

TECH	INICAL DATA SH	EET	2/5
NON MAGNETIC STRAIGHT M			R222.941.324
LIMITED DETENT -TAPE AND REEL BY 500			Series : SMP-COM
	L AND KEEL D	51 500	Series . Sivir-COIVI
PACKAGING		SPECIFICATION	
StandardUnit500	Other Contact us		
ELECTRICAL CHARACTERISTICS		<u>ENVIRONMENTAL</u>	
Frequency 0-12.4* VSWR 1.1 ** + 0,0000 Insertion loss 0.12 RF leakage - (NA	-	Operating tempe Hermetic seal Panel leakage	rature -55/+125 ° C NA Atm.cm3/s NA
Dielectric withstanding voltage 500		OTHER CHARACTERISTICS	
MECHANICAL CHARACTE	PISTICS	Assembly instruction Others : *ROS 1.35 at 12.4GHz **ROS at 6GHz	
	<u>NISTICS</u>	Maximum DC cur	rent : 7 Amps
Center contact retention Axial force – Mating end 6.8	N mini		
Axial force – Opposite end 6.8	N mini N.cm mini		
	N.cm N.cm		
Mating life 100 Weight 0,3310	Cycles mini g		
		l	
Issue : 1121 A In the effort to improve our products, we reserve necessary.	e the right to make cha	anges judged to be	RADIALL

TECHNICAL DATA SHEET

NON MAGNETIC STRAIGHT MALE RECEPTACLE SMT

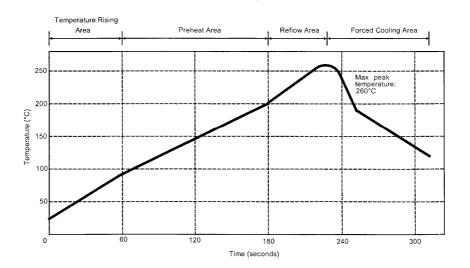
LIMITED DETENT - TAPE AND REEL BY 500

Series : SMP-COM

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SOLDER PROCEDURE

- Deposit solder paste 'SnAg4Cu0.5' on mounting zone by screen printing application. We recommend a low residue flux. We advise a thickness of 150 micromm (5.850 microinch). Verify that the edges of the zone are clean.
- 2. Placement of the receptacle on the mounting zone with an automatic machine of 'pick and place' type. A video camera is recommended for positioning of the component . Adhesive agents must not be used on the receptacle.
- **3.** This process of soldering has been tested with convection oven .Below please find ,the typical profile to use.
- 4. The cleaning of printed circuit boards is not obliged .
- 5. Verification of solder joints and position of the component by visual inspection.

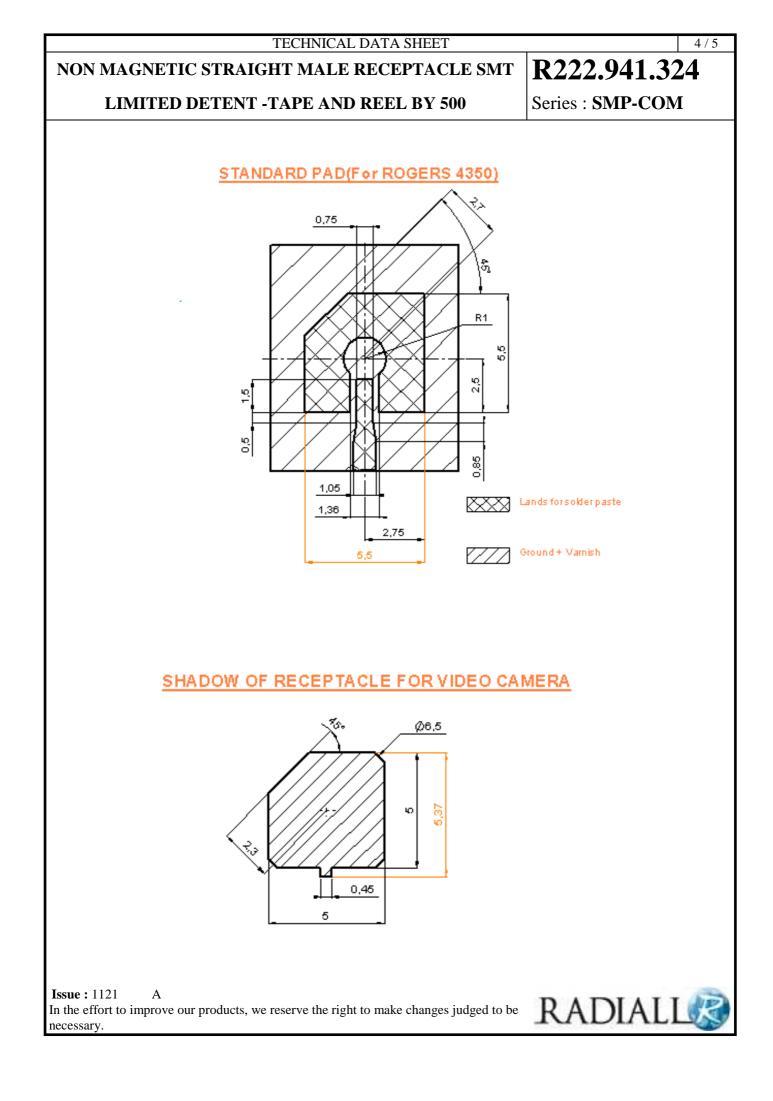


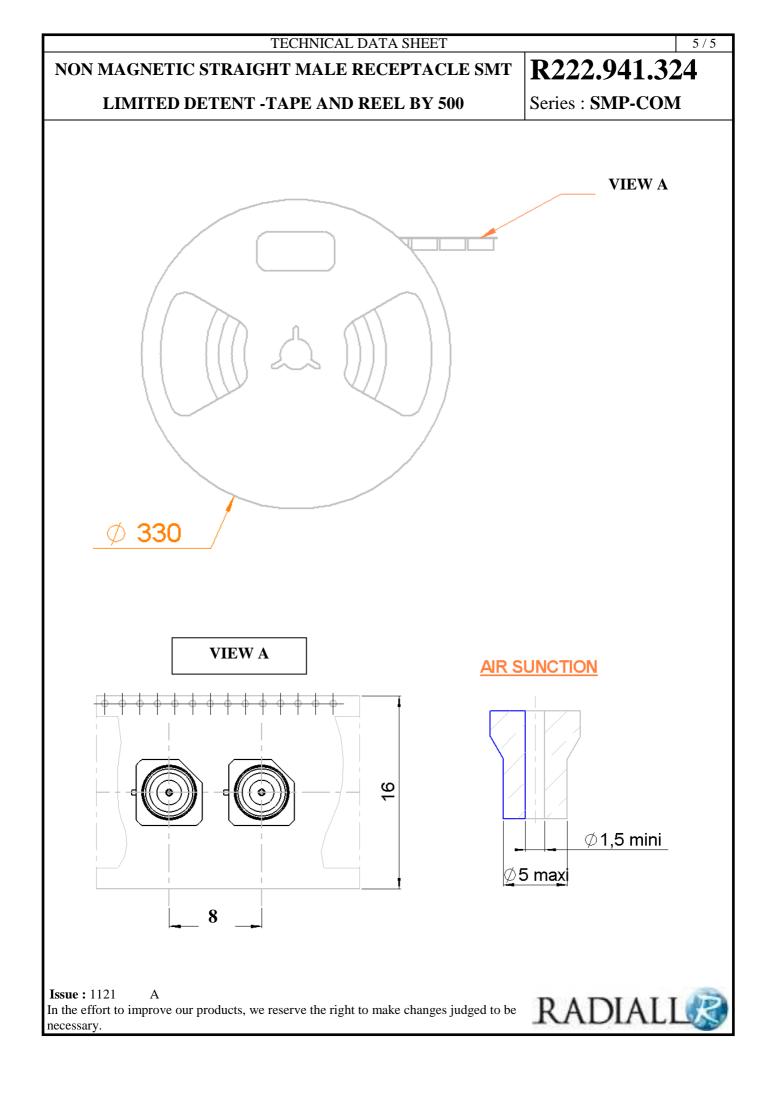
TEMPERATURE PROFILE

Parameter	Value	Unit
Temperature rising Area	1 - 4	°C/sec
Max Peak Temperature	260	°C
Max dwell time @260°C	10	sec
Min dwell time @235°C	20	sec
Max dwell time @235°C	60	sec
Temperature drop in cooling Area	-1 to - 4	°C/sec
Max dwell time above 100°C	420	sec

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