

NOTES:

MATERIALS:

- 1.
- INSULATORS = VIRGIN WHITE TEFLON PER ASTM D1710, GRADE 1, TYPE I, CLASS "B".
 LOCKWASHER = PHOSPHOR BRONZE PER ASTM B139, COPPER ALLOY C53400, TEMPER H04.
 CRIMP SLEEVE = SEAMLESS LOWLEAD BRASS TUBE, ALLOY 330, SOFT ANNEAL TEMPER, .025/.060 GRAIN SIZE OR SEAMLESS COPPER TUBE PER ASTM B75, TYPE C12000, TEMPER: LIGHT ANNEAL 050 EXCEPT YIELD STRENGTH.
 ALL OTHER METAL PARTS = BRASS PER ASTM B16, ALLOY C36000, TEMPER H02. 2. 3.
- 4.

FINISHES:

- CONTACT = GOLD PLATE PER MIL G 45204, TYPE II, CLASS 1, GRADE C, OVER .00010 TO .00020 STRESS FREE SULFAMATE NICKEL PER QQ N 290. ALL OTHER METAL PARTS = GOLD PLATE PER ASTM B488-11, TYPE II, 30µin MIN, GRADE C OVER 100 TO 200µin COPPER STRIKE PER AMS 2418. 1.
- 2.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON		DWN: DATE C.E. 04/10/ CHKD: DATE		Property of Radiall This document cannot be reproduced or communicated to a third party without prior a RADIALL company written permission of RADIALL.				
DECIMAL	ANGLE	D.N. 04/10/						
		APVD: DATE		BULKHEAD CRIMP TYPE				
		J.M. 04/10/	18 FO	R RG-178 & SIMILAR CABLES			S	
REFERENCE:	-	MATERIALS & FINISHES:	SIZE	FSCM NO.	DWG NO.		REV	
ORIGINATED: C.E.		SEE NOTES	A	19505	2003-1571	-002	А	
DATE: 04/10/18		SEE NOTES	SCALE	4:1	THIRD ANGLE	SHEET 1 C)F 1	

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