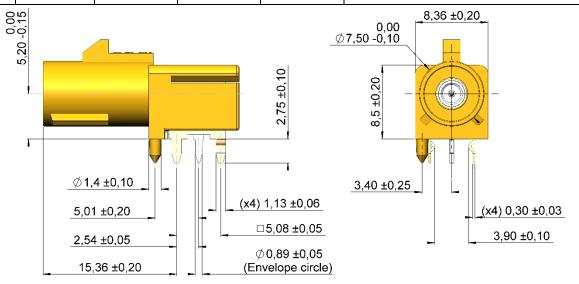
Process: Wave soldering

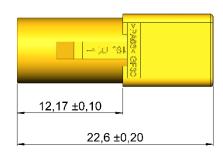


## R197.166.K14

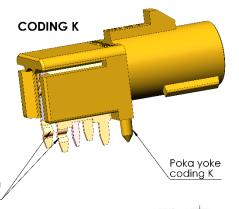
## **TECHNICAL DATA SHEET**

Rev	Date	Edited	Approved	Validated	Modification
1	30/04/2019	T Mbuyi	Y.Gay		Creation
2	20/05/2019	L.Gering	Y.Gay		Add flammability information





Retention system for holding during soldering (max insertion force to be defined )



#### All dimensions are in mm

Components	Materials	Plating
Body	Brass	Matt Tin over Nickel
Center contact	Brass	Gold over Nickel
Insulator	Polymer GF30 *	Natural color
Housing	Polymer GF30 *	See Codings

<sup>\*</sup> material classification flammability UL94 : HB

Process: Wave soldering



## R197.166.K14

**TECHNICAL DATA SHEET** 

Interface According to ISO 20860-1

**Application** USCAR-17 Rev.4 (March 2013).

Please contact Raydiall team for detailed validation plan.

## **Electrical characteristics**

 $\begin{array}{ll} \text{Impedance} & 50 \ \Omega \\ \text{Frequency} & 0\text{-3 GHz} \end{array}$ 

VSWR 1.5 (Coax transmission line only)
Insertion loss 0.3 (Coax transmission line only)

Voltage rating 335 Veff Maxi
Dielectric withstanding Voltage 1000 Veff maxi
Insulation resistance ≥1000 MΩ

### **Mechanical characteristics**

Center contact retention, axial force, mating end ≥10 N mini
Center contact retention, axial force, opposite end ≥10 N mini
Housing retention ≥110 N mini

Mating cycles ≥ 25

#### **Environmental**

Operating temperature -40 / +90°C

RoHS compliant

Component weight 1.84g

**Codings** To obtain the complete part number, please fill in the blank "\_" with the coding letter

Note: Consult Raydiall team for coding availability



A Black



**B** Crème White 9001



C Blue 5005



D Bordeaux 4004



**E** Green 6002



F Brown 8011



**G** Grey 7031



**H** Violet 4003



l Beige 1001



K Curry



Carmin 3002



M Pastel Orange 2003



N Pastel Green

6019



Water blue

z

5021

Process: Wave soldering



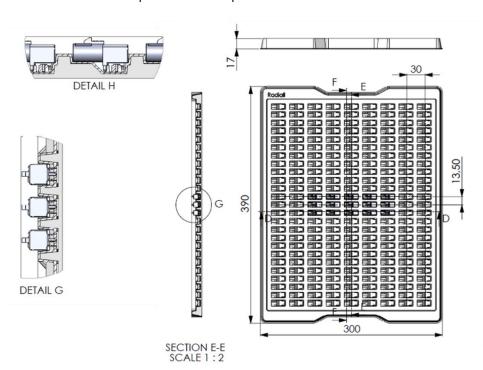
R197.166.K14

**TECHNICAL DATA SHEET** 

## **Packaging**

### Primary packaging: plastic reel

- Dimensions: 390 x 300 x 17 mm
  Number of connectors per tray: 225
- Tray description:
  - o 30mm between each line, 13.5 mm pitch.
  - o Material: thermoplastic static dissipative



### Secondary packaging: Cardboard box 20 L

- Outside dimensions: 400 x 310 x 200 mm
- Number of trays per cardboard box: 15 plastic trays inside 1 cardboard box (14+1 empty on the top for the protection)
- Number of connectors per cardboard box: 3150
- Weight: 7.7 kg

### **Third Packaging: Pallet**

- PALLET Europe 1200 x 800mm
- Height: < 1500 mm
- 24 cardboxes max by pallet
- 75 600 receptacles by complete pallet

## Labels

Label on the cardboard box including the reference The labels do not include the shipping note number.



(Picture is not contractual)

Process: Wave soldering



R197.166.K14

**TECHNICAL DATA SHEET** 

## **Storage**

The product must be used as soon as it is removed from the cells.

Do not leave the product in the open air.

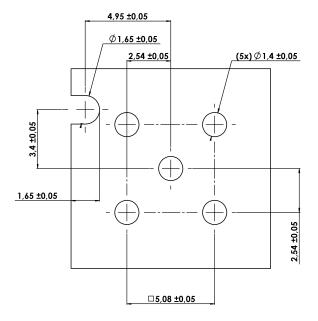
Trays should be stored indoors, in his original unopened packaging, in a controlled climate environment not exceeding -20°C / +40°C and 60% Max. relative humidity.

Trays should be protected from direct sunlight and should be used on a "first-in, first-out" basis.

It is recommended that connector be used within 1 year from the date of manufacture when stored according to the recommended storage condition.

### **PCB Cut out**

- PCB Thickness: 1,6 mm.
- PCB recommended material: FR4 (Er = 4.6).
- 5 metalized holes.
- This layout is a recommendation for solderability.
- Design and performances of the PCB will depend on customers choices and RAYDIALL cannot be considered as responsible in case of bad performances.
- A numerical simulation of the PCB is recommended to optimize the RF performance in high frequency.



## Soldering process

- · Wave soldering compliant
- Soldering bath temperature 270 / 280 °C
- PCB surface temperature -> 85-120 °C (exposure from 3 to 6 seconds)
- Soldering alloy Sn/Ag/Cu or Sn/Ag

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