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REVISIONS

DATE

APPROVED

DESCRIPTION

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- .330 -

NOTES:

MATERIALS:

— 1.15 —

-.344 HEX

1. BODY & COUPLING NUT = STAINLESS STEEL PER ASTM A582, ALLOY 303, CONDITION "A".
2. INSULATORS = VIRGIN WHITE TEFLON PER ASTM D1710, GRADE 1, TYPE I, CLASS "B".
3. CONTACT & RETAINING RING = BERYLLIUM COPPER PER ASTM B196, ALLOY C17300, TEMPER TD04.
4. GASKET = SILICONE RUBBER PER ZZ-R-765, CLASS 2B, GRADE 65-75.
5. CRIMP NUT = BRASS PER ASTM B16, ALLOY C36000, TEMPER H02.
6. CRIMP SLEEVE = SEAMLESS LOWLEAD BRASS TUBE, ALLOY 330, SOFT ANNEAL TEMPER, .025/.060 GRAIN SIZE OR SEAMLESS COPPER TUBE PER ASTM B75, TYPE C12000, TEMPER: LIGHT ANNEAL 050 EXCEPT YIELD STRENGTH, OR BRASS PER MIL-T-46072, ALLOY 332.
7. SHRINK SLEEVE = THERMOFIT SCL, BLACK. (NOT SHOWN)

-.313 HEX

FINISHES:

- BODY = GOLD PLATE PER MIL-G-45204, TYPE II, CLASS 0, GRADE C, OVER .000050 TO .00010 STRESS FREE NICKEL PER QQ-N-290.
 CONTACT = GOLD PLATE PER MIL-G-45204, TYPE II, CLASS 1, GRADE C, OVER .00010 TO .00020 STRESS FREE SULFAMATE NICKEL PER QQ-N-290.
 CRIMP NUT & CRIMP SLEEVE = GOLD PLATE PER MIL-G-45204, TYPE II, CLASS 0, GRADE C, OVER .00010 TO .00020 COPPER STRIKE PER MIL-C-14550.
 COUPLING NUT = PASSIVATE PER QQ-P-35, TYPE VI.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON		DWN: D.N. CHKD:	DATE 06/17/11 DATE	Property of Radiall This document cannot be reproduced or communicated to a third party without prior a RADIALL company written permission of RADIALL.					N
DECIMAL	ANGLE	M.J.	06/17/11						
		APVD:	DATE	CRIMP TYPE					
		J.M.	06/17/11	FOR	RG-	316DS & SI	MILAF	R CABL	ES.
REFERENCE:		MATERIALS & FINI	SHES:	SIZE	FSCM NO.	DWG NO.		0.4.0	REV
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