LRE Series Metal Alloy Low-Resistance Resistor Product Specifications

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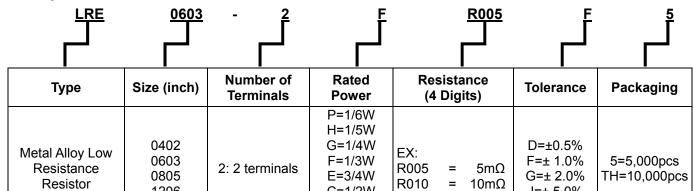
J=± 5.0%

1 Scope:

- 1.1 This specification is applicable to lead free and halogen free of RoHS directive for LRE series metal alloy low-resistance resistor.
- 1.2 The product is for general electronic purpose.

2 Explanation Of Part Numbers:

1206



C=1/2W

1=1.0W A=1.5W

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3 **Product Specifications:**

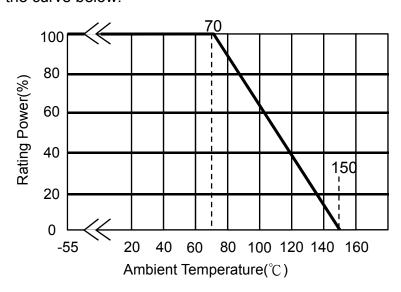
		Max. Ma	May	Max. Max.		Resistance	Range (mΩ)	Operating
Туре	# of Terminals	Rating Power	Rating Current	Overload Current	T.C.R. (ppm/°C)	D (±0.5%)	F (±1%) G (±2%) J (±5%)	Temperature Range
					≦±600	-	1.5≦ R <3	
		1/6W	10.5A	21.0A	≦ ±200		3	
		1/000	10.5A	21.0A	≦±125		4~5	
					≦±50		10	
					≦ ± 600	-1	1.5≦ R <3	
0402	2	1/5W	11.5A	23.0A	≦ ±200	-	3	
		1/300	11.5A	23.0A	≦±125	-	4~5	
					≦ ± 50	-	10	
					≦ ±200		3	
		1/4W	9.1A	18.2A	≦±125		4~5	
					≦±50		10	
		1/3W	1/3W 18.3A	36.5A	≦±450		1≦ R <4	
					≦±75		4≦ R <8	
0603	2				≦±50	10≦ R ≦60	8≦ R ≦60	
0003	2		15.8A 31.6A		≦±450	I	2≦ R <4	-55~+150°C
				31.6A	≦±75	1	4≦ R <8	
						≦±50	10≦ R ≦15	8≦ R ≦15
					≦100	1	2≦ R <3	
	1/2W	15.8A	31.6A	≦±75		3≦ R <5		
0805	2			≦±50	5≦ R ≦70	5≦ R ≦70		
0005	2				≦100		2≦ R <3	
		3/4W 19.36A	3/4W 19.36A 38.72A ≦	38.72A	≦±75		3≦ R <5	
					≦±50	5≦ R ≦10	5≦ R ≦10	
					≦±400	-	1≦ R <2	
		1/2 W	22.3A	44.6A	≦±75	-	2≦ R <4	
1206	2				≦±50	10≦ R ≦75	4≦ R ≦56	
1200					≦±400		1≦ R <2	
			31.6A	63.2A	≦±75		2≦ R <4	
					≦±50	5≦ R ≦75	4≦ R ≦56	

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3.1 Power Derating Curve: Operating Temperature Range: - 55 ~+150 °C For resistors operated in ambient temperatures 70°C, power rating shall be derated in accordance with the curve below:



3.2 Rating Current:

Rated Current: The resistor shall have a DC continuous working current or a RMS(Root Mean Square). AC continuous working current at commercial-line frequency and wave form corresponding to the power rating, as determined from the following:

Remark:



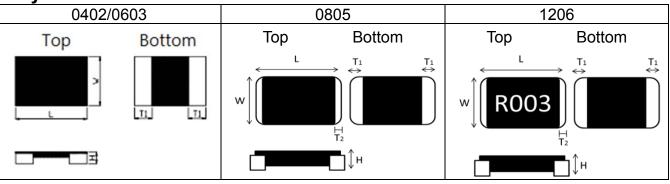
I=Rating Current(A)
P= Rating Power(W)
R=Resistance(Ω)

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4 Physical Dimensions:



Туре	Power Rating	Resistance		Dimensio	ns - in inches (m	illimeters)	
Туре	(Watts)	Range (mΩ)	L	W	Н	T1	T2
0.400	1/6 & 1/5	1.5~5 10	0.039±0.004 (1.00±0.10)	0.020±0.004 (0.50±0.10)	0.010±0.004 (0.25±0.10)	0.010±0.004 (0.25±0.10)	
0402	1/4	3~5 10	0.039±0.004 (1.00±0.10)	0.020±0.004 (0.50±0.10)	0.010±0.004 (0.25±0.10)	0.010±0.004 (0.25±0.10)	
0603	1/3	1 ~ 60	0.063±0.008 (1.60±0.20)		0.010±0.004	0.012±0.006 (0.30±0.15)	
0603	1/2	2 ~ 15			(0.25±0.10)		
0805	1/2 & 3/4	2	0.08±0.008 (2.032±0.20)	0.05±0.008 (1.270±0.20)	0.014 ^{+0.002} -0.004 (0.35 ^{+0.05} -0.10)	0.02±0.006 (0.50±0.15)	0.008±0.006 (0.20±0.15)
0605	1/2	3 ~ 70	0.08±0.008	0.05±0.008	0.012 ^{+0.002} -0.004	0.014±0.008	0.008±0.006
	3/4	3 ~ 10	(2.032±0.20)	(1.270±0.20)	$(0.30^{+0.05}_{-0.10})$	(0.35±0.20)	(0.20±0.15)
	1/2 & 1	1≦R<3				0.035±0.008 (0.90±0.20)	0.008±0.006 (0.20±0.15)
1206		1/2 & 1 3≦R<4 0.126±0.008 (3.20±0.20)	0.063±0.008 (1.60±0.20)	0.016±0.008 (0.40±0.20)	0.024±0.008 (0.60±0.20)	0.008±0.006 (0.20±0.15)	
		4≦R≦56				0.014±0.008 (0.35±0.20)	0.008±0.006 (0.20±0.15)

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5 Reliability Performance:

5.1 Electrical Performance:

Test Item	Conditions of Test	Test Limits
Temperature Coefficient of Resistance (TCR)	 TCR (ppm/°C) = (R2-R1)/R1 (T2-T1) R1: resistance of room temperature R2: resistance of 150 °C T1: Room temperature T2: Temperature at 150 °C Refer to JIS C 5201-1 4.8 	Refer to Paragraph 3. general specifications
Short Time Overload	Applied Overload for 5 seconds and release the locabout 30 minutes, then measure its resistance variate. (Overload condition refer to below): Type Power (W) # of rated power 0402 1/6 & 1/5 & 1/4 4 times 0603 1/3 & 1/2 4 times 0805 1/2 & 3/4 4 times 1206 1/2 & 1.0 4 times Refer to JIS C 5201-1 4.13	No evidence of mechanical damage
Insulation Resistance	Put the resistor in the fixture, add 100 VDC in + ,- terminal for 60secs then measured the insulation resistance between electrodes and insulating enclo or between electrodes and base material. Refer to JIS-C5201-1 4.6	psure $\ge 10^8 \Omega$
Dielectric Withstanding Voltage	Applied 300VAC for 1 minute, and Limit surge curr 50 mA (max.) Refer to JIS-C5201-1 4.7	No short or burned on the appearance.

5.2 Mechanical /Constructional Performance:

Test Item	Conditions of Test	Test Limits
Resistance to Solder Heat	The tested resistor be immersed 25 mm/sec into molten solder of 260±5°C for 10±1secs. Then the resistor is left in the room for 1 hour, and measured its resistance variance rate. Refer to JIS-C5201-1 4.18	≤±0.5% No evidence of mechanical damage
Solderability	Add flux into tested resistors, immersion into solder bath in temperature 245±5°C for 3±0.5secs. Refer to JIS-C5201-1 4.17	Solder coverage over 95%
Vibration	The resistor shall be mounted by its terminal leads to the supporting terminals on the solid table. The entire frequency range :from 10 Hz to 55 Hz and return to 10 Hz, shall be transferred in 1 min. Amplitude : 1.5mm This motion shall be applied for a period of 4 hours in each 3 mutually perpendicular directions (a total of 12hrs) Refer to JIS-C5201-1 4.22	≤±0.5% No evidence of mechanical damage
Resistance to solvent	The tested resistor be immersed into isopropyl alcohol of 20~25℃ for 60secs, then the resistor is left in the room for 48 hrs. Refer to JIS-C5201-1 4.29	≦±0.5% No evidence of mechanical damage

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5.3 Environmental Performance:

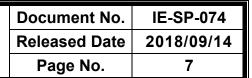
Test Item	Conditions of Test	Test Limits
	Put the tested resistor in chamber under temperature	≦±0.5%
Low Temperature	-55±2°C for 1,000 hours. Then leaving the tested resistor	No evidence of mechanical damage
	in room temperature for 60 minutes, and measure its	
` ,	resistance variance rate.	
	Refer to JIS-C5201-1 4.23.4	
	Put tested resistor in chamber under temperature	≦±1.0%
	=	No evidence of mechanical damage
	resistor in room temperature for 60 minutes , and	
` ,	measure its resistance variance rate.	
	Refer to JIS-C5201-1 4.23.2	
	Put the tested resistor in the chamber under the	≦±1.0%
		No evidence of mechanical damage
	shall be repeated 1,000 times (0603 & 0402 for 300	
	times)consecutively. Then leaving the tested resistor in	
, , ,	the room temperature for 60 minutes, and measure its	
	resistance variance rate.	
Change)	Testing Condition Lowest Temperature -55 +0/-10°C	
	Highest Temperature 150 +10/-0℃ Refer to JIS-C5201-1 4.19	
		≤±0.5%
	Put the tested resistor in chamber and subject to 10 cycles of damp heat and without power. Each one of	
	which consists of the steps 1 to 7 (Figure 1). Then	No evidence of mechanical damage
	leaving the tested resistor in room temperature for 24 hr,	
	and measure its resistance variance rate.	
	Refer to MIL-STD 202 Method 106	
	Put the tested resistor in chamber under 85± 5°C and 85±	≤±1.0%
	_	No evidence of mechanical damage
	minutes on, 30 minutes off, total 1,000 hours. Then	Tro evidence of meenamear damage
	leaving the tested resistor in room temperature for 60	
	minutes, and measure its resistance variance rate.	
	Refer to JIS-C5201-1 4.24	

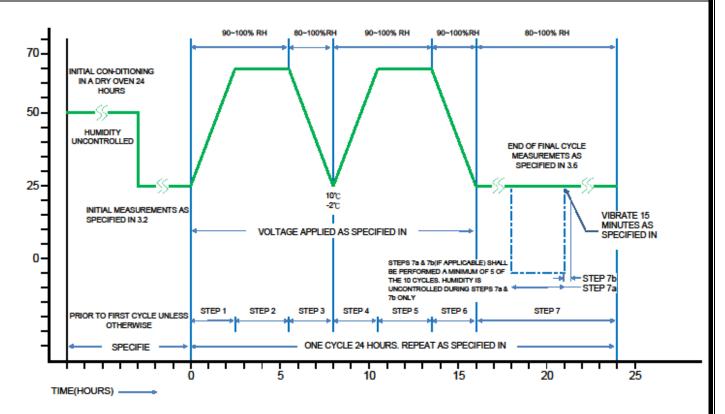
5.4 Operational Life Endurance:

Test Item	Conditions of Test	Test Limits
	Put the tested resistor in chamber under temperature	<u>≤</u> ±1.0%
Load Life	70± 2°C and load the rated voltage for 90 minutes on 30 minutes off, total 1000 hours. Then leaving the tested	No evidence of mechanical damage
	resistor in room temperature for 60 minutes, and	
	measure its resistance variance rate. Refer to JIS-C5201-1 4.25	

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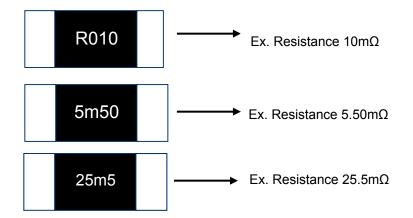
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- **6 Marking Format:** (All the products marking are 4 digits)
 - 6.1 LRE0402 \ LRE0603 \ LRE0805 No Marking.
 - 6.2 LRE1206 series:

Product resistance is indicated by using two marking notation styles:

- a. "R" designates the decimal location in ohms, e.g.
 - For $1m\Omega$ the product marking is R001;
 - For 25mΩ the product marking is R025;
- b. "m" designates the decimal location in milliohms, e.g.
 - For 0.25mΩ the product marking is 0m25;
 - For 0.5mΩ the product marking is 0m50;
 - For $5.5m\Omega$ the product marking is 5m50;
 - For $25.5m\Omega$ the product marking is 25m5.



6.3 Marking Style by Laser:

	,											
Markin Type	R R	m	1	2	3	4	5	6	7	8	9	0
1206		M	9		(T)	4	5	CO	7		(D)	

 $\langle EX \rangle$ Marking→R005 = 5 m Ω



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7 Plating Thickness:

7.1 Ni : \geq 2 μ m

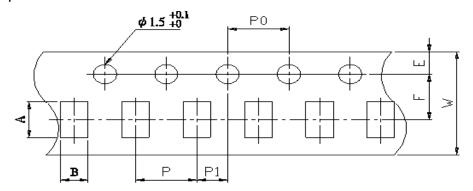
7.2 Sn(Tin) : $\ge 3 \mu$ m 7.3 Sn(Tin) : Matte Sn

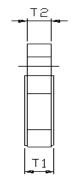
8 Measurement Point:

Bottom electrode			Unit : mm
A	DIM TYPE	Α	В
	LRE0402	0.65±0.05	0.20±0.05
	LRE0603	1.25±0.05	0.30±0.05
Current Terminal	LRE0805	1.65±0.05	0.70±0.05
Voltage Terminal	LRE1206	2.70±0.05	0.40±0.05

9 Taping specifications:

9.1 Tape Dimensions:





DIRECTION OF FEED

CARRIER TAPE

Unit: mm

Item DIM	Α	В	W	E	F	T1	T2	Р	P0	10*P0	P1
0402	1.15±0.05	0.65±0.05	8.00±0.20	1.75±0.10	3.50±0.05	0.40+0.2/-0	0.40±0.05	2.00±0.10	4.00±0.05	40.0±0.20	2.00±0.05
0603	1.80±0.10	1.00±0.10	8.00±0.20	1.75±0.10	3.50±0.05	0.40+0.2/-0	0.40±0.05	4.00±0.10	4.00±0.10	40.0±0.20	2.00±0.05
0805	2.30±0.10	1.55±0.10	8.00±0.20	1.75±0.10	3.50±0.05	0.40+0.2/-0	0.40±0.05	4.00±0.10	4.00±0.10	40.0±0.20	2.00±0.05
1206	3.50±0.20	1.90±0.20	8.00±0.20	1.75±0.10	3.50±0.05	0.60+0.2/-0	0.60±0.05	4.00±0.10	4.00±0.10	40.0±0.20	2.00±0.05

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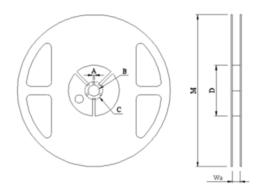
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9.2 Packaging model:

Type	Tana width	Max. Packaging Quantity (pcs/reel)			
Туре	Tape width	2 mm pitch	4 mm pitch		
0402	8 mm	10,000pcs			
0603	8 mm		5,000pcs		
0805	8 mm		5,000pcs		
1206	8 mm		5,000pcs		

9.3 Reel Dimensions:



Unit: mm

Reel Type / Tape	W	M	Α	В	С	D
7" reel for 8 mm tape	12.00± 0.5	178 ± 1.0	2.0 ± 0.5	13.2 ± 0.5	17.7 ± 0.5	60.0 ± 1.0

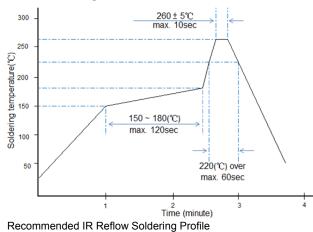
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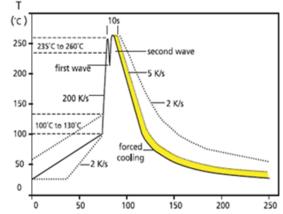
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10 Technical application notes: (This is for recommendation, please customer perform adjustment according to actual application)

- 10.1 Surface-mount components are tested for solderability at a temperature of 245 °C for 3 seconds. Typical examples of soldering processes that provide reliable joints without any damage are given in below: Technical application notes: (This is for recommendation, please customer perform adjustment according to actual application)
- 10.2 Typical examples of soldering processes that provides reliable joints without any damage are given in below:
- 10.3 Soldering Iron: temperature $350^{\circ}\text{C}\pm10^{\circ}\text{C}$, dwell time shall be less than 3 sec.





Recommended double-wave Soldering Profile

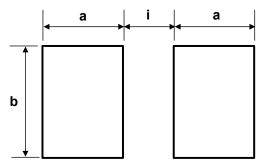
Typical values (solid line)/Process limits (dotted line)

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10.4 Recommend Land Pattern:

When a component is soldered, the resistance after soldering changes slightly depending on the size of the soldering area and the amount of soldering. When designing a circuit, it is necessary to consider the effect of a decrease or increase in its resistance.



Туре	Power Rating	Resistance Range (mΩ)	Dimensions - millimeters			
Турс	(Watts)	Tresistance range (msz)	а	b	i	
0402	1/6 & 1/5	1.5~5 \ 10	0.65	0.50	0.50	
0402	1/4	3~5 \ 10	0.65	0.50	0.50	
0603	1/3	1~ 60	1.00	1.27	0.50	
	1/2	2~15	1.00	1.27	0.50	
2225	1/2	2 ~ 70	1.45	1.78	0.66	
0805	3/4	2 ~ 10	1.45	1.78	0.66	
		1≦R<3			0.60	
1206	1/2 & 1.0	3≦R<4	1.65	2.18	0.90	
		4≦R≦56			1.00	

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10.5 Environment Precautions:

This specification product is for general electronic use, RALEC will not be responsible for any damage, cost or loss caused by using this specification product in any special environment. If other applications need to confirm with RALEC.

If consumer intends to use our Company product in special environment or condition (including but not limited to those mentioned below), then will need to make individual recognition of product features and reliability accordingly.

- (a) Used in high temperature and humidity environment
- (b) Exposed to sea breeze or other corrosive gas, such as Cl2 \ H2S \ NH3 \ SO2 and NO2.
- (c) Used in non-verified liquids including water, oil, chemical and organic solvents.
- (d) Using non-verified resin or other coating material to seal or coat our Company product. After soldering, it is necessary to use water-soluble detergents to clean residual solder fluxes, even though no-clean fluxes are recommended.

10.6 Momentary Overload Precautions:

The product might be out of function when momentary overloaded. Please make sure to avoid momentary overloading while using and preserving.

10.7 Operation and Processing Precautions:

- (a) Avoid damage to the edge of resistor and protective layer caused by mechanical stress.
- (b) Handle with care when printing circuit board (PCB) is divided or fixed on support body, because bending of printing circuit board (PCB) mounting will make mechanical stress for resistors.
- (c) Make sure the power rating is under the limit when using the resistor. When power rating is over the limit, the resister will be overloaded. There might be machinery damage due to the climbing temperature.
- (d) If the resister will be exposed under massive impact load (shock wave) in a short period of time, the working environment must be set up well before use.
- (e) Please make evaluation and confirmation when the product is well used in your company and have a through consideration of it's fail-safe design to ensure the system safety.

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11 Storage and transportation requirement:

- 11.1 The temperature condition must be controlled at $25\pm5^{\circ}$ C, the R.H. must be controlled at $60\pm15\%$. The stock can maintain quality level in two years $^{\circ}$
- 11.2 Please avoid the mentioned harsh environment below when storing to ensure product performance and its' weldability. Places exposed to sea breeze or other corrosive gas, such as Cl2 \ H2S \ NH3 \ SO2 and NO2.
- 11.3 When the product is moved and stored, please ensure the correct orientation of the box. Do not drop or squeeze the box. Otherwise, the electrode or the body of the product may be damaged.

12 Attachments:

12.1 Document Revise Record (QA-QR-027)

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