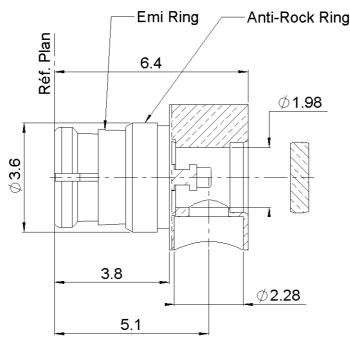
FEMALE RIGHT ANGLE PLUG SOLDER TYPE

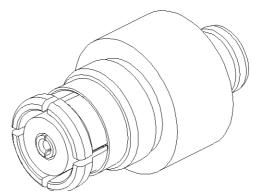
Series : **SMP**

R222.152.000

CABLE .085







All dimensions are in mm.



COMPONENTS	MATERIALS	PLATING (µm)
BODY CENTER CONTACT OUTER CONTACT INSULATOR GASKET OTHERS PARTS -	BERYLLIUM COPPER BERYLLIUM COPPER - PTFE - BERYLLIUM COPPER; BRASS -	GOLD OVER NICKEL

Issue: 1241 D

In the effort to improve our products, we reserve the right to make changes judged to be necessary.



FEMALE RIGHT ANGLE PLUG SOLDER TYPE

CABLE .085

R222.152.000

Series : SMP

PACKAGING

Standard	Unit	Other
100	'W' option	Contact us

ELECTRICAL CHARACTERISTICS

 $\begin{array}{ccc} \text{Impedance} & & \textbf{50} \;\; \Omega \\ \text{Frequency} & & \textbf{0-26.5} \;\; \text{GHz} \end{array}$

VSWR 1.35 + 0.0000 x F(GHz) Maxi Insertion loss 0.12 $\sqrt{F(GHz)}$ dB Maxi RF leakage - (* - F(GHz)) dB Maxi

Voltage rating 335 Veff Maxi Dielectric withstanding voltage Insulation resistance 500 Weff mini 5000 M Ω mini

MECHANICAL CHARACTERISTICS

Center contact retention

Axial force – Mating end
Axial force – Opposite end
Torque

6.7 N mini
AX N.cm mini
NA N.cm mini

Recommended torque

Mating NA N.cm
Panel nut NA N.cm
Clamp nut NA N.cm
A/F clamp nut 0.0000 mm

Mating life 100 Cycles mini

Weight **0.4530** g

ENVIRONMENTAL

Operating temperature -65/+165 ° C

Hermetic seal **NA** Atm.cm3/s

Panel leakage NA

SPECIFICATION

CABLE ASSEMBLY

Stripping	a	b	С	d	e	f
mm	1.30	0.00	0.00	0.00	0.00	0.00

Assembly instruction:

Recommended cable(s)

KS 1 RG 405

Characteristics indicated on this data sheet are those that can be achieved with the highest performance cable. Intrinsic limitations of the cable may diminish the performance of the assembly

Cable retention

- pull off- torqueNA N.cm

TOOLING

Part Number	Description	Hexagon
R282.740.030	SOLDERING	
	MOUNTING	
R282.743.120	POSITIONER FOR	
	SOLDERING SMP	
R282.051.000	STRIPPING TOOL	
R282.062.010	POINTER GAUGE	

OTHER CHARACTERISTICS

*RF leakage:-80dB DC-3GHz

-65dB: 3-26.5GHz

Compliant with MIL.STD.348

Issue: 1241 D

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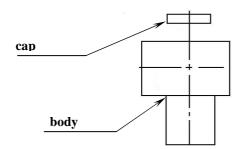
FEMALE RIGHT ANGLE PLUG SOLDER TYPE

CABLE .085

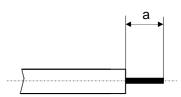
R222.152.000

Series: SMP

COMPONENT



STRIPPING CABLES



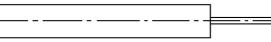
We recommend a thermal preconditionning cable

1

Strip the cable.

Clean the cable.

The iron temperature shall not exceed 250℃ max

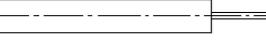


3 After cooling remove the cable assembly from the jig . Slide the body into the positioner until its bottoms againsr the positioner

Slide cable assembly onto the jig.

Tighten and solder the contact.

After cooling remove cable assembly from the jig.

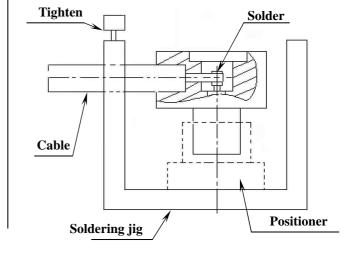


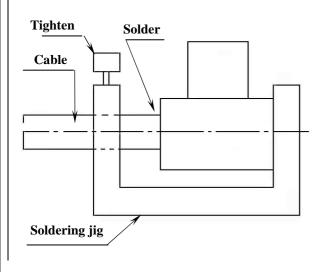


2

Slide the assembly in the the soldering jig and tighten. Slide cable into connector until it bottoms against the body and tighten.

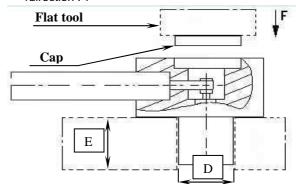
Solder the body onto the cable.





Place cable assembly into a dia D = 3.8 +-0.1 and thickness E = 4 + -0.1.

Place cable assembly above a flat pressing tool . To fit the cap until it bottoms againts the body . (direction F)



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