

TECH	INICAL DATA SH	EET		2/5
STRAIGHT MALE RECEPTACLE PIN IN PASTE				.940.100
FULL DETENT-TAPE AND REEL BY 500				
FULL DETENT-TAPE A	AND REEL BY	500	Series : S	SMP-COM
		1		
PACKAGING		SPECIFICATION		
Standard Unit	Other			
500 'W' option	Contact us			
ELECTRICAL CHARACTERISTICS		<u>ENVIRONMENTAL</u>		
Frequency0-12.4*VSWR1.1**+0,0000Insertion loss0.12RF leakage- (NAVoltage rating335Dielectric withstanding voltage500	-	Operating temper Hermetic seal Panel leakage	rature -5	5/+125 ° C NA Atm.cm3/s NA
		OTHER CHARACTERISTICS		
		Assembly instruc	ction	NA
MECHANICAL CHARACTE	RISTICS	Others : *ROS 1.35 at 6GH **ROS at 6GHz	Iz	
Axial force – Opposite end 6.8	N mini N mini N.cm mini			
Recommended torque	N			
	N.cm N.cm			
Mating life 100 Weight 0,3650	Cycles mini g			
Issue : 1120 C In the effort to improve our products, we reserve necessary.	e the right to make cha	anges judged to be		RADIALL®

TECHNICAL DATA SHEET

STRAIGHT MALE RECEPTACLE PIN IN PASTE

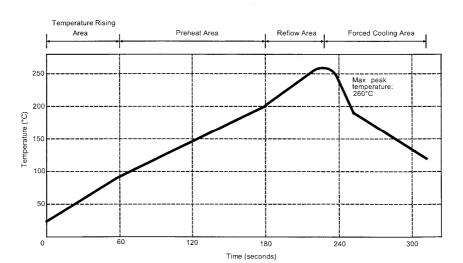
FULL DETENT-TAPE AND REEL BY 500

Series : SMP-COM

R222.940.100

SOLDER PROCEDURE

- Deposit solder paste 'SnAg4Cu0.5' on mounting zone by screen printing application. We recommend a low residue flux. We advise a thickness of 150 micromm (5.850 microinch). Verify that the edges of the zone are clean.
- 2. Placement of the receptacle on the mounting zone with an automatic machine of 'pick and place' type. A video camera is recommended for positioning of the component . Adhesive agents must not be used on the receptacle.
- **3.** This process of soldering has been tested with convection oven .Below please find ,the typical profile to use.
- 4. The cleaning of printed circuit boards is not obliged .
- 5. Verification of solder joints and position of the component by visual inspection.



TEMPERATURE PROFILE

Parameter	Value	Unit
Temperature rising Area	1 - 4	°C/sec
Max Peak Temperature	260	°C
Max dwell time @260°C	10	sec
Min dwell time @235°C	20	sec
Max dwell time @235°C	60	sec
Temperature drop in cooling Area	-1 to - 4	°C/sec
Max dwell time above 100°C	420	sec





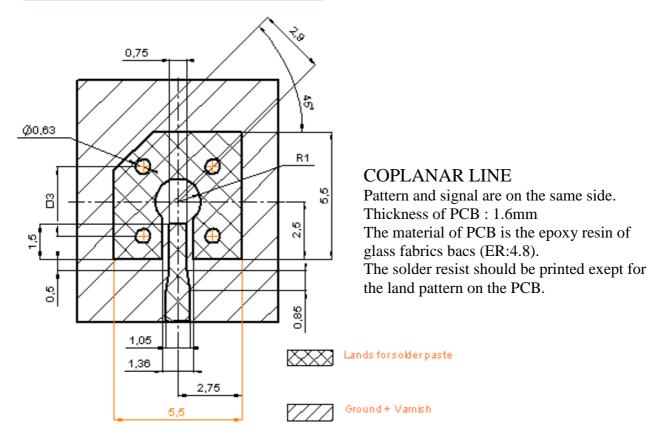
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FULL DETENT-TAPE AND REEL BY 500

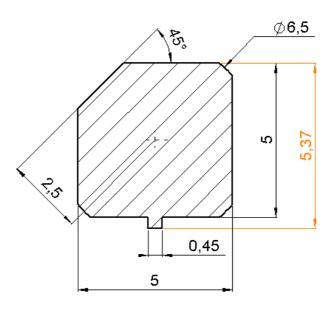
Series : SMP-COM

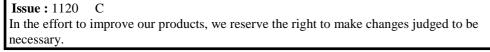
R222.940.100



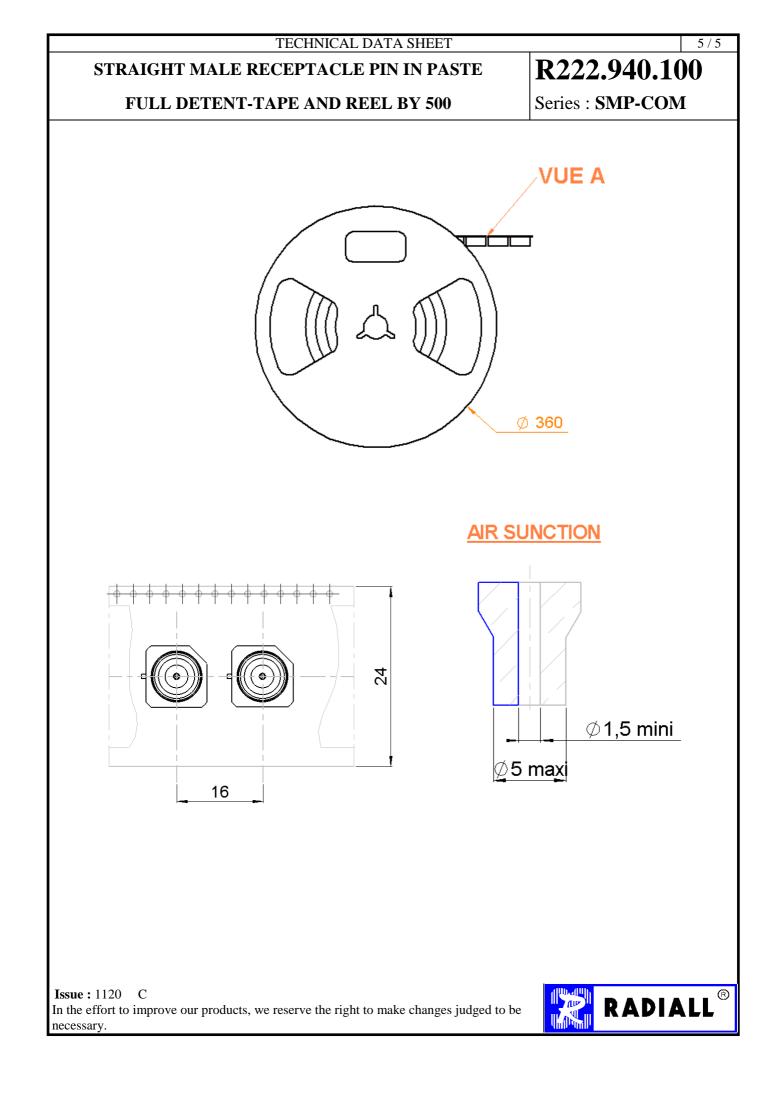


SHADOW OF RECEPTACLE FOR VIDEO CAMERA









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