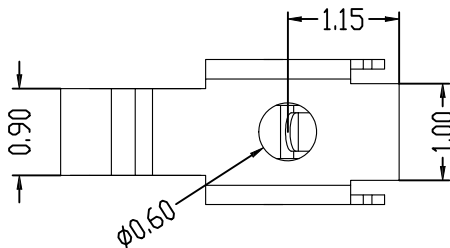
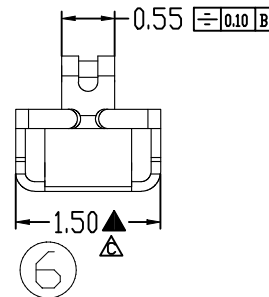
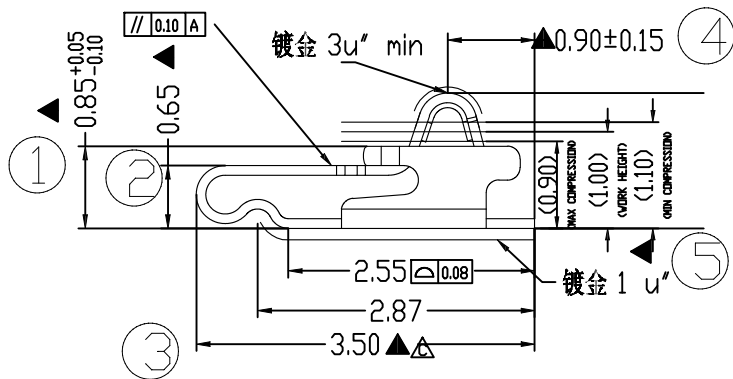
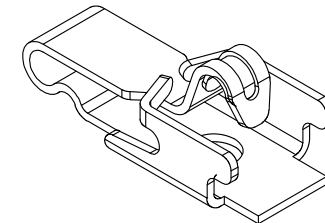
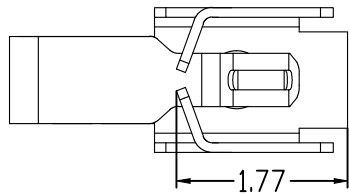


A	B	C	D	E	F	G
MD D	Description		Please follow Pulse Limits for the hazardous substances (RoHS, halogens) in the document "Pulse Hazardous Substances (HS) Limits (RPG002-03)" and "Vendor Survey Questionnaire, Material Composition (LDM-SAF-L0040)".	Reliability Test Spec according to WIHS7.5.33 (Reliability Test Working Instruction) Default test standard is Test Standard A if no definition		
P3	Change the Logo					





NOTES:UNLESS OTHERWISE SPECIFIED

1. MATERIAL: SUS304-H
2. NO CRACK APPEARS ON CONTACT BALL SHAPE.
3. NO LINES APPEARS ON BENDING AREA.
4. ALL UNSPECIFIED RADII TO BE 0.05 MAXIMUM .
5. BURR:0.03MAX;CUMBER:1.5MM MAX/500MM; TWIST:20°/500MM.
6. PRE-LOAD FORCE:0.40N ON CONTACT POINT
7. PLATING: 3u"MIN GOLD PLATING ON CONTACT AREA, GOLD FLASH PLATING ON SOLDER AREA, 50u" MIN NICKEL PLATING OVER ALL

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Functional Characteristics Key (Cpk requirement : Cpk) >
 ◆ Process Capability Studies required(total pcs)
 ◆ Ongoing Statistical Process Control Required (total pcs)
 ◆ Critical dimension need to be measured, no CPK requirement (total pcs)

.X± 0.15
.XX± 0.10
.XXX± 0.05
X:± 5°

PULSE (SUZHOU) WIRELESS PRODUCTS CO.LTD.		THIRD ANGLE PROJECTION		SHEET NUMBER		1 / 1	
 99 HUOJU RD. SUZHOU NEW DISTRICT 215009 P.R.CHINA				GENERAL TOLERANCE			
PRODUCT(S) SW0180N		SCALE 4.000		DESIGN JACKIE JUN-28-18		CUSTOMER NUMBER	
ITEM TX80101-001 (CLIP)		DOCUMENT NUMBER SW0180N		CHECKED MARK Nov-22-17		APPROVED JAMES Nov-22-17	
		PART VERSION P01		DOCUMENT VERSION P3		P2 Oct-26-18 Chris P1 JUN-28-18 JACKIE MOD DATE NAME	

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