

		INICAL DATA SH		
MALE S	TRAIGHT RECE	R PCB	R114.424.100	
SMT TYPE- REEL OF 100			Series : SMB	
PACKAGING			<b>SPECIFICATION</b>	
Standard	Unit	Other		
100	'W' option	Contact us		
ELECTRIC	CAL CHARACTEI	RISTICS	EN	VIRONMENTAL
Impedance Frequency VSWR Insertion loss RF leakage Voltage rating	0-4 1.05* + 0,0080 0.03* - ( 57	Ω GHz x F(GHz) Maxi √F(GHz) dB Maxi - F(GHz)) dB mini Veff Maxi	Operating tempe Hermetic seal Panel leakage	erature -65/+165 ° C NA Atm.cm3/s NA
Dielectric withstandin Insulation resistance		Veff mini MΩ mini	OTHER	S CHARACTERISTICS
MECHANI Center contact retention Axial force – Mating Axial force – Opposi Torque Recommended torque Mating Panel nut	g end 10 ite end 10 NA	RISTICS N mini N mini N.cm mini N.cm N.cm	Assembly instruct	ction
Mating life Weight	500 0,4830	Cycles mini g		
<b>Issue :</b> 0847 C In the effort to improve	our products, we reserve	a the right to make ch	anges judged to be	

#### TECHNICAL DATA SHEET

## MALE STRAIGHT RECEPTACLE FOR PCB

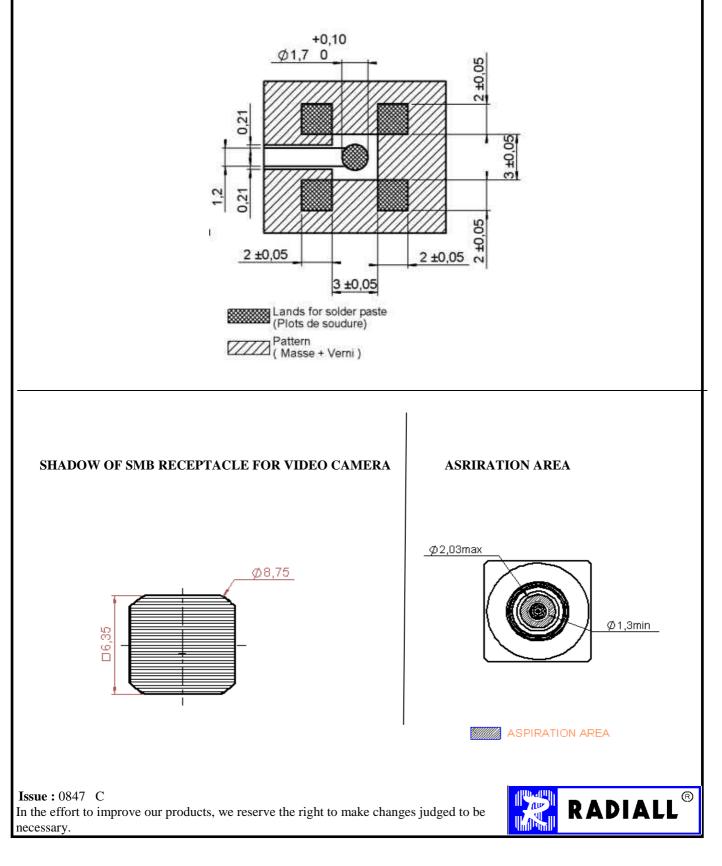
## **SMT TYPE- REEL OF 100**

Series : SMB

R114.424.100

#### **SMB SERIES – INFORMATION**

Coplanar line : pattern and signal are on the same side. Thickness of PCB : 1.6 mmThe material of PCB is the epoxy resin of glass fabrics bacs. (Er=4.8). The solder resist should be printed exept for the land pattern on the PCB.



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### **SMT TYPE- REEL OF 100**

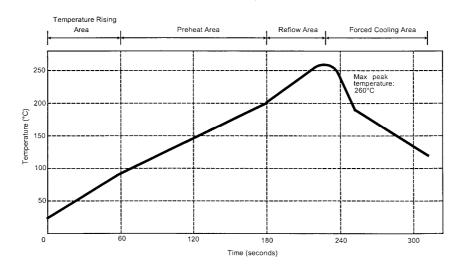
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# SOLDER PROCEDURE

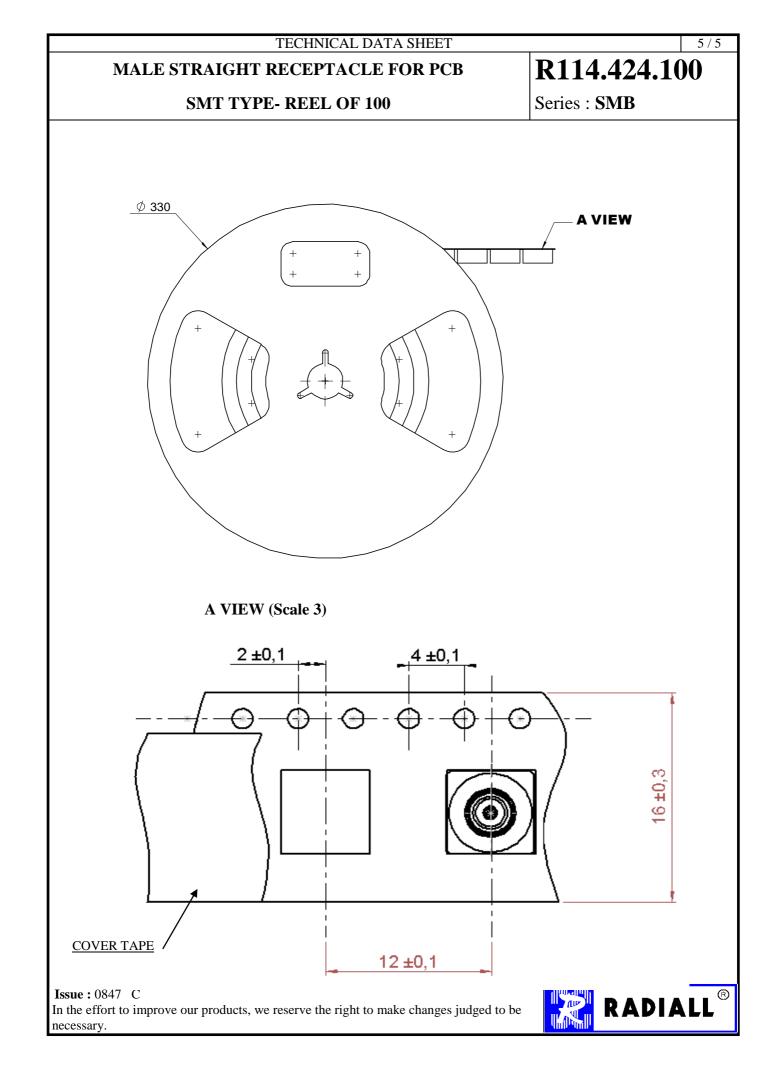
- Deposit solder paste 'Sn Ag4 Cu0.5' on mounting zone by screen printing application. We recommend a low residue flux.
   We advise a thickness of 150 micromm (5.850 microinch). Verify that the edges of the zone are clean.
- 2. Placement of the receptacle on the mounting zone with an automatic machine of 'pick and place' type.
- 3. Soldering by infra-red reflow.
- 4. Cleaning of printed circuit boards.
- 5. Checking of solder joints and position of the component by visual inspection.

### **TEMPERATURE PROFILE**



Parameter	Value	Unit
Temperature rising Area	1 - 4	°C/sec
Max Peak Temperature	260	°C
Max dwell time @260°C	10	sec
Min dwell time @235°C	20	sec
Max dwell time @235°C	60	sec
Temperature drop in cooling Area	-1 to - 4	°C/sec
Max dwell time above 100°C	420	sec





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