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	REVISIONS				
	REV.	DESCRIPTION	DATE	APPROVED	
	А	INITIAL RELEASE	04/28/14	D.N.	
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NOTES:

MATERIALS:

- BODY = STAINLESS STEEL PER ASTM A582, ALLOY 303, CONDITION "A".
 INSULATOR = VIRGIN WHITE TEFLON PER ASTM D1710, GRADE 1, TYPE I, CLASS "B".
 CONTACT = BERYLLIUM COPPER PER ASTM B196, ALLOY C17300, TEMPER TD04.
 CRIMP SLEEVE = SEAMLESS LOWLEAD BRASS TUBE, ALLOY 330, SOFT ANNEAL TEMPER, .025/.060 GRAIN SIZE OR SEAMLESS COPPER TUBE PER ASTM B75, TYPE C12000, TEMPER: LIGHT ANNEAL 050 EXCEPT YIELD STRENGTH.
 SHRINK SLEEVE = THERMOFIT SCL, BLACK (NOT SHOWN).

FINISHES:

- BODY = GOLD PLATE PER ASTM B488-01, TYPE II, 30µin MIN, GRADE C, OVER 50 TO 100µin STRESS FREE NICKEL PER QQ-N-290.
 CONTACT = GOLD PLATE PER ASTM B488-01, TYPE II, 50µin MIN, GRADE C, OVER 100 TO 200µin STRESS FREE SULFAMATE NICKEL PER QQ-N-290.
 CRIMP SLEEVE = GOLD PLATE PER ASTM B488-01, TYPE II, 30µin MIN, GRADE C, OVER 100 TO 200µin COPPER STRIKE PER MIL-C-14550.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON		DWN: D.N. CHKD:	DATE 04/28/14 DATE	Property of Radiall This document cannot be reproduced or communicated to a third party without prior a RADIALL company written permission of RADIALL.				
DECIMAL ANGLE		J.S. APVD: J.M.	04/28/14 DATE 04/28/14	SMA STRAIGHT JACK SOLDER/CRIMP				
REFERENCE:		MATERIALS &		size A	FSCM NO. 19505	DWG NO. 9002-1033-		REV A
ORIGINATED: D.N. DATE: 04/28/14				SCALE	6:1	THIRD ANGLE PROJECTION	SHEET 1 O	F 1

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