

.219 HEX-

NOTES:

## MATERIALS:

1. INSULATORS = VIRGIN WHITE TEFLON PER ASTM D1710, GRADE 1, TYPE I, CLASS "B". 2. CONTACT = BERYLLIUM COPPER PER ASTM B196, ALLOY C17300, TEMPER TD04. 3. ALL OTHER METAL PARTS = BRASS PER ASTM B16, ALLOY C36000, TEMPER H02.

 $\phi.121$ 

## FINISHES:

- CONTACT = GOLD PLATE PER MIL-G-45204, TYPE II, CLASS 1, GRADE C, OVER .00010 TO .00020 STRESS FREE SULFAMATE NICKEL PER QQ-N-290.
   SOLDER FITTING = GOLD PLATE PER MIL-G-45204, TYPE II, CLASS 0, GRADE C, OVER .00010 TO .00020 COPPER STRIKE PER MIL-C-14550.
   ALL OTHER METAL PARTS = NICKEL PLATE PER QQ-N-290, CLASS 1, GRADE G, EXCEPT .0001 TO .0002 THICK OVER .00005 TO .0001 THICK COPPER PER MIL-C-14550.

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REVISIONS

APPROVED

A.D.M.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON		DWN: DATE A.D.M. 10/15/09 CHKD: DATE	APPLIED ENGINEERING PRODUCTS  104 John W. Murphy Dr. New Haven, CT 06513
DECIMAL	ANGLE	D.N. 10/15/09  APVD: DATE  J.M. 10/15/09	SMC RIGHT ANGLE FEMALE PLUG SOLDER/CLAMP TYPE FOR .085 S/R & SIMILAR CABLES
REFERENCE: ORIGINATED: D.N.		MATERIALS & FINISHES:  SEE NOTES	SIZE FSCM NO. DWG NO. 19505 1005-7541-010 A
DATE: 10/15/93			SCALE 6:1 THIRD ANGLE SHEET 1 OF 1

005 - 7541 - 010

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