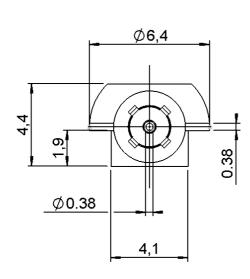
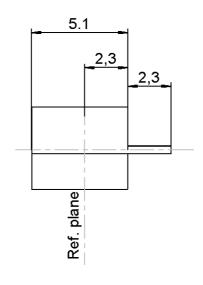




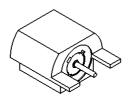
STRAIGHT MALE RECEPTACLE SMT TYPE - EDGE CARD - FULL DETENT

PAGE 1/4 ISSUE **05-04-17D** SERIES **SMP** PART NUMBER **R222423023** 









All dimensions are in mm.



COMPONENTS	MATERIALS	PLATING (μm)
Body	STAINLESS STEEL	GOLD OVER NICKEL
Center contact	BERYLLIUM COPPER	GOLD OVER NICKEL
Outer contact	-	-
Insulator	PTFE	
Gasket	-	
Others parts	-	-
-	-	-
-	-	-



### **Technical Data Sheet**

STRAIGHT MALE RECEPTACLE SMT TYPE - EDGE CARD - FULL DETENT

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#### **PACKAGING**

Standard	Unit Company vo	Other	
100	Contact us	Contact us	

## **ELECTRICAL CHARACTERISTICS**

 $\begin{array}{cccc} \text{Voltage rating} & \textbf{335} & \text{Veff Maxi} \\ \text{Dielectric withstanding voltage} & \textbf{500} & \text{Veff mini} \\ \text{Insulation resistance} & \textbf{5000} & \text{M}\Omega \text{ mini} \\ \end{array}$ 

#### **MECHANICAL CHARACTERISTICS**

Center contact retention

 Axial force – Mating End
 6.8
 N mini

 Axial force – Opposite end
 6.8
 N mini

 Torque
 NA
 N.cm mini

Recommended torque

Mating NA N.cm Panel nut NA N.cm

Mating life 100 Cycles mini Weight 0,6660 g

#### **ENVIRONMENTAL**

Operating temperature -65/+165 °C
Hermetic seal NA Atm.cm3/s
Panel leakage NA

#### **SPECIFICATION**

#### **OTHER CHARACTERISTICS**

Assembly instruction:

Others:

\*Coaxial Transmission Line Only

\*\*DC-12 Ghz

\*\*Performance strongly depends on layout and PCB material



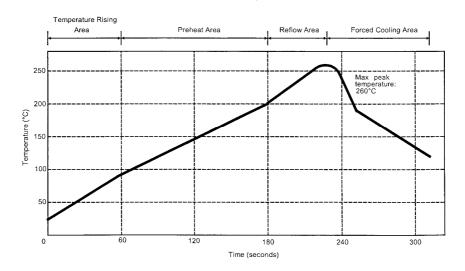
PAGE 3/4	SSUE 05-04-17D	SERIES <b>SMP</b>	PART NUMBER <b>R222423023</b>
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# **SOLDER PROCEDURE**

- Deposition of solder paste 'Sn Ag4 Cu0.5' on mounting zone by screen printing application.
  We recommend a low residue flux.
  We advise a thickness of 150 microns (5.9 microinch). Verify that the edges of the zone are
  - We advise a thickness of 150 microns (5.9 microinch). Verify that the edges of the zone are clean.
- 2. Placement of the receptacle on the mounting zone with an automatic machine of 'pick and place' type.
  - Video camera is recommended for the positioning of the component. Adhesive agents must not be used on the receptacle.
- 3. Soldering by infra-red reflow.

  Below, please find the typical profile to use.
- 4. Cleaning of printed circuit boards.
- 5. Checking of solder joints and position of the component by visual inspection.

# **TEMPERATURE PROFILE**



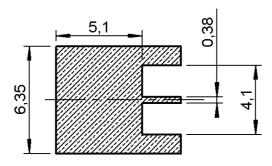
Parameter	Value	Unit
Temperature rising Area	1 - 4	°C/sec
Max Peak Temperature	260	°C
Max dwell time @260°C	10	sec
Min dwell time @235°C	20	sec
Max dwell time @235°C	60	sec
Temperature drop in cooling Area	-1 to - 4	°C/sec
Max dwell time above 100°C	420	sec



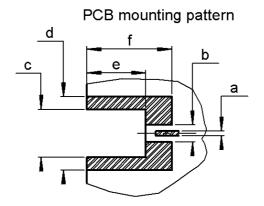


STRAIGHT MALE RECEPTACLE SMT TYPE - EDGE CARD - FULL DETENT

PAGE 4/4 ISSUE 05-04-17D SERIES SMP PART NUMBER R222423023



Shadow of receptacle for video camera



а	0,48
b	1,5
С	4,18 - 4,32
d	6,5
е	4,95 - 5,45
f	7,52

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