







ProLight PBVE-17FWU-F5G 17W Power LED Technical Datasheet Version: 1.0

Prolight Opto ® ProEngine Series

Automotive

Features

- ·High flux density of lighting source
- ·Good color uniformity
- ·RoHS compliant
- More energy efficient than incandescent and most halogen lamps
- ·Long lifetime
- ·AEC-Q101 Qualified
- ·SAE/ECE compliant

Main Applications

- ·Bicycle Lamps
- **Exterior Automotive Lighting**
- ·Floodlight

Introduction

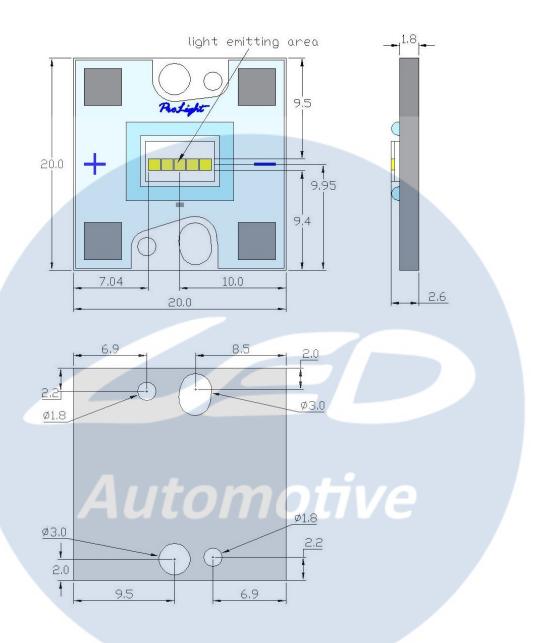
• The input power is 17 Watt, the multi-chip ultra high power ProEngine Series delivers never before seen luminous flux output from a single emitter. The superficial illuminating nature of ProEngine makes them the preference bicycle lamps, typical applications include exterior automotive lighting and floodlight.

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No. 89, Xiyuan Rd., Zhongli City, Taoyuan County 320, Taiwan (R.O.C.)



Mechanical Dimensions



Notes:

- 1. Solder pads are labeled "+" and "-" to denote positive and negative, respectively.
- 2. Drawing not to scale.
- 3. All dimensions are in millimeters.
- 4. Unless otherwise indicated, tolerances are \pm 0.30mm.
- 5. Please do not use a force of over 0.3kgf impact or pressure on the lens of the LED, otherwise it will cause a catastrophic failure.

^{*}The appearance and specifications of the product may be modified for improvement without notice.



Flux Characteristics, T_j = 25°C

Radiation		Part Number	Luminous Flux Φ _ν (lm)			
	Color	Emitter Emitter	@1000mA		Refer @1200mA	
Pattern			Minimum	Typical	Minimum	Typical
Lambertian	White	PBVE-17FWU-F5G	1400	1650	1600	1900

- ProLight maintains a tolerance of ± 7% on flux and power measurements.
- Please do not drive at rated current more than 1 second without proper heat sink.

Electrical Characteristics, T_j = 25°C

	Forward Voltage V _F (V) @1000mA		Forward Voltage V _F (V) Refer @1200mA	Thermal Resistance Junction to Board	
Color	Min.	Тур.	Max.	Тур.	(°C/W)
White	12.0	16.2	19.2	16.5	2.2

ProLight maintains a tolerance of ± 0.1V for Voltage measurements.

Optical Characteristics at 1000mA, T_j = 25°C

					Total included Angle	Viewing Angle
Radiation	Color	Colo	Temperature	CCT	(degrees)	(degrees)
Pattern	COIOI	Min.	Тур.	Max.	θ _{0.90V}	2 θ _{1/2}
		5380 K	5610 K	5850 K	160	120
Lambertian	White	5610 K	5850 K	6100 K	160	120
	vvriite	5850 K	6100 K	6370 K	160	120
		6100 K	6370 K	6680 K	160	120

ProLight maintains a tolerance of ± 5% for CCT measurements.



Absolute Maximum Ratings

Parameter	White
Max DC Forward Current (mA)	1500
Peak Pulsed Forward Current (mA)	1500 (less than 1/10 duty cycle@1KHz)
LED Junction Temperature	150°C
Junction Temperature for short time applications*	175°C
Operating Board Temperature at Maximum DC Forward Current	-40°C - 75°C
Storage Temperature	-40°C - 100°C
Reverse Voltage	Not designed to be driven in reverse bias
ESD withstand voltage(kV) (acc. to IEC 61000-4-2-air discharge)	up to 8

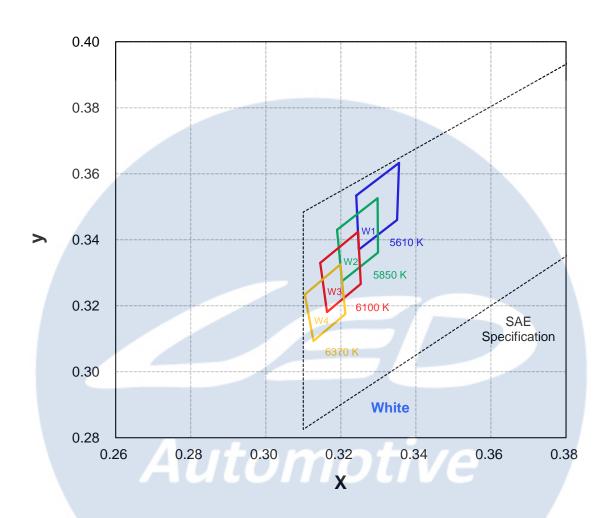
Note: * The LED chip exhibits excellent performance but slight package discoloration occurs at highest temperatures. Exemplary median lifetime for $T_J = 175^{\circ}\text{C}$ is 100h.





Color Bin

White Binning Structure Graphical Representation



White Bin Structure

Bin Code	х	у	Typ. CCT (K)	Bin Code	х	у	Typ. CCT (K)
	0.3241	0.3534			0.3145	0.3330	
W1	0.3248	0.3370	5610	W3	0.3163	0.3181	6100
VVI	0.3350	0.3460	3010	VVS	0.3253	0.3266	0100
	0.3355	0.3633			0.3246	0.3424	
	0.3190	0.3430			0.3104	0.3234	
W2	0.3203	0.3274	5850	W4	0.3127	0.3093	6370
V V Z	0.3299	0.3361	3630	V V ' 1	0.3212	0.3175	0370
	0.3298	0.3526			0.3199	0.3325	

• Tolerance on each color bin (x, y) is ± 0.005

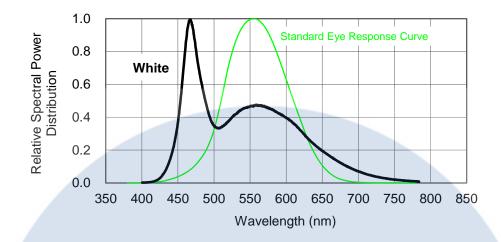
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Color Spectrum, $T_c = 25^{\circ}C$

1. White



Automotive



Junction Temperature Relative Characteristics

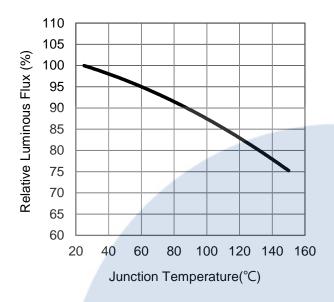


Fig 1. Junction Temperature vs.

Relative Luminous Flux at 1000mA.

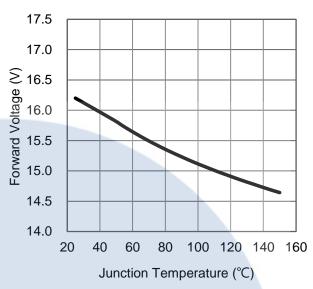


Fig 2. Junction Temperature vs. Forward Voltage at 1000mA.

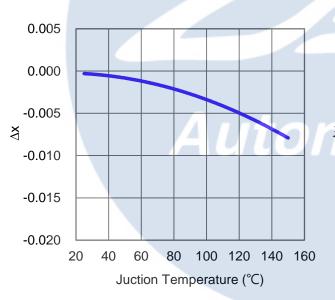


Fig 3. Junction Temperature vs. Chromaticity Coordinate Δx at 1000mA.

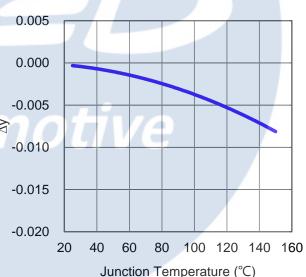


Fig 4. Junction Temperature vs. Chromaticity Coordinate Δy at 1000mA.



Forward Current Relative Characteristics

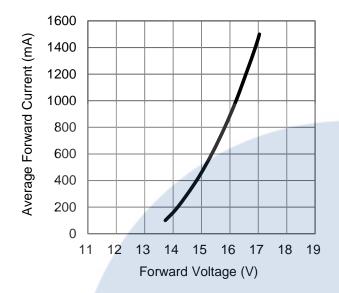


Fig 5. Forward Voltage vs. Forward Current at T_J=25°C.

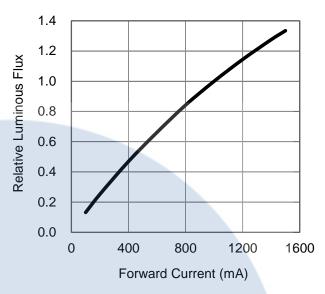


Fig 6. Forward Current vs.
Relative Luminous Flux at T_{.j}=25°C.

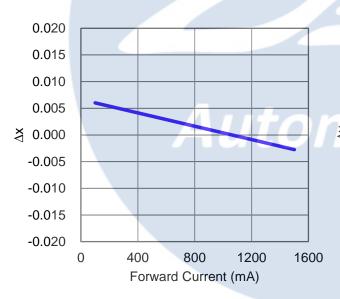


Fig 7. Forward Current vs. Chromaticity Coordinate Δx at T_J =25°C.

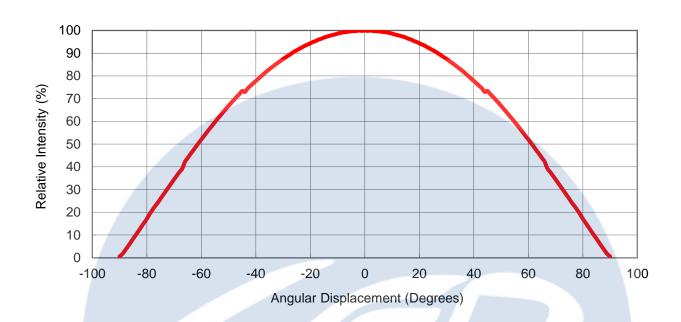


Fig 8. Forward Current vs. Chromaticity Coordinate Δy at T_J =25°C.

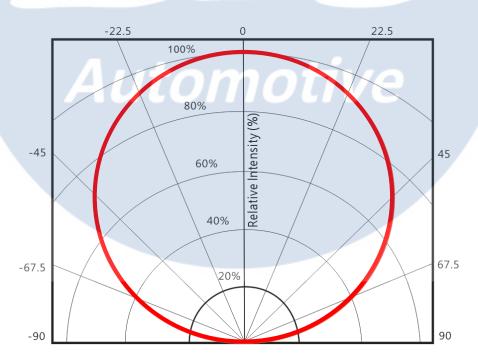


Typical Representative Spatial Radiation Pattern

Lambertian Radiation Pattern



Polar Radiation Pattern





Moisture Sensitivity Level – JEDEC Level 1

			Soak Requirements				
Level	Floo	r Life	Stan	dard	Accelerated	Environment	
	Time	Conditions	Time (hours)	Conditions	Time (hours)	Conditions	
1	Unlimited	≤30°C / 85% RH	168 +5/-0	85°C / 85% RH	NA	NA	

- The standard soak time includes a default value of 24 hours for semiconductor manufature's exposure time (MET) between bake and bag and includes the maximum time allowed out of the bag at the distributor's facility.
- Table below presents the moisture sensitivity level definitions per IPC/JEDEC's J-STD-020C.

	Soak Requirements						
Lavel Floor Life		·					
Levei	Level Floor Life				Accelerated Environment		
	Time	Conditions	Time (hours)	Conditions	Time (hours)	Conditions	
1	Unlimited	≤30°C / 85% RH	168 +5/-0	85°C / 85% RH	NA	NA	
2	1 year	≤30°C / 60% RH	168 +5/-0	85°C / 60% RH	NA	NA	
2a	4 weeks	≤30°C / 60% RH	696 +5/-0	30°C / 60% RH	120 +1/-0	60°C / 60% RH	
3	168 hours	≤30°C / 60% RH	192 +5/-0	30°C / 60% RH	40 +1/-0	60°C / 60% RH	
4	72 hours	≤30°C / 60% RH	96 +2/-0	30°C / 60% RH	20 +0.5/-0	60°C / 60% RH	
5	48 hours	≤30°C / 60% RH	72 +2/-0	30°C / 60% RH	15 +0.5/-0	60°C / 60% RH	
5 a	24 hours	≤30°C / 60% RH	48 +2/-0	30°C / 60% RH	10 +0.5/-0	60°C / 60% RH	
6	Time on Label (TOL)	≤30°C / 60% RH	Time on Label (TOL)	30°C / 60% RH	NA	NA	



Reliability testing in accordance with AEC-Q101 (Rev D1)

The development of this product included extensive operational life-time testing and environmental testing. Table 1 summarizes the tests applied and cumulative test results obtained from testing performed in accordance with AEC-Q101(Rev D1).

Table 1. Operating life, mechanical and environmental tests performed on it's package in accordance with AEC-Q101 (Rev D1).

Abrb Stress	Conditions		Failure Criteria	Rejects
TEST Pre- and Post-Stress Electrical Test	T _J = 25°C	N/A	See notes [2]	0
PC Pre-conditioning	JESD22-A113 Soak Tamb = 85°C, RH = 85% Reflow soldering	168 hours 3 cycles	See notes [2]	0
EV External Visual	JESD22 B-101	N/A	See notes [2]	0
HTFB High Temperature Forward Bias	JESD22-A108 Tamb =85°C, IF = max. DC [1]	1000 hours	See notes [2]	0
TC Temperature Cycling	JESD22-A104 -30°C to 80°C	1000 cycles	See notes [2]	0
HTHHB High temp. & High Humidity Bias	JESD22-A101 Tamb = 85°C, RH = 85%, IF = max. DC [1]	1000 hours	See notes [2]	0
PTC Power and Temperature cycle	-30°C to 85°C, 10 minutes dwell, 20 minutes transfer (1 hour cycle), 2 minutes ON/2 minutes OFF, IF = max. DC [1]	1000 hours	See notes [2]	0
ESD	AEC Q101-001	8000V	See notes [2]	0
VVF Vibration Variable Frequency	vvF on Variable 10-2000-10 Hz, log or linear sweep rate, 20 G about 1 min 1.5 mm 3X/axis		See notes [3]	0
MS Mechanical Shock	1500 G, 0.5 msec. pulse, 5 shocks each 6 axis	T7-76	See notes [3]	0
RSH Resistance to Solder Heat	RSH Resistance to Solder JESD22-A111 / JESD22-B106 260 °C + 5 °C		See notes [3]	0
SD Solderability	J-STD-002 245 °C ± 5 °C	3 s	See notes [3]	0

Notes:

1. Depending on the maximum derating curve.

2. Criteria for judging failure

Item	Test Condition	Criteria for Judgement		
item	rest Condition	Min.	Max.	
Forward Voltage (V _F)	$I_F = max DC$		Initial Level x 1.1	
Luminous Flux or	I _F = max DC	Initial Level x 0.8		
Radiometric Power (Φ _V)	IF = Max BC	Initial Edvor X 0.0		
Reverse Current (I _R)	$V_R = 5V$		50 µA	

^{*} The test is performed after the LED is cooled down to the room temperature.

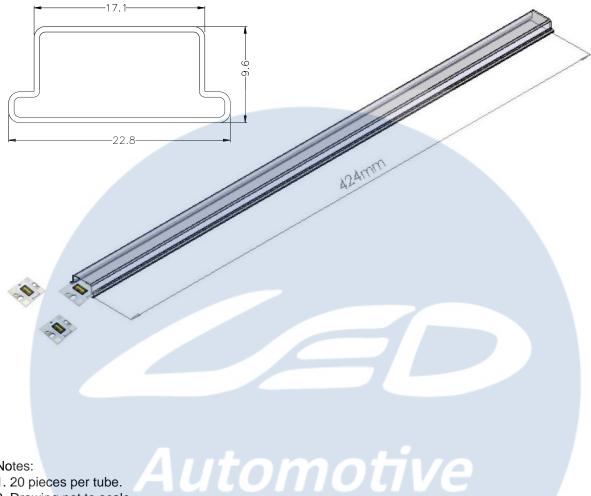
3. A failure is an LED that is open or shorted.

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Packing Specifications



Notes:

- 1. 20 pieces per tube.
- 2. Drawing not to scale.
- 3. All dimensions are millimeters.
- 4. All dimensions without tolerances are for reference only.
- ** Please do not open the moisture barrier bag (MBB) more than one week. This may cause the leads of LED discoloration. We recommend storing ProLight's LEDs in a dry box after opening the MBB. The recommended storage conditions are temperature 5 to 30°C and humidity less than 40% RH.



Recommended Soldering Condition

- Please use lead free and "no clean" solders.
- Soldering shall be implemented using a soldering tip at a temperature lower than 350 °C, and shall be finished within 3.5 seconds for each pad.
- During the soldering process, put the LEDs on materials whose conductivity is poor enough not to radiate heat of soldering.
- Properly solder tin wires before soldering them to LEDs.
- Avoid touching the glass lens with the soldering iron.
- Please prevent flux from touching to the glass lens.
- Please solder evenly on each pad.
- Contacts number of a soldering tip should be within twice for each pad.
- Next process of soldering should be carried out after the LEDs have return to ambient temperature.

*ProLight cannot guarantee if usage exceeds these recommended conditions.

Please use it after sufficient verification is carried out on your own risk if absolutely necessary.

Precaution for Use

- The modules light output are intense enough to cause injury to human eyes if viewed directly. Precautions must be taken to avoid looking directly at the modules with unprotected eyes.
- The modules are sensitive to electrostatic discharge. Appropriate ESD protection measures
 must be taken when working with the modules. Non-compliance with ESD protection
 measures may lead to damage or destruction of the product.
- Chemical solvents or cleaning agents must not be used to clean the modules.
 Mechanical stress on the Emitters must be avoided. It is best to use a soft brush, damp cloth or low-pressure compressed air.
- The products should be stored away from direct light in dry location.
- The appearance, specifications and flux bin of the product may be modified for improvement without notice. Please refer to the below website for the latest datasheets. http://www.prolightopto.com/

Handling of without Cover Lens LEDs

Notes for handling of without cover lens LEDs

- Please do not use a force of over 0.3kgf impact or pressure on the emitting area, otherwise it will cause a catastrophic failure.
- Avoid touching the emitting area especially by sharp tools such as Tweezers.
- Avoid leaving fingerprints on the emitting area.
- Please store the LEDs away from dusty areas or seal the product against dust.
- Please do not mold over the emitting area with another resin. (epoxy, urethane, etc)





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