



**RAYSTAR**

# 曜凌光電股份有限公司

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## RFA180F-ALW-DNN

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### SPECIFICATION

CUSTOMER:

<b>APPROVED BY</b>	
<b>PCB VERSION</b>	
<b>DATE</b>	

FOR CUSTOMER USE ONLY

<b>SALES BY</b>	<b>APPROVED BY</b>	<b>CHECKED BY</b>	<b>PREPARED BY</b>

Release DATE:

TFT Display Inspection Specification: <https://www.raystar-optronics.com/download/products.htm>

Precaution in use of TFT module: <https://www.raystar-optronics.com/download/declaration.htm>

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## Revision History

VERSION	DATE	REVISED PAGE NO.	Note
0	2017/11/17		First issue
A	2019/12/05		Modify Summary Add Uniformity.

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3. General Specification
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## 1.Module Classification Information

<b>R</b>	<b>F</b>	<b>A</b>	<b>18</b>	<b>0F</b>	<b>-</b>	<b>A</b>	<b>L</b>	<b>W</b>	<b>-</b>	<b>D</b>	<b>N</b>	<b>N</b>
1	2	3	4	5	-	6	7	8	-	9	10	11

Item	Description	
1	R : Raystar Optronics Inc.	
2	Display Type : F→TFT Type, J→ Custom TFT	
3	Solution: A: 128x160    B:320x234    C:320x240    D:480x234    E:480x272 F:800x480    G:640x480    H:1024x600    I:320x480    J:240x320 K:1280x800    L:240x400    M:1024x768    N:128x128    O:480x800 P:640x320    Q:800x600    S:480x128    T:800x320	
4	Display Size : 1.8" TFT	
5	Version Code.	
6	Model Type: A : TFT LCD E : TFT+FR+CONTROL BOARD J : TFT+FR+A/D BOARD N : TFT+FR+A/D BOARD+CONTROL BOARD S : TFT+FR+POWER BOARD (DC TO DC) 1 : TFT+CONTROL BOARD	6 : TFT+FR H : TFT+D/V BOARD I : TFT+FR+D/V BOARD B : TFT+POWER BD
7	Polarizer Type, Temperature range, View direction	I→Transmissive, W. T, 6:00 ; C→Transmissive, N. T, 6:00 L→Transmissive, W.T,12:00 ; F→Transmissive, N.T,12:00 Y→Transmissive,W.T, IPS TFT ; A→Transmissive, N.T, IPS TFT Z→Transmissive, W.T, O-TFT R→Transmissive, Super W.T, O-TFT N→Transmissive, Super W.T, 6:00; Q→Transmissive, Super W.T, 12:00 V→Transmissive, Super W.T, VA TFT
8	Backlight	W : LED, White    H : LED, High Light White F : CCFL, White
9	Driver Method	D: Digital    A: Analog    L : LVDS    M:MIPI
10	Interface	N : without control board    A : 8Bit    B : 16Bit S:SPI Interface    R: RS232    U:USB    I: I2C
11	TS	N : Without TS    S : resistive touch panel C : capacitive touch panel capacitive touch panel (G-F-F) G : capacitive touch panel(G-G)

## 2.Summary

RF18F is a color active matrix thin film transistor (TFT) liquid crystal display with polarizer. This model is composed of amorphous silicon TFT as a switching device. It is a transmissive type display operating in the normally white mode.

This TFT LCD has a 1.77-inch diagonally measured active display area with 384 x 160 dot (128 vertical by 160 horizontal pixel) resolution. Each pixel is divided into Red, Green, Blue dots which are arranged in vertical stripes.

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### 3.General Specifications

- Size: 1.77 inch
- Dot Matrix: 128 x RGB x 160(TFT) dots
- Module dimension: 34.0(W) x 45.83(H) x 2.65(D) mm
- Active area: 28.03 x 35.04 mm
- Dot pitch: 0.073 x 0.219 mm
- LCD type: TFT, Normally White, Transmissive
- View Direction: 6 o'clock
- Gray Scale Inversion Direction: 12 o'clock
- Aspect Ratio: Portrait
- IC: ST7735S
- Backlight Type: LED, Normally White
- With /Without TP: Without TP
- Surface: Anti-Glare

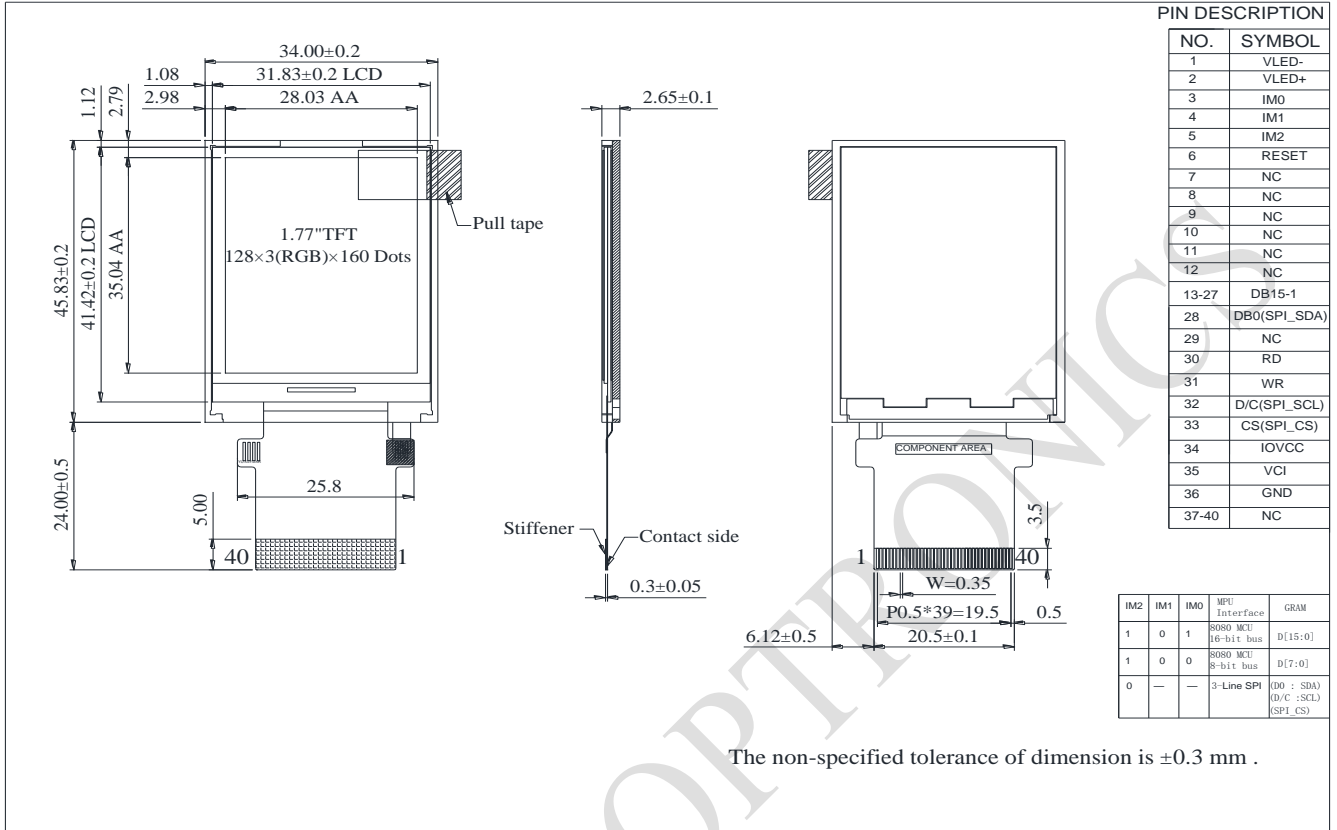
\*Color tone slight changed by temperature and driving voltage.

## 4.Interface

### 4.1. LCM PIN Definition

Pin	Symbol	I/O	Function	Remark															
1	VLED-	P	Back light cathode																
2	VLED+	P	Back light anode																
3	IM0	I	- MCU Parallel Interface Type Selection -If Not Used, Please Fix this Pin at VDDI or DGND Level. <table border="1" data-bbox="619 645 1299 864"> <thead> <tr> <th>IM1</th> <th>IM0</th> <th>Parallel Interface</th> </tr> </thead> <tbody> <tr> <td>0</td> <td>0</td> <td>MCU 8-bit Parallel</td> </tr> <tr> <td>0</td> <td>1</td> <td>MCU 16-bit Parallel</td> </tr> <tr> <td>1</td> <td>0</td> <td>MCU 9-bit Parallel</td> </tr> <tr> <td>1</td> <td>1</td> <td>MCU 18-bit Parallel</td> </tr> </tbody> </table>	IM1	IM0	Parallel Interface	0	0	MCU 8-bit Parallel	0	1	MCU 16-bit Parallel	1	0	MCU 9-bit Parallel	1	1	MCU 18-bit Parallel	
IM1	IM0			Parallel Interface															
0	0	MCU 8-bit Parallel																	
0	1	MCU 16-bit Parallel																	
1	0	MCU 9-bit Parallel																	
1	1	MCU 18-bit Parallel																	
4	IM1																		
5	IM2	I	MCU Parallel Interface Bus and Serial Interface select IM2='1', Parallel Interface IM2='0', Serial Interface																
6	RESET	P	Reset signal																
7-12	NC	-	No Connect																
13-28	DB15-DB0(SPI_SDA)	I/O	DB15:0] are used as MCU parallel interface data bus. -DBis the serial input/output signal in serial interface mode. -In serial interface, DB15:1] are not used and should be fixed at VDDI or DGND level.																
29	NC	-	No Connect																
30	RD	I	Read Enable in 8080 MCU Parallel Interface. -If not used, please fix this pin at VDDI or DGND level.																
31	WR	I	Serial clock -Write Enable in MCU Parallel Interface. -If not used, please fix this pin at VDDI or DGND level.																
32	D/C(SPI_SCL)	I	-Display data/command Selection Pin in MCU Interface. -D/CX='1': Display Data or Parameter. -D/CX='0': Command Data. -In Serial Interface, this is used as SCL. -If not used, please fix this pin at VDDI or DGND level.																
33	CS(SPI_CS)	I	Chip enable																
34	IOVCC	P	Interface Operation Voltage																
35	VCI	P	Analog Supply Voltage																
36	GND	P	Ground																
37-40	NC	-	No Connect																

# 5. Contour Drawing



PIN DESCRIPTION

NO.	SYMBOL
1	VLED-
2	VLED+
3	IM0
4	IM1
5	IM2
6	RESET
7	NC
8	NC
9	NC
10	NC
11	NC
12	NC
13-27	DB15-1
28	DB0(SPI_SDA)
29	NC
30	RD
31	WR
32	D/C(SPI_SCL)
33	CS(SPI_CS)
34	IOVCC
35	VCI
36	GND
37-40	NC

IM2	IM1	IM0	MPU Interface	GRAM
1	0	1	S080 MCU 16-bit bus	D[15:0]
1	0	0	S080 MCU 8-bit bus	D[7:0]
0	-	-	3-Line SPI	(D0 : SDA) (D/C : SCL) (SPI_CS)

The non-specified tolerance of dimension is ±0.3 mm .



## 6. Absolute Maximum Ratings

Item	Symbol	Min	Typ	Max	Unit
Operating Temperature	TOP	-20	—	+70	°C
Storage Temperature	TST	-30	—	+80	°C

Note: Device is subject to be damaged permanently if stresses beyond those absolute maximum ratings listed above

1. Temp.  $\leq 60^{\circ}\text{C}$ , 90% RH MAX. Temp.  $> 60^{\circ}\text{C}$ , Absolute humidity shall be less than 90% RH at  $60^{\circ}\text{C}$

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## 7. Electrical Characteristics

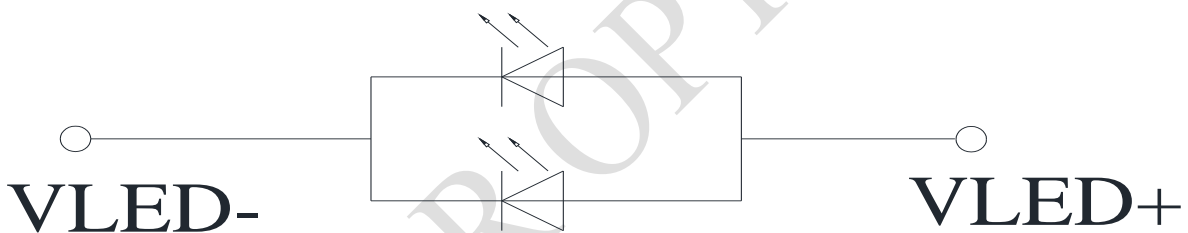
### 7.1. Operating conditions:

Item	Symbol	Condition	Min	Typ	Max	Unit
Supply Voltage For Analog	VCI	—	2.5	2.75	4.8	V
Interface Operation Voltage	IOVCC	—	1.65	1.8	3.7	V
Supply LCM current	ICI(mA)	—	-	0.9	2	mA

### 7.2. LED driving conditions

Parameter	Symbol	Min.	Typ.	Max.	Unit	Remark
LED current		-	40	-	mA	
Power Consumption			128	-	mW	
LED voltage	VBL+	2.9	3.2	3.4	V	Note 1
LED Life Time		-	50,000	-	Hr	Note 2,3,4

Note 1 : There are 1 Groups LED



Note 2 :  $T_a = 25\text{ }^\circ\text{C}$

Note 3 : Brightness to be decreased to 50% of the initial value

Note 4 : The single LED lamp case

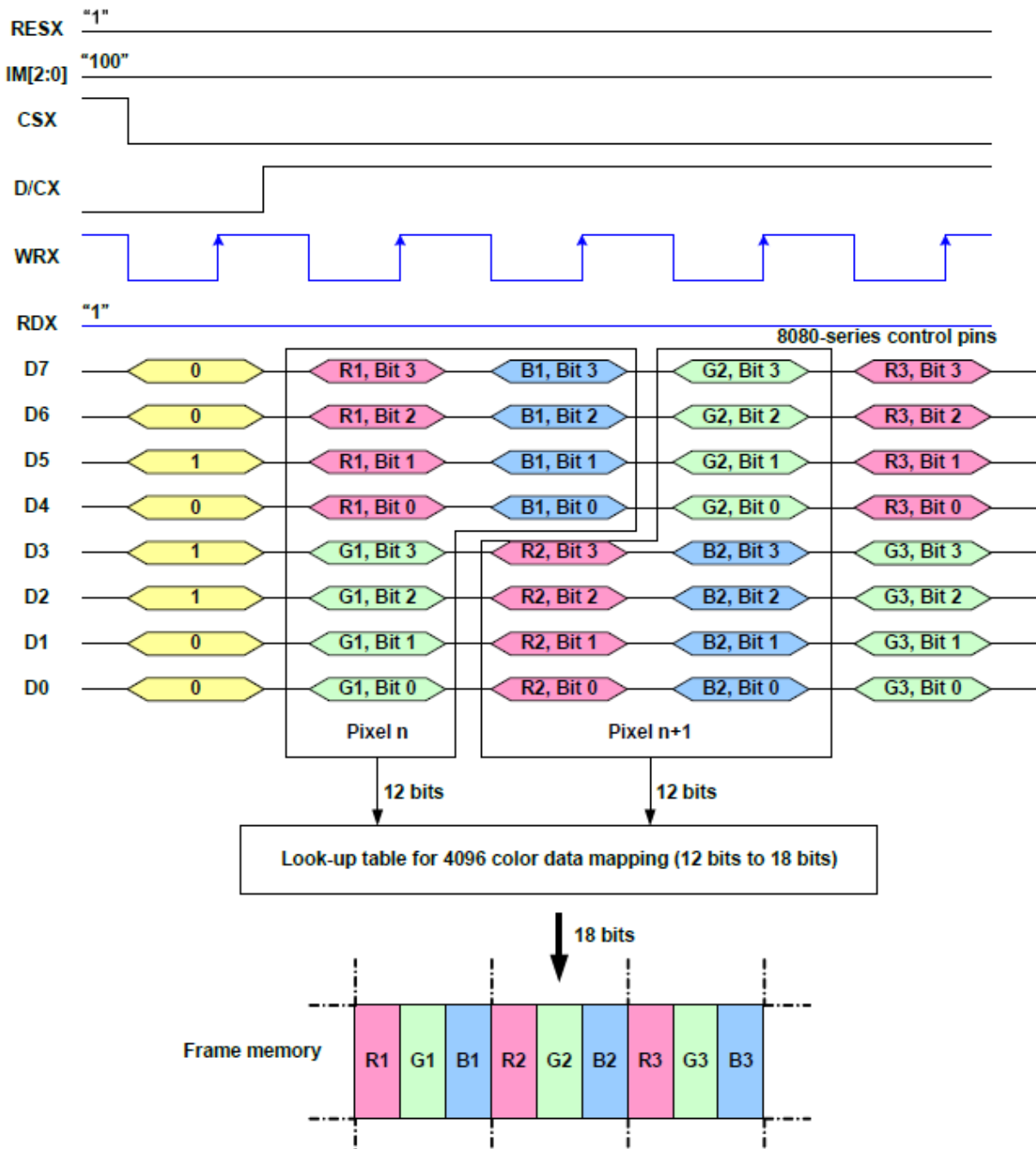
## 8.Data Color Coding

### 8.1. 8-bit Parallel Interface (IM2, IM1, IM0= "100")

Different display data formats are available for three Colors depth supported by listed below.

- 4k Colors, RGB 4,4,4-bit Input.
- 65k Colors, RGB 5,6,5-bit Input.
- 262k Colors, RGB 6,6,6-bit Input.

#### 8-bit Data Bus for 12-bit/Pixel (RGB 4-4-4-bit Input), 4K-Colors, 3AH= "03h"



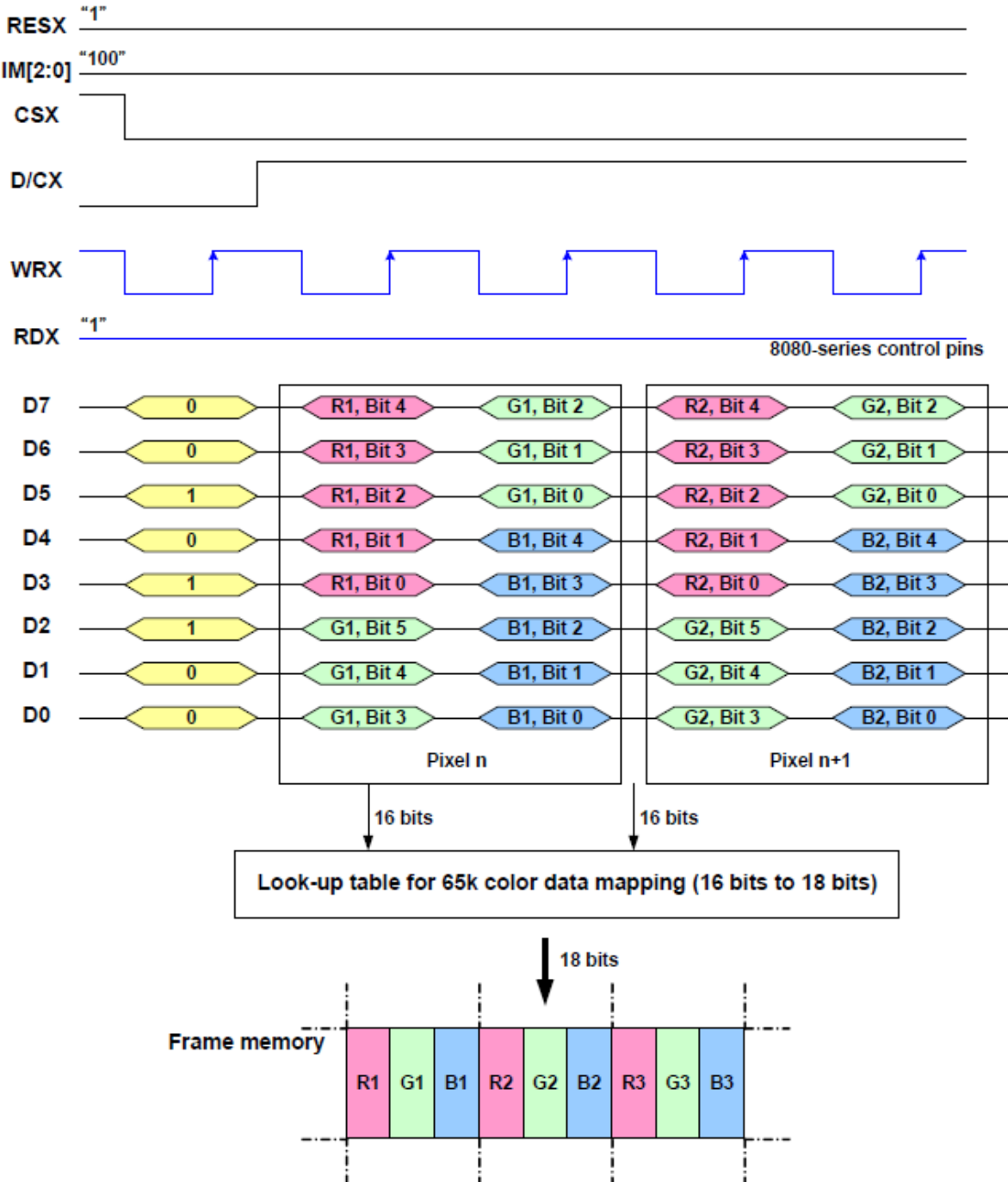
Note1: The data order is as follows, MSB=D7, LSB=D0 and picture data is MSB=Bit 3, LSB=Bit 0 for Red, Green and Blue data.

Note 2: 3-timetransfer is used to transmit 1 pixel data with the 12-bit color depth information.

Note 3: '-' = Don't care -Can be set to '0' or '1'

**8-bit Data Bus for 16-bit/Pixel (RGB 5-6-5-bit Input), 65K-Colors, 3AH= "05h"**

There is 1 pixel (3 sub-pixels) per 2-byte



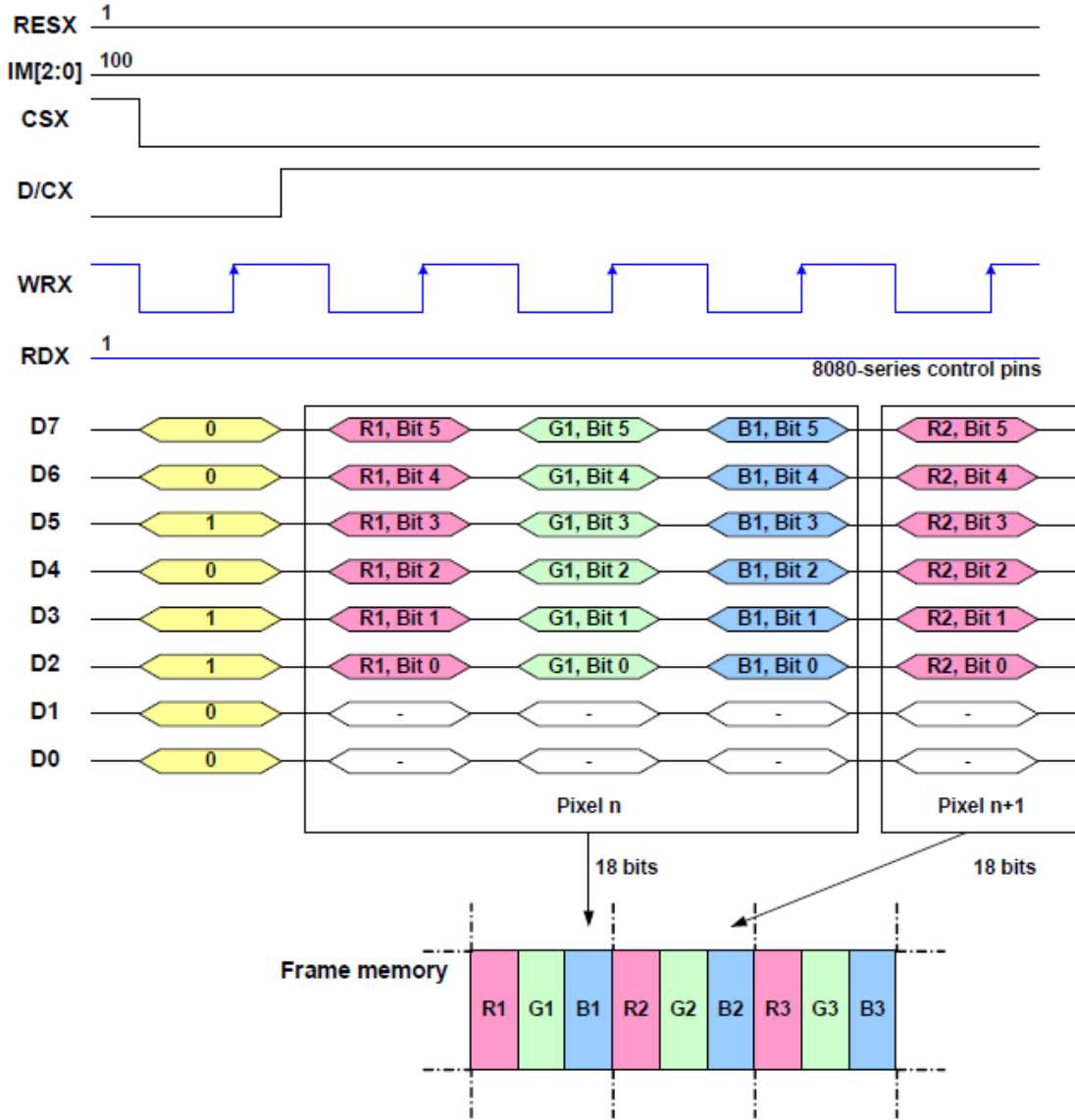
Note1: The data order is as follows, MSB=D7, LSB=D0 and picture data is MSB=Bit 5, LSB=Bit 0 for Green and MSB=Bit 4, LSB=Bit 0 for Red and Blue data.

Note 2: 2-times transfer is used to transmit 1 pixel data with the 16-bit color depth information.

Note 3: '-' = Don't care -Can be set to '0' or '1'

**8-bit Data Bus for 18-bit/Pixel (RGB 6-6-6-bit Input), 262K-Colors, 3AH= "06h"**

There is 1 pixel (3 sub-pixels) per 3-bytes.



Note 1: The data order is as follows, MSB=D7, LSB=D0 and picture data is MSB=Bit 5, LSB=Bit 0 for Red, Green and Blue data.

Note 2: 3-times transfer is used to transmit 1 pixel data with the 18-bit color depth information.

Note 3: '-' = Don't care -Can be set to '0' or '1'

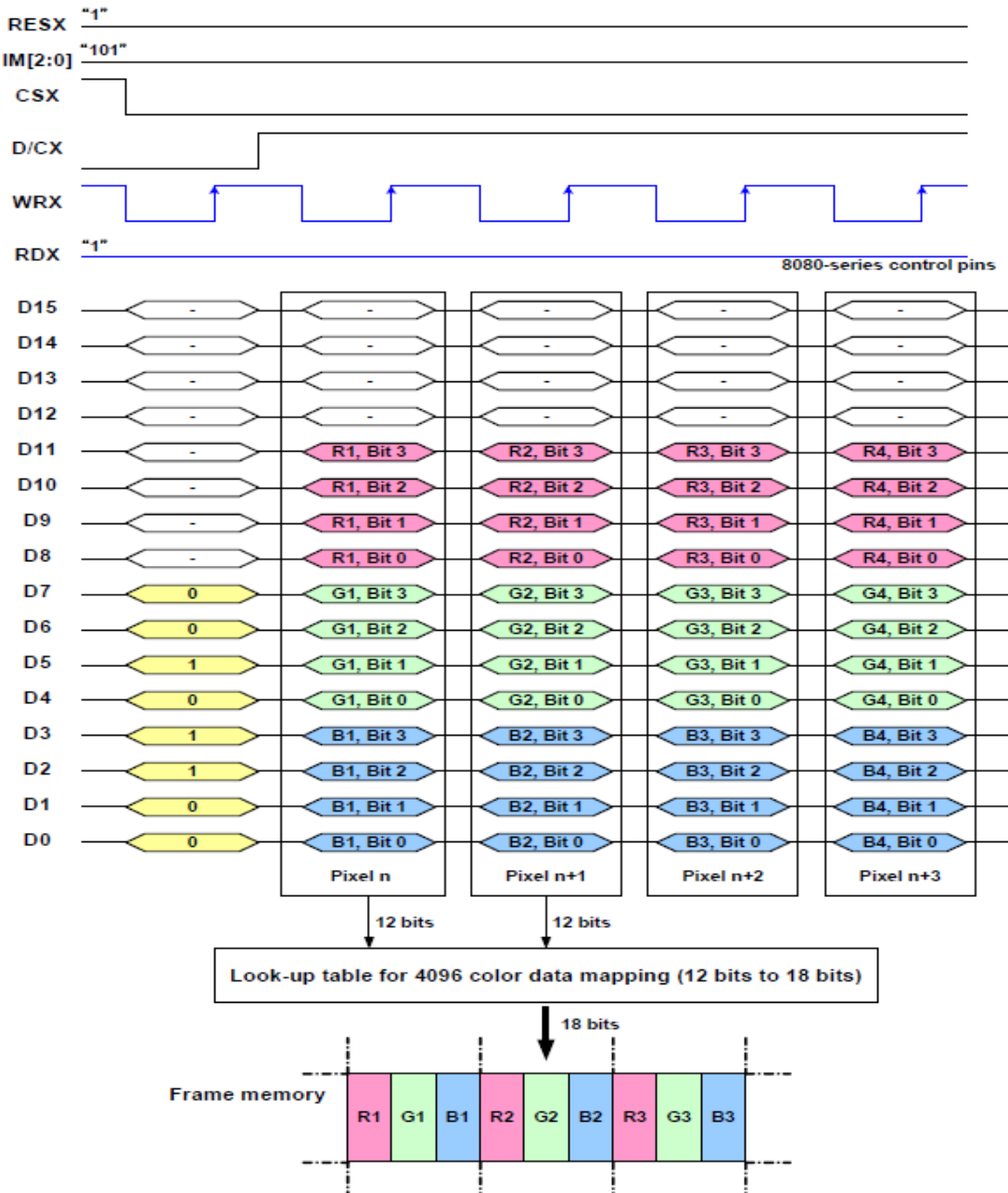
### 8.2. 16-Bit Parallel Interface (IM2,IM1, IM0= "101")

Different display data formats are available for three colors depth supported by listed below.

- 4k Colors, RGB 4,4,4-bit Input
- 65k Colors, RGB 5,6,5-bit Input
- 262k Colors, RGB 6,6,6-bit Input

### 16-bit Data Bus for 12-bit/Pixel (RGB 4-4-4-bit Input), 4K-Colors, 3AH= "03h"

There is 1 pixel (3 sub-pixels) per 1 byte

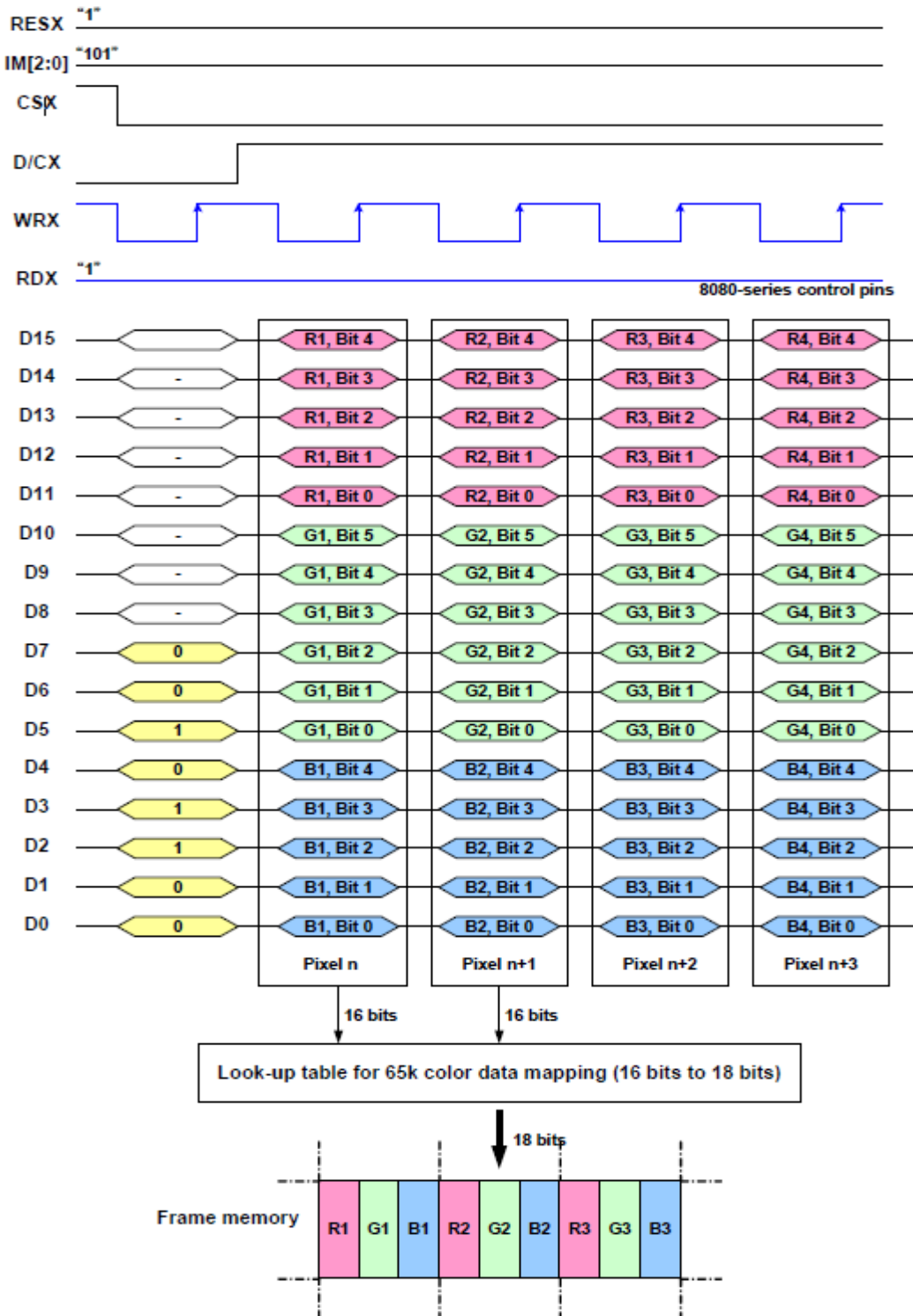


Note1: The data order is as follows, MSB=D11, LSB=D0 and picture data is MSB=Bit 3, LSB=Bit 0 for Red, Green and Blue data.

Note 2: 1-times transfer (D11 to D0) is used to transmit 1 pixel data with the 12-bit color depth information.

**16-bit Data Bus for 16-bit/Pixel (RGB 5-6-5-bit Input), 65K-Colors, 3AH= "05h"**

There is 1 pixel (3 sub-pixels) per 1 byte



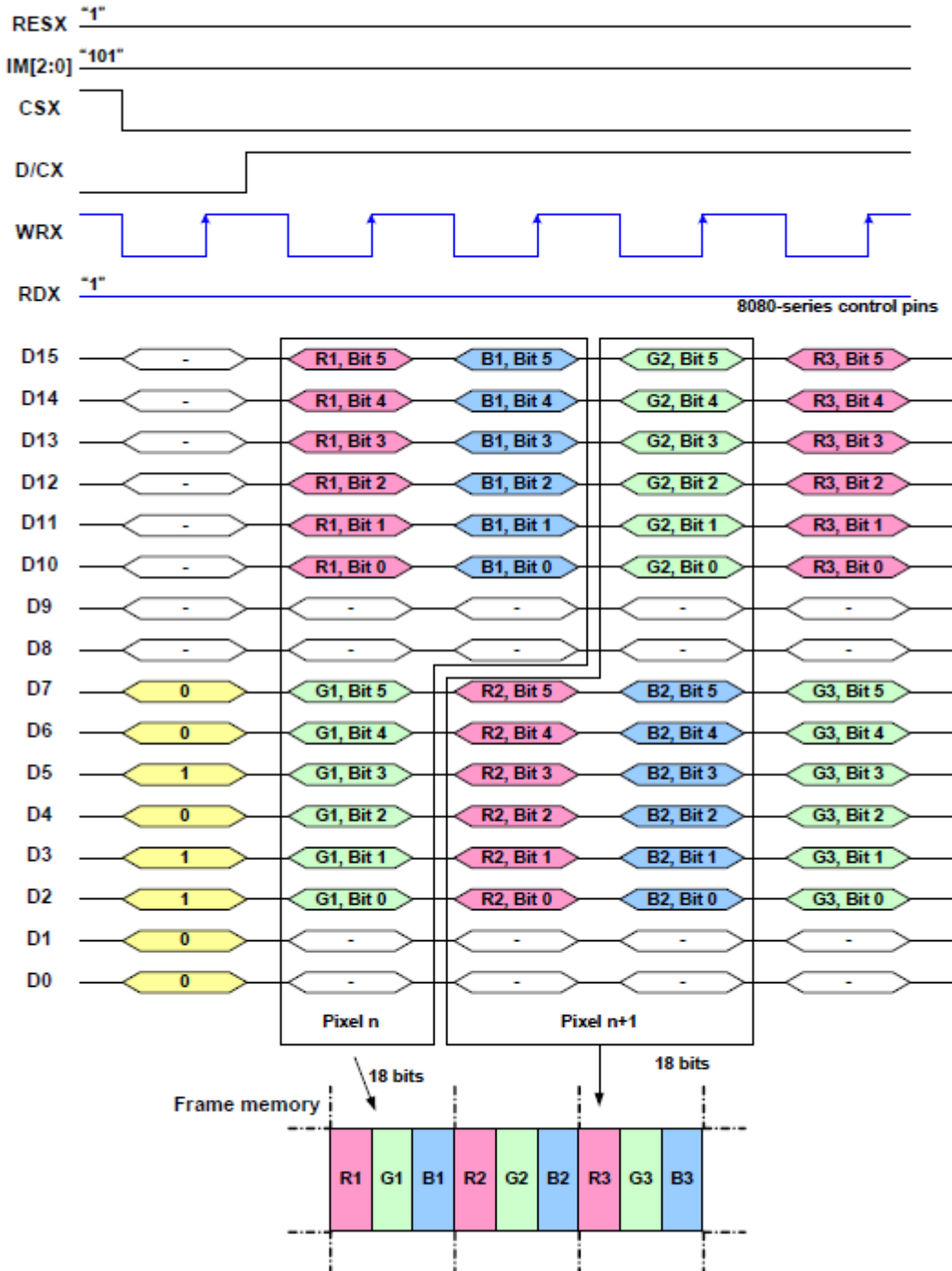
Note1: The data order is as follows, MSB=D15, LSB=D0 and picture data is MSB=Bit 5, LSB=Bit 0 for Green, and MSB=Bit 4, LSB=Bit 0 for Red and Blue data.

Note 2: 1-times transfer (D15 to D0) is used to transmit 1 pixel data with the 16-bit color depth information.

Note 3: '-' = Don't care -Can be set to '0' or '1'

**16-bit Data Bus for 18-bit/Pixel (RGB 6-6-6-bit Input), 262K-Colors, 3AH= "06h"**

There are 2 pixels (6 sub-pixels) per 3 bytes



Note 1: The data order is as follows, MSB=D15, LSB=D0 and picture data is MSB=Bits 5, LSB=Bit 0 for Red, Green and Blue data.

Note 2: 3-times transfer is used to transmit 1 pixel data with the 18-bit color depth information.

Note 3: '-' = Don't care -Can be set to '0' or '1'



### 8.3. 3-line Serial Interface

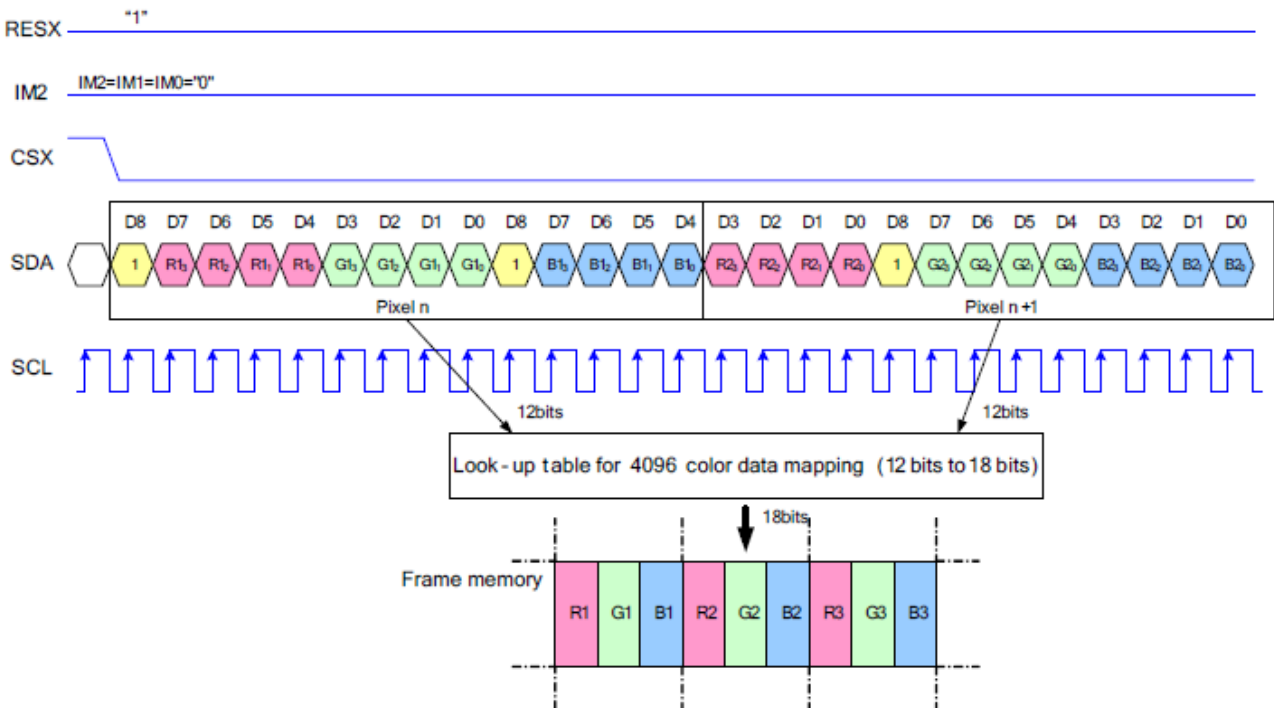
Different display data formats are available for three colors depth supported by the LCM listed below.

4k Colors, RGB 4-4-4-bit Input

65k Colors, RGB 5-6-5-bit Input

262k Colors, RGB 6-6-6-bit Input

#### Write Data for 12-bit/Pixel (RGB 4-4-4-bit Input), 4K-Colors, 3AH="03h"



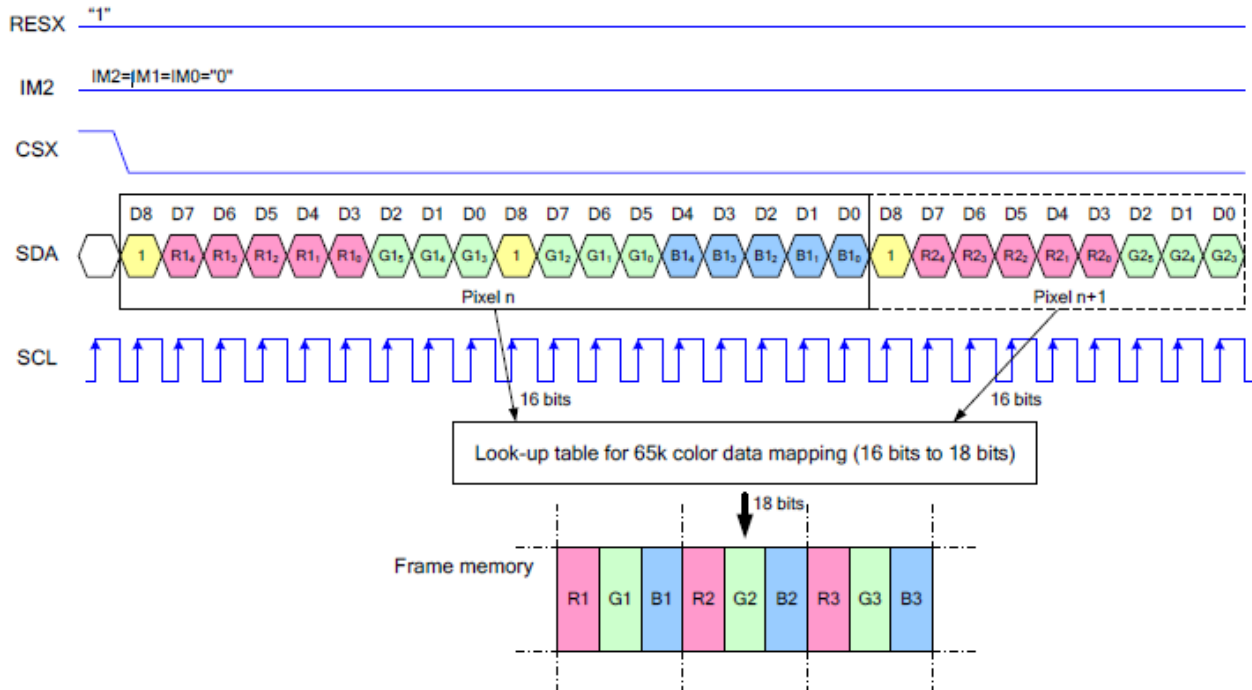
Note 1: Pixel data with the 12-bit color depth information

Note 2: The most significant bits are: R<sub>x3</sub>, G<sub>x3</sub> and B<sub>x3</sub>

Note 3: The least significant bits are: R<sub>x0</sub>, G<sub>x0</sub> and B<sub>x0</sub>

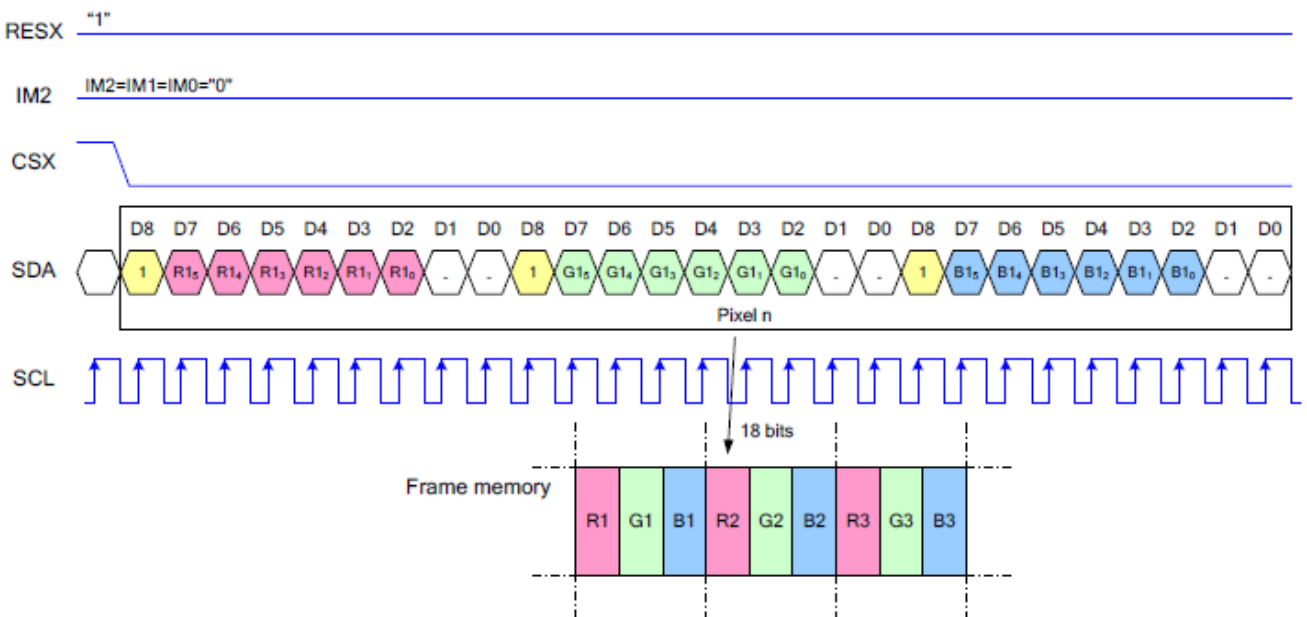
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**Write Data for 16-bit/Pixel (RGB 5-6-5-bit Input), 65K-Colors, 3AH="05h"**



- Note 1: Pixel data with the 16-bit color depth information
- Note 2: The most significant bits are: Rx4, Gx5 and Bx4
- Note 3: The least significant bits are: Rx0, Gx0 and Bx0

**Write Data for 18-bit/Pixel (RGB 6-6-6-bit Input), 262K-Colors, 3AH="06h"**



- Note 1: Pixel data with the 18-bit color depth information
- Note 2: The most significant bits are: Rx5, Gx5 and Bx5
- Note 3: The least significant bits are: Rx0, Gx0 and Bx0

## 9. Optical Characteristics

Item	Symbol	Condition.	Min	Typ.	Max.	Unit	Remark	
Response time	Tr	$\theta=0^\circ$ 、 $\Phi=0^\circ$	-	2	4	.ms	Note 3,	
	Tf			6	12	.ms		
Contrast ratio	CR	At optimized viewing angle	400	500	-	-	Note 4,	
Color Chromaticity	White	$\theta=0^\circ$ 、 $\Phi=0^\circ$	Wx	0.26	0.31	0.36		Note 2,6,7
			Wy	0.28	0.33	0.38		
Viewing angle (Gray Scale Inversion Direction)	Hor.	$CR \geq 10$	$\Theta_R$	35	45	Deg.	Note 1	
			$\Theta_L$	35	45			
	Ver.		$\Phi_T$	35	45			
			$\Phi_B$	10	20			
Brightness	-	-	450	500	-	Cd/m <sup>2</sup>	Center of display	
Uniformity	(U)	-	75	-	-	%	Note 5	

Ta=25±2°C

Note 1: Definition of viewing angle

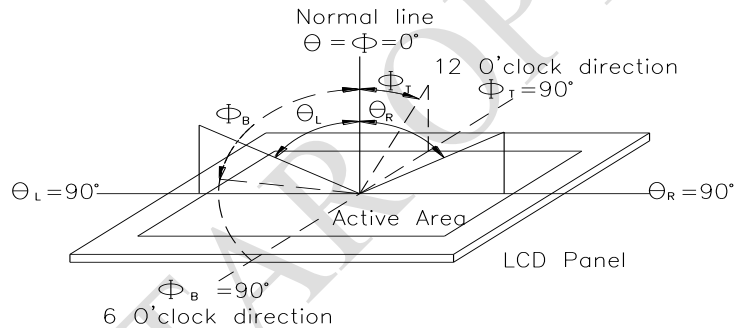


Fig.9.1. Definition of viewing angle

Note 2: Test equipment setup:

After stabilizing and leaving the panel alone at a driven temperature for 10 minutes, the measurement should be executed. Measurement should be executed in a stable, windless, and dark room. Optical specifications are measured by Topcon BM-7 or BM-5 luminance meter 1.0° field of view at a distance of 50cm and normal direction.

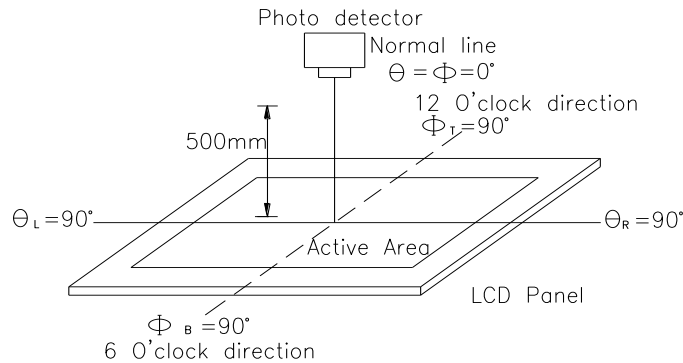
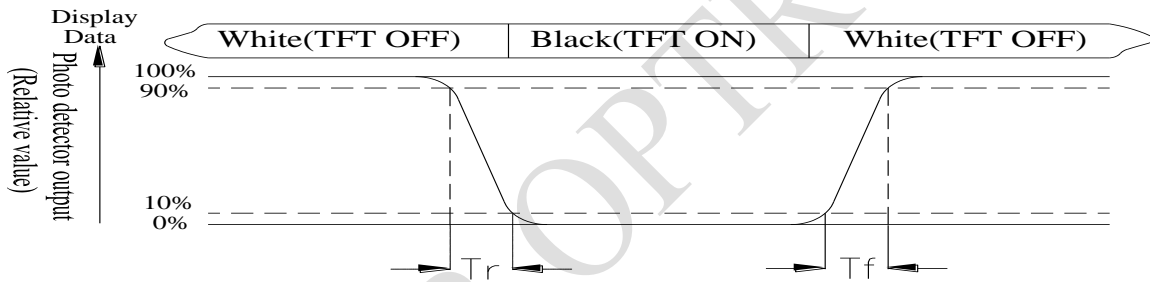


Fig. 9.2. Optical measurement system setup

Note 3: Definition of Response time:

The response time is defined as the LCD optical switching time interval between “White” state and “Black” state. Rise time,  $T_r$ , is the time between photo detector output intensity changed from 90% to 10%. And fall time,  $T_f$ , is the time between photo detector output intensity changed from 10% to 90%



Note 4: Definition of contrast ratio:

The contrast ratio is defined as the following expression.

$$\text{Contrast ratio (CR)} = \frac{\text{Luminance measured when LCD on the "White" state}}{\text{Luminance measured when LCD on the "Black" state}}$$

**Note 5: Definition of Luminance Uniformity**

Active area is divided into 9 measuring areas (reference the picture in below). Every measuring point is placed at the center of each measuring area.

$$\text{Luminance Uniformity (U)} = L_{\min}/L_{\max} \times 100\%$$

L = Active area length

W = Active area width

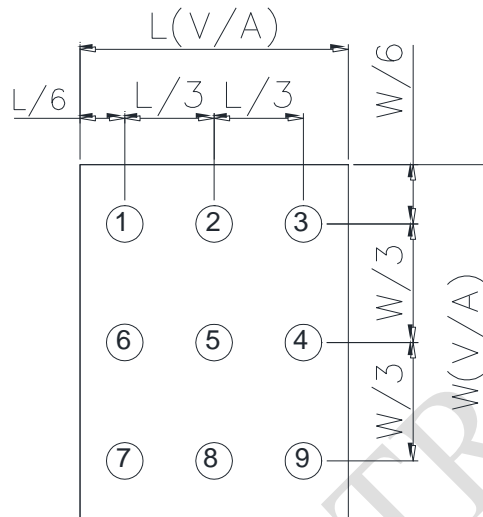


Fig9.3. Definition of uniformity

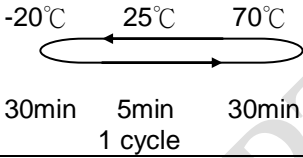
**Note 6: Definition of color chromaticity (CIE 1931)**

Color coordinates measured at the center point of LCD

Note 7: Measured at the center area of the panel when all the input terminals of LCD panel are electrically opened.

## 10. Reliability

Content of Reliability Test (Wide temperature, -20°C ~70°C)

Environmental Test			
Test Item	Content of Test	Test Condition	Note
High Temperature storage	Endurance test applying the high storage temperature for a long time.	80°C 200hrs	2
Low Temperature storage	Endurance test applying the low storage temperature for a long time.	-30°C 200hrs	1,2
High Temperature Operation	Endurance test applying the electric stress (Voltage & Current) and the thermal stress to the element for a long time.	70°C 200hrs	—
Low Temperature Operation	Endurance test applying the electric stress under low temperature for a long time.	-20°C 200hrs	1
High Temperature/ Humidity Operation	The module should be allowed to stand at 60°C, 90%RH max	60°C, 90%RH 96hrs	1,2
Thermal shock resistance	The sample should be allowed stand the following 10 cycles of operation  <div style="text-align: center;">  <p>-20°C      25°C      70°C</p> <p>30min    5min    30min</p> <p>1 cycle</p> </div>	-20°C/70°C 10 cycles	—
Vibration test	Endurance test applying the vibration during transportation and using.	Total fixed amplitude : 1.5mm Vibration Frequency : 10~55Hz One cycle 60 seconds to 3 directions of X,Y,Z for Each 15 minutes	3
Static electricity test	Endurance test applying the electric stress to the terminal.	VS=±600V(contact) , ±800v(air), RS=330Ω CS=150pF 10 times	—

Note1: No dew condensation to be observed.

Note2: The function test shall be conducted after 4 hours storage at the normal Temperature and humidity after remove from the test chamber.

Note3: The packing have to including into the vibration testing.

**LCM Sample Estimate Feedback Sheet**

**Module Number :** \_\_\_\_\_

**1 、 Panel Specification :**

1. Panel Type :	<input type="checkbox"/> Pass	<input type="checkbox"/> NG , _____
2. View Direction :	<input type="checkbox"/> Pass	<input type="checkbox"/> NG , _____
3. Numbers of Dots :	<input type="checkbox"/> Pass	<input type="checkbox"/> NG , _____
4. View Area :	<input type="checkbox"/> Pass	<input type="checkbox"/> NG , _____
5. Active Area :	<input type="checkbox"/> Pass	<input type="checkbox"/> NG , _____
6. Operating Temperature :	<input type="checkbox"/> Pass	<input type="checkbox"/> NG , _____
7. Storage Temperature :	<input type="checkbox"/> Pass	<input type="checkbox"/> NG , _____
8. Others :	_____	

**2 、 Mechanical Specification :**

1. PCB Size :	<input type="checkbox"/> Pass	<input type="checkbox"/> NG , _____
2. Frame Size :	<input type="checkbox"/> Pass	<input type="checkbox"/> NG , _____
3. Material of Frame :	<input type="checkbox"/> Pass	<input type="checkbox"/> NG , _____
4. Connector Position :	<input type="checkbox"/> Pass	<input type="checkbox"/> NG , _____
5. Fix Hole Position :	<input type="checkbox"/> Pass	<input type="checkbox"/> NG , _____
6. Backlight Position :	<input type="checkbox"/> Pass	<input type="checkbox"/> NG , _____
7. Thickness of PCB :	<input type="checkbox"/> Pass	<input type="checkbox"/> NG , _____
8. Height of Frame to PCB :	<input type="checkbox"/> Pass	<input type="checkbox"/> NG , _____
9. Height of Module :	<input type="checkbox"/> Pass	<input type="checkbox"/> NG , _____
10. Others :	<input type="checkbox"/> Pass	<input type="checkbox"/> NG , _____

**3 、 Relative Hole Size :**

1. Pitch of Connector :	<input type="checkbox"/> Pass	<input type="checkbox"/> NG , _____
2. Hole size of Connector :	<input type="checkbox"/> Pass	<input type="checkbox"/> NG , _____
3. Mounting Hole size :	<input type="checkbox"/> Pass	<input type="checkbox"/> NG , _____
4. Mounting Hole Type :	<input type="checkbox"/> Pass	<input type="checkbox"/> NG , _____
5. Others :	<input type="checkbox"/> Pass	<input type="checkbox"/> NG , _____

**4 、 Backlight Specification :**

1. B/L Type :	<input type="checkbox"/> Pass	<input type="checkbox"/> NG , _____
2. B/L Color :	<input type="checkbox"/> Pass	<input type="checkbox"/> NG , _____
3. B/L Driving Voltage (Reference for LED Type) :	<input type="checkbox"/> Pass	<input type="checkbox"/> NG , _____
4. B/L Driving Current :	<input type="checkbox"/> Pass	<input type="checkbox"/> NG , _____
5. Brightness of B/L :	<input type="checkbox"/> Pass	<input type="checkbox"/> NG , _____
6. B/L Solder Method :	<input type="checkbox"/> Pass	<input type="checkbox"/> NG , _____
7. Others :	<input type="checkbox"/> Pass	<input type="checkbox"/> NG , _____

>> **Go to page 2** <<

<b>Module Number :</b> _____		
<b>5 · <u>Electronic Characteristics of Module</u> :</b>		
1.Input Voltage :	<input type="checkbox"/> Pass	<input type="checkbox"/> NG , _____
2.Supply Current :	<input type="checkbox"/> Pass	<input type="checkbox"/> NG , _____
3.Driving Voltage for LCD :	<input type="checkbox"/> Pass	<input type="checkbox"/> NG , _____
4.Contrast for LCD :	<input type="checkbox"/> Pass	<input type="checkbox"/> NG , _____
5.B/L Driving Method :	<input type="checkbox"/> Pass	<input type="checkbox"/> NG , _____
6.Negative Voltage Output :	<input type="checkbox"/> Pass	<input type="checkbox"/> NG , _____
7.Interface Function :	<input type="checkbox"/> Pass	<input type="checkbox"/> NG , _____
8.LCD Uniformity :	<input type="checkbox"/> Pass	<input type="checkbox"/> NG , _____
9.ESD test :	<input type="checkbox"/> Pass	<input type="checkbox"/> NG , _____
10.Others :	<input type="checkbox"/> Pass	<input type="checkbox"/> NG , _____
<b>6 · <u>Summary</u> :</b>		
<p style="text-align: right;"> <b>Sales signature :</b> _____  <b>Customer Signature :</b> _____      <b>Date :</b>   /   / _____         </p>		



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