



RVT70HSTNWN00

IPS RGB 7.0" LCD TFT Datasheet

Rev.1.0

2020-08-05

| ITEM | CONTENTS | UNIT |
|---------------------------------|-------------------------------------|-------------------|
| LCD Type | TFT/Transmissive/Normally Black/IPS | / |
| Size | 7.0 | Inch |
| Viewing Direction | Free | / |
| Outside Dimensions (W × H × D) | 164.9x 100.0 x 5.7 | mm ³ |
| Active Area (W × H) | 154.21 × 85.92 | mm ² |
| Pixel Pitch (W × H) | 0.1506× 0.1432 | mm ² |
| Resolution | 1024 (RGB) × 600 | / |
| Brightness | 1000 | cd/m ² |
| LCD Interface Type | RGB | / |
| Color Depth | 16.7 M | / |
| Pixel Arrangement | RGB Vertical Stripe | / |
| LCD Driver | EK79001+EK73215 | / |
| With/Without Touch | Without Touch Panel | / |
| Surface Treatment | Anti-Glare | / |
| LCD Input Voltage | 3.3 | V |
| Weight | 132 | g |

Note 1: RoHS compliant

Note 2: LCM weight tolerance: ± 5%.

REVISION RECORD

| REVNO. | REVDATE | CONTENTS | REMARKS |
|--------|------------|-----------------|---------|
| 1.0 | 2020-08-05 | Initial Release | |

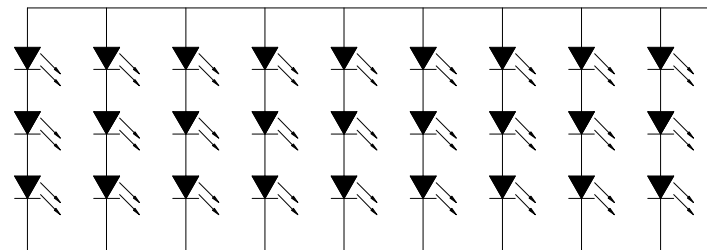
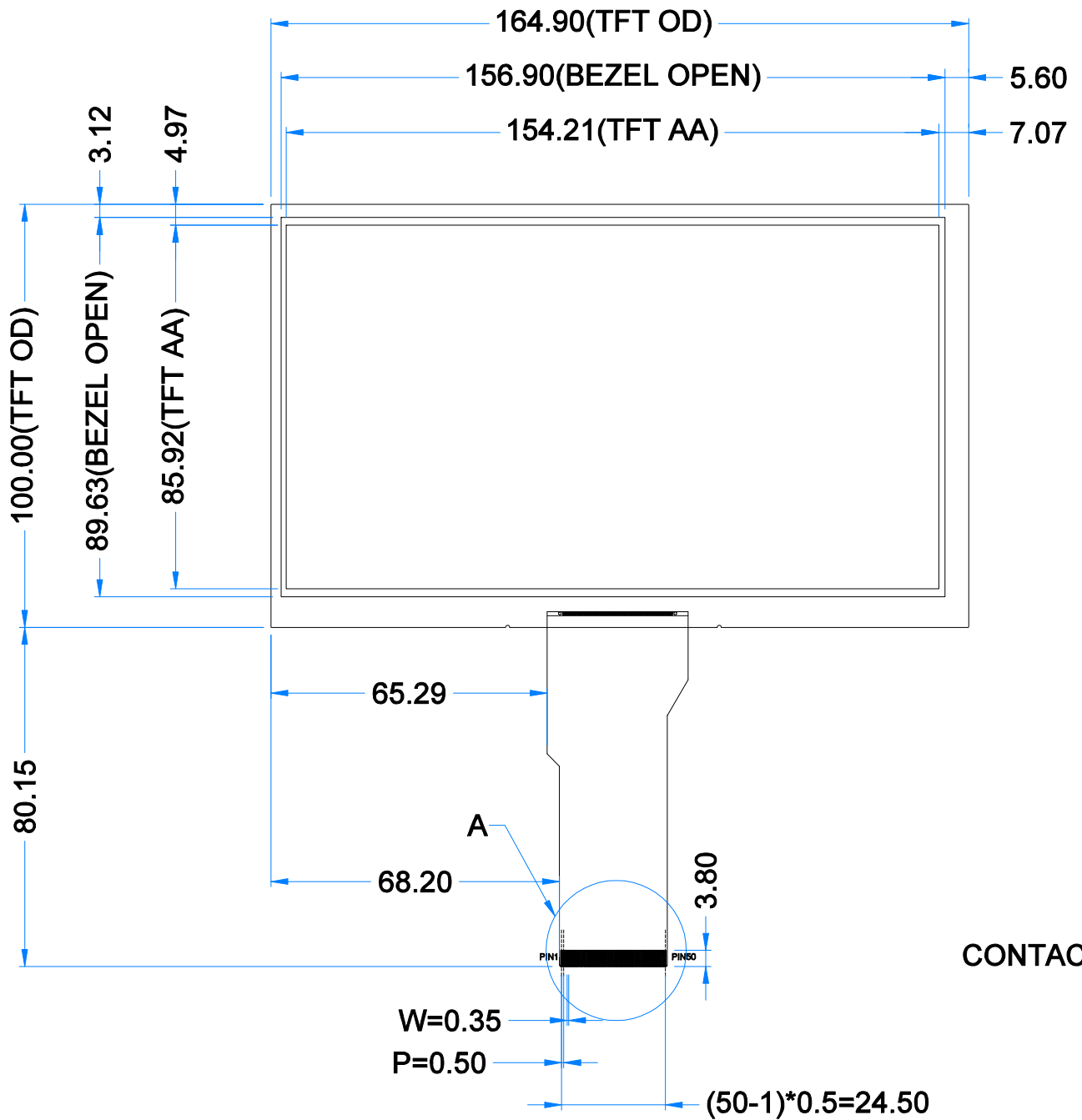
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1 MODULE CLASSIFICATION INFORMATION

| | | | | | | | | | |
|-----------|----------|-----------|----------|----------|----------|----------|----------|----------|-----------|
| RV | T | 70 | H | S | T | N | W | N | 00 |
| 1. | 2. | 3. | 4. | 5. | 6. | 7. | 8. | 9. | 10. |

| | | |
|-----|-------------------------|---------------------------------|
| 1. | BRAND | RV – Riverdi |
| 2. | PRODUCT TYPE | T – TFT Standard |
| 3. | DISPLAY SIZE | 70 – 7.0” |
| 4. | MODEL SERIAL NO. | H – High Brightness, IPS |
| 5. | RESOLUTION | S – 1024 x 600 px |
| 6. | INTERFACE | T– TFT LCD, RGB |
| 7. | FRAME | N – Without Frame |
| 8. | BACKLIGHT TYPE | W – LED White |
| 9. | TOUCH PANEL | N – Without Touch Panel |
| 10. | VERSION | 00 – (00-99) |



LED Diagram Circuit

TFT NOTES:

1. LCD TYPE: TRANSMISSIVE, NORMALLY BLACK, IPS
2. RESOLUTION: 1024x600
3. VIEWING ANGLE: FREE
4. INTERFACE: RGB
5. DRIVER IC: EK79001HK+EK73215BCGA
6. LOGIC VOLTAGE: 3.3V
7. SURFACE LUMINANCE: 1000cd/m²
8. BACKLIGHT: 27PCS LED WHITE, V_F=9.6V, I_F=270mA

GENERAL NOTES:

1. OPERATING TEMPERATURE: -20°C ~ 70°C
2. STORAGE TEMPERATURE: -30°C ~ 80°C
3. WITHOUT INDIVIDUAL TOLERANCE: ±0.2mm
4. RoHS COMPLIANT

3 ABSOLUTE MAXIMUM RATINGS

| PARAMETER | SYMBOL | MIN | MAX | UNIT |
|---|-----------------|-------|-------|------|
| Power for Circuit Driving | VDD | -0.3 | 3.96 | V |
| | AVDD | -0.5 | 14.85 | V |
| | VGH | -0.3 | 40 | V |
| | VGL | -20.0 | 0.3 | V |
| Operating Temperature | T _{OP} | -20 | 70 | °C |
| Storage Temperature | T _{ST} | -30 | 80 | °C |
| Storage Humidity (@ 25 ± 5°C) | H _{ST} | 10 | - | % RH |
| Operating Ambient Humidity (@ 25 ± 5°C) | H _{OP} | 10 | - | % RH |

Note. The following are maximum values. If exceeded it may cause operation or damage to the unit.

4 ELECTRICAL CHARACTERISTICS

| PARAMETER | SYMBOL | MIN | TYP | MAX | UNIT | NOTE |
|---------------------------|--------|---------|------|---------|------|-----------|
| Supply Voltage for Module | DVDD | 3.0 | 3.3 | 3.6 | V | |
| | VGH | 17 | 18 | 19 | V | |
| | VGL | -6.6 | -6.0 | -5.4 | V | |
| | AVDD | 9.4 | 9.6 | 9.8 | V | |
| | VCOM | 3.6 | 3.8 | 4.0 | V | |
| Input Signal Voltage | VIH | 0.7DVDD | - | DVDD | V | Note 1 |
| | VIL | 0 | - | 0.3DVDD | V | |
| Current of Power Supply | IDD | - | 30 | 45 | mA | DVDD=3.3V |
| | IADD | - | 35 | 45 | mA | AVDD=9.6V |
| | IGH | - | 0.5 | 1 | uA | VGH=18V |
| | IGL | - | 0.5 | 1 | mA | VGL=-6V |

Note 1. STHL, STHR, OEH, L/R, CPH1~CPH3, STVD, STVU, OEV, CKV, U/D.

5 BACKLIGHT DRIVING CONDITIONS

| PARAMETER | SYMBOL | MIN | TYP | MAX | UNIT | NOTE |
|-----------------------------|-----------------|-----|--------|------|------|--------|
| Backlight Driving Voltage | V _F | 9.0 | 9.6 | 10.2 | V | |
| Backlight Driving Current | I _F | - | 270 | - | mA | |
| Backlight Power Consumption | W _{BL} | - | 2592 | - | mW | |
| Life Time | - | - | 50,000 | - | | Note 1 |

Note 1. If LED is driven by high current, high ambient temperature & humidity condition. The life time of LED will be reduced. Operating life means brightness goes down to 50% initial brightness. Typical operating life time is estimated data.

6 POWER CONSUMPTION

| PARAMETER | SYMBOL | CONDITION | MIN | TYP | MAX | UNIT | NOTE |
|-------------------------|--------|------------|-----|-----|-----|------|--------|
| Gate on Power Current | IVGH | VGH=18V | - | 0.5 | 1 | mA | Note 1 |
| Gate off Power Current | IVGL | VGL=-6 V | - | 0.5 | 1 | mA | |
| Digital Power Current | IDVDD | DVDD=3.3V | - | 30 | 45 | mA | |
| Analog Power Current | IAVDD | AVDD=9.6 V | - | 35 | 45 | mA | |
| Total Power Consumption | PC | | - | 447 | 604 | mW | |

Note 1. Typ. Specification : Gray-level test Pattern
Max. Specification: Black test Pattern



256 gray pattern



Black Pattern

7 ELECTRO-OPTICAL CHARACTERISTICS

Optical characteristics are determined after the unit has been 'ON' and stable for approximately 30 minutes in a dark environment at 25 °C. The values specified are at an approximate distance 500mm from the LCD surface at a viewing angle of Φ and θ equal to 0°.

| ITEM | SYMBOL | CONDITION | MIN | TYP | MAX | UNIT | REMARK | NOTE |
|----------------------------|-------------------|--|-------|-------|-------|-------------------|--------|------|
| Response Time | Tr+Tf | $\theta=0^\circ$ $\phi=0^\circ$ Ta=25 °C | - | 35 | - | ms | FIG 1. | 4 |
| Contrast Ratio | Cr | | - | 800 | - | --- | FIG 2. | 1 |
| Luminance Uniformity | δ WHITE | | - | 75 | - | % | FIG 2. | 3 |
| Surface Luminance | Lv | | - | 1000 | | cd/m ² | FIG 2. | 2 |
| Viewing Angle Range | θ | $\phi = 90^\circ$ | - | 85 | - | deg | FIG 3. | 6 |
| | | $\phi = 270^\circ$ | - | 85 | - | deg | FIG 3. | |
| | | $\phi = 0^\circ$ | - | 85 | - | deg | FIG 3. | |
| | | $\phi = 180^\circ$ | - | 85 | - | deg | FIG 3. | |
| CIE (x, y) Chromaticity | Red | x | 0.578 | 0.618 | 0.658 | FIG 2. | 5 | |
| | | y | 0.489 | 0.329 | 0.369 | | | |
| | Green | x | 0.376 | 0.416 | 0.456 | | | |
| | | y | 0.493 | 0.533 | 0.573 | | | |
| | Blue | x | 0.071 | 0.111 | 0.151 | | | |
| | | y | 0.108 | 0.148 | 0.188 | | | |
| | White | x | 0.270 | 0.310 | 0.350 | | | |
| | | y | 0.290 | 0.330 | 0.370 | | | |

Note 1. Contrast Ratio(CR) is defined mathematically as below, for more information see Figure 1.

$$\text{Contrast Ratio} = \frac{\text{Average Surface Luminance with all white pixels (P1, P2, P3, P4, P5)}}{\text{Average Surface Luminance with all black pixels (P1, P2, P3, P4, P5)}}$$

Note 2. Surface luminance is the LCD surface from the surface with all pixels displaying white. For more information see Figure 2.

$$L_v = \text{Average Surface Luminance with all white pixels (P1, P2, P3, P4, P5)}$$

Note 3. The uniformity in surface luminance δ WHITE is determined by measuring luminance at each test position 1 through 5, and then dividing the maximum luminance of 5 points luminance by minimum luminance of 5 points luminance. For more information see Figure 2.

$$\delta \text{ WHITE} = \frac{\text{Minimum Surface Luminance with all white pixels (P1, P2, P3, P4, P5)}}{\text{Maximum Surface Luminance with all white pixels (P1, P2, P3, P4, P5)}}$$

Note 4. Response time is the time required for the display to transition from white to black (Rise Time, T_r) and from black to white (Decay Time, T_f). For additional information see Figure 1. The test equipment is Autronic-Melchers's ConoScope series.

Note 5. CIE (x, y) chromaticity, the x, y value is determined by measuring luminance at each test position 1 through 5, and then make average value.

Note 6. Viewing angle is the angle at which the contrast ratio is greater than 2. For TFT module the contrast ratio is greater than 10. The angles are determined for the horizontal or x axis and the vertical or y axis with respect to the z axis which is normal to LCD surface. For more information see Figure 3.

Note 7. For viewing angle and response time testing, the testing data is based on Autronic-Melchers's ConoScope series. Instruments for Contrast Ratio, Surface Luminance, Luminance Uniformity, CIE the test data is based on TOPCON's BM-5 photo detector.

Figure 2. The definition of response time

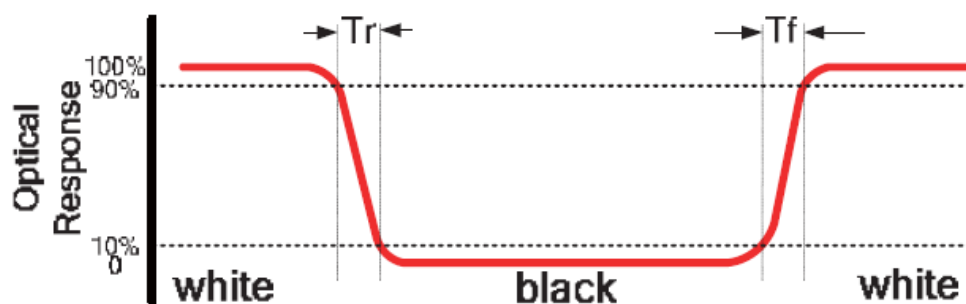


Figure 3. Measuring method for Contrast ratio, surface luminance, Luminance uniformity, CIE (x, y) chromaticity

A : 5 mm
B : 5 mm
H, V : Active Area
Light spot size $\varnothing=5\text{mm}$, 500mm distance from the LCD surface to detector lens
measurement instrument is TOPCON's luminance meter BM-5

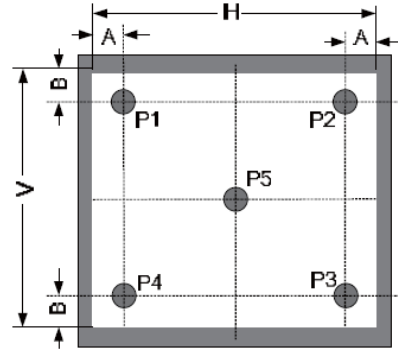
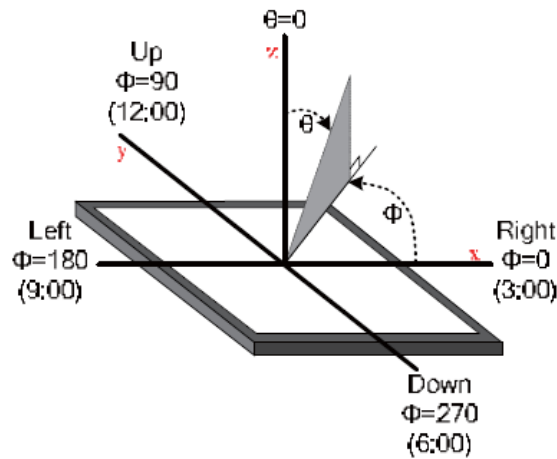
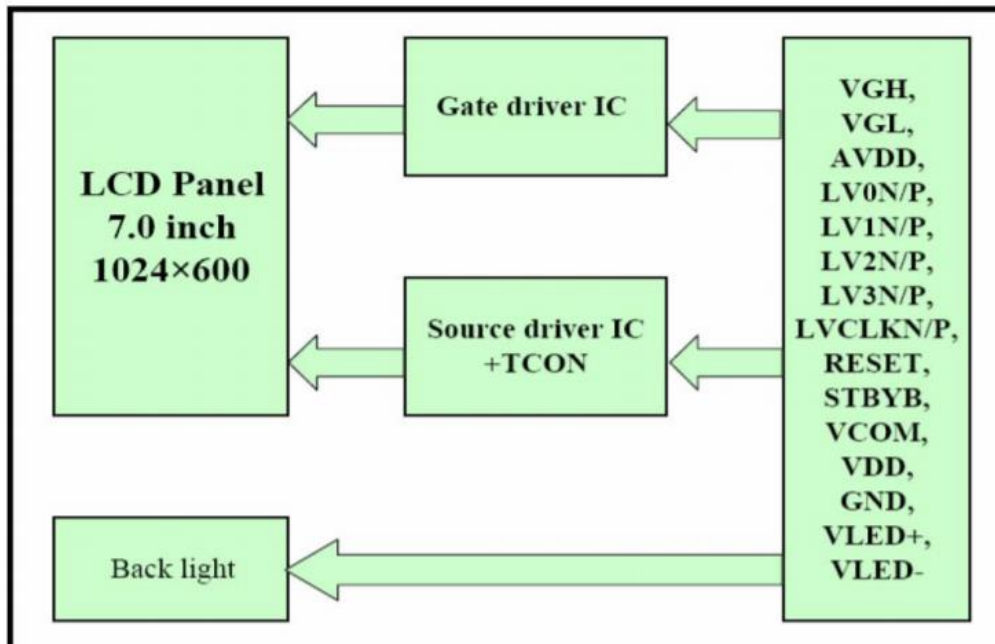


Figure 4. The definition of viewing angle



8 BLOCK DIAGRAM



9 INTERFACE DESCRIPTION

9.1 TFT assignment

| PIN NO. | SYMBOL | I/O | DESCRIPTION | NOTES |
|---------|--------|-----|-----------------------------------|----------|
| 1 | VLED+ | P | Power for LED Backlight (Anode) | |
| 2 | VLED+ | P | Power for LED Backlight (Anode) | |
| 3 | VLED- | P | Power for LED Backlight (Cathode) | |
| 4 | VLED- | P | Power for LED Backlight (Cathode) | |
| 5 | GND | P | Ground | |
| 6 | VCOM | I | Common Voltage | |
| 7 | DVDD | P | Power for Digital Circuit | |
| 8 | MODE | I | DE/SYNC mode select | Note 1 |
| 9 | DE | I | Data Input Enable | |
| 10 | VS | I | Vertical Sync Input | |
| 11 | HS | I | Horizontal Sync Input | |
| 12 | B7 | I | Blue Data (MSB) | |
| 13 | B6 | I | Blue Data | |
| 14 | B5 | I | Blue Data | |
| 15 | B4 | I | Blue Data | |
| 16 | B3 | I | Blue Data | |
| 17 | B2 | I | Blue Data | |
| 18 | B1 | I | Blue Data | Note 2 |
| 19 | B0 | I | Blue Data (LSB) | Note 2 |
| 20 | G7 | I | Green Data (MSB) | |
| 21 | G6 | I | Green Data | |
| 22 | G5 | I | Green Data | |
| 23 | G4 | I | Green Data | |
| 24 | G3 | I | Green Data | |
| 25 | G2 | I | Green Data | |
| 26 | G1 | I | Green Data | Note 2 |
| 27 | G0 | I | Green Data (LSB) | Note 2 |
| 28 | R7 | I | Red Data (MSB) | |
| 29 | R6 | I | Red Data | |
| 30 | R5 | I | Red Data | |
| 31 | R4 | I | Red Data | |
| 32 | R3 | I | Red Data | |
| 33 | R2 | I | Red Data | |
| 34 | R1 | I | Red Data | Note 2 |
| 35 | R0 | I | Red Data(LSB) | Note 2 |
| 36 | GND | P | Ground | |
| 37 | DCLK | P | Sample Clock | |
| 38 | GND | P | Ground | |
| 39 | L/R | I | Left/Right Selection | Note 4,5 |
| 40 | U/D | I | Up/Down Selection | Note 4,5 |
| 41 | VGH | P | Gate ON Voltage | |
| 42 | VGL | P | Gate OFF Voltage | |
| 43 | AVDD | P | Power for Analog Circuit | |

| | | | | |
|----|--------|---|--------------------|--------|
| 44 | RESET | I | Global Reset Pin | Note 6 |
| 45 | NC | - | No Connection | |
| 46 | VCOM | I | Common Voltage | |
| 47 | DITHUB | I | Dithering Function | Note 7 |
| 48 | GND | I | Ground | |
| 49 | NC | - | No Connection | |
| 50 | NC | - | No Connection | |

I: input, O:output, P:Power

Note 1. DE/SYNC mode select. Normally pull high.
When select DE mode, MODE="1", VS and HS must pull high.

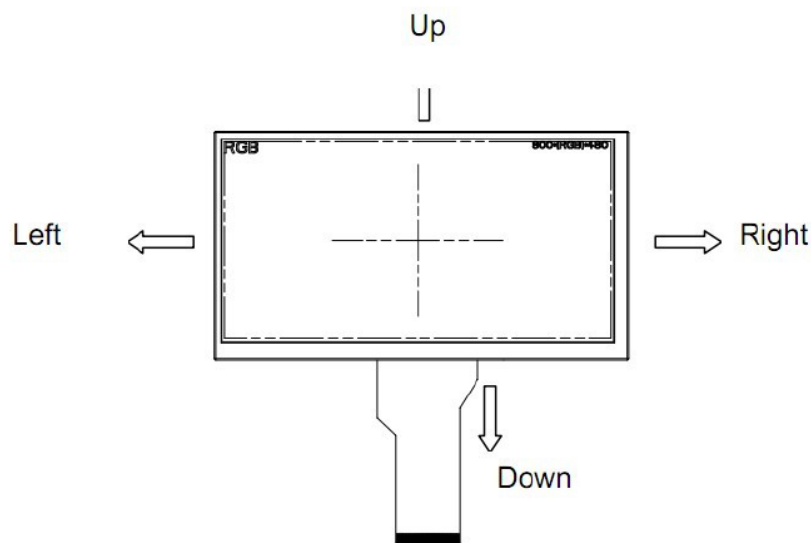
Note 2. When input 18 bits RGB data, the two low bits of R,G and B data must be grounded.

Note 3. Data shall be latched at the falling edge of DCLK.

Note 4. Selection of scanning mode:

| SETTING OF SCAN CONTROL INPUT | | SCANNING DIRECTION |
|-------------------------------|------|---------------------------|
| U/D | L/R | |
| GND | DVDD | Up to down, left to right |
| DVDD | GND | Down to up, right to left |
| GND | GND | Up to down, right to left |
| DVDD | DVDD | Down to up, left to right |

Note 5. Definition of scanning direction, refer to the figure as below:

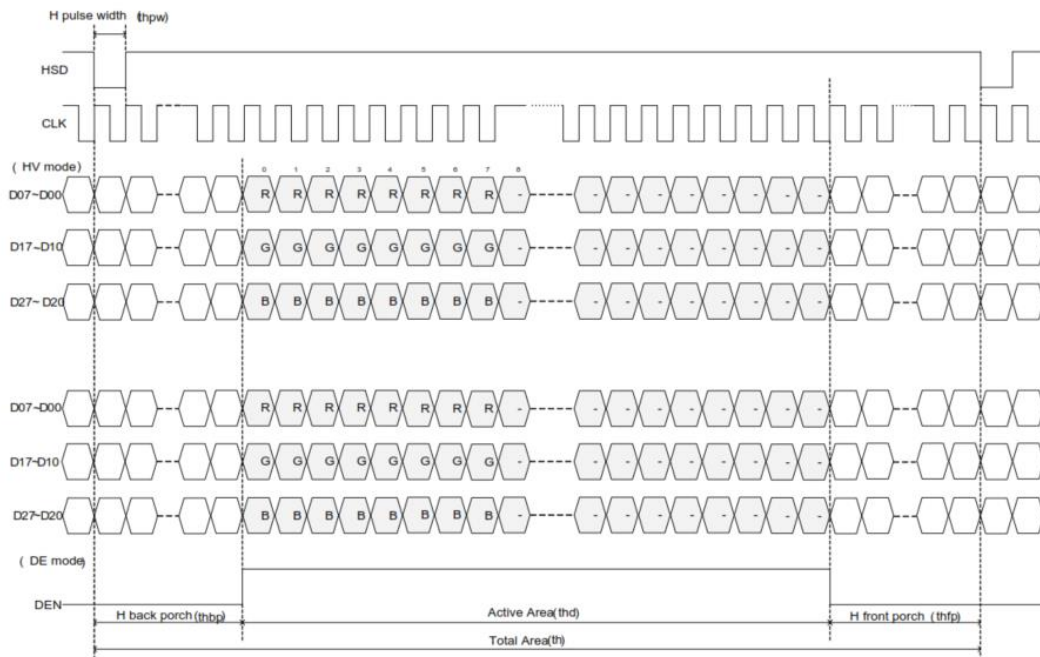


Note 6. Global reset pin. Active low to enter reset state, Suggest to connect with an RC reset circuit for stability. Normally pull high.

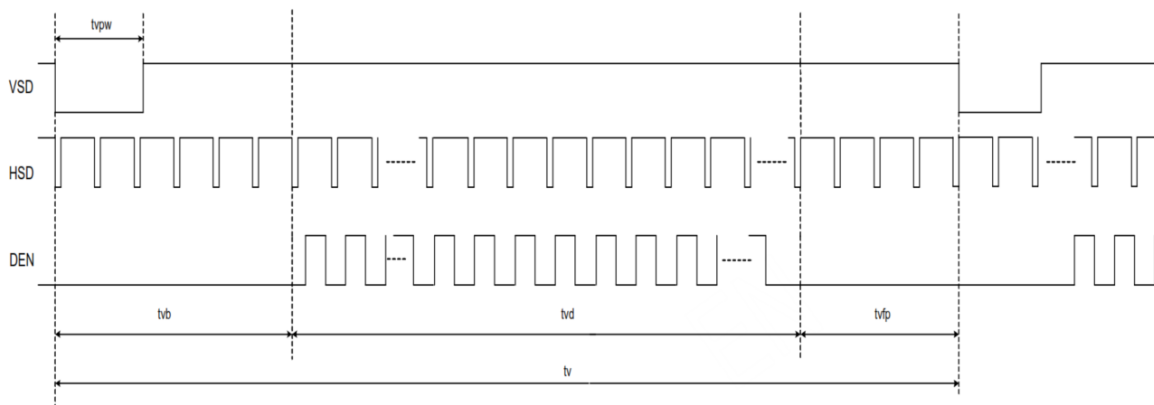
Note 7. Dithering function enable control, normally pull high.
When DITHUB="1", Disable internal dithering function.
When DITHUB="0", Enable internal dithering function.

10 TIMING CHARACTERISTIC

10.1 Horizontal input timing



10.2 Vertical input timing



10.3 Parallel RGB timing characteristic

10.3.1 DE MODE

| PARAMETER | SYMBOL | VALUE | | | UNIT |
|----------------------------------|----------|-------|------|------|------|
| | | MIN. | TYP. | MAX. | |
| DCLK frequency (Frame rate 60Hz) | fclk | 40.8 | 51.2 | 67.2 | MHz |
| Horizontal display area | thd | 1024 | | | DCLK |
| HSYNC period time | th | 1114 | 1344 | 1400 | DCLK |
| HSYNC blanking | thb+thfp | 90 | 320 | 376 | DCLK |
| Vertical display area | tvd | 600 | | | H |
| VSNC period time | tv | 610 | 635 | 800 | H |
| VSNC blanking | tvb+tvfp | 10 | 85 | 200 | H |

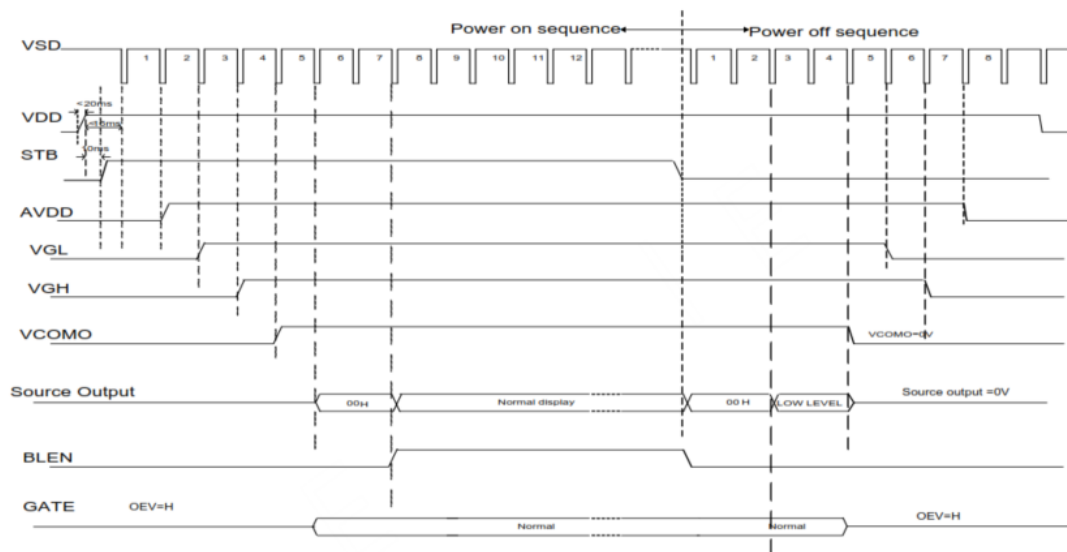
10.3.2 HV MODE – Horizontal input timing

| PARAMETER | SYMBOL | VALUE | | | UNIT |
|-------------------------------------|--------|-------|------|------|------|
| | | MIN. | TYP. | MAX. | |
| Horizontal display area | thd | | 1024 | | DCLK |
| DCLK frequency (frame rate 60Hz) | fclk | 44.9 | 51.2 | 63 | MHz |
| 1 Horizontal Line | th | 1200 | 1344 | 1400 | DCLK |
| HSYNC pulse width | thpw | 1 | - | 140 | DCLK |
| HSYNC back porch | thbp | 160 | 160 | 160 | DCLK |
| HSYNC front porch | thfp | 16 | 160 | 216 | DCLK |

10.3.3 HV MODE – Vertical input timing

| PARAMETER | SYMBOL | VALUE | | | UNIT |
|-----------------------|--------|-------|------|------|------|
| | | MIN. | TYP. | MAX. | |
| Vertical display area | tvd | | 600 | | H |
| VSYNC period time | tv | 624 | 635 | 750 | H |
| VSYNC pulse width | tvpw | 1 | - | 20 | H |
| VSYNC back porch | tvb | 23 | 23 | 23 | H |
| VSYNC front porch | tVfp | 1 | 12 | 127 | H |

10.3.4 Power On/Off sequence



11 INSPECTION

Standard acceptance/rejection criteria for TFT module.

11.1 Inspection condition

Ambient conditions:

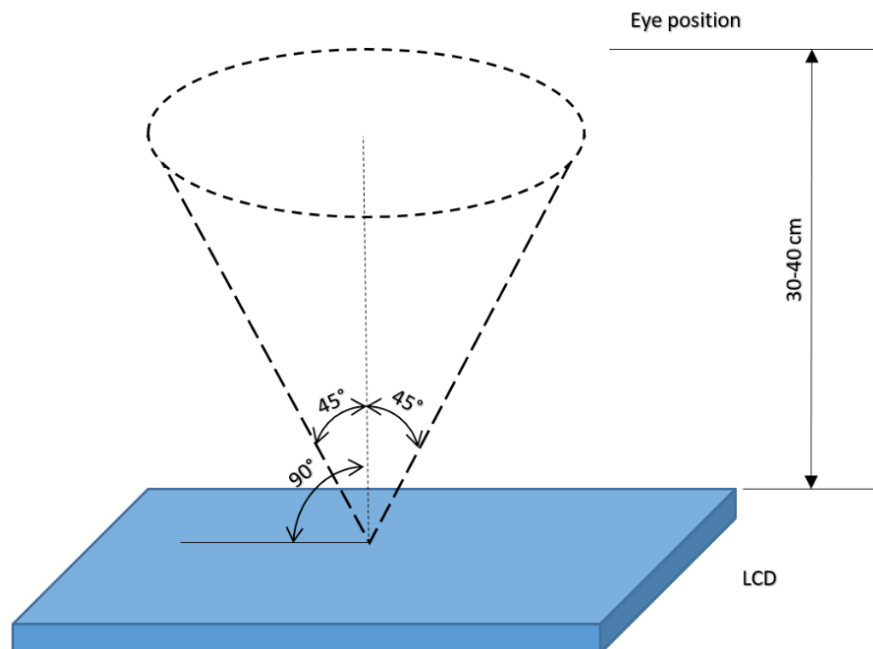
- Temperature: $25 \pm 2^\circ\text{C}$
- Humidity: $(60 \pm 10)\%RH$
- Illumination: Single fluorescent lamp non-directive (300 to 700 lux)

Viewing distance:

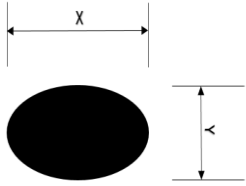
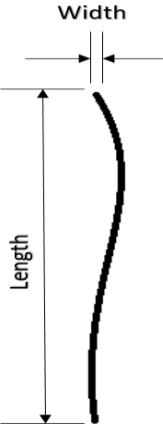
$35 \pm 5\text{cm}$ between inspector bare eye and LCD.

Viewing Angle:

U/D: $45^\circ/45^\circ$, L/R $45^\circ/45^\circ$



11.2 Inspection standard

| Item | Criterion | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
|--|--|------------------|--|------------------|---------------|-------------|---------------|-----------------------|----------|----------------------------|-------------|-----------------|---|------------------|----------------|-------------|---------|---------------------|-------------|----------------------------|-------------|--|--------|-------|---------------|---|----------|---------|---------|----------------|---|---------|----------|-------------|
| Black spots, white spots, light leakage, Foreign Particle (round Type) |  $D = \frac{(x + y)}{2}$ <p>*Spots density: 10 mm</p> <table border="1"> <thead> <tr> <th colspan="2">3.5" ≤ Size ≤ 5"</th> </tr> <tr> <th>Average Diameter</th> <th>Qualified Qty</th> </tr> </thead> <tbody> <tr> <td>D ≤ 0.15 mm</td> <td>Ignored</td> </tr> <tr> <td>0.15 mm < D ≤ 0.30 mm</td> <td>N≤3</td> </tr> <tr> <td>0.3mm < D</td> <td>Not allowed</td> </tr> </tbody> </table> <table border="1"> <thead> <tr> <th colspan="2">Size =7"</th> </tr> <tr> <th>Average Diameter</th> <th>Qualified Qty</th> </tr> </thead> <tbody> <tr> <td>D ≤ 0.2 mm</td> <td>Ignored</td> </tr> <tr> <td>0.2 mm < D ≤ 0.3 mm</td> <td>N≤3</td> </tr> <tr> <td>0.5mm < D</td> <td>Not allowed</td> </tr> </tbody> </table> | 3.5" ≤ Size ≤ 5" | | Average Diameter | Qualified Qty | D ≤ 0.15 mm | Ignored | 0.15 mm < D ≤ 0.30 mm | N≤3 | 0.3mm < D | Not allowed | Size =7" | | Average Diameter | Qualified Qty | D ≤ 0.2 mm | Ignored | 0.2 mm < D ≤ 0.3 mm | N≤3 | 0.5mm < D | Not allowed | | | | | | | | | | | | | |
| 3.5" ≤ Size ≤ 5" | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Average Diameter | Qualified Qty | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| D ≤ 0.15 mm | Ignored | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 0.15 mm < D ≤ 0.30 mm | N≤3 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 0.3mm < D | Not allowed | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Size =7" | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Average Diameter | Qualified Qty | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| D ≤ 0.2 mm | Ignored | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 0.2 mm < D ≤ 0.3 mm | N≤3 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 0.5mm < D | Not allowed | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| LCD black spots, white spots, light leakage (line Type) |  <p>*Spots density: 10 mm</p> <table border="1"> <thead> <tr> <th colspan="3">3.5" ≤ Size ≤ 5"</th> </tr> <tr> <th>Length/mm</th> <th>Width/mm</th> <th>Qualified Qty</th> </tr> </thead> <tbody> <tr> <td>-</td> <td>W ≤ 0.03</td> <td>Ignored</td> </tr> <tr> <td>L ≤ 3.0</td> <td>0.03 < W ≤ 0.05</td> <td>2</td> </tr> <tr> <td>L ≤ 3.0</td> <td>0.05 < W ≤ 0.1</td> <td>1</td> </tr> <tr> <td>3.0 < L</td> <td>0.1 < W</td> <td>Not allowed</td> </tr> </tbody> </table> <table border="1"> <thead> <tr> <th colspan="3">Size =7"</th> </tr> <tr> <th>Length</th> <th>Width</th> <th>Qualified Qty</th> </tr> </thead> <tbody> <tr> <td>-</td> <td>W ≤ 0.05</td> <td>Ignored</td> </tr> <tr> <td>L ≤ 5.0</td> <td>0.05 < W ≤ 0.1</td> <td>3</td> </tr> <tr> <td>5.0 < L</td> <td>0.10 < W</td> <td>Not allowed</td> </tr> </tbody> </table> | 3.5" ≤ Size ≤ 5" | | | Length/mm | Width/mm | Qualified Qty | - | W ≤ 0.03 | Ignored | L ≤ 3.0 | 0.03 < W ≤ 0.05 | 2 | L ≤ 3.0 | 0.05 < W ≤ 0.1 | 1 | 3.0 < L | 0.1 < W | Not allowed | Size =7" | | | Length | Width | Qualified Qty | - | W ≤ 0.05 | Ignored | L ≤ 5.0 | 0.05 < W ≤ 0.1 | 3 | 5.0 < L | 0.10 < W | Not allowed |
| 3.5" ≤ Size ≤ 5" | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Length/mm | Width/mm | Qualified Qty | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| - | W ≤ 0.03 | Ignored | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| L ≤ 3.0 | 0.03 < W ≤ 0.05 | 2 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| L ≤ 3.0 | 0.05 < W ≤ 0.1 | 1 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 3.0 < L | 0.1 < W | Not allowed | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Size =7" | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Length | Width | Qualified Qty | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| - | W ≤ 0.05 | Ignored | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| L ≤ 5.0 | 0.05 < W ≤ 0.1 | 3 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 5.0 < L | 0.10 < W | Not allowed | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Bright/Dark Dots | <table border="1"> <thead> <tr> <th colspan="2">3.5" ≤ Size ≤ 5"</th> </tr> <tr> <th>item</th> <th>Qualified Qty</th> </tr> </thead> <tbody> <tr> <td>Bright Dots</td> <td>N≤1</td> </tr> <tr> <td>Dark Dots</td> <td>N≤2</td> </tr> <tr> <td>Total Bright and Dark Dots</td> <td>N≤3</td> </tr> </tbody> </table> <table border="1"> <thead> <tr> <th colspan="2">Size =7"</th> </tr> <tr> <th>item</th> <th>Qualified Qty</th> </tr> </thead> <tbody> <tr> <td>Bright Dots</td> <td>N≤2</td> </tr> <tr> <td>Dark Dots</td> <td>N≤3</td> </tr> <tr> <td>Total Bright and Dark Dots</td> <td>N≤4</td> </tr> </tbody> </table> | 3.5" ≤ Size ≤ 5" | | item | Qualified Qty | Bright Dots | N≤1 | Dark Dots | N≤2 | Total Bright and Dark Dots | N≤3 | Size =7" | | item | Qualified Qty | Bright Dots | N≤2 | Dark Dots | N≤3 | Total Bright and Dark Dots | N≤4 | | | | | | | | | | | | | |
| 3.5" ≤ Size ≤ 5" | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| item | Qualified Qty | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Bright Dots | N≤1 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Dark Dots | N≤2 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Total Bright and Dark Dots | N≤3 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Size =7" | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| item | Qualified Qty | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Bright Dots | N≤2 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Dark Dots | N≤3 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Total Bright and Dark Dots | N≤4 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |

| Item | Criterion | |
|----------------------|-----------------------|-------------------------|
| Clear spots | Size < 5" | |
| | Average Diameter | Qualified Qty |
| | D < 0.2 mm | Ignored |
| | 0.2 mm < D < 0.3 mm | 3 |
| | 0.3 mm < D < 0.5 mm | 2 |
| | 0.5 mm < D | 0 |
| | Size >= 5" | |
| | Average Diameter | Qualified Qty |
| | D < 0.2 mm | Ignored |
| | 0.2 mm < D < 0.3 mm | 4 |
| | 0.3 mm < D < 0.5 mm | 2 |
| | 0.5 mm < D | 0 |
| | *Spots density: 10 mm | |
| | Polarizer bubbles | 3.5" ≤ Size ≤ 5" |
| Average Diameter | | Qualified Qty |
| D ≤ 0.2 mm | | Ignored |
| 0.2 mm < D ≤ 0.3 mm | | 2 |
| 0.3 mm < D ≤ 0.5mm | | 1 |
| 0.5 mm < D | | 0 |
| Total Q'ty | | 3 |
| Size >= 5" | | |
| Average Diameter | | Qualified Qty |
| D < 0.25 mm | | Ignored |
| 0.25 mm < D < 0.5 mm | | 3 |
| 0.5 mm < D | | 0 |

12 RELIABILITY TEST

| NO. | TEST ITEM | TEST CONDITION |
|-----|-------------------------------------|---|
| 1 | High Temperature Storage | 80°C/120 hours |
| 2 | Low Temperature Storage | -30°C/120 hours |
| 3 | High Temperature Operating | 70 °C /120 hours |
| 4 | Low Temperature Operating | -20°C/120 hours |
| 5 | High Temperature and High Humidity | Humidity 40°C, 90%RH, 120Hrs |
| 6 | Thermal Cycling Test (No operation) | -20°C for 30min, 70°C for 30 min. 100 cycles. Then test at room temperature after 1 hour |
| 7 | Damp Proof Test | 40°C, 90%RH/120 hours |
| 8 | Vibration Test | Frequency :10~55 HZ; Stroke :1.5mm; Sweep:10HZ~55HZ~10HZ; 2 hours for each direction of X, Y, Z(6 hours for total) |
| 9 | Package Drop Test | Height: 60 cm 1 corner,3 edges,6 surfaces |
| 10 | ESD Test | Air: ±2 KV , Human Body Mode, 100 pF /1500 Ω |

Note 1. Sample quantity for each test item is 5 ~ 10 pcs.

Note 2. Before cosmetic and function test, the product must have enough recovery time, at least 2 hours at room temperature.

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