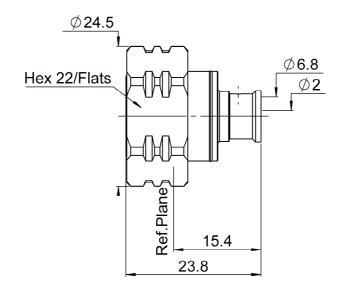
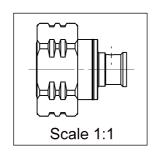


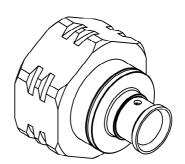
Technical Data Sheet

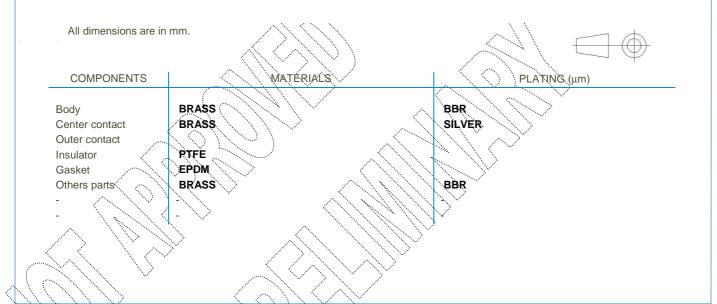
STRAIGHT PLUG SOLDER TYPE FOR 1/4" SPIRAL SUPERFLEXIBLE

PAGE 1/3 ISSUE 17-02-15A SERIES 4.3-10 PART NUMBER R183030017











Technical Data Sheet

STRAIGHT PLUG SOLDER TYPE FOR 1/4" SPIRAL SUPERFLEXIBLE

PAGE 2/3	ISSUE 17-02-15A	SERIES 4.3-10	PART	Г NUMBE	R R18303 0	017		
<u>PACKAGING</u>								
Standard			Unit		Other			
50			Contact us	Со	ntact us			
			ENVIRONMENTAL Operating temperature -55~+90 °C Hermetic seal NA Atm.cm3/s					
Frequency VSWR	/SWR					NA	Atm.cm5/5	
RF leakage Voltage rating Dielectric withsta				<u>SPECIFICATION</u>				
MECHANICAL CHARACTERISTICS				CABLE ASSEMBLY				
Center contact re Axial force – M	ating End	30 N mini	Stripping a mm 5.3	b	c d	e 0	f 0	
Axial force – O Torque	pposite end	30 N mini NA N.cm mini						
Recommended torque Mating 500 N.cm Panel nut NA N.cm Clamp nut NA N.cm A/F clamp nut 0.0000 mm			Assembly instruction: Recommended cable(s) HCF 1/4" Cu2Y AlCu					
Mating life Weight	28.3	100 Cycles mini 760 g						
			Characteristics indicated of performance cable. Intrins assembly					
			Cable retention					
			i - pull off - torque		250 NA	N mini N.cm		
		,ee						
TOOLING								
Par	t Number		escription			Hexagon		
OTHER CHARACTERISTICS IP67 mated condition								
1FOT mated controll								
	$\overline{}$							

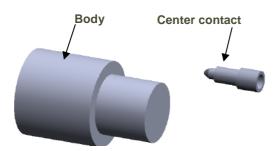




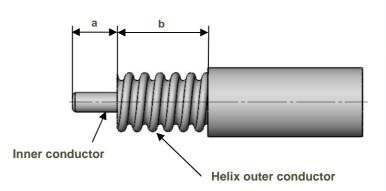
STRAIGHT PLUG SOLDER TYPE FOR 1/4" SPIRAL SUPERFLEXIBLE

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COMPONENTS



STRIPPING DIMENSION



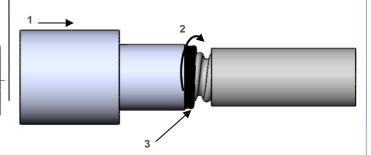
1

- Strip the cable.
- Do not damage the outer conductor.
- The end surface of inner conductor should be chamfered.
- Remove impurities such as copper scraps and burrs on the end surface of the cable.

Trim debris

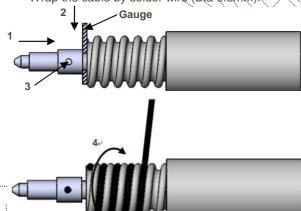
3

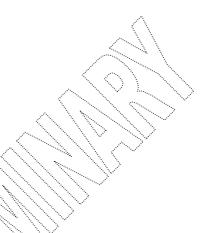
- Push the cable into the connector body, until it stops.
- Use the reserved solder wire to wrap the cable to fill the space between cable and connector.
- Solder the connector body with cable.



2

- Insert center contact on the cable.
- Put solder gauge(1.4mm) between center contact and cable. Push the center contact to the guage until it stops
- Solder center contact.
- Wrap the cable by solder wire (Dia 0.8mm)





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