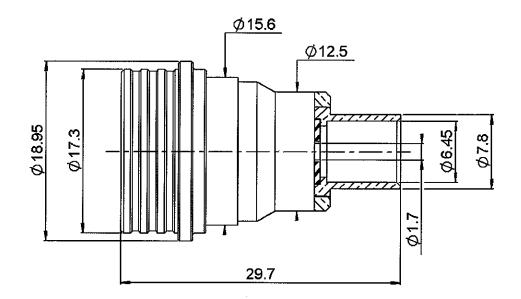
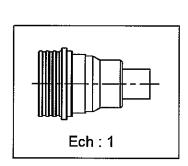
STRAIGHT PLUG SOLDER TYPE

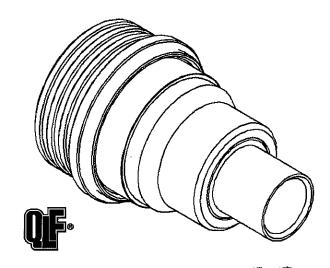
CABLE .250

R164.054.002

Series : **QN**







All dimensions are in mm.

COMPONENTS	MATERIALS	PLATINGS (µm)
BODY	BRASS	BBR 0.5 OVER SILVER 3
CENTER CONTACT	BRASS	GOLD 1.3 OVER COPPER 2.5
OUTER CONTACT	BERYLLIUM COPPER	GOLD 0.3 OVER CHEMICAL NICKEL
INSULATOR	PTFE	
GASKET	EPDM	
OTHERS PARTS	BRASS	GOLD 1 OVER COPPER 2
-	-	-
-	-	

Issue: 0520 B

In the effort to improve our products, we reserve the right to make changes judged to be necessary.



STRAIGHT PLUG SOLDER TYPE

CABLE .250

R164.054.002

Series: QN

<u>PACKAGING</u>

Standard	Unit	Other
50	'W' option	Contact us

ELECTRICAL CHARACTERISTICS

1.05 +

Impedance

50 Ω

Frequency

*0-6 GHz

VSWR

0.025 x F(GHz) Maxi

Insertion loss

0.048 √F(GHz) dB Maxi

RF leakage

**90 - F(GHz)) dB Maxi

Voltage rating

700 Veff Maxi

Dielectric withstanding voltage

1500 Veff mini

Insulation resistance

5000 MΩ mini

MECHANICAL CHARACTERISTICS

Center contact retention

Axial force – Mating end

NA N mini

Axial force – Opposite end

NA N mini

Torque

NA N.cm mini

Recommended torque

Mating Panel nut NA N.cm

Clamp nut

NA N.cm NA N.cm

A/F clamp nut

0.000 mm

Mating life

100 Cycles mini

Weight

18.900 g

ENVIRONMENTAL

Operating temperature

-55/+125 ° C

Hermetic seal

NA Atm.cm3/s

Panel leakage

NA

SPECIFICATION

CABLE ASSEMBLY

Stripping	a	b	С	d	е	f
mm	4.50	0.00	0.00	0.00	0.00	0.00

Assembly instruction:

Recommended cable(s)

KS3

RG 401

Characteristics indicated on this data sheet are those that can be achieved with the highest performance cable. Intrinsic limitations of the cable may diminish the performance of the assembly

Cable retention

- pull off

500 N mini

- torque

NA N.cm

TOOLING

Part Number	Description	Hexagon
	•	
R282.054.000	STRIPPING	
	TOOL	
R282.074.020	POINTER	
	GAUGE CABLE	
	.250	
R282.740.030	SOLDERING	
	MOUNTING	
R282.744.261	SOLDERING	
	POSITIONER N	İ
R282.862.140	SOLDER	
	GAUGE	
	THICKNESS	
	0.0276	

OTHERS CHARACTERISTICS

* Usable 0-11GHz

**RF Leakage: -80dBm 3<F<6GHz

***PIM3: -112dBm (2 x 20W at 1.8GHz)

Issue: 0520 B

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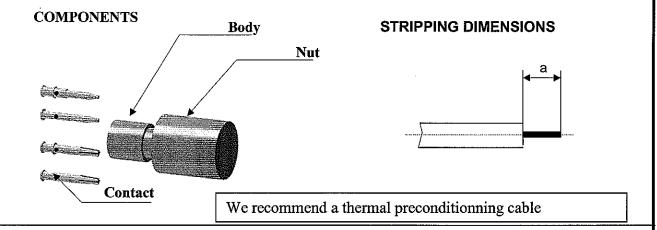


STRAIGHT PLUG SOLDER TYPE

CABLE .250

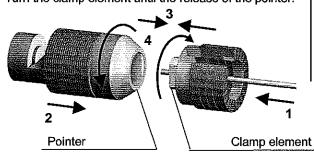
R164.054.002

Series: QN



1

Insert the cable into the clamp element. Present the pointer in front of the clamp element. Push the cable until it stops, while holding the clamp element pushed on the hollow part of the pointer. Turn the clamp element until the release of the pointer.



3

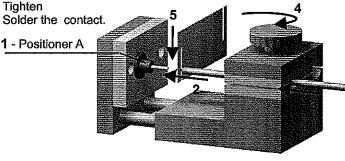
Mount the positioner A.

Slide the centre contact into the positioner A.

Insert the solder gauge between the centre contact and the cable.

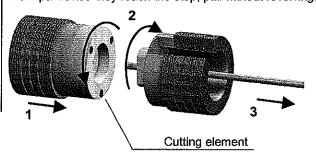
Tighten

1 - Positioner A



2

Present the cutting element in front of the clamp element. Push and turn both elements, back part opposite to the front part. Once they reach the stop, pull without revolving.



4

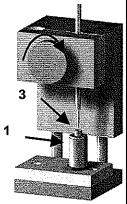
After cooling, remove the assembly from the jig.

Positioning the connector onto the Assembly jig.

Slide the cable into the connector until It bottoms against the insulator Tighten.

Put three rings of solder around The able and solder.

After cooling, remove the assembly From the jig.



2

Issue: 0520 B

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