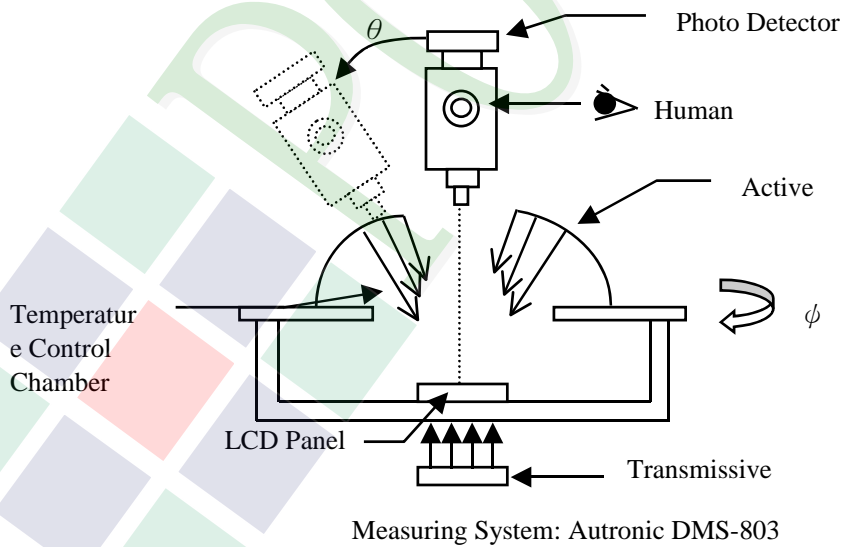
Note 3. : Definition of Vth



	Vth1	Vth2
View direction	10°	40°
Drive waveform	(Selected waveform)	(No selected waveform)
Transmittance	50%	73%

※1 Contrast ratio
= (Brightness in OFF state) / (Brightness in ON state)

Outline of Electro-Optical Characteristics Measuring System



1.6 Backlight Characteristics

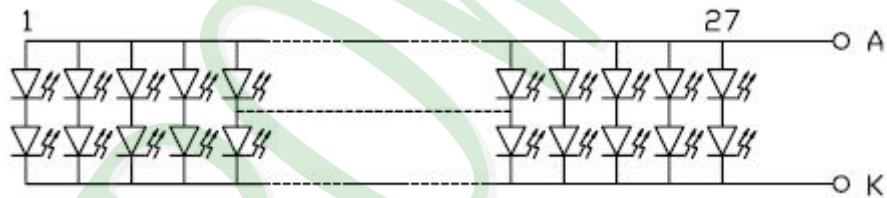
LCD Module with LED Backlight

Maximum Ratings

Item	Symbol	Conditions	Min.	Max.	Unit
Forward Current	IF	Ta =25°C	-	675	mA
Reverse Voltage	VR	Ta =25°C	-	10	V
Reverse Current	IR	VR=8V	-	0.27	mA
Power Dissipation	PD	Ta =25°C	-	3.105	W

Electrical / Optical Characteristics

Item	Symbol	Conditions	Min.	Typ.	Max.	Unit
Forward Voltage	VF	IF=270mA	3.8	4.2	4.6	V
Wavelength	λ P	IF=270mA	569	-	576	nm
Average Brightness (without LCD)	IV	IF=270mA	150	225	-	cd/m ²
Color	YELLOW					



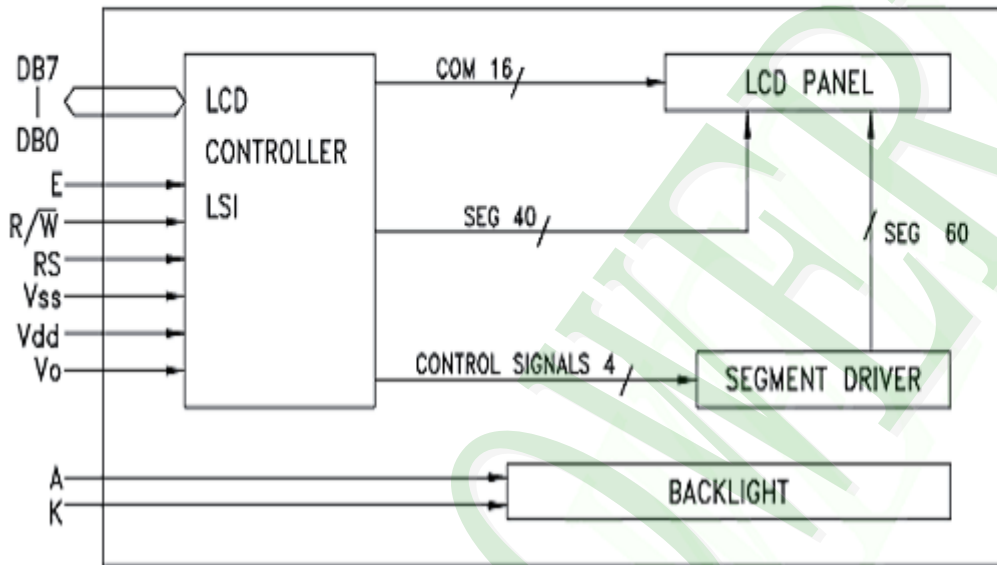
2. MODULE STRUCTURE

2.1 Counter Drawing

2.1.1 LCM Mechanical Diagram

- See Appendix

2.1.2 Block Diagram

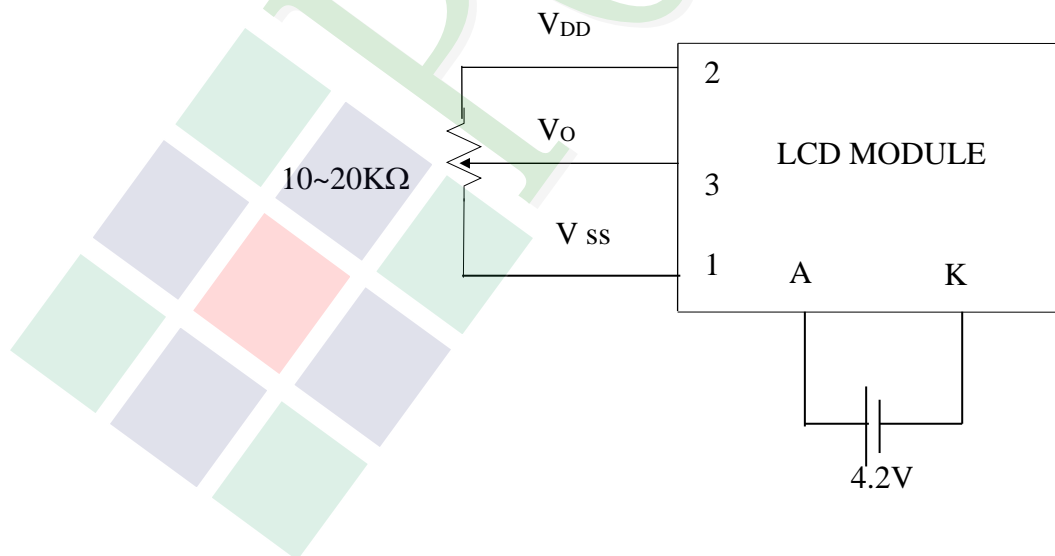


PIN NO.	SIGNAL
1	Vss
2	Vdd
3	Vo
4	RS
5	R/W
6	E
7	DB0
8	DB1
9	DB2
10	DB3
11	DB4
12	DB5
13	DB6
14	DB7

2.2 Interface Pin Description

Pin No.	Symbol	Signal Description
1	V _{SS}	Power Supply (V _{SS} =0)
2	V _{DD}	Power Supply (V _{DD} >V _{SS})
3	V _O	Operating voltage for LCD
4	RS	Register Selection input High = Data register Low = Instruction register (for write) Busy flag address counter (for read)
5	$\overline{\text{R/W}}$	Read/Write signal input is used to select the read/write mode High = Read mode, Low = Write mode
6	E	Start enable signal to read or write the data
7~10	DB0 ~ DB3	Four low order bi-directional three-state data bus lines. Use for data transfer between the MPU and the LCD module. These four are not used during 4-bit operation.
11~14	DB4~DB7	Four high order bi-directional three-state data bus lines. Used for data transfer between the MPU and the LCD module. DB7 can be used as a busy flag.

Contrast Adjust

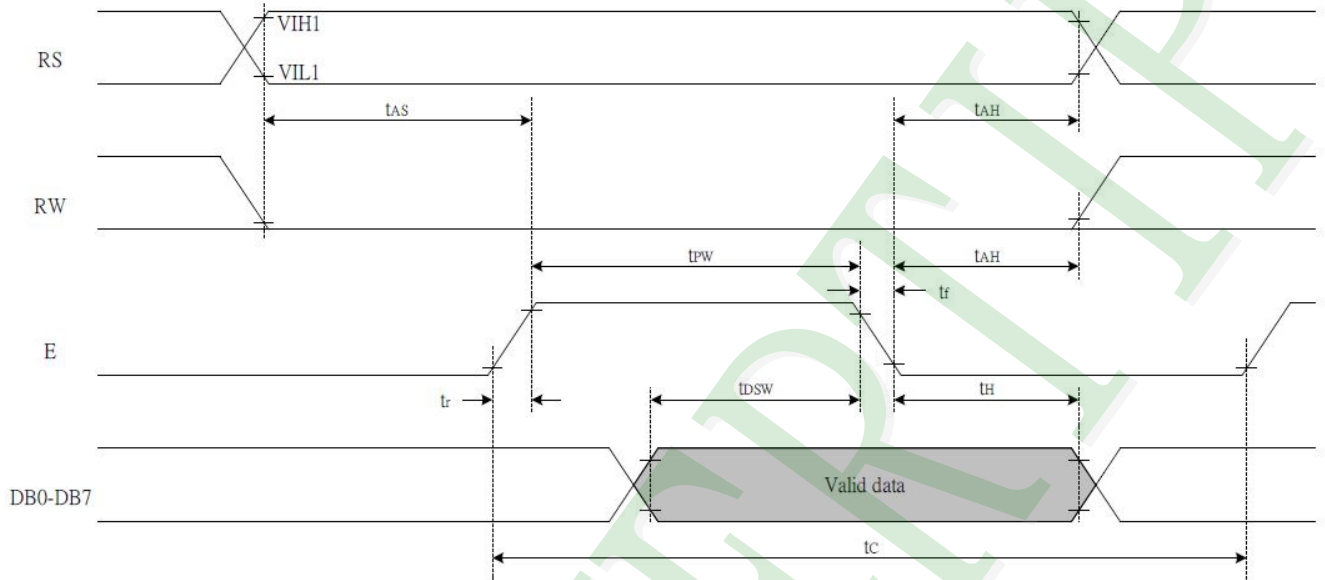


2.2.1 Reference Initial code

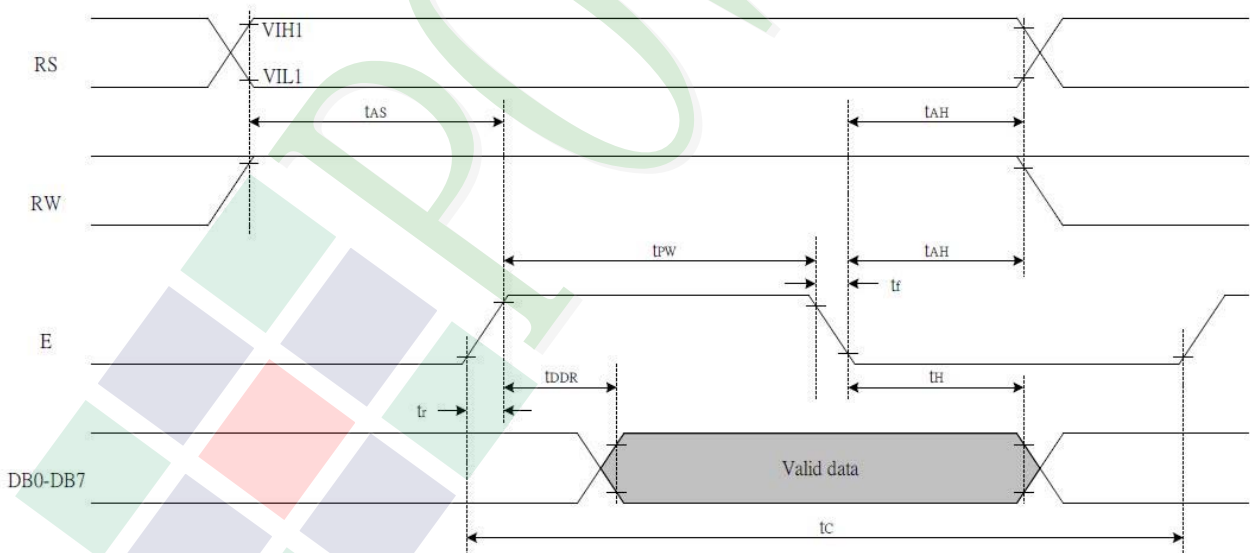
```
write_com(0x38);           //5*8 dot 2 line,68-8bit
delay(40);
write_com(0x38);           //5*8 dot 2 line,68-8bit
delay(40);
write_com(0x01);
delay(5);
write_com(0x0c);
delay(5);
write_com(0x06);
delay(5);
```

2.3 Timing Characteristics

- Writing data from MPU to ST7066U



- Reading data from ST7066U to MPU



• Write Mode (Writing data from MPU to ST7066U)

(V_{CC} = +5V, T_a = 25°C)

Symbol	Characteristics	Test Condition	Min.	Typ.	Max.	Unit
T _C	Enable Cycle Time	Pin E	1200	-	-	ns
T _{PW}	Enable Pulse Width	Pin E	460	-	-	ns
T _R , T _F	Enable Rise / Fall Time	Pin E	-	-	25	ns
T _{AS}	Address Setup Time	Pins: RS, RW, E	0	-	-	ns
T _{AH}	Address Hold Time	Pins: RS, RW, E	10	-	-	ns
T _{D_{SW}}	Data Setup Time	Pins: DB0~DB7	80	-	-	ns
T _H	Data Hold Time	Pins: DB0~DB7	10	-	-	ns

• Read Mode (Reading data from ST7066U to MPU)

(V_{CC} = +5V, T_a = 25°C)

Symbol	Characteristics	Test Condition	Min.	Typ.	Max.	Unit
T _C	Enable Cycle Time	Pin E	1200	-	-	ns
T _{PW}	Enable Pulse Width	Pin E	480	-	-	ns
T _R , T _F	Enable Rise / Fall Time	Pin E	-	-	25	ns
T _{AS}	Address Setup Time	Pins: RS, RW, E	0	-	-	ns
T _{AH}	Address Hold Time	Pins: RS, RW, E	10	-	-	ns
T _{DDR}	Data Setup Time	Pins: DB0~DB7	-	-	320	ns
T _H	Data Hold Time	Pins: DB0~DB7	10	-	-	ns

2.4 Display Command

Instructions	Instruction Code										Description	Description Time (270KHz)
	RS	R/W	DB 7	DB 6	DB 5	DB 4	DB 3	DB 2	DB 1	DB 0		
Clear Display	0	0	0	0	0	0	0	0	0	1	Write "20H" to DDRAM. and set DDRAM address to "00H" from AC.	1.52ms
Return Home	0	0	0	0	0	0	0	0	1	×	Set DDRAM address to "00H" from AC and return cursor to it's original position if shifted. The contents of DDRAM are not changed.	1.52ms
Entry Mode Set	0	0	0	0	0	0	0	1	I/D	S	Sets cursor move direction and specifies display shift. These operations are performed during data write and read .	37 μ s
Display ON/OFF	0	0	0	0	0	0	1	D	C	B	D=1 : entire display on C=1 : cursor on B=1 : cursor position on	37 μ s
Cursor or Display Shift	0	0	0	0	0	1	S/C	R/L	×	×	Set cursor moving and display shift control bit, and the direction, without changing of DDRAM data.	37 μ s
Function Set	0	0	0	0	1	DL	N	F	×	×	DL: interface data is 8/4 bits NL: number of line is 2/1 F: font size is 5 \times 11/5 \times 8	37 μ s
Set CGRAM Address	0	0	0	1	AC 5	AC 4	AC 3	AC 2	AC 1	AC 0	Set CGRAM address in address counter.	37 μ s
Set DDRAM Address	0	0	1	AC 6	AC 5	AC 4	AC 3	AC 2	AC 1	AC 0	Set DDRAM address in address counter.	37 μ s

Read Busy Flag and Address	0	1	B F	AC 6	AC 5	AC 4	AC 3	AC 2	AC 1	AC 0	Whether during internal operation or not can be known by reading BF. The contents of address counter can also be read.	0 μ s
Write Data to RAM	1	0	D 7	D6	D5	D4	D3	D2	D1	D0	Write data into internal RAM (DDRAM/CGRAM).	37 μ s
Read Data from RAM	1	1	D 7	D6	D5	D4	D3	D2	D1	D0	Read data from internal RAM (DDRAM/CGRAM).	37 μ s

2.5 Character Pattern

ST7066-0T

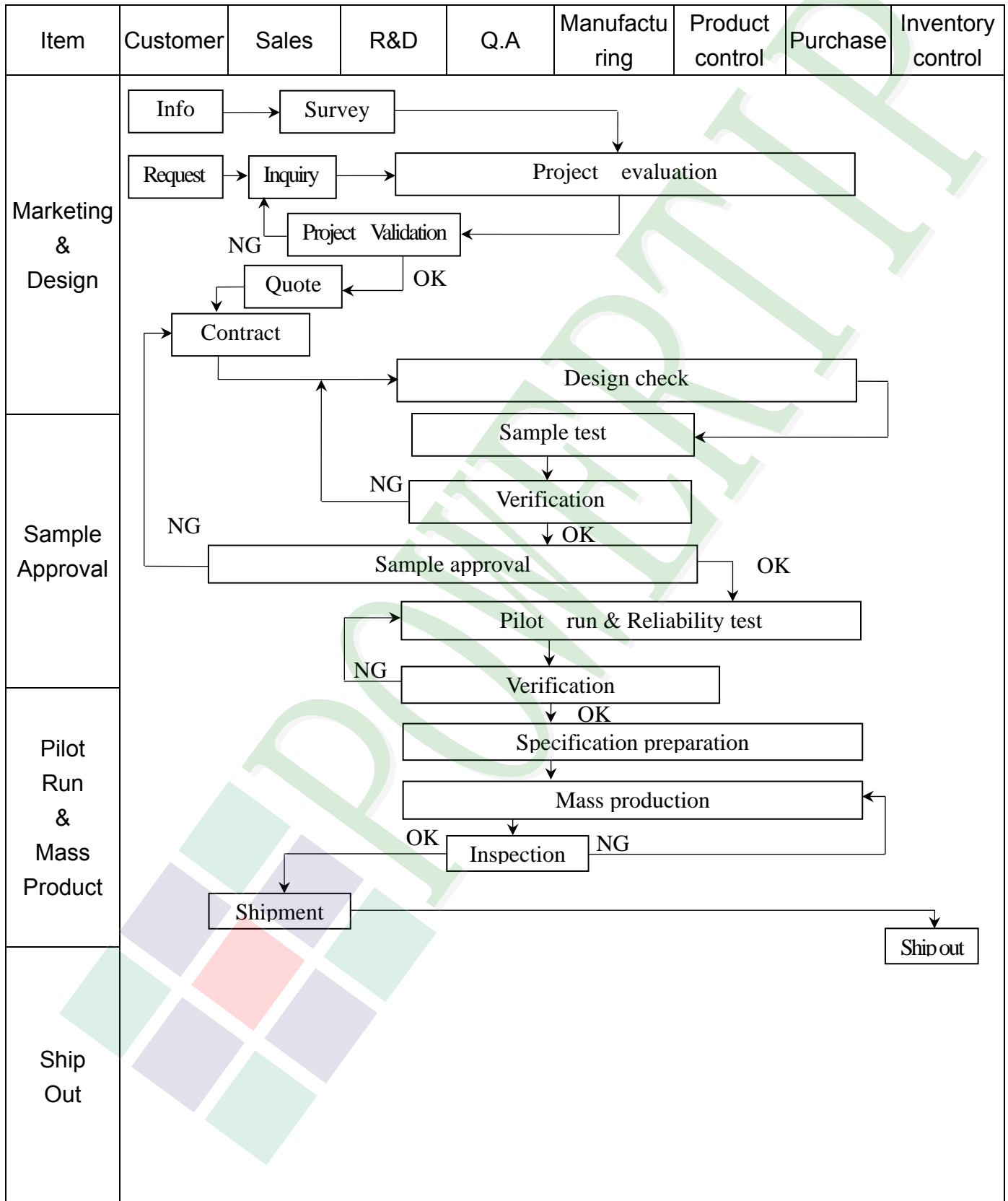
b7-b4 b3-b0	0000	0001	0010	0011	0100	0101	0110	0111	1000	1001	1010	1011	1100	1101	1110	1111
0000	CG RAM (1)			0	1	P	'	P			B	W	4	,	2	%
0001	(2)		!	1	A	Q	a	q			Γ	Y	W	.	U	%
0010	(3)		"	2	B	R	b	r			E	6	7	U	W	%
0011	(4)		#	3	C	S	c	s			W	B	U	U	W	%
0100	(5)		\$	4	D	T	d	t			U	7	7	7	7	W
0101	(6)		%	5	E	U	e	u			M	6	6	6	6	7
0110	(7)		&	6	F	V	f	v			6	6	6	6	6	6
0111	(8)		'	7	G	W	g	w			J	B	a	i	'	W
1000	(1)		(8	H	X	h	x			Π	W	6	U	'	6
1001	(2))	9	I	Y	i	y			Y	6	6	↑	'	6
1010	(3)		*	:	J	Z	j	z			6	K	α	↓	6	6
1011	(4)		+	:	K	L	k	l			4	a	"	W	6	6
1100	(5)		,	<	L	6	I	6			W	M	W	W	U	X
1101	(6)		-	=	M	J	m	6			6	H	6	W	6	6
1110	(7)		.	>	N	^	n	e			U	n	f	7	6	6
1111	(8)		/	?	O	_	o	6			6	T	E	.	6	6

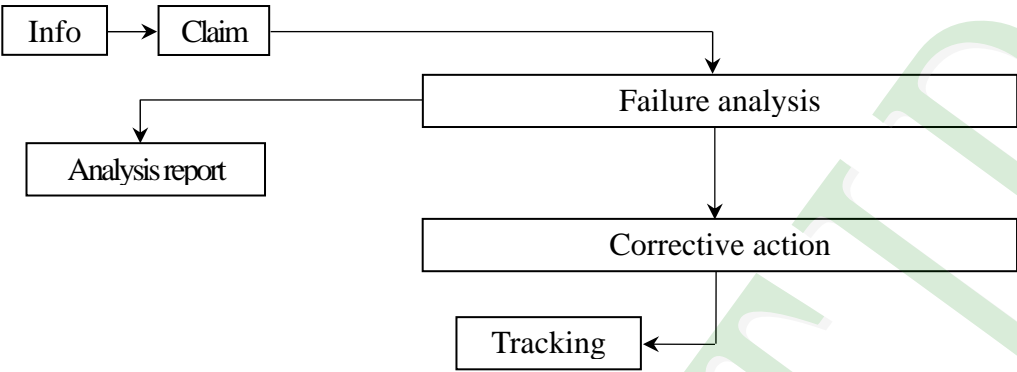
2.6 JUMPER

2.6.1 THE JUMPER ALL OPEN

3. QUALITY ASSURANCE SYSTEM

3.1 Quality Assurance Flow Chart



Item	Customer	Sales	R&D	Q.A	Manufacturing	Product control	Purchase	Inventory control
Sales Service	 <pre> graph TD Info[Info] --> Claim[Claim] Claim --> FA[Failure analysis] Claim --> AR[Analysis report] FA --> CA[Corrective action] CA --> Tracking[Tracking] </pre>							
Q.A Activity	1. ISO 9001 Maintenance Activities 3. Equipment calibration 5. Standardization Management				2. Process improvement proposal 4. Education And Training Activities			

3.2. Inspection Specification

◆ Scope : The document shall be applied to LCD Module for Monotype and Color STN(Ver. B01).

◆ Inspection Standard : MIL-STD-105E Table Normal Inspection Single Sampling Level II .

◆ Equipment : Gauge 、 MIL-STD 、 Powertip Tester 、 Sample

◆ Defect Level : Major Defect AQL : 0.4 ; Minor Defect : AQL : 1.5 .

◆ OUT Going Defect Level : Sampling .

◆ Manner of appearance test :

(1). The test be under 20W×2 fluorescent light ' and distance of view must be at 30 cm.

(2). Standard of inspection : (Unit : mm)

(3). The test direction is base on about around 45° of vertical line. (Fig. 1)

(4). Definition of area . (Fig. 2)

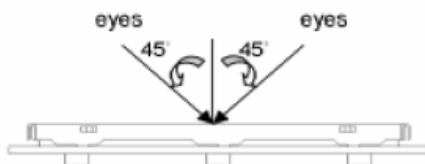


Fig.1

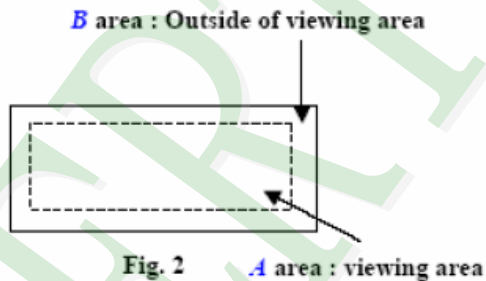
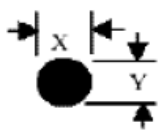
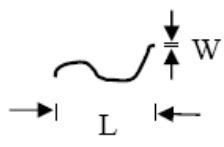
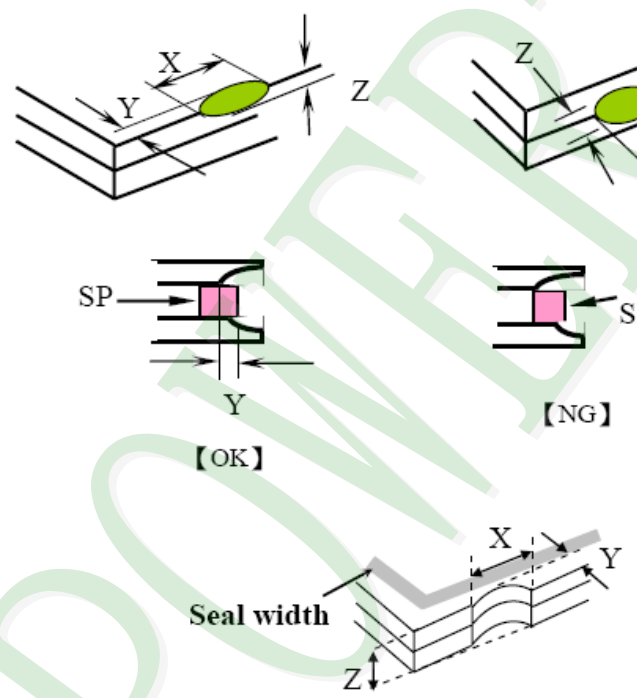


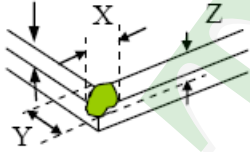
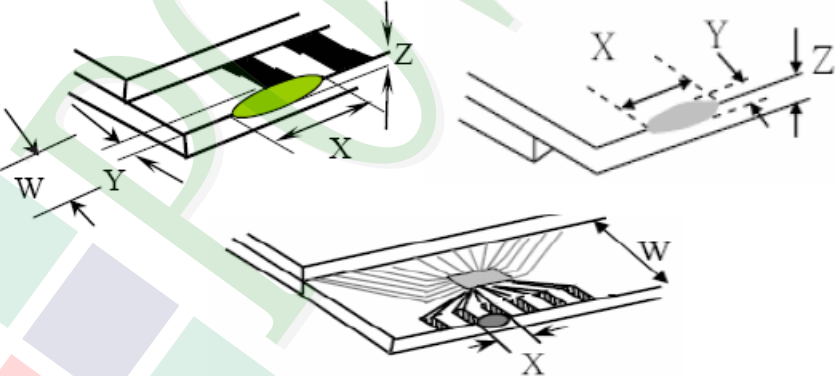
Fig. 2

◆ Specification:

NO	Item	Criterion	Level
01	Product condition	1. 1 The part number is inconsistent with work order of Production.	Major
		1. 2 Mixed production types.	Major
		1. 3 Assembled in inverse direction.	Major
02	Quantity	2. 1 The quantity is inconsistent with work order of production.	Major
03	Outline dimension	3. 1 Product dimension and structure must conform to Structure diagram.	Major
04	Electrical Testing	4. 1 Missing line character and icon.	Major
		4. 2 No function or no display.	Major
		4. 3 Output data is error.	Major
		4. 4 LCD viewing angle defect.	Major
		4. 5 Current consumption exceeds product specifications.	Major

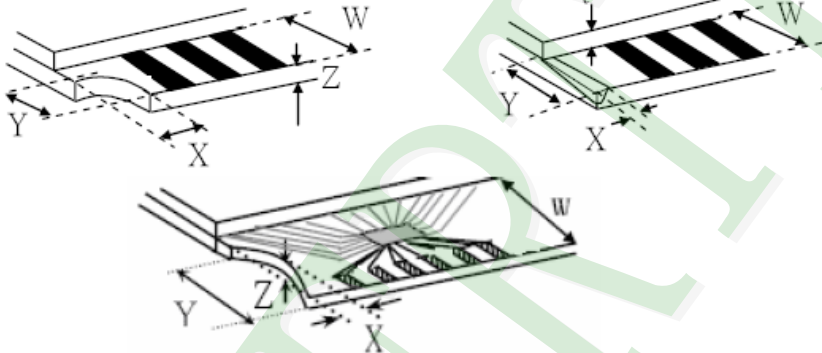
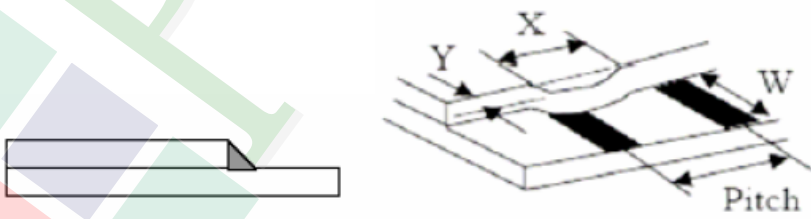
NO	Item	Criterion	Level																																				
05	<p>Black or white dot 、 scratch 、 contamination</p> <p>Round type</p>  <p>$\Phi = (x+y)/2$</p> <p>Line type</p> 	<p>5. 1 Round type:</p> <p>5. 1. 1 display only :</p> <ul style="list-style-type: none"> • White and black spots on display ≤ 0.30 mm , no more than 4 white or black spots present. • Densely spaced : NO more than two spots or lines within 3 mm. <p>5. 1. 2 Non-display :</p> <table border="1"> <thead> <tr> <th rowspan="2">Dimension (diameter : Φ)</th> <th colspan="2">Acceptance (Q'ty)</th> </tr> <tr> <th>A area</th> <th>B area</th> </tr> </thead> <tbody> <tr> <td>$\Phi \leq 0.10$</td> <td colspan="2">Accept no dense</td> </tr> <tr> <td>$0.10 < \Phi \leq 0.20$</td> <td>3</td> <td rowspan="3">Ignore</td> </tr> <tr> <td>$0.20 < \Phi \leq 0.30$</td> <td>2</td> </tr> <tr> <td>Total quantity</td> <td>4</td> </tr> </tbody> </table> <p>5. 1. 3 Line type:</p> <table border="1"> <thead> <tr> <th colspan="2">Dimension</th> <th colspan="2">Acceptance (Q'ty)</th> </tr> <tr> <th>Length (L)</th> <th>Width (W)</th> <th>A area</th> <th>B area</th> </tr> </thead> <tbody> <tr> <td>---</td> <td>$W \leq 0.03$</td> <td>Accept no dense</td> <td rowspan="3">Ignore</td> </tr> <tr> <td>$L \leq 3.0$</td> <td>$0.03 < W \leq 0.05$</td> <td rowspan="2">4</td> </tr> <tr> <td>$L \leq 2.5$</td> <td>$0.05 < W \leq 0.075$</td> </tr> <tr> <td>---</td> <td>$W > 0.075$</td> <td colspan="2">As round type</td> </tr> </tbody> </table>	Dimension (diameter : Φ)	Acceptance (Q'ty)		A area	B area	$\Phi \leq 0.10$	Accept no dense		$0.10 < \Phi \leq 0.20$	3	Ignore	$0.20 < \Phi \leq 0.30$	2	Total quantity	4	Dimension		Acceptance (Q'ty)		Length (L)	Width (W)	A area	B area	---	$W \leq 0.03$	Accept no dense	Ignore	$L \leq 3.0$	$0.03 < W \leq 0.05$	4	$L \leq 2.5$	$0.05 < W \leq 0.075$	---	$W > 0.075$	As round type		Minor
Dimension (diameter : Φ)	Acceptance (Q'ty)																																						
	A area	B area																																					
$\Phi \leq 0.10$	Accept no dense																																						
$0.10 < \Phi \leq 0.20$	3	Ignore																																					
$0.20 < \Phi \leq 0.30$	2																																						
Total quantity	4																																						
Dimension		Acceptance (Q'ty)																																					
Length (L)	Width (W)	A area	B area																																				
---	$W \leq 0.03$	Accept no dense	Ignore																																				
$L \leq 3.0$	$0.03 < W \leq 0.05$	4																																					
$L \leq 2.5$	$0.05 < W \leq 0.075$																																						
---	$W > 0.075$	As round type																																					
06	<p>Polarizer Bubble</p>	<table border="1"> <thead> <tr> <th rowspan="2">Dimension (diameter : Φ)</th> <th colspan="2">Acceptance (Q'ty)</th> </tr> <tr> <th>A area</th> <th>B area</th> </tr> </thead> <tbody> <tr> <td>$\Phi \leq 0.20$</td> <td colspan="2">Accept no dense</td> </tr> <tr> <td>$0.20 < \Phi \leq 0.50$</td> <td>3</td> <td rowspan="3">Ignore</td> </tr> <tr> <td>$0.50 < \Phi \leq 1.00$</td> <td>2</td> </tr> <tr> <td>$\Phi > 1.00$</td> <td>0</td> </tr> <tr> <td>Total quantity</td> <td>4</td> <td></td> </tr> </tbody> </table>	Dimension (diameter : Φ)	Acceptance (Q'ty)		A area	B area	$\Phi \leq 0.20$	Accept no dense		$0.20 < \Phi \leq 0.50$	3	Ignore	$0.50 < \Phi \leq 1.00$	2	$\Phi > 1.00$	0	Total quantity	4		Minor																		
Dimension (diameter : Φ)	Acceptance (Q'ty)																																						
	A area	B area																																					
$\Phi \leq 0.20$	Accept no dense																																						
$0.20 < \Phi \leq 0.50$	3	Ignore																																					
$0.50 < \Phi \leq 1.00$	2																																						
$\Phi > 1.00$	0																																						
Total quantity	4																																						

NO	Item	Criterion	Level						
07	The crack of glass	<p>Symbols :</p> <p>X : The length of crack Y : The width of crack. Z : The thickness of crack W : terminal length t : The thickness of glass a : LCD side length</p>	Minor						
		<p>7.1 General glass chip :</p> <p>7.1.1 Chip on panel surface and crack between panels:</p>  <table border="1" data-bbox="502 1489 1300 1780"> <thead> <tr> <th>X</th> <th>Y</th> <th>Z</th> </tr> </thead> <tbody> <tr> <td>$\leq a$</td> <td>Crack can't enter viewing area</td> <td>$\leq 1/2 t$</td> </tr> <tr> <td>$\leq a$</td> <td>Crack can't exceed the half of SP width.</td> <td>$1/2 t < Z \leq 2 t$</td> </tr> </tbody> </table>		X	Y	Z	$\leq a$	Crack can't enter viewing area	$\leq 1/2 t$
X	Y	Z							
$\leq a$	Crack can't enter viewing area	$\leq 1/2 t$							
$\leq a$	Crack can't exceed the half of SP width.	$1/2 t < Z \leq 2 t$							

NO	Item	Criterion	Level									
07	The crack of glass	<p>Symbols :</p> <p>X : The length of crack Z : The thickness of crack t : The thickness of glass</p> <p>Y : The width of crack. W : terminal length a : LCD side length</p> <hr/> <p>7.1.2 Corner crack :</p>  <table border="1" data-bbox="501 801 1316 1093"> <thead> <tr> <th>X</th> <th>Y</th> <th>Z</th> </tr> </thead> <tbody> <tr> <td>$\leq 1/5 a$</td> <td>Crack can't enter viewing area</td> <td>$Z \leq 1/2 t$</td> </tr> <tr> <td>$\leq 1/5 a$</td> <td>Crack can't exceed the half of SP width.</td> <td>$1/2 t < Z \leq 2 t$</td> </tr> </tbody> </table>	X	Y	Z	$\leq 1/5 a$	Crack can't enter viewing area	$Z \leq 1/2 t$	$\leq 1/5 a$	Crack can't exceed the half of SP width.	$1/2 t < Z \leq 2 t$	Minor
		X	Y	Z								
$\leq 1/5 a$	Crack can't enter viewing area	$Z \leq 1/2 t$										
$\leq 1/5 a$	Crack can't exceed the half of SP width.	$1/2 t < Z \leq 2 t$										
<p>7.2 Protrusion over terminal :</p> <p>7.2.1 Chip on electrode pad :</p>  <table border="1" data-bbox="466 1675 1254 1850"> <thead> <tr> <th></th> <th>X</th> <th>Y</th> <th>Z</th> </tr> </thead> <tbody> <tr> <td>Front</td> <td>$\leq a$</td> <td>$\leq 1/2 W$</td> <td>$\leq t$</td> </tr> <tr> <td>Back</td> <td colspan="3">Neglect</td> </tr> </tbody> </table>		X	Y	Z	Front	$\leq a$	$\leq 1/2 W$	$\leq t$	Back	Neglect		
	X	Y	Z									
Front	$\leq a$	$\leq 1/2 W$	$\leq t$									
Back	Neglect											

◆ Specification For Monotype and Color STN :

(Ver. B01)

NO	Item	Criterion	Level									
07	The crack of glass	Symbols : X : The length of crack Z : The thickness of crack t : The thickness of glass Y : The width of crack. W : terminal length a : LCD side length	Minor									
		7.2.2 Non-conductive portion :  <table border="1" data-bbox="580 1039 1206 1191"> <thead> <tr> <th>X</th> <th>Y</th> <th>Z</th> </tr> </thead> <tbody> <tr> <td>$\leq 1/3 a$</td> <td>$\leq W$</td> <td>$\leq t$</td> </tr> </tbody> </table> <p>⊙ If the chipped area touches the ITO terminal, over 2/3 of the ITO must remain and be inspected according to electrode terminal specifications.</p> 7.2.3 Glass remain :  <table border="1" data-bbox="501 1715 1190 1859"> <thead> <tr> <th>X</th> <th>Y</th> <th>Z</th> </tr> </thead> <tbody> <tr> <td>$\leq a$</td> <td>$\leq 1/3 W$</td> <td>$\leq t$</td> </tr> </tbody> </table>		X	Y	Z	$\leq 1/3 a$	$\leq W$	$\leq t$	X	Y	Z
X	Y	Z										
$\leq 1/3 a$	$\leq W$	$\leq t$										
X	Y	Z										
$\leq a$	$\leq 1/3 W$	$\leq t$										

◆ Specification For Monotype and Color STN :

(Ver. B01)

NO	Item	Criterion	Level
08	Backlight elements	8. 1 Backlight can't work normally.	Major
		8. 2 Backlight doesn't light or color is wrong.	Major
		8. 3 Illumination source flickers when lit.	Major
09	General appearance	9. 1 Pin type must match type in specification sheet.	Major
		9. 2 No short circuits in components on PCB or FPC.	Major
		9. 3 Product packaging must the same as specified on packaging specification sheet.	Minor
		9. 4 The folding and peeled off in polarizer are not acceptable.	Minor
		9. 5 The PCB or FPC between B/L assembled distance (PCB or FPC) is ≤ 1.5 mm.	Minor

4. RELIABILITY TEST

4.1 Reliability Test Condition

(Ver.B01)

NO.	TEST ITEM	TEST CONDITION										
1	High Temperature Storage Test	Keep in +80 ±2°C 240hrs Surrounding temperature, then storage at normal condition 4hrs.										
2	Low Temperature Storage Test	Keep in -30 ±2°C 240hrs Surrounding temperature, then storage at normal condition 4hrs.										
3	High Temperature / High Humidity Storage Test	Keep in +60 °C / 90% R.H duration for 240hrs Surrounding temperature, then storage at normal condition 4hrs. (Excluding the polarizer)										
4	Temperature Cycling Storage Test	<p style="text-align: center;"> $-30^{\circ}\text{C} \rightarrow +25^{\circ}\text{C} \rightarrow +80^{\circ}\text{C} \rightarrow +25^{\circ}\text{C}$ (30mins) (5mins) (30mins) (5mins) $\leftarrow \hspace{10em} \rightarrow$ 20 Cycle </p> Surrounding temperature, then storage at normal condition 4hrs.										
5	ESD Test	Air Discharge: Apply 2 KV with 5 times Discharge for each polarity +/-										
		Contact Discharge: Apply 250 V with 5 times discharge for each polarity +/-										
		1. Temperature ambience : 15°C ~ 35°C 2. Humidity relative : 30% ~ 60% 3. Energy Storage Capacitance(Cs+Cd) : 150pF±10% 4. Discharge Resistance(Rd) : 330Ω±10% 5. Discharge, mode of operation : Single Discharge (time between successive discharges at least 1 sec) (Tolerance if the output voltage indication : ±5%)										
6	Vibration Test (Packaged)	1. Sine wave 10~55 Hz frequency (1 min/sweep) 2. The amplitude of vibration : 1.5 mm 3. Each direction (X、Y、Z) duration for 2 Hrs										
7	Drop Test (Packaged)	<table border="1" style="width: 100%; text-align: center;"> <thead> <tr> <th>Packing Weight (Kg)</th> <th>Drop Height (cm)</th> </tr> </thead> <tbody> <tr> <td>0 ~ 45.4</td> <td>122</td> </tr> <tr> <td>45.4 ~ 90.8</td> <td>76</td> </tr> <tr> <td>90.8 ~ 454</td> <td>61</td> </tr> <tr> <td>Over 454</td> <td>46</td> </tr> </tbody> </table>	Packing Weight (Kg)	Drop Height (cm)	0 ~ 45.4	122	45.4 ~ 90.8	76	90.8 ~ 454	61	Over 454	46
		Packing Weight (Kg)	Drop Height (cm)									
0 ~ 45.4	122											
45.4 ~ 90.8	76											
90.8 ~ 454	61											
Over 454	46											
	Drop Direction : ※1 corner / 3 edges / 6 sides each 1time											

5. PRECAUTION RELATING PRODUCT HANDLING

5.1 SAFETY

- 5.1.1 If the LCD panel breaks , be careful not to get the liquid crystal to touch your skin.
- 5.1.2 If the liquid crystal touches your skin or clothes , please wash it off immediately by using soap and water.

5.2 HANDLING

- 5.2.1 Avoid any strong mechanical shock which can break the glass.
- 5.2.2 Avoid static electricity which can damage the CMOS LSI—When working with the module , be sure to ground your body and any electrical equipment you may be using.
- 5.2.3 Do not remove the panel or frame from the module.
- 5.2.4 The polarizing plate of the display is very fragile. So , please handle it very carefully, do not touch , push or rub the exposed polarizing with anything harder than an HB pencil lead (glass , tweezers , etc.)
- 5.2.5 Do not wipe the polarizing plate with a dry cloth , as it may easily scratch the surface of plate.
- 5.2.6 Do not touch the display area with bare hands , this will stain the display area.
- 5.2.7 Do not use ketonics solvent & aromatic solvent. Use with a soft cloth soaked with a cleaning naphtha solvent.
- 5.2.8 To control temperature and time of soldering is $320 \pm 10^{\circ}\text{C}$ and 3-5 sec.
- 5.2.9 To avoid liquid (include organic solvent) stained on LCM
- 5.2.10 Caution!(LCM products with Capacitive Touch Panel)
Strong EMI-sources such as switch-mode power supplies (SMPS) can lead to touch malfunction (e.g. ghost-touches).
Therefore, the touch needs to be thoroughly tested inside the target application.

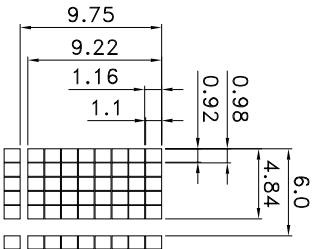
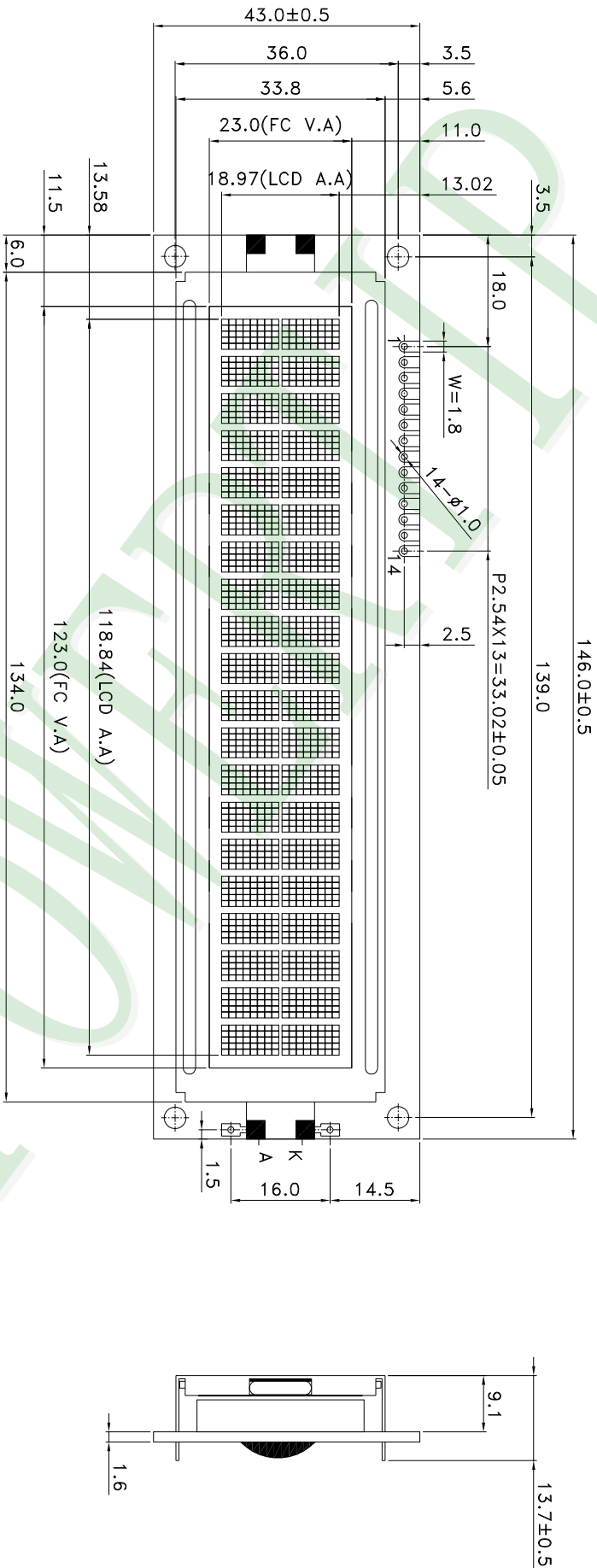
5.3 STORAGE

- 5.3.1 Store the panel or module in a dark place where the temperature is $25^{\circ}\text{C} \pm 5^{\circ}\text{C}$ and the humidity is below 65% RH.
- 5.3.2 Do not place the module near organics solvents or corrosive gases.
- 5.3.3 Do not crush , shake , or jolt the module.

5.4 TERMS OF WARRANTY



- 5.4.1 Applicable warrant period The period is within thirteen months since the date of shipping out under normal using and storage conditions.
- 5.4.2 Unaccepted responsibility
This product has been manufactured to your company's specification as a part for use in your company's general electronic products. It is guaranteed to perform according to delivery specifications. For any other use apart from general electronic equipment, we cannot take responsibility if the product is used in nuclear power control equipment, aerospace equipment , fire and security systems or any other applications in which there is a direct risk to human life and where extremely high levels of reliability are required.

A B C D E F G H



SCALE:2X

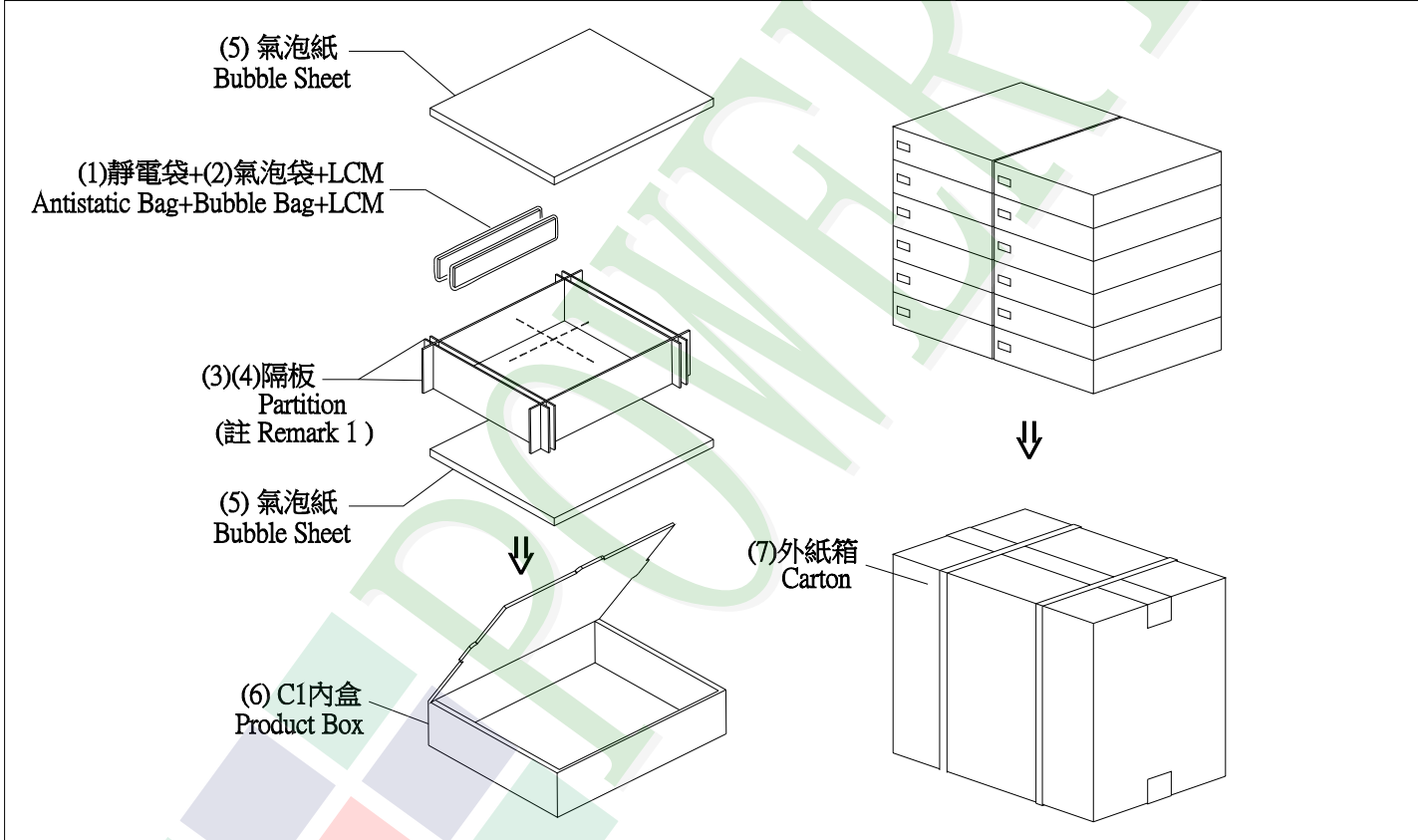
- NOTES:
- 1.LCD TYPE: STN Y/Y/G
 - 2.LCD DISPLAY: Positive/Transflective
 - 3.VIEW DIRECTION: 6 O'CLOCK
 - 4.The tolerance unless classified ±0.3mm

007		PART NO:	PC2002LRU-LWT-H-Q	 欠正光電股份有限公司 POWER TIP TECHNOLOGY CORPORATION								
006		DRAWING NAME:	JLMD-PC2002LRU-LWT-H-Q			Design	Sally	 (3)	Surface	Length (mm) Tolerance (mm)	Precision Level	
005		TITLE:	LCD MODULE DRAWING			Check	Terry		Unit			Material
004						Approve	Ryan	Scale	Thickness	4 ~ 16	-	
003								FIT	Quantity	16 ~ 63	-	
002								Page		63 ~ 250	-	
001	NEW DRAWING	REV BY	Sally			DATE	2018/07/10	1/1		250 ~ 1000	-	

1. 包裝材料規格表 (Packaging Material) : (per carton)

No.	Item	Model	Dimensions (mm)	1Pcs Weight	Quantity	Total Weight
1	成品 (LCM)	PC2002LRU-LWT-H-Q	146.0 X 43.0 X 13.7	0.08	132	10.56
2	靜電袋(1)Antistatic Bag	BAG250100ARABA	250 X 100	0.003	132	0.396
3	A1-1隔板(3)A1-1 Partition	BX29500047BZBA	295 X 47 X 3	0.0078	168	1.3104
4	B1-1隔板(4)B1-1 Partition	BX24500047BZBA	245 X 47 X 3	0.0065	48	0.312
5	氣泡紙(5)Bubble Sheet	BAG280240BWABA	280 X 240	0.006	24	0.144
6	C1內盒(6)Product Box	BX31025555AABA	310 X 255 X 55	0.13	12	1.56
7	外紙箱(7)Carton	BX52732536CCBA	527 X 325 X 360	0.83	1	0.83
8						
9						

2. 一整箱總重量 (Total LCD Weight in carton) : 15.11 Kg±10%
 3. 單箱數量規格表 (Packaging Specifications and Quantity) :
 (1)Quantity Of Spacer : A1-1隔板 X 14 , B1-1隔板 X 4
 (2)Total LCM quantity in carton : quantity per box 11 x no of boxes 12 = 132



特 記 事 項 (REMARK)

1. LCM排放示意圖(前後間隔不放置):
 1. LCM placed as figure showing:
 (First and last slot should be empty)

▨ 模組(LCM) X 1pcs.

X-ON Electronics

Largest Supplier of Electrical and Electronic Components

Click to view similar products for [TFT Displays & Accessories](#) category:

Click to view products by [Powertip](#) manufacturer:

Other Similar products are found below :

[OAI-80038AA-2013-A](#) [HDA430T-3G1H](#) [EA CARREDIPTFT02](#) [NL6448BC20-21D](#) [NB7W-KBA04](#) [NB-ATT01](#) [NB5Q-ATT01](#) [NB5Q-KBA04](#) [NB-CN001](#) [NL12880BC20-05](#) [NL8060BC26-35C](#) [NL8060BC26-35F](#) [TCG104SVLQAPNN-AN20](#) [OAI-80038AA-2008-A](#) [315-U004B15300](#) [UMSH-8596MD-34T \(REV D\)](#) [98-0003-3490-8](#) [1044278](#) [1029309](#) [1060549](#) [DE 127-TU-30/7,5](#) [DE 128-TU-20/7,5](#) [EP-LK007TFTPCAP](#) [FR7.0A00](#) [RC2002A-TIG-CSX](#) [NL6448BC2021C](#) [TX17D01VM2EAB](#) [TX14D23VM5BAA](#)
[TCG121WXLRXVNNANX35](#) [EIC-LCD-1080P](#) [T272480C07VR01](#) [1060632](#) [TCG070WVLPAAANN-AN50](#) [TCG035QVLPDANN-GN50](#)
[1060630](#) [RFE430V-AIW-DNG](#) [T-55619GD065J-LW-ABN](#) [NHD-1.8-128160EF-SSXN-FT](#) [TCG104SVLPEANN-AN30](#) [NL6448BC33-70](#)
[NL192108BC18-06F](#) [NLB150XG02L-01](#) [NL6448BC20-30D](#) [NL10276BC16-06](#) [NL192108AC10-01D](#) [NL6448AC18-08F](#) [NL6448BC20-30F](#)
[NL12880BC20-05BD](#) [NL12880BC20-05D](#) [NL8060BC26-35BA](#)